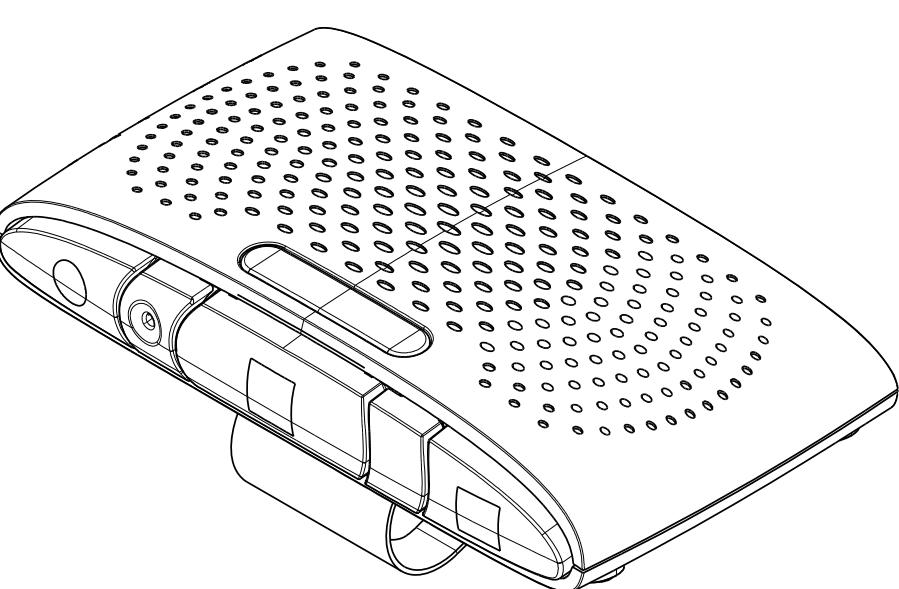
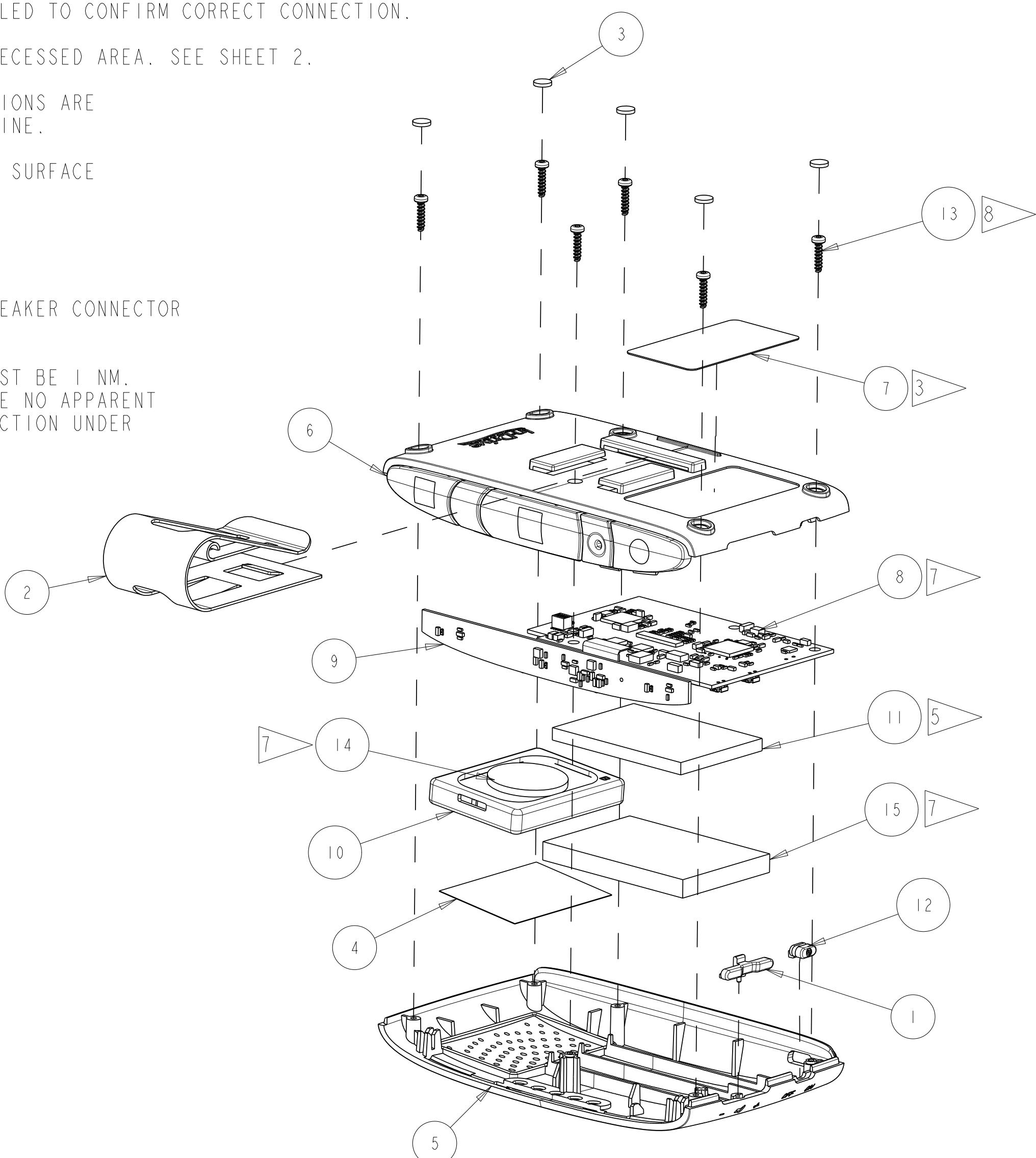


NOTES:

1. FOLLOW ASSEMBLY INSTRUCTIONS IN DOCUMENT XXXX.
2. THE USB CONNECTOR MUST BE CYCLED TO CONFIRM CORRECT CONNECTION.
3. LABEL MUST BE SEADED WITHIN RECESSED AREA. SEE SHEET 2.
4. KEY FEATURE INSPECTION DIMENSIONS ARE INDICATED WITH RACETRACK OUTLINE.
5. ADHERE 09-10100 TO THE BOTTOM SURFACE OF 05-10018.
6. ADHERE 09-10101 TO THE TOP SURFACE OF 05-10014.
7. PLUG BATTERY CONNECTOR AND SPEAKER CONNECTOR INTO 05-10018.
8. THE MAXIMUM TORQUE APPLIED MUST BE 1 NM. UPON INSPECTION, THERE MUST BE NO APPARENT MOTION IN THE TIGHTENING DIRECTION UNDER 55% OF THE MAX TORQUE.



ITEM	QTY.	PART NUMBER	DESCRIPTION
1	1	09-10091	IN-DRIVE AT-650 BUTTON, VOLUME
2	1	09-10099	IN-DRIVE AT-650 CLIP, VISOR
3	5	09-10102	IN-DRIVE AT-650 COVER, SCREW
4	1	09-10103	IN-DRIVE AT-650 FILM, SPEAKER
5	1	09-10123	IN-DRIVE AT-650 HOUSING ASSEMBLY, LOWER
6	1	09-10122	IN-DRIVE AT-650 HOUSING ASSEMBLY, UPPER
7	1	09-10108	IN-DRIVE AT-650 LABEL, BAR CODE
8	1	05-10018	IN-DRIVE AT-650 PCA, BLUETOOTH
9	1	05-10020	IN-DRIVE AT-650 PCA, LED/BUTTON
10	1	09-10113	IN-DRIVE AT-650 SLEEVE, SPEAKER
11	1	09-10100	IN-DRIVE AT-650 SPACER
12	1	09-10092	IN-DRIVE AT-650 SWITCH, POWER
13	6	51-10045	SCREW, M2 X 8 THREAD FORMING
14	1	42-10004	SPEAKER, 2W, 30 X 40 X 6
15	1	41-10002	VARTA BATTERY, LITHIUM ION, PRISMATIC

UNLESS OTHERWISE SPECIFIED
DIM ARE IN MILLIMETERS
TOL ON ANGLES $\pm 1^\circ$
O PLACE ± 0.5 I PLACE ± 0.2
INTERPRET DIM AND TOL
PER ASME Y14.5M-1994

THIRD ANGLE PROJECTION



MODELED 110321 BW
DRAWN 110621 BW
CHECKED
APPROVED

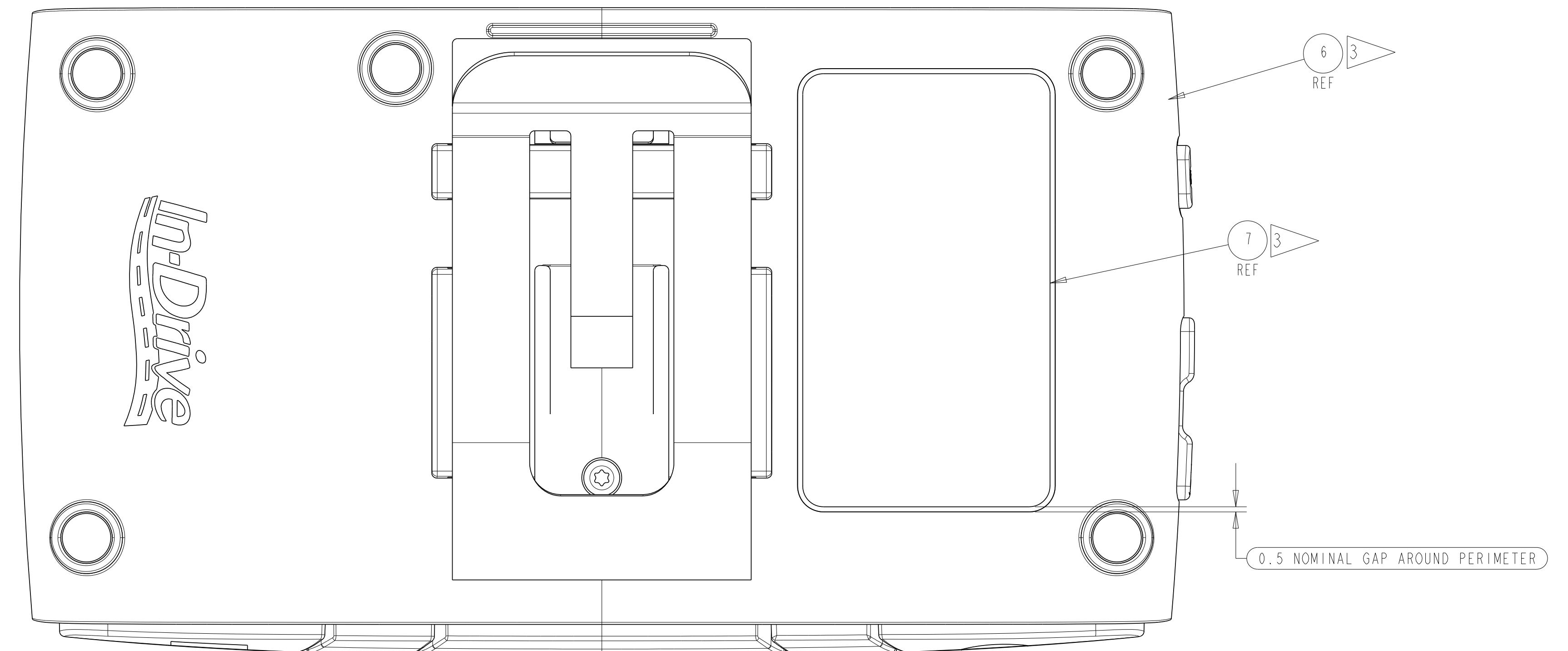
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IN-DRIVE AT-650 TOP ASSEMBLY

SIZE A2	CAGE CODE	DWG NO 09-10090	REV A00
SCALE 1:1			SHEET 1 OF 2

H
G
F
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D
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UNLESS OTHERWISE SPECIFIED
DIM ARE IN MILLIMETERS
TOL ON ANGLES $\pm 1^\circ$
0 PLACE ± 0.5 1 PLACE ± 0.2
INTERPRET DIM AND TOL
PER ASME Y14.5M-1994

THIRD ANGLE PROJECTION



MODELED	110321	BW
DRAWN	110621	BW
CHECKED		
APPROVED		

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IN-DRIVE AT-650 TOP ASSEMBLY

SIZE	CAGE CODE	DWG NO	09-10090	REV
A2				A00
SCALE	3:1			SHEET
				2 OF 2