## **Debugging Steps**

## **Testing Tools and Instruments**

- 1. One set digital radio tester (Aeroflex 3920)
- 2. One piece program cable
- 3. One 5A/24V power supply
- 4. One computer installed with debugging and testing software

## **Debugging Steps**

- 1. Adjust the supply voltage to DC 3.7V.
- 2. Connect the radio to the power supply, Connect it with the digital radio tester and program cable.
- 3. Switch Aeroflex 3920 into analog mode.
- 4. Opening the testing software and start debugging mode.
- 5. To calibrate "frequency stability modulating", parameter needs to be set as  $\pm 100$ Hz.
- 6. Set "power of transmit" as  $1.5\pm0.5$ W Max / 0.4W  $\pm0.1$ W (8-14Ch)
- 7. Adjust the "I Road amplitude of analog transmit & Q road amplitude" make analog transmit frequency deviation as of 2kHz-2.1kHz.
- 8. Adjust "CTCSS(67Hz) frequency deviation" as 0.3kHz-0.4kHz.
- 9. Set "CTCSS(151.4Hz) frequency deviation" as 0.3kHz-0.4kHz.
- 10. Set "CTCSS(254.1Hz) frequency deviation" as 0.3kHz-0.4kHz.
- 11. Set "DCS frequency deviation" as 0.3kHz-0.4kHz.
- 12. Adjust "receive sensitivity", until the SINAD of instruments is in the range of 4-7dB.