



FCC & ISED CANADA CERTIFICATION TEST REPORT

FOR THE

CMCR001, BLUETOOTH SPEAKER

FCC ID: YJ7CMCR001BB

IC ID: 9082A-CMCR001B

WLL REPORT # 18287-01 REV 1

Prepared for:

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Prepared By:

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Testing Certificate AT-1448



FCC & ISED Canada Certification Test Report

for the

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August 14, 2023

WLL Report# 18287-01 Rev 1

Prepared by:

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President



Abstract

This report has been prepared on behalf of Stanley Black & Decker, Inc. to support the attached application for a 2.4GHz Bluetooth Transmitter. The test report and application are submitted for a Frequency Hopping Spread Spectrum (FHSS) Transmitter under Part 15.247 of the FCC Rules and under Innovation Science and Economic Development (ISED) Canada RSS-247, Issue 2 (2/2017). This test Report documents the test configuration and test results for the Stanley Black & Decker, Inc., CMCR001. The information provided in this report is only applicable to the device herein documented, as the EUT.

The radiated emissions portion of the testing was performed in the Free-space Anechoic Chamber Test-site (FACT) 3m Chamber of Washington Laboratories, Ltd., located at 4840 Winchester Boulevard, Suite #5. Frederick, MD 21703. Site description and site attenuation data have been placed on file with the FCC's Sampling and Measurements Branch at the FCC laboratory in Columbia, MD.

Washington Laboratories, Ltd. has been accepted by the FCC and approved by ANAB under Testing Certificate AT-1448 as an independent test laboratory. The Washington Laboratories, Ltd. ISED Canada number is 3035A.

The Stanley Black & Decker, Inc., CMCR001 complies with the requirements for a FHSS Bluetooth Transmitter under Part 15.247 of the FCC Rules and under Innovation Science and Economic Development (ISED) Canada RSS-247, Issue 2 (2/2017).

| Revision History | Description of Change | Date |
|------------------|--------------------------------------|-------------------|
| Rev 0 | Initial Release | August 14, 2023 |
| Rev 1 | Change Ant. Gain from .76 to .45 dBi | November 10, 2023 |



Table of Contents

| | | |
|-------|--|-----|
| 1 | Introduction..... | 8 |
| 1.1 | Compliance Statement | 8 |
| 1.2 | Test Scope..... | 8 |
| 1.3 | Testing Algorithm..... | 8 |
| 1.4 | Test Location | 9 |
| 1.5 | Contract Information..... | 9 |
| 1.6 | Test and Support Personnel | 9 |
| 1.7 | Test Dates..... | 9 |
| 2 | Test Results..... | 11 |
| 2.1 | Transmitter Output Power..... | 11 |
| 2.1.1 | Measurement Method and Results..... | 11 |
| 2.2 | Channel Occupied Bandwidth | 21 |
| 2.2.1 | Measurement Method and Results..... | 21 |
| 2.3 | Number of Channels Used..... | 31 |
| 2.3.1 | Measurement Method and Results..... | 31 |
| 2.4 | Time of Occupancy (Dwell Time)..... | 38 |
| 2.4.1 | Measurement Method and Results..... | 38 |
| 2.5 | Channel Carrier Separation..... | 45 |
| 2.5.1 | Measurement Method and Results..... | 45 |
| 2.6 | Bandedge Compliance (Antenna Port Conducted)..... | 49 |
| 2.6.1 | Measurement Method and Results..... | 49 |
| 2.7 | Conducted Spurious Emissions | 56 |
| 2.7.1 | Measurement Method and Results..... | 56 |
| 2.8 | General Field Strength Requirements – Radiated Emissions | 78 |
| 2.8.1 | Requirements | 78 |
| 2.8.2 | Test Procedure Summary..... | 78 |
| 2.8.3 | Radiated Data Reduction and Reporting..... | 79 |
| 2.8.4 | Measurement Method and Results..... | 80 |
| 2.9 | AC Powerline Conducted Emissions | 108 |
| 2.9.1 | Requirements | 108 |
| 2.9.2 | Test Procedure | 108 |
| 2.9.3 | Conducted Data Reduction and Reporting | 109 |
| 2.9.4 | Test Data | 109 |
| 3 | Equipment Under Test | 112 |
| 3.1 | EUT Identification & Description | 112 |
| 3.2 | Test Configuration | 112 |
| 3.3 | Measurements | 116 |
| 3.3.1 | References..... | 116 |
| 3.4 | Measurement Uncertainty..... | 116 |
| 4 | Test Equipment | 118 |



List of Tables

| | |
|--|-----|
| Table 1: Certification Testing Summary and Compliance Results..... | 10 |
| Table 2: Transmitter Output Power – Test Results..... | 11 |
| Table 3: Channel Occupied Bandwidth – Test Results | 21 |
| Table 4: Number of Channels Used – Test Results | 31 |
| Table 5: Time of Occupancy – Test Results..... | 38 |
| Table 6: Channel Carrier Separation – Test Results..... | 45 |
| Table 7: Bandedge Compliance – Test Results | 49 |
| Table 8: Radio Fundamental, EUT Axis Evaluation (8DPSK, Low Channel)..... | 80 |
| Table 9: Radiated Emissions Test Data – 30 MHz to 1000 MHz..... | 81 |
| Table 10: Radiated Emissions Test Data – 1 GHz to 25 GHz (3Mbps, Low Channel)..... | 84 |
| Table 11: Radiated Emissions Test Data – 1 GHz to 25 GHz (3Mbps, Center Channel) | 89 |
| Table 12: Radiated Emissions Test Data – 1 GHz to 25 GHz (3Mbps, High Channel)..... | 94 |
| Table 13: Radiated Emissions Test Data – 1 GHz to 25 GHz (1Mbps, Center Channel) | 99 |
| Table 14: Radiated Emissions Test Data – 1 GHz to 25 GHz (2Mbps, Center Channel) | 104 |
| Table 15: AC Powerline Conducted Emissions Test Data | 110 |
| Table 16: Radio Device Summary | 113 |
| Table 17: System Configuration List..... | 114 |
| Table 18: Support Equipment | 114 |
| Table 19: Cable Configuration..... | 115 |
| Table 20: Expanded Uncertainty List | 117 |
| Table 21: Test Equipment List..... | 118 |



List of Figures

| | |
|--|----|
| Figure 1: GFSK (1Mbps) – Low Channel, Peak Power Output | 12 |
| Figure 2: GFSK (1Mbps) – Center Channel, Peak Power Output | 13 |
| Figure 3: GFSK (1Mbps) – High Channel, Peak Power Output..... | 14 |
| Figure 4: $\pi/4$ DQPSK (2Mbps) – Low Channel, Peak Power Output | 15 |
| Figure 5: $\pi/4$ DQPSK (2Mbps) – Center Channel, Peak Power Output | 16 |
| Figure 6: $\pi/4$ DQPSK (2Mbps) – High Channel, Peak Power Output..... | 17 |
| Figure 7: 8DPSK (3Mbps) – Low Channel, Peak Power Output | 18 |
| Figure 8: 8DPSK (3Mbps) – Center Channel, Peak Power Output | 19 |
| Figure 9: 8DPSK (3Mbps) – High Channel, Peak Power Output..... | 20 |
| Figure 10: GFSK (1Mbps) – Low Channel, Occupied Bandwidth | 22 |
| Figure 11: GFSK (1Mbps) – Center Channel, Occupied Bandwidth | 23 |
| Figure 12: GFSK (1Mbps) – High Channel, Occupied Bandwidth..... | 24 |
| Figure 13: $\pi/4$ DQPSK (2Mbps) – Low Channel, Occupied Bandwidth | 25 |
| Figure 14: $\pi/4$ DQPSK (2Mbps) – Center Channel, Occupied Bandwidth | 26 |
| Figure 15: $\pi/4$ DQPSK (2Mbps) – High Channel, Occupied Bandwidth..... | 27 |
| Figure 16: 8DPSK (3Mbps) – Low Channel, Occupied Bandwidth | 28 |
| Figure 17: 8DPSK (3Mbps) – Center Channel, Occupied Bandwidth | 29 |
| Figure 18: 8DPSK (3Mbps) – High Channel, Occupied Bandwidth..... | 30 |
| Figure 19: GFSK (1Mbps) – Number of Channels Used, Plot 1 | 32 |
| Figure 20: GFSK (1Mbps) – Number of Channels Used, Plot 2 | 33 |
| Figure 21: $\pi/4$ DQPSK (2Mbps) – Number of Channels Used, Plot 1 | 34 |
| Figure 22: $\pi/4$ DQPSK (2Mbps) – Number of Channels Used, Plot 2 | 35 |
| Figure 23: 8DPSK (3Mbps) – Number of Channels Used, Plot 1 | 36 |
| Figure 24: 8DPSK (3Mbps) – Number of Channels Used, Plot 2 | 37 |
| Figure 25: GFSK Transmitter 5-Second Evaluation (Hopping) | 39 |
| Figure 26: GFSK Transmitter Evaluation (Hopping) – Single Dwell Time..... | 40 |
| Figure 27: $\pi/4$ DQPSK Transmitter 5-Second Evaluation (Hopping)..... | 41 |
| Figure 28: $\pi/4$ DQPSK Transmitter Evaluation (Hopping) – Single Dwell Time..... | 42 |
| Figure 29: 8DPSK Transmitter 5-Second Evaluation (Hopping) | 43 |
| Figure 30: 8DPSK Transmitter Evaluation (Hopping) – Single Dwell Time..... | 44 |
| Figure 31: GFSK (1Mbps) – Channel Separation..... | 46 |
| Figure 32: $\pi/4$ DQPSK (2Mbps) – Channel Separation..... | 47 |
| Figure 33: 8DPSK (3Mbps) – Channel Separation..... | 48 |
| Figure 34: GFSK (1Mbps) – Lower Band Edge..... | 50 |
| Figure 35: GFSK (1Mbps) – Upper Band Edge | 51 |
| Figure 36: $\pi/4$ DQPSK (2Mbps) – Lower Band Edge..... | 52 |
| Figure 37: $\pi/4$ DQPSK (2Mbps) – Upper Band Edge | 53 |
| Figure 38: 8DPSK (3Mbps) – Lower Band Edge..... | 54 |
| Figure 39: 8DPSK (3Mbps) – Upper Band Edge | 55 |
| Figure 40: 8DPSK (3Mbps) Low Channel, Conducted Spurious – Plot 1 | 57 |
| Figure 41: 8DPSK (3Mbps) Low Channel, Conducted Spurious – Plot 2 | 58 |



Figure 42: 8DPSK (3Mbps) Low Channel, Conducted Spurious – Plot 3 59
Figure 43: 8DPSK (3Mbps) Low Channel, Conducted Spurious – Plot 4 60
Figure 44: 8DPSK (3Mbps) Center Channel, Conducted Spurious – Plot 1 61
Figure 45: 8DPSK (3Mbps) Center Channel, Conducted Spurious – Plot 2 62
Figure 46: 8DPSK (3Mbps) Center Channel, Conducted Spurious – Plot 3 63
Figure 47: 8DPSK (3Mbps) Center Channel, Conducted Spurious – Plot 4 64
Figure 48: 8DPSK (3Mbps) High Channel, Conducted Spurious – Plot 1 65
Figure 49: 8DPSK (3Mbps) High Channel, Conducted Spurious – Plot 2 66
Figure 50: 8DPSK (3Mbps) High Channel, Conducted Spurious – Plot 3 67
Figure 51: 8DPSK (3Mbps) High Channel, Conducted Spurious – Plot 4 68
Figure 52: GFSK (1Mbps) Center Channel, Conducted Spurious – Plot 1 70
Figure 53: GFSK (1Mbps) Center Channel, Conducted Spurious – Plot 2 71
Figure 54: GFSK (1Mbps) Center Channel, Conducted Spurious – Plot 3 72
Figure 55: GFSK (1Mbps) Center Channel, Conducted Spurious – Plot 4 73
Figure 56: $\pi/4$ DQPSK (2Mbps) Center Channel, Conducted Spurious – Plot 1 74
Figure 57: $\pi/4$ DQPSK (2Mbps) Center Channel, Conducted Spurious – Plot 2 75
Figure 58: $\pi/4$ DQPSK (2Mbps) Center Channel, Conducted Spurious – Plot 3 76
Figure 59: $\pi/4$ DQPSK (2Mbps) Center Channel, Conducted Spurious – Plot 4 77
Figure 60: 8DPSK (3Mbps) Low Channel – 12 GHz to 18 GHz (Corrected Field Strength) 86
Figure 61: 8DPSK (3Mbps) Low Channel – 18 GHz to 25 GHz (Corrected Field Strength) 87
Figure 62: 8DPSK (3Mbps) Center Channel – 12 GHz to 18 GHz (Corrected Field Strength) 91
Figure 63: 8DPSK (3Mbps) Center Channel – 18 GHz to 25 GHz (Corrected Field Strength) 92
Figure 64: 8DPSK (3Mbps) High Channel – 12 GHz to 18 GHz (Corrected Field Strength) 96
Figure 65: 8DPSK (3Mbps) High Channel – 18 GHz to 25 GHz (Corrected Field Strength) 97
Figure 66: GFSK (1Mbps) Center Channel – 12 GHz to 18 GHz (Corrected Field Strength) 101
Figure 67: GFSK (1Mbps) Center Channel – 18 GHz to 25 GHz (Corrected Field Strength) 102
Figure 68: $\pi/4$ DQPSK (2Mbps) Center Channel – 12 GHz to 18 GHz (Corrected Field Strength) 106
Figure 69: $\pi/4$ DQPSK (2Mbps) Center Channel – 18 GHz to 25 GHz (Corrected Field Strength) 107
Figure 70: EUT Testing Configuration (Example Only) 112



1 Introduction

1.1 Compliance Statement

The Stanley Black & Decker, Inc., CMCR001 complies with the requirements for a FHSS Bluetooth Transmitter under Part 15.247 of the FCC Rules and under Innovation Science and Economic Development (ISED) Canada RSS-247, Issue 2 (2/2017).

1.2 Test Scope

Tests for radiated and conducted (at antenna terminal) emissions were performed. All measurements were performed in accordance with C63.10 “ANSI Procedures for Compliance Testing of Unlicensed Wireless Devices”. The measurement equipment conforms to ANSI C63.2 Specifications for Electromagnetic Noise and Field Strength Instrumentation. Table 1 provides the series and results of testing for compliance with for a FHSS device; full test results are shown in subsequent report sub-sections.

1.3 Testing Algorithm

The CMCR001, Bluetooth Speaker was provided to the test laboratory, in two sample configurations: (1) a conducted (at the antenna port) sample and (2) a wireless radiated (PCB trace antenna) sample. The EUT low, center, and high channels were tunable through the support laptop’s interface. Prior to all testing, the transmitter power was adjusted [via software] to the maximum allowable setting withing the support software, indicated by a numerical value of “8”. This setting achieved the reported peak transmit output power denoted in Table 2. The EUT was tested in a manner that produced the worst-case emission levels, which are provided in the test results data section(s) of this report.



1.4 Test Location

All measurements herein were performed at Washington Laboratories, Ltd. test center in Frederick, MD. Site description and site attenuation data have been placed on file with the FCC's Sampling and Measurements Branch at the FCC laboratory in Columbia, MD. Washington Laboratories, Ltd. has been accepted by the FCC and approved by ANAB under Testing Certificate AT-1448 as an independent test laboratory. The Washington Laboratories, Ltd. ISED Canada number is 3035A.

1.5 Contract Information

| | |
|------------------------|------------------------------|
| Customer: | Stanley Black & Decker, Inc. |
| Purchase Order Number: | M865023a |
| Quotation Number: | 74164 |

1.6 Test and Support Personnel

| | |
|------------------------------|---------------------------|
| Washington Laboratories, LTD | Ryan Mascaro and Thuan Ta |
| Customer Representative | Kirwan Magdamo |

1.7 Test Dates

8/1/2023 to 8/10/2023 (also see Section 4 of this report)



Table 1: Certification Testing Summary and Compliance Results

| FCC Rule Part | ISED Canada Rule Part | Test Description | Result |
|------------------------|-------------------------------|-------------------------------------|---------------|
| 15.247(b)(1) | RSS-247; 5.4(b) | Transmit Output Power | Pass |
| 15.247(a)(1) 2.1049 | RSS-247; 5.1(a) | Channel Occupied Bandwidth | Pass |
| 15.247(a)(1)(iii) | RSS-247; 5.1(d) | Number of Channels Used | Pass |
| 15.247(a)(1)(iii) | RSS-247; 5.1(d) | Time of Occupancy (Dwell Time) | Pass |
| 15.247(a)(1) | RSS-247; 5.1(b) | Channel Carrier Separation | Pass |
| 15.247(d) DA 00-705 | RSS-247; 5.5 | Bandedge Compliance (20dB) | Pass |
| 15.247(d) | RSS-247; 5.5 | Conducted Spurious Emissions | Pass |
| 15.205(a) 15.209(a) | RSS-Gen; 8.9 RSS-Gen; 8.10 | General Field Strength Requirements | Pass |
| 15.203 | RSS-Gen; 6.8 | Antenna Requirement | Pass † |
| 15.207 | RSS-Gen; 8.8 | AC Powerline Conducted Emissions | Pass |

† the EUT employs a custom PCB trace antenna that cannot be removed. The EUT does not have an antenna connector.



2 Test Results

2.1 Transmitter Output Power

For frequency hopping systems operating in the 2400 MHz to 2483.5 MHz band, that employ at least 75 non-overlapping hopping channels, the maximum conducted output power (measured at the antenna port) shall not exceed 30 dBm (1 Watt). Additionally, ISED Canada requires that the EIRP shall not exceed 4 Watts, except as provided in RSS-247, Section 5.4(e).

2.1.1 Measurement Method and Results

This test was performed as specified in ANSI C63.10 (2013), Section 7.8.5.

The EUT was configured in a fully-modulated mode, with the hopping stopped.

The EUT employs a PCB trace antenna with a maximum gain of +0.45 dBi.

$4.51 + .45 = 4.96$ dBm EIRP (calculated), which is far below the 4W limit.

Table 2: Transmitter Output Power – Test Results

| Modulation | Mode (Data Rate) | Frequency (MHz) | Peak Power (dBm) |
|---------------|---------------------|-----------------|---------------------|
| GFSK | DH5 (1Mbps) | 2402 MHz | 4.40 |
| | | 2441 MHz | 4.27 |
| | | 2480 MHz | 4.00 |
| $\pi/4$ DQPSK | 2DH5 (2Mbps) | 2402 MHz | 4.34 |
| | | 2441 MHz | 4.23 |
| | | 2480 MHz | 3.96 |
| 8DPSK | 3DH5 (3Mbps) | 2402 MHz | 4.51 |
| | | 2441 MHz | 4.37 |
| | | 2480 MHz | 4.10 |



Figure 1: GFSK (1Mbps) – Low Channel, Peak Power Output

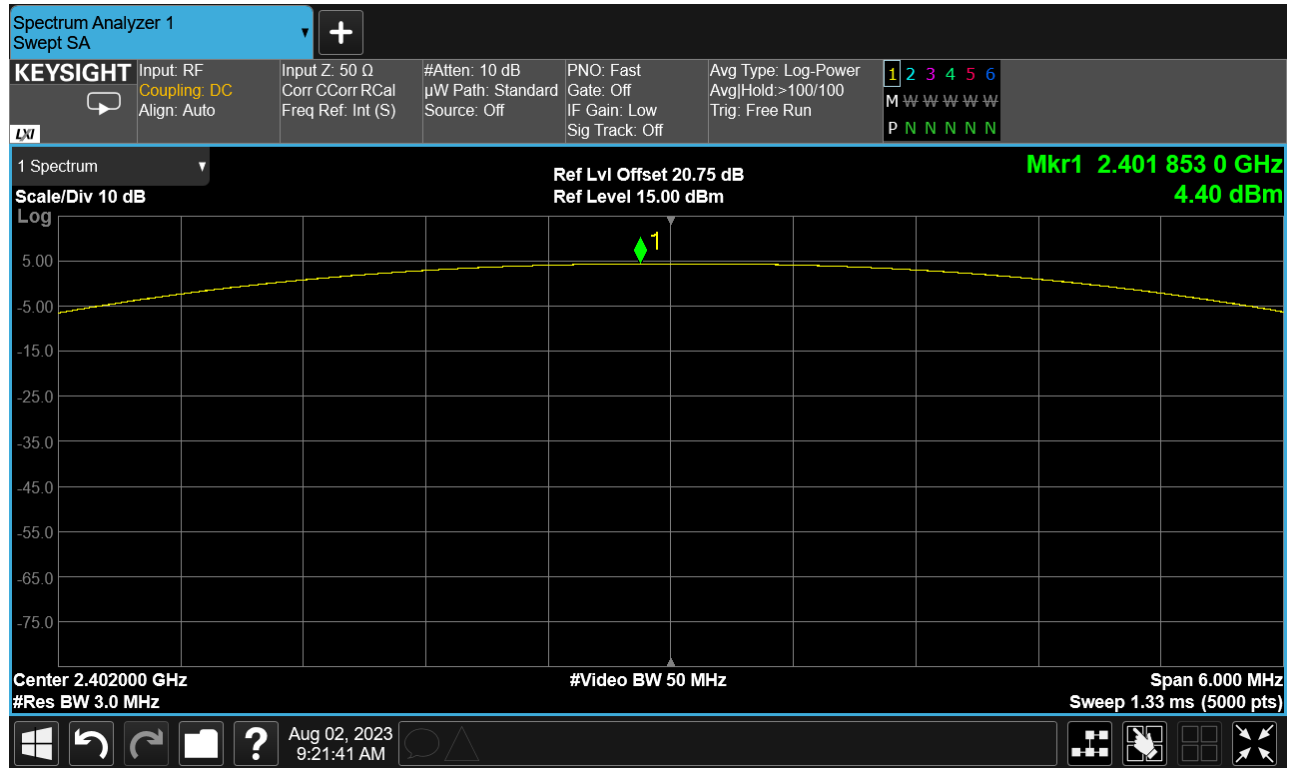




Figure 2: GFSK (1Mbps) – Center Channel, Peak Power Output

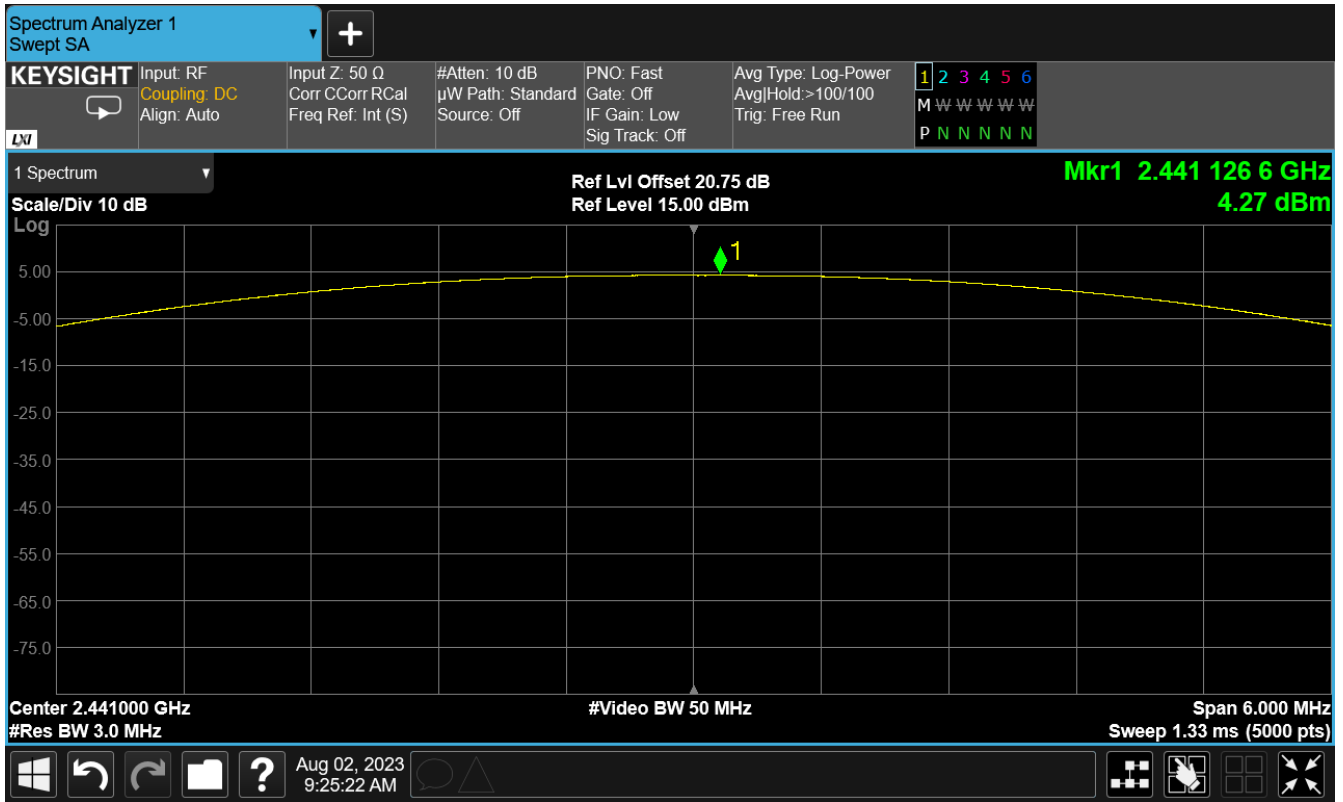




Figure 3: GFSK (1Mbps) – High Channel, Peak Power Output

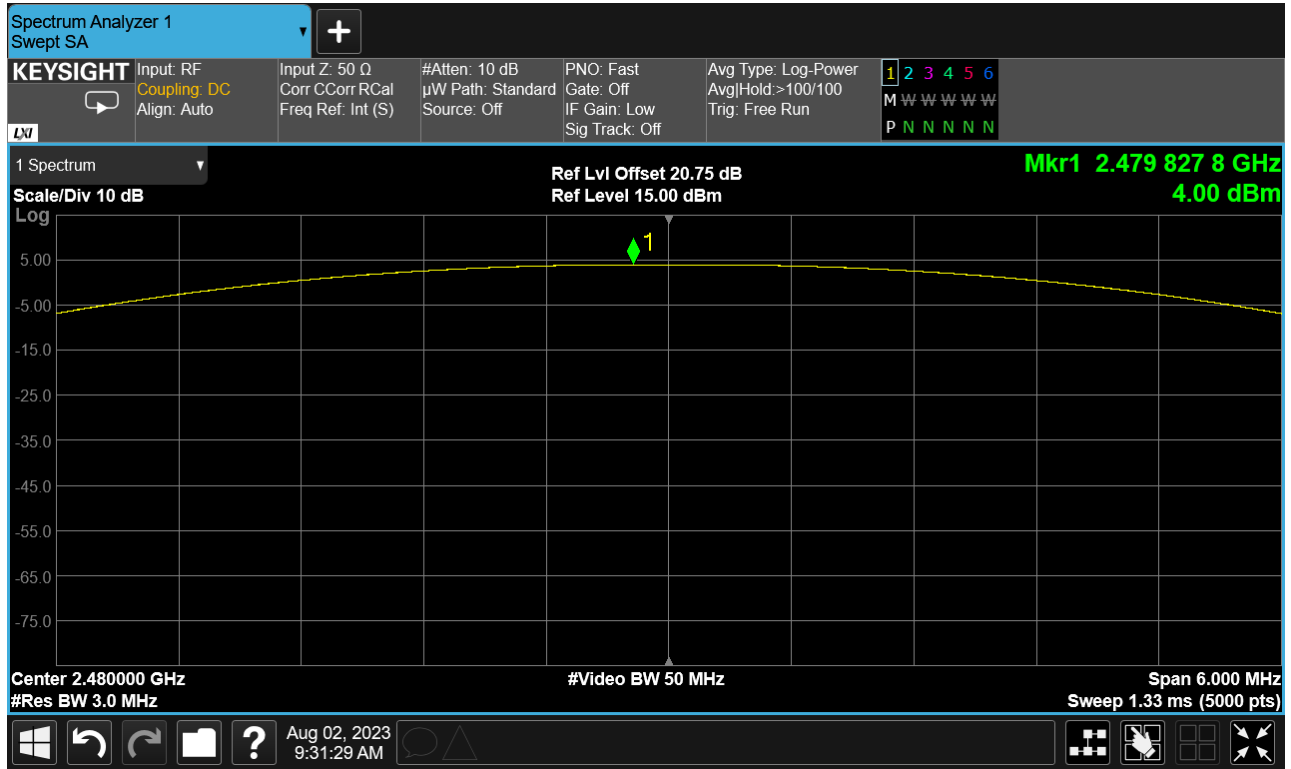




Figure 4: $\pi/4$ DQPSK (2Mbps) – Low Channel, Peak Power Output

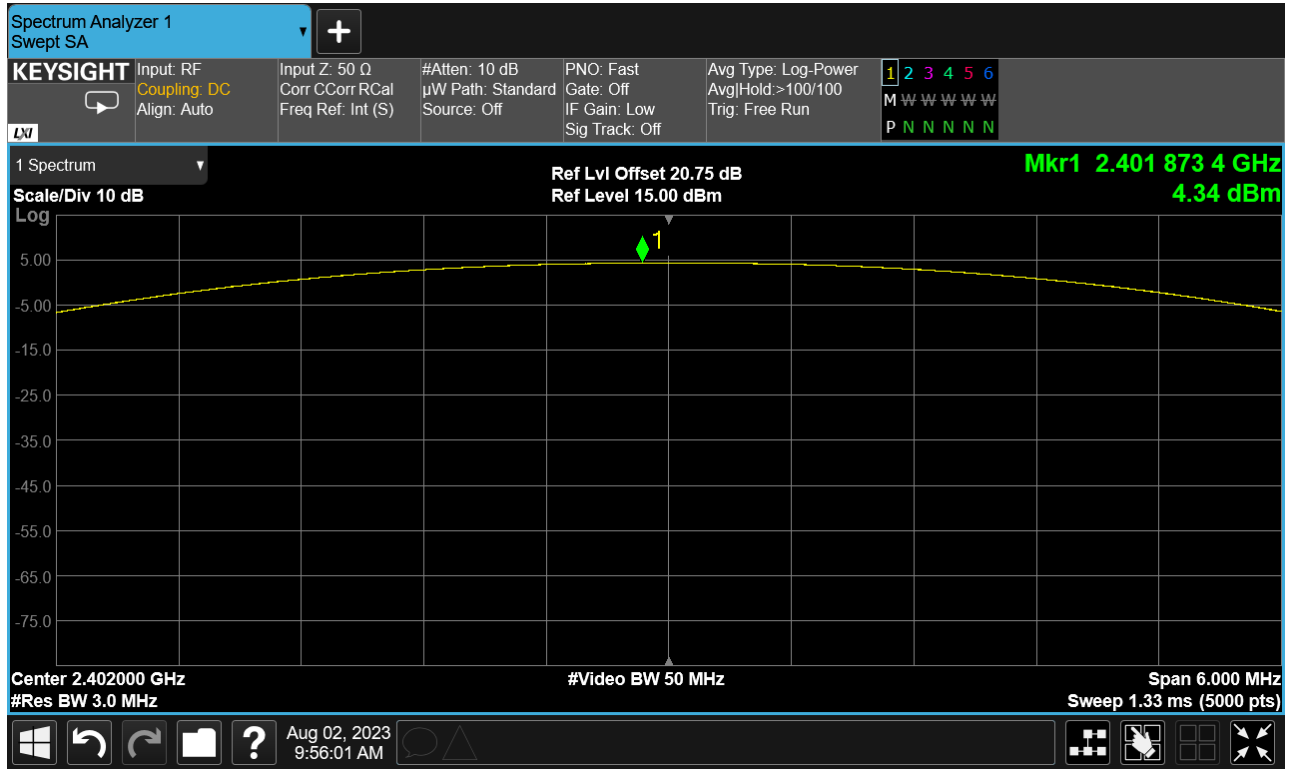




Figure 5: $\pi/4$ DQPSK (2Mbps) – Center Channel, Peak Power Output

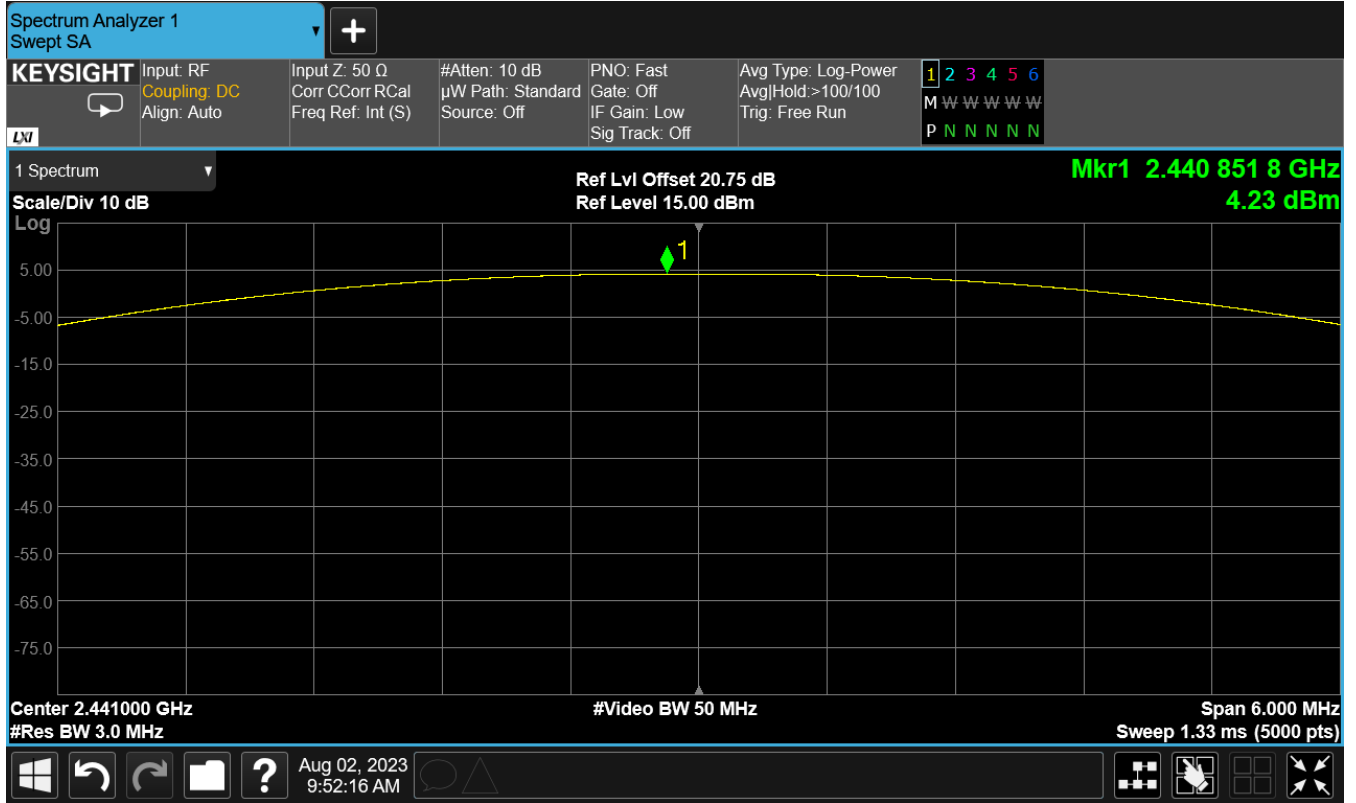




Figure 6: $\pi/4$ DQPSK (2Mbps) – High Channel, Peak Power Output

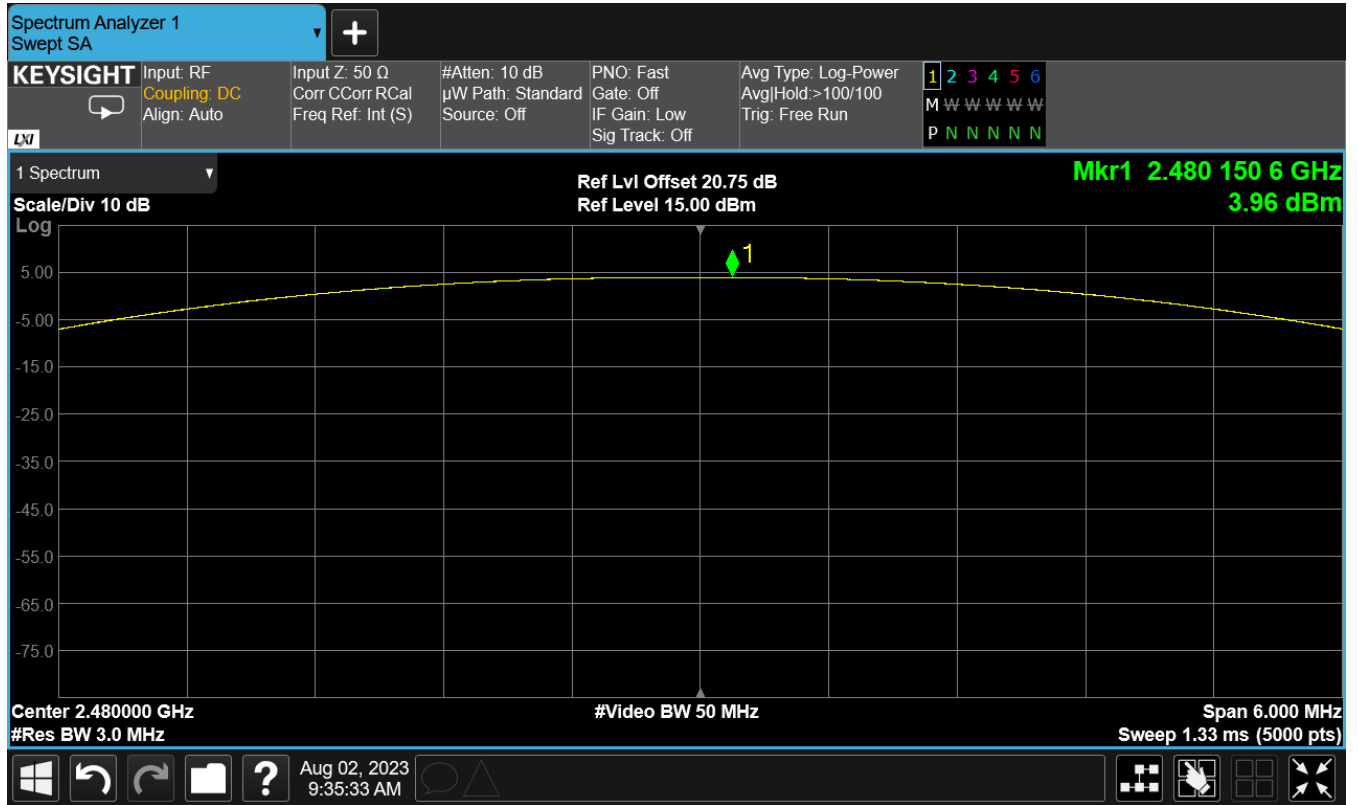




Figure 7: 8DPSK (3Mbps) – Low Channel, Peak Power Output

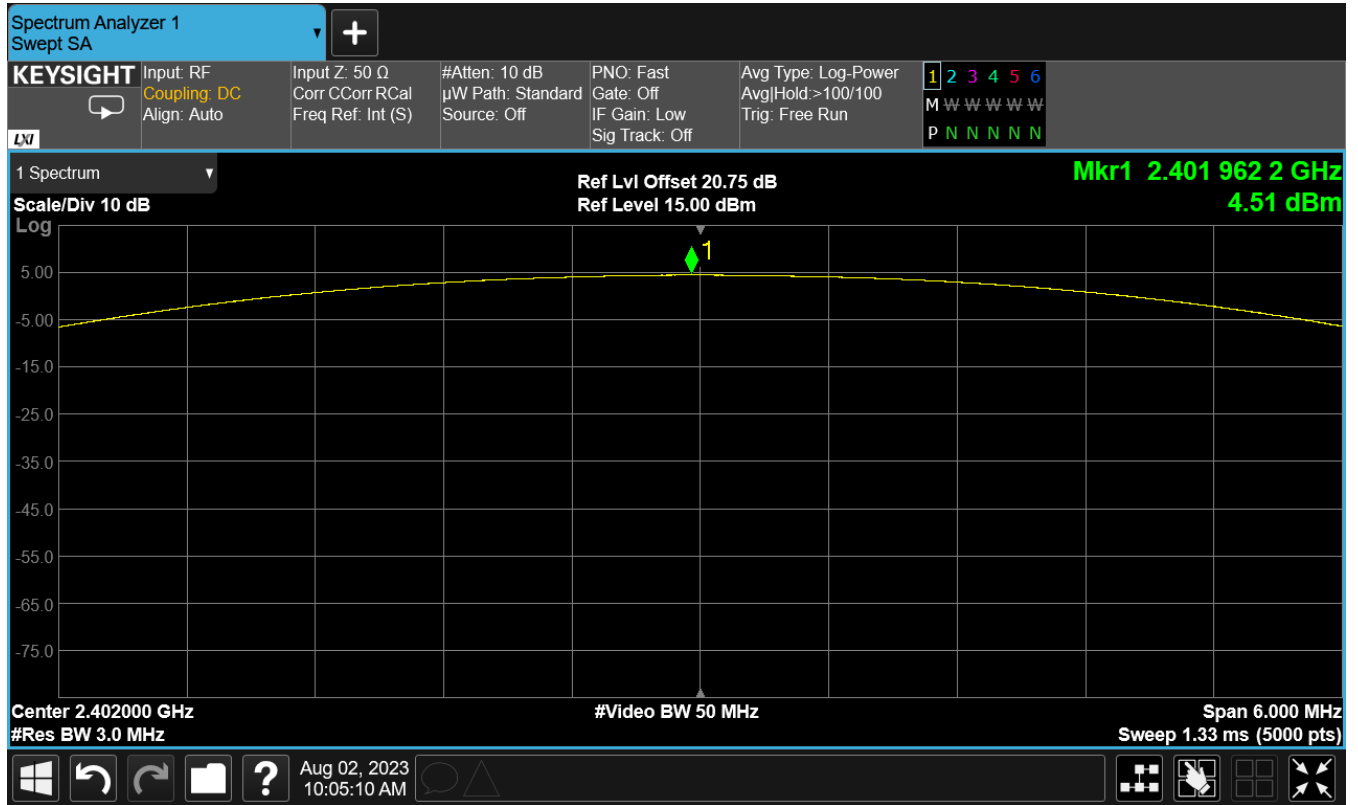




Figure 8: 8DPSK (3Mbps) – Center Channel, Peak Power Output

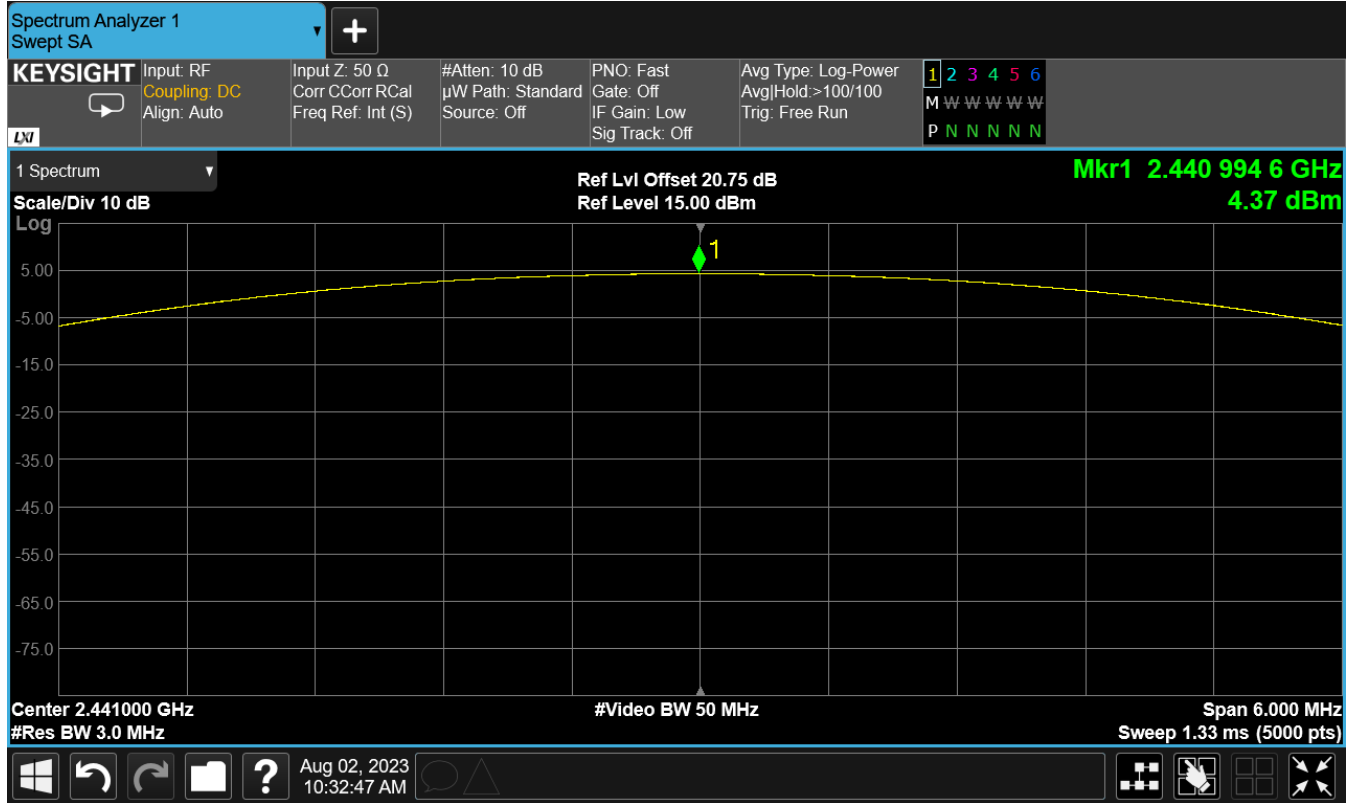
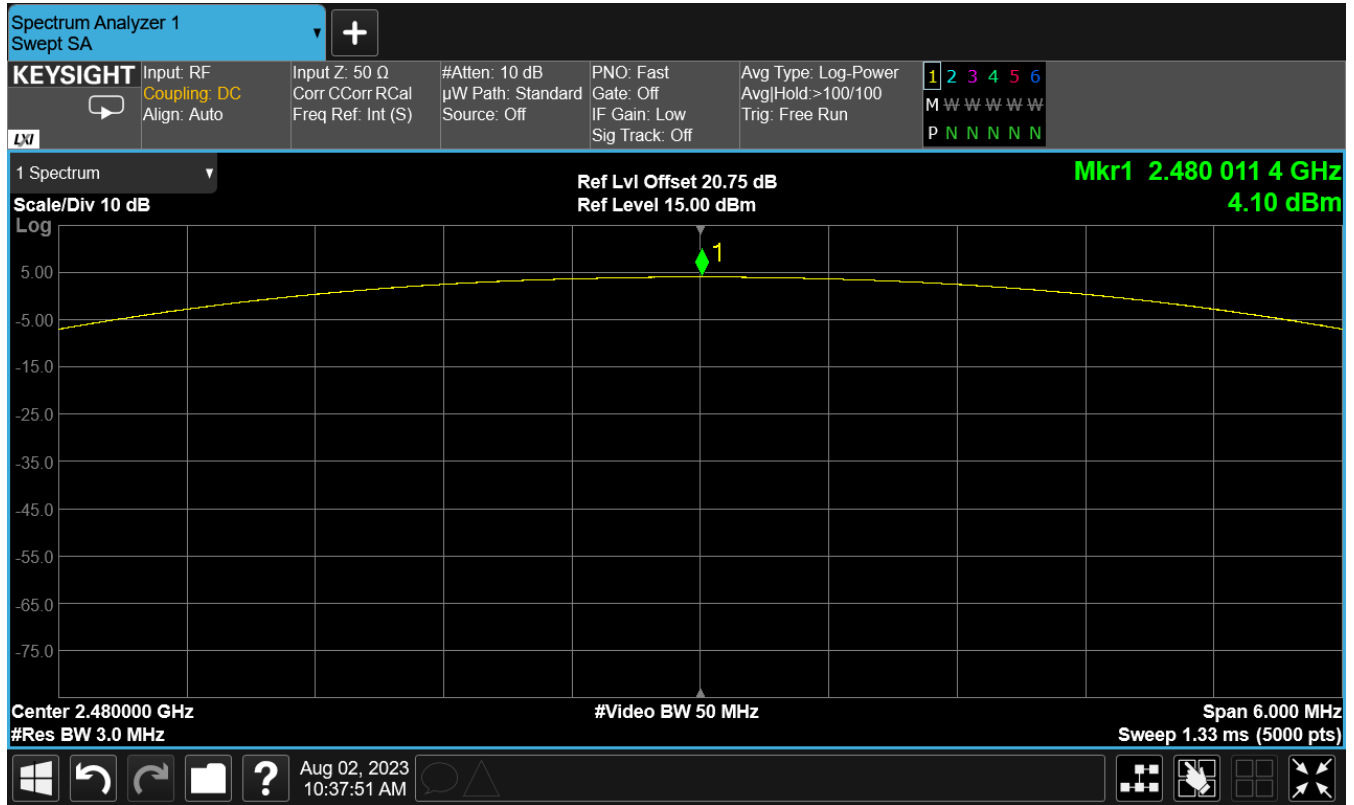




Figure 9: 8DPSK (3Mbps) – High Channel, Peak Power Output





2.2 Channel Occupied Bandwidth

Frequency hopping systems shall have hopping channel carrier frequencies separated by a minimum of 25 kHz or the 20 dB bandwidth of the hopping channel, whichever is greater. Alternatively, frequency hopping systems operating in the 2400 MHz to 2483.5 MHz band may have hopping channel carrier frequencies that are separated by 25 kHz or two-thirds of the 20 dB bandwidth of the hopping channel, whichever is greater, provided the systems operate with an output power no greater than 125 mW.

The occupied bandwidth of a frequency hopping channel is the 20dB emission bandwidth, measured with the hopping stopped. The system shall hop to channel frequencies that are selected at the system hopping rate from a pseudo randomly ordered list of hopping frequencies.

2.2.1 Measurement Method and Results

This test was performed as specified in ANSI C63.10 (2013), Section 6.9.2

The EUT was configured in a fully-modulated mode, with the hopping stopped.

Table 3: Channel Occupied Bandwidth – Test Results

| Modulation | Mode (Data Rate) | Frequency (MHz) | 20dB Bandwidth | 99% Bandwidth |
|---------------|------------------|-----------------|----------------|---------------|
| GFSK | DH5 (1Mbps) | 2402 | 937.8 kHz | 881.85 kHz |
| | | 2441 | 936.4 kHz | 872.43 kHz |
| | | 2480 | 937.0 kHz | 863.60 kHz |
| $\pi/4$ DQPSK | 2DH5 (2Mbps) | 2402 | 1.268 MHz | 1.169 MHz |
| | | 2441 | 1.268 MHz | 1.167 MHz |
| | | 2480 | 1.269 MHz | 1.168 MHz |
| 8DPSK | 3DH5 (3Mbps) | 2402 | 1.243 MHz | 1.155 MHz |
| | | 2441 | 1.243 MHz | 1.154 MHz |
| | | 2480 | 1.244 MHz | 1.155 MHz |



Figure 10: GFSK (1Mbps) – Low Channel, Occupied Bandwidth





Figure 11: GFSK (1Mbps) – Center Channel, Occupied Bandwidth

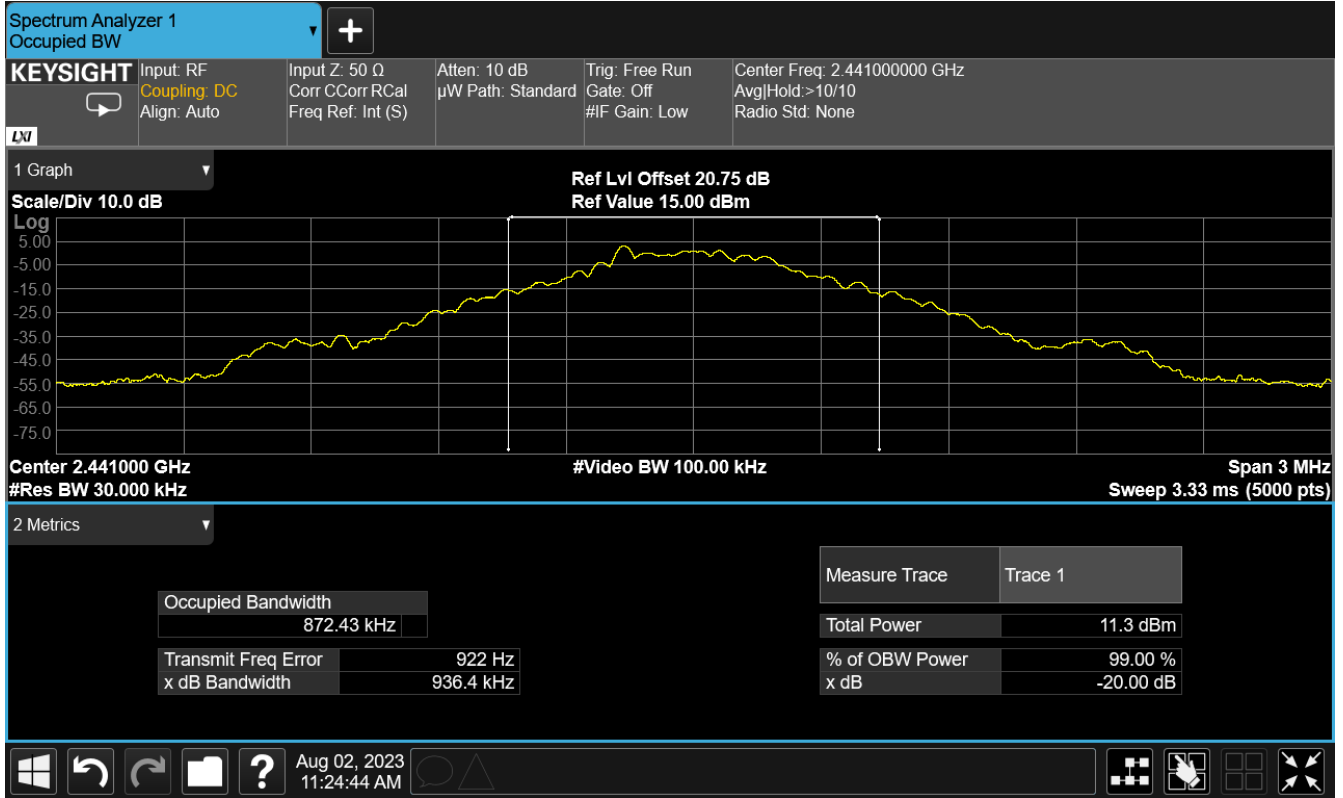




Figure 12: GFSK (1Mbps) – High Channel, Occupied Bandwidth

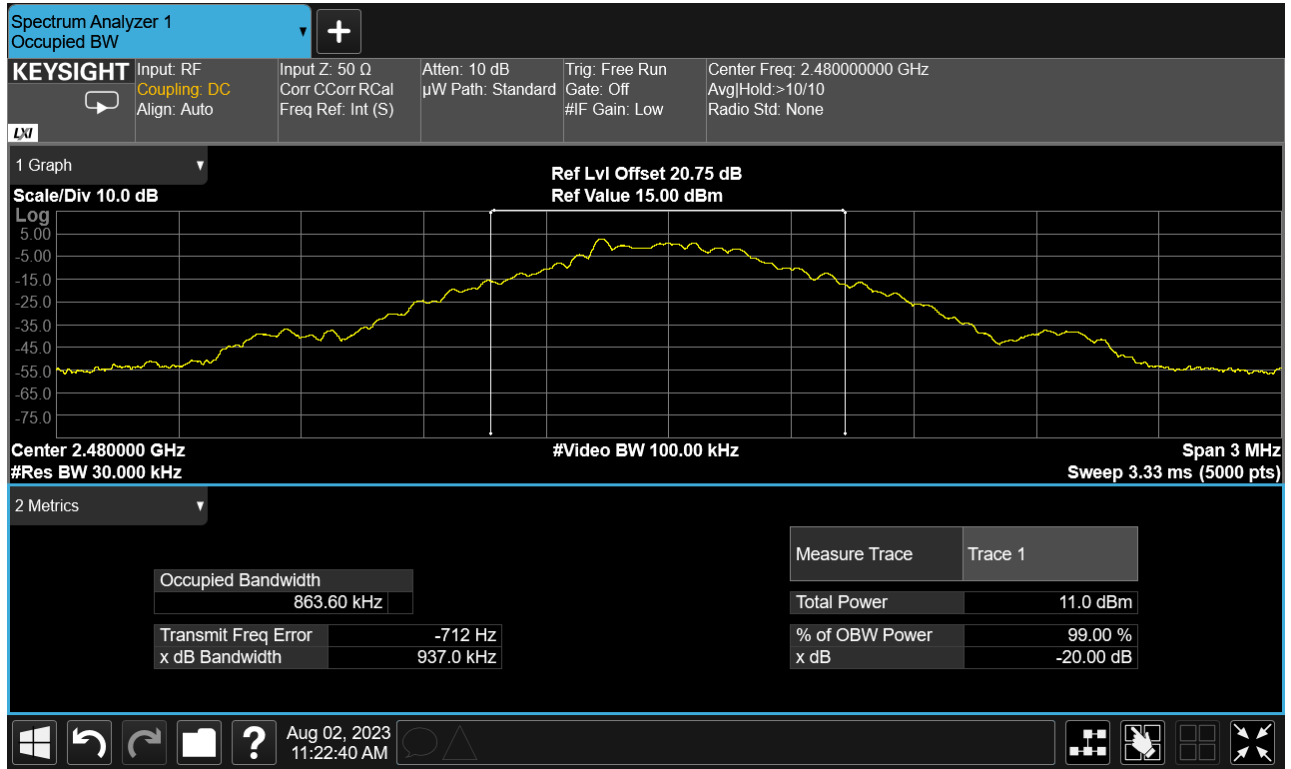




Figure 13: $\pi/4$ DQPSK (2Mbps) – Low Channel, Occupied Bandwidth

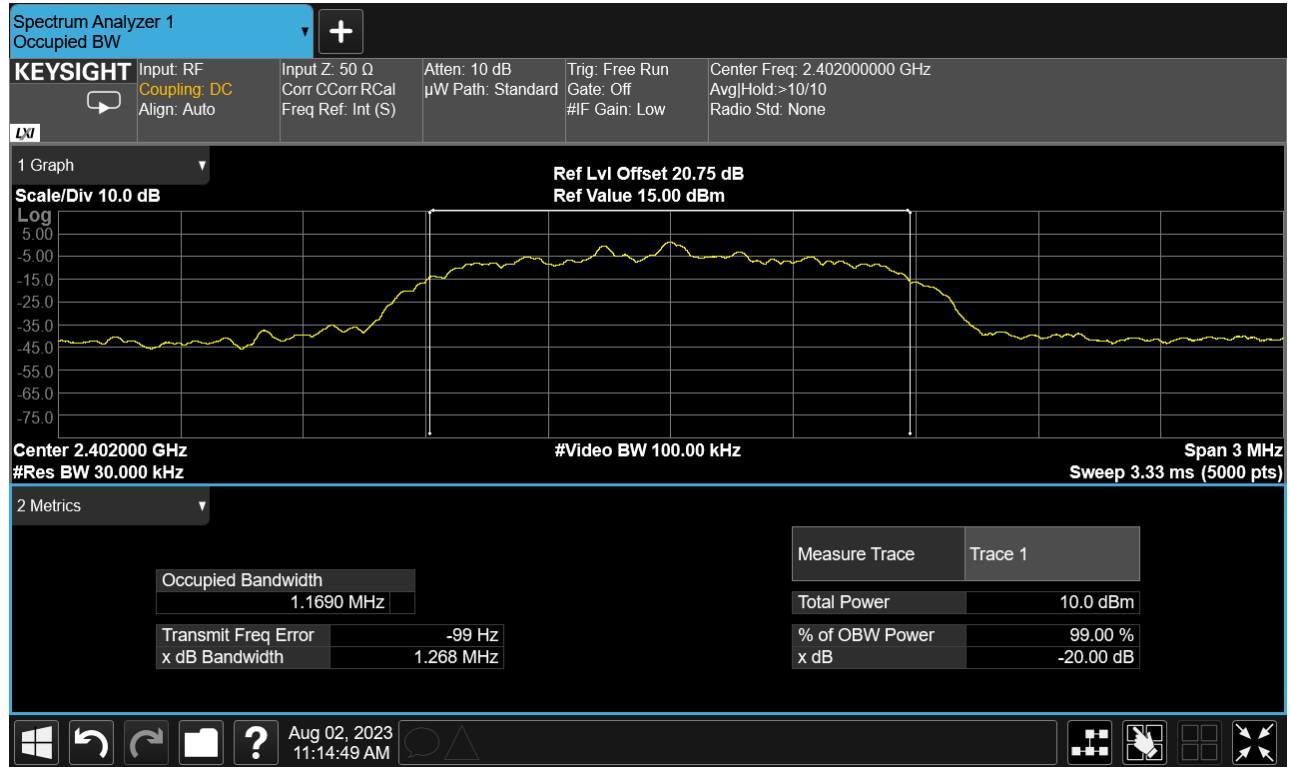




Figure 14: $\pi/4$ DQPSK (2Mbps) – Center Channel, Occupied Bandwidth

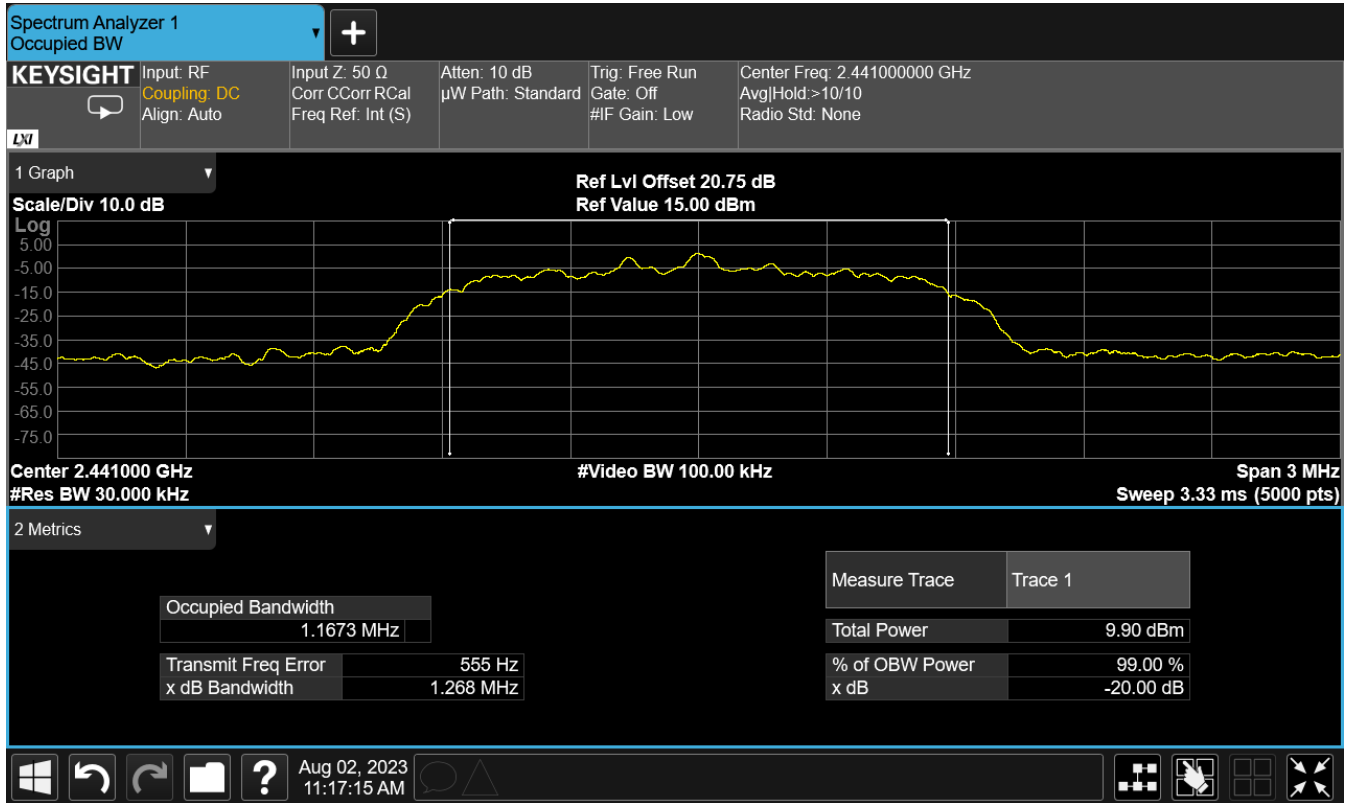




Figure 15: $\pi/4$ DQPSK (2Mbps) – High Channel, Occupied Bandwidth

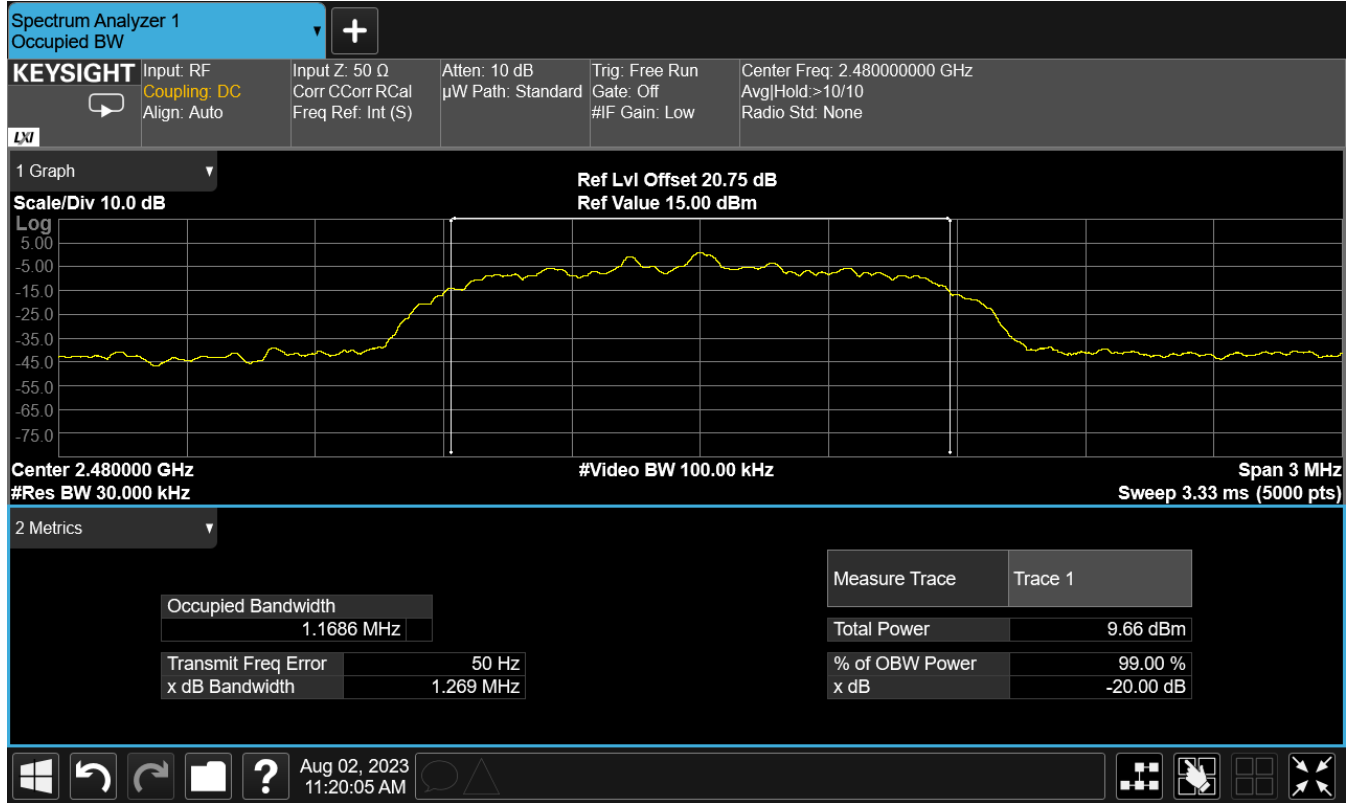




Figure 16: 8DPSK (3Mbps) – Low Channel, Occupied Bandwidth

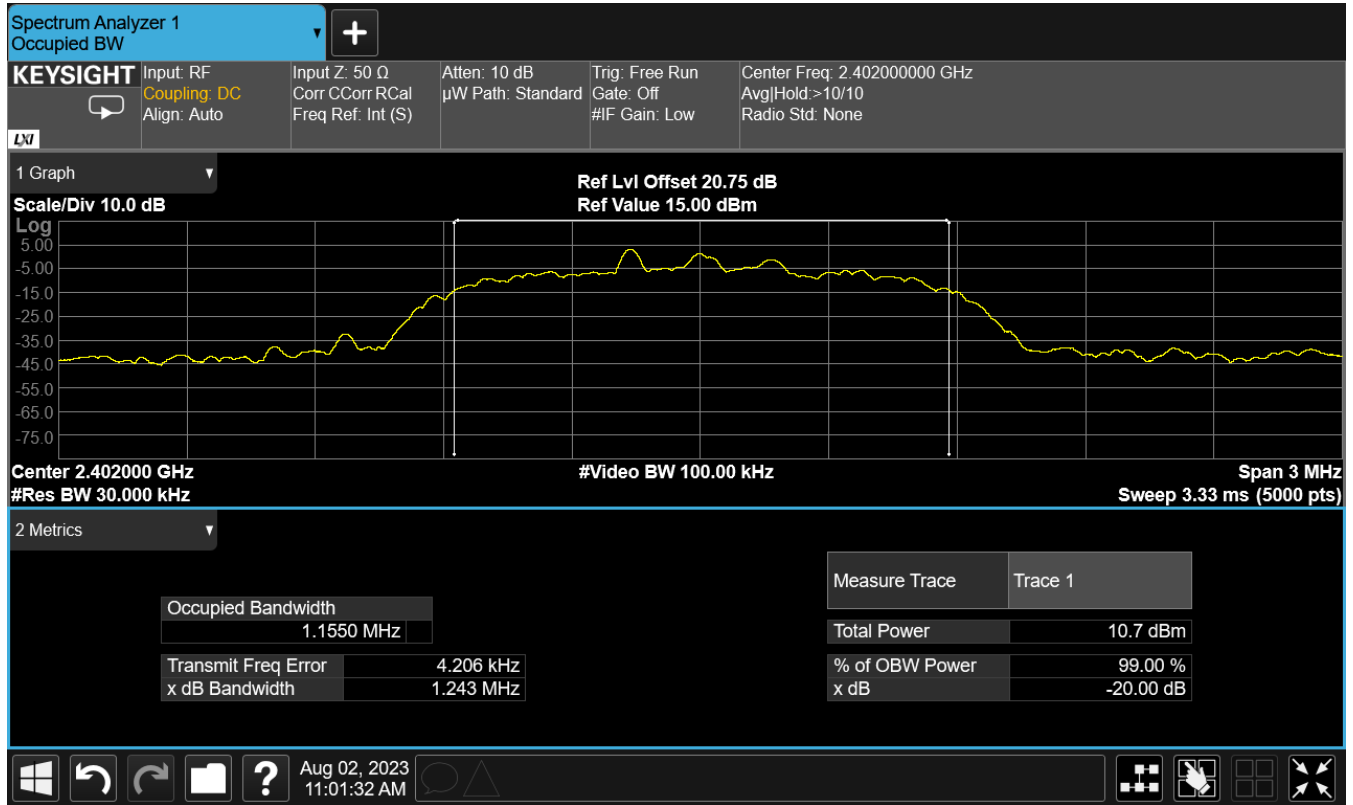




Figure 17: 8DPSK (3Mbps) – Center Channel, Occupied Bandwidth

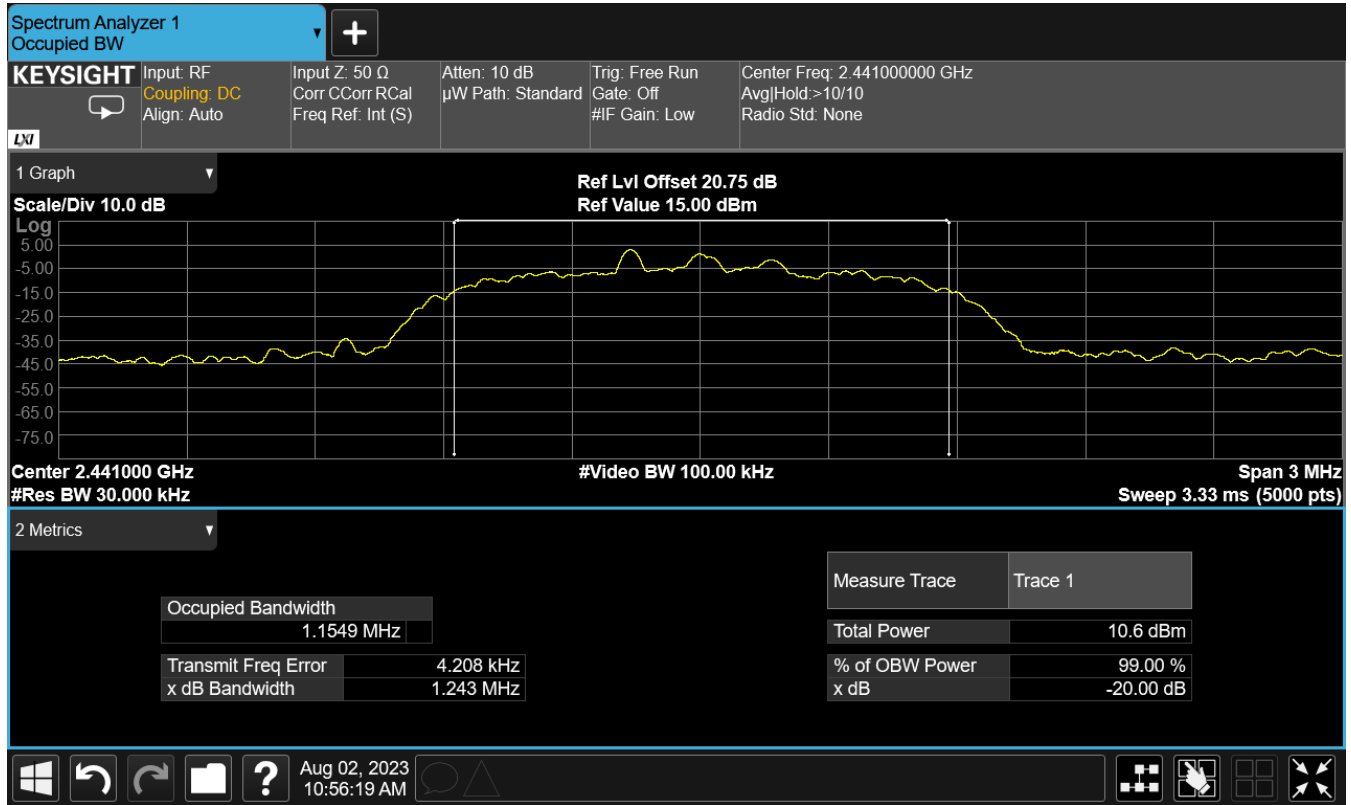
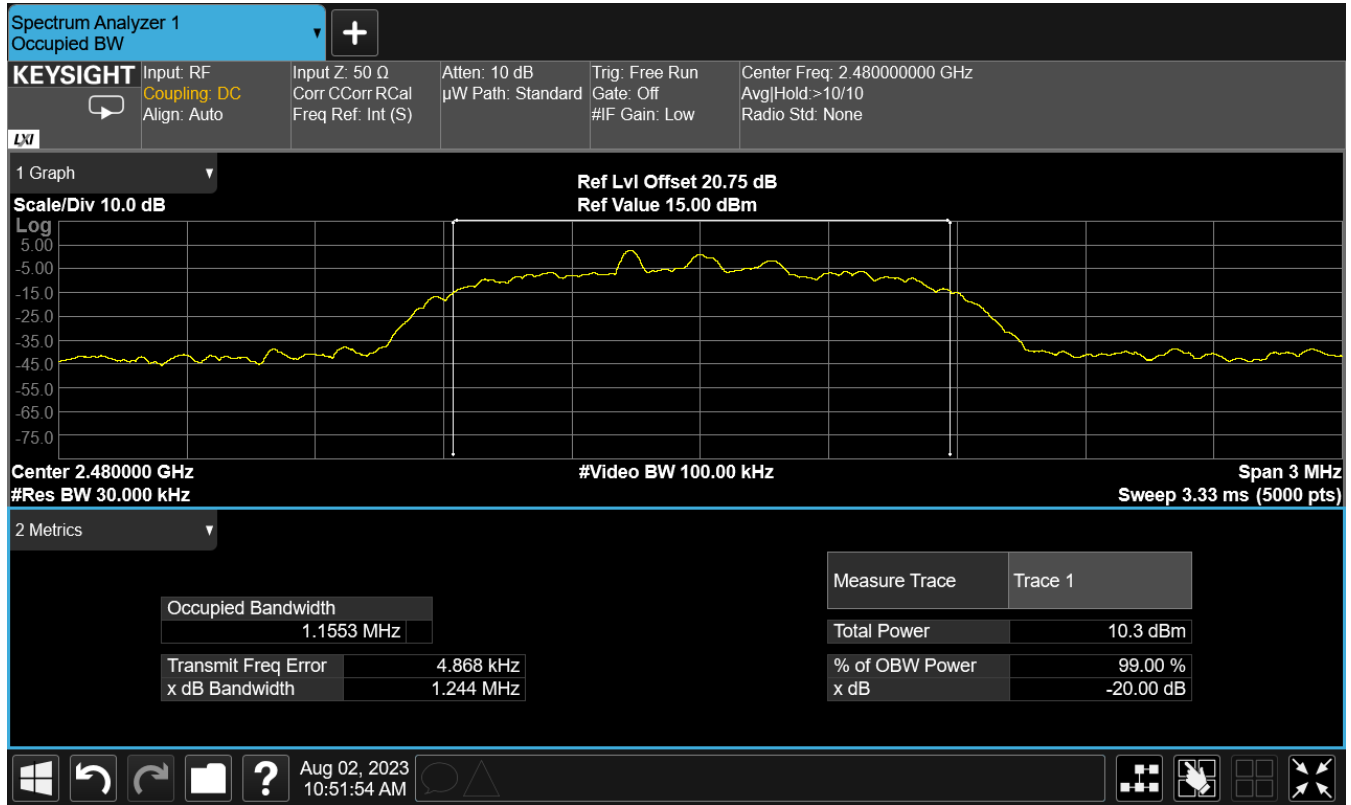




Figure 18: 8DPSK (3Mbps) – High Channel, Occupied Bandwidth





2.3 Number of Channels Used

Frequency hopping systems in the 2400 MHz to 2483.5 MHz band shall use at least 15 channels. The average time of occupancy on any channel shall not be greater than 400 ms within a period of 400 ms multiplied by the number of hopping channels employed. Frequency hopping systems may avoid or suppress transmissions on a particular hopping frequency provided that a minimum of 15 channels are used.

2.3.1 Measurement Method and Results

This test was performed as specified in ANSI C63.10 (2013), Section 7.8.1 and 7.8.3

The EUT was configured in a fully-modulated mode, with the hopping enabled.

Table 4: Number of Channels Used – Test Results

| Modulation | Mode (Data Rate) | EUT Channels Used | Requirement |
|-------------------|-----------------------------|------------------------------|--------------------|
| GFSK | DH5 (1Mbps) | 79 Channels | 15 Channels |
| $\pi/4$ DQPSK | 2DH5 (2Mbps) | 79 Channels | 15 Channels |
| 8DPSK | 3DH5 (3Mbps) | 79 Channels | 15 Channels |



Figure 19: GFSK (1Mbps) – Number of Channels Used, Plot 1

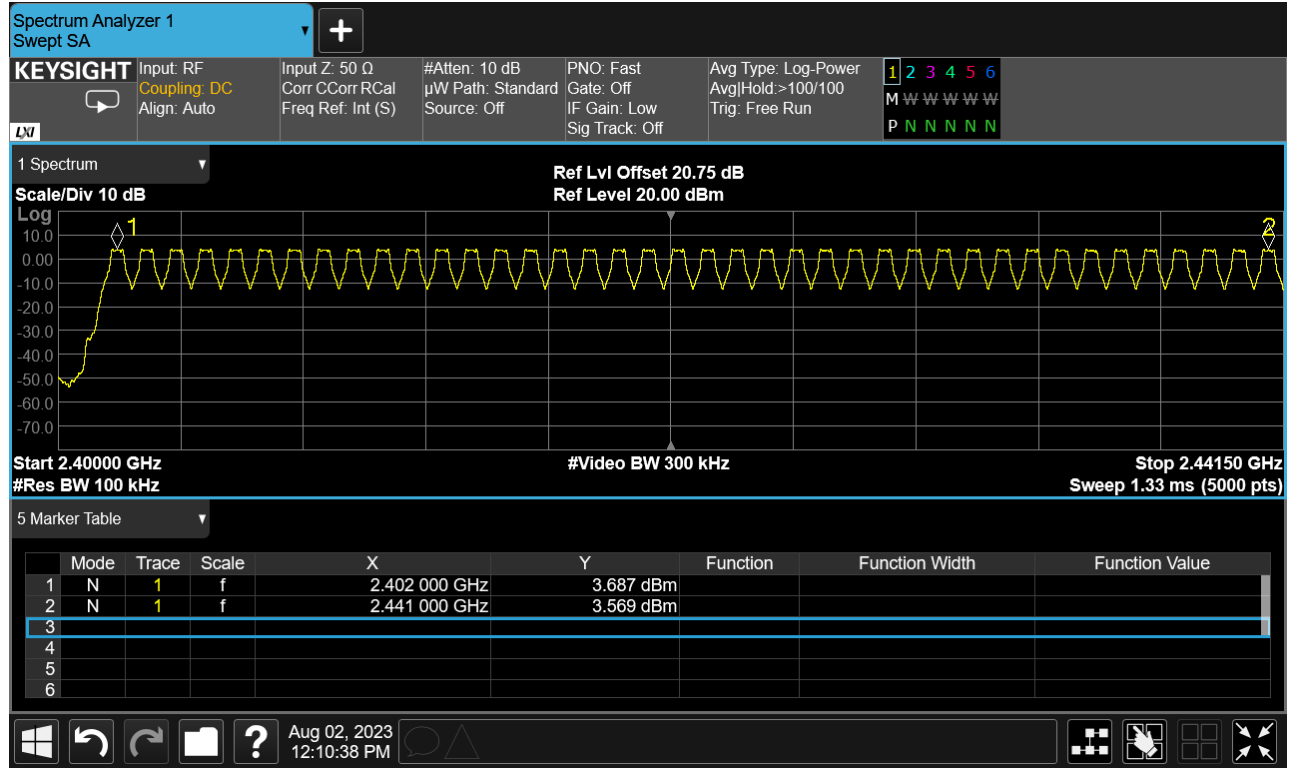




Figure 20: GFSK (1Mbps) – Number of Channels Used, Plot 2

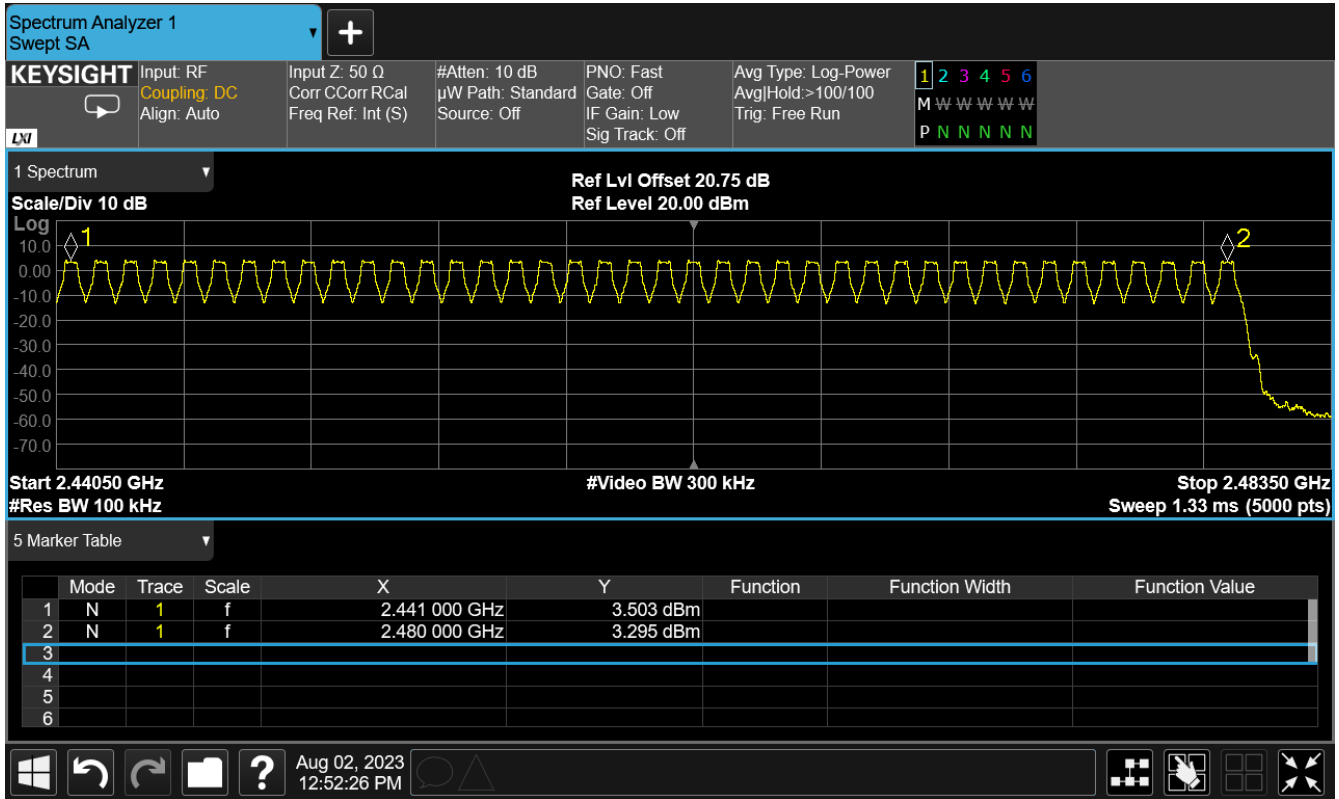




Figure 21: $\pi/4$ DQPSK (2Mbps) – Number of Channels Used, Plot 1

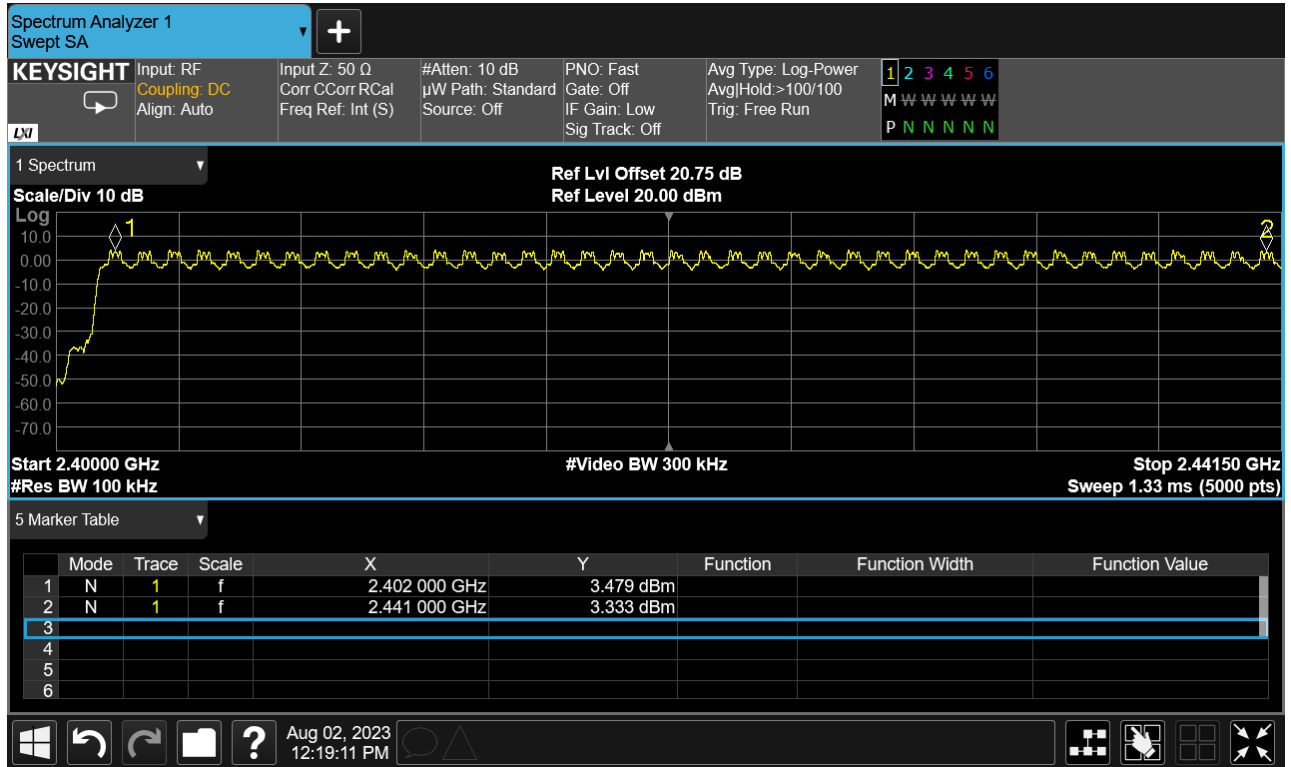




Figure 22: $\pi/4$ DQPSK (2Mbps) – Number of Channels Used, Plot 2

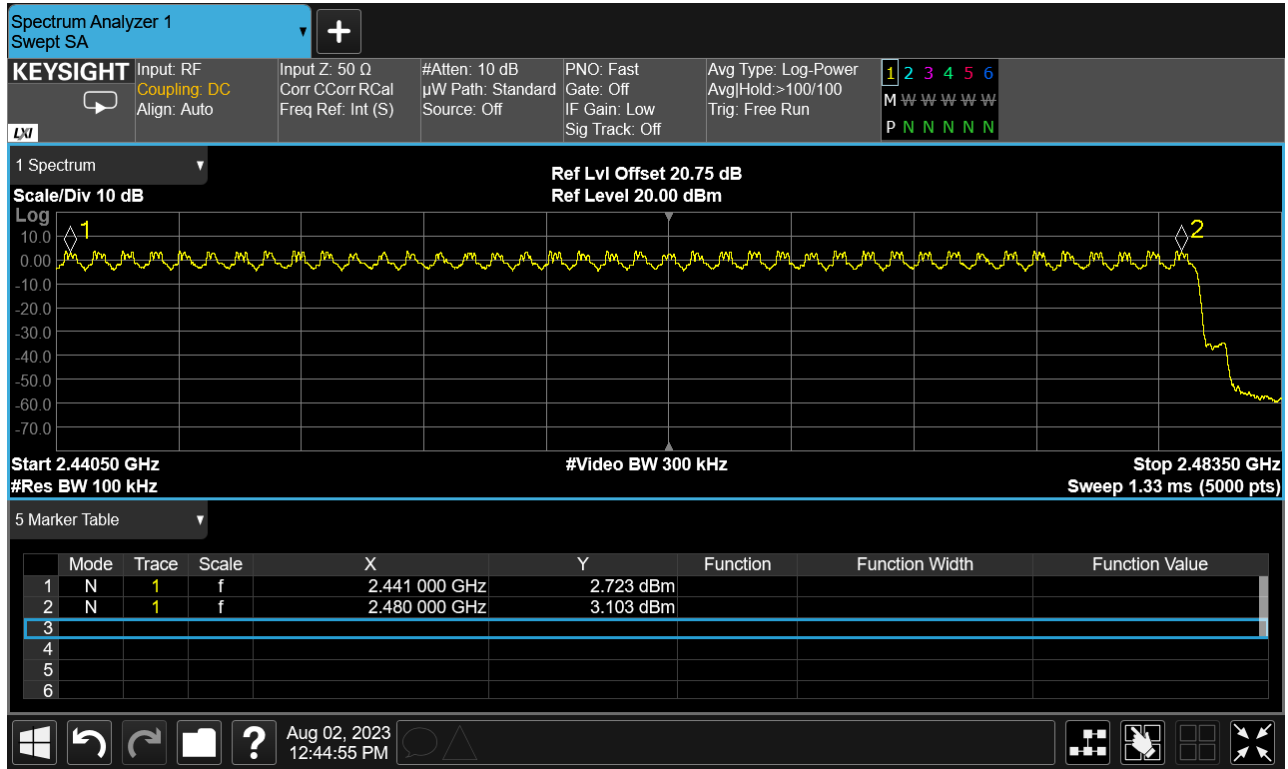




Figure 23: 8DPSK (3Mbps) – Number of Channels Used, Plot 1

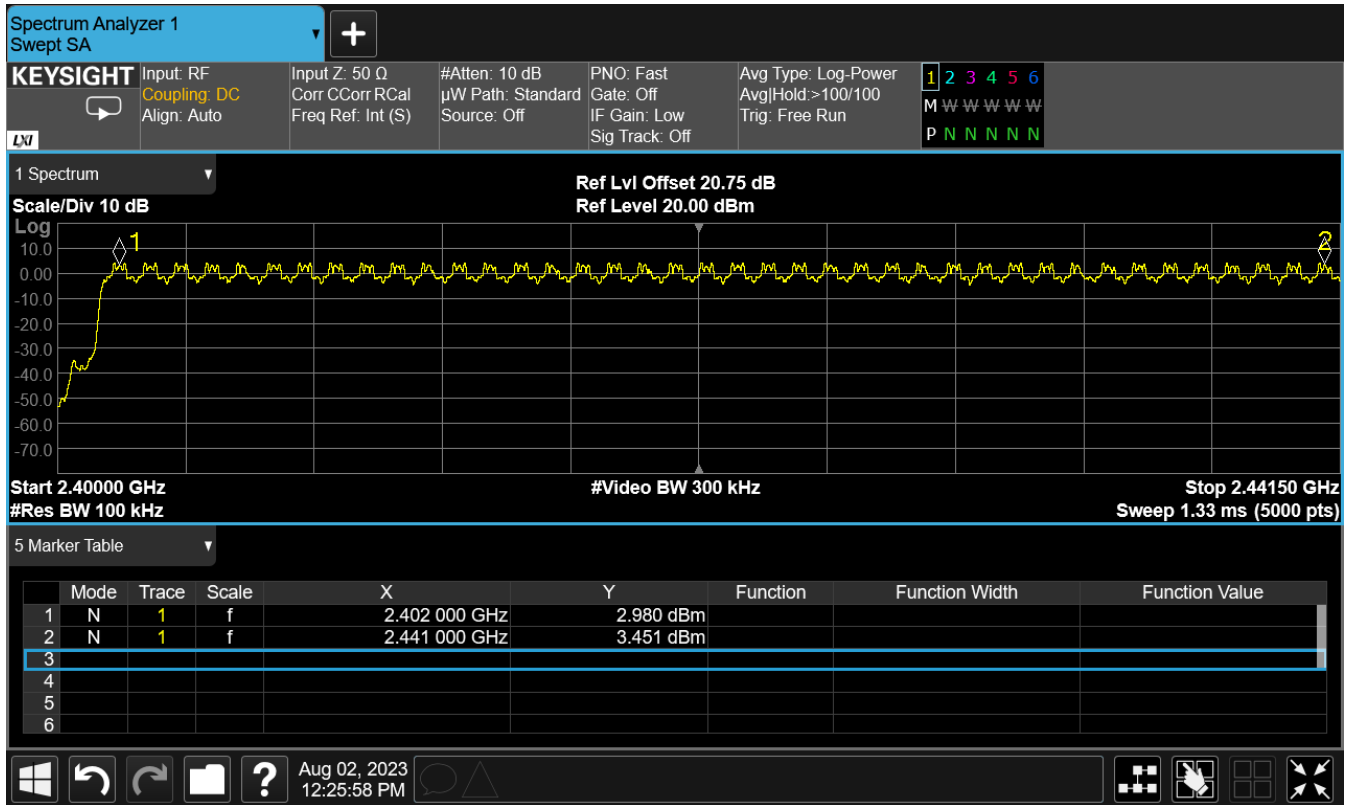
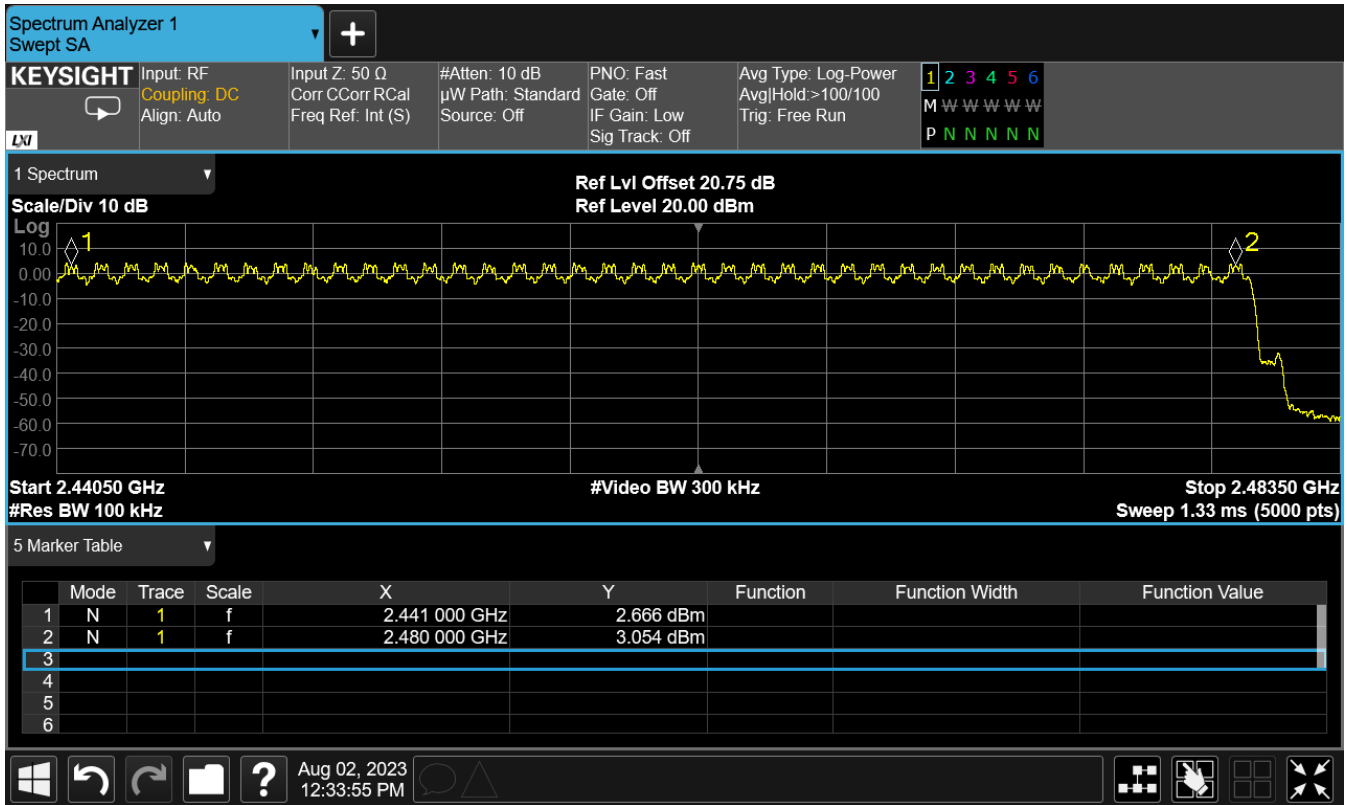




Figure 24: 8DPSK (3Mbps) – Number of Channels Used, Plot 2





2.4 Time of Occupancy (Dwell Time)

Frequency hopping systems in the 2400 MHz to 2483.5 MHz band shall use at least 15 channels. The average time of occupancy on any channel shall not be greater than 400 ms within a period of 400 ms multiplied by the number of hopping channels employed. Frequency hopping systems may avoid or suppress transmissions on a particular hopping frequency provided that a minimum of 15 channels are used.

2.4.1 Measurement Method and Results

This test was performed as specified in ANSI C63.10 (2013), Section 7.8.4.

The EUT was configured in a fully-modulated mode, with the hopping enabled.

The limits prescribed in this section shall be defined as follows:

$$79_{\text{CHAN}} * 0.4 \text{ second} = 31.6 \text{ second period}$$

$$\text{Time of Occupancy Limit} = 0.4\text{s}/31.6\text{s}$$

A multiplier factor of 6.32 shall be employed to extrapolate the total average time of occupancy of any channel over a 31.6 second period. This factor is based on a 5 second transmitter evaluation.

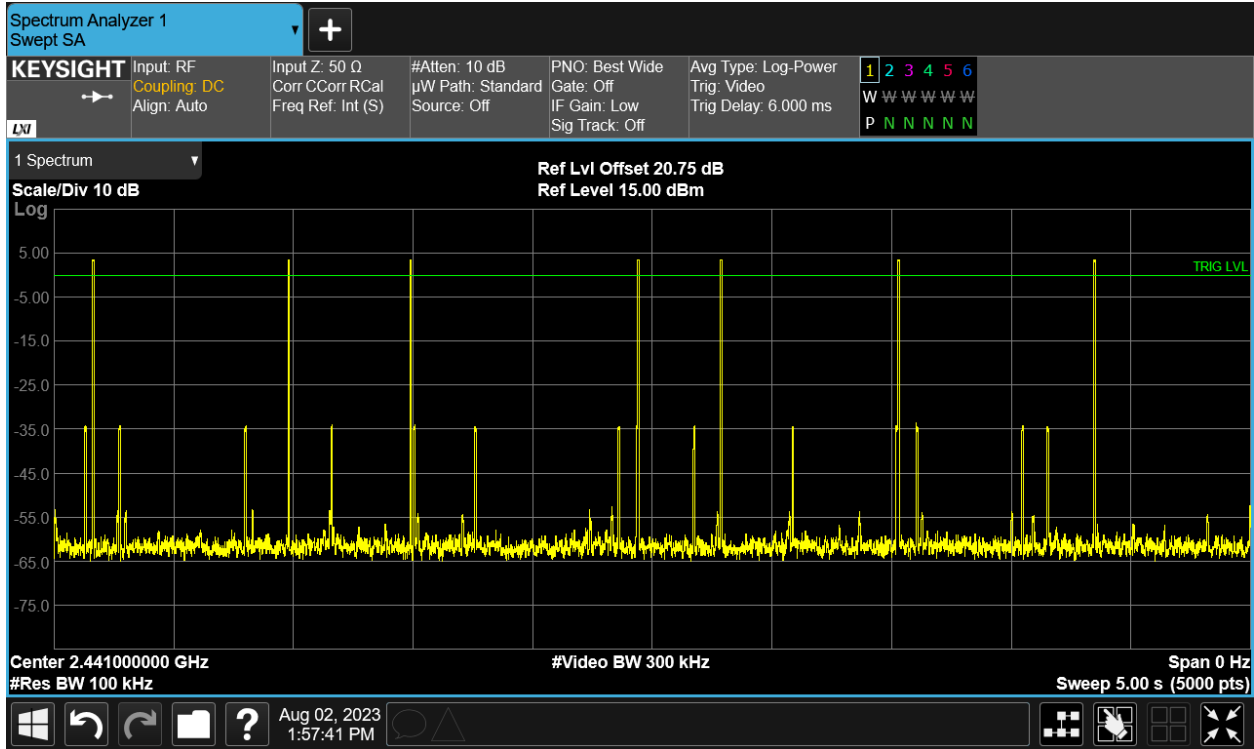
$$5 * 6.32 = 31.6$$

Table 5: Time of Occupancy – Test Results

| Modulation | Transmissions in 5 seconds | Transmissions in 31.6 seconds | Single Transmission Period | EUT Occupancy Dwell | Occupancy Limit |
|---------------|----------------------------|-------------------------------|----------------------------|---------------------|-----------------|
| GFSK | 14 | 89 | 2.91 ms | 258.9 ms | 400 ms |
| $\pi/4$ DQPSK | 16 | 101 | 2.95 ms | 297.9 ms | 400 ms |
| 8DPSK | 16 | 101 | 2.95 ms | 297.9 ms | 400 ms |



Figure 25: GFSK Transmitter 5-Second Evaluation (Hopping)



* in this case, it appears that there may only be seven full-power transmitter hops; however, after further investigation there are actually 14 individual transmitter hops in a given 5-second evaluation period. See next plot for detailed measurement.



Figure 26: GFSK Transmitter Evaluation (Hopping) – Single Dwell Time

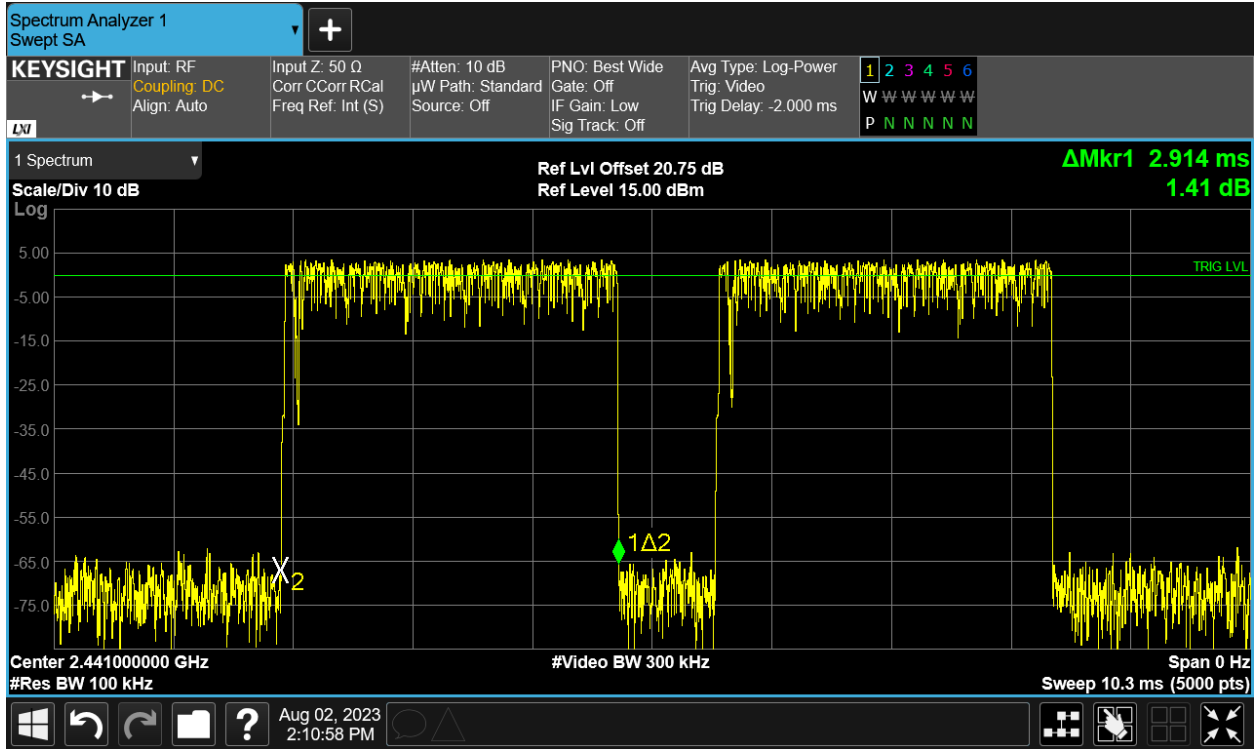




Figure 27: $\pi/4$ DQPSK Transmitter 5-Second Evaluation (Hopping)



* in this case, it appears that there may only be eight full-power transmitter hops; however, after further investigation there are actually 16 individual transmitter hops in a given 5-second evaluation period. See next plot for detailed measurement.

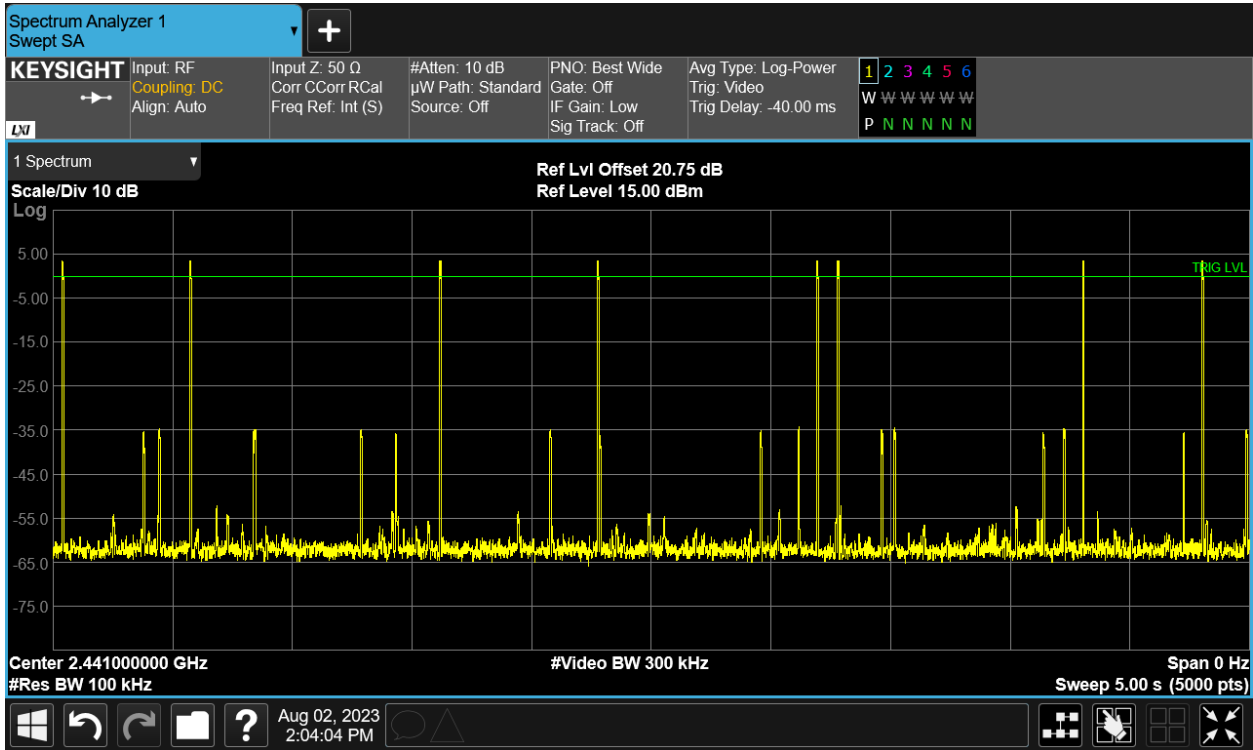


Figure 28: $\pi/4$ DQPSK Transmitter Evaluation (Hopping) – Single Dwell Time





Figure 29: 8DPSK Transmitter 5-Second Evaluation (Hopping)



* in this case, it appears that there may only be eight full-power transmitter hops; however, after further investigation there are actually 16 individual transmitter hops in a given 5-second evaluation period. See next plot for detailed measurement.



Figure 30: 8DPSK Transmitter Evaluation (Hopping) – Single Dwell Time





2.5 Channel Carrier Separation

Frequency hopping systems shall have hopping channel carrier frequencies separated by a minimum of 25 kHz or the 20 dB bandwidth of the hopping channel, whichever is greater. Alternatively, frequency hopping systems operating in the 2400 MHz to 2483.5 MHz band may have hopping channel carrier frequencies that are separated by 25 kHz or two-thirds of the 20 dB bandwidth of the hopping channel, whichever is greater, provided the systems operate with an output power no greater than 125 mW. Each frequency must be used equally on the average by each transmitter.

2.5.1 Measurement Method and Results

This test was performed as specified in ANSI C63.10 (2013), Section 7.8.2

The EUT was configured in a fully-modulated mode, with the hopping stopped.

The minimum separation requirement is based on two-thirds of the 20 dB bandwidth.

The EUT was evaluated at the low, center, and high channels, and a few other random channels that the transmitter employs. All of the hopping channel carriers are separated by exactly 1.0 MHz, regardless of the modulation or mode.

Table 6: Channel Carrier Separation – Test Results

| Modulation | Mode (Data Rate) | 20dB Bandwidth | Minimum Separation Requirement | EUT Carrier Separation |
|---------------|------------------|----------------|--------------------------------|------------------------|
| GFSK | DH5 (1Mbps) | 937.8 kHz | 625.2 kHz | 1.0 MHz |
| $\pi/4$ DQPSK | 2DH5 (2Mbps) | 1.269 MHz | 846.0 kHz | 1.0 MHz |
| 8DPSK | 3DH5 (3Mbps) | 1.244 MHz | 829.3 kHz | 1.0 MHz |



Figure 31: GFSK (1Mbps) – Channel Separation

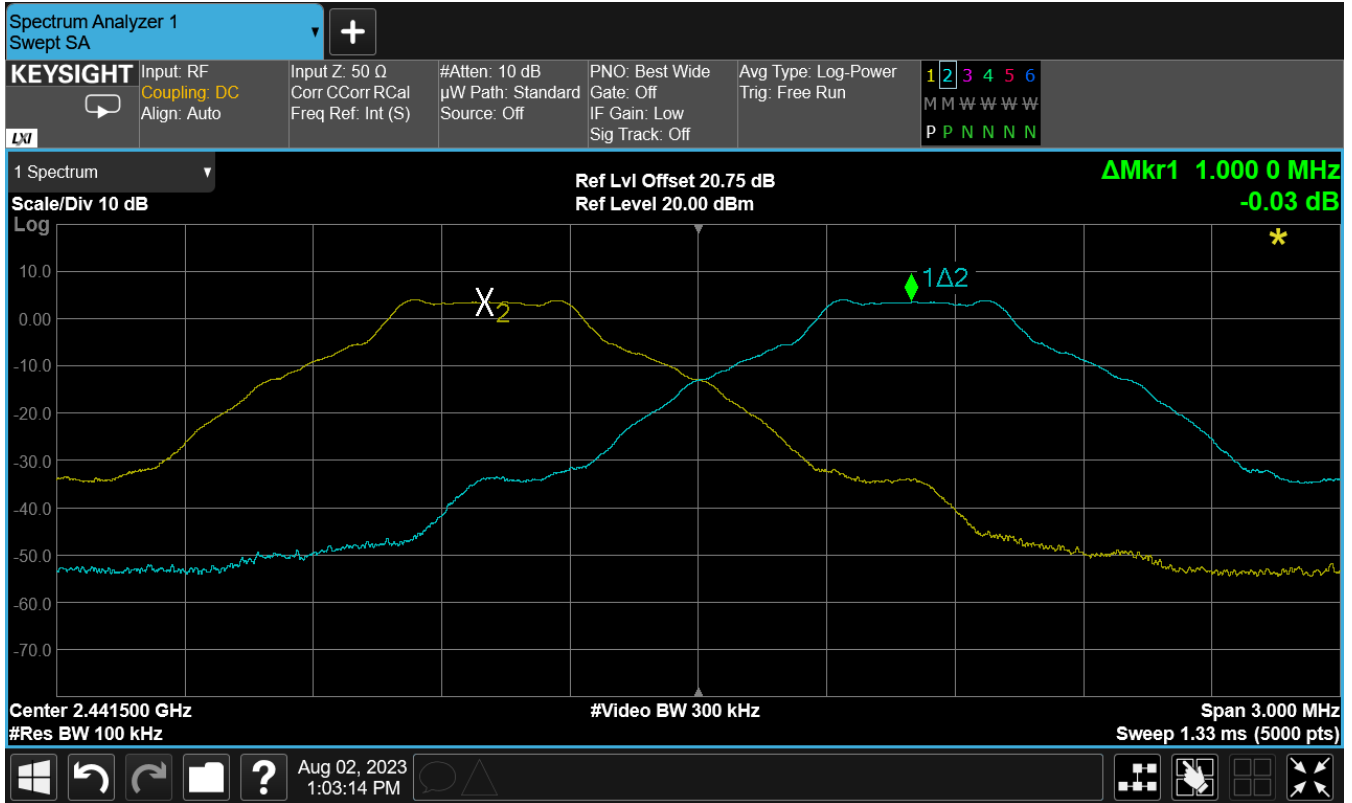




Figure 32: $\pi/4$ DQPSK (2Mbps) – Channel Separation

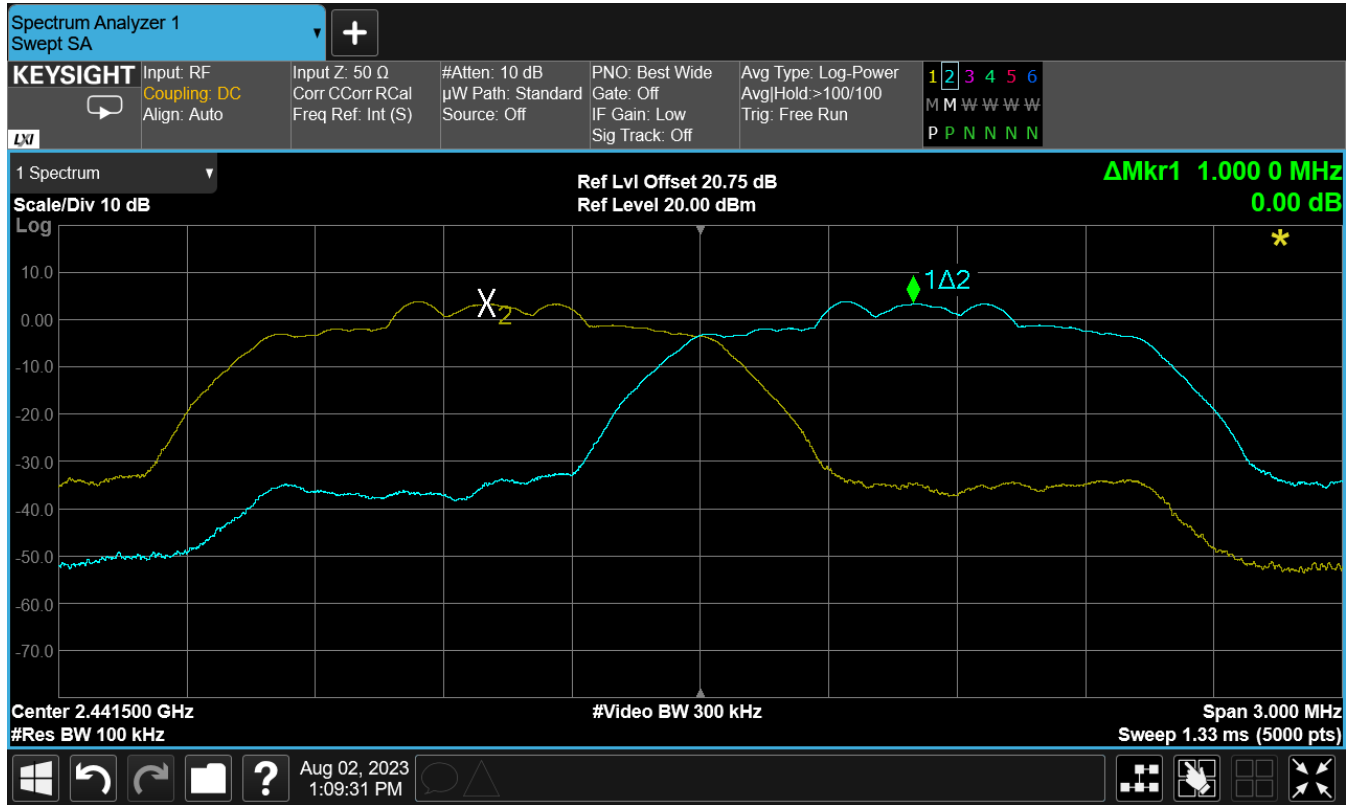
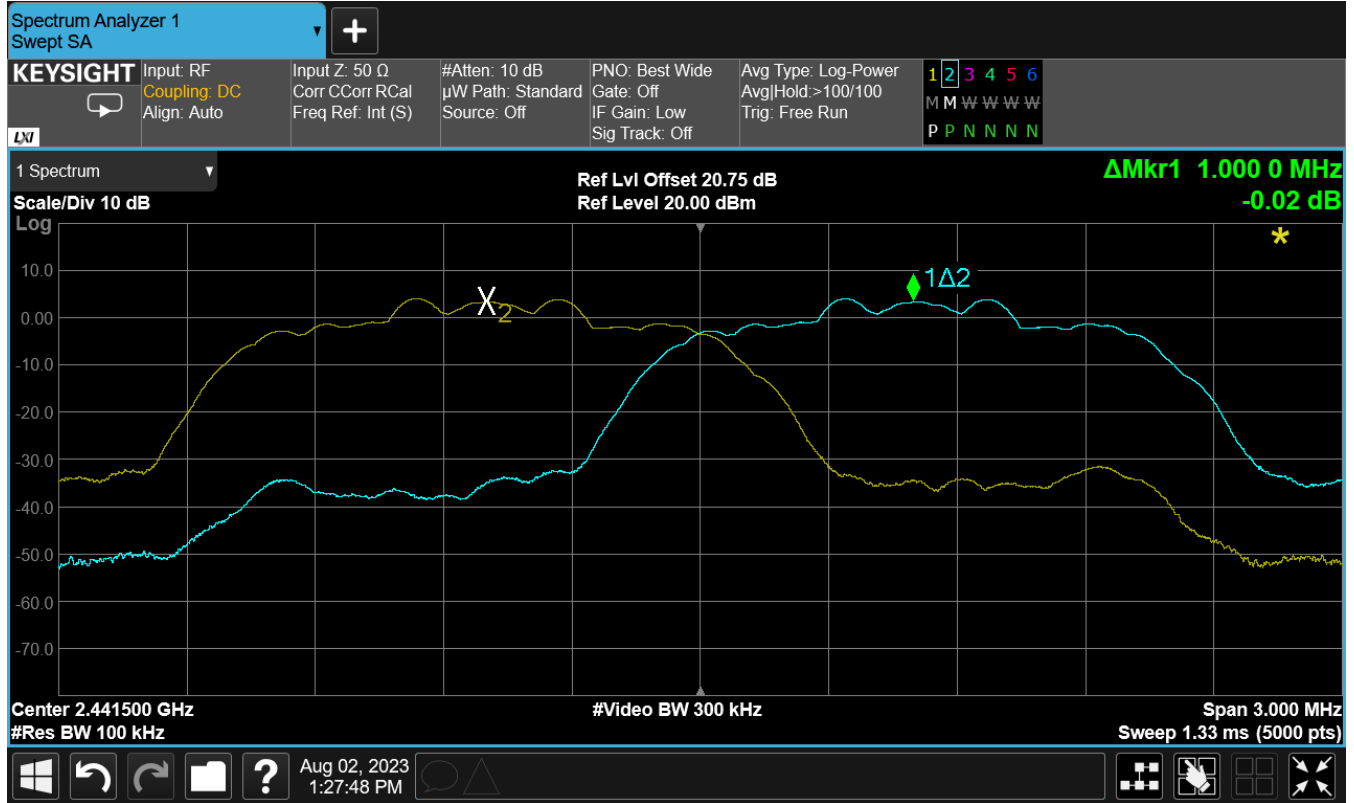




Figure 33: 8DPSK (3Mbps) – Channel Separation





2.6 Bandedge Compliance (Antenna Port Conducted)

In any 100 kHz bandwidth, outside the frequency band in which the spread spectrum or digitally modulated intentional radiator is operating, the radio frequency power that is produced by the intentional radiator shall be at least 20 dB below that in the 100 kHz bandwidth within the band that contains the highest level of the desired power, based on either an RF conducted or a radiated measurement, provided the transmitter demonstrates compliance with the peak conducted power limits.

2.6.1 Measurement Method and Results

This test was performed as specified in ANSI C63.10 (2013), Section 7.8.1 and 7.8.6.

The EUT was configured in a fully-modulated mode, with the hopping enabled.

Table 7: Bandedge Compliance – Test Results

| Modulation | Mode (Data Rate) | Low Channel (2402 MHz) | High Channel (2480 MHz) |
|-------------------|-----------------------------|-----------------------------------|------------------------------------|
| GFSK | DH5 (1Mbps) | 54.61 dB | 62.57 dB |
| $\pi/4$ DQPSK | 2DH5 (2Mbps) | 55.78 dB | 61.17 dB |
| 8DPSK | 3DH5 (3Mbps) | 56.62 dB | 62.75 dB |



Figure 34: GFSK (1Mbps) – Lower Band Edge

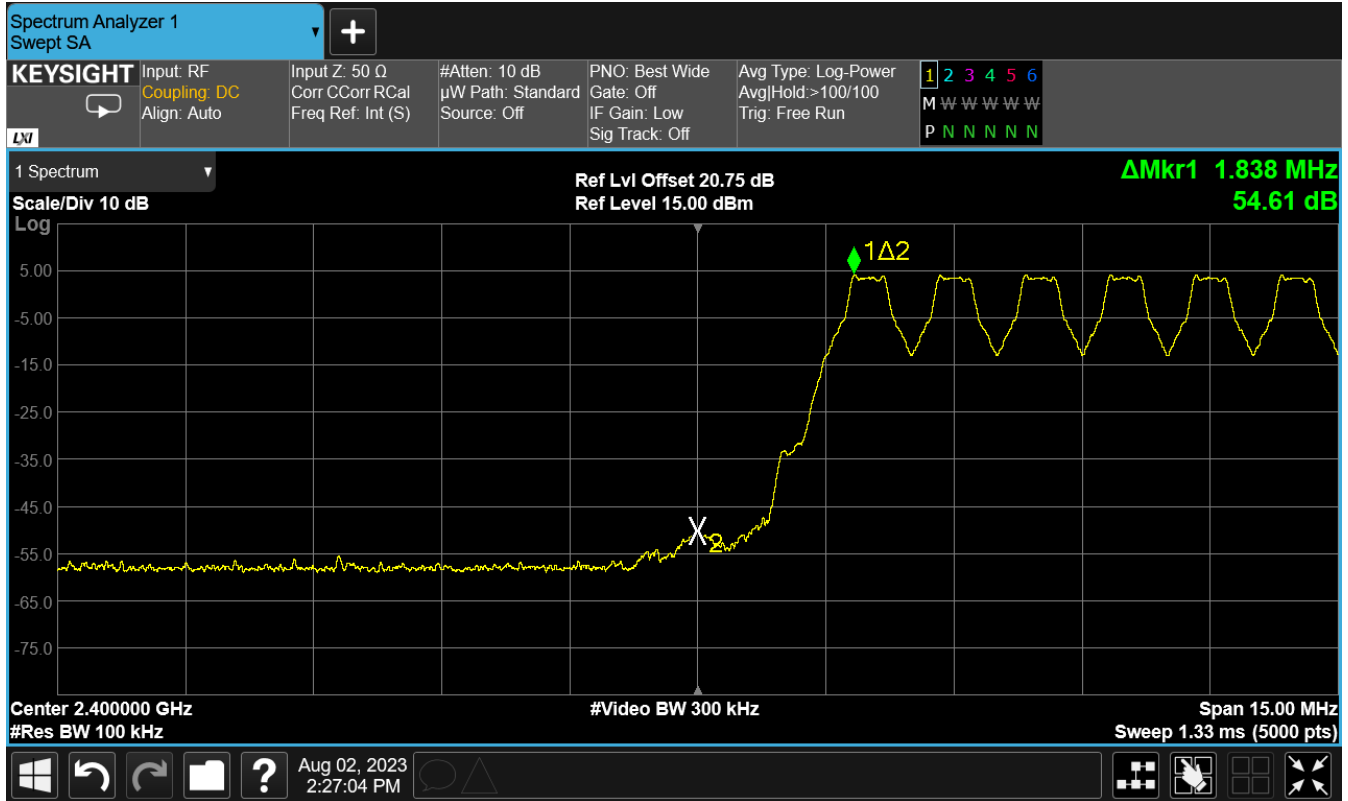




Figure 35: GFSK (1Mbps) – Upper Band Edge

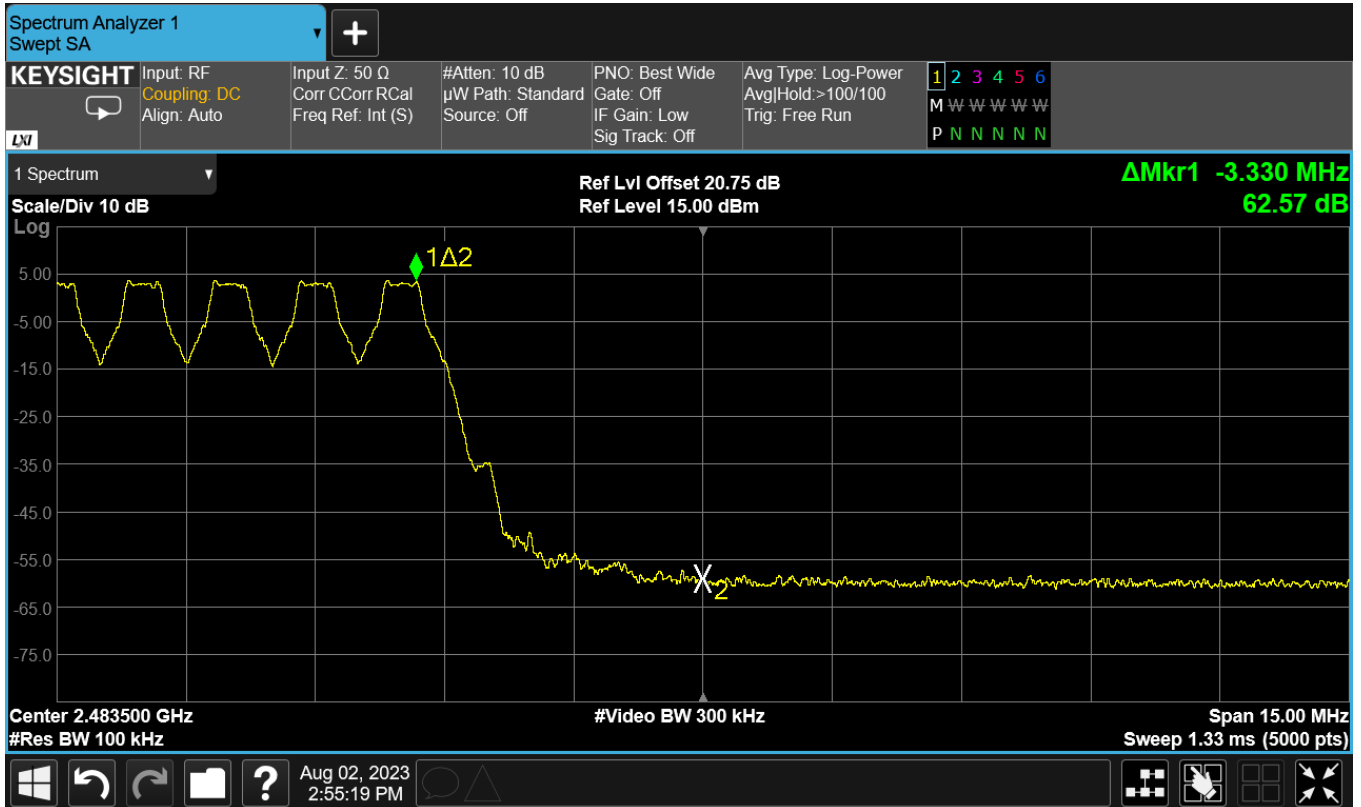




Figure 36: $\pi/4$ DQPSK (2Mbps) – Lower Band Edge

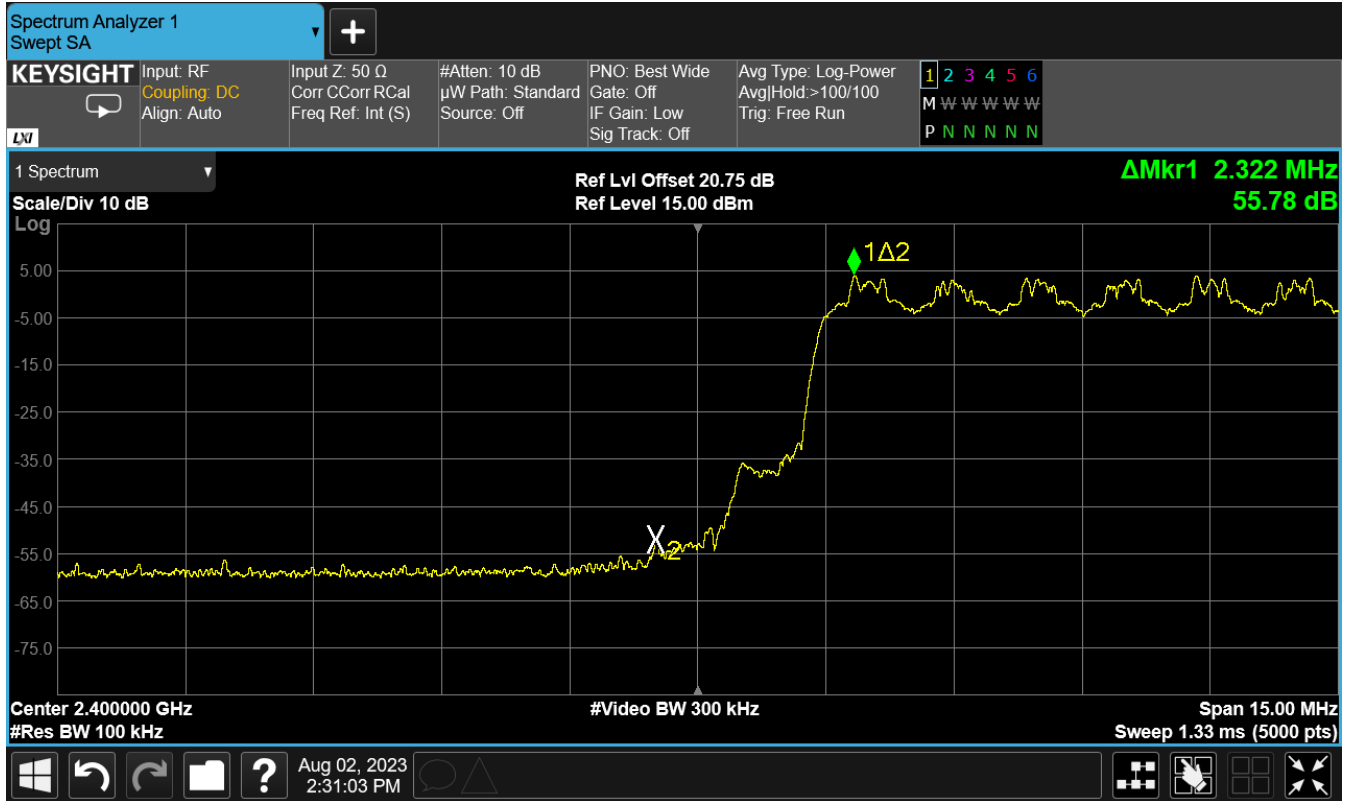




Figure 37: $\pi/4$ DQPSK (2Mbps) – Upper Band Edge

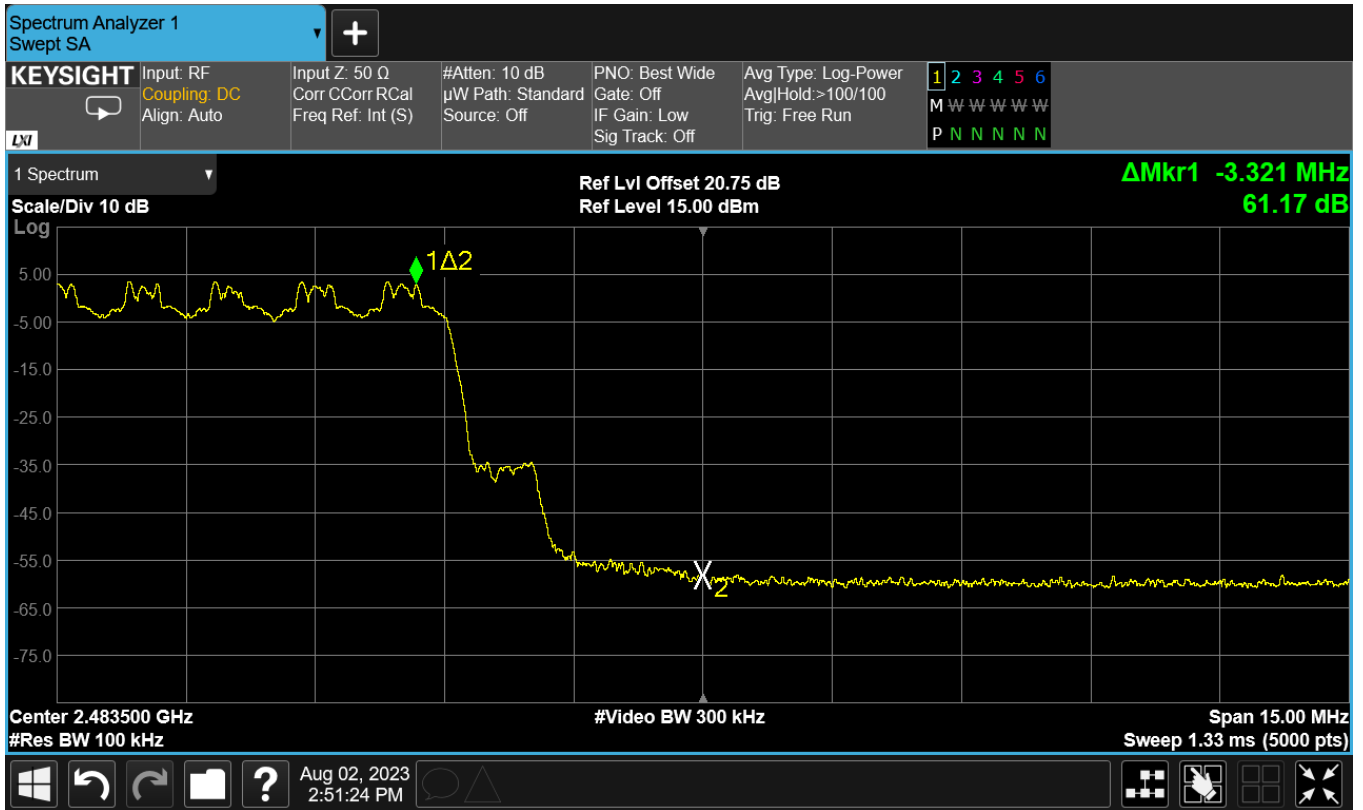




Figure 38: 8DPSK (3Mbps) – Lower Band Edge

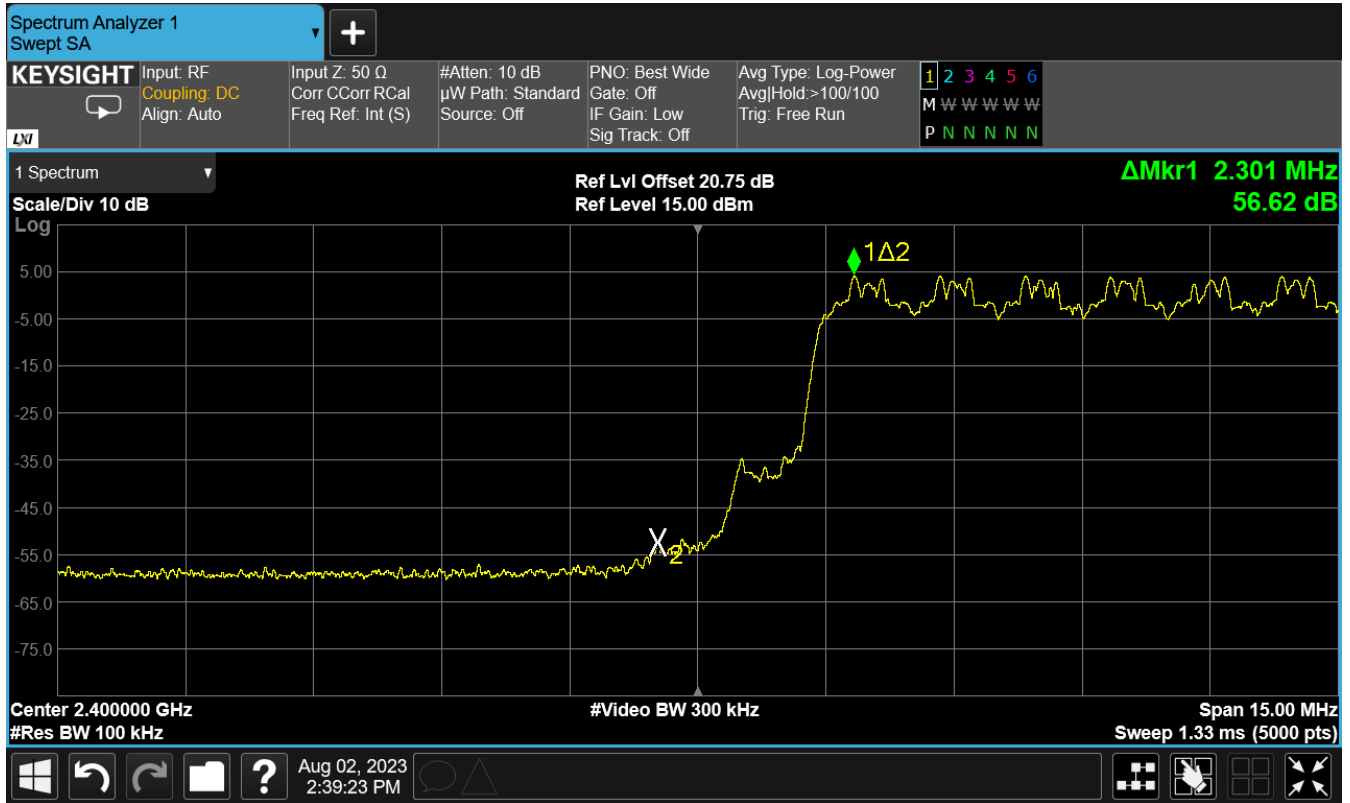
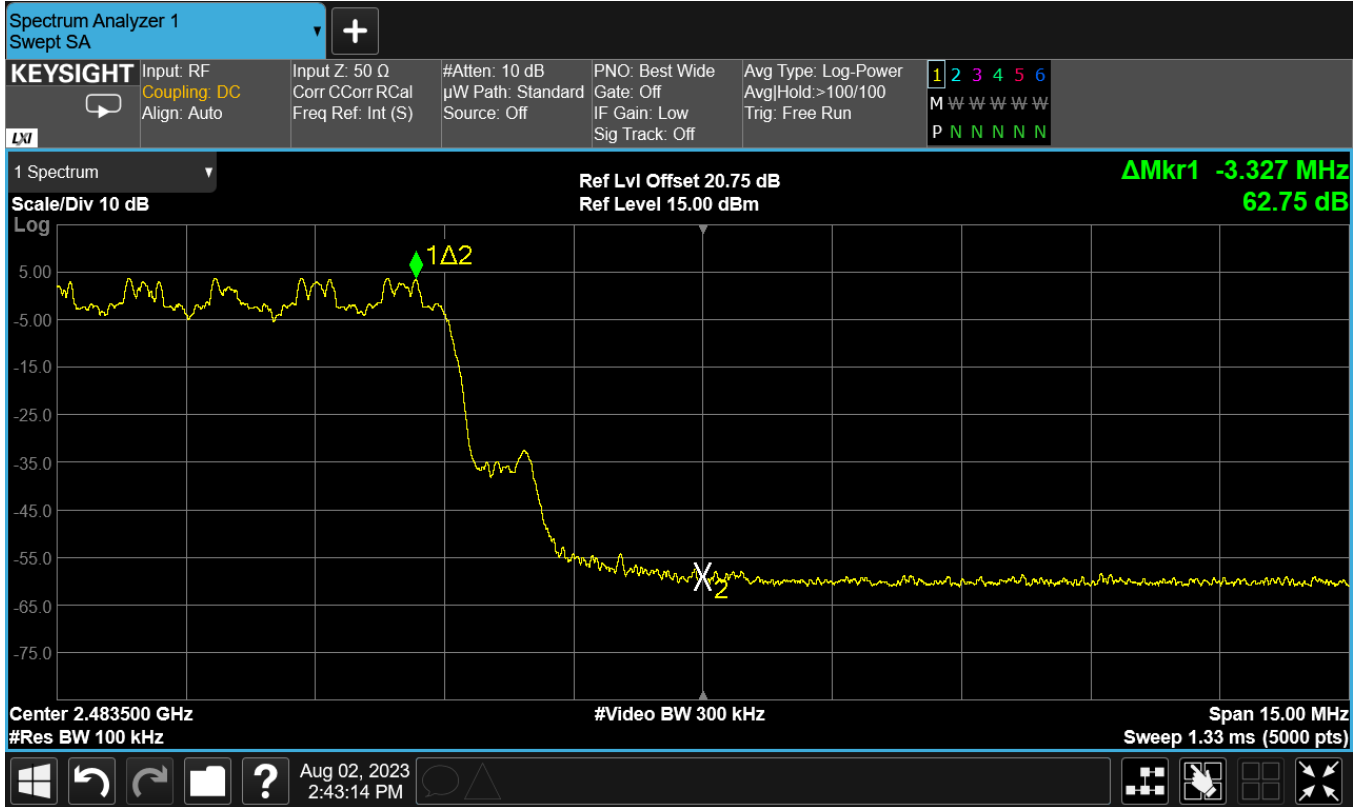




Figure 39: 8DPSK (3Mbps) – Upper Band Edge





2.7 Conducted Spurious Emissions

In any 100 kHz bandwidth, outside the frequency band in which the spread spectrum or digitally modulated intentional radiator is operating, the radio frequency power that is produced by the intentional radiator shall be at least 20 dB below that in the 100 kHz bandwidth within the band that contains the highest level of the desired power, based on either an RF conducted or a radiated measurement, provided the transmitter demonstrates compliance with the peak conducted power limits.

2.7.1 Measurement Method and Results

This test was performed as specified in ANSI C63.10 (2013), Section 7.8.8 and 11.11.

The EUT was configured in a fully-modulated mode, with the hopping stopped.

The amplitude of the EUT carrier frequency was measured to determine the emissions limit (20 dB below the carrier frequency amplitude). The emissions outside of the allocated frequency band were then scanned from 30 MHz to 25 GHz, to include the 10th harmonic of the fundamental

The reduced testing procedures outlined in ANSI C63.10 (2013), Section 5.6.2 and 5.6.2.2 were also employed. The spurious emission test data correlating to the center channel of all three modulation modes is provided below. The worst-case mode (3Mbps/8DPSK) was utilized to provide the spurious emission test data for the low and high channels.

The EUT complies with the requirements for spurious emissions at the antenna port.

The final test data is provided in the following plots.



Figure 40: 8DPSK (3Mbps) Low Channel, Conducted Spurious – Plot 1

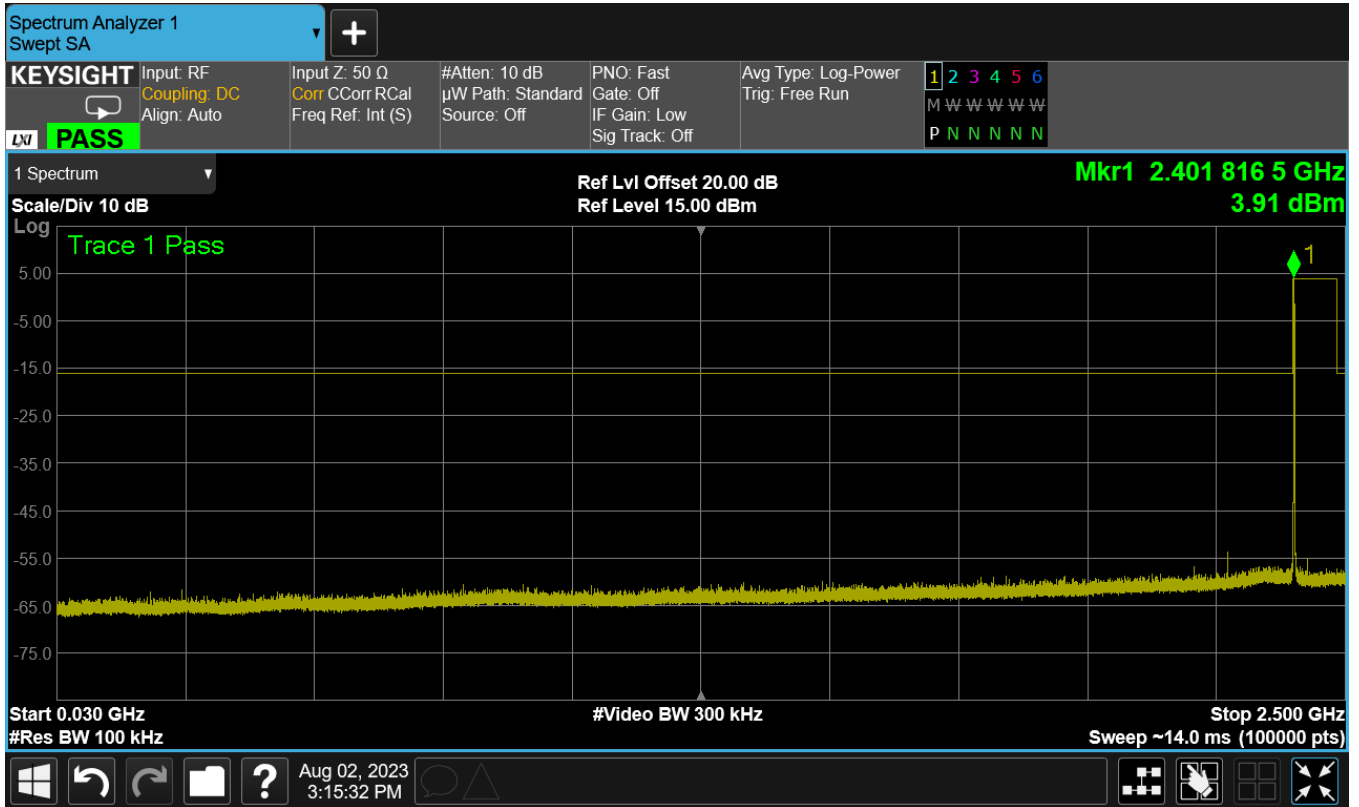




Figure 41: 8DPSK (3Mbps) Low Channel, Conducted Spurious – Plot 2

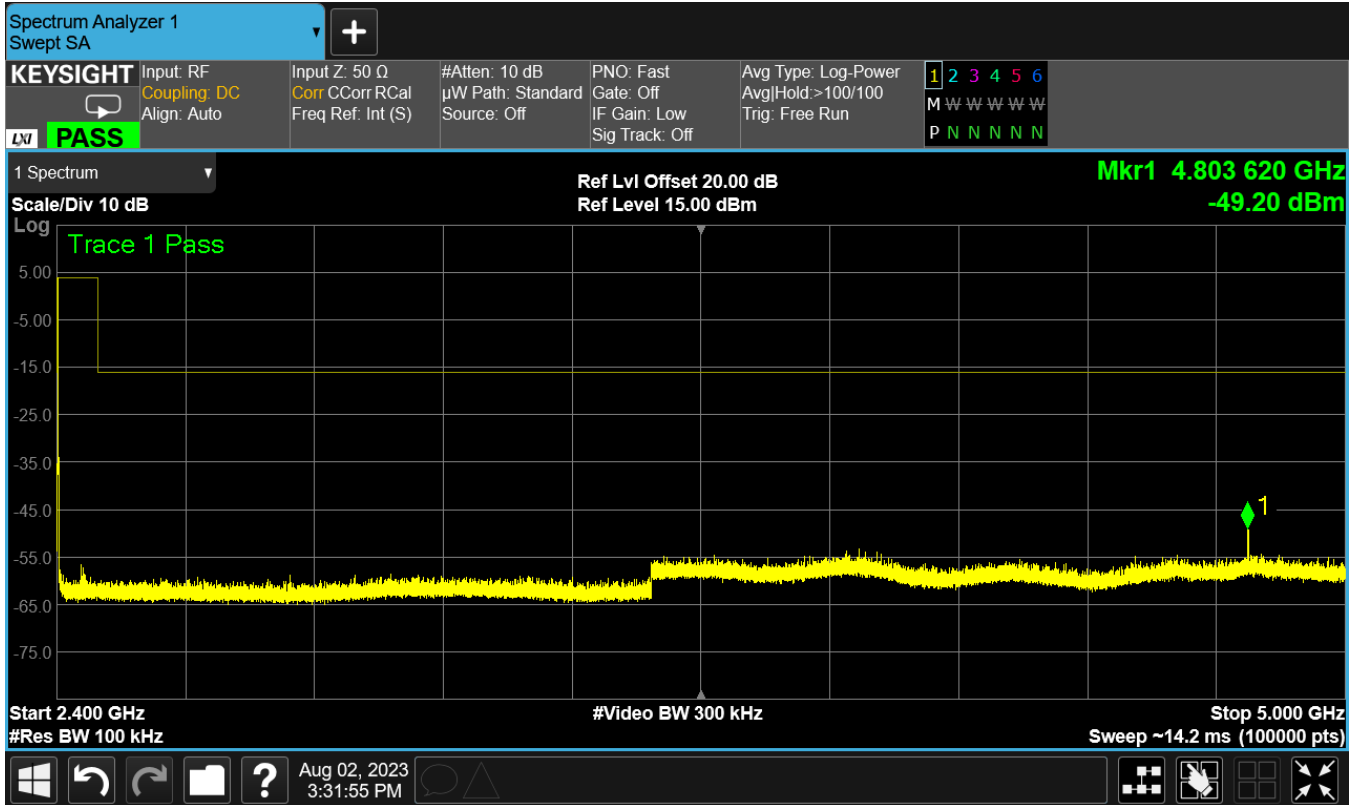




Figure 42: 8DPSK (3Mbps) Low Channel, Conducted Spurious – Plot 3

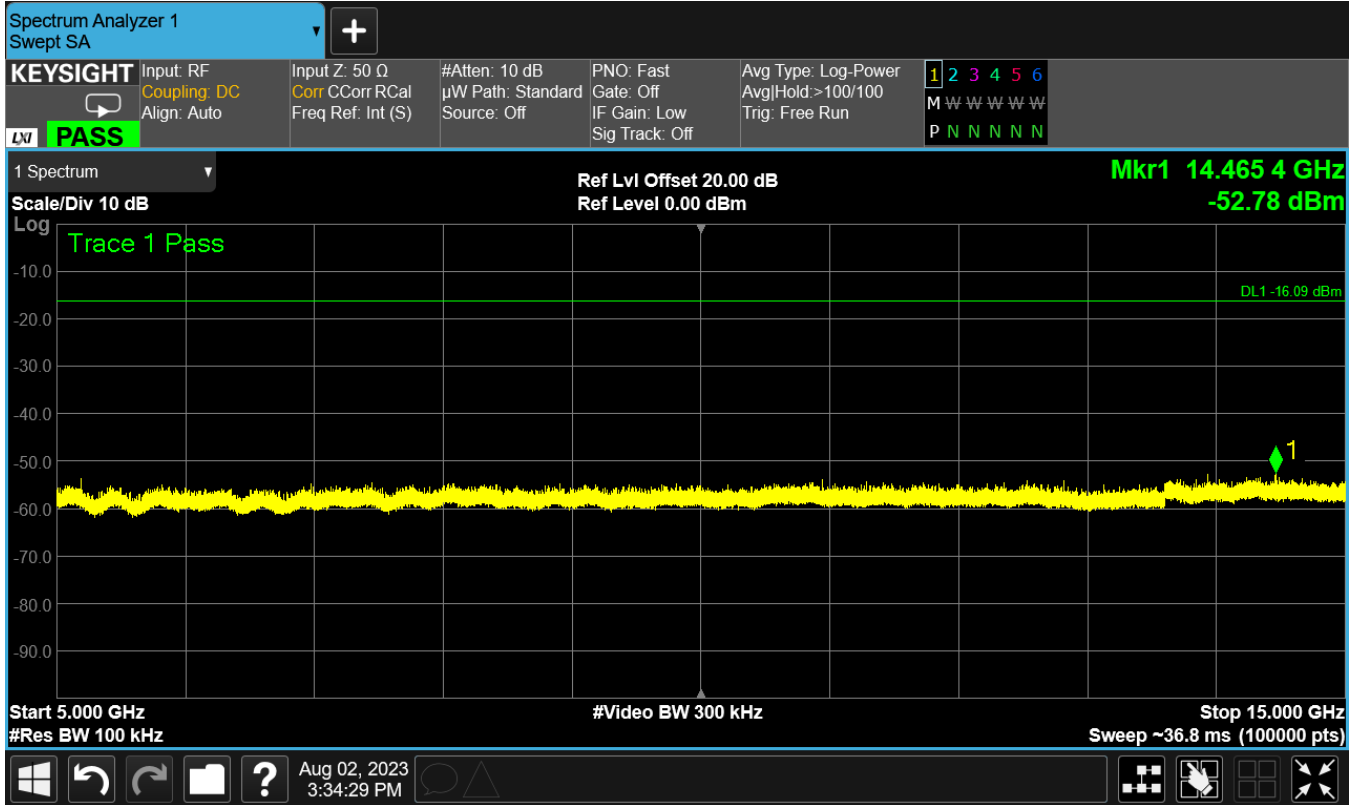




Figure 43: 8DPSK (3Mbps) Low Channel, Conducted Spurious – Plot 4

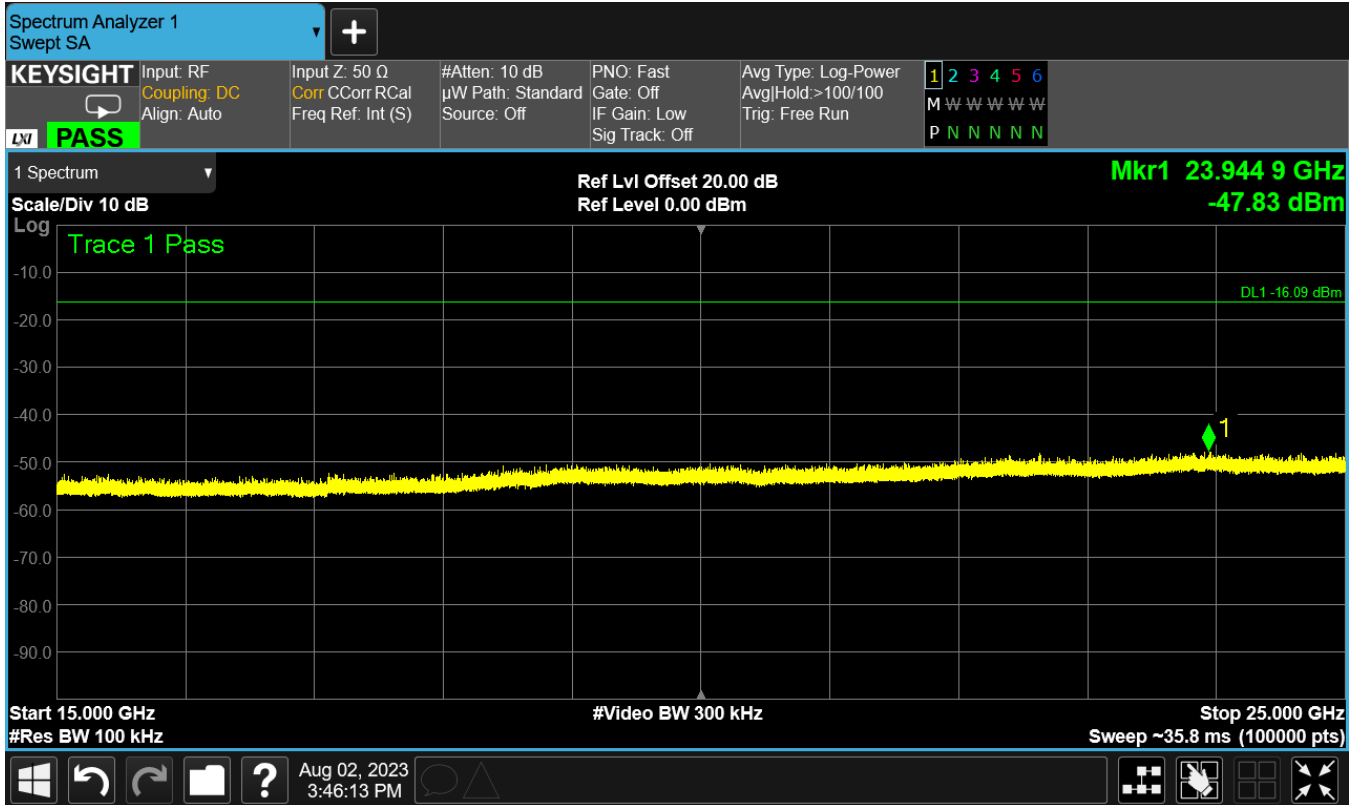




Figure 44: 8DPSK (3Mbps) Center Channel, Conducted Spurious – Plot 1

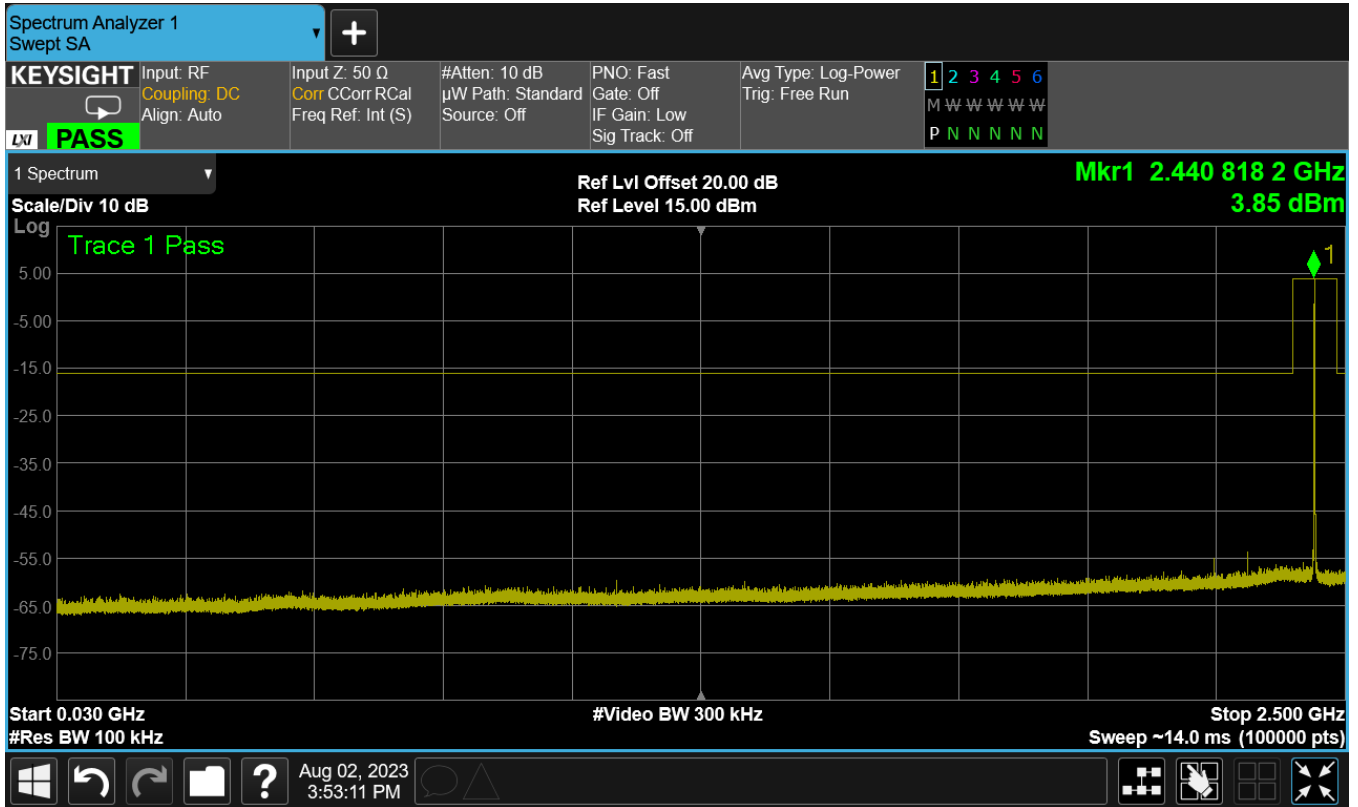




Figure 45: 8DPSK (3Mbps) Center Channel, Conducted Spurious – Plot 2

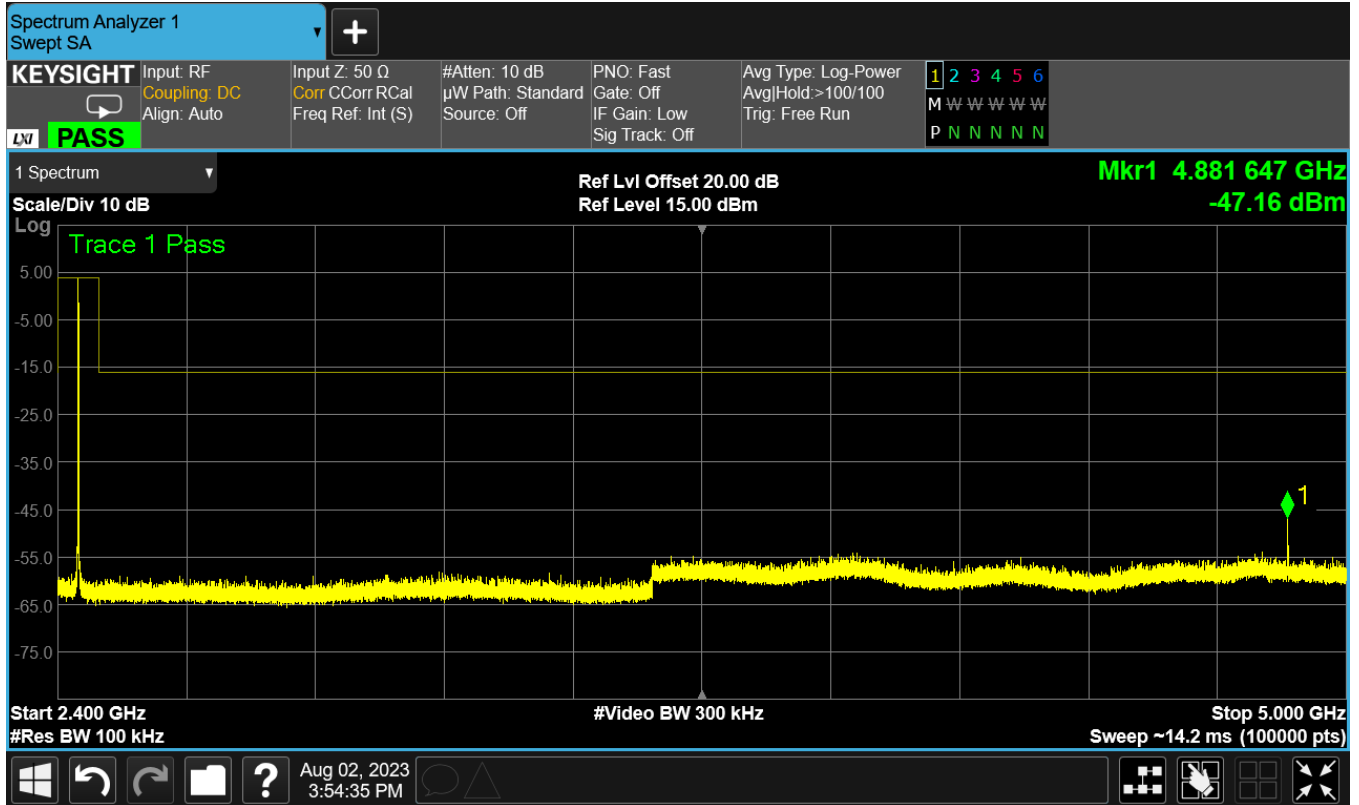




Figure 46: 8DPSK (3Mbps) Center Channel, Conducted Spurious – Plot 3

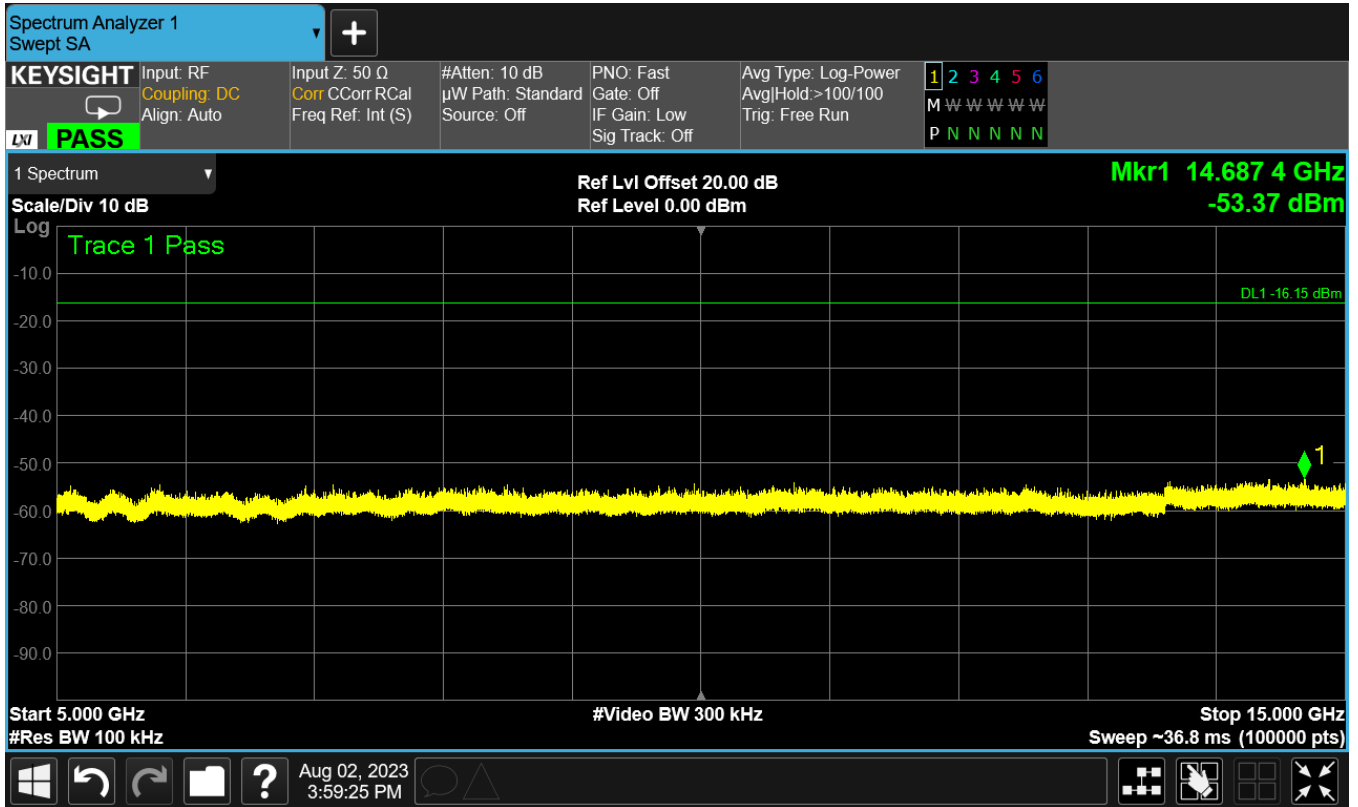




Figure 47: 8DPSK (3Mbps) Center Channel, Conducted Spurious – Plot 4

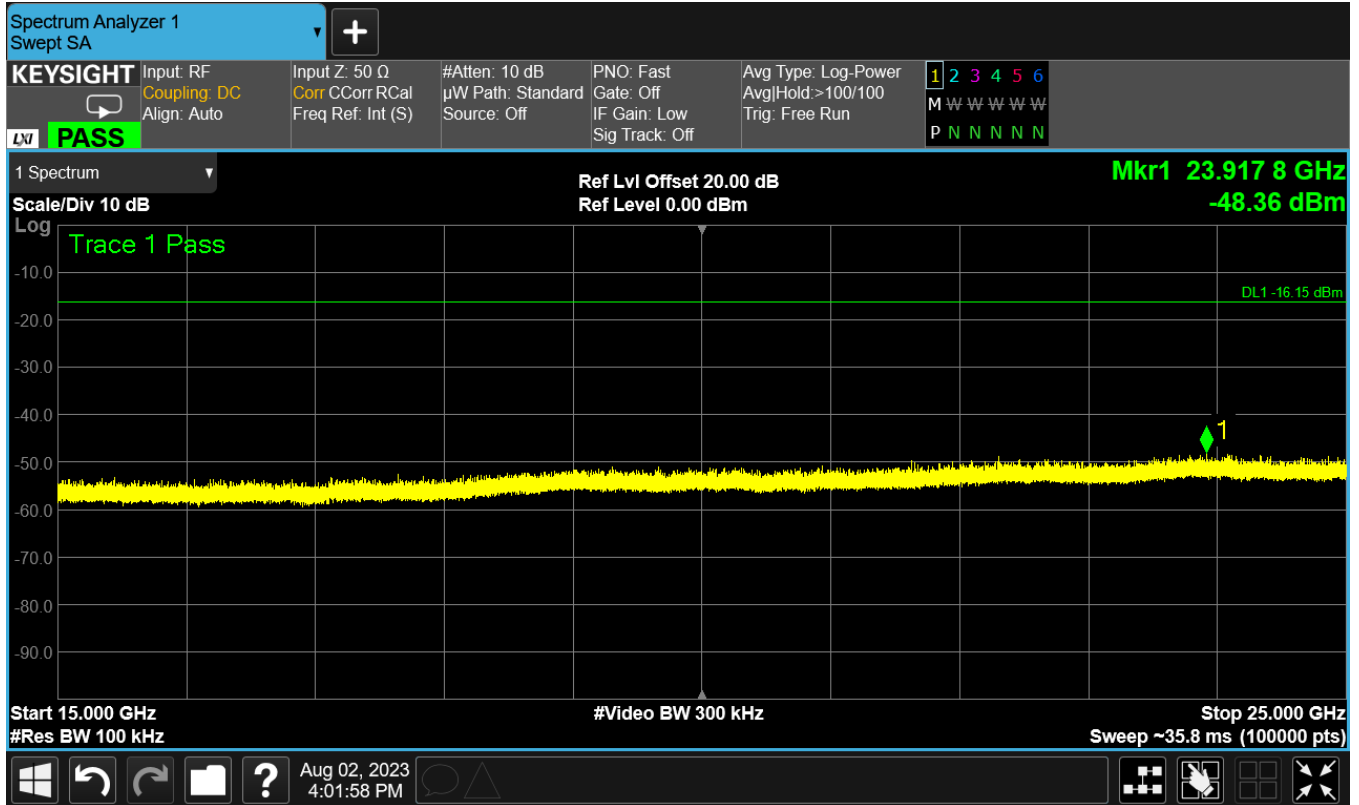




Figure 48: 8DPSK (3Mbps) High Channel, Conducted Spurious – Plot 1

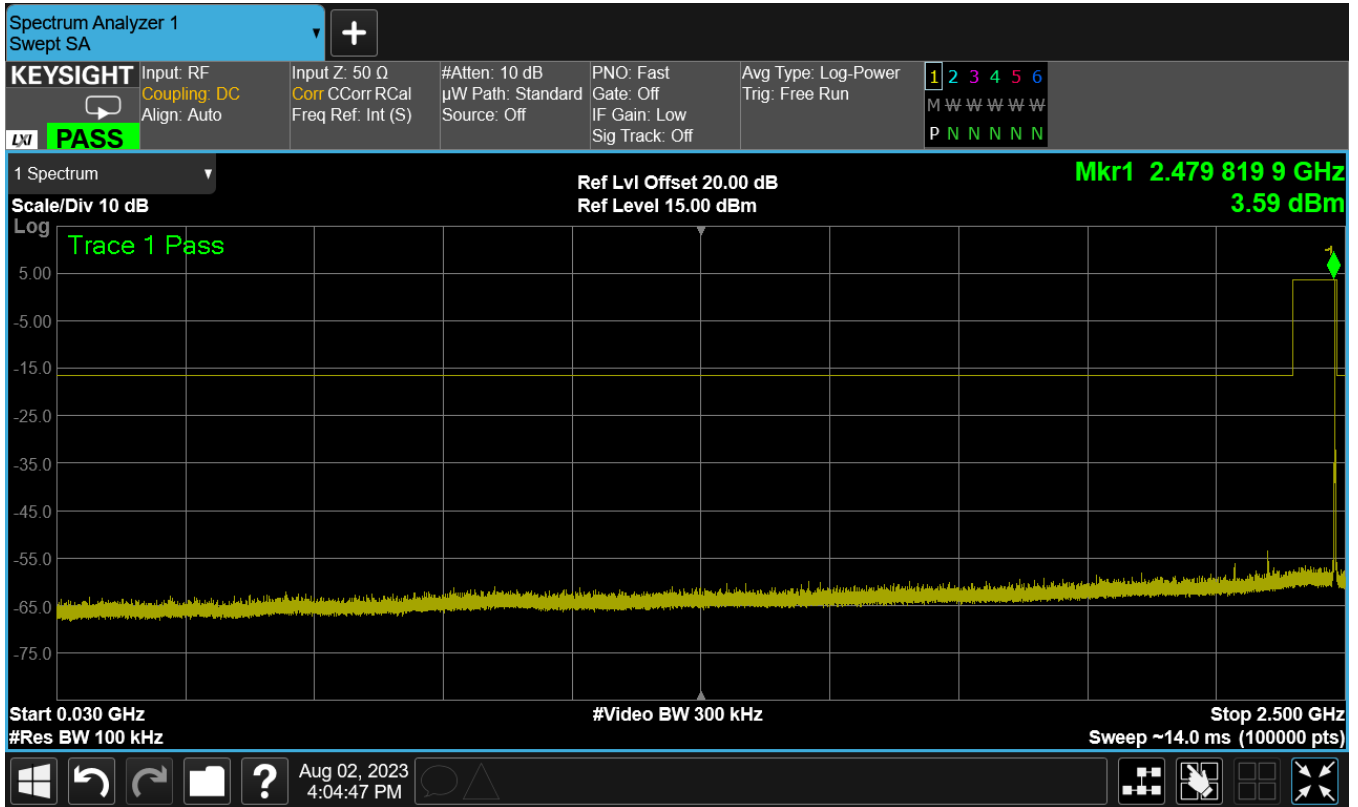




Figure 49: 8DPSK (3Mbps) High Channel, Conducted Spurious – Plot 2

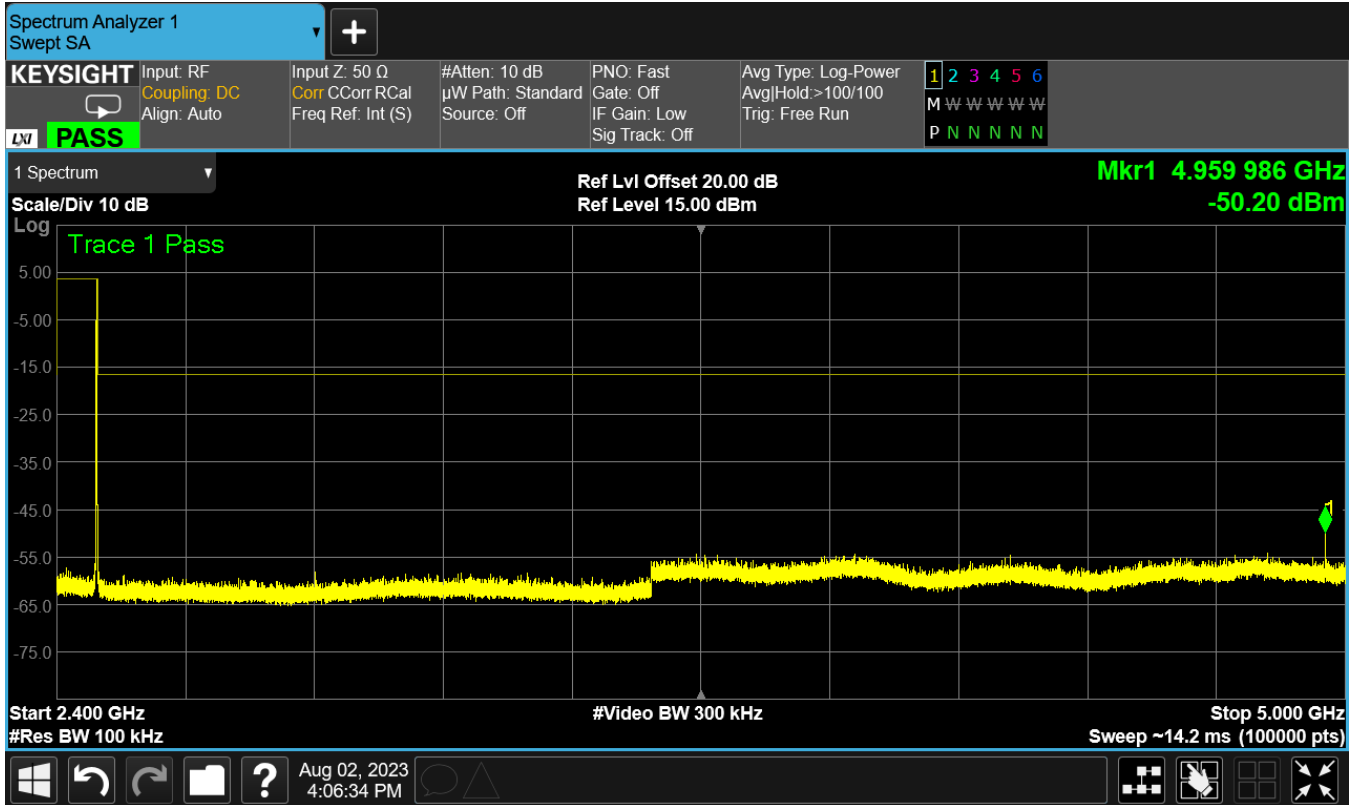




Figure 50: 8DPSK (3Mbps) High Channel, Conducted Spurious – Plot 3

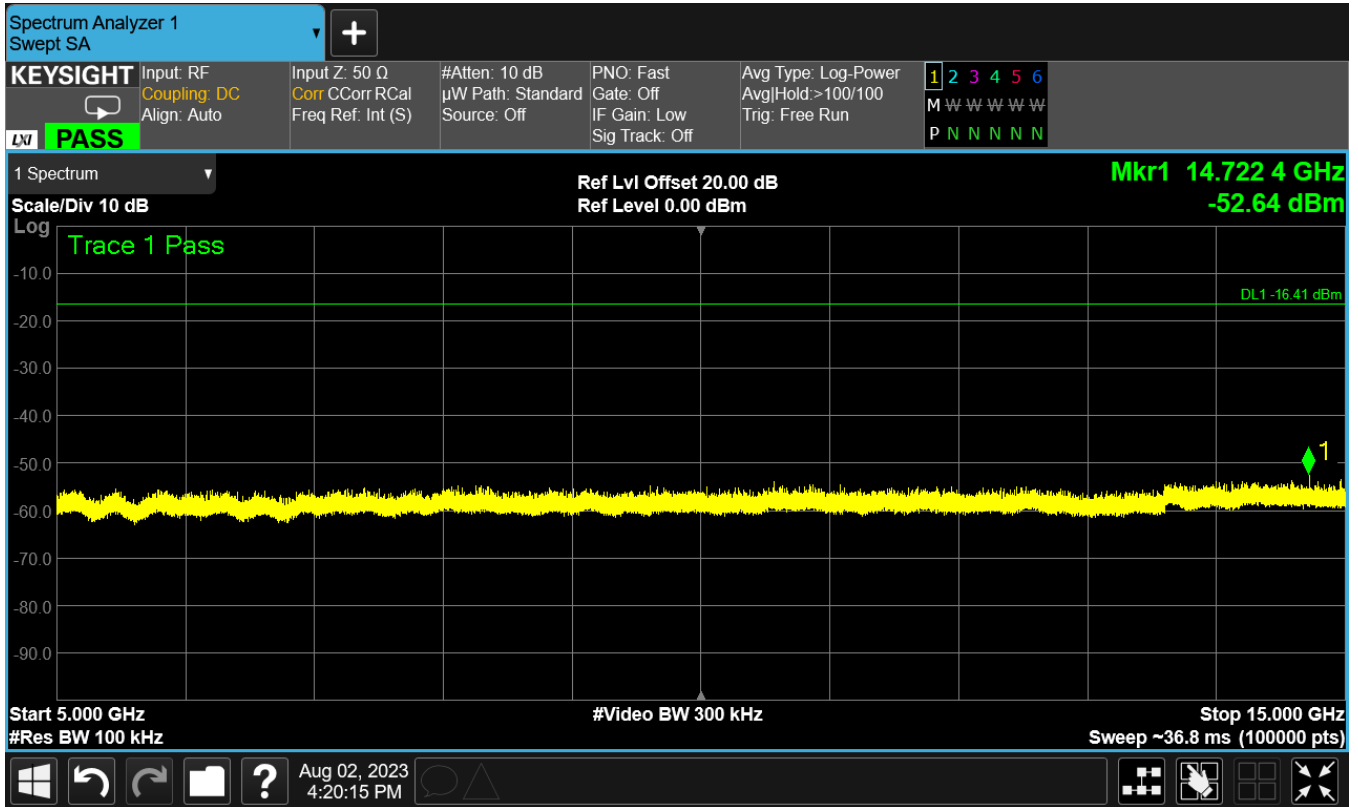
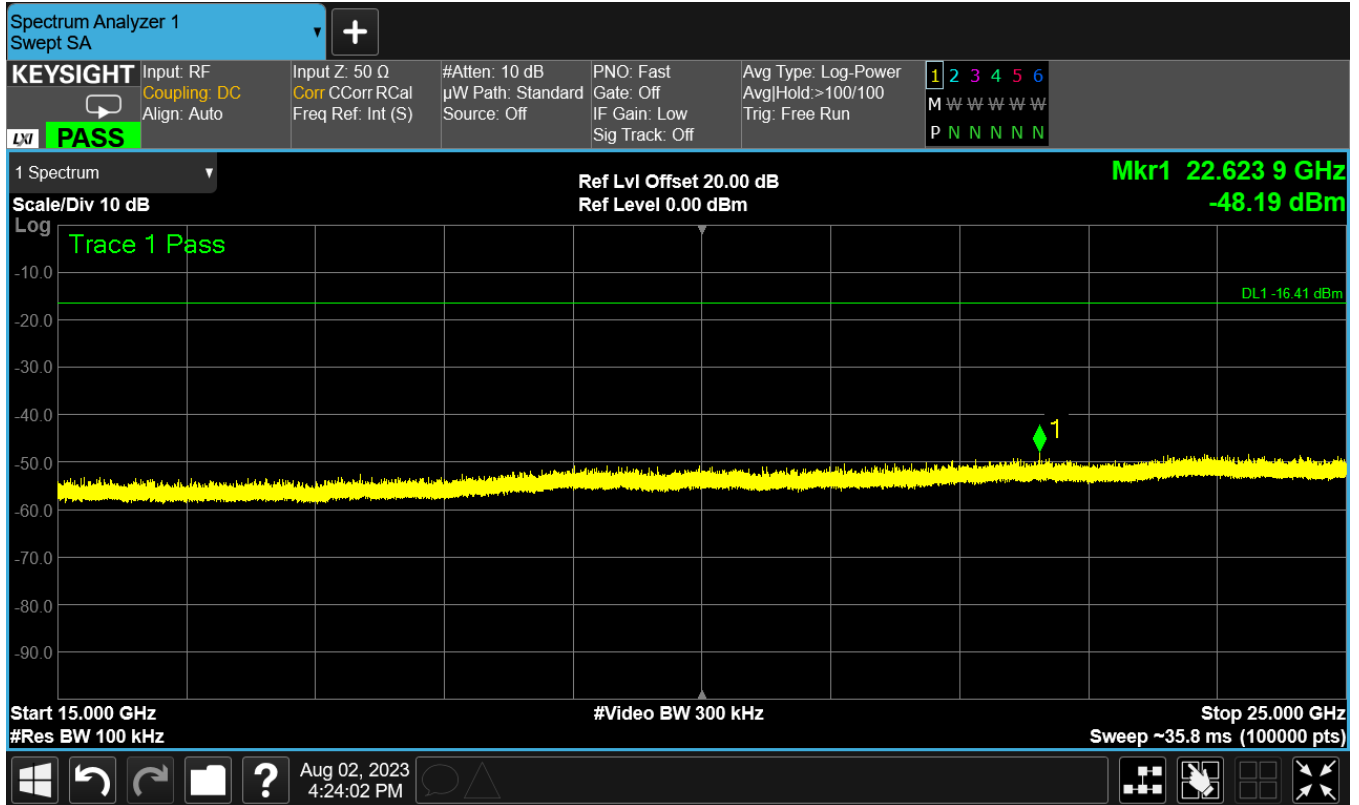




Figure 51: 8DPSK (3Mbps) High Channel, Conducted Spurious – Plot 4





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Figure 52: GFSK (1Mbps) Center Channel, Conducted Spurious – Plot 1

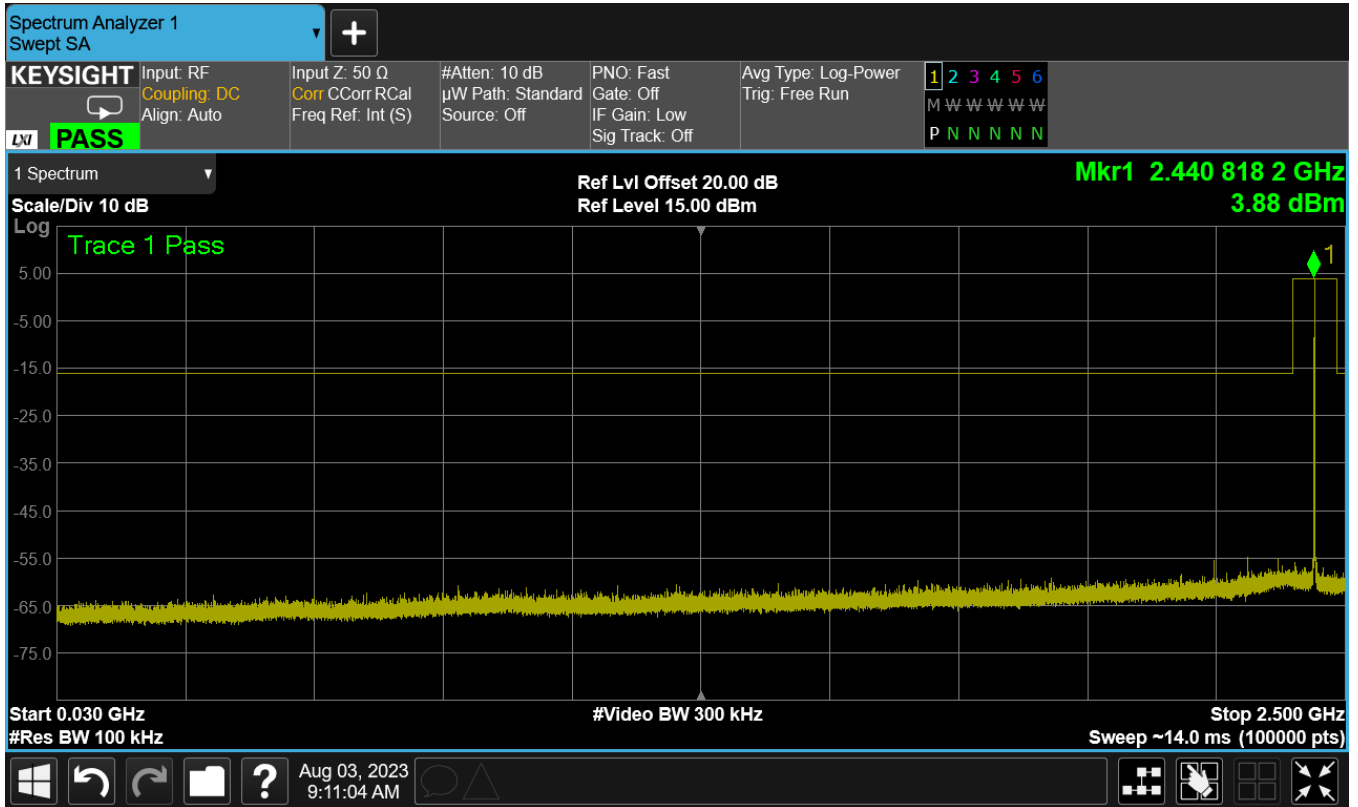




Figure 53: GFSK (1Mbps) Center Channel, Conducted Spurious – Plot 2

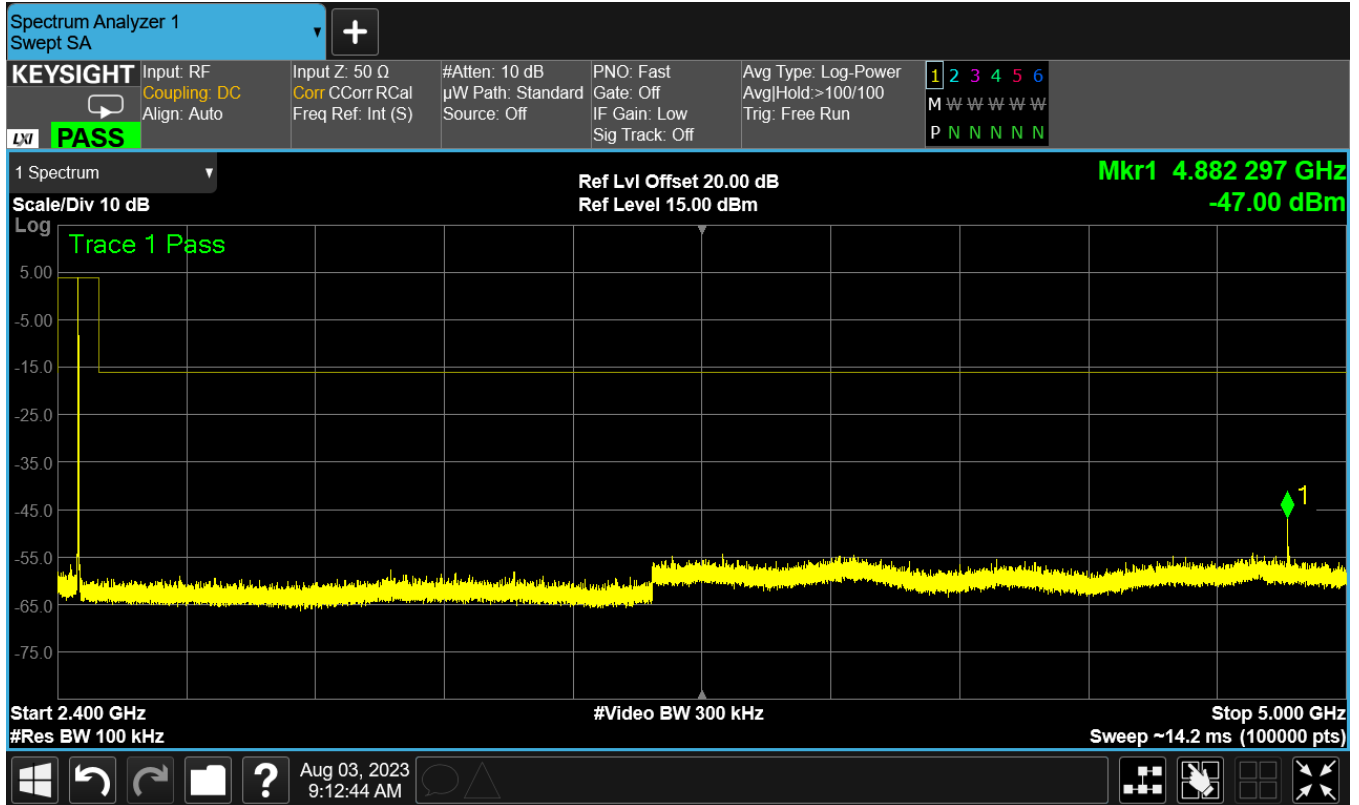




Figure 54: GFSK (1Mbps) Center Channel, Conducted Spurious – Plot 3

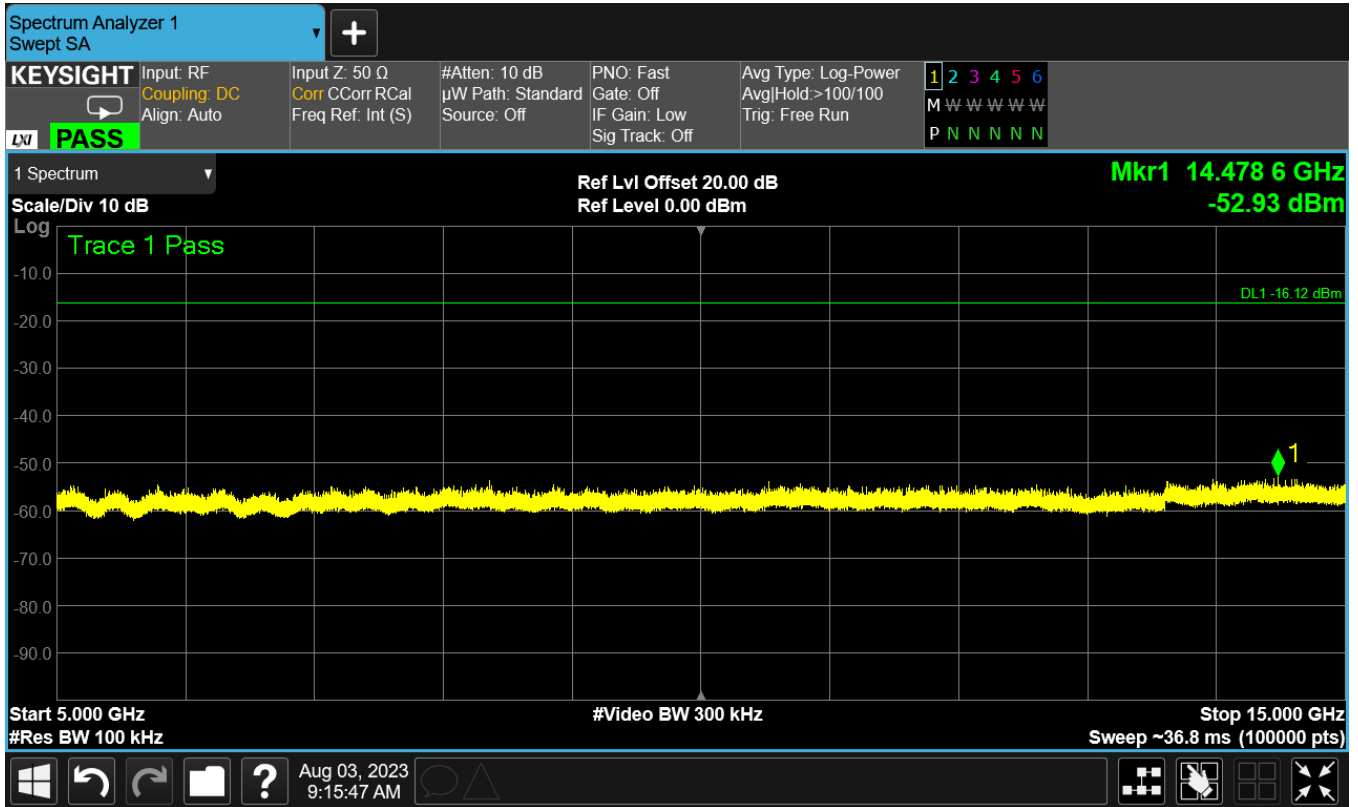




Figure 55: GFSK (1Mbps) Center Channel, Conducted Spurious – Plot 4

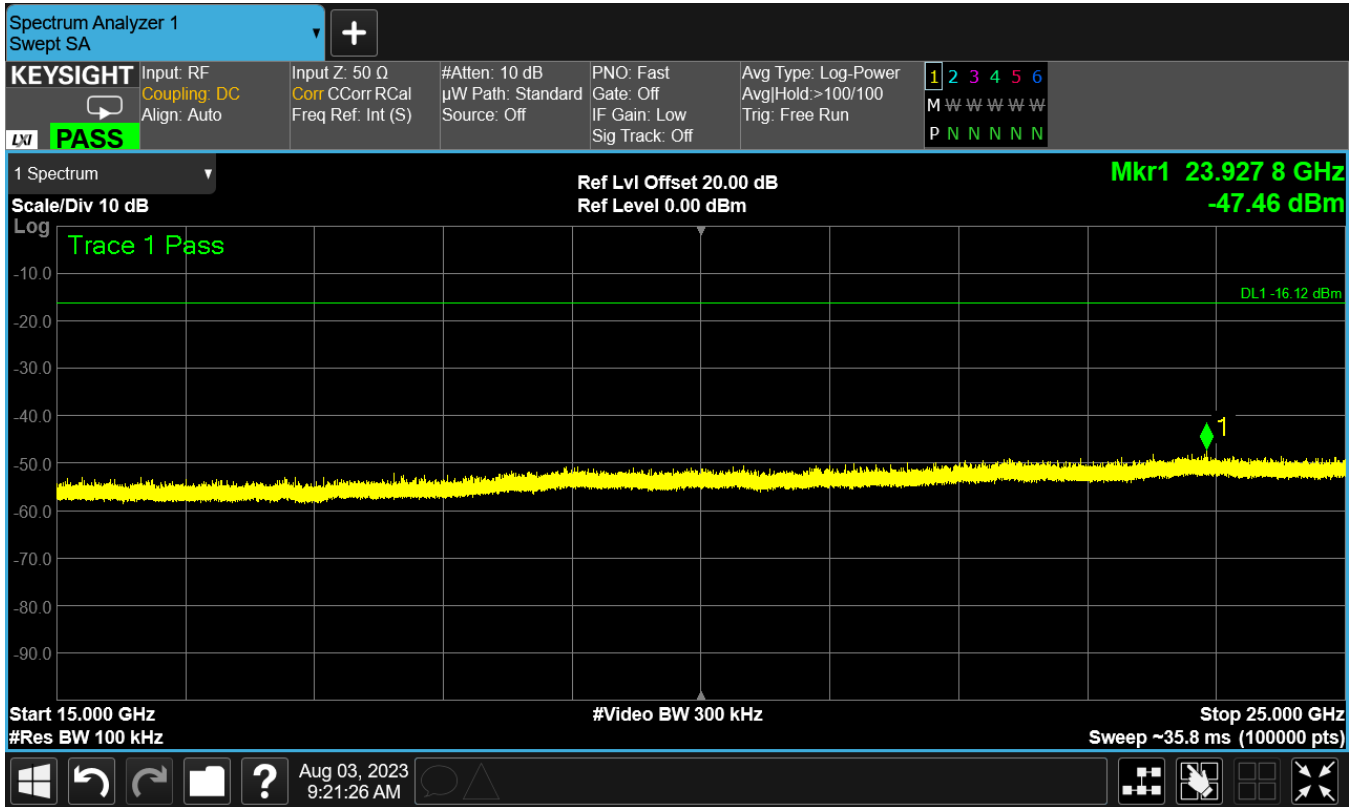




Figure 56: $\pi/4$ DQPSK (2Mbps) Center Channel, Conducted Spurious – Plot 1

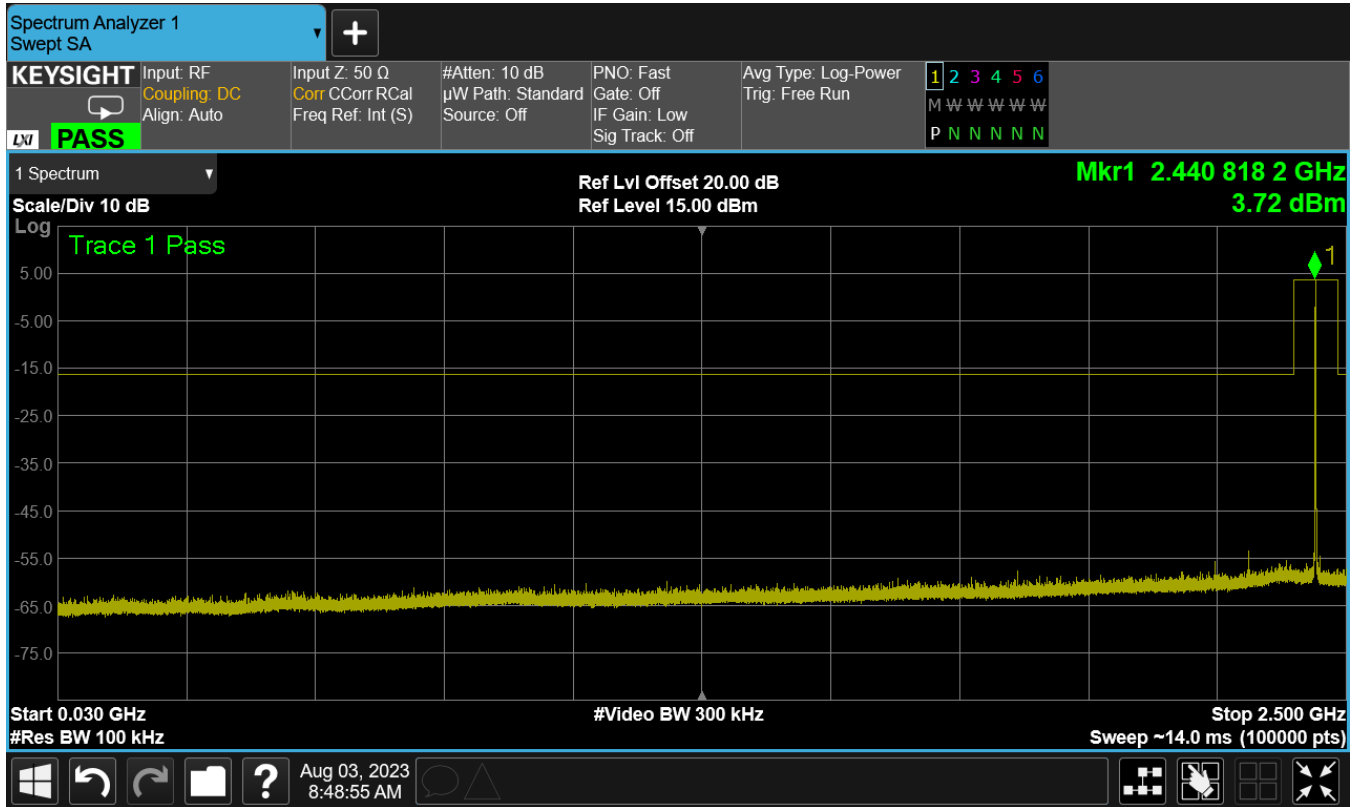




Figure 57: $\pi/4$ DQPSK (2Mbps) Center Channel, Conducted Spurious – Plot 2

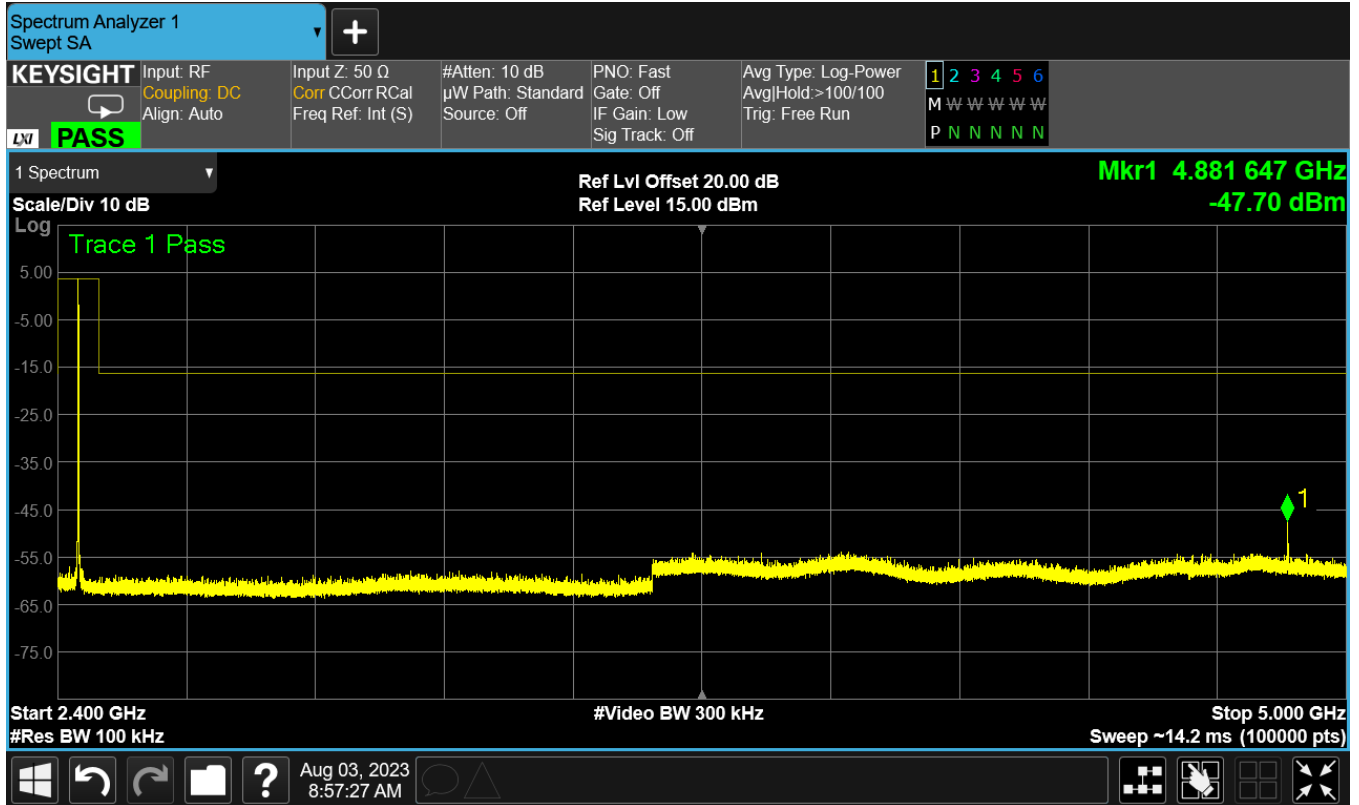




Figure 58: $\pi/4$ DQPSK (2Mbps) Center Channel, Conducted Spurious – Plot 3

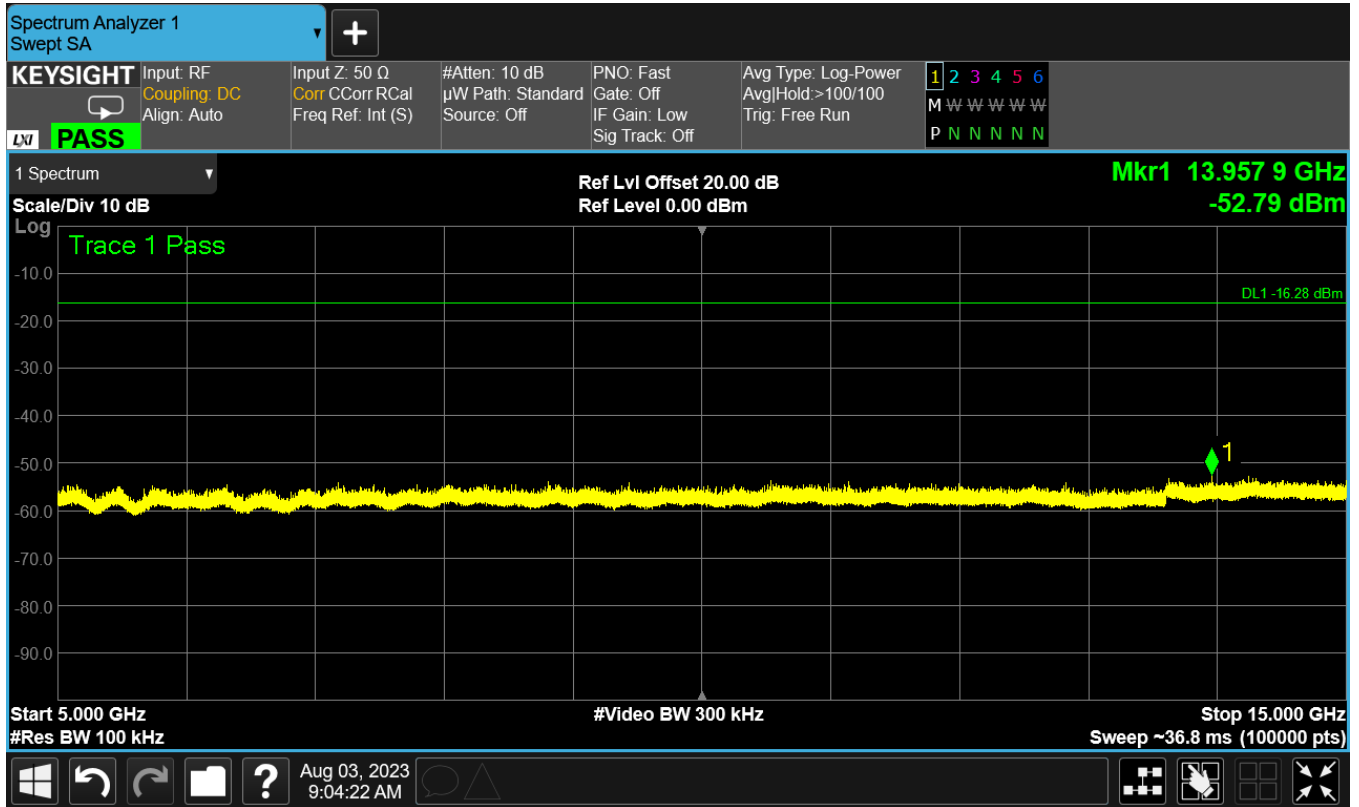
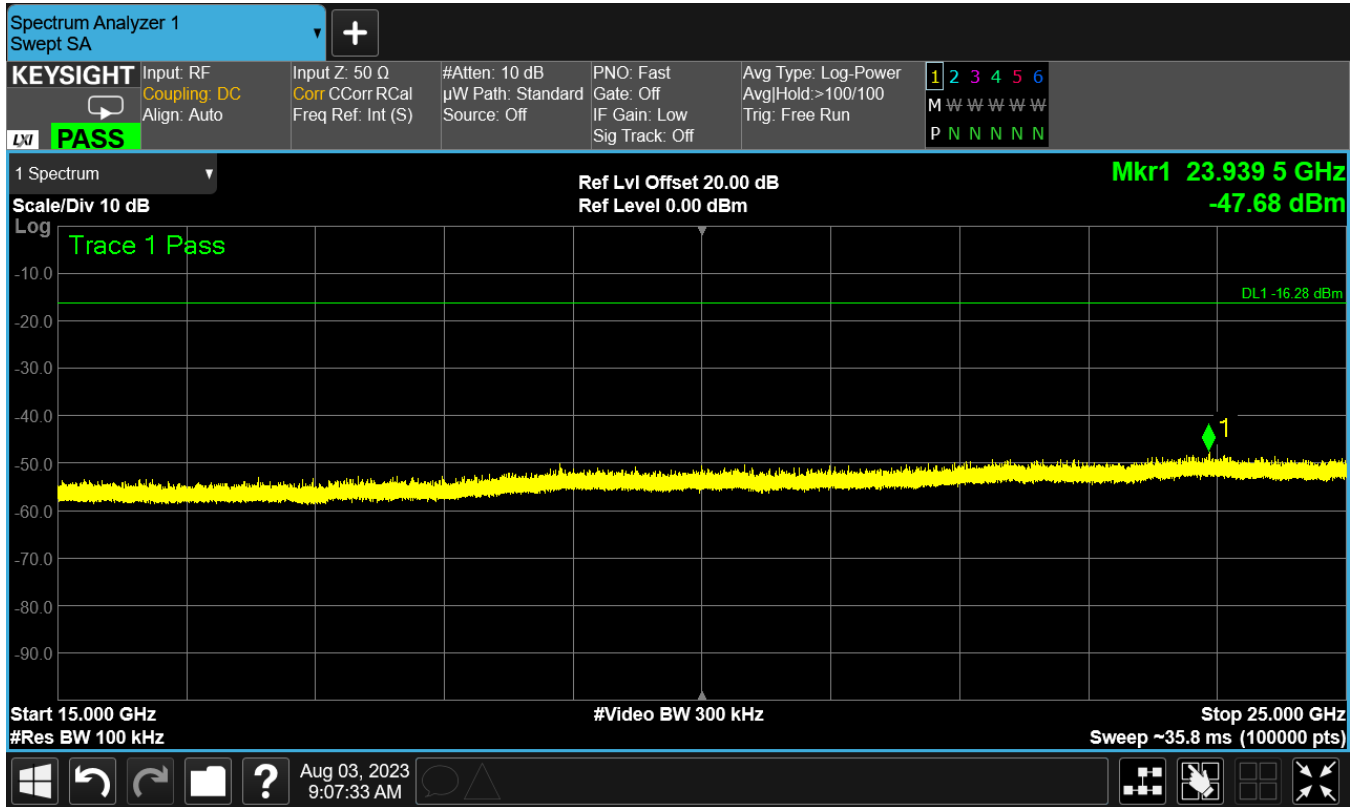




Figure 59: $\pi/4$ DQPSK (2Mbps) Center Channel, Conducted Spurious – Plot 4





2.8 General Field Strength Requirements – Radiated Emissions

2.8.1 Requirements

Compliance Standard: FCC Part 15.205 and 15.209

| FCC Compliance Limits | | |
|-----------------------|---------------------------|-----------------------------|
| Frequency Range | 3m Limit | |
| 30 – 88 MHz | 100 $\mu\text{V/m}$ (QP) | |
| 88 – 216 MHz | 150 $\mu\text{V/m}$ (QP) | |
| 216 – 960 MHz | 200 $\mu\text{V/m}$ (QP) | |
| > 960 MHz | 500 $\mu\text{V/m}$ (AVG) | 5000 $\mu\text{V/m}$ (Peak) |

2.8.2 Test Procedure Summary

The requirements of FCC Part 15, RSS-Gen, and ICES-003 call for the EUT to be placed on a 1m X 1.5m non-conductive motorized turntable at a height of 80cm for radiated testing of frequencies up to 1000 MHz, and a height of 1.5m for testing of frequencies above 1000 MHz. Please note that the radiated emissions measured during this testing, were performed at a distance of 3-meters.

An initial pre-scan of the EUT was performed to identify any emissions that exceed, or come within 6dB of, the applicable limit. This pre-scan was performed with the employment of a spectrum analyzer peak detector function. The highest amplitude (worst-case) emissions noted during the pre-scan were selected for final compliance measurements.

The emissions from the EUT were measured continuously at every azimuth by rotating the turntable. Broadband log periodic and double-ridged horn antennas were mounted on an antenna mast to determine the height of maximum emissions. The height of the antenna was varied between 1 and 4 meters. The output of the antenna was connected to the input of the spectrum analyzer and the emissions in the frequency range of 30 MHz to 25 GHz were evaluated. The EUT peripherals were placed on the table in accordance with ANSI C63.4. Cables were varied in position to produce maximum emissions. Both the horizontal and vertical field components were measured.



The detector function was set to quasi-peak for measurements below 1 GHz. The measurement bandwidth of the spectrum analyzer system was set to at least 120 kHz, with all post-detector filtering no less than 10 times the measurement bandwidth. For measurements above 1 GHz, both the peak and the average levels are recorded, using a measurement bandwidth of 1 MHz. For average measurements, a video bandwidth setting of 10 Hz was used, in the case of video averaging; otherwise, an EMI AVG detector shall be employed.

To ensure that the support laptop did not interfere with radiated measurements of frequencies above 1GHz, the applicant has completely disabled the WiFi & BT capabilities within the computer’s bios. For measurements of frequencies below 1000 MHz, the was shielded from the test site via the use of EMF/EMI Faraday Blankets. Overall, the support laptop, and power supply, did not impact the 3m radiated emissions testing due to the shielding effectiveness of these protective materials.

2.8.3 Radiated Data Reduction and Reporting

To convert the raw spectrum analyzer radiated data into a form that can be compared with the FCC limits, it is necessary to account for various calibration factors that are supplied with the antenna(s) and other measurement equipment. These factors include the antenna factor ((AF)(in dB/m)), cable loss factors ((CF)(in dB)), and the pre-amplifier gain [if applicable] ((G)(in dB)). These correction values are algebraically added to the raw Spectrum Analyzer Voltage (in dBµV) to obtain the corrected radiated electric field, which shall be the final corrected logarithm amplitude ((Corr. Meas.)(in dBµV/m)). This logarithm amplitude is then compared to the FCC limit, which has been converted to a unit of log in dBµV/m.

Example:

- Spectrum Analyzer Voltage: VdBµV (SA)
- Antenna Correction Factor: AFdB/m
- Cable Correction Factor: CFdB
- Pre-Amplifier Gain (if applicable): GdB
- Electric Field: EdBµV/m = V dBµV (SA) + AFdB/m + CFdB - GdB
- To convert from linear units of measure: dBuV/m = 20LOG(uV/m)
- To convert FCC limits, based on D_{Measure}: 3m Limit = 10m Limit + 20LOG(10/3)

Environmental Conditions During Radiated Emissions Testing

| | |
|----------------------|---------|
| Ambient Temperature: | 22.2 °C |
| Relative Humidity: | 50 % |



2.8.4 Measurement Method and Results

The reduced testing procedures outlined in ANSI C63.10 (2013), Section 5.6.2 and 5.6.2.2 were employed. The radiated spurious emission test data correlating to the center channel of all three modulation modes is provided below. The worst-case mode, with regard to peak power output, (8DPSK/3Mbps) was utilized to provide the radiated spurious emission test data for the low and high channels.

For testing below 1000 MHz, the EUT was configured in a normal production mode, with the BT portion paired to a companion device. The digital portion was exercised by streaming music from the companion device to the EUT and playing music through the EUT speakers during the test.

For testing above 1000 MHz, the EUT was configured in a fully-modulated mode, with the hopping stopped. The BT portion was controlled by the applicant’s software and the appropriate channels, modes, and data rates were elected as necessary.

The EUT was tested while positioned in the worst-case orientation, based the three-axes orthogonal plane evaluation of the fundamental field strength at 3-meters.

The EUT complies with the requirements this section.

There were no emissions detected from the EUT above 5000 MHz.

Table 8: Radio Fundamental, EUT Axis Evaluation (8DPSK, Low Channel)

| Frequency (MHz) | Ant. Polarity (H/V) | Corr. Meas. (dBuV/m) | Turn Table (degree) | Antenna Height (cm) | Detector | EUT Orientation |
|-----------------|---------------------|----------------------|---------------------|---------------------|----------|-----------------|
| 2402.00 | V | 99.00 | 100 | 175 | Peak | X-Axis |
| 2402.00 | V | 94.30 | 265 | 185 | Peak | Y-Axis |
| 2402.00 | V | 90.66 | 210 | 175 | Peak | Z-Axis |
| | | | | | | |
| 2402.00 | H | 97.22 | 35 | 175 | Peak | X-Axis |
| 2402.00 | H | 90.99 | 100 | 170 | Peak | Y-Axis |
| 2402.00 | H | 98.01 | 210 | 165 | Peak | Z-Axis |



Table 9: Radiated Emissions Test Data – 30 MHz to 1000 MHz

| Frequency (MHz) | Detector | Corr. Meas. (dBuV/m) | QP Limit (dBuV/m) | Delta (dB) | Turn Table (deg) | Antenna (cm) |
|-----------------|----------|----------------------|-------------------|------------|------------------|--------------|
| 50.661 | Peak | 34.724 | 40 | -5.276 | 90 | Vert, 100 |

As previously mentioned, for measurements of frequencies below 1000 MHz, the EUT was configured in a normal production mode, with the BT portion paired to a companion device. The digital portion was exercised by streaming music from the companion device to the EUT and playing music through the EUT speakers during the test.

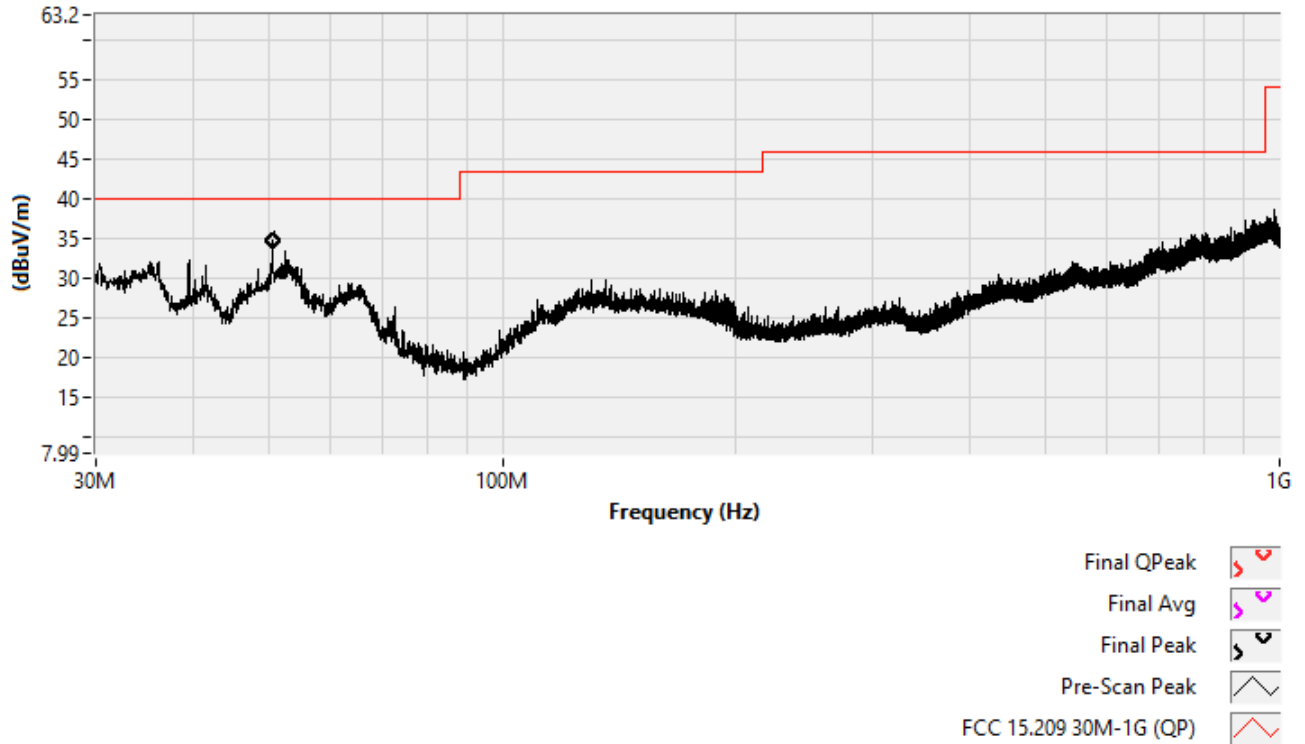
Prior to testing below 1000 MHz, it was confirmed that changing the modulation type, data rate, and/or carrier center frequency, had no impact on the emissions in the frequency range of 30 MHz to 1000 MHz.

The plots provided on the following page, represent the 3m radiated emissions test data that correlate to the tabular data provided in Table 9.

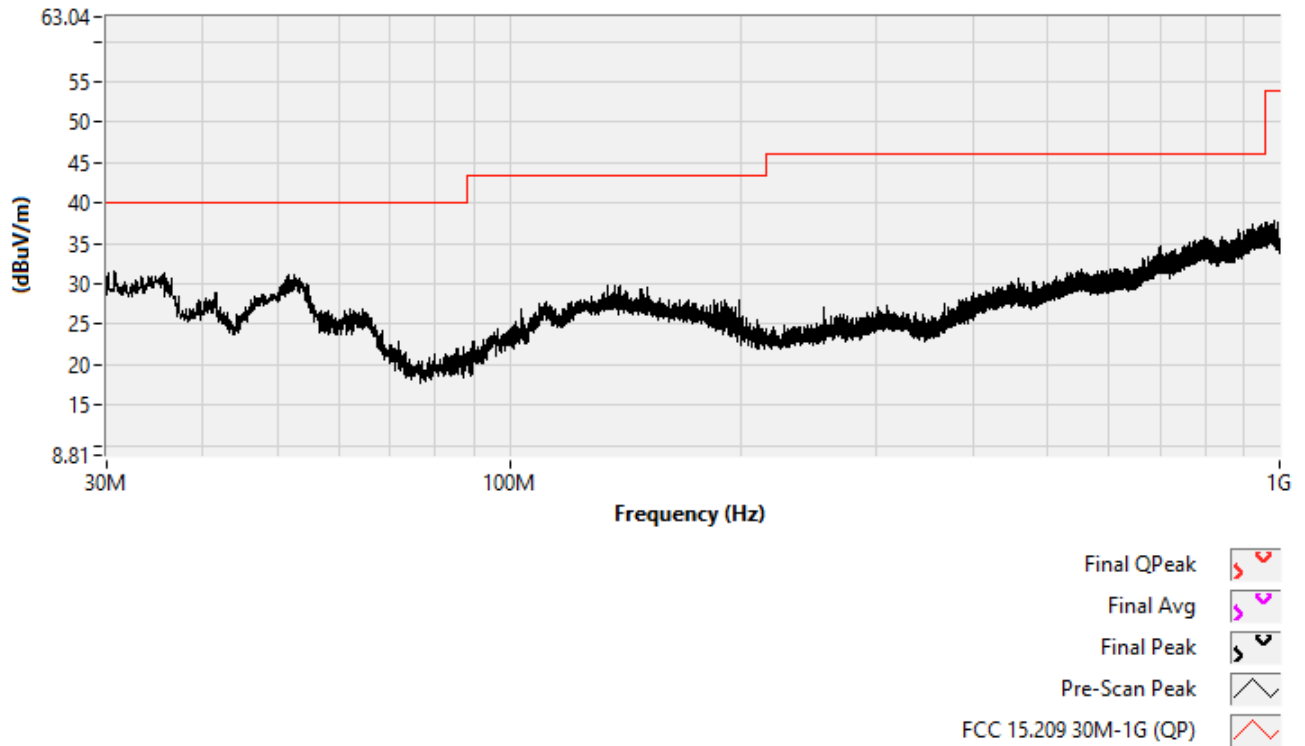
In this case, thousands of points were collected, and all Peak emissions meet the QP limits of FCC Rule Part 15.209 and 15.205.



Pre-scan and Final Data (Vertical) – Worst Case Emissions < 1000 MHz



Pre-scan and Final Data (Horizontal) – Worst Case Emissions < 1000 MHz





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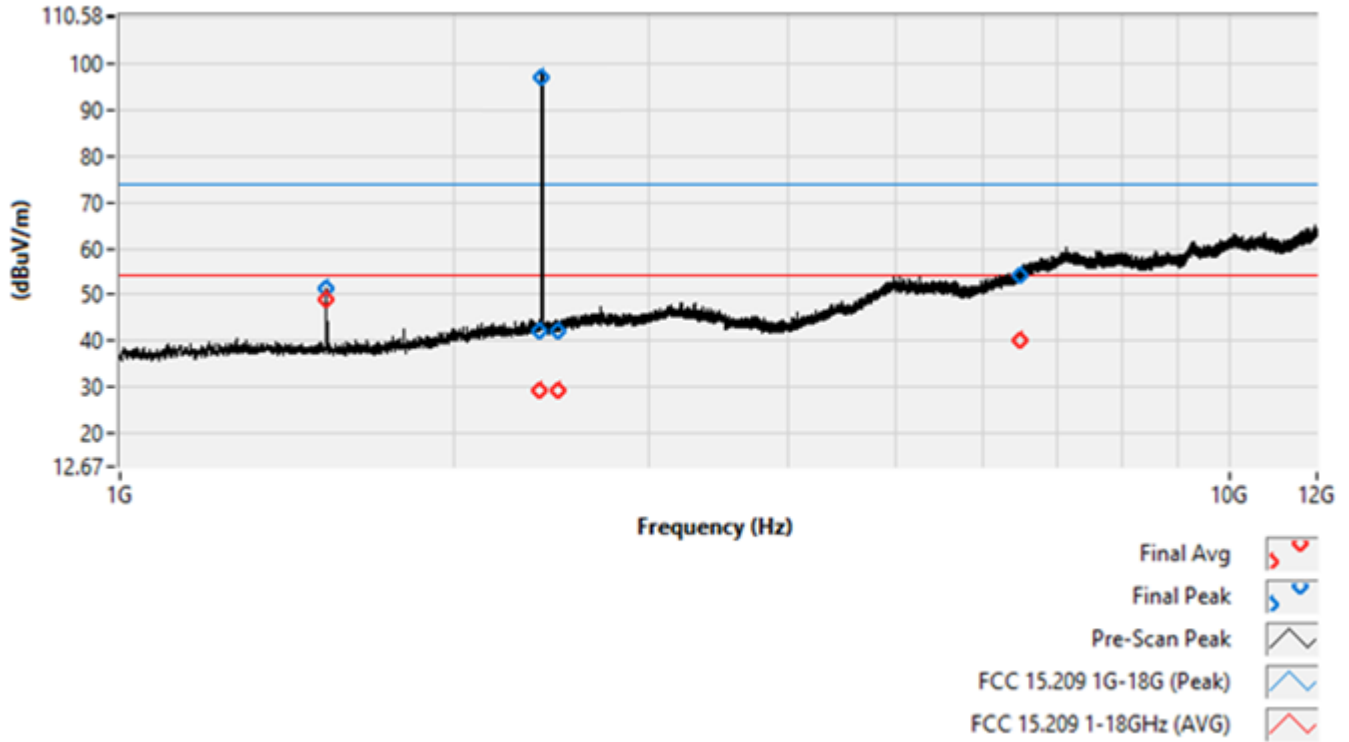
Table 10: Radiated Emissions Test Data – 1 GHz to 25 GHz (3Mbps, Low Channel)

| Frequency (GHz) | Detector | Corr. Meas. (dBuV/m) | Limit (dBuV/m) | Delta (dB) | Turn Table (deg) | Antenna (cm) |
|-----------------|----------|----------------------|----------------|------------|------------------|--------------|
| 1.536 | Peak | 51.312 | 74 | -22.688 | 100 | Vert, 175 |
| | AVG | 48.756 | 54 | -5.244 | 100 | Vert, 175 |
| 2.390 | Peak | 42.224 | 74 | -31.776 | 100 | Vert, 175 |
| | AVG | 28.994 | 54 | -25.006 | 100 | Vert, 175 |
| 2.402 | Peak | 98.990 | -- | -- | 100 | Vert, 175 |
| | AVG | -- | -- | -- | -- | -- |
| 2.4835 | Peak | 42.036 | 74 | -31.964 | 100 | Vert, 175 |
| | AVG | 29.287 | 54 | -24.713 | 100 | Vert, 175 |
| 6.479 | Peak | 53.997 | 74 | -20.003 | 100 | Vert, 175 |
| | AVG | 40.056 | 54 | -13.944 | 100 | Vert, 175 |
| 11.984 | Peak | 65.561 | 74 | -8.439 | 35 | Horiz, 175 |
| | AVG | 50.150 | 54 | -3.850 | 35 | Horiz, 175 |

The plots provided on the following page, represent the 3m radiated emissions test data that correlate to the tabular data provided in Table 10. (3DH5, Low Channel).



Pre-scan and Final Data (Vertical) – 8DPSK, Low Channel



Pre-scan and Final Data (Horizontal) – 8DPSK, Low Channel

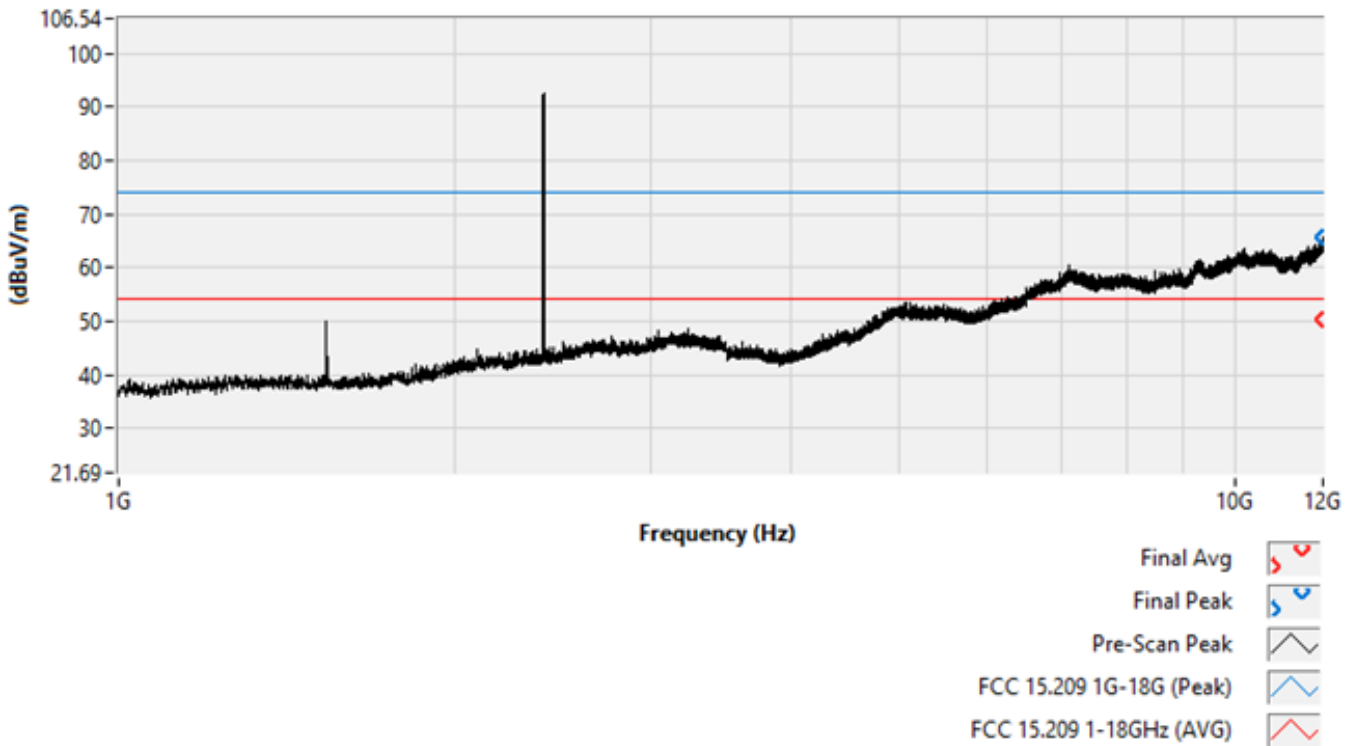
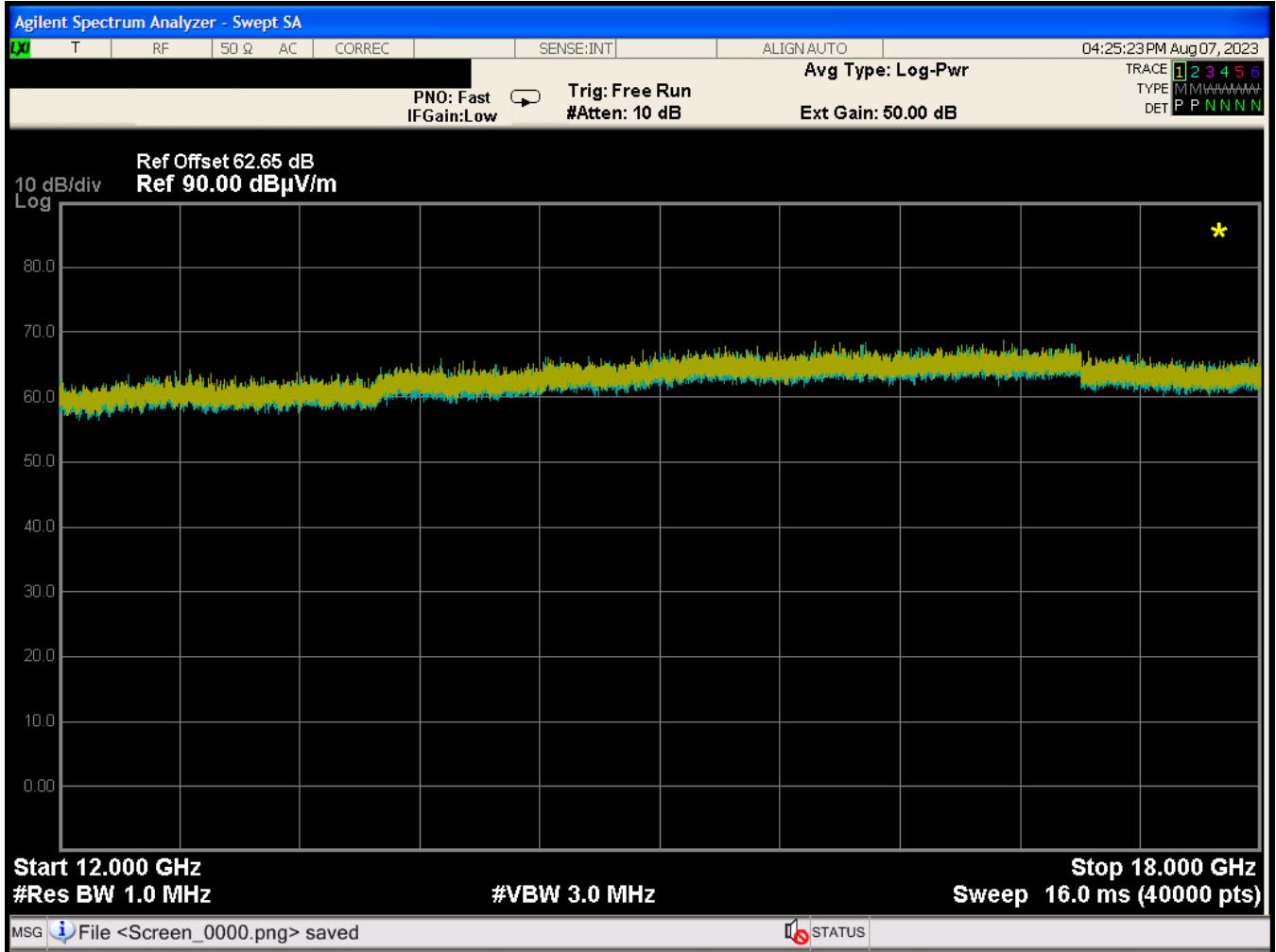




Figure 60: 8DPSK (3Mbps) Low Channel – 12 GHz to 18 GHz (Corrected Field Strength)



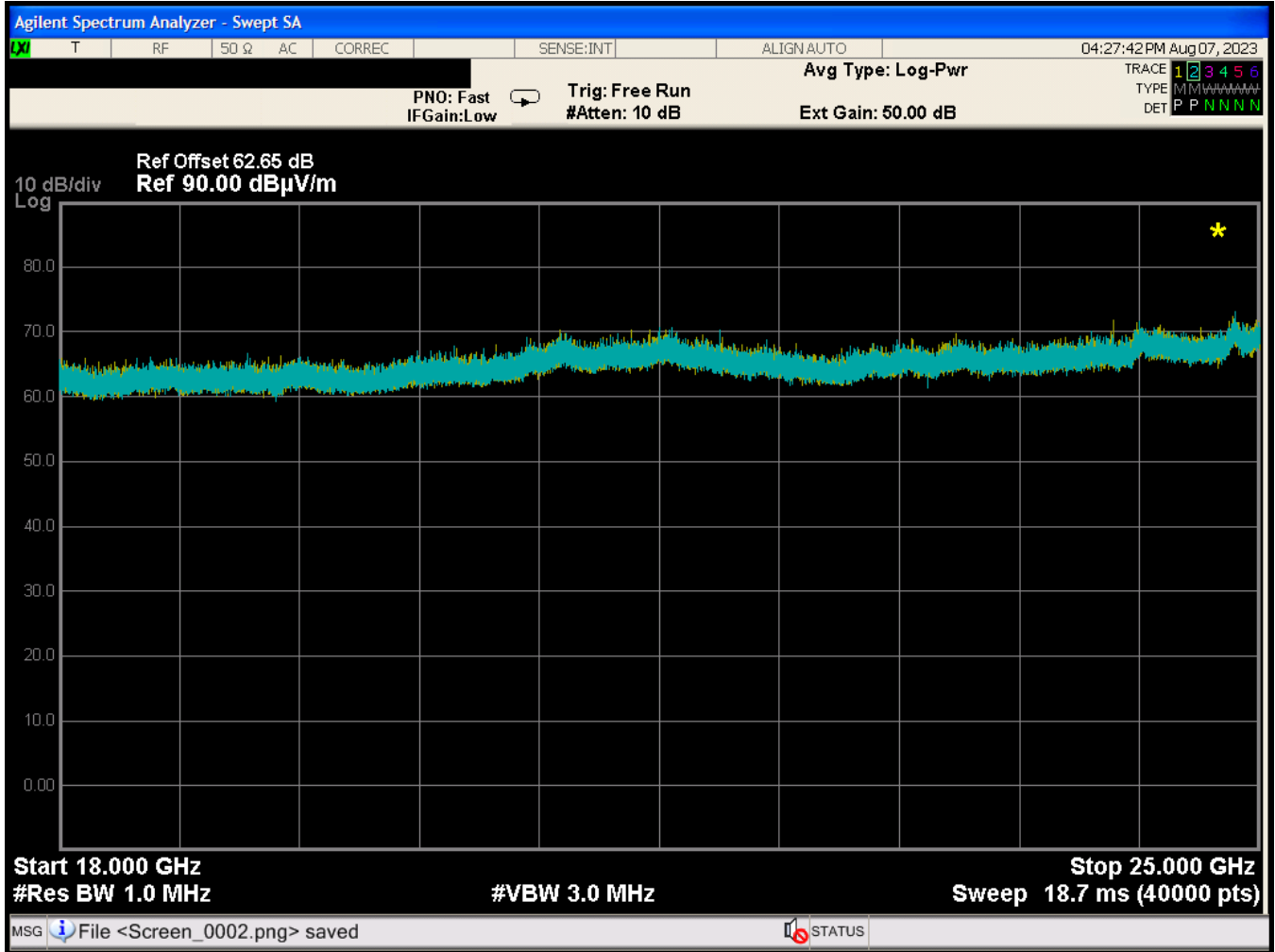
No EUT emissions detected.

Trace 1 = Ambient

Trace 2 = EUT Transmit Enabled



Figure 61: 8DPSK (3Mbps) Low Channel – 18 GHz to 25 GHz (Corrected Field Strength)



No EUT emissions detected.

Trace 1 = Ambient

Trace 2 = EUT Transmit Enabled



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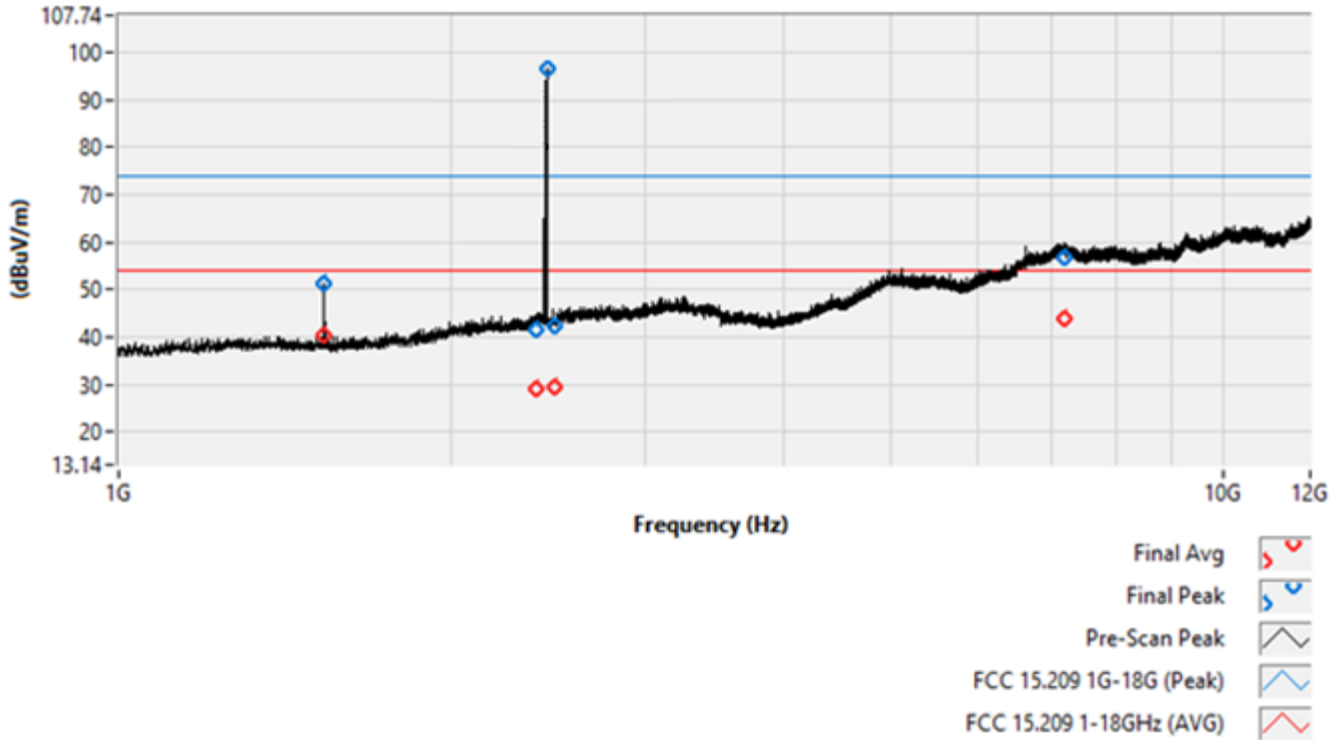
Table 11: Radiated Emissions Test Data – 1 GHz to 25 GHz (3Mbps, Center Channel)

| Frequency (GHz) | Detector | Corr. Meas. (dBuV/m) | Limit (dBuV/m) | Delta (dB) | Turn Table (deg) | Antenna (cm) |
|-----------------|----------|----------------------|----------------|------------|------------------|--------------|
| 1.536 | Peak | 51.165 | 74 | -22.835 | 100 | Vert, 175 |
| | AVG | 40.283 | 54 | -13.717 | 100 | Vert, 175 |
| 2.390 | Peak | 41.658 | 74 | -32.342 | 100 | Vert, 175 |
| | AVG | 28.912 | 54 | -25.088 | 100 | Vert, 175 |
| 2.441 | Peak | 97.500 | -- | -- | 100 | Vert, 175 |
| | AVG | -- | -- | -- | -- | -- |
| 2.4835 | Peak | 42.507 | 74 | -31.493 | 100 | Vert, 175 |
| | AVG | 29.624 | 54 | -24.376 | 100 | Vert, 175 |
| 7.200 | Peak | 56.626 | 74 | -17.374 | 100 | Vert, 175 |
| | AVG | 43.875 | 54 | -10.125 | 100 | Vert, 175 |
| 11.990 | Peak | 65.579 | 74 | -8.421 | 35 | Horiz, 175 |
| | AVG | 49.630 | 54 | -4.370 | 35 | Horiz, 175 |

The plots provided on the following page, represent the 3m radiated emissions test data that correlate to the tabular data provided in Table 11. (3DH5, Center Channel).



Pre-scan and Final Data (Vertical) – 8DPSK, Center Channel



Pre-scan and Final Data (Horizontal) – 8DPSK, Center Channel

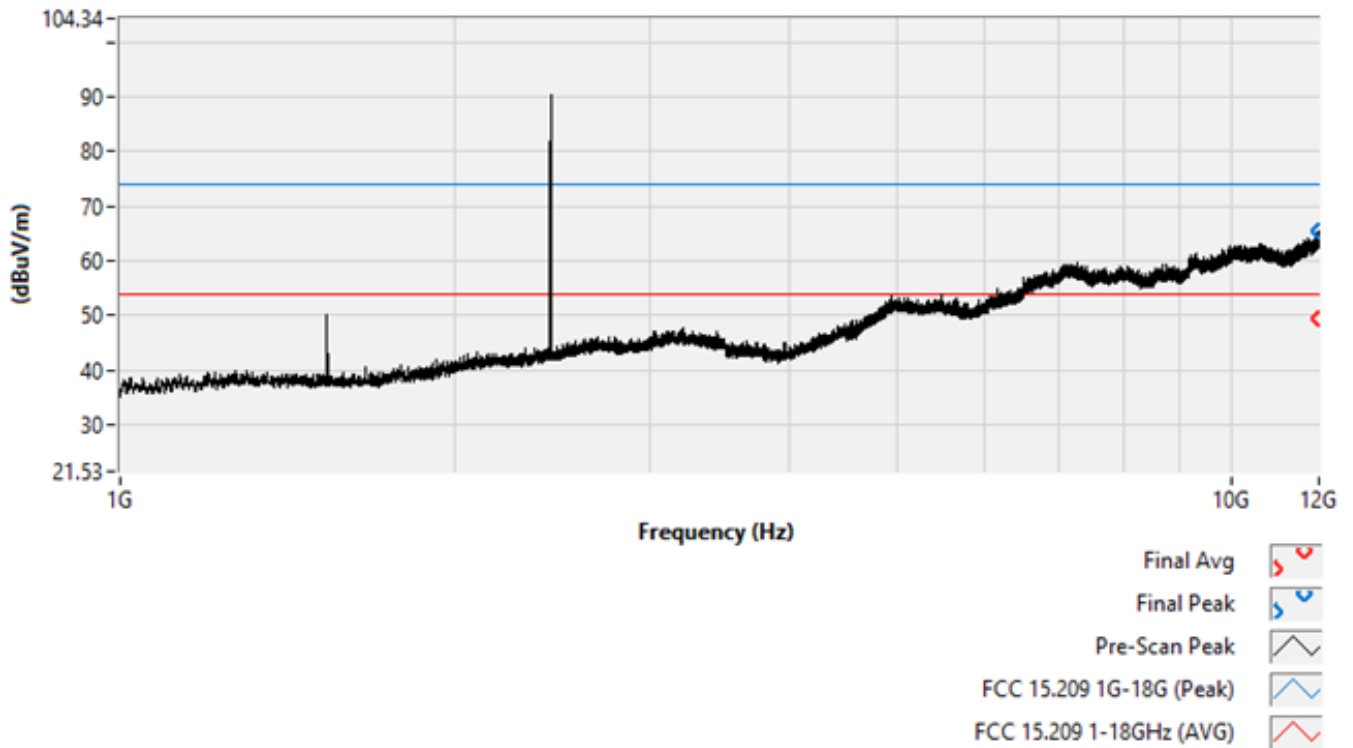
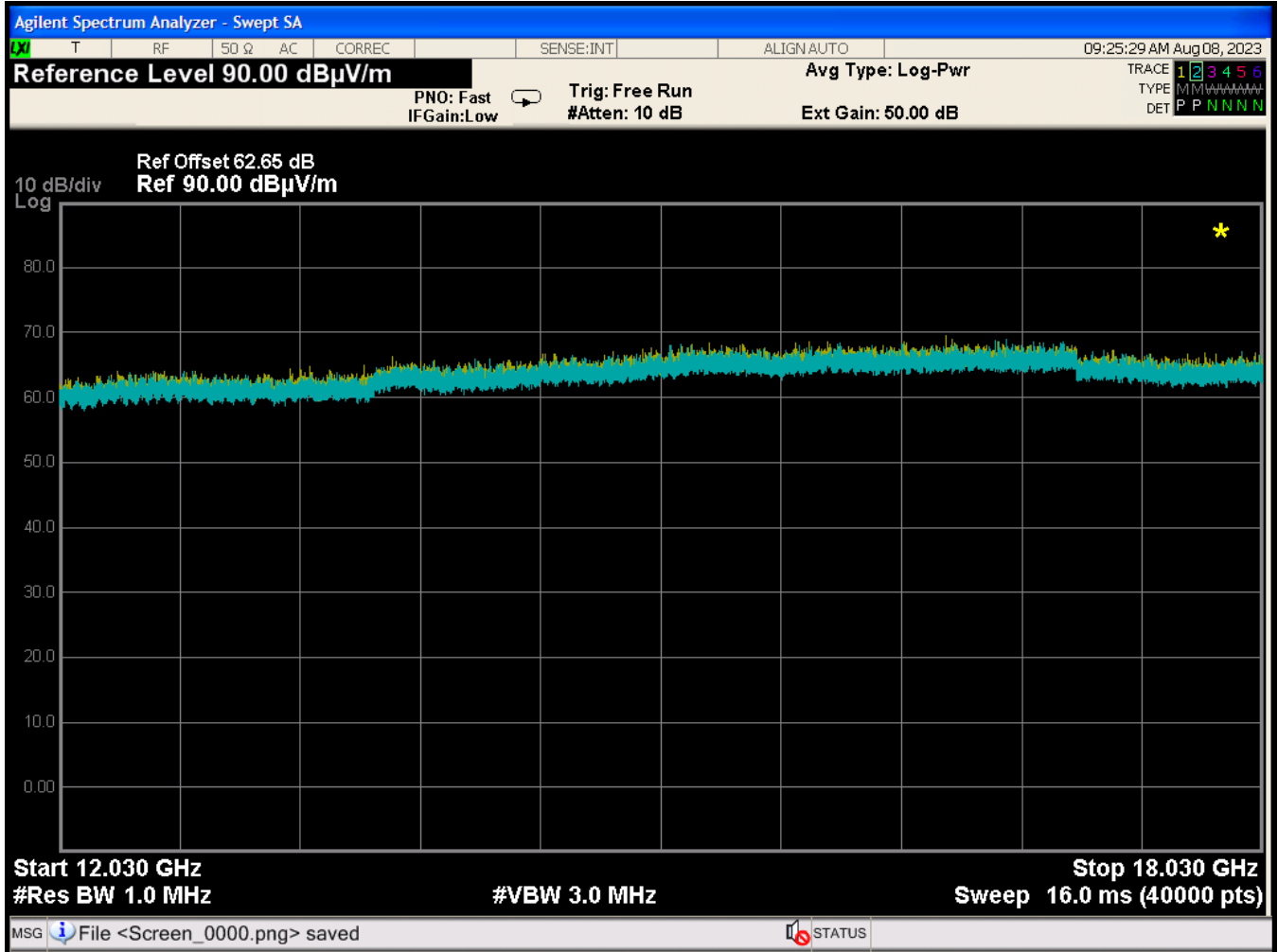




Figure 62: 8DPSK (3Mbps) Center Channel – 12 GHz to 18 GHz (Corrected Field Strength)



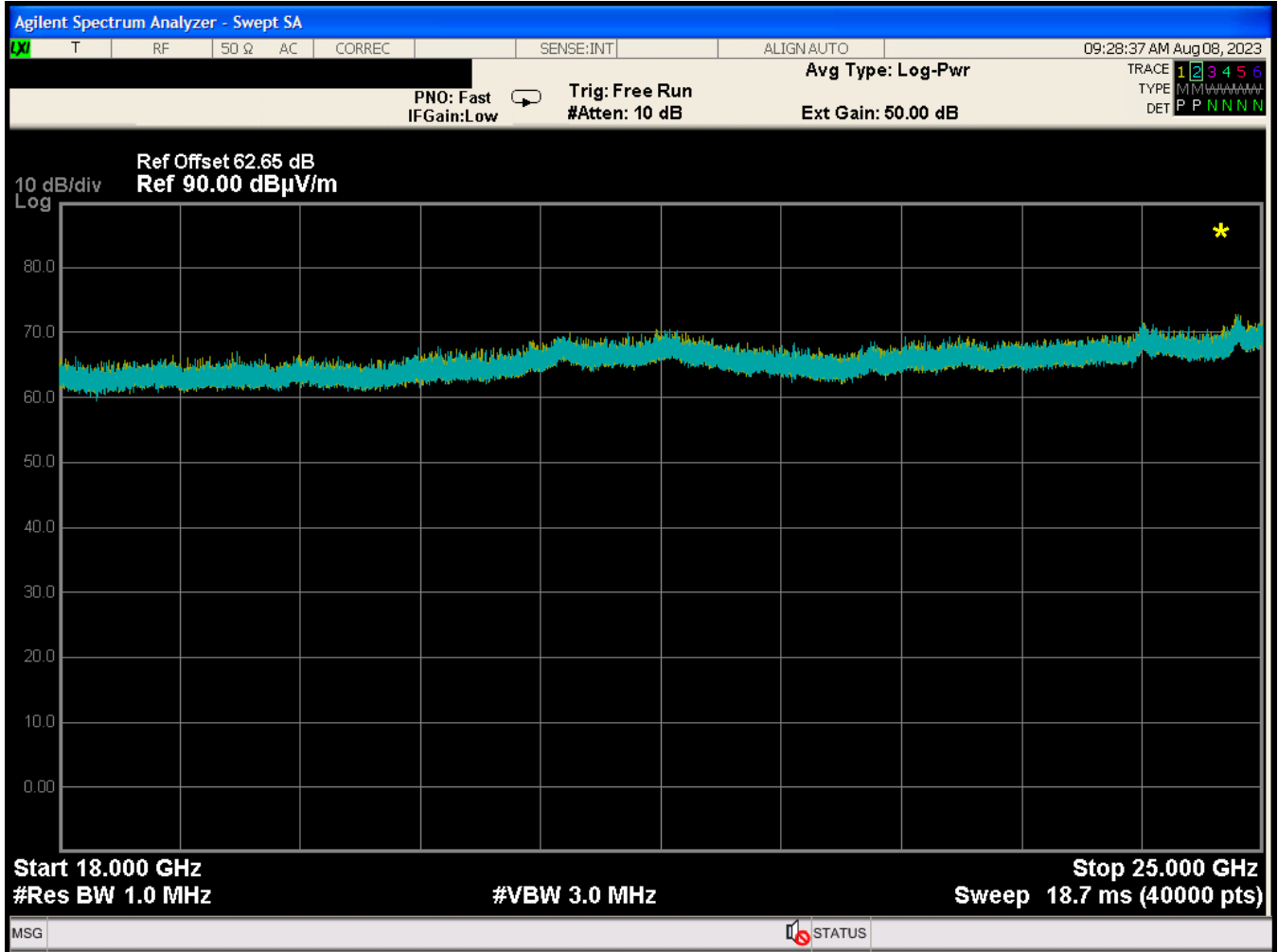
No EUT emissions detected.

Trace 1 = Ambient

Trace 2 = EUT Transmit Enabled



Figure 63: 8DPSK (3Mbps) Center Channel – 18 GHz to 25 GHz (Corrected Field Strength)



No EUT emissions detected.

Trace 1 = Ambient

Trace 2 = EUT Transmit Enabled



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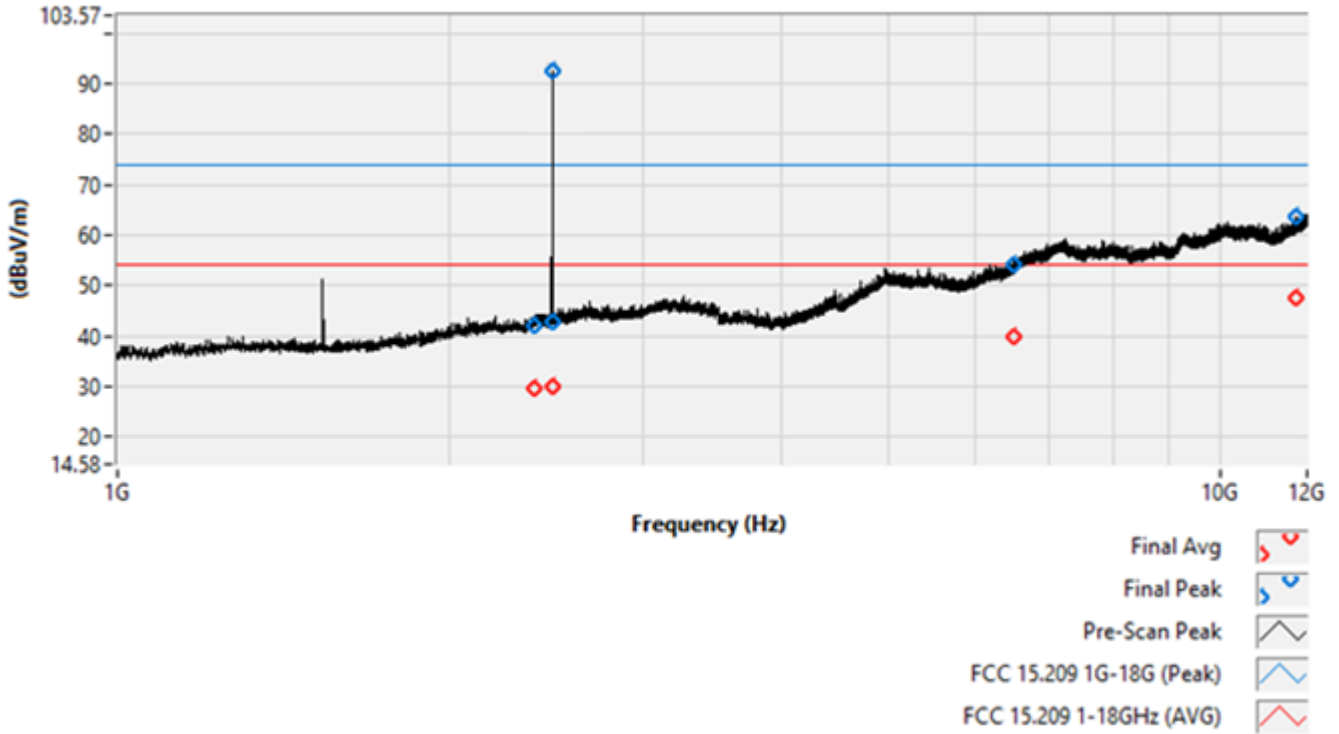
Table 12: Radiated Emissions Test Data – 1 GHz to 25 GHz (3Mbps, High Channel)

| Frequency (GHz) | Detector | Corr. Meas. (dBuV/m) | Limit (dBuV/m) | Delta (dB) | Turn Table (deg) | Antenna (cm) |
|-----------------|----------|----------------------|----------------|------------|------------------|--------------|
| 1.536 | Peak | 54.023 | 74 | -19.977 | 35 | Horiz, 175 |
| | AVG | 52.265 | 54 | -1.735 | 35 | Horiz, 175 |
| 2.390 | Peak | 41.922 | 74 | -32.078 | 100 | Vert, 175 |
| | AVG | 29.412 | 54 | -24.588 | 100 | Vert, 175 |
| 2.480 | Peak | 92.204 | -- | -- | 100 | Vert, 175 |
| | AVG | -- | -- | -- | -- | -- |
| 2.4835 | Peak | 42.784 | 74 | -31.216 | 100 | Vert, 175 |
| | AVG | 29.920 | 54 | -24.080 | 100 | Vert, 175 |
| 6.516 | Peak | 53.999 | 74 | -20.001 | 100 | Vert, 175 |
| | AVG | 39.816 | 54 | -14.184 | 100 | Vert, 175 |
| 11.728 | Peak | 63.487 | 74 | -10.513 | 100 | Vert, 175 |
| | AVG | 47.439 | 54 | -6.561 | 100 | Vert, 175 |

The plots provided on the following page, represent the 3m radiated emissions test data that correlate to the tabular data provided in Table 12. (3DH5, High Channel).



Pre-scan and Final Data (Vertical) – 8DPSK, High Channel



Pre-scan and Final Data (Horizontal) – 8DPSK, High Channel

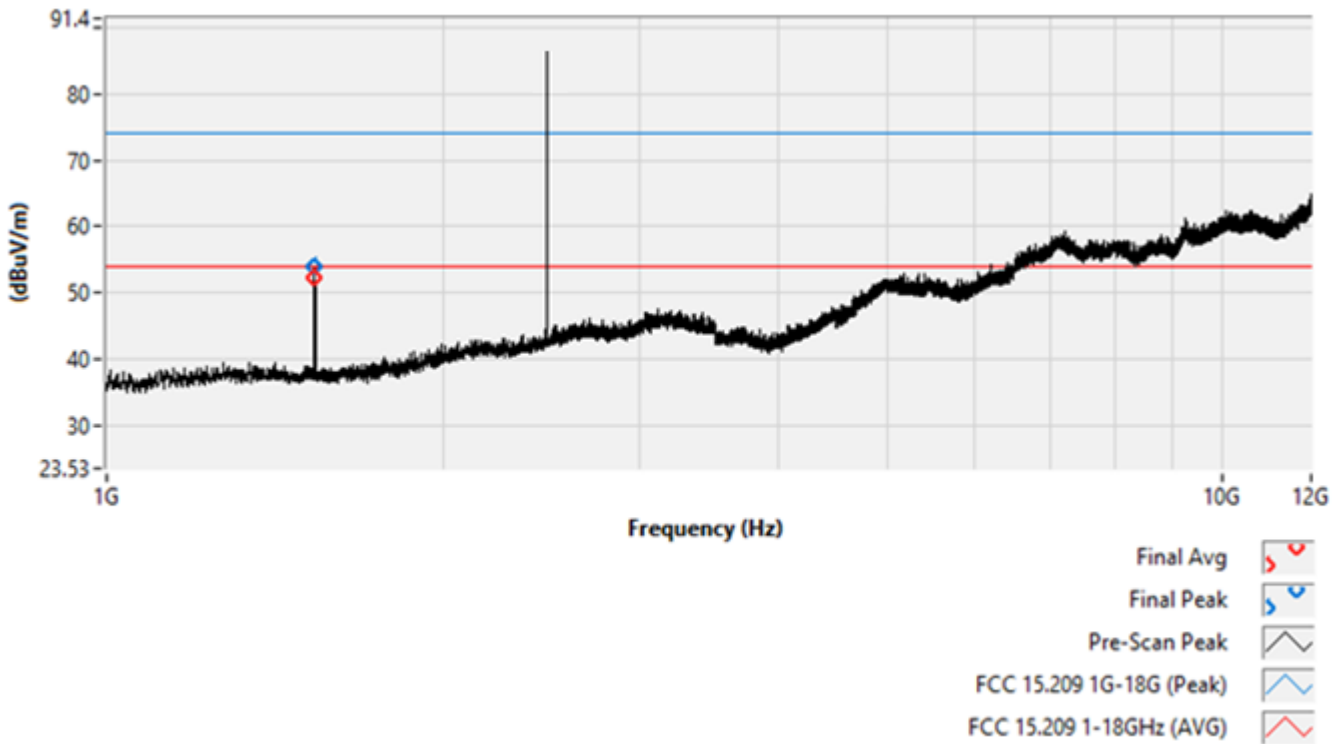
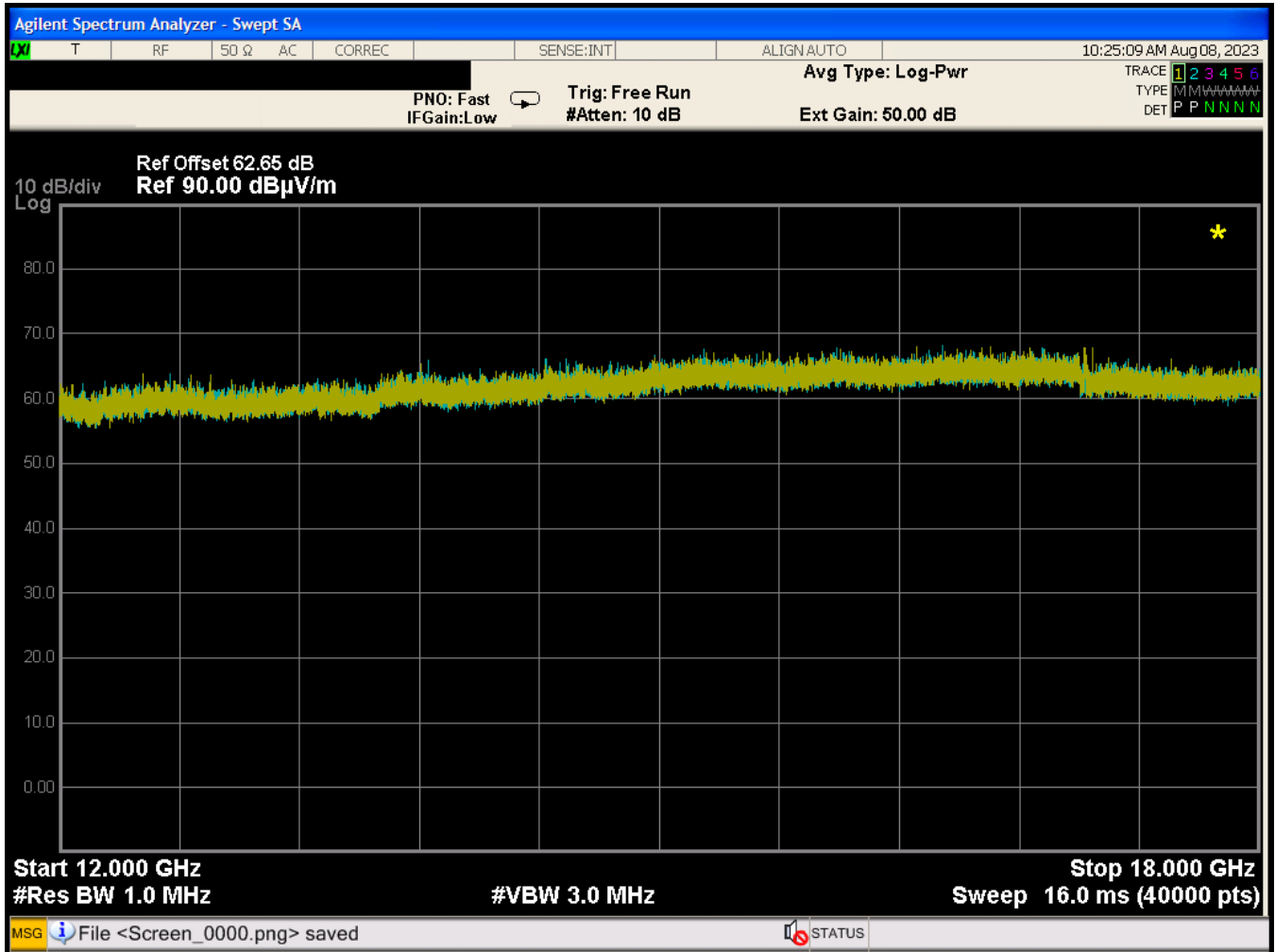




Figure 64: 8DPSK (3Mbps) High Channel – 12 GHz to 18 GHz (Corrected Field Strength)



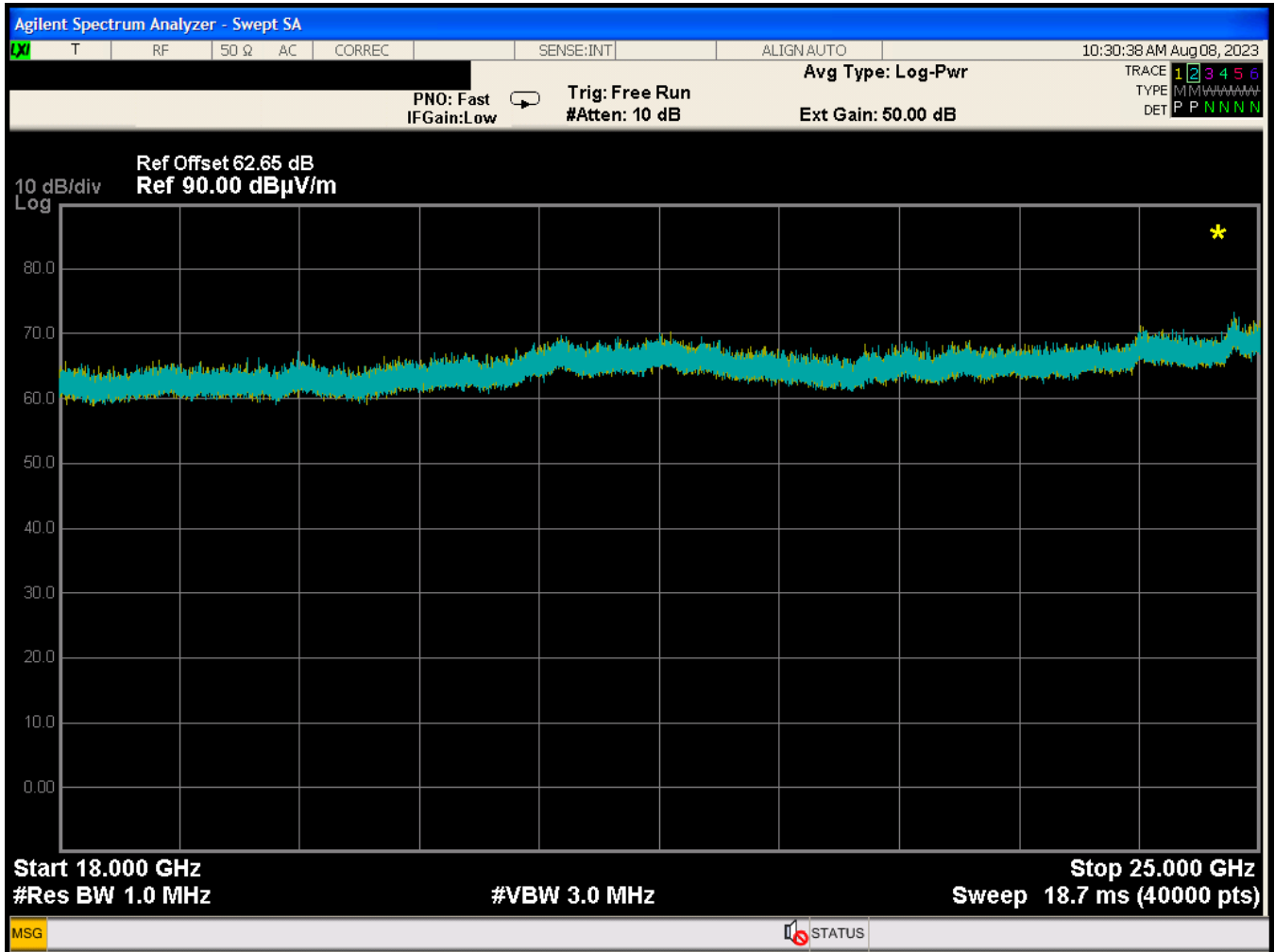
No EUT emissions detected.

Trace 1 = Ambient

Trace 2 = EUT Transmit Enabled



Figure 65: 8DPSK (3Mbps) High Channel – 18 GHz to 25 GHz (Corrected Field Strength)



No EUT emissions detected.

Trace 1 = Ambient

Trace 2 = EUT Transmit Enabled



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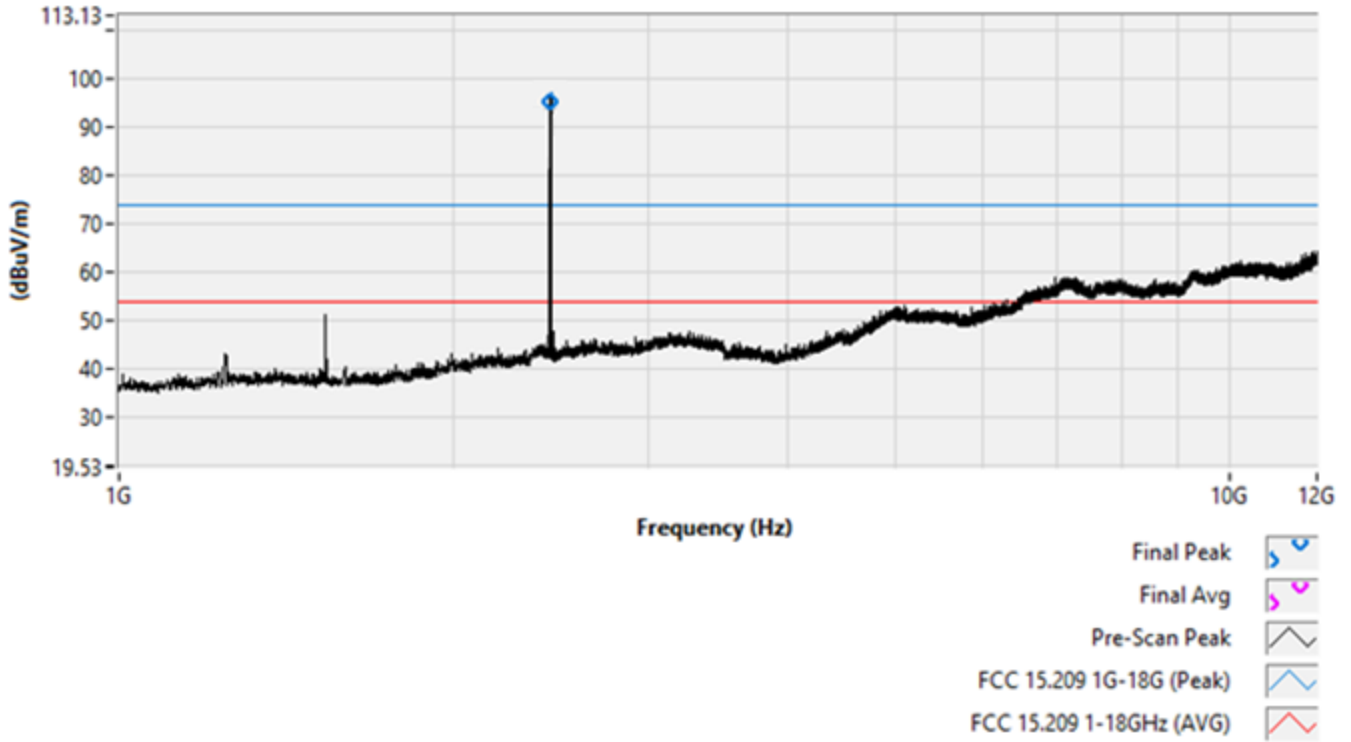
Table 13: Radiated Emissions Test Data – 1 GHz to 25 GHz (1Mbps, Center Channel)

| Frequency (GHz) | Detector | Corr. Meas. (dBuV/m) | Limit (dBuV/m) | Delta (dB) | Turn Table (deg) | Antenna (cm) |
|-----------------|----------|----------------------|----------------|------------|------------------|--------------|
| 1.536 | Peak | 53.941 | 74 | -20.059 | 100 | Horiz, 165 |
| | AVG | 52.301 | 54 | -1.699 | 100 | Horiz, 165 |
| 2.390 | Peak | 41.482 | 74 | -32.518 | 100 | Horiz, 165 |
| | AVG | 28.560 | 54 | -25.440 | 100 | Horiz, 165 |
| 2.441 | Peak | 95.137 | -- | -- | 110 | Vert, 170 |
| | AVG | -- | -- | -- | -- | -- |
| 2.4835 | AVG | 41.588 | 54 | -32.412 | 100 | Horiz, 165 |
| | Peak | 29.064 | 74 | -24.936 | 100 | Horiz, 165 |
| 10.503 | AVG | 63.218 | 54 | -10.782 | 100 | Horiz, 165 |
| | Peak | 46.590 | 74 | -7.410 | 100 | Horiz, 165 |

The plots provided on the following page, represent the 3m radiated emissions test data that correlate to the tabular data provided in Table 13. (DH5, Center Channel)



Pre-scan and Final Data (Vertical) – GFSK, Center Channel



Pre-scan and Final Data (Horizontal) – GFSK, Center Channel

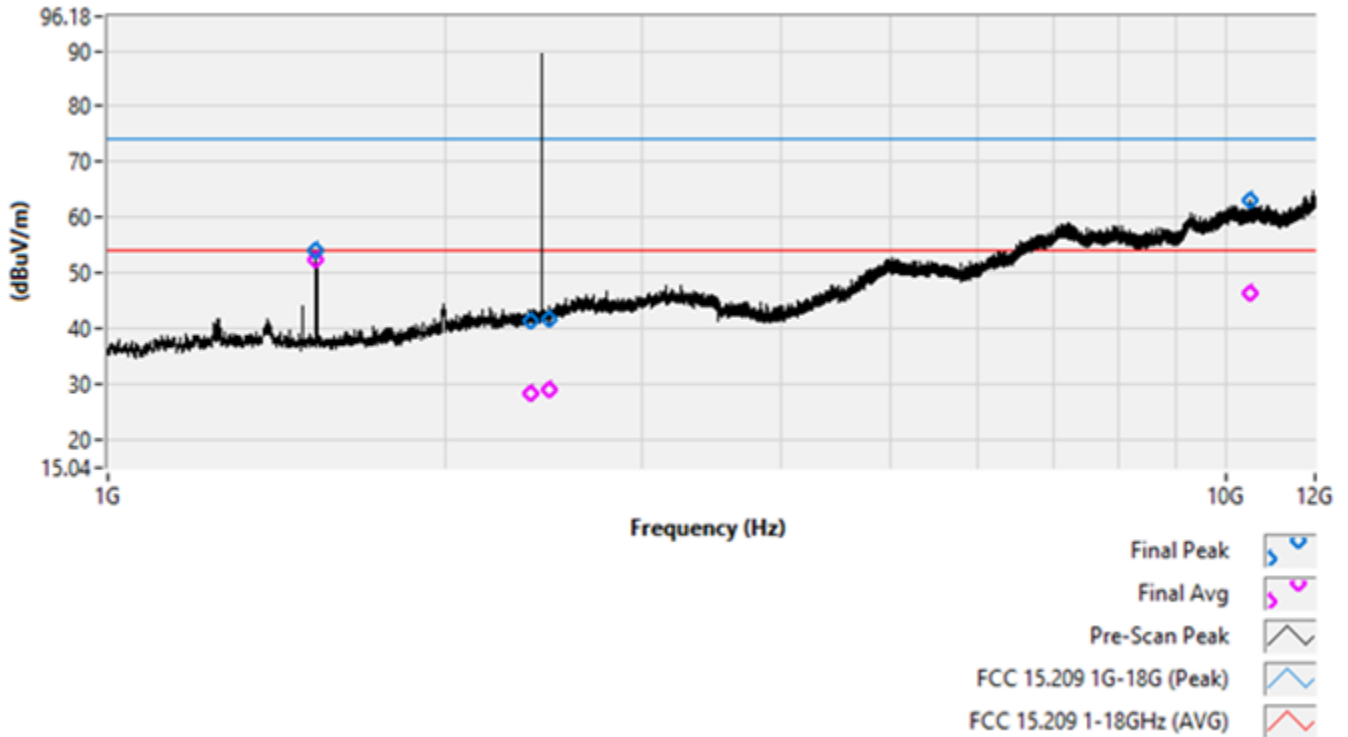
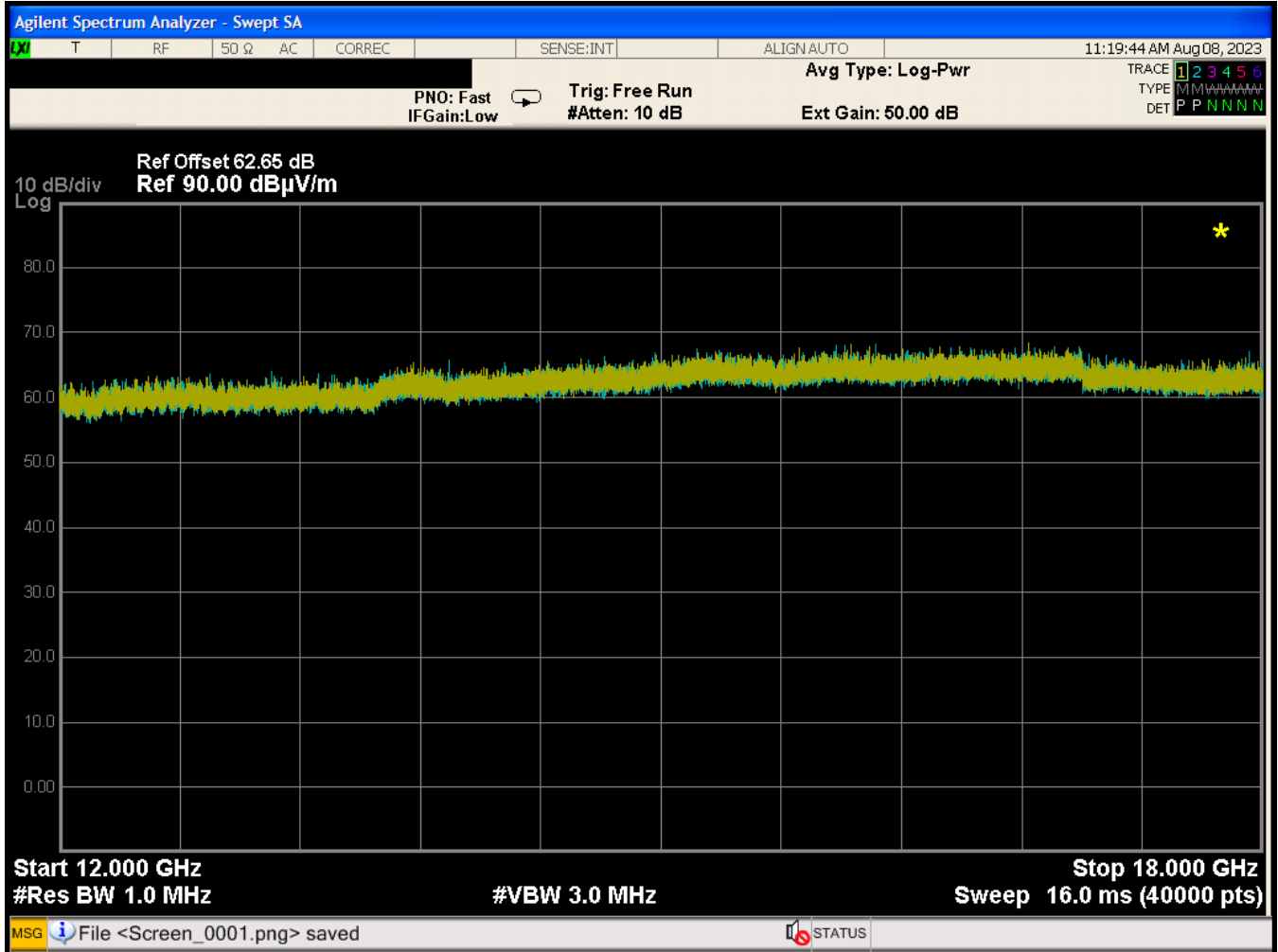




Figure 66: GFSK (1Mbps) Center Channel – 12 GHz to 18 GHz (Corrected Field Strength)



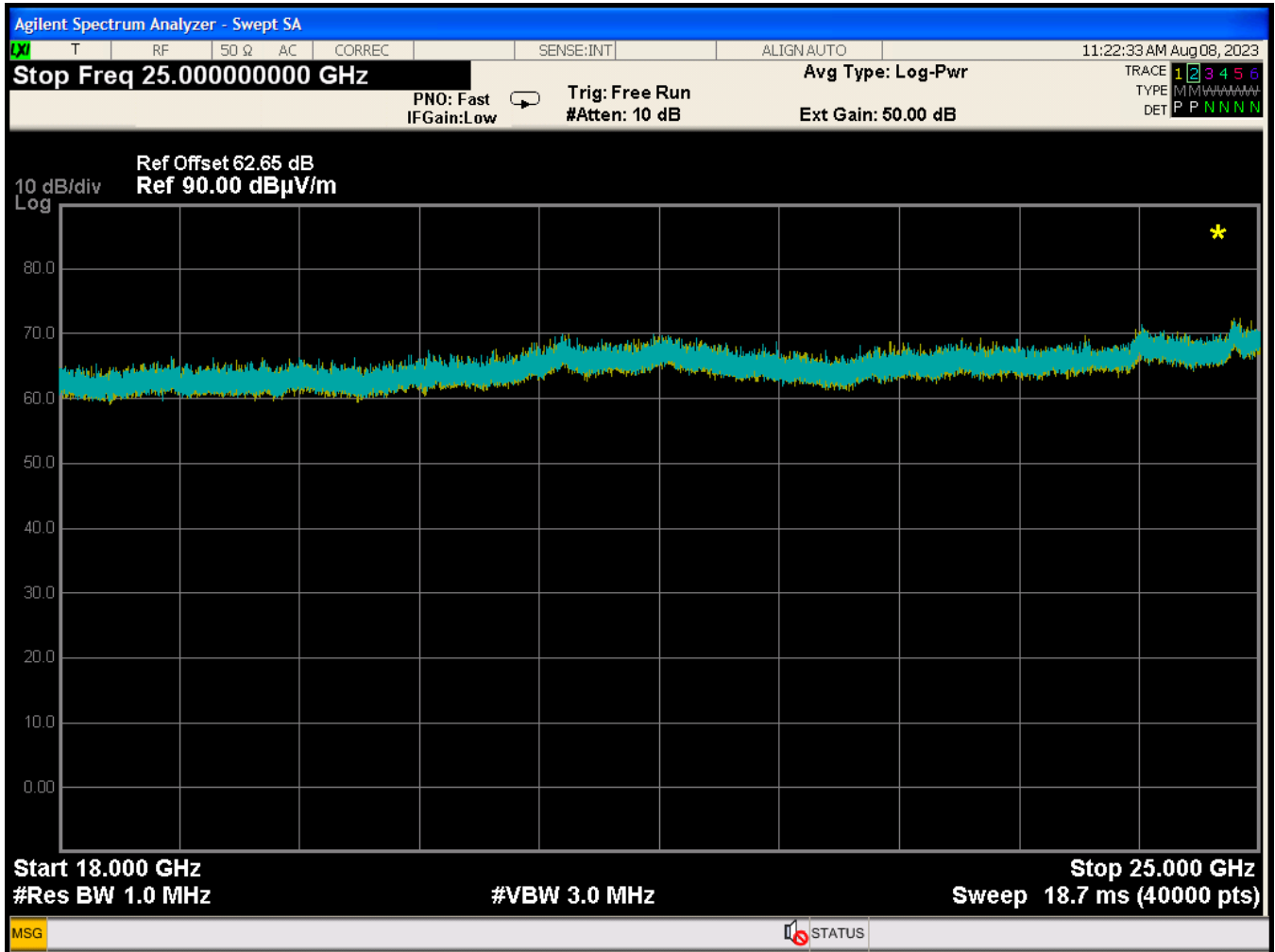
No EUT emissions detected.

Trace 1 = Ambient

Trace 2 = EUT Transmit Enabled



Figure 67: GFSK (1Mbps) Center Channel – 18 GHz to 25 GHz (Corrected Field Strength)



No EUT emissions detected.

Trace 1 = Ambient

Trace 2 = EUT Transmit Enabled



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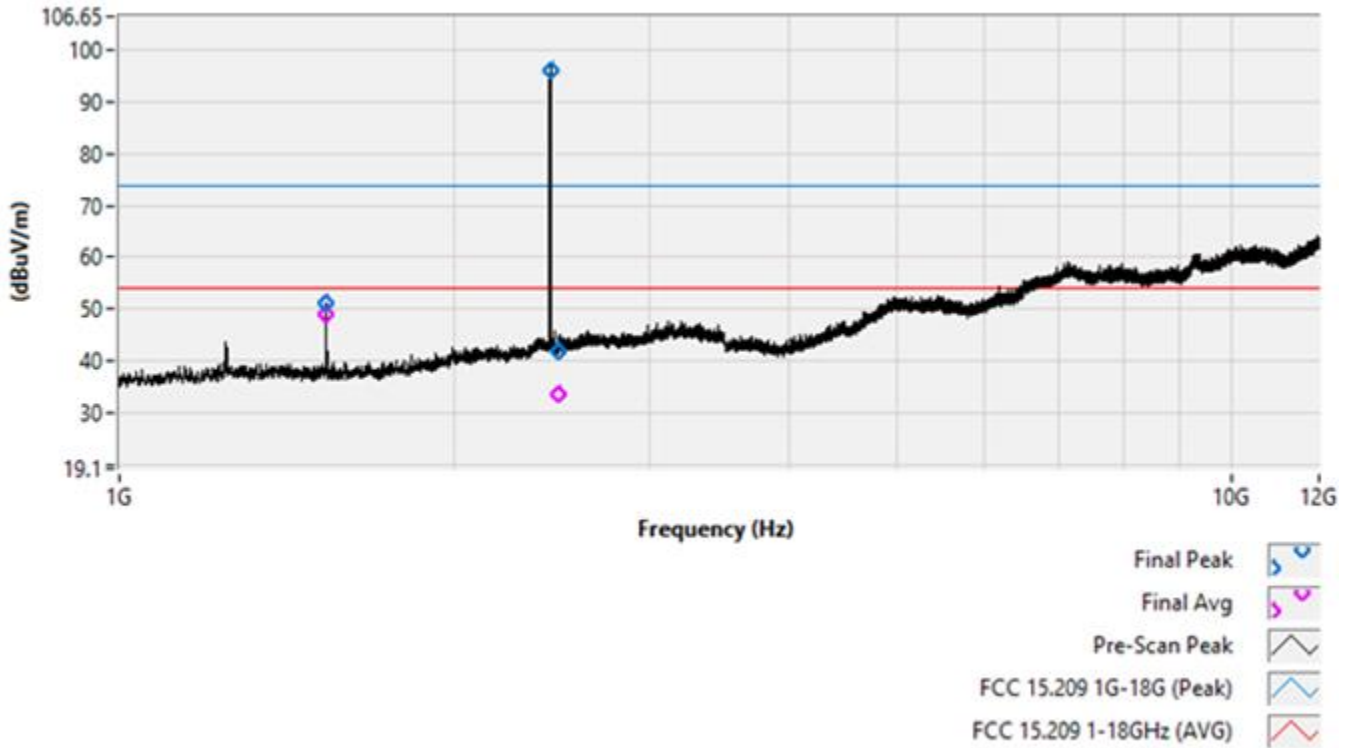
Table 14: Radiated Emissions Test Data – 1 GHz to 25 GHz (2Mbps, Center Channel)

| Frequency (GHz) | Detector | Corr. Meas. (dBuV/m) | Limit (dBuV/m) | Delta (dB) | Turn Table (deg) | Antenna (cm) |
|-----------------|----------|----------------------|----------------|------------|------------------|--------------|
| 1.536 | Peak | 51.216 | 74 | -22.784 | 100 | Vert, 175 |
| | AVG | 49.080 | 54 | -4.920 | 100 | Vert, 175 |
| 2.390 | Peak | 42.342 | 74 | -31.658 | 35 | Horiz, 175 |
| | AVG | 28.911 | 54 | -25.089 | 35 | Horiz, 175 |
| 2.441 | Peak | 95.990 | -- | -- | 100 | Vert, 165 |
| | AVG | -- | -- | -- | -- | -- |
| 2.4835 | Peak | 41.644 | 74 | -32.356 | 100 | Vert, 175 |
| | AVG | 33.691 | 54 | -20.309 | 100 | Vert, 175 |
| 11.614 | Peak | 63.139 | 74 | -10.861 | 35 | Horiz, 175 |
| | AVG | 46.758 | 54 | -7.242 | 35 | Horiz, 175 |

The plots provided on the following page, represent the 3m radiated emissions test data that correlate to the tabular data provided in Table 14. (2DH5, Center Channel)



Pre-scan and Final Data (Vertical) – $\pi/4$ DQPSK, Center Channel



Pre-scan and Final Data (Horizontal) – $\pi/4$ DQPSK, Center Channel

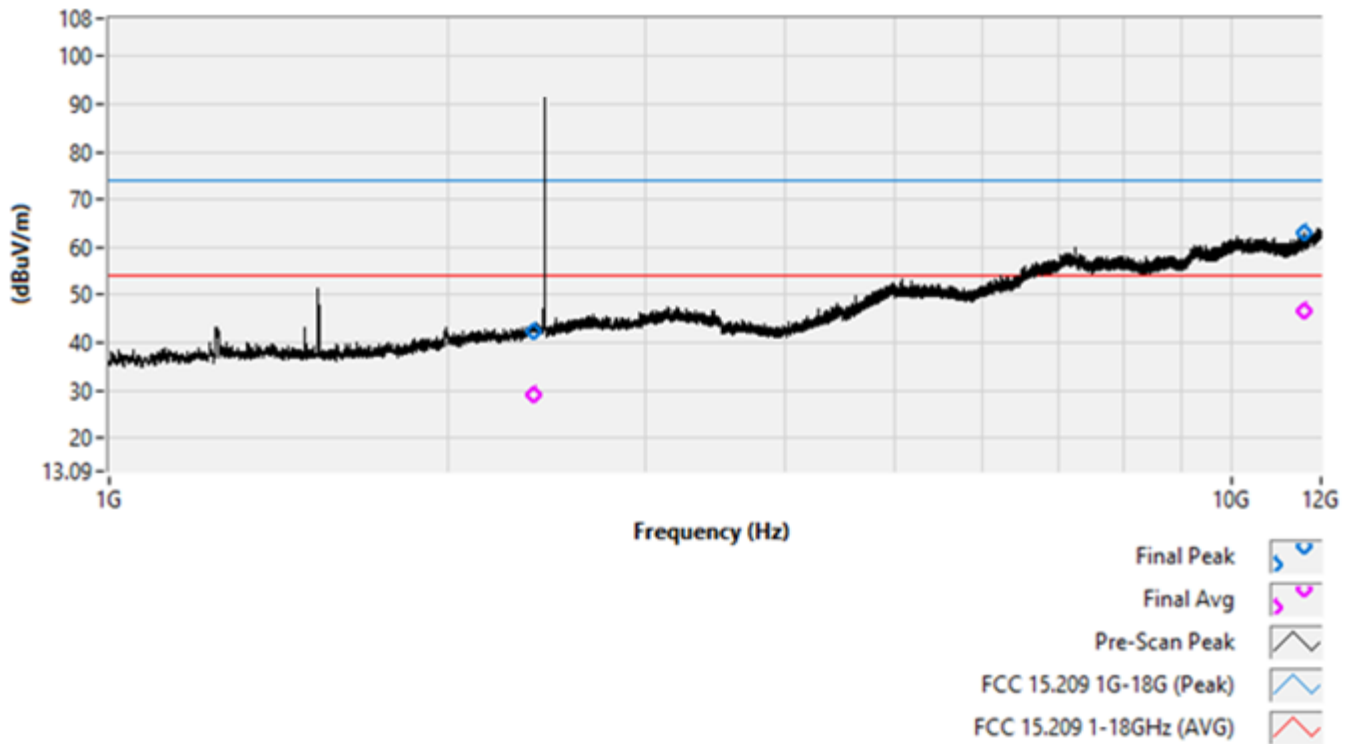
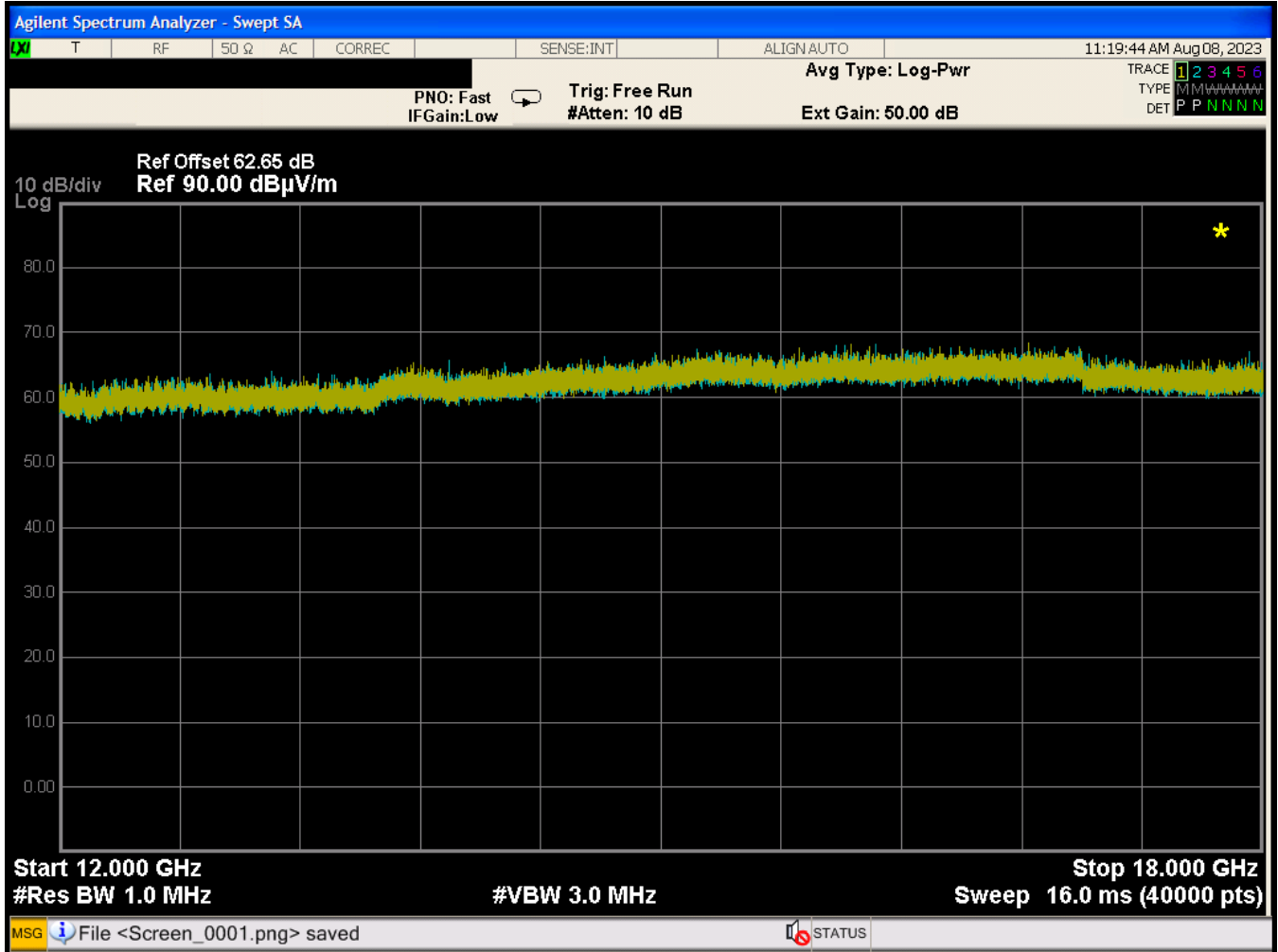




Figure 68: $\pi/4$ DQPSK (2Mbps) Center Channel – 12 GHz to 18 GHz (Corrected Field Strength)



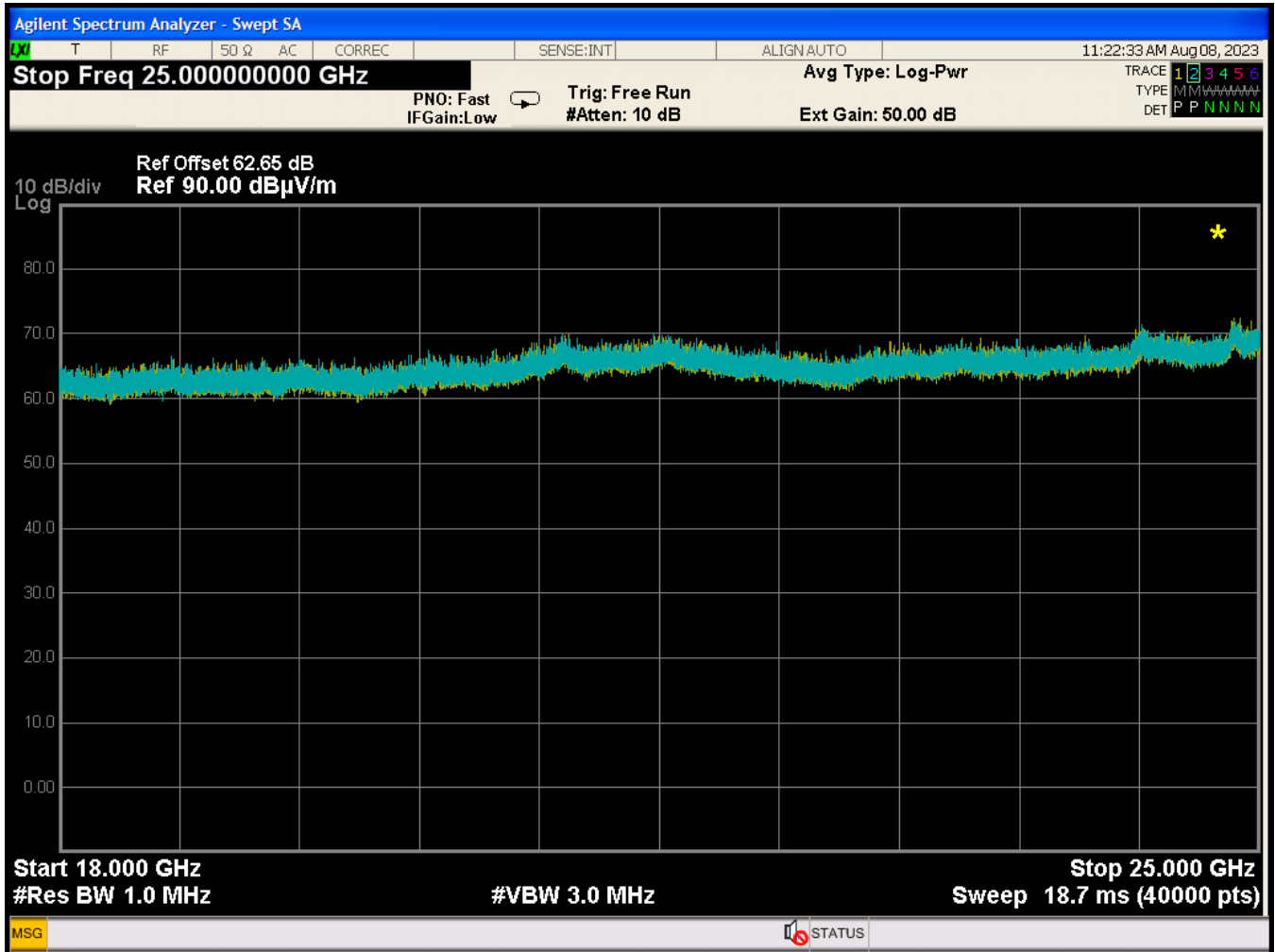
No EUT emissions detected.

Trace 1 = Ambient

Trace 2 = EUT Transmit Enabled



Figure 69: $\pi/4$ DQPSK (2Mbps) Center Channel – 18 GHz to 25 GHz (Corrected Field Strength)



No EUT emissions detected.

Trace 1 = Ambient

Trace 2 = EUT Transmit Enabled



2.9 AC Powerline Conducted Emissions

2.9.1 Requirements

Compliance Standard: FCC Part 15.207

| FCC Compliance Limits | | | | |
|-----------------------|------------------------|---------------|------------------------|---------------------|
| Frequency Range | Class A Digital Device | | Class B Digital Device | |
| | Quasi-peak | Average | Quasi-peak | Average |
| 0.15 – 0.5 MHz | 79 dB μ V | 66 dB μ V | 66 to 56 dB μ V | 56 to 46 dB μ V |
| 0.5 – 5 MHz | 79 dB μ V | 66 dB μ V | 56 dB μ V | 46 dB μ V |
| 0.5 – 30 MHz | 73 dB μ V | 60 dB μ V | 60 dB μ V | 50 dB μ V |

2.9.2 Test Procedure

The requirements of FCC Part 15 and ICES-003 call for the EUT to be placed on an 80cm-high 1 X 1.5-meter non-conductive table above a ground plane. Power to the EUT was provided through a Solar Corporation 50 Ω /50 μ H Line Impedance Stabilization Network bonded to a 3 X 2-meter ground plane. The LISN has its AC input supplied from a filtered AC power source. Power was supplied to the peripherals through a second LISN. The peripherals were placed on the table in accordance with ANSI C63.4. Power and data cables were moved about to obtain maximum emissions.

The 50 Ω output of the LISN was connected to the input of the spectrum analyzer and the emissions in the frequency range of 150 kHz to 30 MHz were measured. The detector function was set to quasi-peak, peak, or average as appropriate, and the resolution bandwidth during testing was at least 9 kHz, with all post-detector filtering no less than 10 times the resolution bandwidth. For average measurements, the post-detector filter was set to 10 Hz.

These emissions must meet the limits specified in §15.207 for quasi-peak and average measurements.



Environmental Conditions During Conducted Emissions Testing

| | |
|----------------------|---------|
| Ambient Temperature: | 22.2 °C |
| Relative Humidity: | 49 % |

2.9.3 Conducted Data Reduction and Reporting

The comparison between the Conducted emissions level and the FCC limit is calculated as shown in the following example:

Spectrum Analyzer Voltage: $V_{dB\mu V}(\text{raw})$

LISN Correction Factor: LISN dB

Cable Correction Factor: CF dB

Voltage: $V_{dB\mu V} = V_{dB\mu V}(\text{raw}) + \text{LISN dB} + \text{CF dB}$

2.9.4 Test Data

The EUT complies with the Class B Conducted Emissions requirements.

The Conducted Emissions test data is provided in the table below.

The EUT was coupled directly to the AC mains network via the EUT power cable.

During this test, the EUT was configured in a normal production mode, with the BT portion paired to a companion device. The digital portion was exercised by streaming music from the companion device to the EUT and playing music through the EUT speakers during the test.

Prior to this testing, it was confirmed that changing the modulation type, data rate, and/or carrier center frequency, had no impact on the AC powerline emissions.

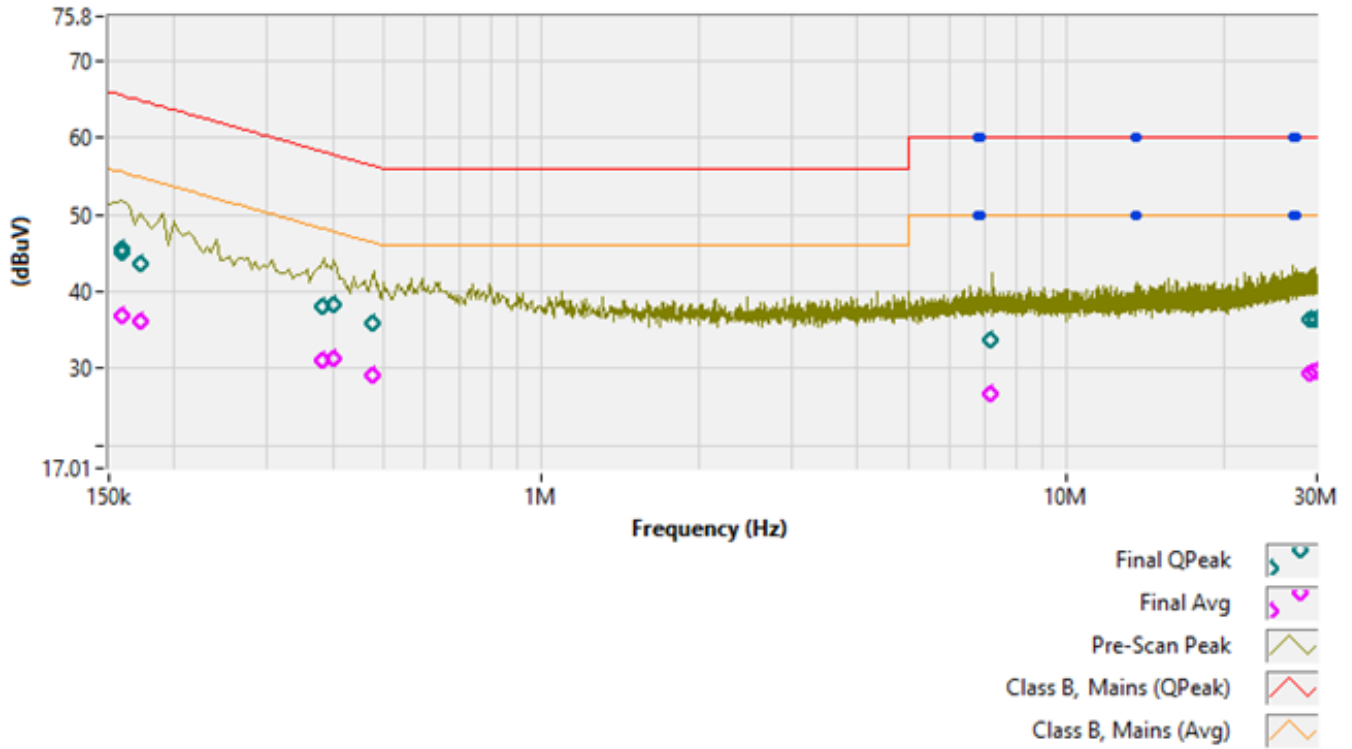


Table 15: AC Powerline Conducted Emissions Test Data

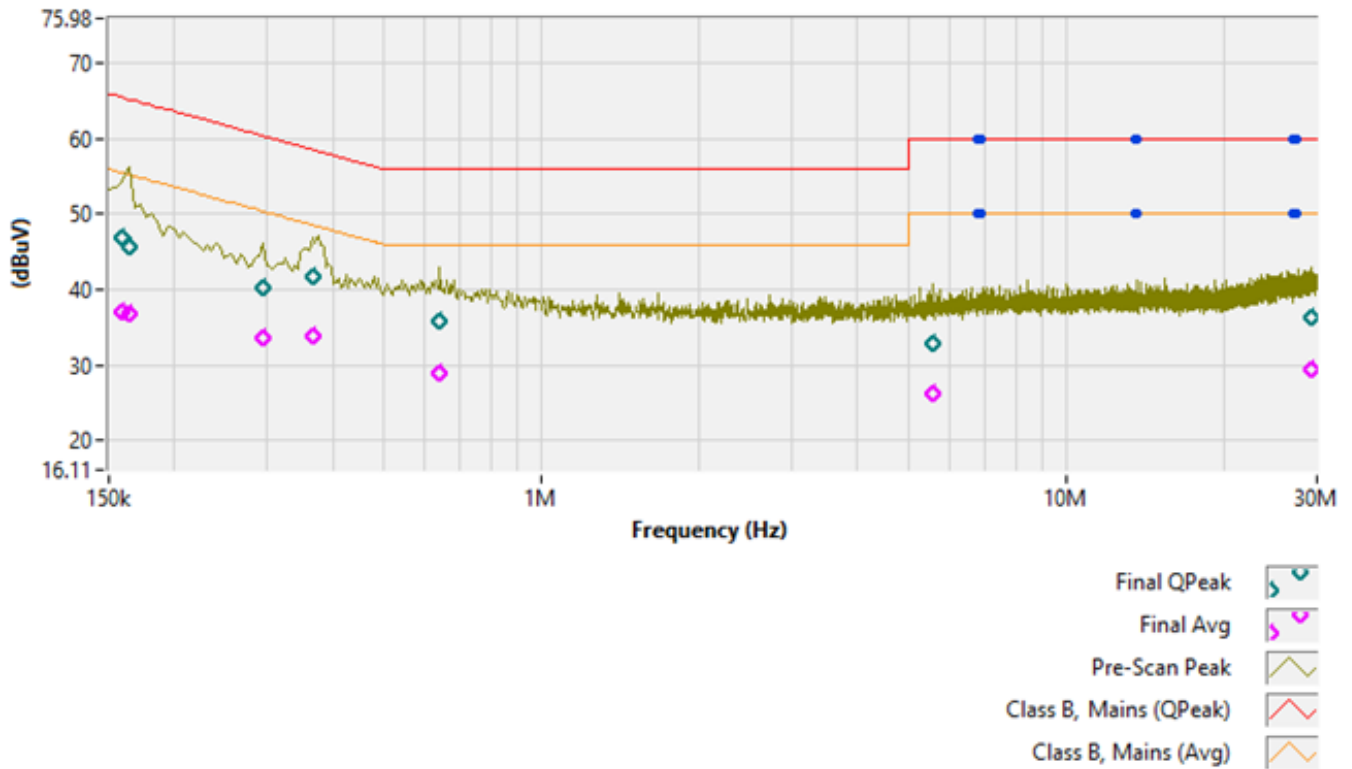
| 120VAC, 60Hz – Neutral (TX On) | | | | |
|--|-----------------|---------------------------|---------------------|-------------------|
| Frequency (MHz) | Detector | Corr. Meas. (dBuV) | Limit (dBuV) | Delta (dB) |
| 0.159 | QP | 45.071 | 65.51 | -20.444 |
| | AVG | 36.804 | 55.51 | -18.711 |
| 0.172 | QP | 43.692 | 64.86 | -21.170 |
| | AVG | 36.064 | 54.86 | -18.799 |
| 0.384 | QP | 38.147 | 58.19 | -20.049 |
| | AVG | 31.148 | 48.19 | -17.048 |
| 0.402 | QP | 38.249 | 57.80 | -19.553 |
| | AVG | 31.347 | 47.80 | -16.455 |
| 0.475 | QP | 35.869 | 56.42 | -20.556 |
| | AVG | 29.040 | 46.42 | -17.384 |
| 7.180 | QP | 33.719 | 60.00 | -26.281 |
| | AVG | 26.806 | 50.00 | -23.194 |
| 120VAC, 60Hz – Phase/Line (TX On) | | | | |
| Frequency (MHz) | Detector | Corr. Meas. (dBuV) | Limit (dBuV) | Delta (dB) |
| 0.159 | QP | 46.971 | 65.51 | -18.545 |
| | AVG | 37.065 | 55.51 | -18.451 |
| 0.163 | QP | 45.719 | 65.28 | -19.564 |
| | AVG | 36.778 | 55.28 | -18.506 |
| 0.294 | QP | 40.175 | 60.40 | -20.232 |
| | AVG | 33.616 | 50.40 | -16.791 |
| 0.366 | QP | 41.783 | 58.58 | -16.804 |
| | AVG | 33.818 | 48.58 | -14.768 |
| 0.640 | QP | 35.841 | 56.00 | -20.159 |
| | AVG | 28.819 | 46.00 | -17.181 |
| 5.550 | QP | 32.927 | 60.00 | -27.073 |
| | AVG | 26.089 | 50.00 | -23.911 |



Pre-scan and Final Data (Neutral) – Transmit Enabled



Pre-scan and Final Data (Phase/Line) – Transmit Enabled





3 Equipment Under Test

3.1 EUT Identification & Description

The Stanley Black & Decker, Inc., CMCR001 is a Bluetooth speaker audio system that operates in the 2.4 GHz ISM band. The CMCR001 employs Bluetooth 5.2 Simplex mode (BDR/EDR). The EUT does not support BLE. The CMCR001 is primarily powered by 120VAC, 60Hz; however, the EUT can also be powered by an external Craftsman re-chargeable Li-ion battery. Please know that the EUT is not sold with an external battery. The battery is not provided with the EUT at the consumer point-of-sale. The EUT is not capable of charging the battery.

3.2 Test Configuration

For the purposes of testing, the EUT was provided in two sample configurations. (1) ability to set fixed transmit frequency via +5 VDC USB interface and (2) Normal/production (powered by AC mains). For conducted antenna port testing, and radiated emissions testing above 1000 MHz, the BT radio portion was powered by +5VDC via the support laptop. This USB interface allowed for the command and control of the BT radio channels, power, and modulation schemes. The manufacturer provided a testing software application on the support laptop for control of the BT radio. When the software tool was used, the EUT was set to transmit at its maximum possible output power. This is indicated by a Transmitter Gain Setting of “8”.

Figure 70: EUT Testing Configuration (Example Only)

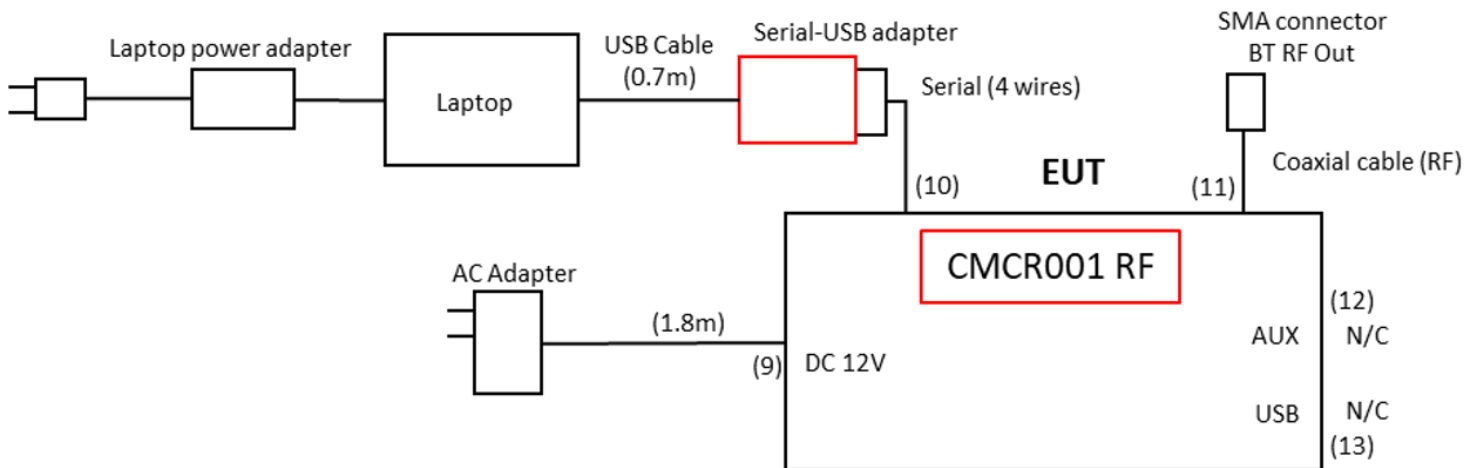




Table 16: Radio Device Summary

| | |
|-------------------------------|---|
| Manufacturer and Applicant: | Stanley Black & Decker, Inc. |
| FCC ID: | YJ7CMCR001B |
| IC ID: | 9082A-CMCR001B |
| HVIN: | FN2C |
| Serial Number of Unit Tested: | See Table 17 |
| FCC Rule Part: | §15.247 |
| TX Frequency Range: | 2402 MHz – 2480 MHz |
| Maximum Peak Output Power: | 4.51 dBm (2.8 mW) |
| Modulation: | GFSK, $\pi/4$ DQPSK, 8DPSK |
| Date Rate: | 1Mbps, 2Mbps, 3Mbps |
| Number of Channels: | 79 |
| FCC Emission Designator: | 1M24F1D (recommended or TCB to correct) |
| ISED Emission Designator: | 1M15F1D (recommended or TCB to correct) |
| Keying: | Automatic |
| Type of Information: | BT V5.2 (A2DP, AVRCP, HFP) |
| Pulsed Transmitter: | No |
| Antenna Manufacturer: | Dongguan Finemost Electronics Co., Ltd. |
| Antenna Type: | PCB Trace, “Meander Line” (Peak Gain: +0.45 dBi) |
| Antenna Connector: | N/A |
| Calculated EIRP: | +4.96 dBm (based on actual gain) |
| Measured EIRP from F/S: | 99.0 dBuV/m + 20LOG(3) – 104.7 = 3.84 dBm (EIRP) |
| Interface Cables: | See Table 19 |
| Software/Firmware: | Actions BT Tool v2.22 (TX Gain Setting: “8”) |
| EUT Power Source & Voltage: | 120 VAC, 1PH, 60 Hz |
| ISED – RSS-102, Annex A: | +0.0067 W/m ² @ 20cm (calculated) |
| Highest TX Spurious Emission: | 4.882 GHz (Conducted) -47.00 dBm (Peak) (Noise Floor) |
| | 1.536 GHz (3m Radiated) 52.301 dBuV/m (AVG) |



Table 17: System Configuration List

| Name / Description | Model Number | Part Number | Serial Number | Rev. # |
|---------------------------|---------------------|--------------------|----------------------|---------------|
| CMCR001 RF | CMCR001 | N/A | 08395 | N/A |
| AC adapter for CMCR001 | GQ36-1200270-AU | N/A | N/A | N/A |
| CMCR001U EMC | CMCR001 | N/A | 082396 | N/A |
| AC adapter for CMCR001 | GQ36-1200270-AU | N/A | N/A | N/A |
| CMCR001 RF | CMCR001 | N/A | 08395 | N/A |
| AC adapter for CMCR001 | GQ36-1200270-AU | N/A | N/A | N/A |

Table 18: Support Equipment

| Name / Description | Manufacturer | Model Number | Customer Calibration Data |
|---------------------------|-------------------------|---------------------------------------|----------------------------------|
| Laptop | Lenovo ThinkPad | W510, Type 4391-G18 R9-F5D87 11/07 | N/A |
| Laptop power supply | Lenovo | N/A | N/A |
| USB to serial adapter | N/A (red PCB adapter) | N/A | N/A |
| USB A to mini-USB | N/A (for USB to serial) | N/A | N/A |



Table 19: Cable Configuration

| Ref. ID | Port Name on EUT | Cable Description | Qty. | Length (m) | Shielded | Termination Box ID & Port ID |
|---------|---------------------|---|------|------------|----------|------------------------------|
| 1 | CMCR001 RF 12VDC | DC power supply | 1 | 1.8 | No | LISN 120VAC |
| 2 | CMCR001 RF Serial | Serial-USB adapter (red) | 1 | 0.7 | Yes | N/A |
| 3 | CMCR001 RF (RF out) | Coax with SMA connector (instead of internal antenna) | 1 | N/A | Yes | SA EMC Receiver |
| 4 | CMCR001 RF AUX | Not tested at this time | 0 | N/A | N/A | N/A |
| 5 | CMCR001 RF USB | Not tested at this time | 0 | N/A | N/A | N/A |
| 6 | CMCR001 EMC 12VDC | DC power supply | 1 | 1.8 | No | LISN 120VAC |
| 7 | CMCR001 EMC AUX | Not tested at this time | 0 | N/A | N/A | N/A |
| 8 | CMCR001 EMC USB | Not tested at this time | 0 | N/A | N/A | N/A |



3.3 Measurements

3.3.1 References

ANSI C63.2 (1/2016) Specifications for Electromagnetic Noise and Field Strength Instrumentation

ANSI C63.4 (1/2014) American National Standard for Methods of Measurement of Radio-Noise Emissions from Low-Voltage Electrical and Electronic Equipment in the Range of 9 kHz to 40 GHz

ANSI C63.10 (6/2013) American National Standard of Procedures for Compliance Testing of Unlicensed Wireless Devices

3.4 Measurement Uncertainty

All results reported herein relate only to the equipment tested. The basis for uncertainty calculation uses ANSI/NCSL Z540-2-1997 (R2002) with a type B evaluation of the standard uncertainty. Elements contributing to the standard uncertainty are combined using the method described in Equation 1 to arrive at the total standard uncertainty. The standard uncertainty is multiplied by the coverage factor to determine the expanded uncertainty which is generally accepted for use in commercial, industrial, and regulatory applications and when health and safety are concerned (see Equation 2). A coverage factor was selected to yield a 95% confidence in the uncertainty estimation.

Equation 1: Standard Uncertainty

$$u_c = \pm \sqrt{\frac{a^2}{div_a^2} + \frac{b^2}{div_b^2} + \frac{c^2}{div_c^2} + \dots}$$

Where:

- uc = standard uncertainty
- a, b, c,.. = individual uncertainty elements
- Div_a, Div_b, Div_c = the individual uncertainty element divisor based on the probability distribution
- Divisor = 1.732 for rectangular distribution
- Divisor = 2 for normal distribution
- Divisor = 1.414 for trapezoid distribution



Equation 2: Expanded Uncertainty

$$U = ku_c$$

Where:

U = expanded uncertainty

k = coverage factor

k ≤ 2 for 95% coverage (ANSI/NCSL Z540-2 Annex G)

uc = standard uncertainty

The measurement uncertainty complies with the maximum allowed uncertainty from CISPR 16-4-2. Measurement uncertainty is not used to adjust the measurements to determine compliance. The expanded uncertainty values for the various scopes in the WLL accreditation are provided in Table 20 below.

Table 20: Expanded Uncertainty List

| Scope | Standard(s) | Expanded Uncertainty |
|---------------------|---|----------------------|
| Conducted Emissions | CISPR11, CISPR22, CISPR32, CISPR14, FCC Part 15 | ± 2.63 dB |
| Radiated Emissions | CISPR11, CISPR22, CISPR32, CISPR14, FCC Part 15 | ± 4.55 dB |



4 Test Equipment

Table 21: Test Equipment List

| Test Name: Conducted RF Emissions | | Test Dates: 8/1/2023 – 8/3/2023 | |
|--|---------------------------|---------------------------------|-----------------|
| Asset # | Manufacturer/Model | Description | Cal. Due |
| 00933 | KEYSIGHT | EXA SPECTRUM ANALYZER | 12/5/2024 |
| 00869 | MINI-CIRCUITS | HF COAXIAL CABLE, SMA | 12/28/2023 |
| N/A | WEINSCHTEL, 54A-20 | 3.5MM, 20DB ATTN. S/N: J9924 | 6/14/2024 |

| Test Name: 3-meter Radiated Emissions | | Test Completion Date: 8/9/2023 | |
|--|---------------------------|--------------------------------|-----------------|
| Asset # | Manufacturer/Model | Description | Cal. Due |
| 00933 | KEYSIGHT | EXA SPECTRUM ANALYZER | 12/5/2024 |
| 00823 | AGILENT, N9010A | EXA SPECTRUM ANALYZER | 6/7/2024 |
| 00644 | SUNOL SCIENCES CORP. | BICONALOG ANTENNA | 11/7/2024 |
| 00626 | ARA, DRG-118/A | HORN ANTENNA | 6/19/2024 |
| 00977 | JUNKOSHA, MWX322 | ARMORED COAX. CABLE | 12/28/2023 |
| 00806 | MINI-CIRCUITS | SMA COAXIAL CABLE | 12/28/2023 |
| 00834 | ULTIFLEX, UFA 2108 | SMA COAXIAL CABLE | 12/28/2023 |
| 00276 | ELECTRO-METRICS | RF PRE-AMPLIFIER | 5/9/2024 |
| 00066 | B&Z (HP), BZ-01002650 | PRE-AMPLIFIER | 5/24/2024 |
| 00742 | PENN ENG., WR284 | WAVEGUIDE PASS FILTER | 6/27/2025 |
| 00281 | ITC. 21A-3A1 | WAVEGUIDE PASS FILTER | 6/27/2025 |
| 00721 | WEINSCHTEL, DS109 | TUNABLE ATTENUATOR | Cal. Before Use |
| N/A | NARDA, 4779-3 | SMA, 3DB ATTN. S/N: 9801 | 6/14/2024 |

| Test Name: AC Mains Powerline Emissions | | Test Completion Date: 8/3/2023 | |
|--|---------------------------|--------------------------------|-----------------|
| Asset # | Manufacturer/Model | Description | Cal. Due |
| 00823 | AGILENT, N9010A | EXA SPECTRUM ANALYZER | 6/7/2024 |
| 00895 | HP, 11947A | TRANSIENT LIMITER | 2/14/2024 |
| 00125 | SOLAR, LISN | 8028-50-TS-24-BNC | 5/25/2024 |
| 00126 | SOLAR, LISN | 8028-50-TS-24-BNC | 5/25/2024 |
| 00330 | WLL, BNC CABLE | CE SITE 1 CABLE | 5/24/2024 |

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