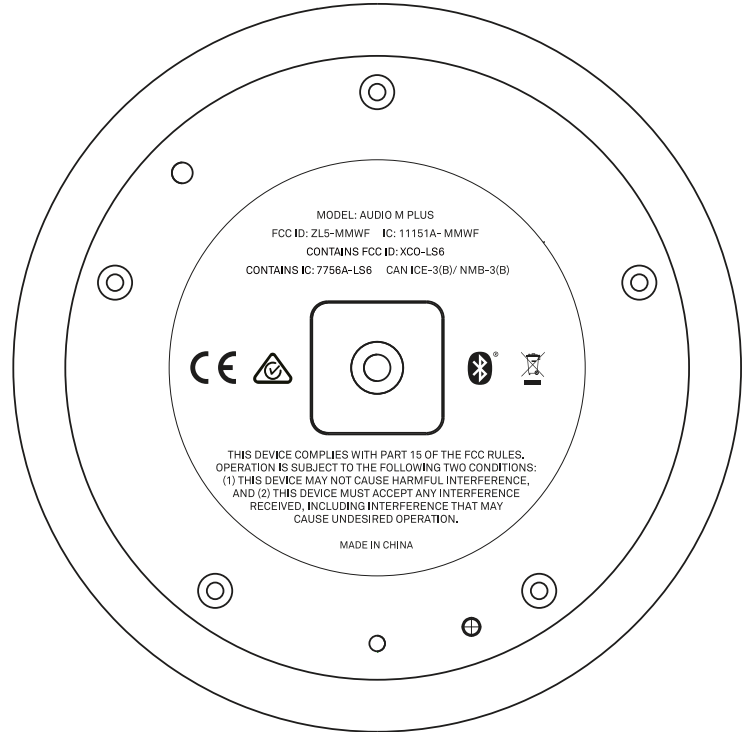


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REVISIONS			
REV.	CHANGE DETAIL	PURPOSE	DATE
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**AUDIO M PLUS**

P/N:77-490002-0A

底盖

材质和油漆: ABS757 喷涂铜色Pantone Metallic 876C

丝印颜色: 黑色

技术要求 (Notes) :		
1	材质: Material:	
2	表面处理: Finish:	
3	未标折弯角度均为90° All bending must be 90° unless specified 除特别说明, 折弯角<1°	未标折弯半径内R0.3 All bending radius should be R0.3 unless specified 带*的尺寸为关键尺寸 The dimension with * is very important
4	All draft angle should be less than 1° 不做表面处理零件, 切边做倒角处理 Need do rust proofing on cutting edges	所有喷漆面做抗孔防堵 All screw hole area should be mask in painting surface 未标锐角倒圆角R0.1 All sharp edges should be smoothing R0.1 不得有毛刺, 露伤等冲压不良 Must be free of burrs, flash, and any other molding imperfection
5	外观面不得有明显的磕碰、划伤 No strik mark and scratch on the surface	检验标准: HS/IS-SQE-10
6		
7		

ITEM	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL SPECIFICATION	QTY REQD
PARTS LIST				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETER TOLERANCES ARE:		CAD generated drawing Don't manually update MODEL: Audio M Plus	HANSONG(NANJING) TECHNOLOGY CO.,LTD. NO. HS/QR-RD-26	
Linear:GB/T1804-m OR ISO 2768-m		APPROVALS Drawn by ME Lily.wu	DATE 2015.07.07	PART NAME 底盖丝印
APPLICATION	Weight	Checked by tooling ME	PART NO.	
QUOTATION		Checked by Team leader	DWG. NO.	HS40-Audio M -B12V1-SR03
SAMPLE	3RD ANGLE PROJECTION	Approved by ME Manager	SCALE	fit
TOOLING			REV.	A3 Size
PRODUCTION				SHEET 1 OF 1

