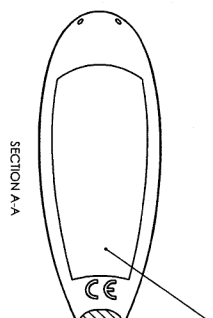
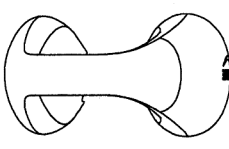
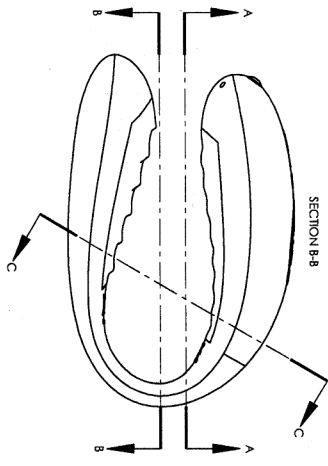
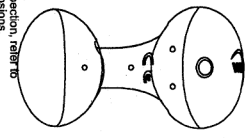
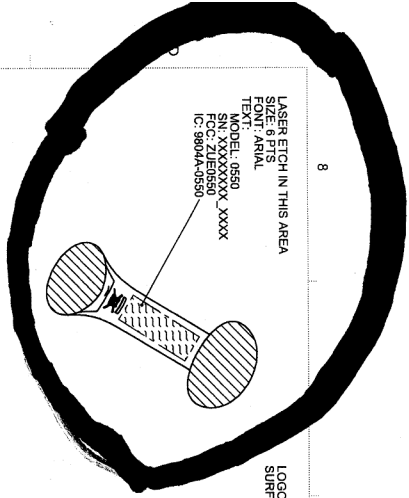


REV.:		DESCRIPTION	DATE	APPROVED
A01		Initial Release	2014/07/09	AVG
A02		Logg Surface changed from polished to textured V57283	2014/08/06	AVG
A03		SURFACE TEXTURE CHANGED TO # 120 CARBORUNDUM #120 GLASS BEAD (1:1 RATIO), CM SPECIFIC BLEND & PROCESS	2014/12/18	AVG



8 6 5 4 3 2 1

- NOTES:
1. DRAWING DIMENSIONS: are for reference and/or inspection, refer to the 3D part file for all surface information and part dimensions.
 2. MATERIAL: S00029 Silicone 4420 OC.
 3. COLOR: REFERENCE A00550.
 4. MOLDING:
 - (A) Remove burrs, gate remnants, sharp edges
 - (B) Spruing lines from mold release and residue
 - (C) Parting line, gates and visible sprue pin locations require approval, submit layout to Engineering control, during tool permitting.
 - (D) Sprue pin marks, flush to 0.1mm depressed.
 5. TEXTURE: External surfaces: TEXTURE # 120 CARBORUNDUM #120 GLASS BEAD (1:1 RATIO), LOGG surfaces: TEXTURE # 120 CARBORUNDUM #120 GLASS BEAD (1:1 RATIO) Model Number, SN, FCC & IC: To be laser etched
 6. REMOVE ALL FLASH, NO BLEMISHES OR FINGER PRINTS ALLOWED
 7. UNLESS OTHERWISE SPECIFIED:
 - (A) Wall Thicknesses: as per 3D part file
 - (B) Drafts: as needed for the 3D part geometry supplied.
 - (C) Visible surfaces, always use geometry specified in 3D part specification. This "does not" apply for material specific.
 8. TOLERANCES: Giddellie, use Sealed Practice Industry (SPI) and use specification. This "does not" apply for material specific.
 9. ROHS: Materials and processes used in manufacturing of this part must conform to directive 2011/65/ECU and all its amending directives at date of purchase order. No substitutions permitted without prior written approval.
 10. REACH: Materials and processes used in manufacturing of this part must conform to directive 1907/2006/EC and all its amending directives at date of purchase order. No substitutions permitted without prior written approval.

MARKINGS GEOMETRY AS PER CAD AND TEXTURED

UNLESS OTHERWISE SPECIFIED:
 TOLERANCES: DIMENSIONS IN MM
 SURFACES: ±0.05
 ANGULAR: ±0.5°
 HIRSD ANGLE PROJECTION
 DO NOT SCALE DRAWING
 THIRD ANGLE PROJECTION
 SCALE: 1:1

TITLE		DWG NO.	REVISION
Standard Innovation Corporation		HR0101	A03
PRODUCT		DESIGNED BY: A.GAVREL	
We-Vibe Classic		DRAWN BY: A.GAVREL	
CHECKED BY: M.GOODIN		SCALE: 1:1	SHEET SIZE B
			SHEET NUMBER 1 of 1