



Drg No.:
130S-01404

COMPONENT TO BE RUMBLE DE BURRED & POLISHED TO REMOVE SHARP EDGES AND SURFACE OXIDE CAUSED BY HEAT TREATMENT.

NOTES:
ANTENNA TO BE WOUND AROUND AN 18mm MANDREL.
WHEN UNWOUND THE ANTENNA MUST BE STRAIGHT AND SHOULD NOT RETAIN ANY CIRCULAR FORM.

FOR USE IN THE MARINE ENVIRONMENT AND ANY SURFACE FINISH MUST BE:
A) CORROSION RESISTANT
B) ELECTRICALLY CONDUCTIVE

ocean SIGNAL
Unit 4 Octvan Way
Margate
Kent
CT9 4NN
Tel: +44 (0)1843 282930
email: info@oceansignal.com

Tolerances (U.O.S):
0. = ± 0.50
0.0 = ± 0.25
0.00 = ± 0.10
Angular = ± 0.5°

If in doubt ASK
Drawn: N.G.
Checked: DCS
Date: 30/9/13

Approved: [Signature]
Date: 27/7/15

Title: ANTENNA SPRING: MINIPRB

All Dimensions in: mm
Original Scale: 1:1
Sheet Number: 1 of 1

Project: EPIRB1
Material: 0.15mm THICK STAINLESS STEEL
SS301 High Yield

THIS ITEM MUST BE RoHS COMPLIANT
Finish: -

ISSUE	MOD No.	DATE
△ 03.00	276	27/7/15

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Issue
03.00