

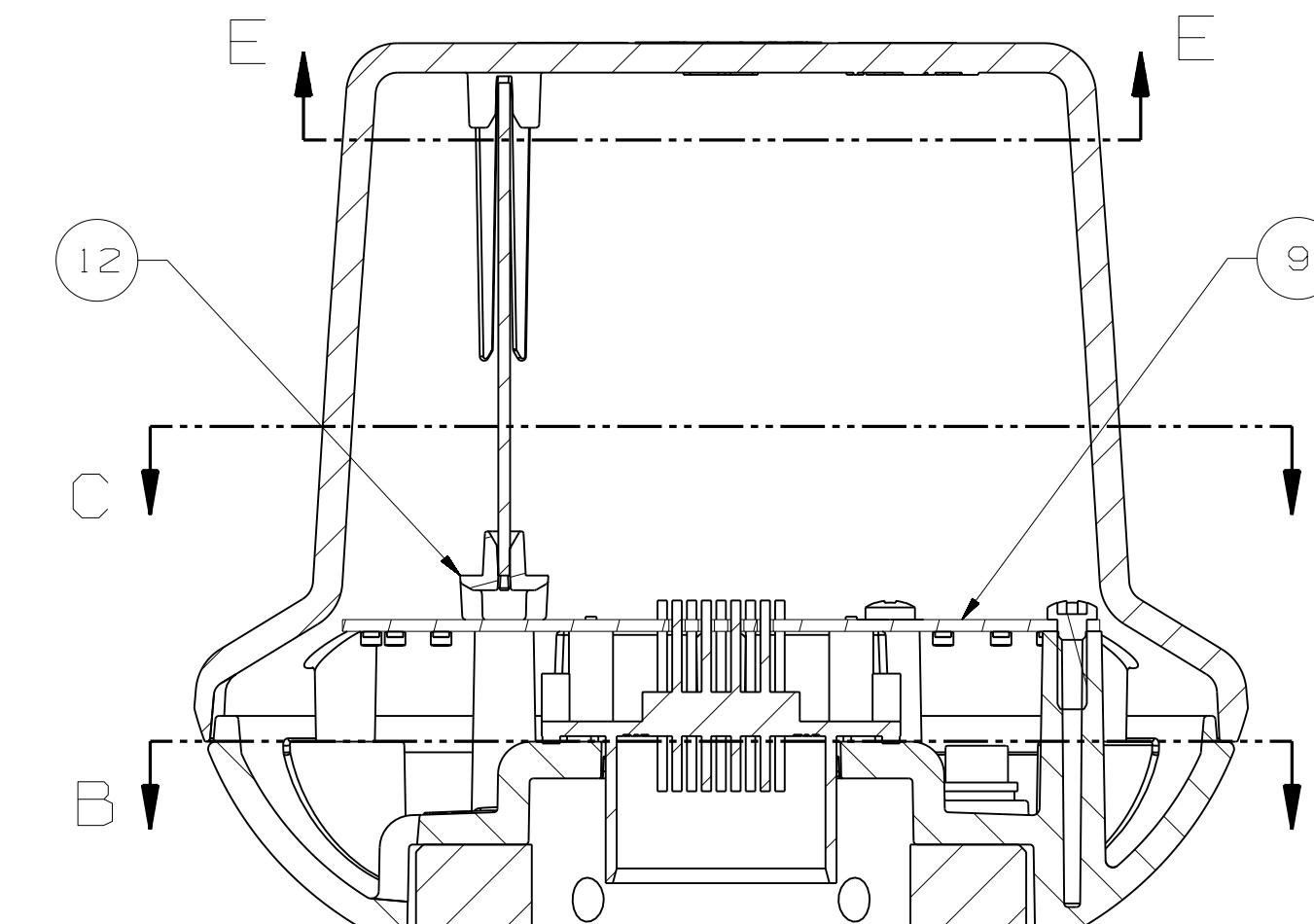
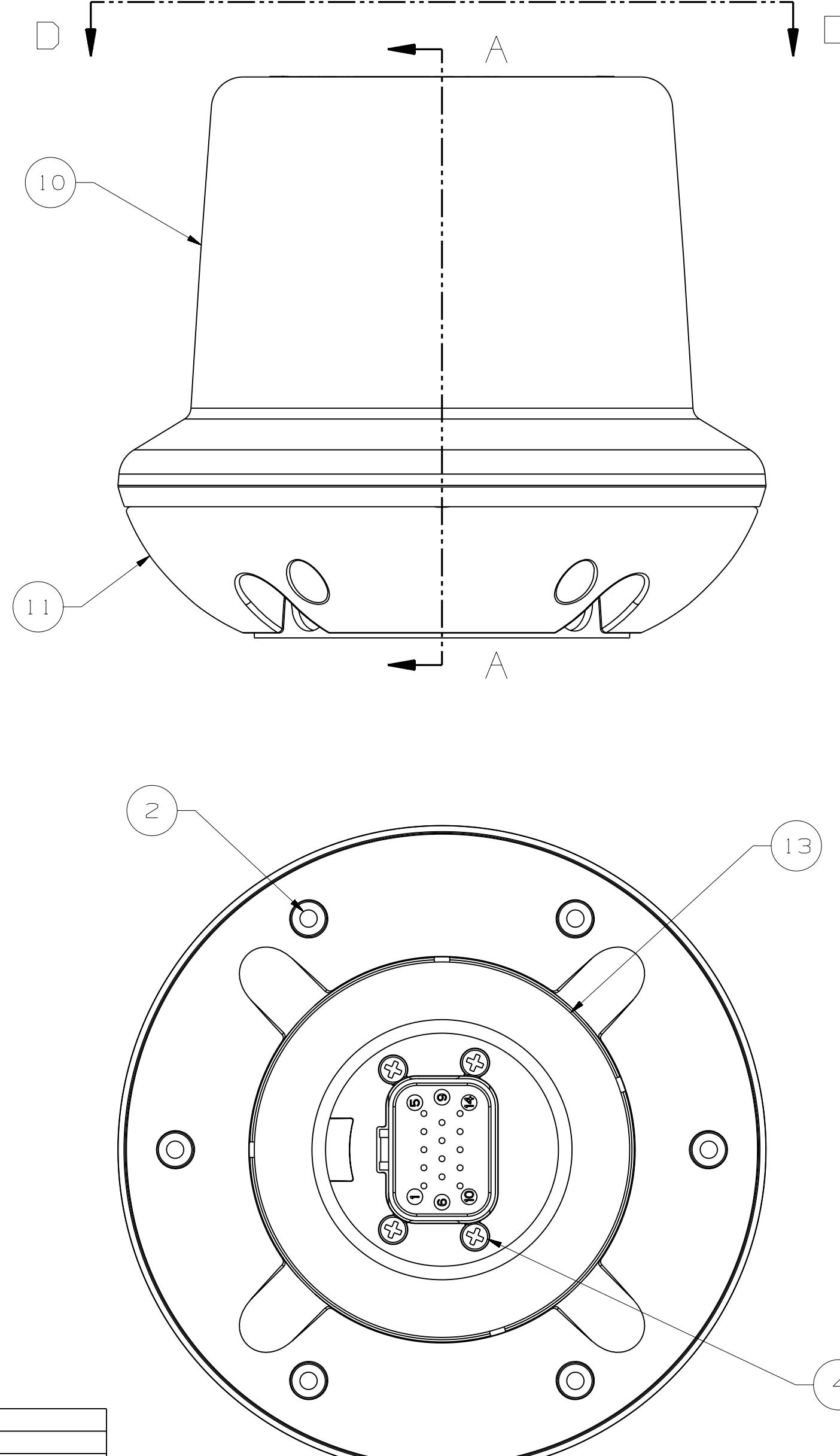
ITEM	PART NUMBER	DESCRIPTION	QTY
1	060030-044	WASHER FLAT	4
2	060032-058	SCREW SELF TAPPING	6
3	060032-063	SCREW SELF TAPPING	5
4	060032-076	SCREW SELF TAPPING	4
5	060061-038	SCREW M5	4
6	c1370-069556-035	LABEL ELECTRONIC ASSEMBLY	1
7	069747	LABEL FCC	1
8	c1370-068054_xc	LABEL FCC ID	1
9	c1370-144859_xg	ASM PCB OCM	1
10	I44864	HOUSING OCM	1
11	I44865	LENS OCM	1
12	I44866	BRACKET ANTENNA OCM	1
13	c1370-149026_xo	MOUNT RING OCM	1
14	061004-028	THREAD LOCKING ADHESIVE	A/R
15	065031-004	SEALANT SILCONE RUBBER	A/R
16	063013-002	ENV PROTECTIVE COATING	A/R
17	065102-002	SEALANT SECURITY	A/R
18	D-132	ENGINEERING DATA	0
19	D-138	CONFIG. CONTROL FOR ELECTRONICS	0
20	D-187	TEST OF ELECTRONIC ASM	0
21	D-256	CONFORMAL COATING PCB	0
22	D-308	SEALANT APP. GUIDELINES	0

NOTES:

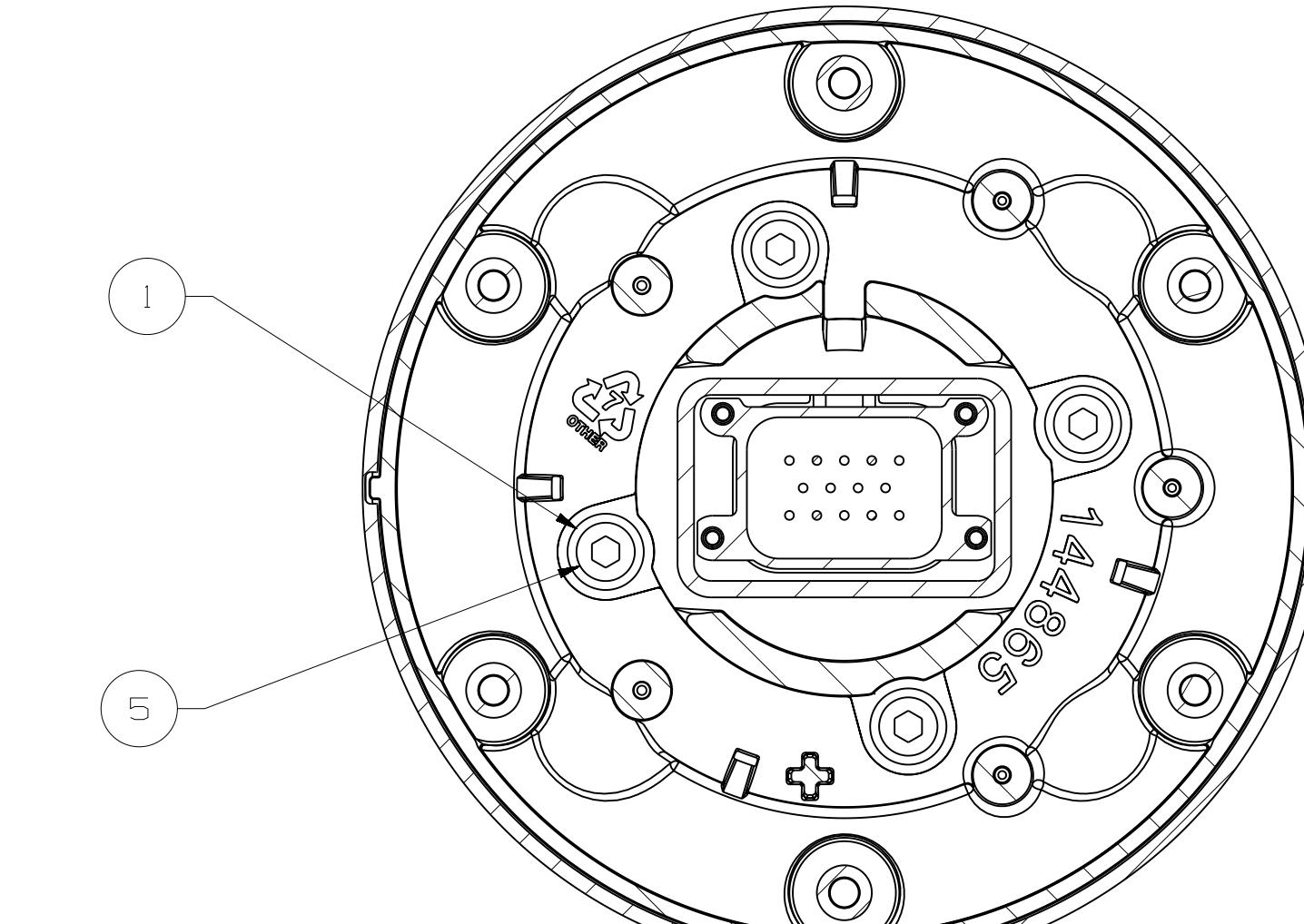
1. APPLY THREAD LOCKING ADHESIVE, ITEM 14, TO THREADS OF SCREW, ITEM 5.
2. TORQUE HARDWARE AS FOLLOWS:

ITEM	TORQUE, Nm
2	1.3 ± 0.1
3	1.2 ± 0.06
4	0.17 ± 0.01
5	3.4 ± 0.1

3. APPLY SECURITY SEALANT, ITEM 17, TO SCREW HEAD AND COVER COMPLETELY.
4. SEE ENGINEERING DATA SHEET D-??? FOR REMAN INSTRUCTIONS.
5. APPLY SEALANT, ITEM 15, C34, C42, C44, AND L1, L3, T1, AND Y1 OF OCM PCB, ITEM 9. OBSERVE RTV KEEPOUT AREAS.
6. E15, J302, J303, J305, AND J306 OF OCM PCB, ITEM 9, SHALL BE FREE OF CONFORMAL COATING.
7. APPLY SEALANT, ITEM 15, IN 2 LOCATIONS SHOWN ON THE INSIDE OF THE HOUSING, ITEM 10, NEAR THE CARD GUIDES IN ORDER TO SECURE DAUGHTER BOARD PORTION OF PCB ASSEMBLY, ITEM 9, TO THE HOUSING, ITEM 10. SEALANT MUST REMAIN CLEAR OF THE CENTER OF THE DAUGHTER BOARD.



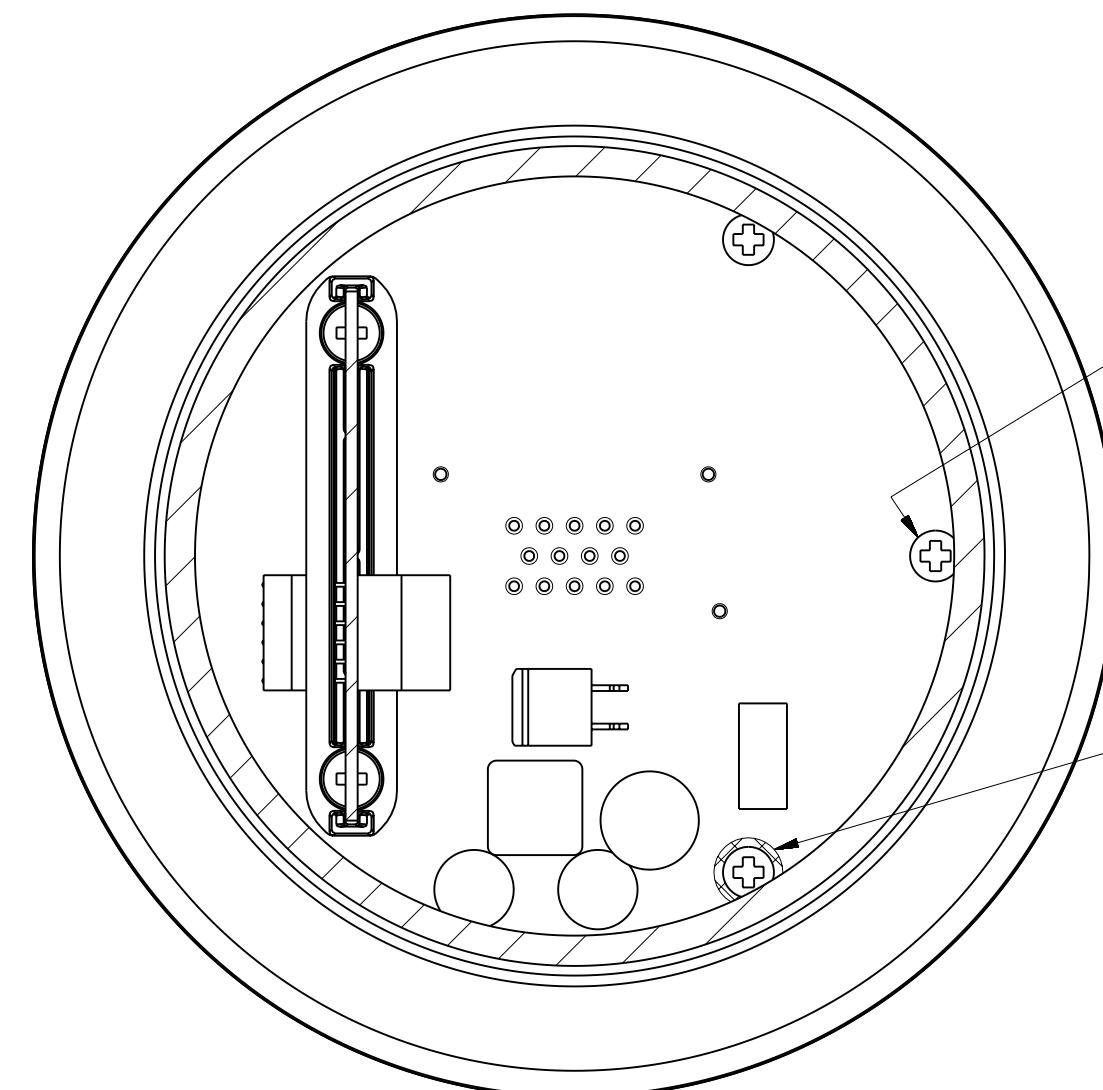
SECTION A - A



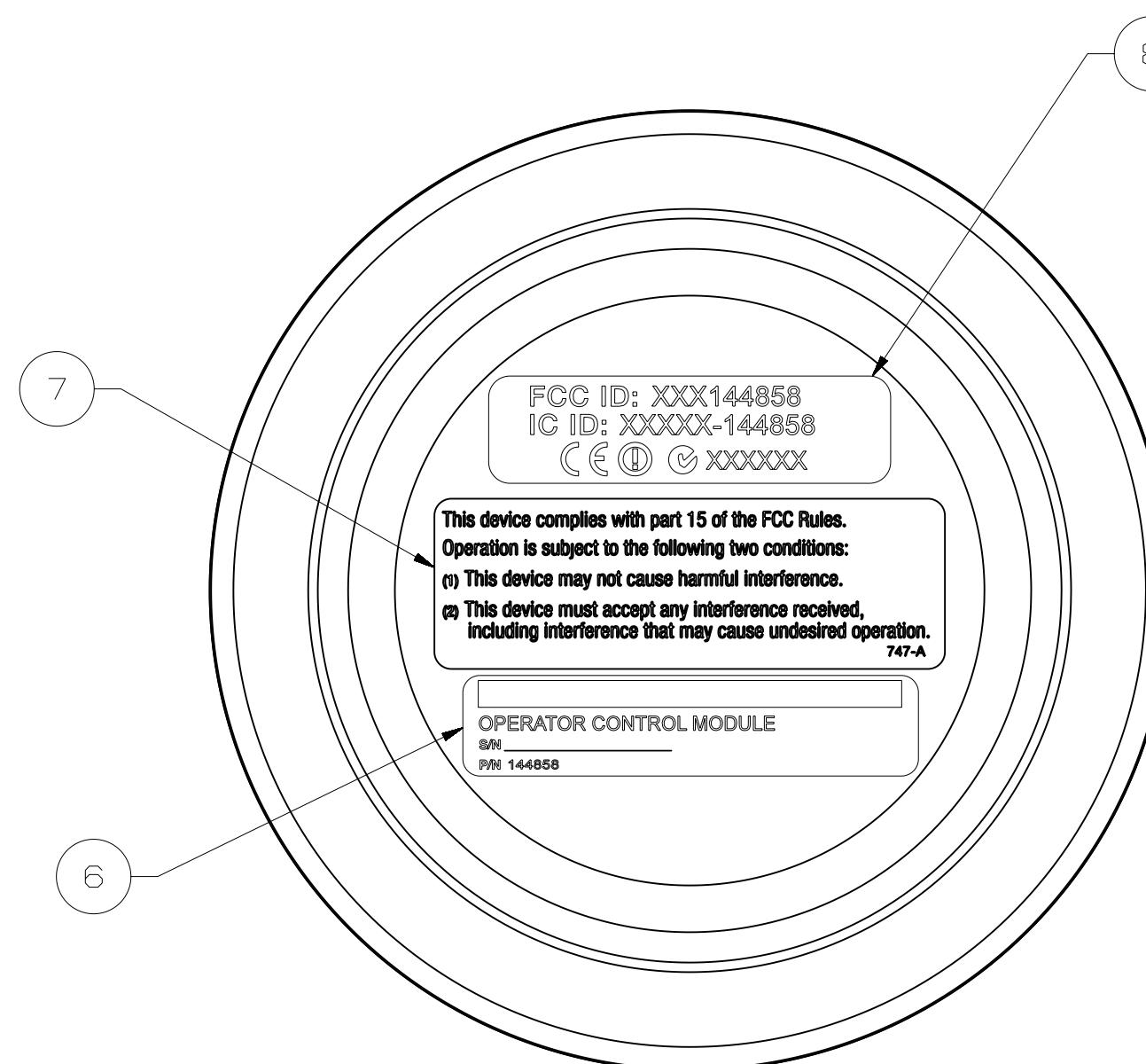
SECTION B - B

REFERENCE ASME Y14.5M - 1994	
METRIC DRAWING ALL DIMENSIONS IN MILLIMETERS	
TOLERANCES UNLESS OTHERWISE SPECIFIED	
DIMENSIONS $\pm 1$ ANGLES $\pm 1/2^\circ$	
FLAT DEVELOPMENTS & THEIR DIMENSIONS ARE FOR USE BY CROWN, AND MAY NOT CONFORM TO MANUFACTURING PRACTICES OF OTHER SUPPLIERS.	
FINISH	NONE
PROJECT	C1370
DRAWN BY	GHILLMAN
DATE	02-19-08
CHECKED BY	GHILLMAN
THIRD ANGLE PROJECTION	
SCALE	1:1
CROWN www.crown.com	
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MATERIAL SPEC	Sheet 1 of 2
PART NAME	DRAWING NO.
MODULE CONTROL OPERATOR	C1370-144858
REV	XD

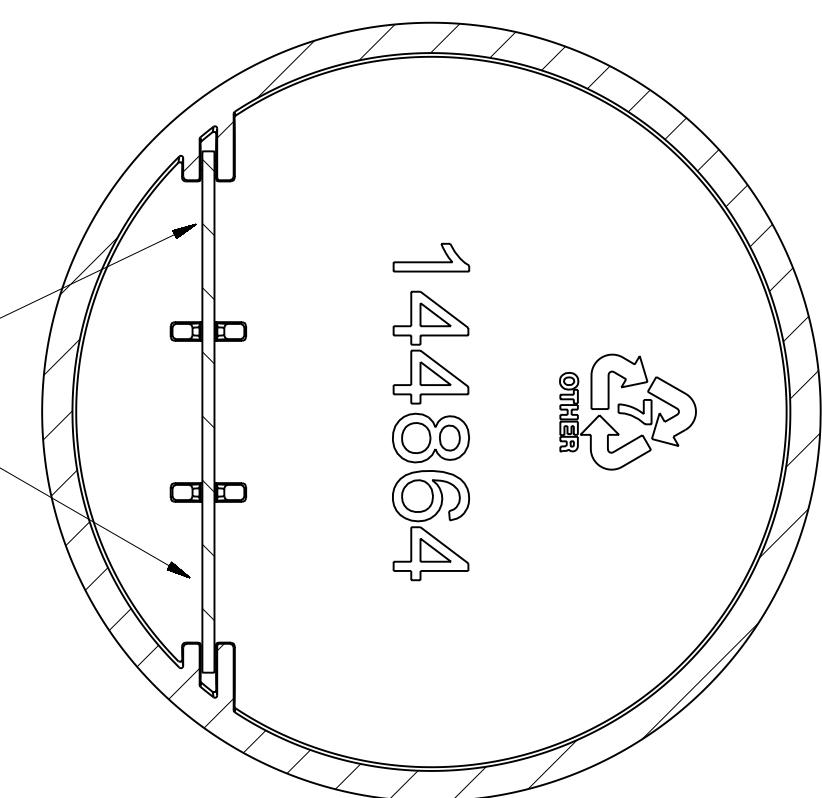
EO NO.	LEI	DATE	EXPERIMENTAL	CHANGE



SECTION C - C



SECTION D - D



SECTION E - E

EO NO.	LET	DATE	CHANGE

METRIC DRAWING	
ALL DIMENSIONS IN MILLIMETERS	
TOLERANCES UNLESS OTHERWISE SPECIFIED	FINISH NONE
DIMENSIONS $\pm 1$ ANGLES $\pm 1/2^\circ$	PROJECT C1370
FLAT DEVELOPMENTS & THEIR DIMENSIONS ARE FOR USE BY CROWN, AND MAY NOT CONFORM TO MANUFACTURING PRACTICES OF OTHER SUPPLIERS.	DRAWN BY GHILLMAN
THIRD ANGLE PROJECTION	DATE 02-19-08
	CHECKED BY GHILLMAN
	SCALE 1:1
	PART NAME MODULE CONTROL OPERATOR
	DRAWING NO. C1370-144858
	REV XD

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