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Test report no.:
190174-AU01+W01
for:
Elatec GmbH
RFID reader / writer
TWN4 Palon Compact
FC
Industry Canada
according to:
15.209
DAKKS Deutsche Akkreditierungsstelle
D-PL-12155-0Ĩ-04 D-PL-12155-0Ĩ-03

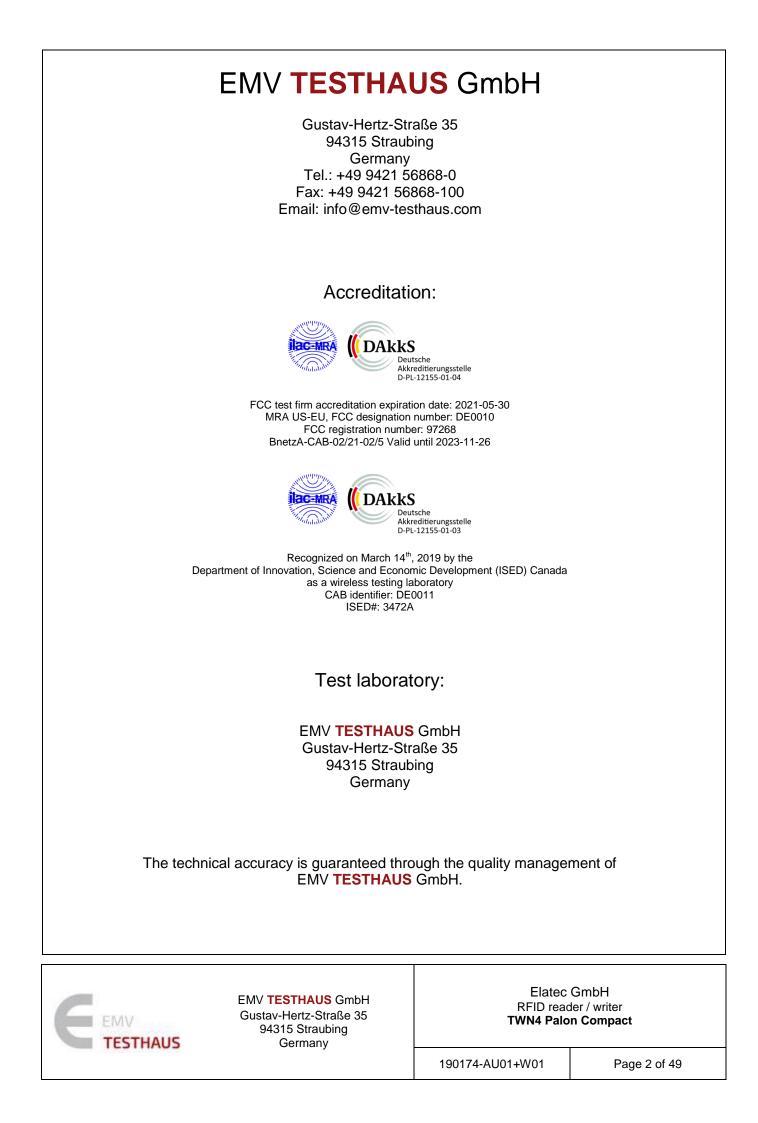


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1 Summary of test results

System type: RFID Reader

47 CFR part and section	Test	Equivalent to IC radio standard(s)	Page	Result	Note(s)
15.207	AC power line conducted emissions 150 kHz to 30 MHz	RSS-210, section 3.1 RSS-Gen, section 8.8	23	Passed	1
15.215(c)	20 dB bandwidth		27	For information only	
2.202(a) ANSI C63.10	Occupied bandwidth (99 %)	RSS-Gen, section 6.7	30	For information only	
15.205 (a) – (c)	Restricted bands of operation	RSS-Gen section 8.10	33	Passed	
15.209	Emissions outside the operating frequency band(s) specified 9 kHz to 10 th harmonic	RSS-Gen, section 6.13 RSS-Gen, section 8.9			
	9 kHz to 30 MHz	Section 6.9	36	Passed	2
	30 MHz to 1 GHz		42	Passed	2
	1 GHz to 10 th harmonic			Not applicable	

Notes (for information about EUT see clause 3):

- 1 Measurements to demonstrate compliance with the conducted limits are not required for devices which only employ battery power for operation and which do not operate from the AC power lines or contain provisions for operation while connected to the AC power lines. Devices that include, or make provisions for, the use of battery chargers which permit operating while charging, AC adapters or battery eliminators or that connect to the AC power lines indirectly, obtaining their power through another device which is connected to the AC power lines, shall be tested to demonstrate compliance with the conducted limits.
- 2 Measurements were performed with RS-485, RS-232 and USB interface.



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Straubing, December 5, 2019

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2 Referenced publications

Publication	Title
CFR 47 Part 2 November 2019	Code of Federal Regulations, Title 47 (Telecommunication), Part 2 (Frequency allocation and radio treaty matters; General rules and regulations) of the Federal Communication Commission (FCC)
CFR 47 Part 15 November 2019	Code of Federal Regulations, Title 47 (Telecommunication), Part 15 (Radio Frequency Devices) of the Federal Communication Commission (FCC)
ANSI C63.10 June 2013	American National Standard of Procedures for Compliance Testing of Unlicensed Wireless Devices
KDB 174176 D01 June 3, 2015	AC power-line conducted emissions Frequently Asked Questions
RSS-Gen, Issue 5 April 2018	Spectrum Management and Telecommunications - Radio Standards Specification - General Requirements for Compliance of Radio Apparatus
RSS-210 Issue 9, August 2016	Spectrum Management and Telecommunications Radio Standards Specification Licence-exempt Radio Apparatus (All Frequency Bands): Category I Equipment



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3 Equipment under test (EUT)

All Information in this clause is declared by customer.

3.1 General information

Product type:	RFID reader / writer			
Model name:	TWN4 Palon Compact			
Serial number(s):	2019288640	2019288640		
Applicant:	Elatec GmbH			
Manufacturer:	Elatec GmbH			
Version:	Hardware:	Revision C		
	Software:	B1.08/NKF3.12/STD2.0)2/B/BT1.07/EL	
Additional modifications:	None			
HVIN:	EL1902			
FCC ID:	WP5TWN4F10			
IC registration number:	7948A-TWN4F10			
Power supply:	DC supply			
USB:	Nominal voltage: Minimum voltage: Maximum voltage:	5.00 V 4.30 V 5.50V		
RS-485 / RS-232:	Nominal voltage: Minimum voltage: Maximum voltage:	12.00 V 9.00 V 30.00 V		
Temperature range:	-25 °C to +80 °C (customer defined)			
Device type:	Portable	□ Mobile	\boxtimes Fixed	



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3.2 Radio specifications

System type:	RFID Reader		
Application frequency band:	n/a		
Operating frequency:	125kHz		
Short description:	The EUT is a RFID Rea	ader operating at the freq	uency 125 kHz.
Number of RF channels	1		
Modulation	ASK		
Emission designator:	322HK1D		
Antenna:	Type: Connector:	PCB antenna constant external constant emporary	 □ internal ⊠ none (integral antenna)

3.3 Photo documentation

For photos of the EUT look at annex B. Photos taken during testing including EUT positions can be found in annex A.



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4 Test configuration and mode of operation

4.1 Test configuration

Device Type designation		Serial or inventory no.	Manufacturer	
	EUT			
RFID reader / writer	TWN4 Palon Compact	2019288640	Elatec GmbH	
Support equipment				
RFID tag	Keyfob 125 kHz			
USB cable	Micro USB – USB A			
Adapter + wiring	RS-485 to USB	V0331		
Adapter + wiring	Serial to USB	0219	ASSMANN Electronic GmbH	
Notebook + power supply	LIFEBOOK U772	O00632	Fujitsu	

Table 1: Devices used for testing

4.2 Mode of operation

4.2.1 Test software used for all tests

Customer software Director.exe and the software file TWN4_NCx322_PRS104_SimpleProtocol_COM1.bix and TWN4_NCx322_PRS104_Nano_CDC_SimpleProtocol.bix were used.

4.2.2 Test modes applied

The EUT was configured via Director.exe to send a modulated carrier signal at the operating frequency 125 kHz.

The LEDs of the EUT were switched on and off.



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5 Test procedures

5.1 General specifications

5.1.1 Test setups

Tabletop devices are placed on a non-conductive table with a height of 0.8 m. In case of AC power-line conducted emissions test, the rear of the EUT is located 40 cm to the vertical wall of the RF-shielded (screened) room which is used as vertical conducting plane. For radiated emission measurements above 1 GHz, tabletop devices are placed at a height of 1.5 m above the floor using a support made of styrene placed on top of the non-conductive table.

Floor-standing devices are placed either directly on the reference ground-plane or on insulating material (see clause 6.2.3 of ANSI C63.10-2013 for more details).

All other surfaces of tabletop or floor-standing EUTs are at least 80 cm from any other grounded conducting surface. This includes the case or cases of one or more LISNs when performing an AC power-line conducted emissions test.

Radiated emission measurements of equipment that can be used in multiple orientations (e.g. portable or handheld devices) are performed with the EUT in each of three orthogonal axis positions.

5.2 AC power line conducted emission

AC power-line conducted emissions are measured according to clause 6.2 of ANSI C63.10 over the frequency range from 150 kHz to 30 MHz to determine the line-to-ground radio-noise voltage that is conducted from all of the EUT current-carrying power input terminals that are directly (or indirectly via separate transformers or power supplies) connected to a public power network. The tests are performed in a shielded room.

If the EUT normally receives power from another device that in turn connects to the public utility ac power lines, measurements are made on that device with the EUT in operation to demonstrate that the device continues to comply with the appropriate limits while providing the EUT with power. If the EUT is operated only from internal or dedicated batteries, with no provisions for connection to the public utility ac power lines (600 VAC or less) to operate the EUT (such as an adapter), then ac power-line conducted measurements are not required.

For direct current (dc) powered devices where the ac power adapter is not supplied with the device, an "off-the-shelf" unmodified ac power adapter is used. If the device is supposed to be installed in a host (e.g., the device is a module or PC card), then it is tested in a typical compliant host.



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Frequency (f)	Measurement	Step size		Detector type	
	receiver bandwidth		Prescan	Prescan with FFT	Final scan
150 kHz ≤ f < 30 MHz	9 kHz	≤ 4.5 kHz	Peak, Average	Quasi-peak, Average	Quasi-peak, Average

Table 2: Bandwidth and detector type for AC power-line conducted emissions test

The AC power-line conducted emissions test is performed in the following steps:

- a) The EUT is arranged as tabletop or floor-standing equipment, as applicable, and connected to a line impedance stabilization network (LISN) with 50 μ H / 50 Ω . If required, a second LISN of the same type and terminated by 50 Ω is used for peripheral devices. The EUT is switched on.
- b) The measurement equipment is connected to the LISN for the EUT and set-up according to the specifications of the test (see table 2). At the LISN, the neutral line is selected to be tested.
- c) The prescan is performed with both detectors activated at the same time. If the test receiver is capable of FFT analysis, it is used for prescan, but not for final scan.
- d) When the prescan is completed, maximum levels with less margin than 10 dB or exceeding the limit are determined and collected in a list.
- e) With the first frequency of the list selected, a frequency zoom over a range of ten times of the measurement receiver bandwidth around this frequency is performed. If the EUT has no significant drift in frequency, the frequency zoom can be skipped.
- f) For final scan, the emission level is measured and the maximum is recorded.
- g) Steps e) to f) are repeated for all other frequencies in the list. At least the six highest EUT emissions relative to the limit have to be recorded.
- h) Steps c) to g) are repeated for all current-carrying conductors of all of the power cords of EUT, i.e. all phase and (if used) neutral line(s).

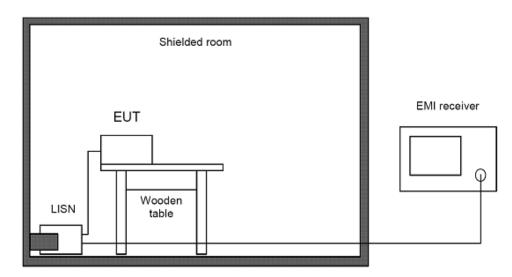
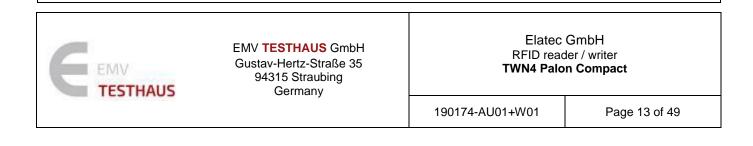


Figure 1: Setup for AC power-line conducted emissions test from 150 kHz to 30 MHz



5.3 Radiated emissions below 30 MHz

Radiated emissions below 30 MHz are measured according to clause 6.4 of ANSI C63.10 using an inductive shielded loop antenna. As this antenna measures the magnetic field only, its antenna factors are converted to electric field strength values assuming a free space impedance of 377 Ω as described in clause 4.3.1 of ANSI C63.10. This results in an additional correction of 51.53 dB.

According to clause 6.4.3 of ANSI C63.10, at frequencies below 30 MHz, measurements may be performed at a distance closer than that specified in the requirements. In this case, the results are extrapolated to the specified distance by using a recalculation factor determined according to one of the methods described in clause 6.4.4 of ANSI C63.10, provided that the maximum dimension of the device is equal to or less than 0.625 times the wavelength at the frequency being measured. As the minimum wavelength is 10 meters corresponding to the maximum frequency of 30 MHz, this requirement is fulfilled if the maximum dimension of the device is equal to or less than 6.25 meters.

Unless otherwise stated, the recalculation factor is determined according to clause 6.4.4.2 "Extrapolation from the measurement of a single point" of ANSI C63.10:

d _{near field}	= 47.77 / f _{MHz} , or
f _{MHz}	= 47.77 / d _{near field}

The frequency f_{MHz} at which the near field distance is equal to the limit and/or test distance is important for selection of the right formula to determine the recalculation factor:

<i>f_{MHz}</i> (300 m)	≈ 0.159 MHz
<i>f_{MHz}</i> (30 m)	≈ 1.592 MHz
<i>f_{MHz}</i> (3 m)	≈ 15.923 MHz

Based on the test distances for the general radiated emission limits as specified in §15.209 of 47 CFR Part 15, the following formulas are used to determine the recalculation factor:

Frequency (f)	d _{limit}	<i>d</i> _{measure}	Formula for recalculation factor
9 kHz ≤ f ≤ 159 kHz 490 kHz < f ≤ 1.592 MHz	300 m 30 m	3 m	-40 log(d _{limit} / d _{measure})
159 kHz < f ≤ 490 kHz 1.592 MHz < f ≤ 15.923 MHz	300 m 30 m	3 m	-40 log(d _{near field} / d _{measure}) - 20 log(d _{limit} / d _{near field})
f > 15.923 MHz	30 m	3 m	-20 log(d _{limit} / d _{measure})

Table 3: Recalculation factors for extrapolation

Prescans for radiated measurements below 30 MHz are performed in a fully anechoic room (called "CDC"). The measurement distance is 3 meters. The emissions of the EUT are recorded with an EMI test receiver configured as described in table 4.



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Fraguaday (f)	Magguramont	Stop oizo			
Frequency (f)	Measurement receiver bandwidth	Step size	Prescan	Detector type Prescan with FFT	Final scan
9 kHz ≤ f < 150 kHz	200 Hz	≤ 100 Hz	Peak, Average	Peak Quasi-peak, Average	Peak Quasi-peak, Average
150 kHz ≤ f < 30 MHz	9 kHz	≤ 4.5 kHz	Peak, Average	Peak Quasi-peak, Average	Peak Quasi-peak, Average

Table 4: Bandwidth and detector type for radiated emissions test below 30 MHz

Prescans are performed with all detectors activated at the same time. If the test receiver is capable of FFT analysis, it is used for prescans, but not for final scans. If no limit is specified for certain detectors, final scan measurement with these detectors may be omitted.

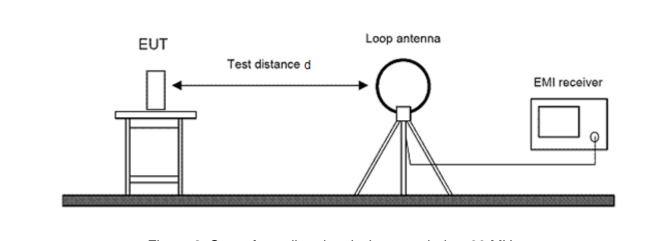
The radiated emissions test below 30 MHz is performed in the following steps:

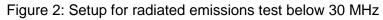
- a) The loop antenna is positioned with its plane perpendicular to the ground with the lowest height of the antenna 1 m above the ground.
- b) The EUT is placed in its standard position on a turntable capable of rotation through 360° in the horizontal plane and arranged as tabletop or floor-standing equipment, as applicable. The EUT is switched on.
- c) The measurement equipment is connected to the loop antenna and set-up according to the specifications of the test (see table 4).
- d) The EUT is turned to a position likely to get the maximum and the test antenna is rotated to detect the maximum of the fundamental in this EUT position.
- e) Then the EUT is rotated in a horizontal plane through 360° in steps of 45°. Starting at 0°, at each table position the spectrum for the full frequency range is recorded. If the emission at a certain frequency is higher than the levels already recorded, the current table position is noted as the maximum position.
- f) After the last prescan, the significant maximum emissions and their table positions are determined and collected in a list.
- g) With the test receiver set to the first frequency of the list, the EUT is rotated by ±45° around the table position found during prescans while measuring the emission level continuously. For final scan, the worst-case table position is set and the maximum emission level is recorded.
- h) Step g) is repeated for all other frequencies in the list.
- i) Finally, for frequencies with critical emissions the loop antenna is rotated again to find the maximum of emission. At least, frequency and level of the six highest emissions relative to the limit have to be recorded. However, emissions more than 20 dB below the limit do not need to be reported.

If the EUT may be used in various positions, steps a) to i) are repeated in two other orthogonal positions. If the EUT may be used in one position only, steps a) to i) are repeated in one orthogonal position.



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5.4 Radiated emissions from 30 MHz to 1 GHz

Radiated emissions in the frequency range 30 MHz to 1 GHz are measured according to clause 6.5 of ANSI C63.10 using a semi-anechoic chamber (SAC) with a ground plane on the floor. The measurement distance is 3 meters. The emissions of the EUT are recorded with an EMI test receiver configured as described in table 5.

Frequency (f)	Measurement	Step size	Detector type		
	receiver bandwidth		Prescan	Prescan with FFT	Final scan
30 MHz ≤ f ≤ 1 GHz	120 kHz	≤ 60 kHz	Peak	Quasi-peak	Quasi-peak

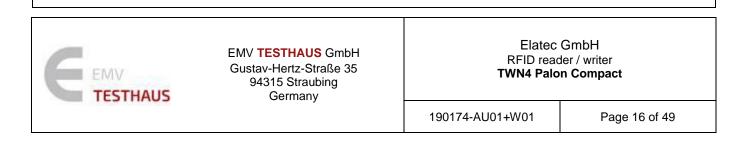
Table 5: Bandwidth and detector type for radiated emissions test from 30 MHz to 1 GHz

The measurement antenna is a combination of a biconical antenna and a logarithmic-periodic dipole array antenna. It is mounted on a support capable of allowing the antenna to be used in either horizontal or vertical polarization and in a height between 1 m and 4 m above the ground plane.

If the test receiver is capable of FFT analysis, it is used for prescans, but not for final scans.

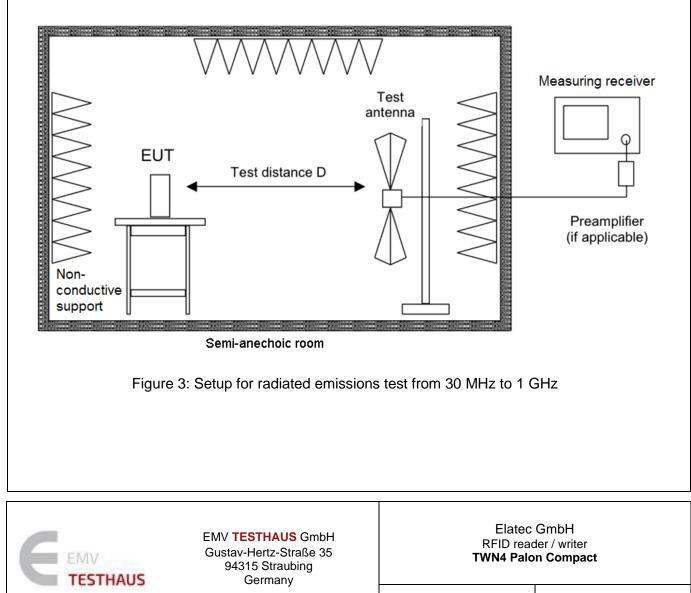
The radiated emissions test from 30 MHz to 1 GHz is performed in the following steps:

- a) The measurement antenna is oriented initially for vertical polarization.
- b) The EUT is placed in its standard position on a turntable capable of rotation through 360° in the horizontal plane and arranged as tabletop or floor-standing equipment, as applicable. The EUT is switched on.
- c) The measurement equipment is connected to the measurement antenna and set-up according to the specifications of the test (see table 5).
- d) The table position is set to 0°.
- e) The antenna height is set to 1 m.



- f) The spectrum for the full frequency range is recorded. If the emission at a certain frequency is higher than the levels already recorded, the polarization and height of the measurement antenna as well as the current table position are noted as the maximum position.
- g) The antenna height is increased to 4 m in steps of 50 cm. At each height, step f) is repeated.
- h) The polarization of the measurement antenna is changed to horizontal.
- i) The antenna height is decreased from 4 m to 1 m in steps of 50 cm. At each height, step f) is repeated.
- j) The EUT is rotated in a horizontal plane through 360° in steps of 60°. At each table position, steps e) to i) are repeated.
- k) After the last prescan, the significant maximum emissions with their polarizations and heights of the measurement antenna as well as their table positions are determined and collected in a list.
- I) With the test receiver set to the first frequency of the list, the measurement antenna is set to the polarization and height and the table is moved to the position as determined during prescans.
- m) The antenna is moved by ± 50 cm around this height and the EUT is rotated by $\pm 60^{\circ}$ around this table position while measuring the emission level continuously.
- n) For final scan, the worst-case positions of antenna and table are set and the maximum emission level is recorded.
- o) Steps I) to n) are repeated for all other frequencies in the list. At least, frequency and level of the six highest emissions relative to the limit have to be recorded. However, emissions more than 20 dB below the limit do not need to be reported.

If the EUT may be used in various positions, steps a) to o) are repeated in two other orthogonal positions.



5.5 Radiated emissions above 1 GHz

Radiated emissions above 1 GHz are measured according to clause 6.6 of ANSI C63.10 by conducting exploratory and final radiated emission tests. According to clause 6.6.4.1 of ANSI C63.10, measurements may be performed at a distance closer than that specified in the requirements. However, an attempt shall be made to avoid making final measurements in the near field of both the measurement antenna and the EUT.

For measurement of radiated emissions above 1 GHz, horn antennas are used.

5.5.1 Exploratory radiated emissions measurements

Exploratory radiated emissions above 1 GHz are measured in a semi-anechoic chamber with RF absorbing material on the floor or a fully anechoic room. They are performed by moving the receiving antenna over all sides of the EUT at a closer distance (e.g. 0.5 or 1 m) while observing the display of the test receiver to find the emissions to be re-tested during final radiated emission measurements.

According to clause 5.3.3 of ANSI C63.10, when performing measurements at a distance other than that specified, the results shall be extrapolated to the specified distance using an extrapolation factor of 20 dB/decade of distance (inverse of linear distance for field-strength measurements). To simplify testing and documentation, the limits are increased accordingly instead of decreasing the results.

The emissions of the EUT are displayed and recorded with an EMI test receiver operating in the spectrum analyzer mode using the settings as described in table 6.

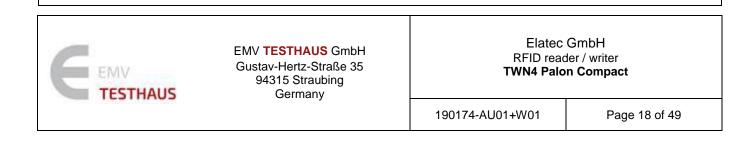
Frequency (f)	Resolution bandwidth	Video bandwidth	Sweep time	Trace detector(s)	Trace mode(s)	Test
f≥1 GHz	f≥1 GHz 1 MHz 3 MHz AUT	AUTO	Max Dook Average	Clear Write	Searching	
121002			AUTO	Max Peak, Average	Max Hold	Recording

Table 6: Bandwidth and trace settings for exploratory radiated emissions test above 1 GHz

If during exploratory radiated emissions measurements no levels to be re-tested are found, the final radiated emissions measurement may be omitted. In this case, the chart of the exploratory radiated emissions measurements has to be reported.

5.5.2 Final radiated emissions measurements

Final radiated emissions above 1 GHz are measured in a semi-anechoic chamber (SAC) with RF absorbing material on the floor between measurement antenna and EUT. The measurement



distance is 3 meters. The emissions of the EUT are recorded with an EMI test receiver configured as described in table 7.

Frequency (f)	Measurement	Step size	Detector type		
	receiver bandwidth		Prescan	Final scan	
f≥1GHz	1 MHz	≤ 500 kHz	Peak, Average	Peak, Average	

Table 7: Bandwidth and detector type for final radiated emissions test above 1 GHz

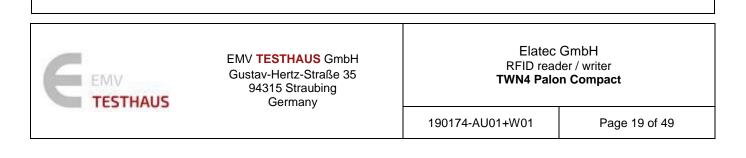
Prescans are performed with both detectors activated at the same time. If the test receiver is capable of FFT analysis, it is used for prescans, but not for final scans.

The horn antenna is mounted on a support capable of allowing the antenna to be used in either horizontal or vertical polarization and to be moved in a scan height range between 1 m and the scan height upper range defined in clause 6.6.3.3 of ANSI C63.10. When the EUT is manipulated through three different orientations, the scan height upper range for the measurement antenna is limited to 2.5 m above the ground plane.or 0.5 m above the top of the EUT, whichever is higher. Otherwise, the scan height upper range is 4 m above the ground plane.

To keep the emission signal within the illumination area of the 3 dB beamwidth of the measurement antenna, the automatic tilt function of the antenna support device is used to point the antenna at an angle toward the source of the emission.

The final radiated emissions test above 1 GHz is performed in the following steps:

- a) The measurement antenna is oriented initially for vertical polarization.
- b) The EUT is placed in its standard position on a turntable capable of rotation through 360° in the horizontal plane and arranged as tabletop or floor-standing equipment, as applicable. The EUT is switched on.
- c) The measurement equipment is connected to the measurement antenna and set-up according to the specifications of the test (see table 7).
- d) The table position is set to 0°.
- e) The antenna height is set to 1 m.
- f) The spectrum for the full frequency range is recorded. If the emission at a certain frequency is higher than the levels already recorded, the polarization and height of the measurement antenna as well as the current table position are noted as the maximum position.
 - g) The antenna height is increased to the scan height upper range in steps of 50 cm. At each height, step f) is repeated.
- h) The polarization of the measurement antenna is changed to horizontal.
- i) The antenna height is decreased from the scan height upper range to 1 m in steps of 50 cm. At each height, step f) is repeated.
- j) The EUT is rotated in a horizontal plane through 360° in steps of 30°. At each table position, steps e) to i) are repeated.
- k) After the last prescan, the significant maximum emissions with their polarizations and heights of the measurement antenna as well as their table positions are determined and collected in a list.
- I) With the test receiver set to the first frequency of the list, the measurement antenna is set to the polarization and height and the table is moved to the position as determined during prescans.
- m) The antenna is moved by ± 50 cm around this height and the EUT is rotated by $\pm 30^{\circ}$ around this table position while measuring the emission level continuously.
- n) For final scan, the worst-case positions of antenna and table are set and the maximum emission level is recorded.



 o) Steps I) to n) are repeated for all other frequencies in the list. At least, frequency and level of the six highest emissions relative to the limit have to be recorded. However, emissions more than 20 dB below the limit do not need to be reported.

If the EUT may be used in various positions, steps a) to o) are repeated in two other orthogonal positions.

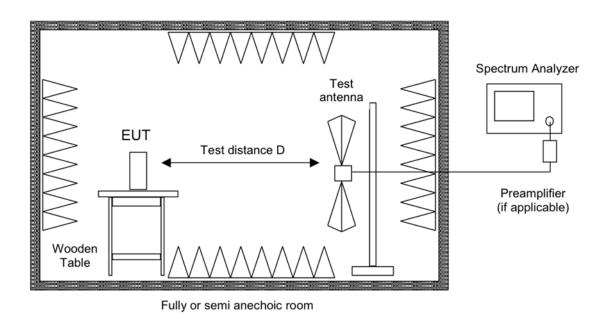


Figure 4: Setup for radiated emissions test above 1 GHz

5.6 Bandwidth measurements

5.6.1 20 dB bandwidth of the emission

The 20 dB bandwidth of the emission is measured according to clause 6.9.2 of ANSI C63.10 as the width of the spectral envelope of the modulated signal, at an amplitude level reduced by a ratio of 20 dB down from the reference value.

The spectrum analyzer center frequency is set to the nominal EUT channel center frequency. The span range for the EMI receiver or spectrum analyzer is between two times and five times the 20 dB bandwidth. The nominal IF filter bandwidth (3 dB RBW) shall be in the range of 1 % to 5 % of the 20 dB bandwidth and the video bandwidth (VBW) shall be approximately three times RBW.

The reference level of the instrument is set as required, keeping the signal from exceeding the maximum input mixer level for linear operation. In general, the peak of the spectral envelope shall be more than [10 log (20 dB bandwidth/RBW)] below the reference level.

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The 20 dB bandwidth of the emission is not required for digital transmission systems (DTS). For these systems, the 6 dB bandwidth applies.

for frequency hopping systems (FHSS). For these systems the 20 dB bandwidth applies.

5.6.2 99 % occupied bandwidth

According to section 6.7 of RSS-Gen, the occupied bandwidth (OBW) is defined as the 99 % emission bandwidth.

The span of the spectrum analyzer is set large enough to capture all products of the modulation process, including the emission skirts, around the carrier frequency, but small enough to avoid having other emissions (e.g. on adjacent channels) within the span.

The resolution bandwidth is in the range of 1 % to 5 % of the occupied bandwidth and the video bandwidth is not smaller than three times the resolution bandwidth. Video averaging is not permitted.

If possible, the detector of the spectrum analyzer is set to "Sample". However, if the device is not transmitting continuously, a peak, or peak hold is used in place of the sampling detector since this usually produces a wider bandwidth than the actual bandwidth (worst-case measurement).

To measure the 99 % emission bandwidth, the OBW function of the test receiver is used with the power bandwidth set to 99 %. This function indicates the lowest frequency (starting from the left side of the span) and the highest frequency (starting from the right side of the span) where 0.5% of the total sum is reached. The difference between the two frequencies is the 99 % occupied bandwidth.

5.7 Restricted bands of operation

The EUT was placed in a fully anechoic chamber and the testing was performed in accordance with ANSI C63.10 and 47 CFR Part 15, section 15.35. The measurement distance was 3 m. To find the closest margin of the spectrum to the limit mask adapted to the test distance the EUT was rotated by 360 degrees with detector of the test receiver set to peak. The loop antenna placed in a fixed height of 1 meter was rotated by 360 degrees to get the maximum of emission. In case of exceeding the limits the detector is switched to quasi peak for final testing in position of maximum emission.



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6 Test results

This clause gives details about the test results as collected in the summary of test results on page 6.

The climatic conditions are recorded during the tests. It is ensured that the climatic conditions are within the following ranges:

Ambient temperature	Ambient humidity	Ambient pressure
15°C to 35°C	30 % to 75 %	86 kPa to 106 kPa



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6.1 AC power line conducted emissions 150 kHz to 30 MHz

Section(s) in 47 CFR Part 15:	Requirement(s): Reference(s):	15.207 ANSI C63.10, clause 6.2
Section(s) in RSS:	Requirement(s): Reference(s):	RSS-Gen, section 8.8 ANSI C63.10, clause 6.2

Result¹

 \boxtimes Test passed

□ Test not passed

6.1.1 Test equipment

Туре	Designation	Manufacturer	Inventory no.
Shielded room	P92007	Siemens Matsushita	E00107
EMI test receiver (CDC)	ESCI 3	Rohde & Schwarz	E00552
Artificial mains network	ESH2-Z5	Rohde & Schwarz	E00005
Attenuator (10 dB)	50FHB-010-10	JFW Industries	E00471
Test software	EMC32-EB (V10.35)	Rohde & Schwarz	E00777

6.1.2 Limits

As specified in section 15.209 of 47 CFR Part 15, the emissions from an intentional radiator shall not exceed the conducted limits as specified in table 8.

	Conducted limit				
Frequency of emission [MHz]	Quasi-peak [dBµV]	Average [dBµV]			
0.15 – 0.5	66 to 56*	56 to 46*			
0.5 – 5.0	56	46			
5 - 30	60	50			

Table 8: AC power-line conducted limits

* Decreases with the logarithm of the frequency.

¹ For information about measurement uncertainties see page 85.



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6.1.3 Test procedure

AC power line conducted emissions are measured using the test procedure as described in clause 5.2.



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6.1.4 Test results

Performed by:	Anc	Ireas Mena	cher	Date	(s) of test	: 1	November 6	5, 2019	
Frequency rang	e Step s	ize IF Bandv		Detec escan F	tor inal scan	Measure Prescan	ement Time Final scan	Prear	nplifieı
150 kHz – 30 M	Hz ≤ 4.5 k	Hz 9 kH	lz Pk	K, AV	QP, AV	10 ms	1 s	(Off
Frequency	40 40 40 40 40 40 40 40 40 40	/G ducted emission QP Int of AC pc <i>Average</i>	ower-line <i>Limit</i>	requency in Hz * conduct	Fnal ResultAV	-PK+ Conducted emission G ions test – <i>Bandwidt</i>	phase L1	PE	Corr
(MHz)	(dBµV)	(dBµV)	(dBµV)	(dB)	Time (ms)	(kHz)			(dB)
0.365000	32.30		58.61	26.31	1000	9.000	L1	GND	10.1
0.401000		35.33	47.83	12.50	1000	9.000	L1	GND	10.1
	36.33		60.00	23.67	1000	9.000	L1	GND	11.3
14.545000				10.01	1000	9.000	L1	GND	
14.545000		31.39	50.00	18.61					
		31.39 	50.00 60.00	25.89	1000	9.000 9.000	L1 L1	GND GND	11.3 11.3 11.3



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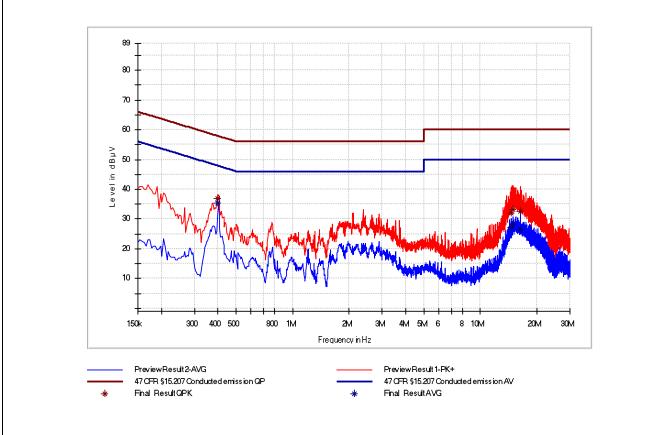


Figure 7: Chart of AC power-line conducted emissions test - phase N

Frequency (MHz)	QuasiPeak (dBµV)	Average (dBµV)	Limit (dBµV)	Margin (dB)	Meas. Time (ms)	Bandwidth (kHz)	Line	PE	Corr. (dB)
0.401000	36.78		57.83	21.05	1000	9.000	Ν	GND	10.1
0.401000		35.44	47.83	12.39	1000	9.000	N	GND	10.1
14.665000		27.08	50.00	22.92	1000	9.000	Ν	GND	11.5
14.677000	32.08		60.00	27.92	1000	9.000	Ν	GND	11.5
14.877000	33.24		60.00	26.76	1000	9.000	Ν	GND	11.5
14.893000		28.25	50.00	21.75	1000	9.000	Ν	GND	11.5
16.261000		26.57	50.00	23.43	1000	9.000	Ν	GND	11.5
16.273000	32.73		60.00	27.27	1000	9.000	Ν	GND	11.5

Figure 8: Final results of AC power-line conducted emissions test - phase N



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6.2 20 dB bandwidth

Section(s) in 47 CFR I	Part 15:	Requirement(Reference(s):	,	15.215(c) KDB 558074	D01, section 8
Performed by:	Andreas	Menacher	Date(s	s) of test:	November 4, 2019
Result ² :	🛛 Test p	assed	🗆 Tes	st not passed	

6.2.1 Test equipment

Туре	Designation	Manufacturer	Inventory no.
EMI test receiver (CDC)	ESCI 3	Rohde & Schwarz	E00552
Field probe	RF-R 400-1	Langer EMV-Technik	E00270

 $^{\rm 2}$ For information about measurement uncertainties see page 92.



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6.2.1 Limits

According to §15.215(c), intentional radiators operating under the alternative provisions to the general emission limits must be designed to ensure that the 20 dB bandwidth of the emission, or whatever bandwidth may otherwise be specified in the specific rule section under which the equipment operates, is contained within the frequency band designated in the rule section under which the equipment is operated. The requirement to contain the designated bandwidth of the emission within the specified frequency band includes the effects from frequency sweeping, frequency hopping and other modulation techniques that may be employed as well as the frequency stability of the transmitter over expected variations in temperature and supply voltage. If a frequency stability is not specified in the regulations, it is recommended that the fundamental emission be kept within at least the central 80% of the permitted band in order to minimize the possibility of out-of-band operation.

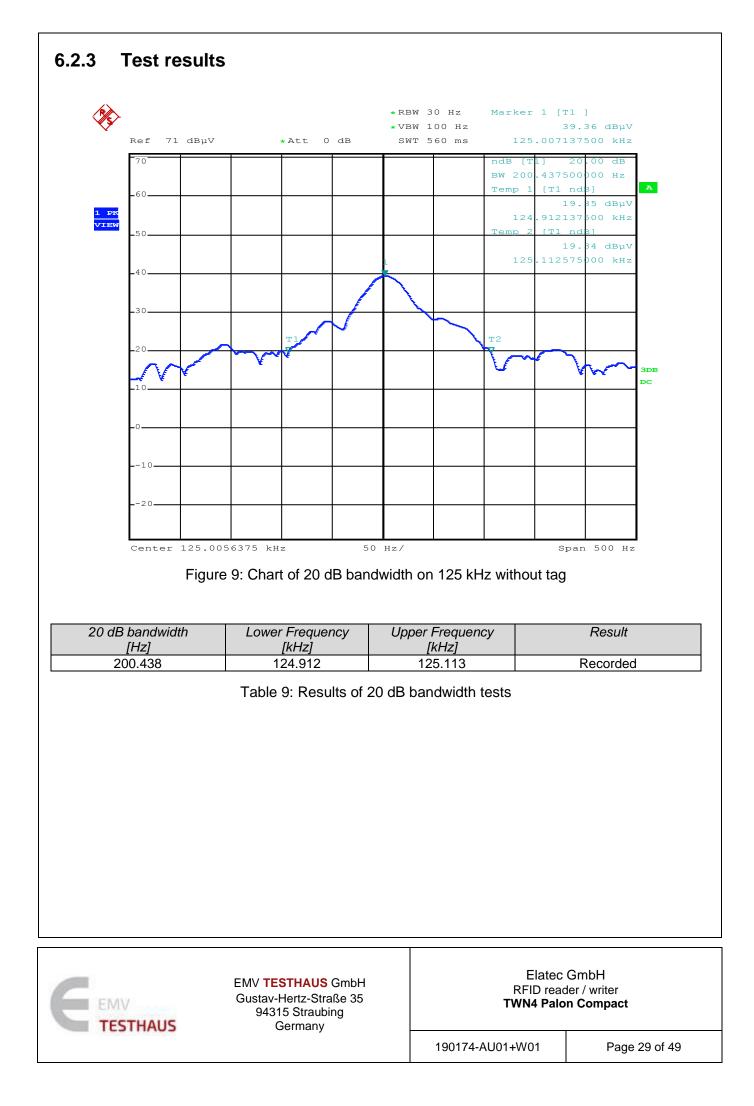
The specific rule section under which the equipment operates is 15.247. According to 15.247(a)(2), for systems using digital modulation techniques (DTS), the 6 dB bandwidth (DTS bandwidth) is specified as the bandwidth of the emission. In this case, measuring the 20 dB bandwidth is not required.

6.2.2 Test procedure

The 20 dB bandwidth is measured using the test procedure as described in clause 5.6.1.



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6.3 Occupied bandwidth

Section(s) in 47 CFR Pa	art 15: Requirement Reference(s)		clause 6.9
Section(s) in RSS:	Requirement Reference(s)		
Performed by:	Andreas Menacher	Date(s) of test:	November 4, 2019
Result ³ :	⊠ Test passed	Test not passed	

6.3.1 Test equipment

Туре	Designation	Manufacturer	Inventory no.
Field probe	RF-R 400-1	Langer EMV-Technik	E00270
EMI test receiver (CDC)	ESCI 3	Rohde & Schwarz	E00552

³ For information about measurement uncertainties see page 76.



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6.3.2 Limits

According to section 5.2 of KDB Publication 558074, document D01, the 99 % occupied bandwidth is necessary for setting the proper reference level and input attenuation.

According to RSS-Gen, section 6.7, the occupied bandwidth or the "99% emission bandwidth" has to be reported for all equipment in addition to the specified bandwidth required in RSS-247.

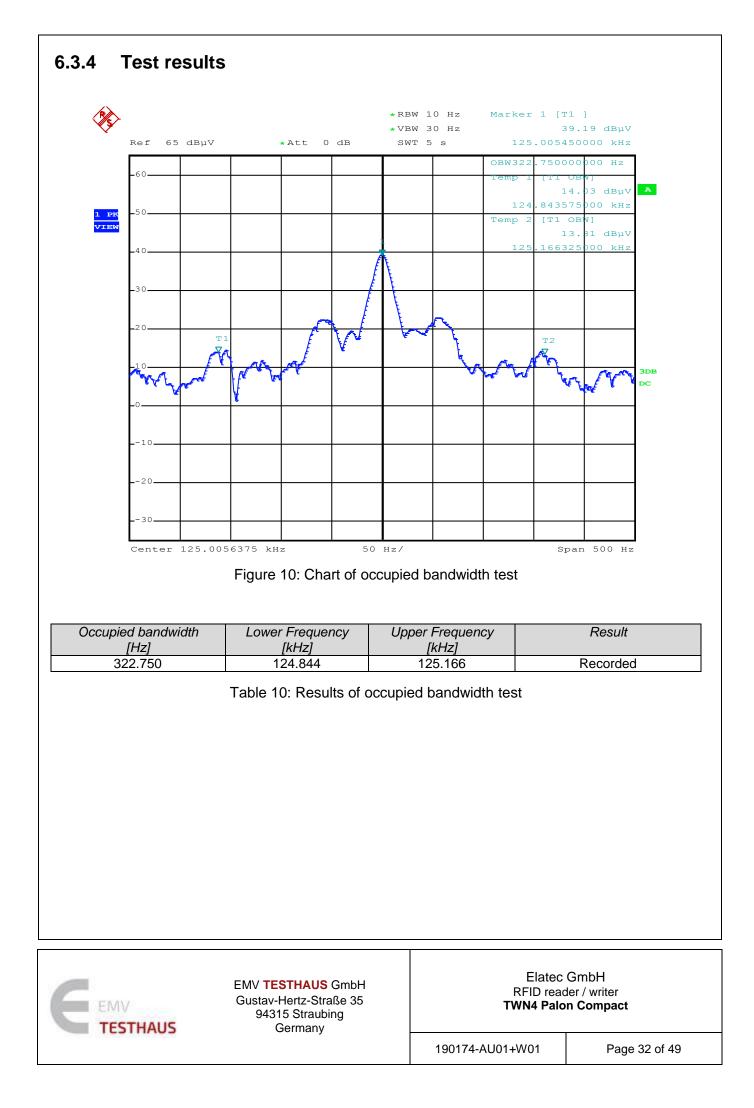
Although there is no limit specified, the occupied bandwidth has to be recorded and reported.

6.3.3 Test procedure

The occupied bandwidth is measured using the test procedure as described in clause 5.6.2.



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6.4 Restricted band of operation from 0.090 MHz to 0.110 MHz

Section(s) in 47 CFR F	Part 15: Requireme Reference(c) I0, section 12.7.2
Section(s) in RSS:	Requireme Reference(section 8.10 10, section 12.7.2
Performed by:	Andreas Menacher	Date(s) of test:	October 30, 2019
Result ⁴ :	⊠ Test passed	Test not passed	

6.4.1 Test equipment

	Туре	Designation	Manufacturer	Inventory no.
\boxtimes	Compact Diagnostic Chamber (CDC)	VK041.0174	Albatross Projects	E00026
\boxtimes	EMI test receiver	ESR 7	Rohde & Schwarz	E00739
\boxtimes	Loop antenna	HFH2-Z2	Rohde & Schwarz	E00060
	Cable set CDC	RF cable(s)	Huber + Suhner AME HF-Technik AME HF-Technik Stabo	E00446 E00920 E00921 E01215
\boxtimes	Test software	EMC32-MEB (V10.35)	Rohde & Schwarz	E00778

⁴ For information about measurement uncertainties see page 76.



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6.4.2 Limits

As specified in section 15.205(a)-(c) of 47 CFR Part 15:

Except as provided in paragraphs (d) and (e) of this section, the field strength of emissions appearing within these frequency bands shall not exceed the limits shown in §15.209. At frequencies equal to or less than 1000 MHz, compliance with the limits in §15.209 shall be demonstrated using measurement instrumentation employing a CISPR quasi-peak detector. Above 1000 MHz, compliance with the emission limits in §15.209 shall be demonstrated based on the average value of the measured emissions. The provisions in §15.35 apply to these measurements.

In case of measurements are performed at other distances than that specified in the requirements, the limits in the charts and tables reported with the test results are derived from the general radiated emission limits as listed above using the recalculation factor as described in clause 5.3.

6.4.3 Test procedure

The emission within the restricted band of operation from 0.090 MHz - 0.110 MHz is measured using the test procedure as described in clause 5.7.



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6.4.4 Test results

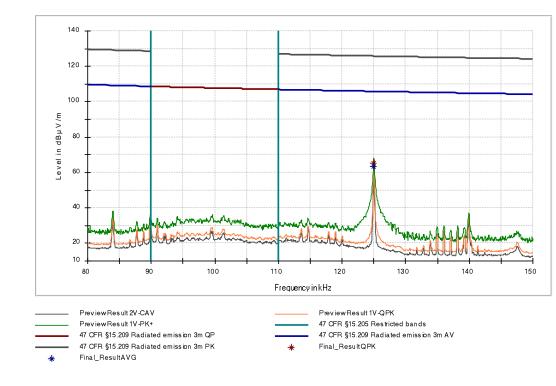


Figure 11: Restricted band



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6.5 Emissions outside the operating frequency band(s) specified

6.5.1 Emissions below 30 MHz

Section(s) in 47 CFR P	art 15: Require Referen	ment(s): ce(s):	15.209 ANSI C63.10, clause 6.4	
Section(s) in RSS:	Require Referen	ment(s): ce(s):	RSS-Gen, section 6.13 ANSI C63.10, clause 6.4	
Result⁵:	⊠ Test passed	□ Test	t not passed	

6.5.1.1 Test equipment

Туре	Designation	Manufacturer	Inventory no.
Compact Diagnostic Chamber (CDC)	VK041.0174	Albatross Projects	E00026
EMI test receiver	ESR 7	Rohde & Schwarz	E00739
Loop antenna	HFH2-Z2	Rohde & Schwarz	E00060
Cable set CDC	RF cable(s)	Huber + Suhner AME HF-Technik AME HF-Technik Stabo	E00446 E00920 E00921 E01215
Test software	EMC32-MEB (V10.35)	Rohde & Schwarz	E00778

⁵ For information about measurement uncertainties see page 92.



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6.5.1.2 Limits

Frequency	Field s	Measurement distance	
[MHz]	[µV/m]	[dBµV/m]	[<i>m</i>]
0.009 – 0.490	2400/F(kHz) (266.67 – 4.90)	48.52 – 13.80	300
0.490 – 1.705	24000/F(kHz) (48.98 – 14.08)	33.80 – 22.97	30
1.705 – 30	30	29.54	30

Table 11: General radiated emission limits up to 30 MHz according to §15.209

In case of measurements are performed at other distances than that specified in the requirements, the limits in the charts and tables reported with the test results are derived from the general radiated emission limits as listed in table 11 using the recalculation factor as described in clause 5.3.

6.5.1.3 Test procedure

The emissions below 30 MHz are measured using the

 \boxtimes test procedure for radiated measurements as described in clause 5.3.



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6.5.1.4 Test results

Performed by:	Andreas Menacher	Date(s) of test:	October 30, 2019
Test distance:	🛛 3 m	🗆 10 m	🗆 m
Antenna alignment:	\boxtimes in parallel	\Box in line	□ angle °
EUT position ⁶ :	☑ Position 1	⊠ Position 2	☑ Position 3

Frequency range	Step	IF	Detector		Measure	ment Time	Preamplifier
	size	Bandwidth	Prescan	Final scan	Prescan	Final scan	
9 kHz – 150 kHz	50 Hz	200 Hz	QP, PK, CAV	QP, PK, AV	2 s	1 s	Off
150 kHz – 30 MHz	2.25 kHz	9 kHz	QP, PK, CAV QP, PK, AV		2 s	1 s	Off

⁶ Exploratory measurements are performed in all positions as indicated. However, the figures and result tables within this test report show the worst case position, only.



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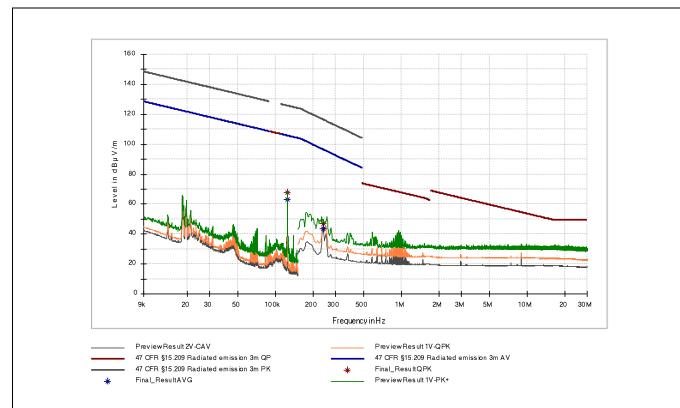


Figure 12: Chart of emissions test below 30 MHz without tag in position 1, RS-485 active

Frequency [MHz]	Measured value [dBµV/m] at 3 m	Detector	Recalculation factor [dB]	Field strength [dBµV/m] at 300 m	Limit [dBµV/m] at 300 m	Margin	Result
0.12500	67.64	PK	-80.0	-12.36	45.67	58.03	Pass
0.12500	63.11	AV	-80.0	-16.89	25.67	42.56	Pass
0.24000	50.02	PK	-76.44	-26.42	40.00	66.42	Pass
0.24000	43.35	AV	-76.44	-33.09	20.00	53.09	Pass

Table 12: Final results of emissions test below 30 MHz without tag in position 1, RS-485 active



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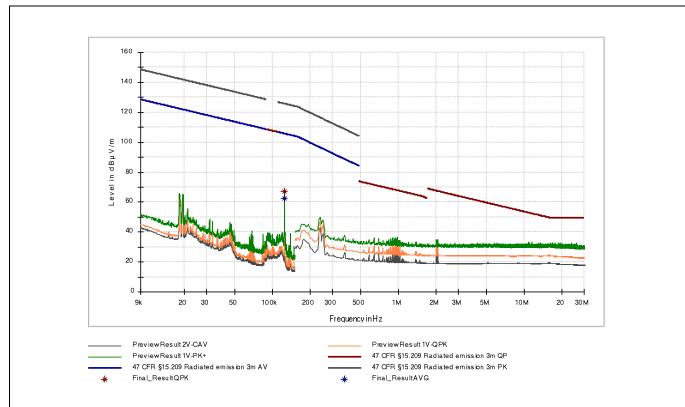


Figure 13: Chart of emissions test below 30 MHz without tag in position 1, RS-232 active

Frequency [MHz]	Measured value [dBµV/m] at 3 m	Detector	Recalculation factor [dB]	Field strength [dBµV/m] at 300 m	Limit [dBµV/m] at 300 m	Margin	Result
0.12500	67.20	PK	-80.0	-12.80	45.67	59.47	Pass
0.12500	62.37	AV	-80.0	-17.63	25.67	43.30	Pass

Table 13: Final results of emissions test below 30 MHz without tag in position 1, RS-232 active



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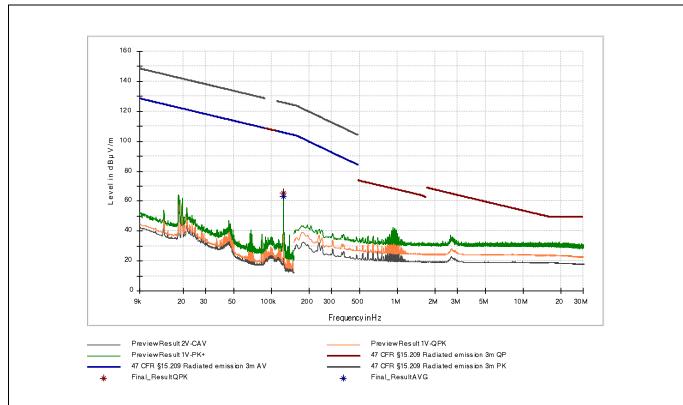


Figure 14: Chart of emissions test below 30 MHz without tag in position 2, USB active

Frequency [MHz]	Measured value [dBµV/m] at 3 m	Detector	Recalculation factor [dB]	Field strength [dBµV/m] at 300 m	Limit [dBµV/m] at 300 m	Margin	Result
0.12500	68.07	PK	-80.0	-11.93	45.67	57.60	Pass
0.12500	63.12	AV	-80.0	-16.88	25.67	42.55	Pass

Table 14: Final results of emissions test below 30 MHz without tag in position 2, USB active

Recalculation factor is determined according to ANSI C63.10, section 6.4.4.2 "Extrapolation from the measurement of a single point":



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6.5.2 Emissions from 30 MHz to 1 GHz

Section(s) in 47 CFR Part 15:	Requirement(s): Reference(s):	15.209 ANSI C63.10, clause 6.5
Section(s) in RSS:	Requirement(s):	RSS-247, section 5.5 RSS-Gen, section 6.13
	Reference(s):	ANSI C63.10, clause 6.5

☑ Test passed

Result⁷:

□ Test not passed

6.5.2.1 Test equipment

Туре	Designation	Manufacturer	Inventory no.
Semi-anechoic chamber (SAC)	SAC3	Albatross Projects	E00716
EMI test receiver	ESW 44	Rohde & Schwarz	E00895
TRILOG broadband antenna (SAC)	VULB 9162	Schwarzbeck	E00643
Cable set SAC	RF cable(s)	Huber + Suhner	E00755 E01033
			E01034
Test software	EMC32-MEB (V10.35)	Rohde & Schwarz	E01073

⁷ For information about measurement uncertainties see page 92.



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6.5.2.2 Limits

Frequency	Field s	Measurement distance	
[MHz]	[µV/m]	[dBµV/m]	[<i>m</i>]
30 – 88	100	40.00	3
88 – 216	150	43.52	3
216 - 960	200	46.02	3
Above 960	500	53.98	3

Table 15: General radiated emission limits \geq 30 MHz according to §15.209

6.5.2.3 Test procedure

The emissions from 30 MHz to 1 GHz are measured using the

test procedure for radiated measurements as described in clause 5.4.

6.5.2.4 Test results

Performed by:	Andreas Menacher	Date(s) of test:	October 28, 2019
Test distance:	🛛 3 m	🗆 10 m	🗆 m
EUT position ⁸ :	Position 1	\boxtimes Position 2	☑ Position 3

Frequency range	Step	IF			Measure	Preamplifier	
	size	Bandwidth			Prescan Final scan		
30 MHz – 1 GHz	30 kHz	120 kHz	QP	QP	1 s	1 s	20 dB

⁸ Exploratory measurements are performed in all positions as indicated. However, the figures and result tables within this test report show the worst case position, only.



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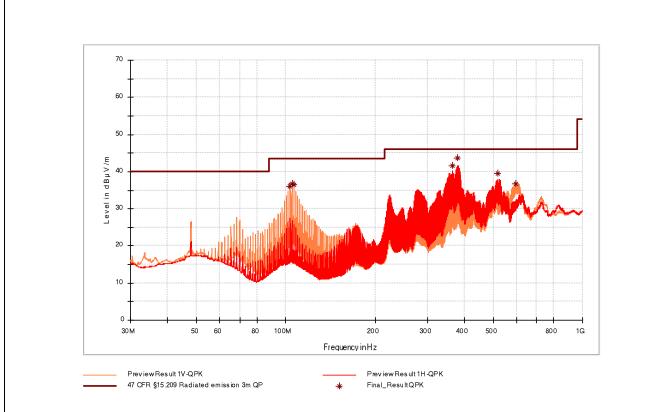


Figure 15: Chart of emissions test from 30 MHz to 1 GHz with tag in position 2, RS-485 active

Frequency (MHz)	QuasiPeak (dBµV/m)at 3 m	Limit (dBµV/m) at 3 m	Margin (dB)	Height (cm)	Pol	Azimuth (deg)	Corr. (dB)
103.440000	36.04	43.50	7.46	101.0	V	43.0	12.9
104.970000	36.82	43.50	6.68	101.0	V	43.0	12.8
106.500000	36.40	43.50	7.10	102.0	V	43.0	12.7
364.770000	41.69	46.00	4.31	100.0	Н	223.0	16.5
379.920000	43.69	46.00	2.31	100.0	н	219.0	17.2
517.620000	39.43	46.00	6.57	146.0	Н	223.0	19.7
596.400000	36.66	46.00	9.34	148.0	V	164.0	21.6

Table 16: Final results of emissions test from 30 MHz to 1 GHz with tag in position 2, RS-485 active



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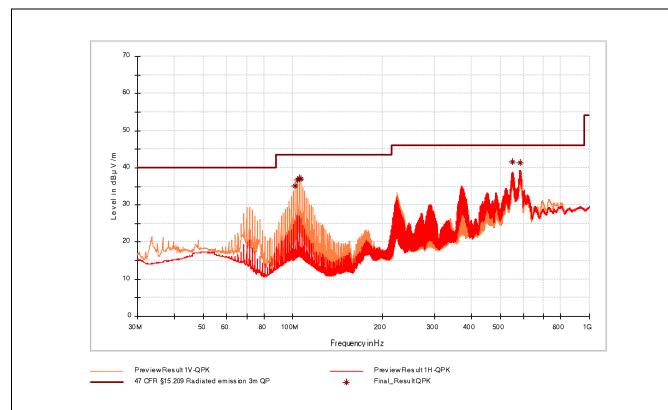


Figure 16: Chart of emissions test from 30 MHz to 1 GHz with tag in position 2, RS-232 active

Frequency (MHz)	QuasiPeak (dBµV/m) at 3 m	Limit (dBµV/m) at 3 m	Margin (dB)	Height (cm)	Pol	Azimuth (deg)	Corr. (dB/m)
102.000000	35.22	43.50	8.28	106.0	v	69.0	12.9
103.530000	36.70	43.50	6.80	101.0	v	60.0	12.9
105.060000	37.24	43.50	6.26	102.0	V	73.0	12.8
106.560000	36.91	43.50	6.59	102.0	v	78.0	12.7
551.100000	41.60	46.00	4.40	165.0	Н	224.0	20.3
583.110000	41.42	46.00	4.58	140.0	Н	223.0	21.1

Table 17: Final results of emissions test from 30 MHz to 1 GHz with tag in position 2, RS-232 active



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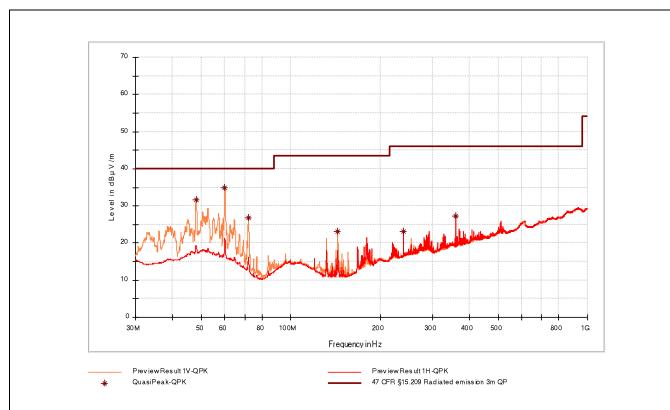


Figure 17: Chart of emissions test from 30 MHz to 1 GHz with tag in position 2, USB active

Frequency (MHz)	QuasiPeak (dBµV/m) at 3 m	Limit (dBµV/m) at 3 m	Margin (dB)	Height (cm)	Pol	Azimuth (deg)	Corr. (dB/m)
48.00000	31.61	40.00	8.39	106.0	v	5.0	14.6
60.00000	34.97	40.00	5.03	100.0	v	0.0	13.5
72.000000	26.76	40.00	13.24	100.0	v	0.0	9.9
144.000000	23.52	43.50	19.98	100.0	v	146.0	9.2
240.000000	23.41	46.00	22.59	106.0	Н	245.0	13.9
360.000000	27.06	46.00	18.94	100.0	Н	219.0	16.2

Table 18: Final results of emissions test from 30 MHz to 1 GHz with tag in position 2, USB active



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7 Equipment calibration status

Description	Modell number	Serial number	Inventory number(s)	Last calibration	Next calibration
EMI test receiver	ESW44	101538	E00895	2019-07	2020-07
EMI test receiver	ESR7	101059	E00739	2019-08	2020-08
EMI test receiver	ESCI3	100328	E00552	2018-10	2020-10
EMI test receiver	ESCI3	100013	E00001	2018-05	2020-05
Loop antenna	HFH2-Z2	871398/0050	E00060	2018-10	2020-10
LISN	ESH2-Z5	881362/037	E00004	see N	lote 1
LISN	ESH2-Z5	893406/009	E00005	2018-10	2020-10
Field probe	RF-R 400-1	02-2030	E00270	see N	lote 2
TRILOG broadband antenna (SAC3)	VULB 9162	9162-041	E00643	2018-03	2021-03
Shielded room	P92007	B 83117 C 1109 T 211	E00107	N	/A
Compact diagnostic chamber (CDC)	VK041.0174	D62128-A502- A69-2-0006	E00026	N	/A
Semi-anechoic chamber (SAC)	SAC3	C62128-A520- A643-x-0006	E00716	2018-03	2021-03
Cable set CDC	RG214/U		E00446	2018-04	2020-04
	LCF12-50J		E01215	2018-04	2020-04
	LMR400	1718020006	E00920	2018-01	2020-01
	RG214 Hiflex	171802007	E00921	2018-01	2020-01
	SF104EA/2x11PC 35-42/5m	11144/4EA	E00307	2017-12	2018-12
	262-0942-1500	003	E00433	2017-10	2018-10
Cable set of semi-anechoic chamber SAC3	SF104EA/11PC35 /11PC35/10000M M	501347/4EA	E00755	2019-08	2020-08
	SF104E/11PC35/1 1PC35/2000MM	507410/4E	E01035	2019-08	2020-08
	SF104E/11PC35/1 1PC35/2000MM	507411/4E	E01034	2019-08	2020-08

Note 1:

Only used for decoupling of support equipment. Only used for relative measurements (clause 6.2, 6.3). Note 2:



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8 Measurement uncertainties

Description	Uncertainty	k=
AC power line conducted emission	± 4.1 dB	2
Carrier frequency separation Number of hopping frequencies Time of occupancy (dwell time)	± 5.0 %	2
Bandwidth tests	± 2.0 %	
Maximum conducted output power (conducted)	± 1.5 dB	
Power spectral density (conducted)	± 2.9 dB	
Conducted spurious emissions	± 2.9 dB	
Radiated emissions in semi-anechoic chamber		
9 kHz to 30 MHz	± 4.8 dB	2
30 MHz to 300 MHz	± 5.4 dB	2
300MHz to 1 GHz	± 4.7 dB	2
Radiated emissions in semi-anechoic chamber with RF absorbing material on the floor or fully anechoic room		
1 GHz to 25 GHz	± 4.5 dB	2

Comment: The uncertainty stated is the expanded uncertainty obtained by multiplying the standard uncertainty by the coverage factor k. For a confidence level of 95 % the coverage factor k is 2.

Test related measurement uncertainties have to be taken into consideration when evaluating the test results. All used test instrument as well as the test accessories are calibrated at regular intervals.



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9 Revis	sion history			
Revision	Date	Issued by	Description of modifica	ntions
0	2019-12-05	Andreas Menacher	First edition	
	THAUS	EMV TESTHAUS GmbH Gustav-Hertz-Straße 35 94315 Straubing Germany	Elatec RFID read TWN4 Palo	er / writer
IESIA		Germany	190174-AU01+W01	Page 49 of 49