

1	2	3	4	5	6	7	8
ITEM NO.	PART NUMBER	Revision	DESCRIPTION	QTY.			
1	10029-DC	13	Deck	1			
2	10237-DC	01	Antenna winding	1			

Rev.	ECN No.	Date	Changed by
01	-	06/07/2020	J.Brunton

STARTING POSITION OF FIRST WINDING
THE WIRE SHOULD BE ASSEMBLED AS SHOWN TO START THE FIRST WINDING. THE TRAILING WIRE WILL NEED TO BE PLACED OUT OF THE WAY WHEN WINDING.

FIRST WINDING ROUTE
THE WIRE SHOULD LIE ALONG THE RIBS SHOWN WITH RED ARROWS. THIS SHOULD BE DONE UNDER TENSION. THE FOLLOWING WINDINGS SHOULD REST AGAINST THIS WIRE TIGHTLY.

WINDING DETAIL ON HOOP RIBS
THE FIRST 5 WINDINGS SHOULD LIE BETWEEN THE HOOP RIBS AND THE LAST 6 WINDINGS SHOULD LIE ON THE 2nd RIB. THE BLUE ARROW INDICATES THAT THE GAP CREATED BY THE RIB SHOULD NOT GO FAR PAST THIS POINT.

FINISHED WINDINGS
ALL WINDINGS SHOULD BE TIGHT WITH NO GAPS AND SHOULD HAVE NO OVERLAPPING ACROSS THE ASSEMBLY.

 SURE PET CARE	Sure Petcare 7 The Irwin Centre Scotland Road, Dry Drayton Cambridge, CB23 8AR, UK Tel: +44(0)1954 211664 info@surespetcare.com www.surespetcare.com	Tolerances unless otherwise specified: Over Up to Grade 11 0 6: ±0.1 6 30: ±0.2 30 120: ±0.3 120 315: ±0.5 315 1000: ±0.8 1000 2000: ±1.2 Angular: ±1° Third Angle Projection	Changes: Rev01: Initial release for pre-pilot	Material Type: N/A Material Grade: N/A Drawn by: J. Brunton Supersedes:	Material Manufacturer: N/A Weight: 181.52 g Volume: 181515.60 mm ³ Finish/ Coating: N/A Colour: N/A	Format: A3 Units: mm Scale: 1:2 Sheet: 1 of 1	Product: Poseidon Description: Deck Winding Assembly Part Number: 10719-DA	Model Filename: 10719-DA Revision: 01
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