

EXO 8 Antennas

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EXO 8 Antenna Compliance with Cellular Module Integration Requirements

1 Document Revision History

Revision	Date	Author	Summary
1	Nov 5, 2024	Scott Jacobsen	Initial Release

2 Purpose of this Report

The purpose of this report is to show the radio frequency (RF) exposure compliance of the cellular module integration on EXO 8.

3 Identifiers

3.1 Host Product

Product Name: EXO 8

Model: EX8N-01-NA2

3.2 Module Identifiers

Module Description	Model	FCC ID	IC ID	Grantee
Cellular	LARA-R6001D	XPYUBX21BE01	8595A-UBX21BE01	u-blox AG

3.3 Antennas

Frequency Band	Vendor	Model	Peak Gain(dBi)	Data Sheet Reference
Cellular	Blackline Safety	103452r2	See section 3.5	

3.4 Module Grant Requirements – XPYUBX21BE01

Output power listed is conducted. Single Modular Approval. The module antenna must be installed to meet the RF exposure compliance separation distance of 20 cm. For mobile and fixed operating configurations the antenna gain, including cable loss, must not exceed

3.9dBi at GSM850

4.5dBi at GSM1900

9.9dBi at FDD Band 2

9.5dBi at FDD LTE Band 2

6.0dBi at FDD LTE Band 4

10.4dBi at FDD Band 5 and FDD LTE Bands 5 and 26

10.3dBi at FDD LTE Band 7

10.2dBi at FDD LTE Band 13

9.7dBi at FDD LTE Band 12

10.8dBi at FDD LTE Band 8

9.1dBi at TDD LTE Band 38

8.8dBi at TDD LTE Band 41

Integration not consistent with these conditions will entail additional testing and authorization process. Co-location of this module with other transmitters that operate simultaneously are required to be evaluated using the FCC multi-transmitter procedures. Host integrators must be provided with antenna

installation instructions and transmitter operating conditions to satisfy RF exposure compliance. Host integrator is responsible for complying with the instructions and requirements for each transmitter they choose to integrate into a host product. This device supports bandwidth modes of 1.4, 3, 5, 10, 15 and 20 MHz for FDD LTE Bands 2 and 4; bandwidth modes of 5, 10, 15 and 20 MHz for FDD LTE Band 7 and TDD LTE Bands 38 and 41; bandwidth modes of 1.4, 3, 5 and 10 MHz for FDD LTE Bands 5, 12 and 26; bandwidth modes of 5 and 10 MHz for FDD LTE Band 13 and bandwidth modes of 1.4 and 3 MHz for FDD LTE Band 8.

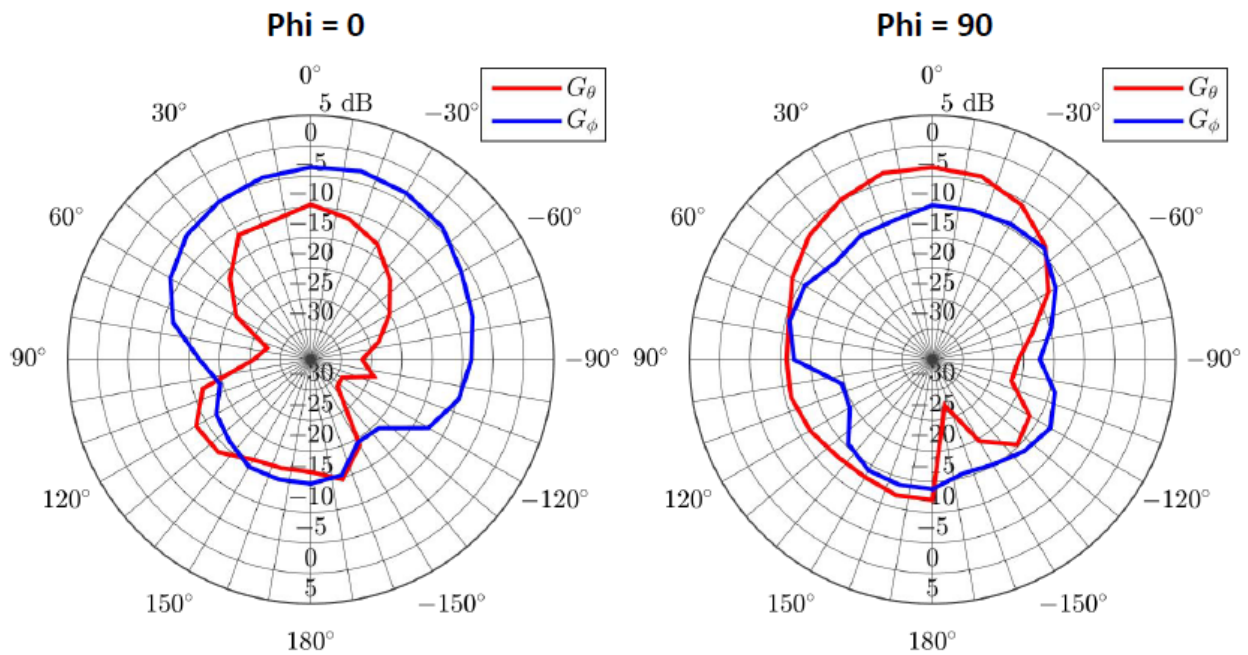
3.5 Comparison of Antenna Gain with Module Requirements

Requirement Maximum Gain	Band	Measured Actual Gain	Frequency
9.7 dBi	FDD LTE Band 12	-7.2 dBi	700 MHz
9.7 dBi	FDD LTE Band 12	-6.7dBi	707 MHz
9.7 dBi	FDD LTE Band 12	-6.4 dBi	715 MHz
10.2 dBi	FDD LTE Band 13	-4.0 dBi	780 MHz
10.2 dBi	FDD LTE Band 13	-3.9 dBi	784 MHz
3.9 dBi	GSM850	-3.6 dBi	826 MHz
3.9 dBi	GSM850	-3.1 dBi	837 MHz
3.9 dBi	GSM850	-1.7 dBi	847 MHz
10.4 dBi	FDD Band 5 and FDD LTE Bands 5 and 26	-3.6 dBi	826 MHz
10.4 dBi	FDD Band 5 and FDD LTE Bands 5 and 26	-3.1 dBi	837 MHz
10.4 dBi	FDD Band 5 and FDD LTE Bands 5 and 26	-1.7 dBi	847 MHz
10.8 dBi	FDD LTE Band 8	-1.4 dBi	899 MHz
6.0 dBi	FDD LTE Band 4	1.6 dBi	1710 MHz
6.0 dBi	FDD LTE Band 4	1.0 dBi	1730 MHz
6.0 dBi	FDD LTE Band 4	-0.8 dBi	1750 MHz
4.5 dBi	GSM1900	-0.3 dBi	1850 MHz
4.5 dBi	GSM1900	-0.6 dBi	1880 MHz
4.5 dBi	GSM1900	-1.8 dBi	1910 MHz
9.9 dBi	FDD Band 2	-0.3 dBi	1850 MHz
9.9 dBi	FDD Band 2	-0.6 dBi	1880 MHz
9.9 dBi	FDD Band 2	-1.8 dBi	1910 MHz

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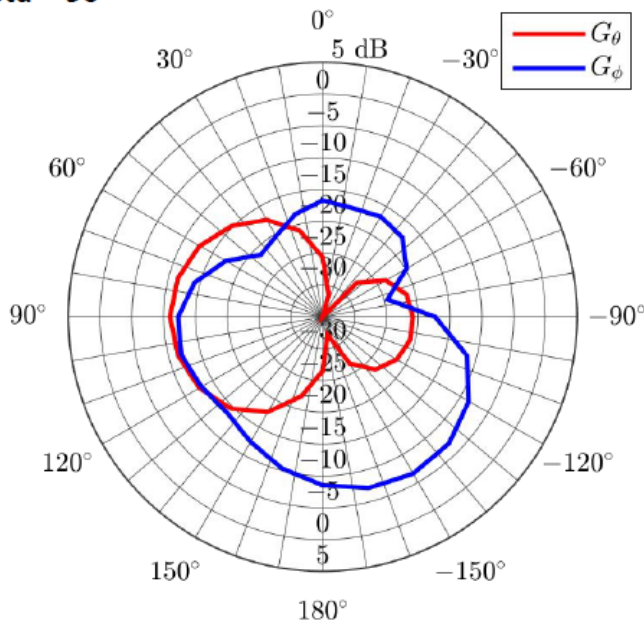
3.6 Sample Radiation Patterns

Cellular Linear Gain vs Theta Angle 0.75 GHz

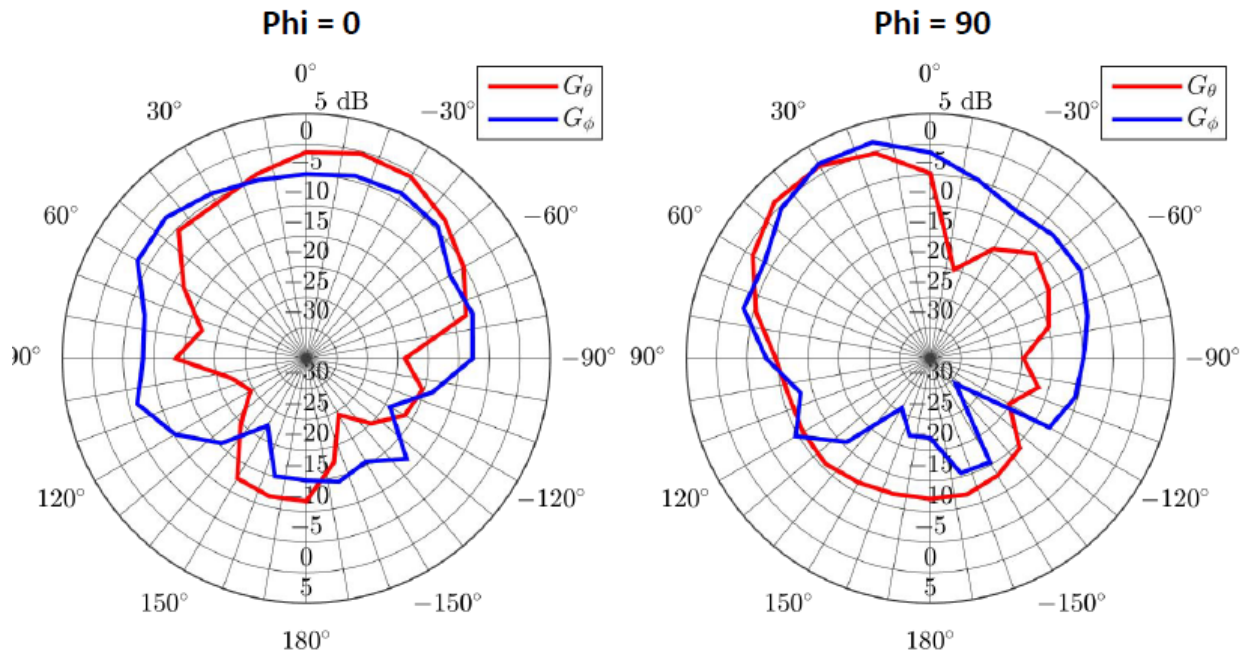


Cellular Linear Gain vs Phi Angle 0.75 GHz

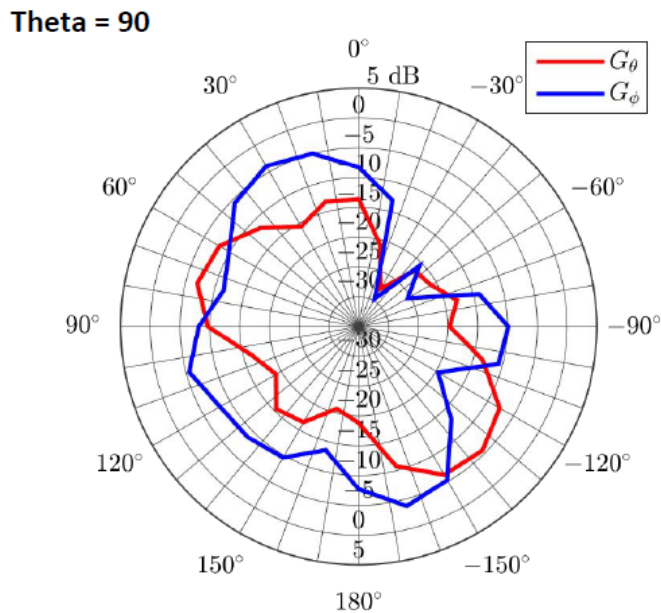
Theta = 90



Cellular Linear Gain vs Theta Angle 1.85 GHz



Cellular Linear Gain vs Phi Angle 1.85 GHz



NOTES:

1. Assemble the board according to the requirements of IPC-A-610, class 2.
2. Assembly with lead free SAG 100 process. Use no clean soldering process.
3. The PCB photos are for information only which may not be identical to the actual PCB boards.

EXO LTE Antennas Sub Assembly (P/N: 103452r2)

(Material and Assembly Steps)

Material: All material must be ROHS compliancy

Material 1: Flex PCB Board (P/N: 103451r2)

Two Pads for RF Cable (Material 2) Soldering.

Material 2: RF 50 ohm Coaxial Cable (Customized cable with 50 ohm MMCX-Male connector, Units: mm)

Material 3: Ferrite Cores

Manufacturer: Fair-Rite Products Corp.	
FERRITE CORE	Manufacturer Part Number
1	2661022401
2	2661021801

Assembly Steps: ROHS compliancy build

Step1: To Have the cable through the ferrite cores as shown in the figure below. The order of the ferrite cores must be the same as shown in the figure below:

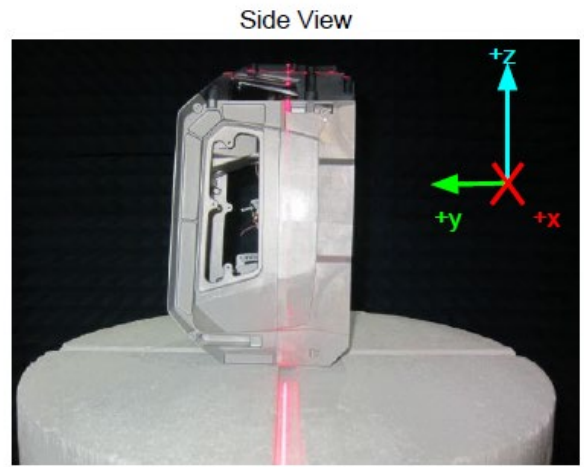
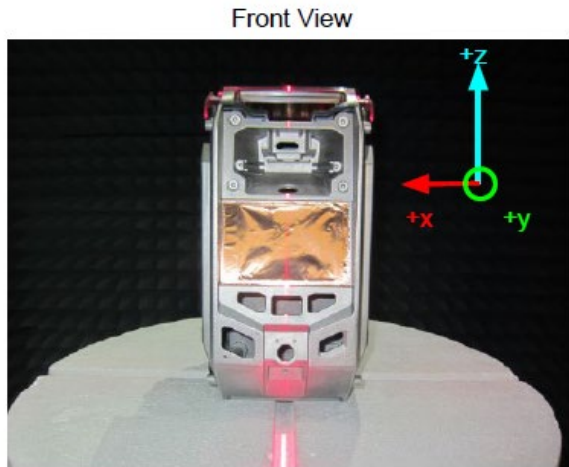
Step2: To solder RF Cable (Material 2) to Flex PCB Board (Material 1, P/N: 103451r2) as shown in the figure below:

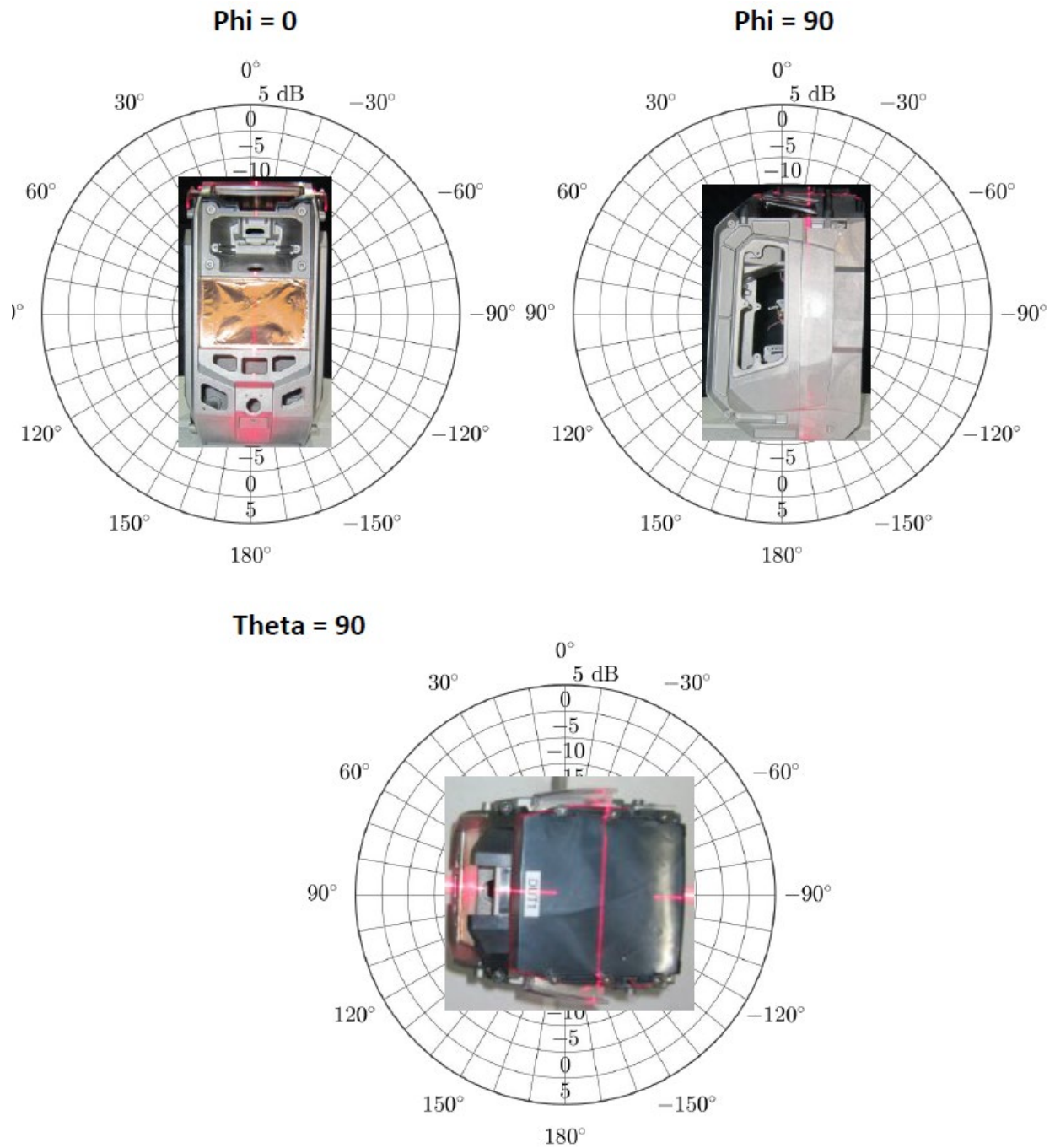
blacklinesafety

PCB ASSEMBLY DRAWING

Title: TRANSPORTABLE CELL ANTENNA
Author: SS
Date: 2/10/2020
PCB Part Number: 103452R2
PCB Rev: C
PCB Part Name: EXO-LTE Antenna
PCB Rev: Page 1 of 1

3.8 Test Setup Pictures





4 Statement of Compliance

The gain values found for Blackline cellular antenna 103452r2 are below the maximum allowed levels according to module integration requirements.

SPECIFICATION

Iridium Certified

Part No. : **IP.1621.25.4.A.02**

Product Name : **4mm thick Iridium Patch Antenna, 1621MHz**

Features : 25.1mm*25.1mm*4mm
ROHS Compliant

:



1. Introduction

This miniaturized ceramic Iridium patch antenna is based on smart ***XtremeGain***™ technology. It is mounted via pin and double-sided adhesive and has been selected as optimal solution for the customer device environment. Iridium certifies the IP.1621.25.4.A.02 for commercial use in connection with the Iridium Communications systems.

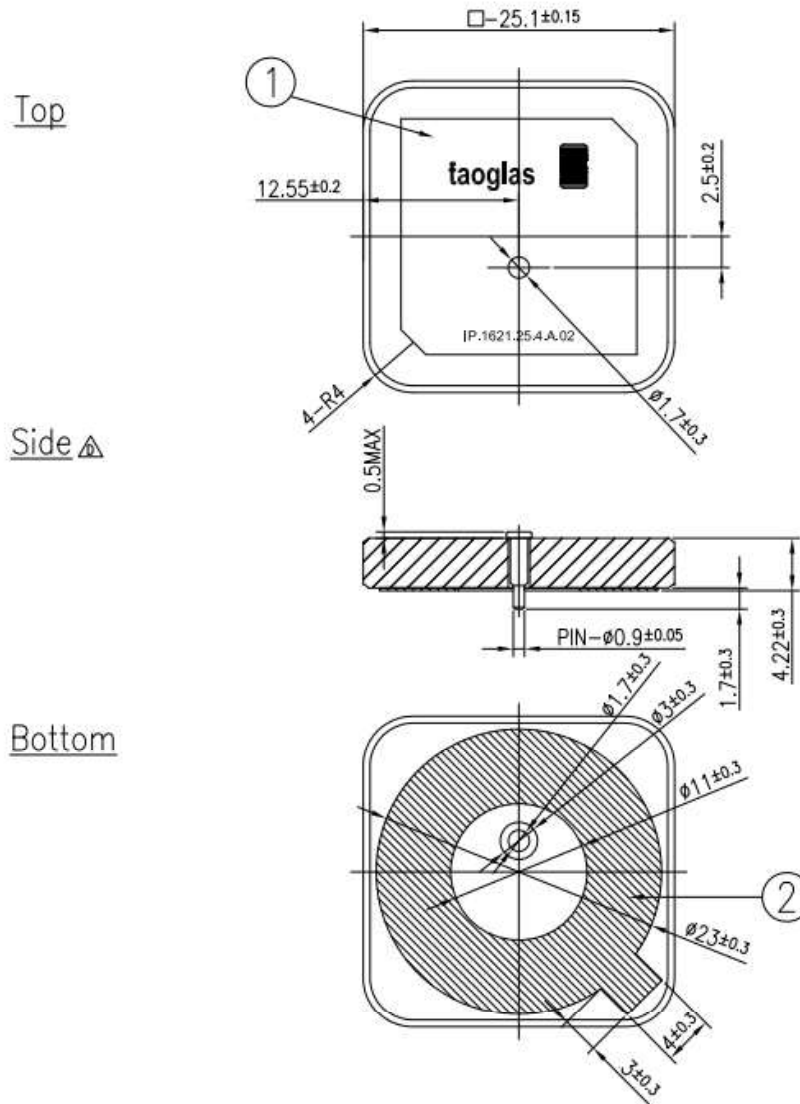
2. Key Antenna Performance Indicators

Original Patch Specification tested on 50*50mm ground plane

No	Parameter	Specification	Notes
1	Range of Receiving Frequency	1616~1626.5Mhz	
2	Center Frequency	1621MHz ±3MHz	with 50*50mm GND Plane
3	Bandwidth	16MHz	Return Loss ≤-10dB
4	VSWR	1.5 max	Center Frequency
5	Gain at Zenith	+2.0dBi typ.	Center Frequency
6	Gain at 10° Elevation	--	Center Frequency
7	Axial Ratio	3 dB Max	Center Frequency
8	Polarization	RHCP	
9	Impedance	50Ω	
10	Frequency Temp Coefficient (Tf)	0±20ppm/°C	-40°C to +85°C
11	Operating Temperature	-40°C to +85°C	
12	Antenna Weight	10g	

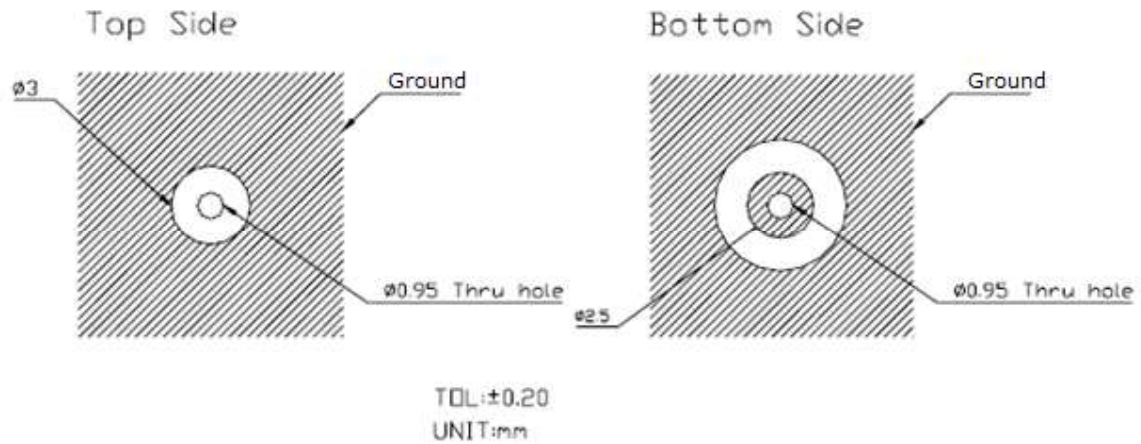
3. Mechanical Drawing

3.1 Shape and Dimension



	Name	P/N	Material	Finish	QTY
1	IP.25A Iridium Patch(25.1x25.1x4mm)	001514C000007A	Ceramic	Clear	1
2	Double sided Adhesive	001013C180007A	NITTO 5015	White Liner	1

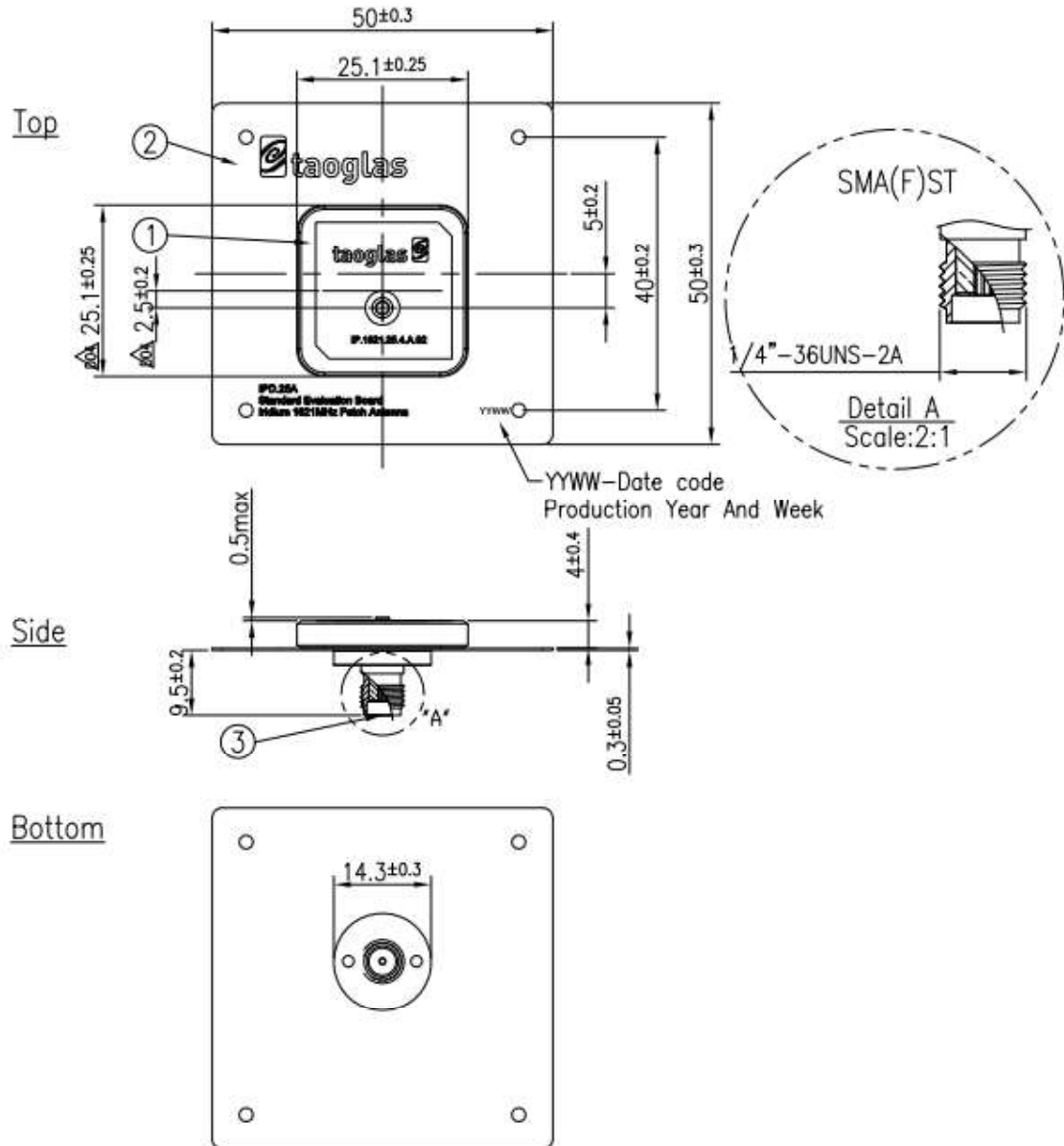
3.2 Layout



3.3 Mark

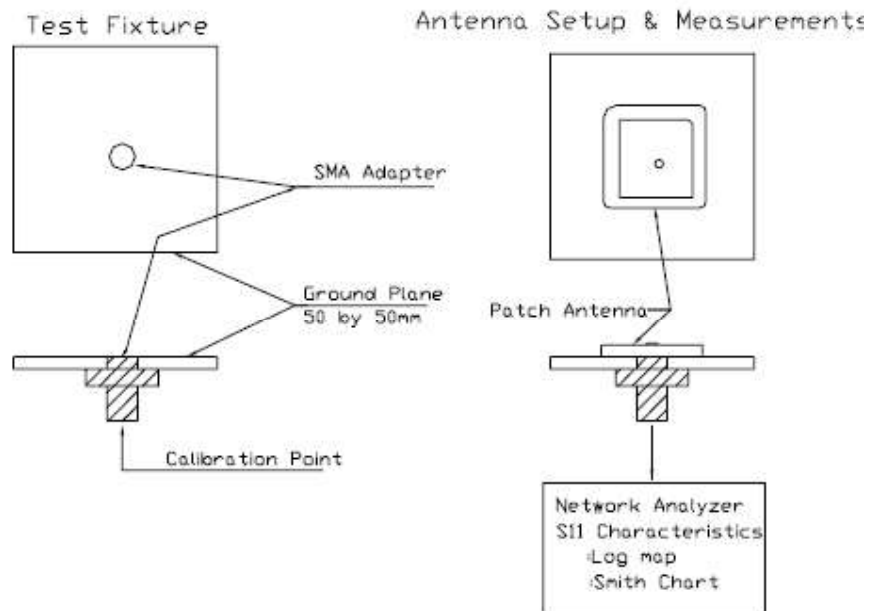


3.4 Evaluation Board (IPD.25A)

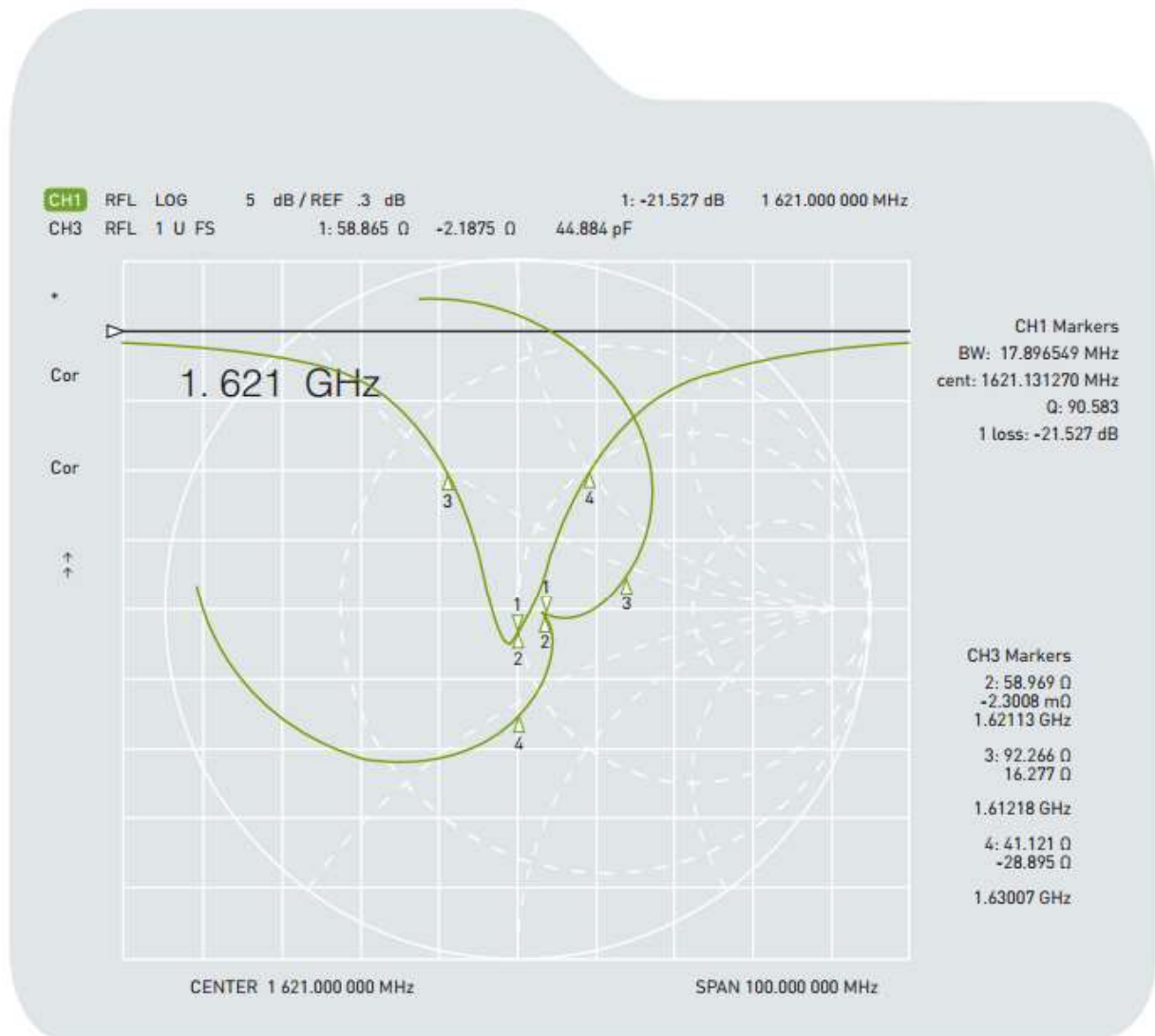


	Name	P/N	Material	Finish	QTY
1	IP.25A Iridium Patch(25.1x25.1x4mm)	001514C000007A	Ceramic	Clear	1
2	Ground-Plane(50x50x0.3mm)	000514C000007A	Brass	Silver	1
3	SMA(F) ST	200413L000007A	Brass	Au Plated	1

3.5 Test Fixture Antenna Setup and Measurements

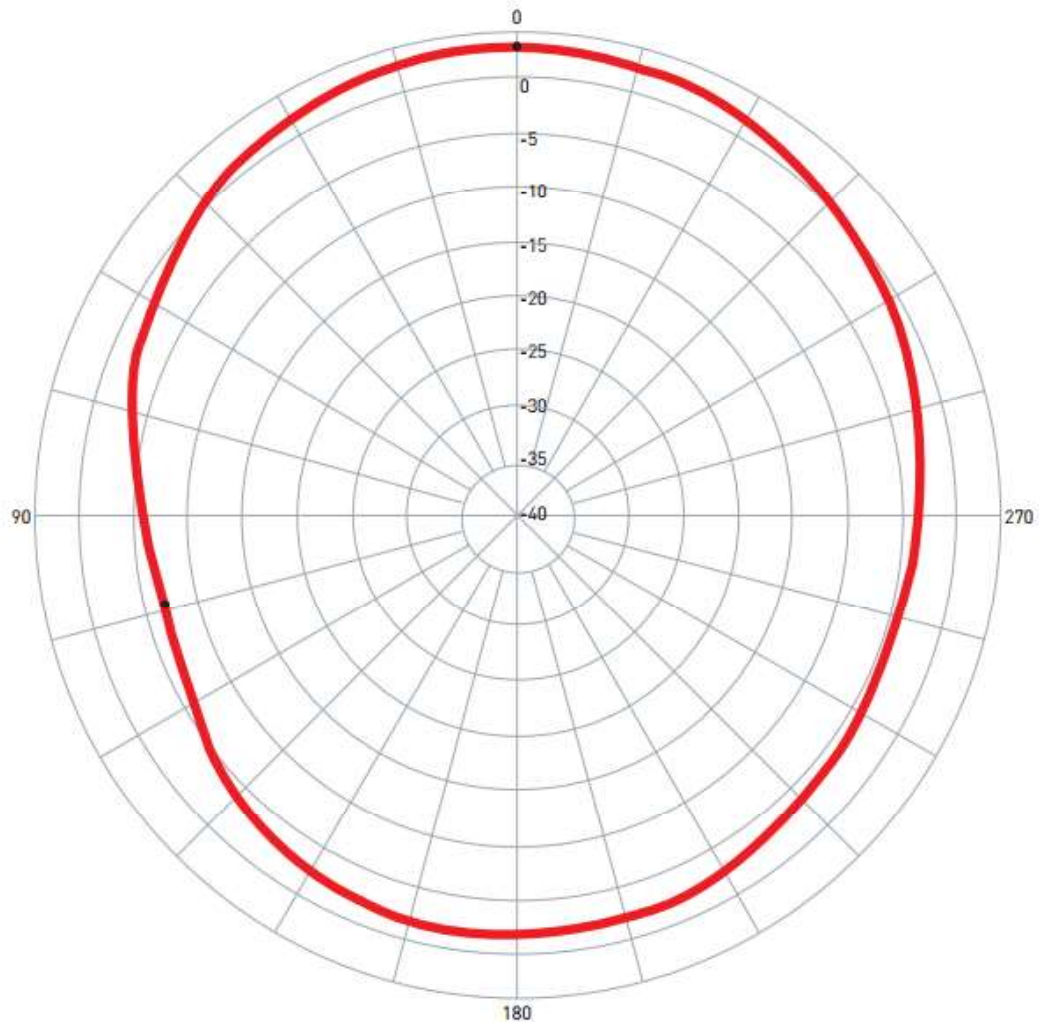


4. Performance testing and results



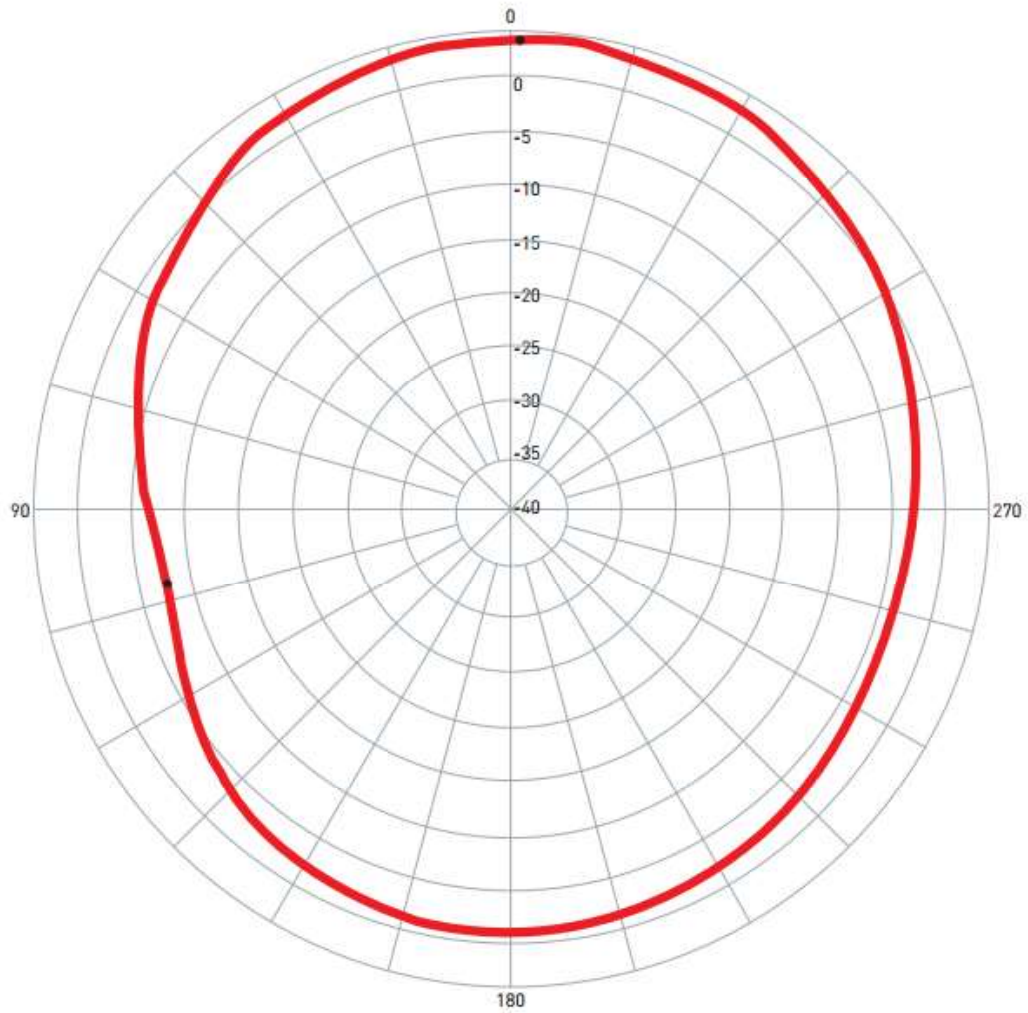
4.1 Antenna Gain Chart


4.1.1 XZ Plane



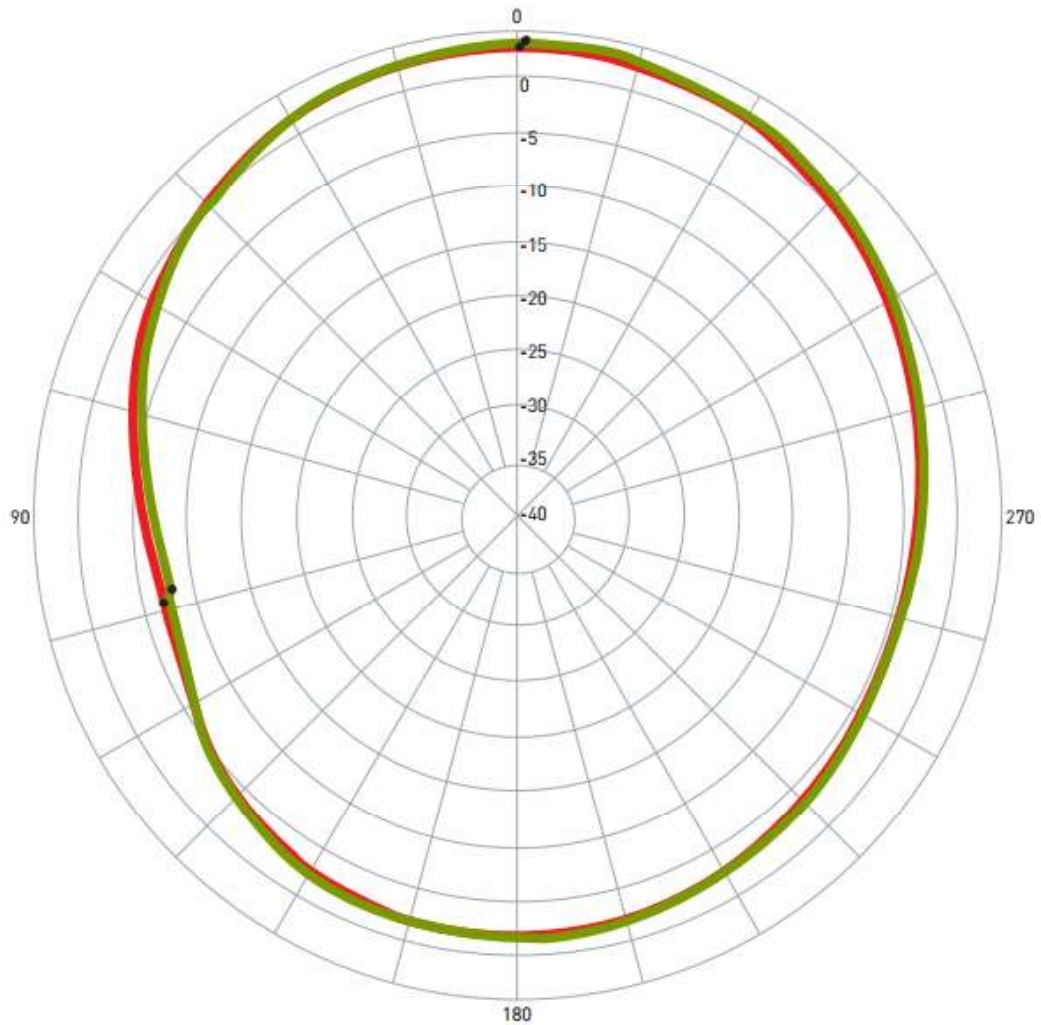
Pattern	Model No.	Test Mode	Freq (MHz)	Max Gain(dBi)	Min Gain(dBi)	Avg. Gain(dBi)	Source Polar.
1 	IP.1621.25.4.A.02	XZ	1621.00	2.72 / 0.00	-6.84 / 104.00	-1.05	V+H

4.1.2 YZ Plane



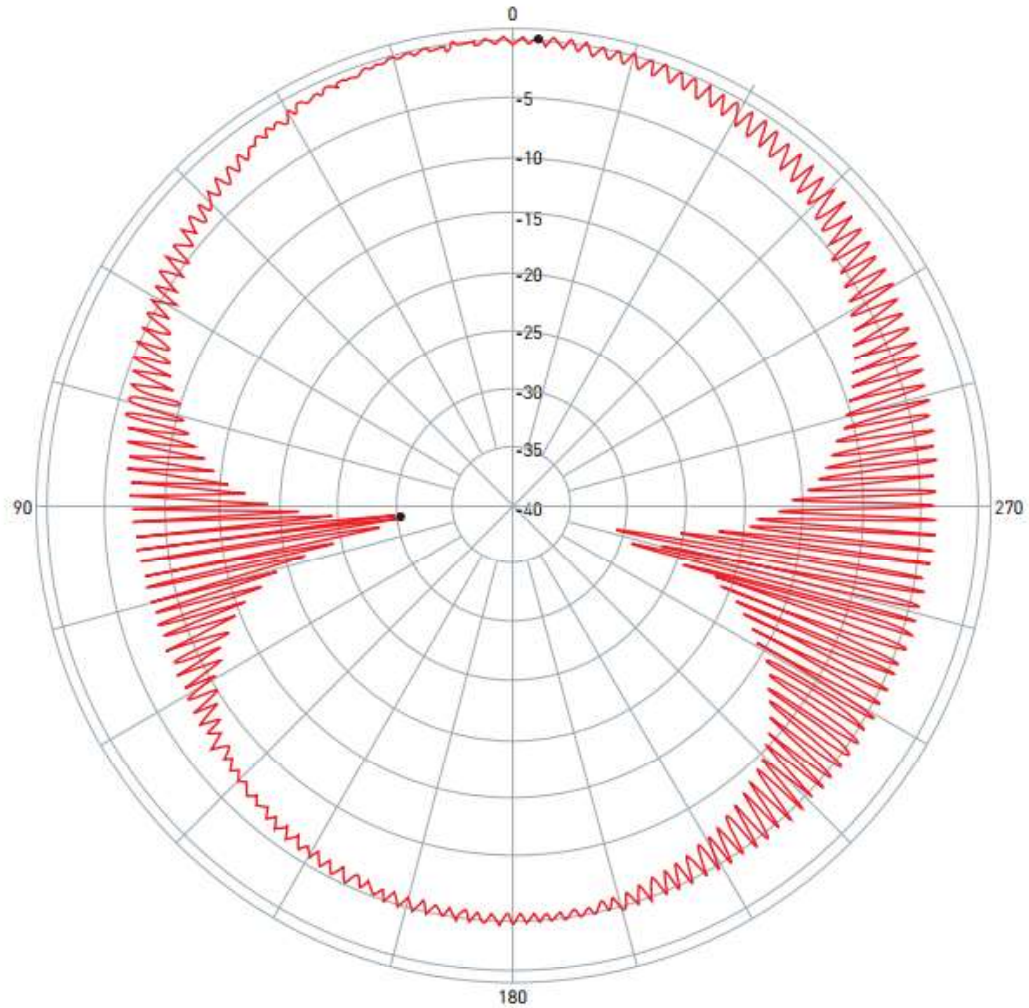
Pattern	Model No.	Test Mode	Freq (MHz)	Max Gain(dBi)	Min Gain(dBi)	Avg. Gain(dBi)	Source Polar.
1 	IP.1621.25.4.A.02	YZ	1621.00	3.00 / 358.99	-7.57 / 101.85	-0.86	V+H

4.1.3 XZ +YZ Plane



Pattern	Model No.	Test Mode	Freq (MHz)	Max Gain[dBi]	Min Gain[dBi]	Avg. Gain[dBi]	Source Polar.
1	IP.1621.25.4.A.02	XZ	1621.00	2.72 / 1.00	-6.84 / 104	-1.05	V+H
2	IP.1621.25.4.A.02	YZ	1621.00	3.00 / 358.99	-7.57 / 101.85	-0.86	V+H

4.2 Axial Ratio



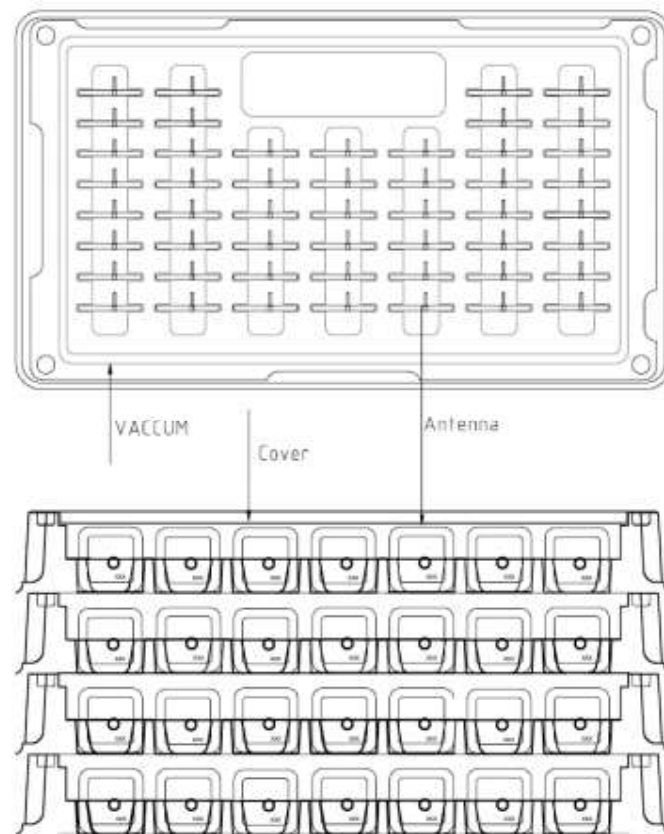
Pattern	Model No.	Test Mode	Freq [MHz]	Max Gain[dBi]	Min Gain[dBi]	Avg. Gain[dBi]	Source Polar.
1 	IP.1621.25.4.A.02	Axial Ratio	1621.00	0.13 / 356.87	-30.61 / 95.76	-4.00	CP

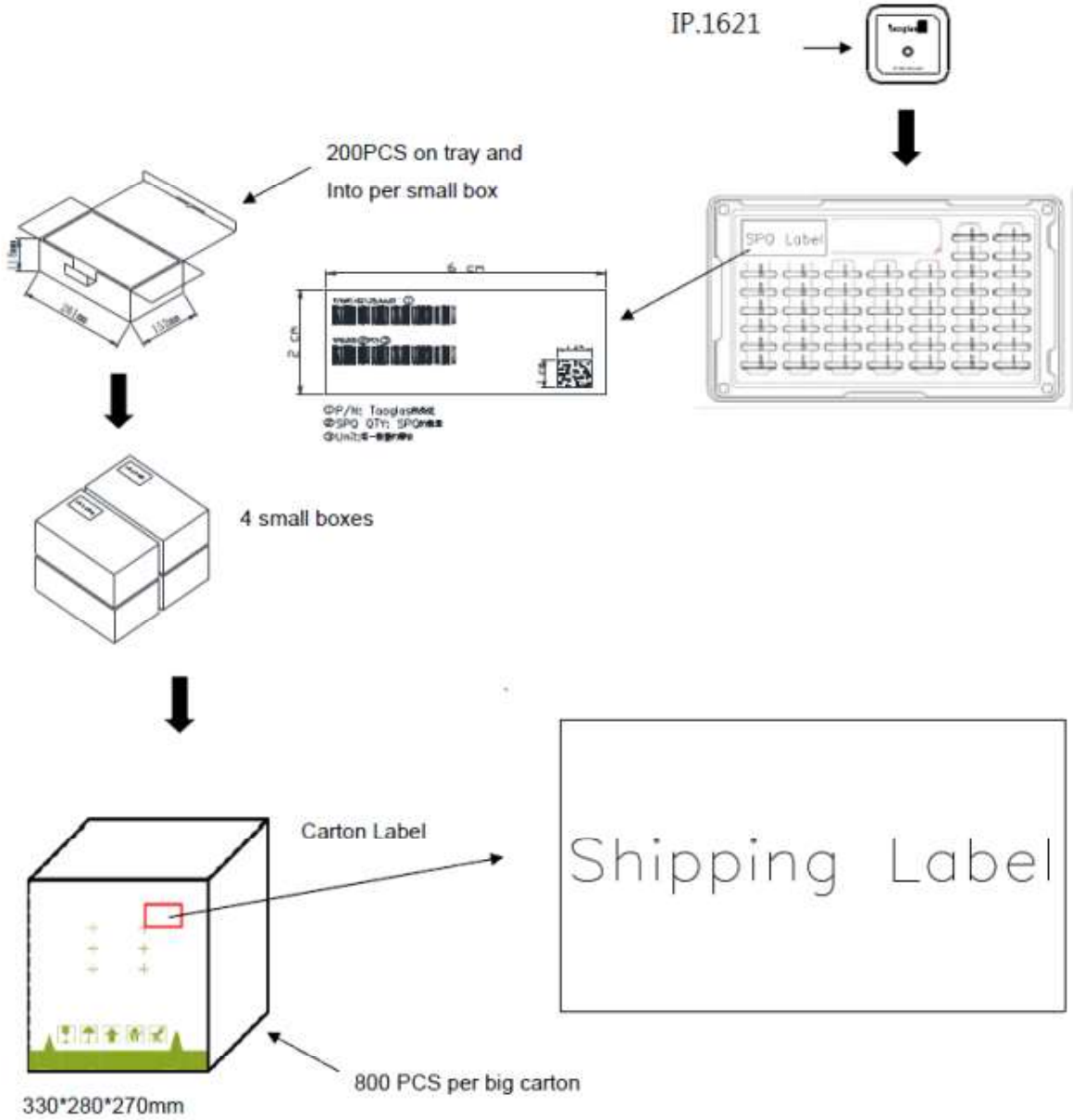
5. Packaging

Per Tray: 50 pieces

Per Carton (Inside Box) - 4 Trays = 200 pieces

Outer Carton (Outside Box) - 4 Cartons = 800 pieces





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Bluetooth / WLAN / WiFi Ceramic Chip Antenna

Ground cleared under antenna, clearance area 4.00 x 4.25/6.25 mm. Pulse Part Number W3008, W3008C



Features

- Omni directional radiation
- Low profile
- Compact size W x L x H (3.2 x 1.6 x 1.1 mm)
- Low weight (33 mg)
- Fully SMD compatible
- Lead free soldering compatible
- Tape and reel packing
- RoHS Compliant Product

Applications

- Bluetooth, WLAN, WiFi
- IEEE 802.11b/g
- ZigBee IEEE 802.15.4
- 2.4 GHz WLAN
- 2.4 GHz ISM Band Systems

Electrical specifications @ +25 °C

Note: Electrical characteristics depend on test board (GP) size and antenna positioning on GP and Ground Clearance area size.

Bluetooth, W3008

Typical performance (test board size 80x37 mm, PWB ground clearance area 4.00 x 4.25 mm)

Frequency Range [MHz]	Linear Max Gain [dBi]	Efficiency [%] / [dB]	Return loss min. [dB]	Impedance [Ω]	Operating Temperature [°C]
2400–2483.5	1.7 (Peak) 0.7 (Band edges)	70 / -1.6 (Peak) 55 / -2.6 (Band edges)	-8	50	-40 to +85

Bluetooth / WLAN / WiFi, W3008C

Typical performance (test board size 80x37 mm, PWB ground clearance area 4.00 x 6.25 mm)

Frequency Range [MHz]	Linear Max Gain [dBi]	Efficiency [%] / [dB]	Return loss min. [dB]	Impedance [Ω]	Operating Temperature [°C]
2400–2483.5	2.2 (Peak) 1.9 (Band edges)	75 / -1.3 (Peak) 70 / -1.6 (Band edges)	-11	50	-40 to +85

Pulse Finland Oy

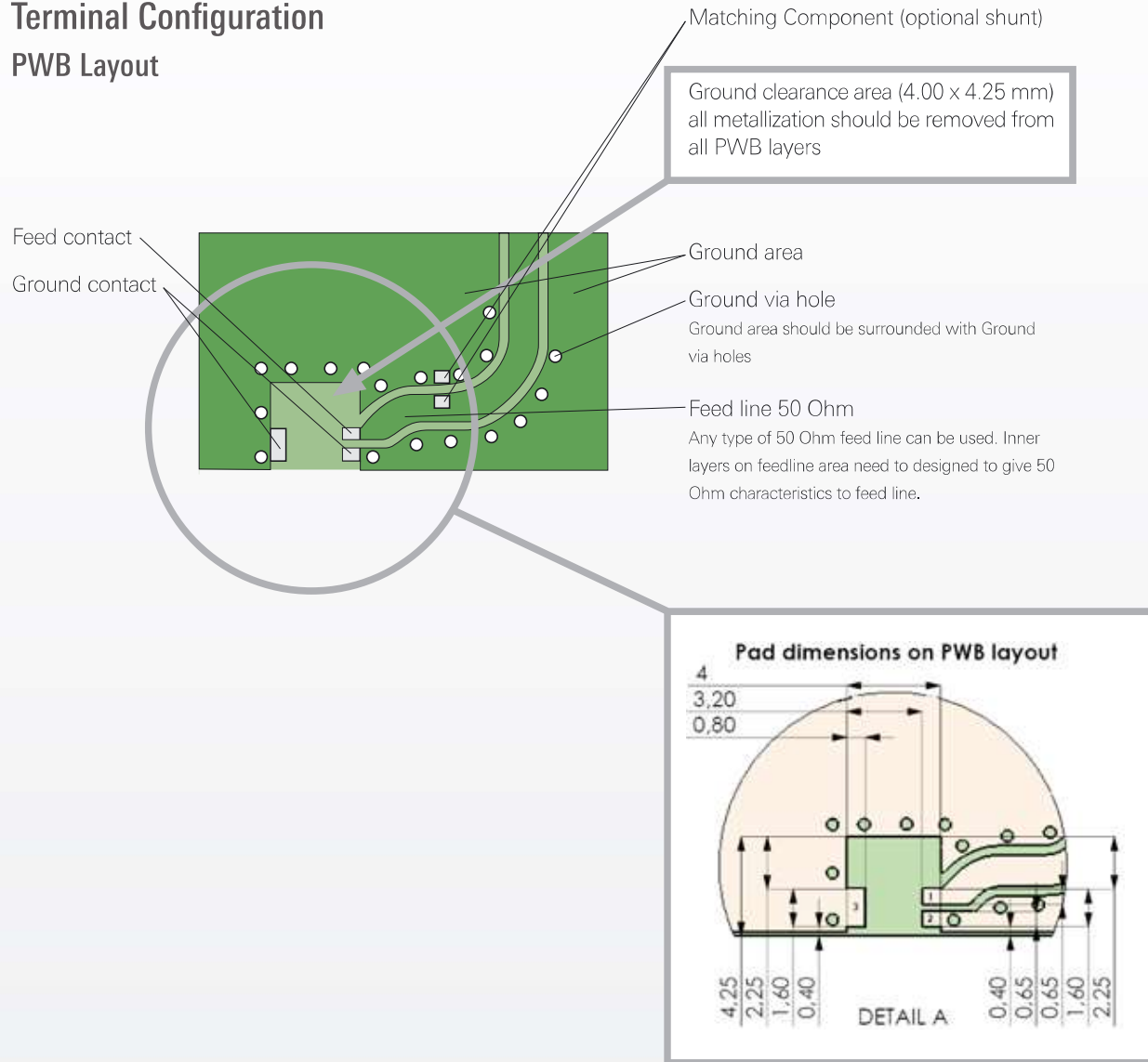
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90440 Kempele, Finland
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Fax: +358 207 935 501
www.pulseeng.com/antennas



Bluetooth / WLAN / WiFi Ceramic Chip Antenna

Terminal Configuration

PWB Layout



PWB features

No.	Terminal name	Terminal Dimensions
1	Feed	0.8 x 0.65 mm
2	GND	0.8 x 0.65 mm
3	GND	0.8 x 1.60 mm

Pulse Finland Oy

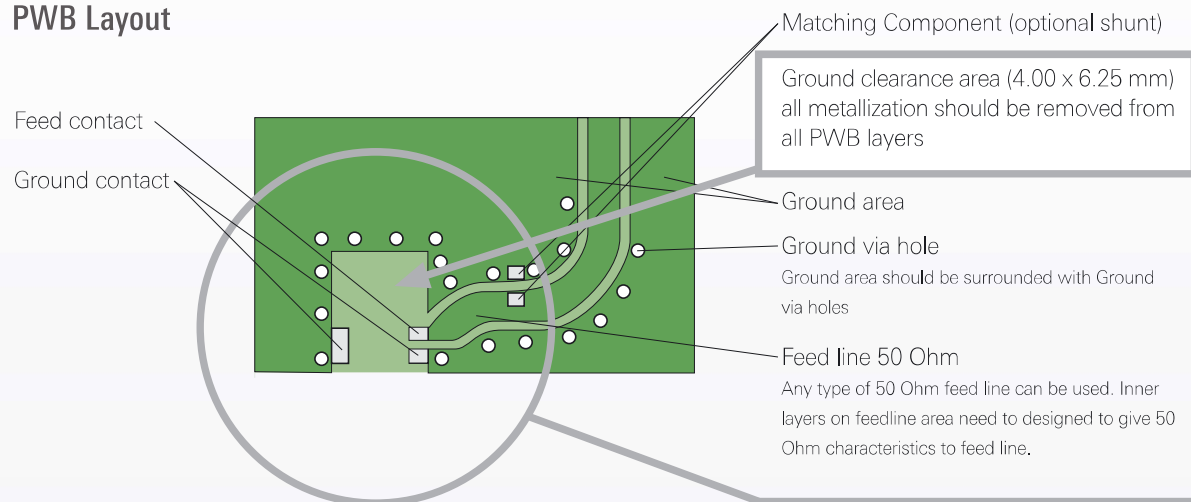
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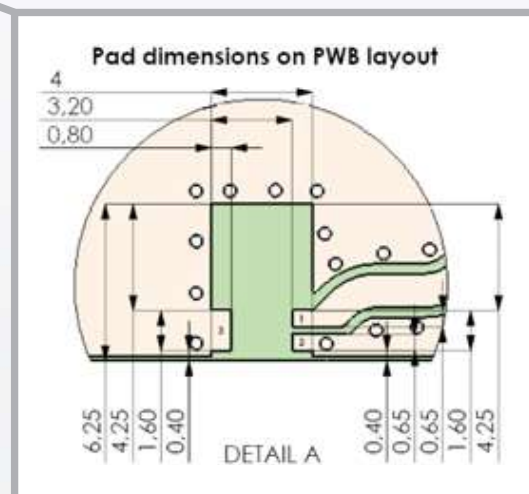
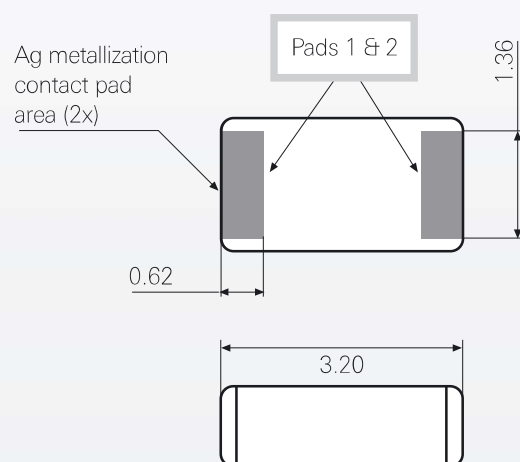
Bluetooth / WLAN / WiFi Ceramic Chip Antenna

Terminal Configuration

PWB Layout



Antenna



Antenna features

No.	Terminal name	Terminal Dimensions
1	Feed / GND	0.62 x 1.36 mm
2	Feed / GND	0.62 x 1.36 mm

Antenna is symmetrical.

Either of terminals 1 or 2 can be feed / GND

PWB features

No.	Terminal name	Terminal Dimensions
1	Feed	0.8 x 0.65 mm
2	GND	0.8 x 0.65 mm
3	GND	0.8 x 1.60 mm

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Typical Electrical Characteristics (T=25 °C), W3008

Typical Return Loss S11/ impedance, measured on the test board

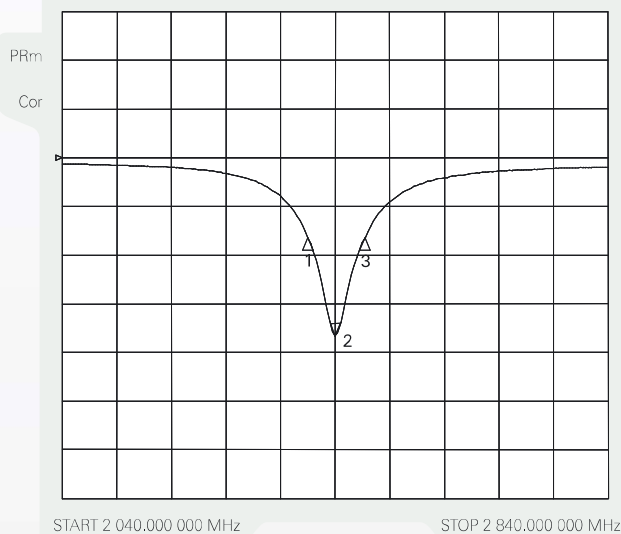
BT

20 Oct 2005 12:37:16

CH1Markers

1. -8.1915 dB 2.40000 GHz
2. -18.312 dB 2.440.000 000 MHz
3. -8.2296 dB 2.48350 GHz

CH1 S11&MLOG 5 dB/REF 0 dB



BT

20 Oct 2005 12:39:25

CH1Markers

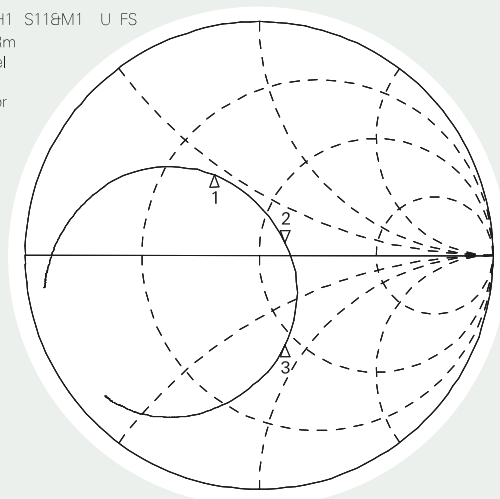
- | | | |
|-------------------|-----------|-------------|
| 1. 27.585 Ω | 22.421 Ω | 2.40000 GHz |
| 2. 62.148 Ω | 6.8613 Ω | 447.55 pF |
| 2 440.000 000 MHz | | |
| 3. 45.029 Ω | -40.875 Ω | 2.48350 GHz |

CH1 S11&M1 U FS

PRm

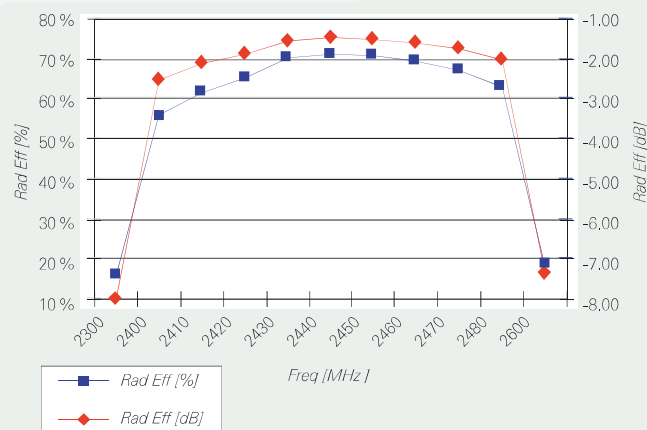
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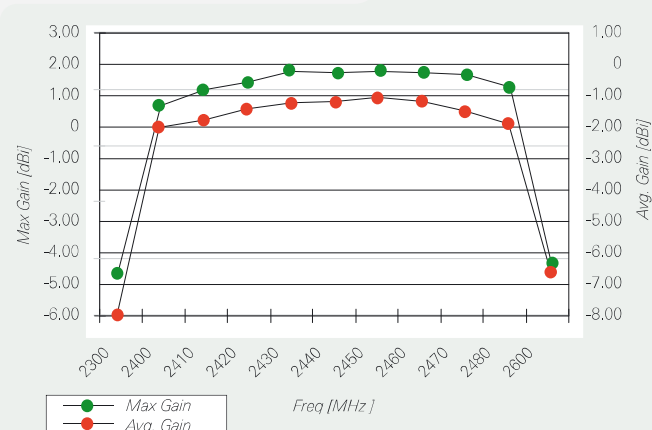


Free space efficiency and maximum gain / PWB ground clearance area 4.00 x 4.25 mm

BT GC 3.2 x 1.6 x 1.1 mm



BT GC 3.2 x 1.6 x 1.1 mm



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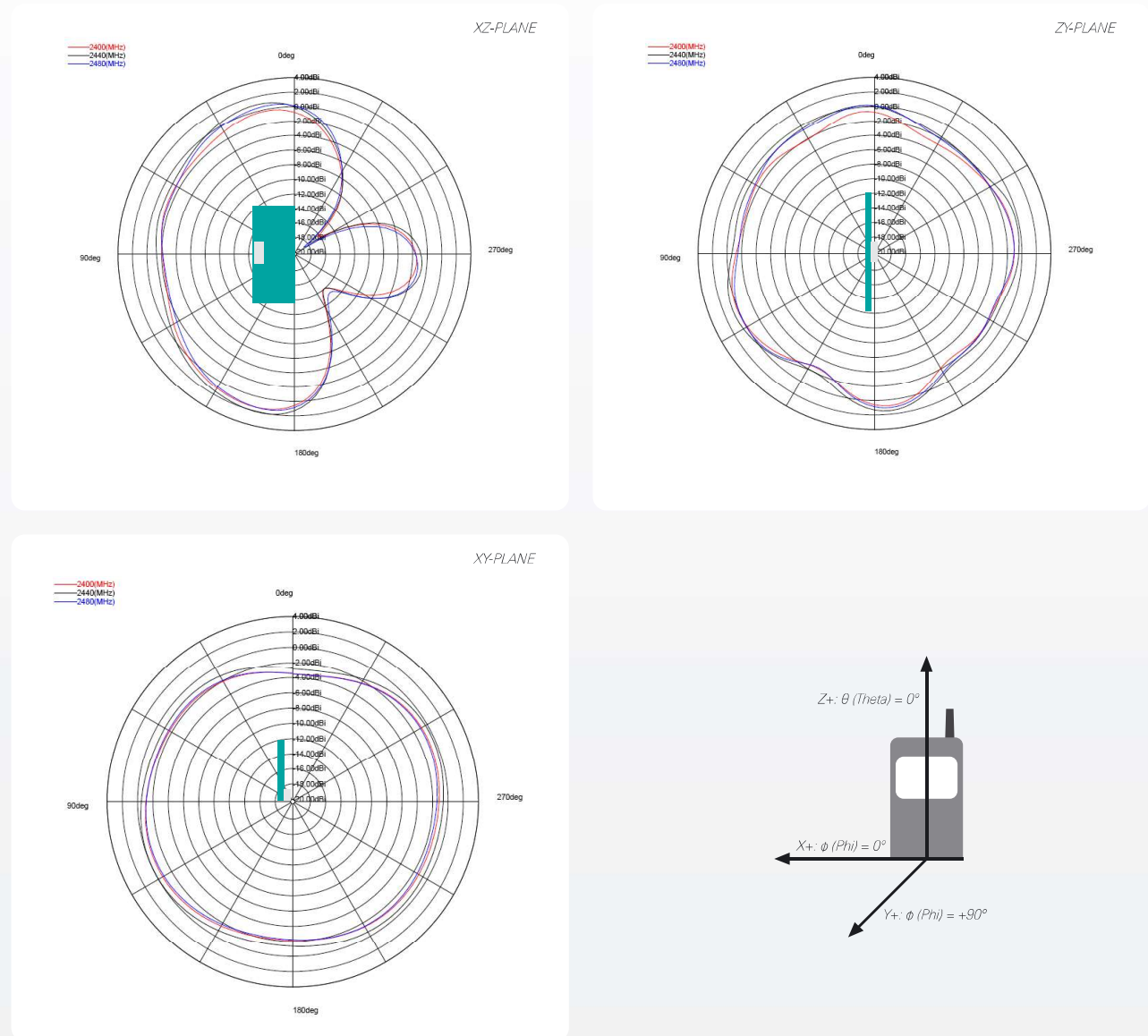
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Bluetooth / WLAN / WiFi Ceramic Chip Antenna

Typical Free Space Radiation Patterns, W3008



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Bluetooth / WLAN / WiFi Ceramic Chip Antenna

Typical Electrical Characteristics (T=25 °C), W3008C

Typical Return Loss S11/ impedance, measured on the test board

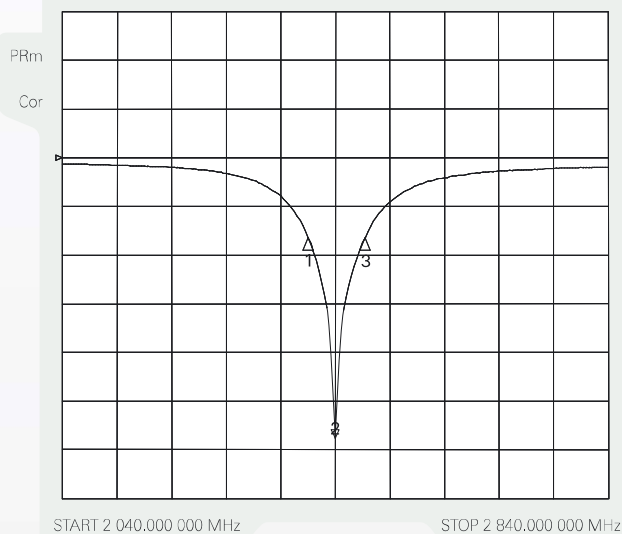
BT/WLAN

20 Oct 2005 12:36:03

CH1 S11@MLOG 5 dB/REF 0 dB

CH1Markers

1. -11.415 dB 2.40000 GHz
2. -11.464 dB 2.440.000 000 MHz
3. -27.875 dB 2.48350 GHz



BT/WLAN

20 Oct 2005 12:39:25

CH1Markers

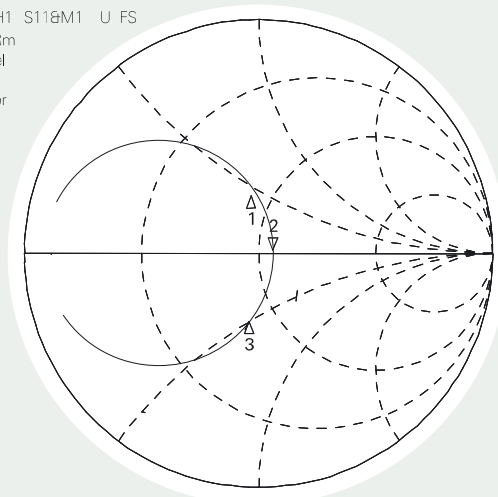
1. 40.141 Ω 24.354 Ω 2.40000 GHz
2. 55.264 Ω 1.3613 Ω 88.796 pH
3. 40.658 Ω -25.082 Ω 2.48350 GHz

CH1 S11@M1 U FS

PRm

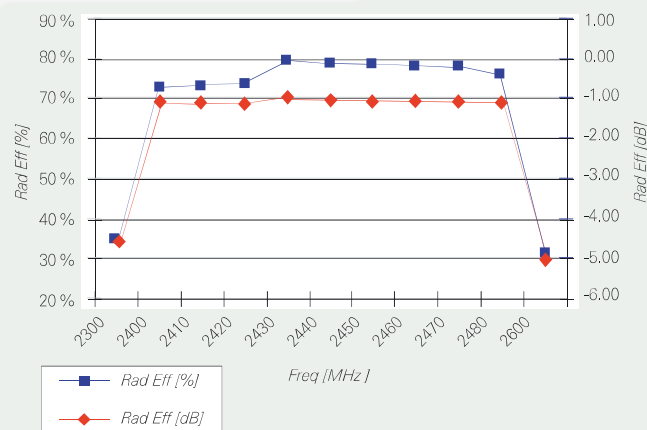
Del

Cor



Free space efficiency and maximum gain / PWB ground clearance area 4.00 x 6.25 mm

BT GC 3.2 x 1.6 x 1.1 mm



BT GC 3.2 x 1.6 x 1.1 mm



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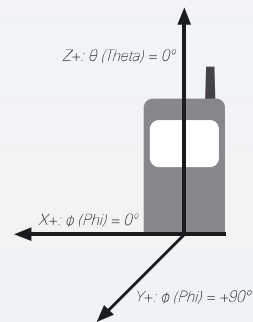
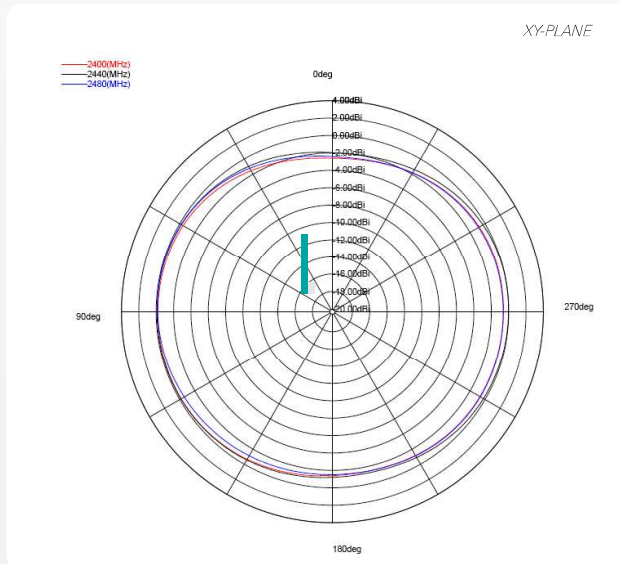
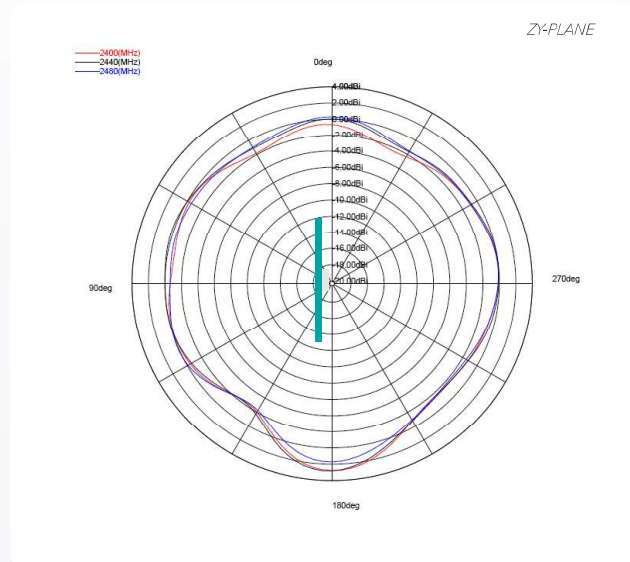
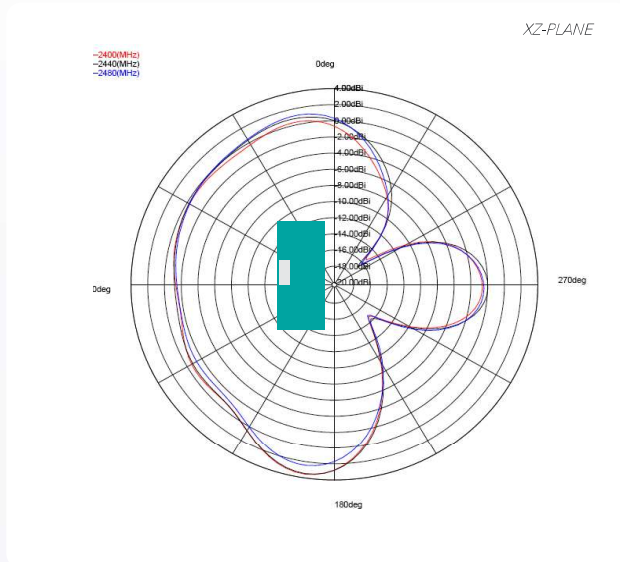
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Bluetooth / WLAN / WiFi Ceramic Chip Antenna

Typical Free Space Radiation Patterns , W3008C



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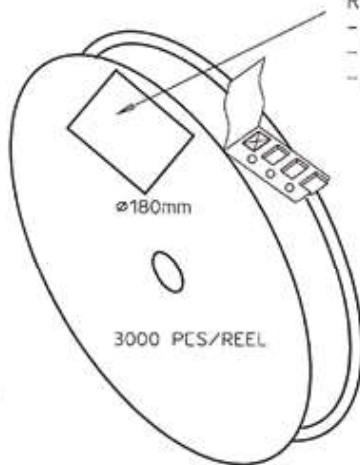
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Bluetooth / WLAN / WiFi Ceramic Chip Antenna

Packing Form



REEL LABEL INFORMATION:

- TRACEABILITY
- QUANTITY
- PRODUCT CODE

ø180mm

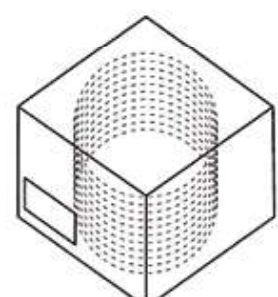
3000 PCS/REEL

CARRIER TAPE H85-00125
width=8,00 depth=1,22
COVER TAPE H85-00126
width=5,60

LENGTH OF TAPE:


- Leader section: 50 empty cavities before component section
- Trailer section: 25 empty cavities after component section.

Empty part cavities at leader and trailer section of the tape must be sealed with top cover tape.



BOX H85-00128
(182x182x132)
- LABEL

REEL H85-00127
(D180, W12)
- REEL LABEL

MATERIAL																																							
HANDLINGS																																							
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