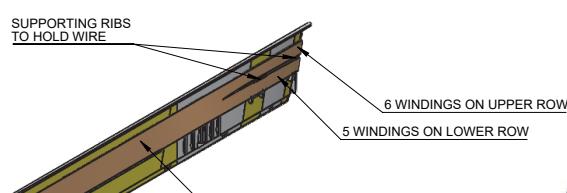


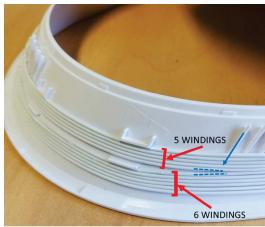
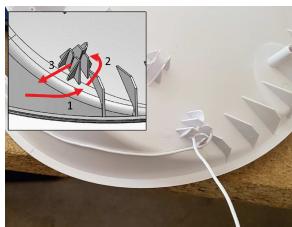
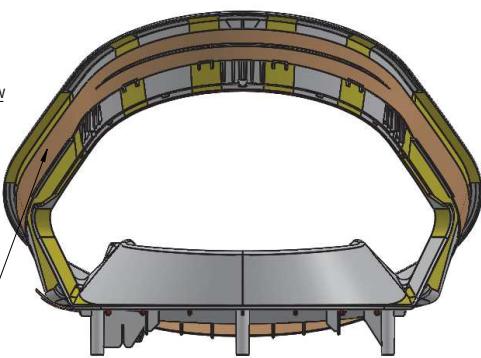
ITEM NO.	PART NUMBER	Revision	DESCRIPTION	QTY.				
1	10029-DC	13	Deck	1				
2	10237-DC	01	Antenna winding	1				

Rev.	ECN No.	Date	Changed by
01	-	06/07/2020	J.Brunton



TAPE OVER THE FIRST WINDING TO STOP IT FROM FORMING A GAP

TRAILING WIRES:
350mm-20mm
AS SPECIFIED IN
PART DRAWING



STARTING POSITION OF FIRST WINDING

THE WIRE SHOULD BE ASSEMBLED AS SHOWN TO START THE FIRST WINDING. THE TRAILING WIRE WILL NEED TO BE PLACED OUT OF THE WAY WHEN WINDING.

THE WIRE SHOULD LIE ALONG THE RIBS SHOWN WITH RED ARROWS. THIS SHOULD BE DONE UNDER TENSION. THE FOLLOWING WINDINGS SHOULD REST AGAINST THIS WIRE TIGHTLY.

THE FIRST 5 WINDINGS SHOULD LIE BETWEEN THE HOOP RIBS AND THE LAST 6 WINDINGS SHOULD LIE ON THE 2nd RIB. THE BLUE ARROW INDICATES THAT THE GAP CREATED BY THE RIB SHOULD NOT GO FAR PAST THIS POINT.

ALL WINDINGS SHOULD BE TIGHT WITH NO GAPS AND SHOULD HAVE NO OVERLAPPING ACROSS THE ASSEMBLY.



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Tolerances unless otherwise specified:
Over Up to Grade II
0 30: ±0.1
30 120: ±0.3
120 300: ±0.5
315 1000: ±0.8
1000 2000: ±1.2
Angular: ±1°
Third Angle Projection

Changes:
Rev01: Initial release for pre-pilot

Material Type: N/A
Material Grade: N/A

Material Manufacturer: N/A
Weight: 181.52 g
Volume: 181515.60 mm³

Format: A3
Units: mm

Product: Poseidon
Description: Deck Winding Assembly
Part Number: 10719-DA

Model Filename: 10719-DA
Revision: 01

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Third Angle Projection

1 2 3 4 5 6 7 8