REVISIONS (Δ DENOTES CHANGE) NOTES - UNLESS OTHERWISE SPECIFIED: DATE (YYMMDD) **REV UPDATED BY** 101105 INITIAL RELEASE Α P. BACIUSKA 1.0 APPLICABLE STANDARDS / SPECIFICATIONS: 1.1 ASME Y14.5M - 1994 (DIMENSIONING AND TOLERANCING): В 110922 S. JOHNSON C 111025 M. BOLAN 2.0 MATERIAL RESTRICTIONS: 2.1 THIS PART MUST BE COMPLIANT TO THE RoHS DIRECTIVE 2002/95/EC OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL OF 27 JANUARY 2003, ON THE RESTRICTION OF THE USE OF CERTAIN HAZARDOUS SUBSTANCES IN В B ELECTRICAL AND ELECTRONIC EQUIPMENT. 3.0 DIMENSIONING AND TOLERANCING: 3.1 DIMENSIONS ARE SHOWN IN UNITS AS SPECIFIED IN TITLE BLOCK. 3.2 A REFERENCE (REF) DIMENSION IS A DIMENSION WITHOUT TOLERANCE AND IS USED FOR INFORMATIONAL PURPOSES ONLY. 3.3 ALL RADII PER ELECTRONIC DATA FILE UNLESS OTHERWISE SPECIFIED 3.4 DIMENSIONLESS FEATURES ARE CONSIDERED TO BE PROCESS CONTROLLED. LOCATIONS ARE GOVERNED BY THE ELECTRONIC DATA FILE GEOMETRY AND 2-PLACE DECIMAL TOLERANCES AS SPECIFIED IN TITLE BLOCK. 4.0 MATERIAL: 4.1 CONNECTOR 4.1.1 U. FL (I-PEX IPX-13 OR EQUIVALENT) 4.2 CABLE: 4.2.1 1.13MM DIAMETER COAXIAL CABLE 4.2.2 INNER CONDUCTOR: SILVER PLATED COPPER WIRE 4.2.3 OUTER CONDUCTOR: TIN PLATED COPPER WIRE 4.2.4 INSULATOR: PFA FLUOROPOLYMER OR EQUIVALENT 4.2.5 OUTER JACKET: FEP FLUOROPOLYMER OR EQUIVALENT **ELECTRONIC DATA FILES** FILE NAME **DESCRIPTION** 5.0 FINISH: N/A 66089-XXXX C.pdf ADOBE PDF DRAWING 66089-XXXX C.dxf 2D CAD DRAWING 6.0 PROCESS ALLOWANCE: NONE **FAI SHEET** 66089-XXXX C.xls DATE (YYMMDD) UNLESS OTHERWISE SPECIFIED DRAWN BY ANAREN MICROWAVE INC. *A*naren DIMENSIONS ARE IN MILLIMETERS 10/07/13 S JOHNSON EAST SYRACUSE, NEW YORK -TOLERANCES-DESIGNER N/A ANTENNA, MONOPOLE 2 PL DEC ± .10 K RICHARDSON **ENGINEER** $1 PL DEC \pm .3$ APPROVAL SIGNATURES ON FILE ANGLES ± 1° THIRD ANGLE PROJECTION SIZE CAGE CODE DOC 19 66089-XXXX 31597 NO. CONTRACT NO. DIST SCALE DOC CODE **REV** 0 SHEET 1 OF 3 600 A-E format revF INV2K8

В

7.0 COMPONENT PERFORMANCE CHARACTERISTICS (AT CENTER FREQUENCY):

7.1 IMPEDANCE: 50 OHMS

7.2 CENTER FREQUENCY: SEE TABLE 2

7.4 VSWR: 1.7 MAX 7.5 RADIATION: OMNIDIRECTIONAL

8.0 PERMANENT MARKING: NONE

9.0 INSPECTION CRITERIA:

9.1 RESPONSIBILITY FOR INSPECTION: UNLESS OTHERWISE SPECIFIED IN THE CONTRACT OR ORDER, THE SUPPLIER IS RESPONSIBLE FOR THE PERFORMANCE OF ALL INSPECTION REQUIREMENTS AS SPECIFIED HEREIN. THE SUPPLIER MAY UTILIZE THEIR OWN FACILITIES OR ANY SUITABLE LABORATORIES UNLESS DISAPPROVED BY ANAREN MICROWAVE, INC. (AMI). AMI RESERVES THE RIGHT TO PERFORM ANY OF THE TESTS SET FORTH IN THIS SPECIFICATION. IF NO INSPECTION IS SPECIFIED, THE SUPPLIER IS RESPONSIBLE FOR ENSURING THAT PARTS MEET THE REQUIREMENTS OF THIS DRAWING. 9.2 FIRST ARTICLE INSPECTION (FAI) SPECIFIED PARAMETER DATA, BOX-D#, [D#],: THIS SPECIFIED PARAMETER DATA IS USED FOR QUALITY EVALUATION OF THE FIRST PIECE PARTS PRODUCED FROM THE PRODUCTION TOOL/PROCESS AND EACH MANUFACTURING LOT (MFG LOT).

- 9.3 ALL DATA SHALL BE SUBMITTED TO AMI IN ELECTRONIC FORMAT IN THE EXCEL (.xls) FILES SUPPLIED BY AMI.
- 9.4 ALL PIECES SHALL BE SERIALIZED TO CORRESPOND WITH THE SAMPLE NUMBER IN THE FAI EXCEL SPREAD-SHEETS.
- 9.5 SERIALIZATION MARKING SHALL CONSIST OF NON-PERMANENT, NON-DAMAGING METHODS (SUCH AS FELT-TIPPED MARKER.) THE SERIALIZATION SHALL NOT DEGRADE/DAMAGE THE PART. NO SCRATCHES, DENTS OR DEFORMATION ALLOWED.
- 9.6 ALL FAI PIECES SHALL BE SUBMITTED TO AMI WHEN THE DATA IS SUBMITTED TO AMI.
- 9.7 THE FOLLOWING TABLE INDICATES THE REQUIRED DIMENSIONS AND NUMBER OF SERIALIZED PIECES NECESSARY TO SATISFY FAI AND MFG LOT **REQUIREMENTS:**

TABLE 1:	FIRST ARTICLE INSPECTION & MANUFACTURING LOT DATA							
PARAMETE	R DATA	FAI	MFG LOT					
# SERIALIZ	ZED PCS	30	5					
DIMENSIONS	SHEET	3	3					
REQUIRED	VIEW/FIG.	1	1					

10.0 SHIPPING AND STORAGE:

- 10.1 THE SUPPLIER MUST FOLLOW THESE PRECAUTIONS WHEN SHIPPING AND STORING THESE PARTS.
- 10.2 THE SUPPLIER SHALL STORE AND SHIP BOTH RAW MATERIAL AND FINISHED PARTS IN A CONTROLLED, NON-CORROSIVE ENVIRONMENT TO PREVENT OXIDATION, CORROSION, ETC.
- 10.2.1 UNIQUE MATERIAL CHARACTERISTICS SUCH AS CORROSION PROTECTION FOR UNPLATED STEEL SUPERSEDE THE FOLLOWING REQUIREMENTS.
- 10.2.2 STORAGE:
- 10.2.2.1 TEMPERATURE RANGE: 15 °C TO 30 °C.
- 10.2.2.2 RELATIVE HUMIDITY: 40% RH MAXIMUM.
- 10.2.3 SHIPPING:
- 10.2.3.1 TEMPERATURE RANGE: -15 °C TO 40 °C (FOR LESS THAN 3 DAYS).
- 10.3 THE SUPPLIER SHALL STORE, HANDLE, PACKAGE AND SHIP RAW MATERIALS AND FINISHED GOODS IN A MANNER THAT PREVENTS DAMAGE OR DEGRADATION OF THE MATERIAL.
- 10.4 THE SUPPLIER SHALL LABEL EACH PRODUCT CONTAINER/BAG WITH PART NUMBER, PURCHASE ORDER NUMBER AND QUANTITY PER CONTAINER/BAG.
- 10.4.1 THE SUPPLIER IS RESPONSIBLE FOR LABELING AND STORING FINISHED GOODS TO PREVENT MIXING WITH OTHER PARTS.

SIZE	CAGE CODE 31597		DOC NO.	66089-XXXX			
SCALE	NTS	DOC CODE	0	REV	С	SHEET	2

