

DP-330 Series

Operator's Manual

Tally

DASCOM

DASCOM®

**DP-330
Thermal Printer**

DASCOM Europe GmbH
Heuweg 3
89168 Ulm
Germany
www.dascom.com



This device fulfills the European standards requirements by complying with the Directive relating to electromagnetic compatibility and relating to low-voltage electrical equipment. Furthermore it fulfills the requirements for RoHS and R&TTE if applicable.

Conformity with the above mentioned Directives is indicated by the CE symbol attached to the device.

Note: Conformity may be affected by:

- using interface cables not complying with the specifications
- non-observance of important instructions in the operator's manual
- installing components not approved for this device by the manufacturer
- unauthorized manipulation



Dieses Gerät erfüllt die Anforderungen der Europäischen Normen durch Einhaltung der Richtlinien bezüglich der Elektromagnetischen Verträglichkeit sowie bezüglich Elektrischer Betriebsmittel mit Niederspannung. Des Weiteren werden die Anforderungen bezüglich RoHS und falls anwendbar R&TTE erfüllt.

Die Konformität zu den oben angeführten Richtlinien ist durch das am Gerät angebrachte CE-Zeichen gekennzeichnet.

Hinweis: Die Konformität kann beeinflusst werden durch:

- Benutzung von nicht spezifizierten Schnittstellen
- Nichtbeachtung wichtiger Hinweise der Bedienungsanleitung
- Ersetzen von Bauteilen, die nicht vom Hersteller für dieses Gerät freigegeben wurden
- Eingriffe durch Unbefugte

FCC Part 15 Class B

1. This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions:

- 1) This device may not cause harmful interference.
 - 2) This device must accept any interference received, including interference that may cause undesired operation.
2. Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation.

This equipment generates uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

Re-orientate or relocate the receiving antenna.

Increase the separation between the equipment and receiver.

Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.

Consult the dealer or an experienced radio/TV technician for help.

Canadian Department of Communications Radio Interference Statement

This device complies with Industry Canada license-exempt RSS standard(s). Operation is subject to the following two conditions: 1) this device may not cause interference; 2) this device must accept any interference, including interference that may cause undesired operation of the device. Under Industry Canada regulations, this radio transmitter may only operate using an antenna of a type and maximum (or lesser) gain approved for the transmitter by Industry Canada. To reduce potential radio interference to other users, the antenna type and its gain should be so chosen that the equivalent isotropically radiated power (e.i.r.p.) is not more than that necessary for successful communication. Maximum power output plus maximum antenna gain of the EUT is: $4.5W/m^2$, Limit is $10W/m^2$.

Le présent appareil est conforme aux CNR d'Industrie Canada applicables aux appareils radio exempts de licence. L'exploitation est autorisée aux deux conditions suivantes : (1) l'appareil ne doit pas produire de brouillage, et (2) l'utilisateur de l'appareil doit accepter tout brouillage radioélectrique subi, même si le brouillage est susceptible d'en compromettre le fonctionnement. Conformément à la réglementation d'Industrie Canada, le présent émetteur radio peut fonctionner avec une antenne d'un type et d'un gain maximal (ou inférieur) approuvé pour l'émetteur par Industrie Canada.

Dans le but de réduire les risques de brouillage radioélectrique à l'intention des autres utilisateurs, il faut choisir le type d'antenne et son gain de sorte que la puissance isotrope rayonnée équivalente (p.i.r.e.) ne dépasse pas l'intensité nécessaire à l'établissement d'une communication satisfaisante. La puissance de sortie maximale plus gain d'antenne maximal du EUT est : $4.5W/m^2$ Limite est $10W/m^2$

Battery Disposal

Only disposes of used batteries according instructions and/or your local regulations.



Acknowledgments:

DASCOM is a registered trademark of DASCOM Europe GmbH
Zebra, CPCL and ZPL are registered trademarks of Zebra Technologies

Wi-Fi is a registered trademark of the Wi-Fi Alliance
Windows is a registered trademark of Microsoft Corporation
All other trademarks are the property of their respective owners.

© 2015 by DASCOM Europe GmbH, Ulm, Germany. All rights reserved.



Read all set up and operating instructions before proceeding with operation. Do not operate in an enclosure unless properly ventilated. Do not operate near a heat source.



Lesen Sie vor der Inbetriebnahme die Aufbau- und Bedienungsanleitung. Betreiben Sie den Drucker nicht in einem kleinen, geschlossenen Raum, es sei denn dieser wird ordnungsgemäß belüftet. Nehmen Sie den Drucker nicht in der Nähe einer Wärmequelle in Betrieb.



No user-serviceable parts inside. Refer service or repairs to a qualified service professional. Use of genuine DASCOS replacement parts is required to warrant proper, safe operation. Any alteration or modification of this device voids the user warranty and may make the product unsafe to operate. The print head and motors get hot during use. Wait until they cool before touching them. Make certain the printer is disconnected from AC power before removing any covers or performing any required cleaning or maintenance. Connecting this printer to an ungrounded receptacle can result in electrical shock. Never place the printer near inflammable or explosive substances. Do not operate near liquid or spill liquid into the printer at any time.



Enthält keine Teile, die vom Bediener instandgesetzt werden können. Bitte wenden Sie sich bei Instandsetzung oder Reparatur an qualifiziertes Kundendienstpersonal. Die Verwendung von echten DASCOS Ersatzteilen ist notwendig, um ordnungsgemäßen, sicheren Betrieb zu gewährleisten. Änderungen oder Modifikationen dieses Geräts machen die Garantie ungültig und können den sicheren Betrieb des Produkts gefährden. Während des Druckens werden Druckerkopf und Motoren heiß. Warten Sie, bis sich die Teile abgekühlt haben, bevor Sie sie berühren. Vergewissern Sie sich, dass der Drucker nicht mehr an die Stromquelle angeschlossen ist, bevor Sie Abdeckungen abnehmen oder das Gerät reinigen bzw. warten. Schließen Sie diesen Drucker nicht an eine ungeerdete Steckdose an; dies kann zum Elektroschock führen. Setzen Sie den Drucker niemals in die Nähe von feuer- oder explosionsgefährlichen Stoffen. Betreiben Sie den Drucker nicht in der Nähe von Flüssigkeiten und lassen Sie keine Flüssigkeiten in den Drucker gelangen.

Specifications are subject to change without notice.

DASCOS Representatives:

Germany : DASCOS Europe GmbH, Heuweg 3, D-89079 Ulm, Phone: +49 (0) 731 2075 0
UK: DASCOS GB Ltd, Hart House, Priestley Road, Basingstoke, Hampshire, RG24 9PU, Phone: +44 (0) 1256 481481
France: DASCOS Europe GmbH, 117 Avenue Victor Hugo 92100 Boulogne-Billancourt, Phone: +33 (1)73 02 51 98
Singapore (AP): DASCOS AP Pte Ltd, 21 Bukit Batok Crescent, #29-81, WCEGA Tower, 658065, Phone: +65 6760 8833
Americas: Dascom Americas Corp, 34 Lakeview Court, Verona, VA 24482, USA, Phone: +1 (877) 434 1377
China: Jiangmen Dascom Computer Peripherals Co., Ltd, No.399, jinxing Road, Jianghai District Jiangmen

Table of Contents

Introduction	2
Printer Features	3
Quick Start Instructions	4
A. Paper Load	4
B. Printer Installation	5
C. Battery Installation	5
D. Charge Battery.....	6
E. Power On.....	6
F. Control Panel	7
G. Performing a Printer Self-Test	7
Configuration	8
A. Install Config Tool	8
B. Configuration Setup	9
Integrating the Printer into your Business Applications	11
A. Windows Desktop Computers	11
Print Drivers.....	11
I. USB.....	11
II. Wi-Fi.....	11
B. Windows Tablets and Smartphones.....	12
C. Android Tablets & Smart phones.....	12
I. Wi- Fi.....	12
D. Apple™ Tablets & Smartphones	12
I. Wi-Fi.....	12
Media	13
A. Standard Media.....	13
B. Black Mark Media Position.....	13
Maintenance and Troubleshooting	14
A. Cleaning.....	14
B. Battery Care.....	14
I. Getting the Maximum Battery Life.....	14
II. Charging the Battery	14
III. Additional Battery and Safety Information	15
IV. Testing the Power Adapter and Battery.....	15
C. Troubleshooting	16
I. General Error Conditions	16
II. Fault Description and Resolution	16
D. Obtaining Service.....	17
APPENDIX	18
A. Appendix A – DP-330 Printer Specifications	18
B. Appendix B – DP-330L Printer Specifications	19
Glossary of Terms	20
Index	22

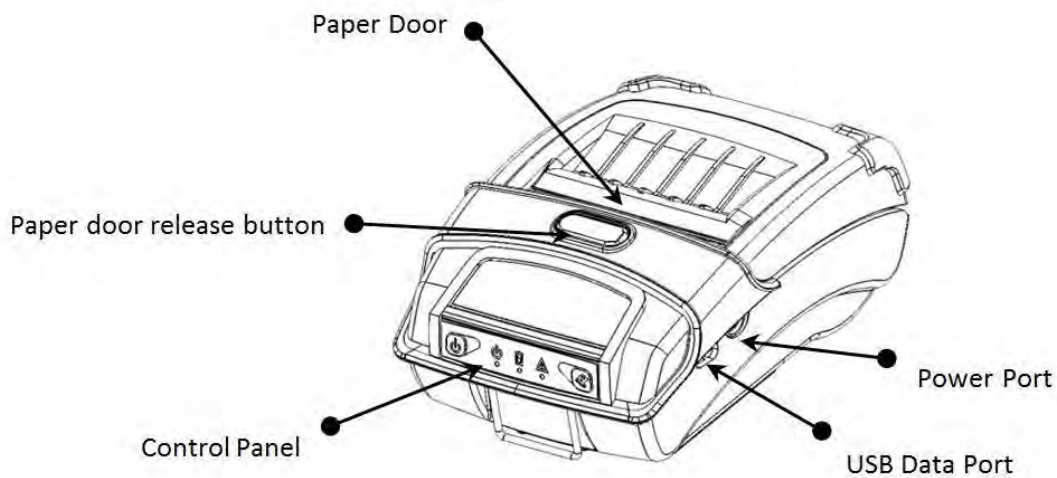
Introduction

Thank you for purchasing the Tally Dascom DP-330 Series mobile thermal printer also referred to in this manual as the “DP-330” (for Receipt) or “DP-330L” (for Label). The DP-330 series prints on special thermal media supplied in roll form up to 80 mm wide. All models are equipped with a USB port which supports cabled communications. All models support an optional internal Wi-Fi interface. Complete specifications may be found in [Appendix A – DP-330 Printer Specifications](#) and [Appendix B – DP-330L Printer Specifications](#).

The remainder of this manual focuses on preparing the printer for initial use and performing tasks that will be encountered during daily use.

[Maintenance and Troubleshooting](#) describes how to maintain the printer for optimal performance and has information on how to diagnose any problems that may occur.

Printer Features



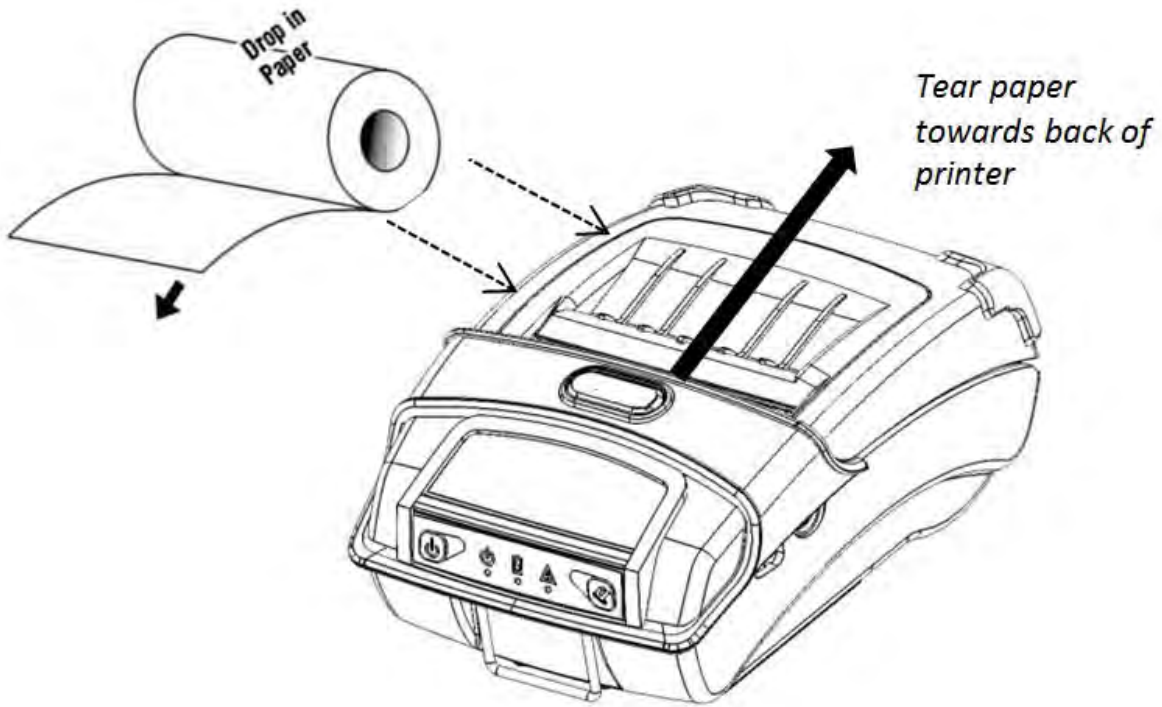
Your DP-330 features:

- Easy-to-read control face and simple drop-in paper loading
- Quickly prints a wide variety of tickets, receipts, and labels (330L)
- IP54 rated for water and dust resistance... plus rated for repeated 6-foot drops to concrete
- Print speeds up to 4 ips
- Extensive fonts, character sets, bar codes and graphic capabilities
- Printer configuration is quick and easy with a setup tool
- The latest in battery technology provides for full-shift printing in all modes
- Compatible with Windows, Windows Mobile, Apple iOS, and Android
- Emulations that allow the printer to be a drop-in replacement for nearly any mobile printer

For detailed specifications reference [Appendix A – DP-330 Printer Specifications](#) and [Appendix B – DP-330L Specifications](#).

Quick Start Instructions

A. Paper Load



Press Paper door release button to open the paper compartment door. Pull small leader of paper out and close paper door. "Clicks" when properly closed.

B. Printer Installation

You could put the printer on desktop, carry with your hand or carry it with the should strap (option)

1) Desktop Installation

The printer must be installed horizontally. Place the printer on a solid, flat, stable surface; ensure the printer is placed in a stable position and there is easy access for users to the control panel and roll paper holder. Also ensure there is enough space for sufficient ventilation and for the printout.

2) Hans Strap Installation

The hand strap provides the user with a convenient and secure method of carrying the printer. To attach the hand strap to the printer:

- Insert the end of the strap through the cut out on the front of the printer.
- Loop the end of the strap back around the cut out and secure it over.
- Repeat this process for the opposite end of the strap.

3) Shoulder Strap Installation

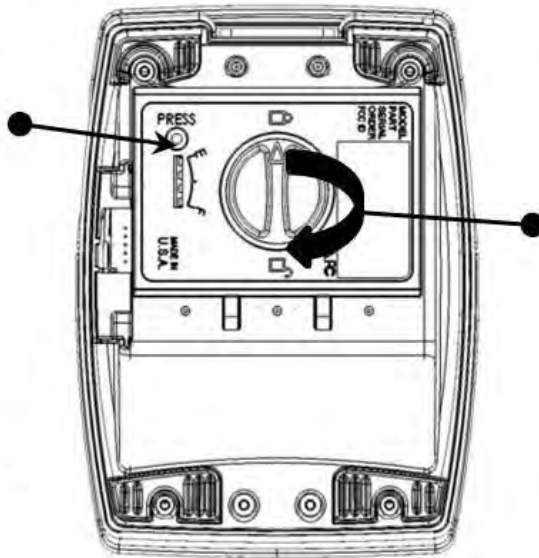
If your printer is equipped with the shoulder strap option. Insert each end of the shoulder strap into the cut-outs in each top corner of the printer and secure the looped end over the button on the end of the strap to fasten.

Hold the buckle and pull the strap as shown below until you achieve the desired length.

C. Battery Installation

Press button to see battery charge level.
4LED 100% charge
3LED 75%
2LED 50%
1LED 25%

Use supplied AC/DC power adapter to charge.



Loosen hand strap (not pictured) to access battery door.

Rotate knob 180° to unlock battery door.

Drop in battery.

Close battery door and rotate knob 180° to lock.



D. Charge Battery




Uncover the printer ports and plug in your AC power adapter to the Power port (must be a DASCOS-supplied accessory). The yellow LED will show solid ON while the printer battery is charging.

E. Power On

Depress the Power button on the control panel. The green LED and the red LED will both be lit while the printer is going through its startup sequence (about 10 seconds). The red LED will go off, leaving the green LED on to indicate the printer is ready to print.

F. Control Panel

Control Panel		
 Power Button	Power Up Power Down Toggle IP over USB on/off	Press & Release Press & Hold Press twice
 Paper Feed Button	Advance paper Print Setup Report Enter Configuration Mode	Press once Press & Hold for 3 seconds Press & Hold & Turn on the printer

Indication	Power (Green/ Red/Orange) 	Battery (Yellow) 	Alert (Green/ Red/Orange) 	Buzzer
Data in Buffer	Flashing (Green)	According to actual volume	Off	/
No Data in Buffer	On (Green)		Off	/
Ready	Refer to buffer status		Off	/
Setup Mode	On (Orange)		Off	/
Paper End/Lid Open	Refer to buffer status		On (Red)	buzz every 2 seconds
Media on the peeler			On (Orange)	/
Black Mark/Label positioning error			Flashing (Red)	/
Print head over heat			On (Green)	/
Print head over cold	On (Red)		On (Green)	/
EEPROM Error	On (Red)		On (Red)	/
Cannot read battery volume	Refer to buffer status	Off	On (Green)	/
Power save mode	On (Green)	Off	Off	/
Download mode	Flashing (Green-Red)			/
Downloading	Flashing (Orange)			/

G. Performing a Printer Self-Test



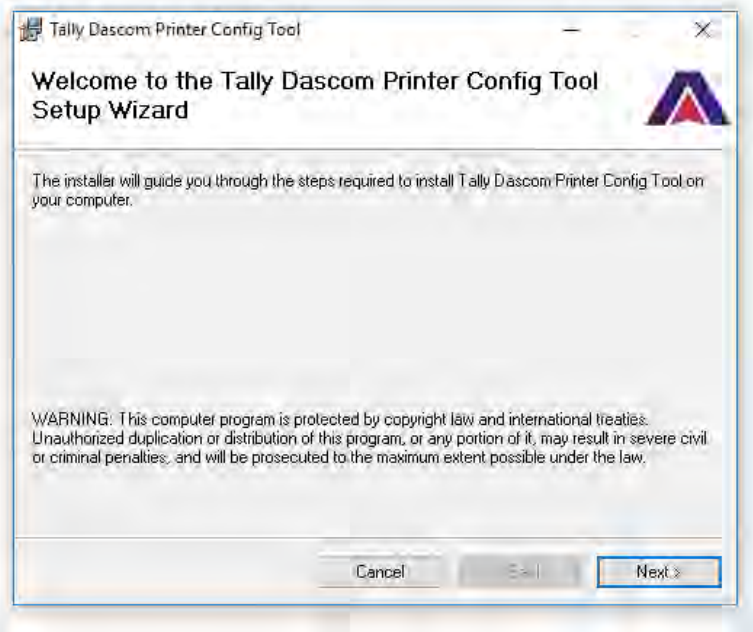
With power on, press the paper feed button for three seconds.

Configuration

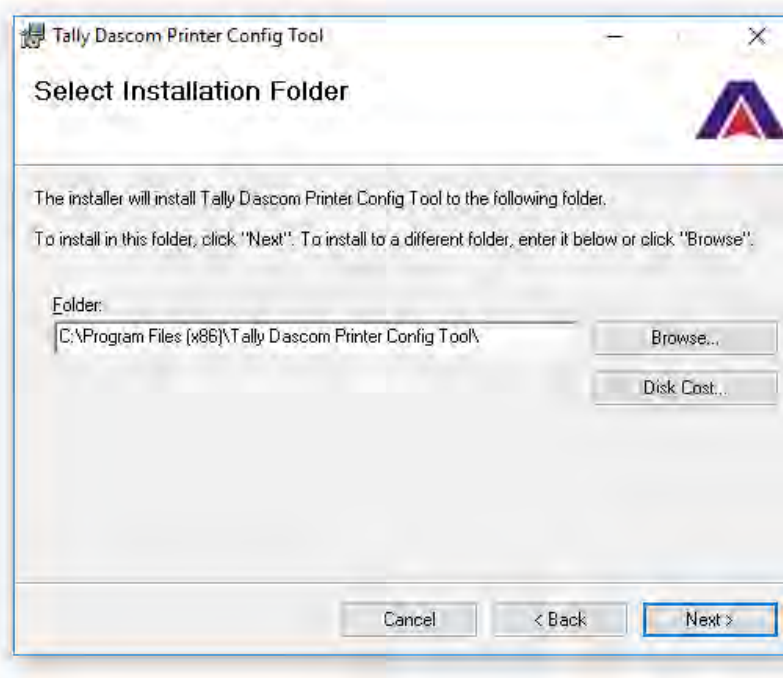
Configuration of the DP-330 printer is done through a configuration tool downloaded from the website (www.dascom.com). This allows you to configure the printer from any windows computer and is compatible with your DP-330 communication capabilities.

A. Install Config Tool

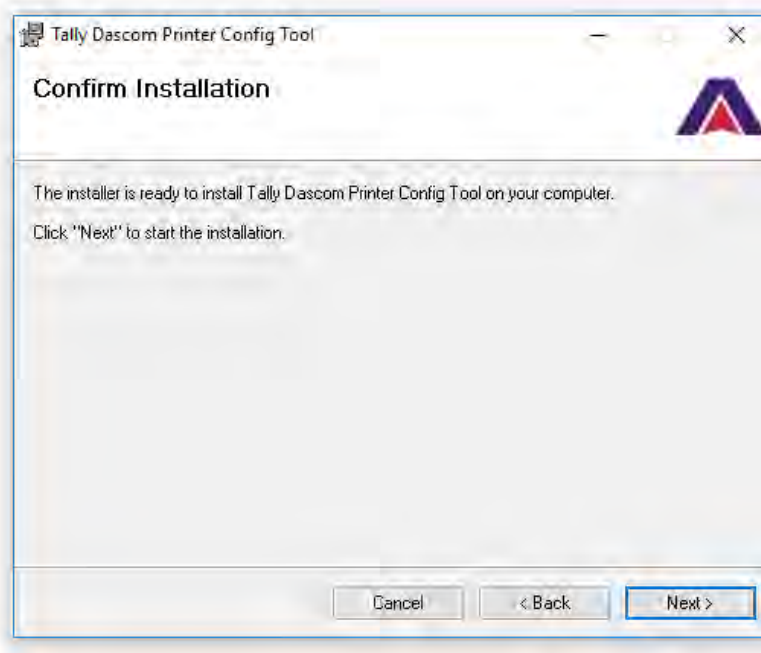
1. Double click the config tool software. Click Next to continue.



2. Select installation folder, and click Next to continue.



3. Click next to continue and complete installation.



B. Configuration Setup

1. Turn the printer ON.
2. Make sure you installed the latest configuration tool.
3. Connect a USB cable between the printer and a PC.
4. Open the configuration tool on the desktop. You could change the settings.

Units

Select between inches or millimeters. Default setting is inches.

Max Paper Speed

Possible values: 1.0 to 5.5 ips, Default = 5.0

When using labels or heavy paper stock, you may need to decrease the paper speed to prevent paper jam errors.

Mark Seeking

Possible values: Off, Front, Rear, Gap. Default= Off (Note: Rear and Gap apply to 530L models only)

Set the value when using regular or label media with appropriate characteristics. To align the printed image to the media, the printer will use the indicator according to the user choice here.

Front Paper Sensor Threshold

Possible values 0-100%. Default value is 75%

When using paper with a black on the front adjust this setting to insure the paper stops at the black mark.

- If the printer is not detecting black marks reliably, set the Mark Sensitivity to a lower value.

- If the printer is detecting false check paper conditions, set the Mark Sensitivity to a higher value.
- If the printer is detecting black marks where none exist, set the Mark Sensitivity to a higher value.

Rear Paper Sensor Threshold (DP-330L models only)

Possible values 0-100%. Default value is 75%

When using paper with a Black on the back adjust this setting to ensure the paper stops at the Black Mark.

- If the printer is not detecting Black Marks reliably, set the Mark Sensitivity to a lower value.
- If the printer is detecting false Check Paper conditions, set the Mark Sensitivity to a higher value.
- If the printer is detecting Black Marks where none exist, set the Mark Sensitivity to a higher value.

Gap Paper Sensor Threshold (DP-330L models only)

Possible values 0-100%. Default value is 75%

When using labels without a Black Mark, adjust this setting to insure the label stops at the gap in between labels.

- If the printer is not detecting gaps between labels reliably, set the Gap Sensitivity to a higher value.
- If the printer is detecting gaps where none exist, set the Gap Sensitivity to a lower value.

Backup Distance Before Printing

Used with Mark Seek. User defined. This is the distance the printer will pull in the paper before starting to print.

Max Mark Search Distance

Used with Mark Seek. User defined. This is the distance the printer will advance paper to seek the mark before displaying a Paper Out condition.

Stop Distance after Mark

Use with Mark Seeking. User defined. This is the distance the printer will advance the paper after the mark is detected.

Left Margin

Setting this value will tell the printer how far from the left edge of the paper to start the print job.

Contrast

Possible values 0 – 10. Default value is 5

The lower the value the lighter the print. The higher the value the darker the print.

Paper Energy Values

This is a locked value. These settings are supplied by the paper manufacturer. The default settings cover most grades of paper. If you are using non-standard paper consult the paper manufacturer for recommended settings.

Integrating the Printer into your Business Applications

Step by Step – Creating a Link from Host to Printer

A. Windows Desktop Computers

Print Drivers

You may download the appropriate Windows driver from our website. Install the printer driver by the standard method for your version of Windows.

I. USB

- a) Install the printer driver onto your host before connecting the printer. Follow prompts displayed during installation.
- b) Plug the printer into a USB port on your host system using a mini-USB cable.
- c) The printer will appear in the “Unspecified” devices section. Right click on the icon.
- d) In the popup window, select the Hardware tab. Note the USB port number displayed.
- e) Using the “Add Printer” wizard, install the printer using the driver file obtained from DASCAM and the USB port number noted above.
- f) After the printer driver installs, the printer will appear as “Dascom 3-inch printer” under the “Printers and Faxes” heading of your Windows “Devices and Printers” screen.

II. Wi-Fi

Note: The following instructions are fundamentally the same for an Infrastructure or Wi-Fi Direct (peer to peer) setup. They also assume that you have already configured your Wi-Fi interface via the DP-330 printer web page (see the section on Configuration).

- a) Perform a configuration printout to verify the printer Wi-Fi setup and to record the IP address assigned and the Port number.
- b) Install the printer as a local printer using the USB instructions above.
- c) In the “Devices and Printers” screen, right click the printer icon representing your mobile printer.
- d) Under Printer Properties, select the Ports tab, then select “Add a Port”
- e) In the new dialog box which appears, select “Standard TCP/IP ports”; this will open the Standard TCP/IP Printer Port wizard.
- f) Follow the on-screen prompts in this wizard. You’ll use the IP address recorded above to set up the port. In the same screen you can also name the port something familiar and relevant, and this will appear as the name of the printer to the user.
- g) After the port is detected, it will be displayed as a “generic network card” – accept this by clicking Next / Finish.
- h) After you are finished adding the port, Windows will report it as a “Standard TCP/IP port”; click OK to accept this.
- i) Close the Printer Port window.
- j) Now in the Printer Properties dialog box your IP address (or the familiar name you assigned above) will appear in the list of ports available. Select it to configure the port.

- k) Windows defaults standard TCP/IP ports to port number 9100. The DP-330 Wi-Fi port number is internally set to 8023. Change the port number to 8023 in the Windows screen and click OK.
- l) Click "Apply" in the Printer Properties box.
- m) Your DP-330 printer driver should now be properly coupled to the Wi-Fi parameters you have chosen.

B. Windows Tablets and Smartphones

This feature and/or specific directions for use were not available as of this printing.

C. Android Tablets & Smart phones

I. Wi-Fi

This feature and/or specific directions for use were not available as of this printing.

D. Apple™ Tablets & Smartphones

I. Wi-Fi

This feature and/or specific directions for use were not available as of this printing.

Media

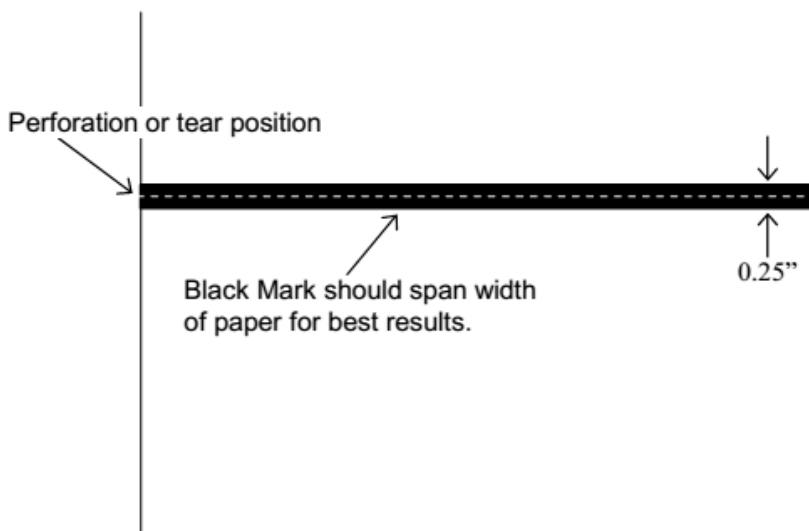
A. Standard Media

DASCOM offers a variety of media types. You may contact your DASCOM sales representative for a complete and up to date description of our consumables and accessory products.

B. Black Mark Media Position

For automatic ticket printing, the Black Mark should be positioned as shown in the figure below. When using Mark Sensing mode (see [Configuration](#), earlier in this document), DP-330 printers will automatically position the output for tear-off and printing following a Form Feed command or by pressing the Paper Feed button.

For non-automatic paper positioning, refer to the *Integrator's Guide* for sensing and positioning commands.



Optimum Black Mark Position

Maintenance and Troubleshooting

A. Cleaning

In normal environments, the printer should be cleaned after printing a few rolls of paper or if there are voids in the printout. For optimum performance and life, you should clean the Print Head and Platen Roller whenever you load new paper.

To clean the printer areas as described below, use a Thermal Head Cleaning Pen and MCR Cleaning Card available from DASCOTM, or you may use cotton swabs moistened with isopropyl alcohol.

- Turn the printer off. Open the Paper Door and remove the paper.
- Using a Thermal Head Cleaning Pen, clean the white ceramic surface on the Print Head.
Caution: Do not use sharp objects to clean the print head. This may damage the printer and require service. Such damage is not covered under warranty.
- Clean the Black Mark Sensor below the print head.
- Clean the Tear Bar.
- Clean the Platen Roller. Turn the Platen Roller with your finger to clean the entire surface.
- If a Magnetic Card Reader is installed, pass and MCR Cleaning Card through the MCR slot to clean the head.

You may also experience a buildup of paper dust in the printer. This may be removed using a can of compressed air or by vacuuming.

To clean the exterior of the printer, turn the printer off and use a soft cloth moistened with a mild detergent.

B. Battery Care

I. Getting the Maximum Battery Life

New batteries are shipped in an “uncharged” state and must be charged for at least 4 hours prior to the first use. Maximum battery capacity is not reached until after completing a minimum of three complete charge and discharge cycles.

II. Charging the Battery

- Plug the power adapter into a power source appropriate for the adapter being used.
- Plug the power adapter into the power connector on the side of the printer. The printer’s battery charging circuitry will analyze the condition of the battery and begin charging it if necessary.
- If the battery is not fully charged, charging will begin and the Battery Indicator will illuminate.
- When the battery is fully charged, the Battery Indicator will turn off. Charging may take up to 8 hours (4 hours with external desktop charger accessory) depending on the condition of the battery.
- The printer may be used while the battery is charging, but this will extend the time required to fully charge the battery.

- The power adapter may remain connected to the printer to keep the battery fully charged and will not cause damage to the printer or battery.

III. Additional Battery and Safety Information

- The DP-330 series printers use a 11.1 volt 3000 mAH Lithium Ion battery.

Caution: Risk of explosion if battery is replaced by incorrect type. Dispose of used batteries according to the instructions.

- The recommended ambient temperature for charging is 68-77° Fahrenheit (20-25° Centigrade).
- Take the battery out of the printer when storing the printer for long periods of time. The battery storage temperature is 40-104° Fahrenheit (4-40° Centigrade). Do not store a fully charged battery at temperatures above this range for long periods of time or the battery may permanently lose charge capacity.
- Do not disassemble, short circuit, heat above 80°C, or incinerate the battery. The battery may explode.

- Only dispose of used batteries according to your local regulations



IV. Testing the Power Adapter and Battery

To verify that the printer's internal battery charger is functioning properly, perform the following steps.

- Test the power adapter (100-240VAC/50-60Hz, 12/24VDC adapter) with a voltmeter to verify that its output voltage is 19 VDC.
- Connect the power adapter to a power source and then connect it to the printer.
- Verify that the printer's Battery Indicator is illuminated. If illuminated, the charging circuit is functioning properly.

Note: If the battery is already fully charged, the Battery Indicator will turn off after a short time.

- After the battery has been charged for five minutes, disconnect the power adapter.
- Perform a printer Self-Test.
 - Make sure the printer is turned off.
 - Press and hold the Paper Feed Button while turning the printer on.
- If the printer successfully prints the Self-Test, the battery is functional. If the Self-Test does not complete and the printer turns off, repeat this test with a known good battery.
- Once this test has completed successfully, allow the battery to fully charge. At the end of this time the Battery Indicator will turn off.

If the printer and battery do not appear to successfully pass these tests, refer to the [Troubleshooting](#) section for possible causes and solutions.

Note: This test only verifies that the power adapter, the internal charging circuit, and the battery are functioning properly. This test does not provide a valid indication of the relative capacity of the battery or how long it may hold a charge.

C. Troubleshooting

When encountering problems, the cause may be the printer or may sometimes be due to other problems with your system. Please review the following tables to solve common problems you may encounter with your printer.

I. General Error Conditions

Whenever the printer detects an error condition the Alert (red) Indicator will either flash or stay on. In some cases the audible alarm will also sound. Please refer to the following table for a list of what causes these conditions and how they may be corrected.

Error Indicator	Possible Cause	Solution
Flashes, With Alarm	Paper Out or Paper Door not fully closed	Install paper and press the Paper Feed Button to clear the error. Make sure the door is fully closed by opening the door and closing it again until the door "clicks" closed. Check the platen roller for damage.
Stays On, With Alarm	Communications error	Verify communications settings in the Interface Menu. Printer power must be cycled to clear error.

II. Fault Description and Resolution

Problem	Possible Cause	Solution
Printer will not turn on.	Battery not installed properly	Remove and reinstall battery making sure the battery is seated with door closed.
	Discharged battery	Recharge battery.
Printer turns itself off.	Battery discharged	Replace or recharge battery.
	Electrostatic discharge	May occur in extreme low humidity conditions. Turn printer back on with power button.
Battery Indicator does not light or does not stay lit when power adapter is connected.	Battery already fully charged	No action required.
	Power adapter not receiving power	Check building/vehicle circuit breakers/fuses.
	Faulty power adapter	Check output of power adapter with voltmeter. Should be 19 VDC.
	Battery not installed properly	Remove and reinstall battery making sure the battery is seated with door closed.

Problem	Possible Cause	Solution
Battery not charging.	Faulty power adapter or battery	Try new power adapter, or replace battery.
Poor print quality.	Low battery	Check and recharge battery.
	Print head dirty	Clean print head. Refer to " Maintenance " section of this document.
	Poor quality or "old" paper	Verify paper from approved source. Try new roll of paper.
Paper not feeding.	Obstruction in paper path, or paper improperly installed	Check paper path and reinstall paper (see " Quick Start Instructions ").
	Poor quality paper	Verify paper from approved source.
	Paper Door not fully closed	Verify door is closed.
Paper does not advance to black mark reliably.	Dirty Black Mark/Paper Sensor	Clean Sensor as described in " Maintenance " section of this document.
	Black Mark density/contrast	Adjust Mark Sensitivity as described in Device Settings Menu .
Paper not feeding reliably or print is compressed vertically	Poor quality paper	Verify paper from approved source.
	Heavy or thick forms; specialty paper with slick finish	Lower the Max Paper Speed as described in Device Settings Menu .
	Paper Door not fully closed	Verify door is closed.
Print Garbled.	Improper Serial Interface configuration	Verify printer and host settings match.
Printer will not print.	Paper not loaded correctly	Check paper path and reinstall paper (see " Quick Start Instructions ").
Cannot print via optional interface.	Interface not configured correctly	Print a self-test to verify printer settings. Make sure printer and host set ups match.

D. Obtaining Service

If service is required for your printer, please contact the company where you purchased your printer.

APPENDIX

A. Appendix A – DP-330 Printer Specifications

Printing Specifications

Printing Method: Direct thermal.
Printing Resolution: 203 dpi (8 dots per mm).
Printing Speed: Up to 4 ips.
Printing Width: Up to 72 mm.

Fonts/Characters/Bar Codes

Fonts: Virtually all TrueType fonts, from 6 cpi to 34 cpi depending on emulation chosen, plus scaling.
International Characters: Most common sets available.
Unicode support.
Bar Codes: Virtually all 1D and 2D codes supported, depending on emulation chosen.
Downloadable firmware, fonts, graphics, and logos.

Connectivity

Standard (All Units): USB 2.0 PNP.
Wireless Options:

Wi-Fi 802.11b/g/n compatible

Antenna Gain: 0.5 dBi

Universal Port: Data and power port – allows connection of external devices such as MCR, barcode scanners, biometrics, RFID.

Software

Drivers and Utilities: Drivers for XP, WIN 7, WIN 8.
Compatible with Windows CE/Pocket PC, Windows Mobile, Apple iOS, Android. Print utilities and SDK's for all platforms. Native App and Web printing.

Printer Setup via internal web page, access with browser from any host (tablets and smartphones included).
Emulations: Emulates many popular printer brands and languages including: Zebra CPCL and ZPL, Extech, IPL, and ESC POS. Firmware can be upgraded as new emulations become available.
Supports direct printing of Postscript, PDF, PBM, JPG, PNG, BMP, SVG, & TIFF files.

Print Media

Paper Type: Direct Thermal Roll.
Roll Size: Maximum roll diameter 2.0" (51 mm), roll widths up to 3.125" (80 mm).
Roll Capacity: Approx. 94' 28.6 m), creating 188 6" long receipts.
Core Size: 0.75" Recommended (19 mm).

Power Management

Battery: Rechargeable 3 cell Lithium Ion, (11.1 V, 3000 mAh, 33.3 Wh).
Endurance: Over 3,500 printed inches per charge.
Power Option: 100-240 VAC wall adapter, or 12-24 VDC in-vehicle adapter. When plugged in, the printer can be used while recharging the battery or can be run without the battery (print & charge adapter).

Physical Specifications

L x W x H: 6.1" x 4.6" x 2.7" (15.5 x 11.7 x 6.9 cm).
Weight: 24 ounces (.68 kg) with battery.

Environmental Specifications

Operating Environment: -10° to 40°C / 0% to 65% RH (non-condensing).
Storage Temp: -25° to 65°C) / 0% to 98% RH (non-condensing).
Rated IP54 per IEC 529

Operator Controls and Indicators

3 LED indicators for general fault, power and battery status indication.
Buttons for power and paper feed.
Sensors for paper out, black mark detection, and door open. "Gas gauge" on battery door.

Memory Capacity

4 MB Flash, 32 MB DDR2. Standard memory supports large and graphic intensive print jobs.

Durability and Reliability

Survives multiple 6 foot drops to concrete (each face) per IEC 68-2.
MTBF: 10,000 hours in normal use.

Regulatory Approvals

FCC Class B, CE mark, RoHS, UL listed AC adapters, e-mark.

Warranty

Depends on local requirements. Please contact your national DASCOM sales office.

Options and Accessories

- Universal Port, 3-Track Simultaneous Read MCR, barcode scanners, biometrics, RFID.
- AC Wall Adapter, 100 to 240 VAC
 - Print and charge version
 - Charge only version
- In-Vehicle Power Adapter, 12 to 24 VDC
- Shoulder Strap
- Data Cables; USB
- Spare Batteries in Multi-Packs
- Media in Case Quantities
- Popular Mounting Systems
 - In-Vehicle Systems
 - Cart Mounting Systems

B. Appendix B – DP-330L Printer Specifications

Printing Specifications

Printing Method: Direct thermal.
Printing Resolution: 203 dpi (8 dots per mm).
Printing Speed: Up to 4 ips.
Printing Width: Up to 72 mm.

Fonts/Characters/Bar Codes

Fonts: Virtually all TrueType fonts, from 6 cpi to 34 cpi depending on emulation chosen, plus scaling.
International Characters: Most common sets available.
Unicode support.
Bar Codes: Virtually all 1D and 2D codes supported, depending on emulation chosen.
Downloadable firmware, fonts, graphics, and logos.

Connectivity

Standard (All Units): USB 2.0 PNP.
Wireless Options:

Wi-Fi 802.11b/g/n compatible

Antenna Gain: 0.5 dBi

Universal Port: Data and power port – allows connection of external devices such as MCR, barcode scanners, biometrics, RFID.

Software

Drivers and Utilities: Drivers for XP, WIN 7, WIN 8.
Compatible with Windows CE/Pocket PC, Windows Mobile, Apple iOS, Android. Print utilities and SDK's for all platforms. Native App and Web printing.

Printer Setup via internal web page, access with browser from any host (tablets and smartphones included).
Emulations: Emulates many popular printer brands and languages including: Zebra CPCL and ZPL, Extech, IPL, and ESC POS. Firmware can be upgraded as new emulations become available. Supports direct printing of Postscript, PDF, PBM, JPG, PNG, BMP, SVG, & TIFF files.

Print Media

Paper Type: Direct Thermal Roll.
Roll Size: Maximum roll diameter 2.625" (66.7 mm), roll widths up to 3.125" (80 mm).
Roll Capacity:
Label Media: Approx. 75' (23 m), creating 148 6" long receipts (with 5.5 mil thick media).
Receipt Media: Approx. 173' (52.6m), creating 346 6" long receipts.
Core Size: 0.75" Recommended (19 mm).

Power Management

Battery: Rechargeable 3 cell Lithium Ion, (11.1 V, 3000 mAh, 33.3 Wh).
Endurance: Over 3,500 printed inches per charge.
Power Option: 100-240 VAC wall adapter, or 12-24 VDC in-vehicle adapter. When plugged in, the printer can be used while recharging the battery or can be run without the battery (print & charge adapter).

Physical Specifications

L x W x H: 6.1" x 4.6" x 2.7" (15.5 x 11.7 x 6.9 cm).
Weight: 24 ounces (.68 kg) with battery.

Environmental Specifications

Operating Environment: -10° to 40°C / 0% to 65% RH (non-condensing).
Storage Temp: -25° to 65°C) / 0% to 98% RH (non-condensing).
Rated IP54 per IEC 529

Operator Controls and Indicators

3 LED indicators for general fault, power and battery status indication. Buttons for power and paper feed. Sensors for paper out, black mark detection, and door open. "Gas gauge" on battery door.

Memory Capacity

4 MB Flash, 32 MB DDR2. Standard memory supports large and graphic intensive print jobs.

Durability and Reliability

Survives multiple 6 foot drops to concrete (each face) per IEC 68-2. MTBF: 10,000 hours in normal use.

Regulatory Approvals

FCC Class B, CE mark, RoHS, UL listed AC adapters, e-mark.

Warranty

Depends on local requirements. Please contact your national DASCOM sales office.

Options and Accessories

- Universal Port, 3-Track Simultaneous Read MCR, barcode scanners, biometrics, RFID.
- AC Wall Adapter, 100 to 240 VAC
 - Print and charge version
 - Charge only version
- In-Vehicle Power Adapter, 12 to 24 VDC
- Shoulder Strap
- Data Cables; USB
- Spare Batteries in Multi-Packs
- Media in Case Quantities
- Popular Mounting Systems
 - In-Vehicle Systems
 - Cart Mounting Systems

Glossary of Terms

802.11	Wireless networking communication standards created by IEEE.
Ad-Hoc	A Wi-Fi network consisting of only stations (no access point). Same as Peer-to-Peer.
authentication	The process a Wi-Fi station uses to identify itself to another station.
baud rate	The rate at which characters are transmitted over a serial interface. This is also often referred to as bits per second.
client	Any node on a network that requests services from another node (server).
character pitch	The horizontal spacing of characters. Measured in cpi.
cpi	Characters per inch.
default	Value or configuration assumed when the printer is powered on or reset.
DHCP	Dynamic Host Configuration Protocol. A method used to centrally control the assignment of IP addresses on a network.
dpi	Dots per inch. Generally used to refer to graphics density or resolution.
font	A group of characters of a given shape or style.
infrastructure	A Wi-Fi network consisting of stations connecting to a wired network or other stations via an access point.
interface	The connection between the printer and the host computer.
IP	Internet Protocol. A specification for packets, or datagrams, of data and an addressing method to allow the exchange of data with another system. Must be combined with another protocol such as TCP to create a complete connection with the other system.
LAN	Local Area Network.
LED	Light emitting diode.
lpi	Lines per inch.
margin	An area along any edge of a form where data may not be printed.
Peer-to-Peer	A network consisting of only stations (no access point or central server). Same as Ad-Hoc.
reset	Initialization of various operating features of the printer to the value or state assumed when the printer is powered on.

server	Any node on a network that provides services to another node (client).
SSID	Service Set Identifier. An identifier attached to packets on a Wi-Fi network that identify the particular network the packets are intended for.
TCP	Transmission Control Protocol. A specification that controls the connection between systems on a network.
top of form	The vertical position where the first line is printed on the paper. Also the position the paper is advanced to when a form feed (FF) character is received from the host or the Form Feed button is pressed on the printer's control panel.
USB	Universal Serial Bus.
WAN	Wide Area Network. Refers to connections that allow one LAN to communicate with another LAN(s).
WEP	Wired Equivalent Privacy. A security protocol for wireless LANs designed to provide data security similar to a wired LAN.
Wi-Fi	Refers to any of the IEEE 802.11 standards.
WLAN	Wireless Local Area Network. A LAN made up of wireless nodes.

Index

- 802.11, 27
- Add Enterprise Network, 9
- Add Personal Network, 9
- Address Method, 9
- Ad-Hoc, 27
- Alert, 6
- Android, 3, 17
- Android Tablets & Smart phones, 17
- Apple, 3, 18
- authentication, 27
- Available Networks, 9
- Backup Distance Before Printing, 12
- battery, 3, 5, 7, 20, 21, 22, 23
- Battery Care, 20
- Battery Disposal, ii
- Battery Installation, 5
- baud rate, 27
- Canadian Department of Communications Radio Interference Statement, i
- character pitch, 27
- Charge Battery, 5
- Charging the Battery, 20
- Cleaning, 20
- client, 27
- Com Port, 16
- Configuration, 7, 19, 27
- Connectivity Parameters, 8
- Contrast, 12
- Control Panel, 6
- CPCL, ii, 10
- cpi, 27
- Current Emulation, 10
- Current Logo Mapping, 13
- Current Printer Config, 9
- default, 27
- Default Font, 10
- Default Text Line Spacing, 10
- Device Config, 11
- DHCP, 27
- discover name, 16, 18
- Discoverability, 9
- dpi, 27
- driver, 16
- Drivers, 16
- Fault Description and Resolution, 22
- FCC Part 15 Class B, i
- features, 28
- form, 28
- Front Paper Sensor Threshold, 11
- Gap Paper Sensor Threshold, 12
- GateWay, 9
- General Error Conditions, 22
- Graphics, 13
- IMAGE, 10
- Image Parameters, 10
- infrastructure, 27
- interface, 27
- IP Address, 9
- IP54, 3
- LAN, 27
- LED, 27
- Left Margin, 12
- lpi, 27
- Maintenance, 2, 20, 23, 24
- margin, 27
- Mark Seeking, 11, 12
- Max Mark Search Distance, 12
- Max Paper Speed, 11, 23
- Maximum Battery Life, 20
- Media, 2, 19, 25, 26
- MT3, 10
- Obtaining Service, 24
- Paired Mode, 8
- pairing code, 16
- Paper Energy Values, 12
- Paper Feed Button, 6
- Paper Load, 4
- passkey, 16, 18
- PDF, 10
- Peer-to-Peer, 27
- PIN, 8, 9
- POSTSCRIPT, 10
- power, i, ii
- Power Button, 6
- Power On, 5
- Quick Start Instructions, 4
- Rear Paper Sensor Threshold, 12
- reset, 28
- Role Policy, 8
- Safety Information, 21
- Security, 8
- Self-Test, 6, 21
- server, 28
- Set index, 13
- Set Width, 13
- Specifications, 2, 3, 25, 26
- SSID, 28
- Stop Distance after Mark, 12
- SubNetMask, 9
- TCP, 28
- Testing the Power Adapter and Battery, 21
- Troubleshooting, 2, 20, 21, 22
- Units, 11
- Upload Digital Certificate, 9
- Upload File, 13
- USB, 16, 28
- USB port, 2, 16
- WAN, 28
- web page, 7
- WEP, 28
- Wi-Fi, ii, 2, 17, 27, 28
- WI-FI Config, 8, 9
- Wifi Port, 9
- Windows, ii, 3, 15, 16, 17
- WLAN, 28