

BM63SPKA1MGA

Bluetooth 3.0 Digital Audio Output Module

Product Description

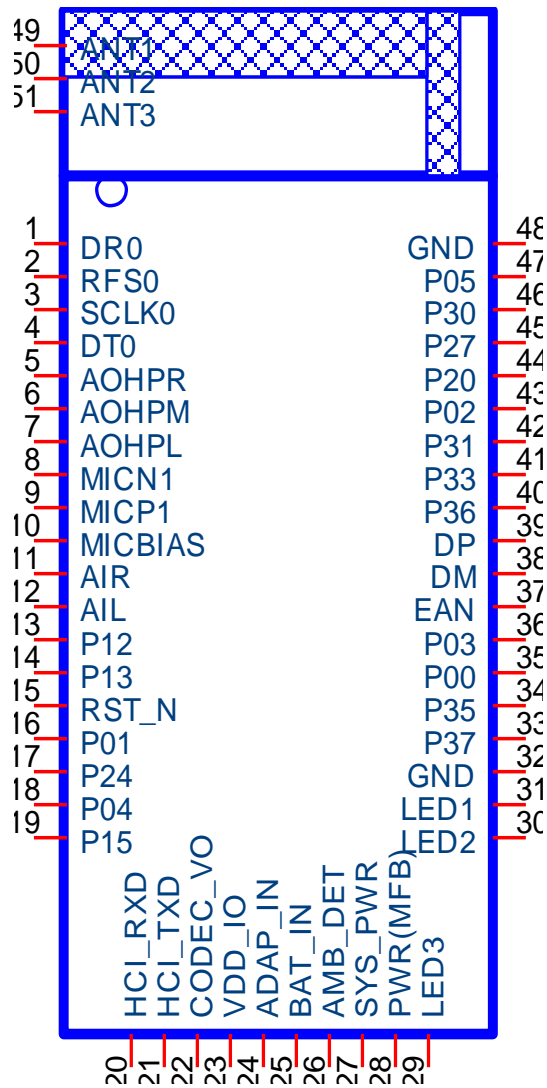
The ISSC BM63SPKA1MGA is a highly integrated Bluetooth 3.0 digital audio output module, designed for high data rate, short-range wireless communication in the 2.4 GHz ISM band. With the built-in ISSC Bluetooth stack, profiles and digital audio interface, the ISSC BM63SPKA1MGA can combine the external DSP and codec to provide high performance Bluetooth audio.

Features

- Main Chip: ISSC IS2063GM(Flash version)
- Bluetooth 3.0 compliant
- Max. +4dBm Class 2 output power
- Receiver Sensitivity: GFSK typical -89dBm, $\pi/4$ PSK typical -90dBm, 8DPSK typical -83dBm
- Piconet and Scatter net support
- CVSD, A-law, μ -law, mSBC CODEC algorithms for voice applications
- Support SONY new feature
- SBC/AAC decode for Bluetooth audio streaming
- Microphone input and audio line-in support
- Built-in four language voice prompt (Chinese/English/Spanish/French)
- Support PCM and I2S digital audio interface
- Built-in 350mAH Li-ion battery charger
- HSP 1.2, HFP 1.6, A2DP 1.2, AVRCP 1.5, SPP 1.0 profiles supported
- Support USB 1.1 DFU and BC1.2/Apple charger detection
USB BC1.2 charger detection for DCP/CDP/SDP
Apple Charger: 2.5W, 5W, 10W, 12.5W
- 3.3V operating voltage
- Built-in program ROM and 64Kb EEPROM
- 51 pins for SMT module Size: 15mmx32mm
- Built-in PCB Antenna
- RoHS compliant

Module Pin Out Diagram

BM63SPKA1MGA



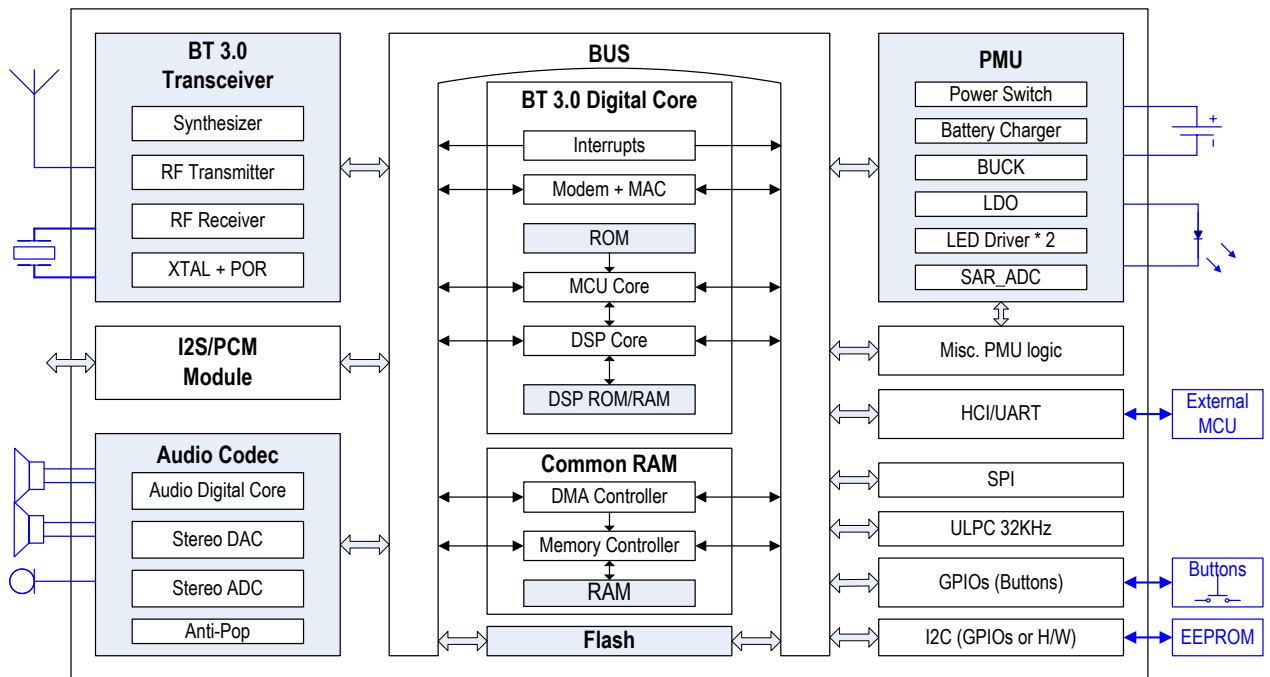
Pin Definition for Flash module

Pin No.	Pin type	Name	Description
1	I	DR0	I2S interface: Digital Left/Right Data from ADC
2	O	RFS0	I2S interface: DAC Left/Right Clock
3	O	SCLK0	I2S interface: Bit Clock
4	O	DT0	I2S interface: Digital Left/Right Data to DAC
5	O	AOHPR	R-channel analog headphone output
6	O	AOHPM	Headphone common mode output/sense input.
7	O	AOHPL	L-channel analog headphone output
8	I	MICN1	MIC 1 mono differential analog negative input
9	I	MICP1	MIC 1 mono differential analog positive input
10	P	MICBIAS	Electric microphone biasing voltage
11	I	AIR	R-channel single-ended analog input
12	I	AIL	L-channel single-ended analog input
13	I/O	P12	GPIO, default pull-high input 1. KEY PIN for FT Test 2. EEPROM clock SCL
14	I/O	P13	GPIO, default pull-high input 1. KEY PIN for FT Test 2. EEPROM data SDA
15	I	RST_N	KEY PIN for FT Test System Reset Pin (Low active)
16	I/O	P01	GPIO, default pull-high input BAT_CHK_EN
17	I/O	P24	GPIO, default pull-high input 1. KEY PIN for FT Test 2. System Configuration: H: Boot Mode L: Boot Mode with P2_0 low combination
18	I/O	P04	GPIO, default pull-high input.
19	I/O	P15	GPIO, default pull-high input
20	I	HCI_RXD	KEY PIN for FT Test 1-bit serial data received from MCU through UART
21	O	HCI_TXD	KEY PIN for FT Test 1-bit serial data transmitted to MCU through UART
22	P	CODEC_VO	3.1V LDO output for CODEC power
23	P	VDD_IO	I/O power supply input

Pin No.	Pin type	Name	Description
24	P	ADAP_IN	Power adaptor input
25	P	BAT_IN	Battery input
26	P	AMB_DET	ADC analog input 1
27	P	SYS_PWR	System Power Output
28	I	PWR(MFB)	Multi-Function Push Button key
29	I	LED3	LED Driver 3
30	I	LED2	LED Driver 2
31	I	LED1	LED Driver 1
32	P	GND	Ground Pin
33	I/O	P37	GPIO, default pull-high input
34	I/O	P35	GPIO, default pull-high input (LF/ES samples) Default pull-low input (CS/MP samples) Charger Enable
35	I/O	P00	GPIO, default pull-high input UART TX_IND signal to wake up MCU
36	I/O	P03	GPIO, default pull-high input UART RX_IND signal to wake up BT (Note: HCI_RXD can also be used to wake up BT)
37	I	EAN	Embedded ROM/External Flash enable H: Embedded; L: External Flash
38	I/O	DM	USB Differential data bus Data -
39	I/O	DP	USB Differential data bus Data +
40	I/O	P36	GPIO, default pull-high input
41	I/O	P33	GPIO, default pull-high input ICHG1
42	I/O	P31	GPIO, default pull-high input ICHG0
43	I/O	P02	GPIO, default pull-high input
44	I/O	P20	GPIO, default pull-high input 1. KEY PIN for FT Test 2. System Configuration, H: Application L: Baseband(IBDK Mode)
45	I/O	P27	GPIO, default pull-high input
46	I/O	P30	GPIO, default pull-high input

Pin No.	Pin type	Name	Description
			Line-in Detector
47	I/O	P05	GPIO, default pull-high input Charger Status
48	P	GND	Ground Pin
49	P	ANT1	Antenna modification point
50	P	ANT2	Antenna modification point
51	P	ANT3	Antenna modification point

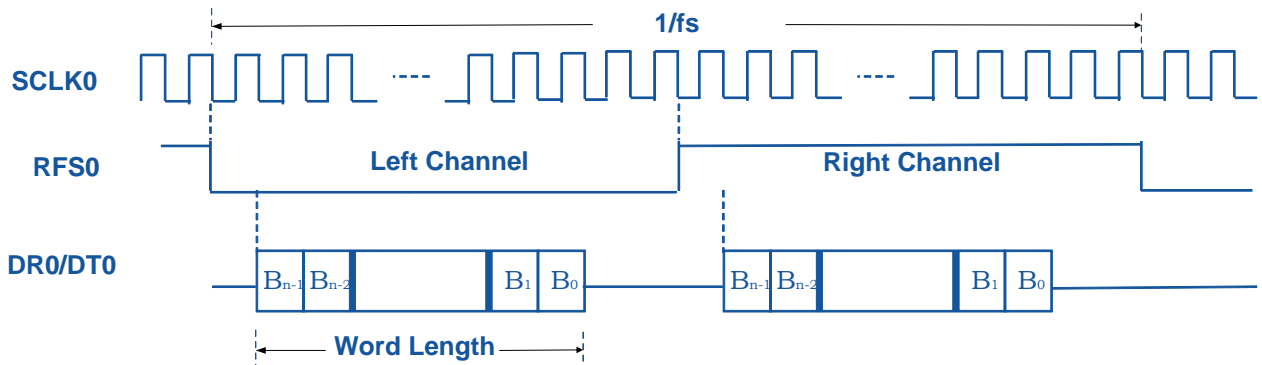
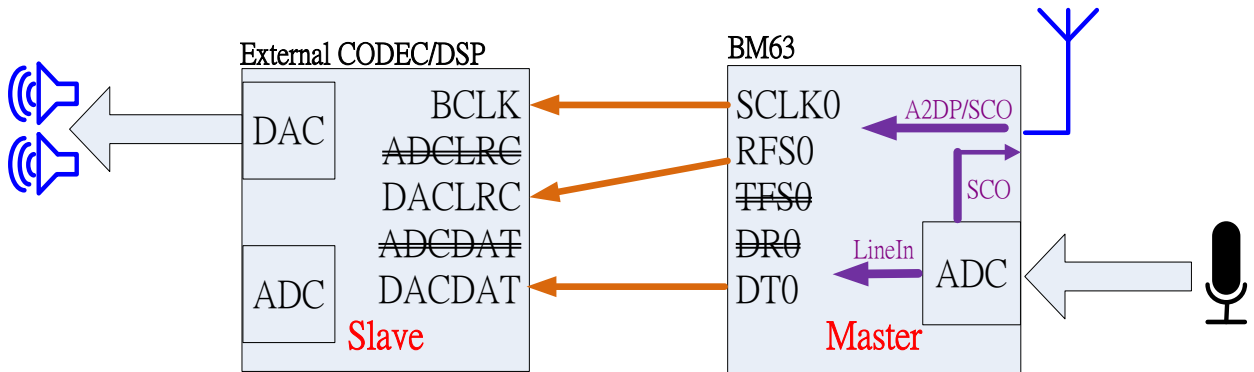
Block Diagram



Digital Audio Interface

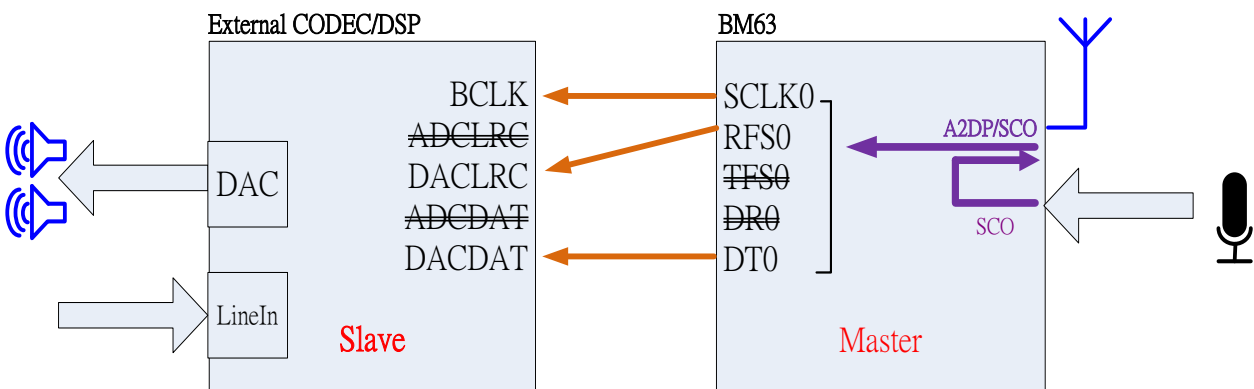
- Support I2S and PCM interface
- Sampling Rate : 8K, 16K, 44.1K, 48K, 88.2K, 96K
- Word Length: 16 bits, 24 bits
- 4 application modes

Mode 1: I2S Master

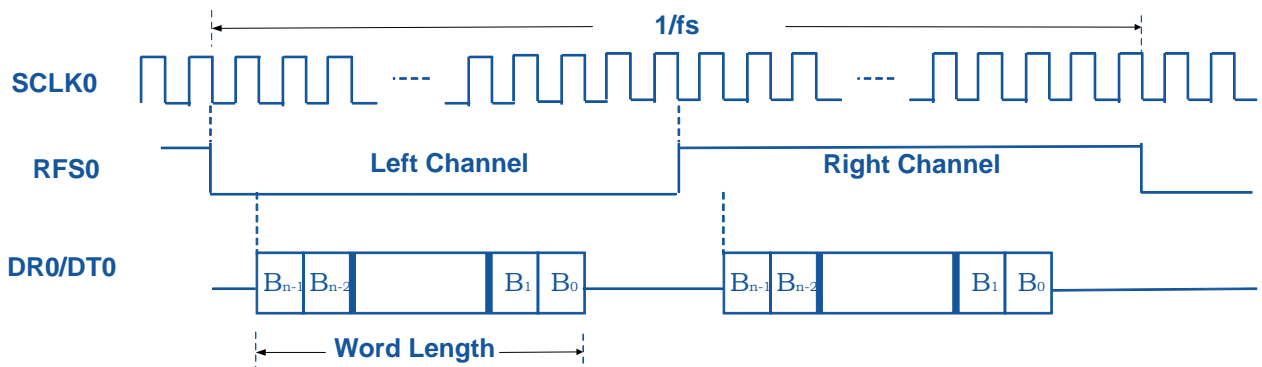
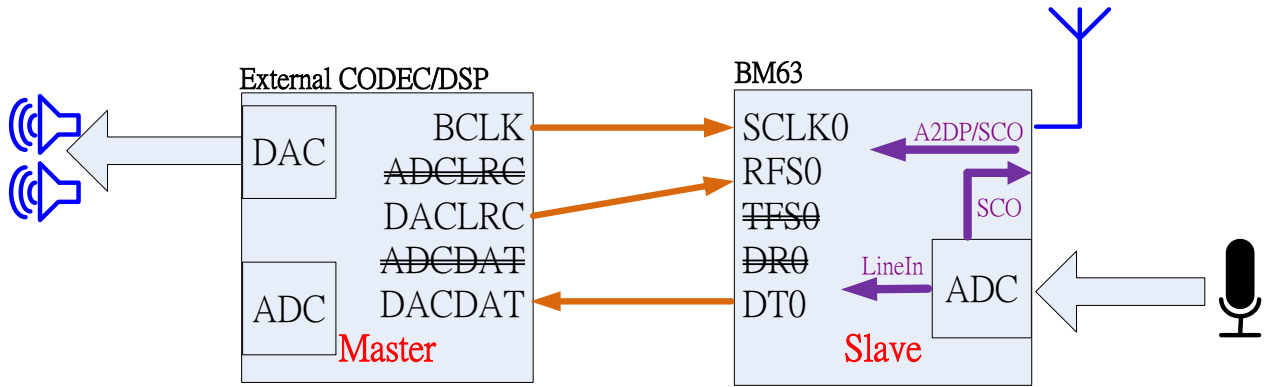


or

- Solutions with mic and line-in analog input with I2S audio output
- Mic for Bluetooth SCO link
- Line-in for external audio playback (for high SNR requirement)

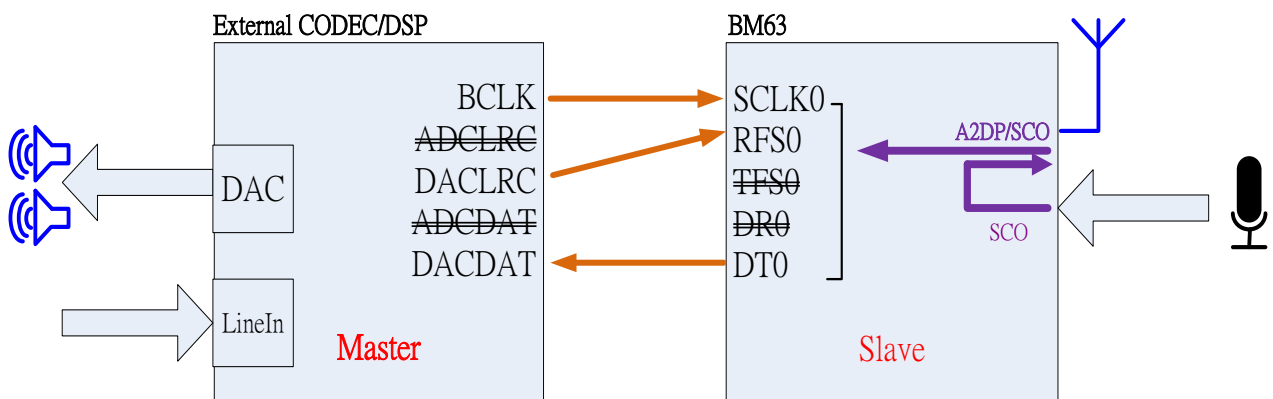


Mode 2: I2S Slave

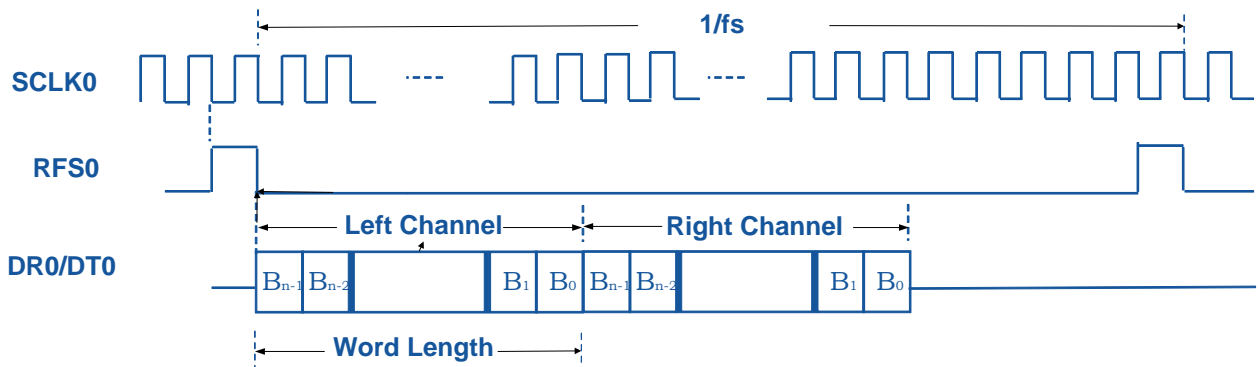
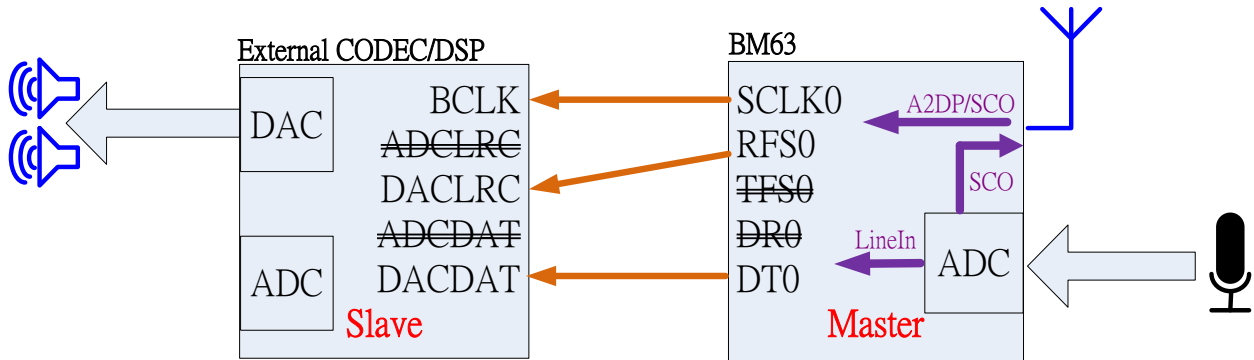


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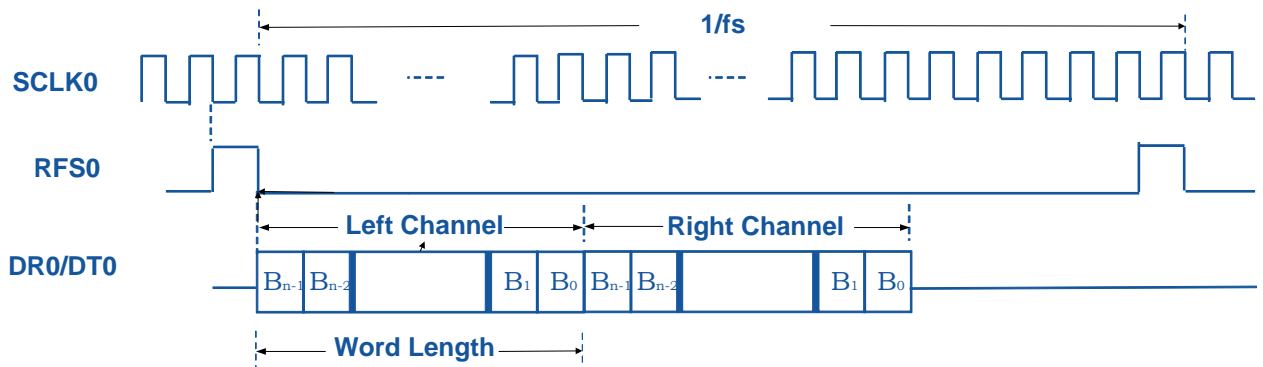
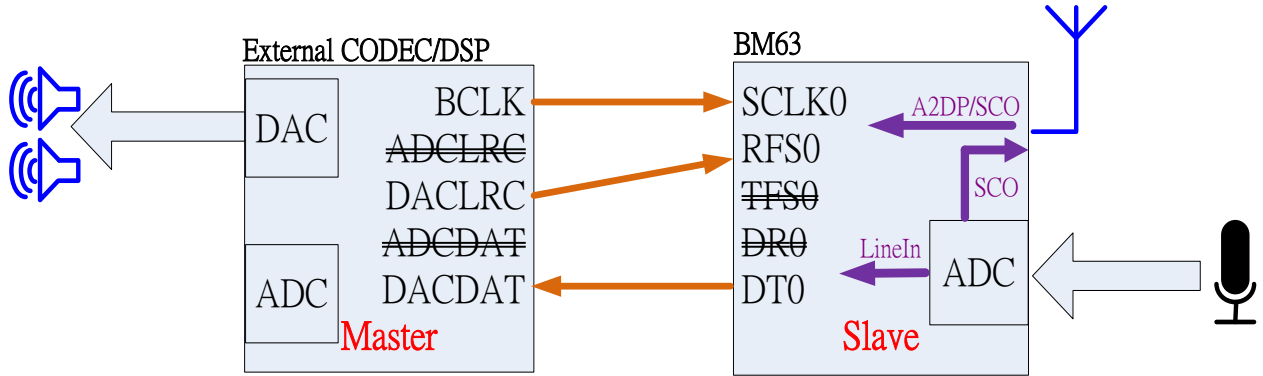
- Solutions with mic and line-in analog input with I2S audio output
- Mic for Bluetooth SCO link
- Line-in for external audio playback (for high SNR requirement)



Mode 3: PCM master



Mode 4: PCM slave



Electrical Characteristics

Table 1: Absolute Maximum Voltages

		Min	Max
Storage Temperature		-40°C	+85°C
ESD: Human Body Mode		±2KV	
ESD: Machine Mode		±200V	
ESD: Charge Device Mode		±200V	
Core supply voltage	VDD_CORE, AVDD_PLL	1.14V	1.26V
RF supply voltage	VCC_RF	1.22V	1.34V
SAR supply voltage	AVDD_SAR	1.62V	1.98V
Codec supply voltage	VDD_AUDIO	2.7V	3.0V
I/O voltage	VDD_IO		3.6V
Supply voltage	BK_VDD		4.5V
	3V1_VIN		4.5V
	BAT_IN	3.0	4.5V
	ADAP_IN	4.5	7.0V
	LED		5.1V
	Power switch		7.0V

Table 2: Recommended Operating Conditions

		Min	Typ	Max
Storage Temperature		-10°C	+25°C	+60°C
Core supply voltage	VDD_CORE, AVDD_PLL	1.14V	1.2V	1.26V
RF supply voltage	VCC_RF	1.22V	1.28V	1.34V
SAR supply voltage	AVDD_SAR	1.62V	1.8V	1.98V
Codec supply voltage	VDD_AUDIO	2.7V		3.0V
I/O voltage	VDD_IO	2.7V	3.0V	3.3V
Supply voltage	BK_VDD	3V		4.3V
	3V1_VIN	3V		4.3V
	BAT_IN	3V		4.3V
	ADAP_IN	4.5V		6.0V
	LED		4.3V	5.0V
	Power switch	1.8V		6.0V

Table 3: BUCK switching regulator

Normal Operation		Min	Typ	Max	Unit
Operation Temperature		-40		85	°C
Input Voltage (V_{IN})		3.0	3.8	4.5	V
Output Voltage (V_{OUT}) ($I_{LOAD}=70mA$, $V_{IN}=4V$)		1.7	1.80	2.05	V
Output Voltage Accuracy			±5		%
Output Voltage Adjustable Step			50		mV/Step
Output Adjustment Range		-0.1		+0.25	V
Output Ripple			10	15	mV _{RMS}
Average Load Current (I_{LOAD})		120			mA
Settling Time (start-up time)	EN or V_{IN} to V_{OUT}		1.2	2	ms
Conversion efficiency @BAT=3.8V	$I_{LOAD} = 50mA$		88		%
	$I_{LOAD} \geq 10mA$ (PWM)		70		
	$I_{LOAD} \geq 10mA$ (PFM)		80		
	$I_{LOAD} \geq 250 \mu A$ (PFM)		65	70	
Switching Frequency			800		KHz
PWM/PFM Switching Point			by F/W		mA
Start-up Current Limit		0	50	210	mA
Start-up Inrush Current	$I_{LOAD} = 10mA$			400	mA
Quiescent Current	PWM			1000	μA
	PFM		30	40	
Output Current (Peak)		200			mA
Load Regulation ($I_{LOAD} = 10 \sim 100mA$)			1		mV/mA
Line Regulation ($3.2V < V_{IN} < 4.2V$)			0.03 (30)		%/V (mV/V)
EN threshold	Logic Low Voltage (V_{IL})			0.4	V
	Logic High Voltage (V_{IH})	1.62			V
EN current				10	nA
Shutdown Current				<1	μA

Table 4: Low Drop Regulation

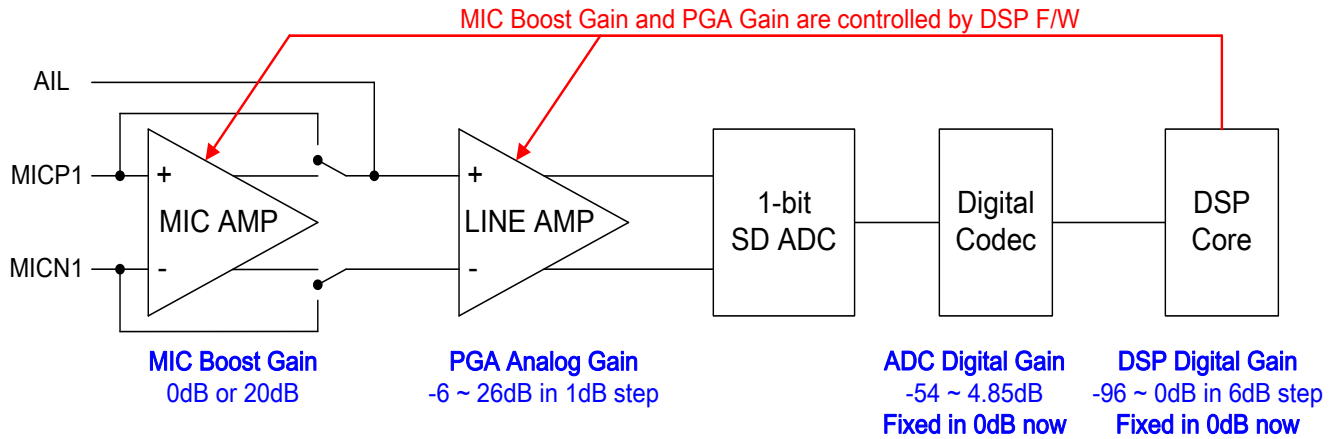
		Min	Typ	Max	Unit
Operation Temperature		-40		85	°C
Input Voltage (V_{IN})		3.0		4.5	V
Output Voltage (V_{OUT}) (1) V_{OUT_CODEC} (2) V_{OUT_IO}	$V_{OUT} = 2.9V$ (2.4~3.4V)		2.9		V
	$V_{OUT} = 1.8V$ (1.3~2.3V)		1.8		
Accuracy ($V_{IN}=3.7V$, $I_{LOAD}=100mA$, 27°C)			±5		%
Output Voltage Adjustable Step		67	100		mV/Step
Output Adjustment Range			±0.5		V
Start-up Inrush Current	$I_{LOAD}=10mA$		200	400	mA
Settling Time (start-up time)	EN or V_{IN} to V_{OUT}		250	500	μs
Output Current (Average)	V_{OUT}			100	mA
Output Current (Peak)	V_{OUT}			150	mA
Drop-Out Voltage ($I_{LOAD} =$ maximum output current)				300	mV
Quiescent Current (excluding load, $I_{LOAD} < 1mA$)			45		μA
Quiescent Current (excluding load, $I_{LOAD} < 100\mu A$)				N/A	μA
Load Regulation ($I_{load} = 0mA$ to $100mA$), ΔV_{OUT} Note: $0.4(mV/mA) * (100mA-0mA)=40mV$				40 (0.4)	mV (mV/mA)
Line Regulation ($V_{OUT}+0.3V < V_{IN} < 4.5V$)			7	10	mV/V
EN threshold	Logic Low Voltage (V_{IL})			0.4	V
	Logic High Voltage (V_{IH})	1.62			V
EN current				10	nA
Shutdown Current (*1)				<1	μA

Table 5: Battery Charger

Charging Mode (BAT_IN rising to 4.2V)		Min	Typ	Max	Unit
Operation Temperature		-40		85	°C
Input Voltage (V _{IN}) Note: It needs more time to get battery fully charged when V _{IN} =4.5V		4.5	5.0	7.0	V
Supply current to charger only			3	4.5	mA
Battery trickle charge current (BAT_IN < trickle charge voltage threshold)			0.1C		mA
Maximum Battery Fast Charge Current Note: ENX2=0	Headroom > 0.7V (ADAP_IN=5V)	170	200	240	mA
	Headroom = 0.3V (ADAP_IN=4.5V)	160	180	240	mA
Maximum Battery Fast Charge Current Note: ENX2=1	Headroom > 0.7V (ADAP_IN=5V)	330	370	420	mA
	Headroom = 0.3V (ADAP_IN=4.5V)	180	220	270	mA
Minimum Step			1		mA
Trickle Charge Voltage Threshold			3		V
Float Voltage		4.158	4.2	4.242	V
Battery Charge Termination Current, % of Fast Charge Current			10		%
Standby Mode (BAT_IN falling from 4.2V)					
Supply current to charger only			2	4	mA
Battery Current			-1		μA
Battery Recharge Current Note: C → Battery Capacity (*1)			0.25C		mA

Table 6: Audio codec ADC

	Conditions		Min	Typ	Max	Unit
Temperature			-40	25	85	°C
Resolution					16	Bits
Input sample rate, F _{sample}	8KHz for MIC 44.1/48KHz for Line-in		8		48	KHz
Signal to Noise Ratio (SNR @MIC or Line-in mode)	f _{in} =1KHz B/W=20~20KHz (A-weighted) THD+N < 1% 2.26Vpp input	8KHz	90		92	dB
		44.1/ 48KHz	90		92	
Digital Gain			-54		4.85	dB
Digital Gain Resolution				2~6		dB
MIC Boost Gain				20		
PGA Analog Gain			-6		26	dB
Analog Gain step				1		dB
Input full-scale at maximum gain (differential)				4 (AVDD=2.8V)		mV _{RMS}
Input full-scale at minimum gain (differential)	Note: Input V _{pp} =0.8*AVDD			800 (AVDD=2.8V)		mV _{RMS}
3dB bandwidth				20		KHz
Microphone mode input impedance	Input impedance			6	10	KΩ
	Input capacitance				20	pF
THD+N (microphone input) @30mV _{RMS} input				0.02		%
THD+N (line input)				0.04		%
ADC channels				2		
Analog supply voltage			2.6	2.8	3.0	V
Digital supply voltage			1.08	1.2	1.32	V
Crosstalk @line-in mode			42	45	48	dB



System Gain = MIC Boost Gain + PGA Analog Gain + ADC Digital Gain + DSP Digital Gain

(1) MIC mode:

- (a) There are 16 gain levels: 46/43/40/37/34/31/28/25/22/19/16/13/10/7/4/0 dB
- (b) 46/43/40/37 dB gain levels are normally used for MIC mode

(2) Line-in mode:

- (a) MIC boost gain = 0 dB
- (b) PGA analog gain = 0 dB
- (c) ADC digital gain = 0 dB
- (d) DSP digital gain = 0 dB
- (e) Gain control for line-in mode is recommended to be done by DAC side

Note: For I²S digital audio output, no gain control in BM63 so far and it is controlled by external DAC

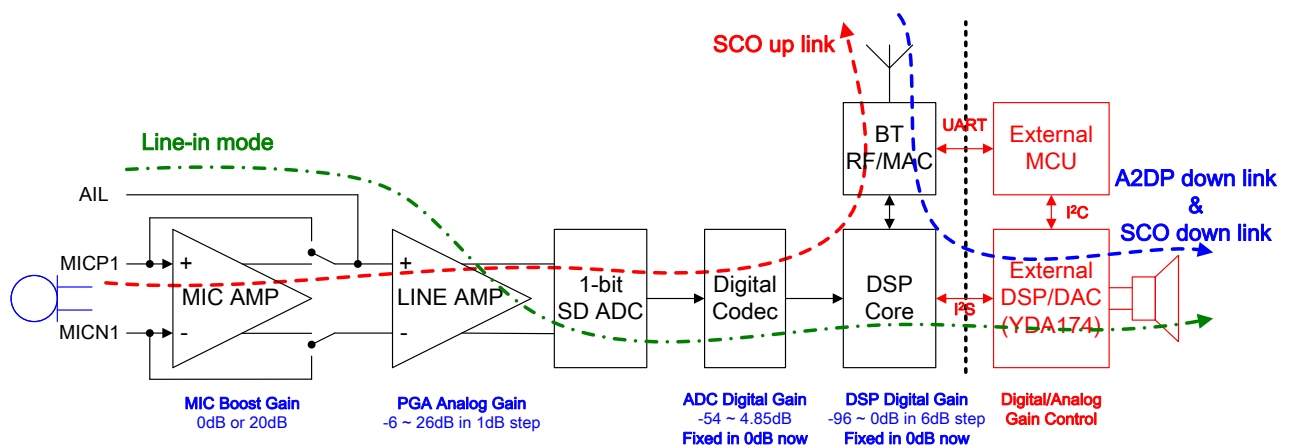


Table 7: Transmitter section for BDR (25°C)

		Min	Typ	Max	Bluetooth specification	Unit
Maximum RF transmit power			2.0*	5.0	-6 to 4	dBm
RF power variation over temperature range with compensation disabled			±2.0			dB
RF power control range			18		≥16	dB
RF power range control resolution			±0.5			dB
20dB bandwidth for modulated carrier			925		≤1000	KHz
ACP Note: F ₀ =2441MHz	F = F ₀ ±2MHz		-42	-40	≤-20	dBm
	F = F ₀ ±3MHz		-49	-48	≤-40	dBm
	F = F ₀ ±>3MHz		-57	-53	≤-40	dBm
Δf _{1avg} maximum modulation		145		175	140<Δf _{1avg} <175	KHz
Δf _{2max} maximum modulation		120	135	140	≥115	KHz
Δf _{2avg} /Δf _{1avg}		0.9	0.95		≥0.80	
ICFT		4.5	8	10.5	±75	KHz
Drift rate		3.3	5	7.0	≤20	KHz/50 us
Drift (single slot packet)			12		≤40	KHz
2 nd harmonic content			-42		≤-30	dBm
3 rd harmonic content			-45		≤-30	dBm

* The transmit power is calibrated in MP.

Table 8 Transmitter section for EDR (25°C)

	Min	Typ	Max	Bluetooth specification	Unit
Relative transmit power		-1.2		-4 to 1	dB
$\pi/4$ DQPSK max carrier frequency stability	$ \omega_o $ freq. error	2.5	5	≤ 10 for all blocks	KHz
	$ \omega_i $ initial freq. error	2.5	5	≤ 75 for all blocks	KHz
	$ \omega_o + \omega_i $ block freq. error	5	10	≤ 75 for all blocks	KHz
8DPSK max carrier frequency stability	$ \omega_o $ freq. error	2.5	5	≤ 10 for all blocks	KHz
	$ \omega_i $ initial freq. error	2.5	5	≤ 75 for all blocks	KHz
	$ \omega_o + \omega_i $ block freq. error	5	10	≤ 75 for all blocks	KHz
$\pi/4$ DQPSK modulation accuracy	RMS DEVM	7	12.2	≤ 20	%
	99% DEVM	PASS		≤ 30	%
	Peak DEVM		25	≤ 35	%
8DQPSK modulation accuracy	RMS DEVM	7		≤ 13	%
	99% DEVM	PASS		≤ 20	%
	Peak DEVM		20	≤ 25	%
In-band spurious emissions Note: $F_0=2441\text{MHz}$	$F > F_0+3\text{MHz}$		<-52	≤ -40	dBm
	$F < F_0-3\text{MHz}$		<-53	≤ -40	dBm
	$F = F_0-3\text{MHz}$		-46	≤ -40	dBm
	$F = F_0-2\text{MHz}$		-34	≤ -20	dBm
	$F = F_0-1\text{MHz}$		-34	≤ -26	dBm
	$F = F_0+1\text{MHz}$		-37	≤ -26	dBm
	$F = F_0+2\text{MHz}$		-34	≤ -20	dBm
	$F = F_0+3\text{MHz}$		-46	≤ -40	dBm
EDR differential phase encoding		100		≥ 99	%

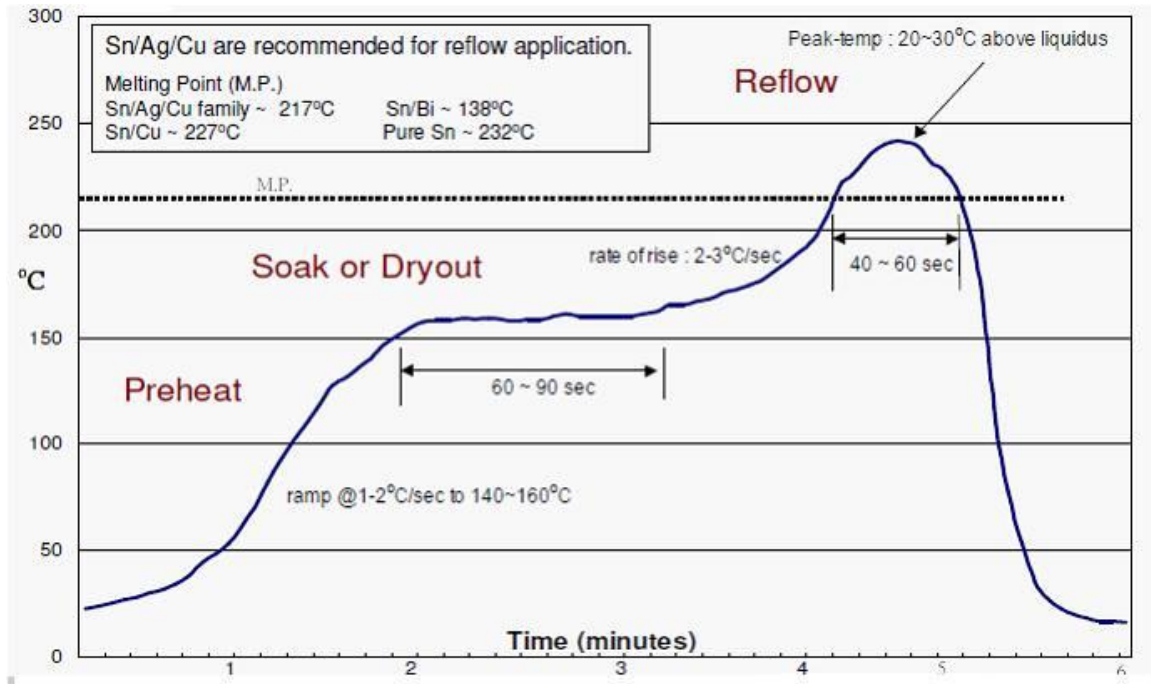
Table 9 Receiver section for BDR (25°C)

	Frequency (GHz)	Min	Typ	Max	Bluetooth specification	Unit
Sensitivity at 0.1% BER for all basic rate packet types	2.402		-89		≤-70	dBm
	2.441		-89			
	2.480		-89			
Maximum received signal at 0.1% BER			0		≥-20	dBm
Continuous power required to block Bluetooth reception (for input power of -67dBm with 0.1% BER) measured at the unbalanced port of the balun	0.030–2.000		-7		-10	dBm
	2.000-2.400		-10		-27	
	2.500-3.000		-11		-27	
	3.000-12.75		-7		-10	
C/I co-channel			6		≤11	dB
Adjacent channel selectivity C/I Note: F ₀ =2441MHz	F = F ₀ +1MHz		-6		≤0	dB
	F = F ₀ -1MHz		-6.5		≤0	dB
	F = F ₀ +2MHz		-36		≤-30	dB
	F = F ₀ -2MHz		-28		≤-9	dB
	F = F ₀ -3MHz		-31		≤-20	dB
	F = F ₀ +5MHz		-48		≤-40	dB
	F = F _{image}		-28		≤-9	dB
Maximum level of inter-modulation interferers			-37		≥-39	dBm
Spurious output level			N/A			dBm/Hz

Table 10: Receiver section for EDR (25°C)

	Frequency (GHz)	Modulation	Min	Typ	Max	Bluetooth specification	Unit	
Sensitivity at 0.01% BER	2.402	$\pi/4$ DQPSK		-90		≤ -70	dBm	
	2.441	$\pi/4$ DQPSK		-90				
	2.480	$\pi/4$ DQPSK		-90				
	Sensitivity at 0.01% BER	2.402	8DPSK		-83		≤ -70	dBm
		2.441	8DPSK		-83			
		2.480	8DPSK		-82			
Maximum received signal at 0.1% BER		$\pi/4$ DQPSK		-10		≥ -20	dBm	
		8DPSK		-10		≥ -20		
C/I co-channel at 0.1% BER		$\pi/4$ DQPSK		10		≤ 13	dB	
		8DPSK		16		≤ 21	dB	
Adjacent channel selectivity C/I	F= F ₀ +1MHz	$\pi/4$ DQPSK		-11		≤ 0	dB	
		8DPSK		-5		≤ 5	dB	
	F= F ₀ -1MHz	$\pi/4$ DQPSK		-8		≤ 0	dB	
		8DPSK		-4		≤ 5	dB	
	F= F ₀ +2MHz	$\pi/4$ DQPSK		-38.5		≤ -30	dB	
		8DPSK		-33.5		≤ -25	dB	
	F= F ₀ -2MHz	$\pi/4$ DQPSK		-29		≤ -7	dB	
		8DPSK		-25		≤ 0	dB	
	F= F ₀ -3MHz	$\pi/4$ DQPSK		-32.5		≤ -20	dB	
		8DPSK		-27		≤ -13	dB	
	F= F ₀ +5MHz	$\pi/4$ DQPSK		-49.5		≤ -40	dB	
		8DPSK		-43.5		≤ -33	dB	
F= F _{image}	$\pi/4$ DQPSK		-29		≤ -7	dB		
	8DPSK		-25		≤ 0	dB		

Reflow profile



QR code label information

Label Size: 15 ± 1.5 * 6 ± 1.5 mm

Device Name: BM63SPKA1MGA

MAC ID: xxxxxxxxxxx

Customer ID Name: Cxxxxx

Date Code: 13xx

Module Weight

(Test condition: module with QR label)

TBD

Storage standard

1. Calculated shelf life in sealed bag: 12 months at < 40 °C and <90% relative humidity (RH)
2. After bag is opened, devices that will be subjected to reflow solder or other high temperature process must be Mounted within 168 hours of factory conditions <30°C/60% RH

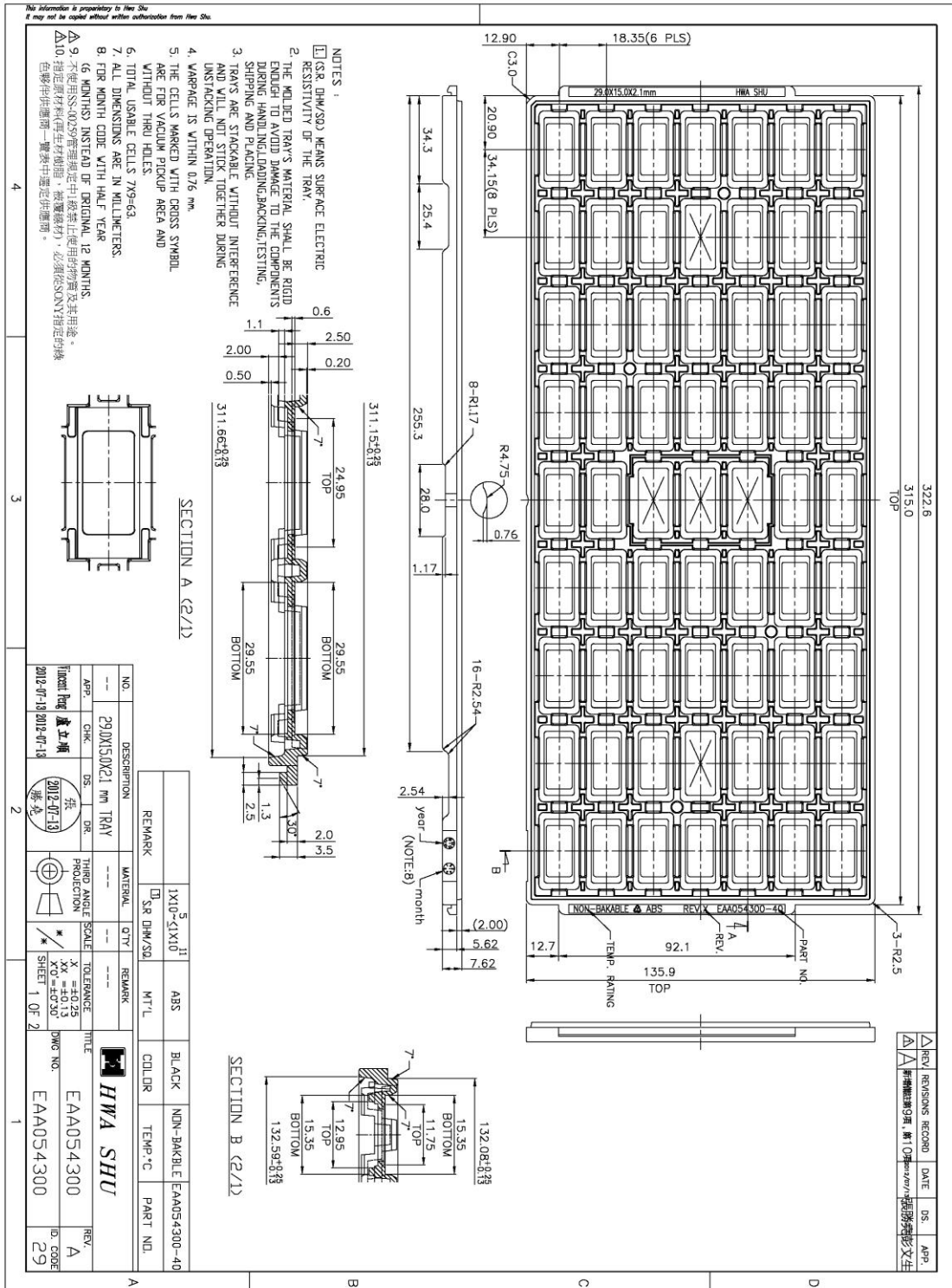
Ordering Information

Device	Module		Order Number
	Size	Shipment Method	
BM63SPKA1MGA Bluetooth 3.0 digital audio Module	32*15 mm ²	Tray	

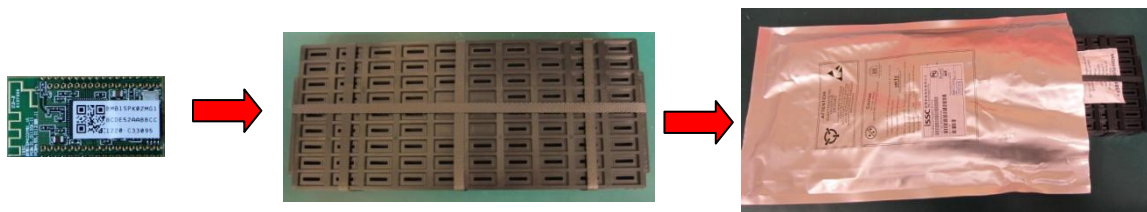
Note:

Minimum Order Quantity is 630pcs Tray.

Packing Information
Tray Dimensions



Packing Method

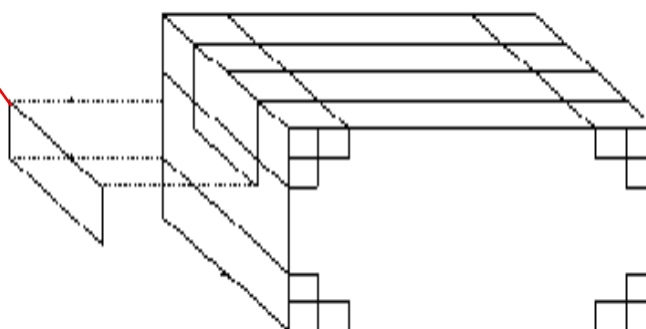


Inner box: Q'ty (630 Pcs)
Dimensions: 36*16*9.5 cm

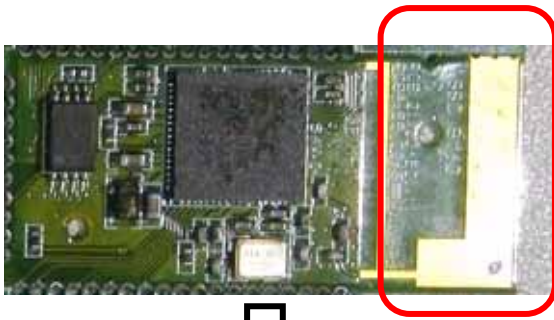


Bar Code Label

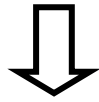
- P/N: Device name
- C/N: Customer name
- Lot No: Lot ID
- Q'ty: Box or Carton Module's Q'ty



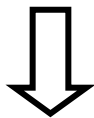
Carton: Q'ty (3780 Pcs)
Dimensions: 38*35*30 cm



- 1. BM63 module contain PCB antenna
- 2. The gain of PCB antenna is 2.4dBi



- 1. Every module has 48 pin
- 2. Fix BT module on main board by its 8 pin
- 3. Every pin is fixed on the main board by tin



- 1. Main board plug in the plastic enclose inside.



FCC statement

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions:

(1) this device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

IC statement

This device complies with Industry Canada licence-exempt RSS standard(s). Operation is subject to the following two conditions:

(1) this device may not cause interference, and (2) this device must accept any interference, including interference that may cause undesired operation of the device

Le présent appareil est conforme aux CNR

d'Industrie Canada applicables aux appareils radio exempts de licence.

L'exploitation est autorisée aux deux conditions suivantes : (1) l'appareil ne doit pas produire de brouillage, et (2) l'utilisateur de l'appareil doit accepter tout brouillage radioélectrique subi, même si le brouillage est susceptible d'en compromettre le fonctionnement.