

**1.0 DESCRIPTION:**

This document provides the requirements for manufacture and inspection of a printed label that is part of a larger assembly.

**2.0 VENDOR:**

Celestica shall print serial number labels onto purchased label stock.

**3.0 REQUIREMENTS FOR VENDOR:**

<b>Characteristic</b>	<b>Specification**</b>
Visual	Printed label shall be free of voids in the printing. See image below for print layout
Dimensions	0.65"X 0.20"
Mechanical Properties	NA
Material Composition	Label Stock: TTL136.433-10 (Label, TT433 0.65"X0.20", 1-UP ) IDENTCO – Polyimide Label Stock
Other Physical Properties	<ul style="list-style-type: none"> <li>Serial number shall be a leading zero-padded nine (9) decimal digit number</li> <li>There shall be a barcode that represents the serial number. Code128 format at 600dpi.</li> <li>There shall be an FCC number "FCC ID: X7901750"</li> <li>The serial number range will AVOID the following numbers. The serial number shall not be in the following range as it is reserved for other products: <ul style="list-style-type: none"> <li>268435456 to 285212671</li> </ul> </li> </ul>
Electrical Properties	NA
Shelf life/Expiration	NA
Packaging Requirements	NA
Labeling Requirements	NA
BSE/TSE Free Statement	NA

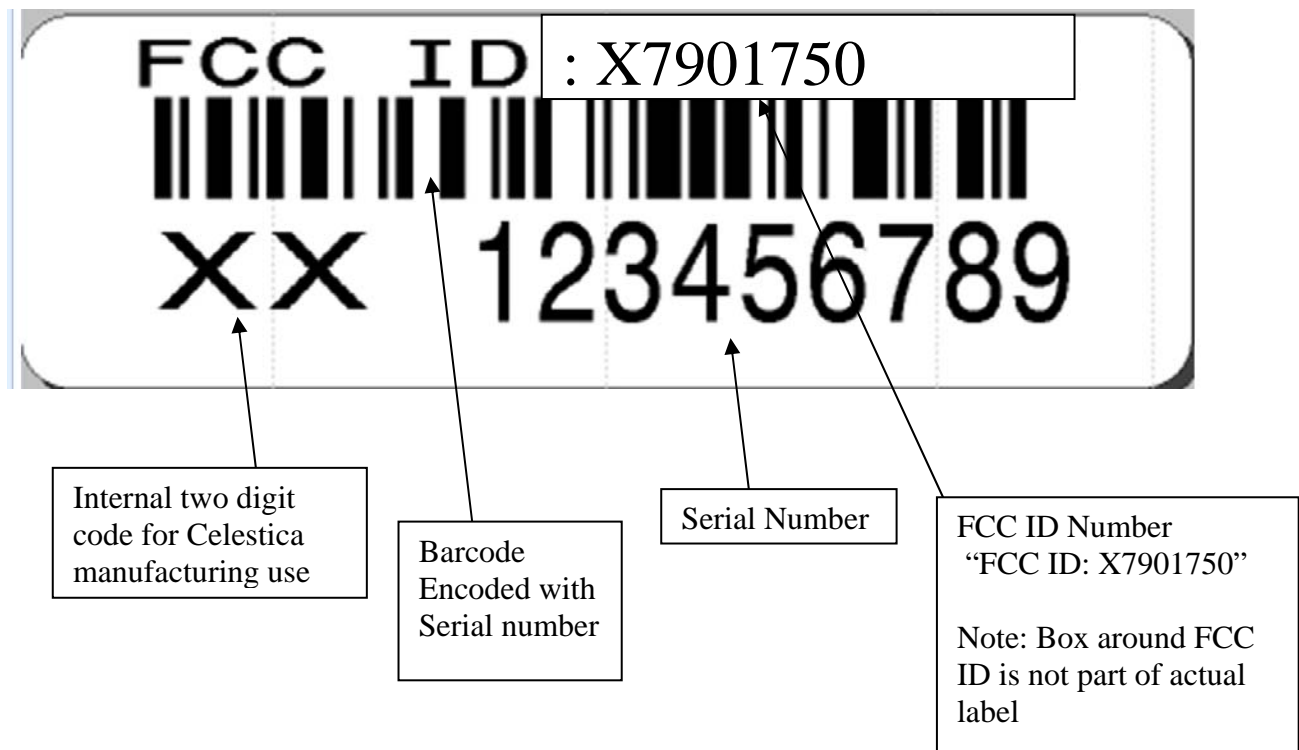
4.0 **INCOMING INSPECTION/TEST REQUIREMENTS (OR PLEASE INDICATE IF DOCK-TO STOCK).** Note: Serial number label shall be part of an assembly and shall not be received individually.

Inspect/Test every lot for the following:

Characteristic	Specification**
Part Number and Rev Verification	NA
Visual	NA
Dimensions	NA
Material Composition	NA
Mechanical Properties	NA
Other Physical Properties	NA
Chemical Properties	NA
Electrical Properties	NA
Shelf life/Expiration	NA
Packaging Requirements	NA
Labeling Requirements	NA
BSE/TSE Free Requirement	NA
Certificate of Analysis/Compliance	NA

\*\* Put NA if not required. Do NOT delete a characteristic.

5.0 **Label Print Layout:**



REVISION HISTORY				
Rev	DCO No.	Release Date	Description of Change	Originator
1	EtQ	05Oct2012	Initial Release	T. Schoenberger
2	EtQ	07Dec 2012	Clarify serial number description, barcode type and dpi. Indicate serial number range to be avoided	T. Schoenberger
3	EtQ	22Apr2013	Add "FCC ID X7901750"	T. Schoenberger
4	EtQ	15May2013	Add a ":" between "ID" and "X"	T. Schoenberger