Tune up procedure

The equipment under test is the transmitter of GSM/EDGE Dual SIM Mobile Phone. This device includes GSM/GPRS/EDGE 1900, WLan 11b/g, and Bluetooth RF modules; however, all of these RF modules will not transmit simultaneously in any case.

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PCS1900:
PCL = 00, PWR = 26 \pm 2.5 dBm
PCL = 01, PWR = 25 \pm 2.5dBm
PCL = 02, PWR = 24 \pm 2.5 dBm
PCL = 03, PWR = 22 \pm 2.5 dBm
PCL = 04, PWR = 20 \pm 2.5 dBm
PCL = 05, PWR = 18 \pm 2.5dBm
PCL = 06, PWR = 16 \pm 2.5 dBm
PCL = 07, PWR = 14 \pm 2.5 dBm
PCL = 08, PWR = 12 \pm 2.5 dBm
PCL = 09, PWR = 10 \pm 2.5dBm
PCL = 10, PWR = 08 \pm 2.5 dBm
PCL = 11, PWR = 06 \pm 2.5 dBm
PCL = 12, PWR = 04 \pm 2.5 dBm
PCL = 13, PWR = 02 \pm 2.5 dBm
PCL = 14, PWR = 00 \pm 2.5 dBm
PCL = 15, PWR = -02 \pm 2.5 dBm
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Then these appropriate gain settings are stored in each phone individually. The user has no possibility to change these settings later on, and during manufacturing each phone will be individual calibrated. The measurement is done in fully calibrated setup, which is based on a Rohde& Schwarz CMU200 base station simulator. Furthermore, the highest power level is verified afterwards in a call measurement on three channels (low, middle and high).