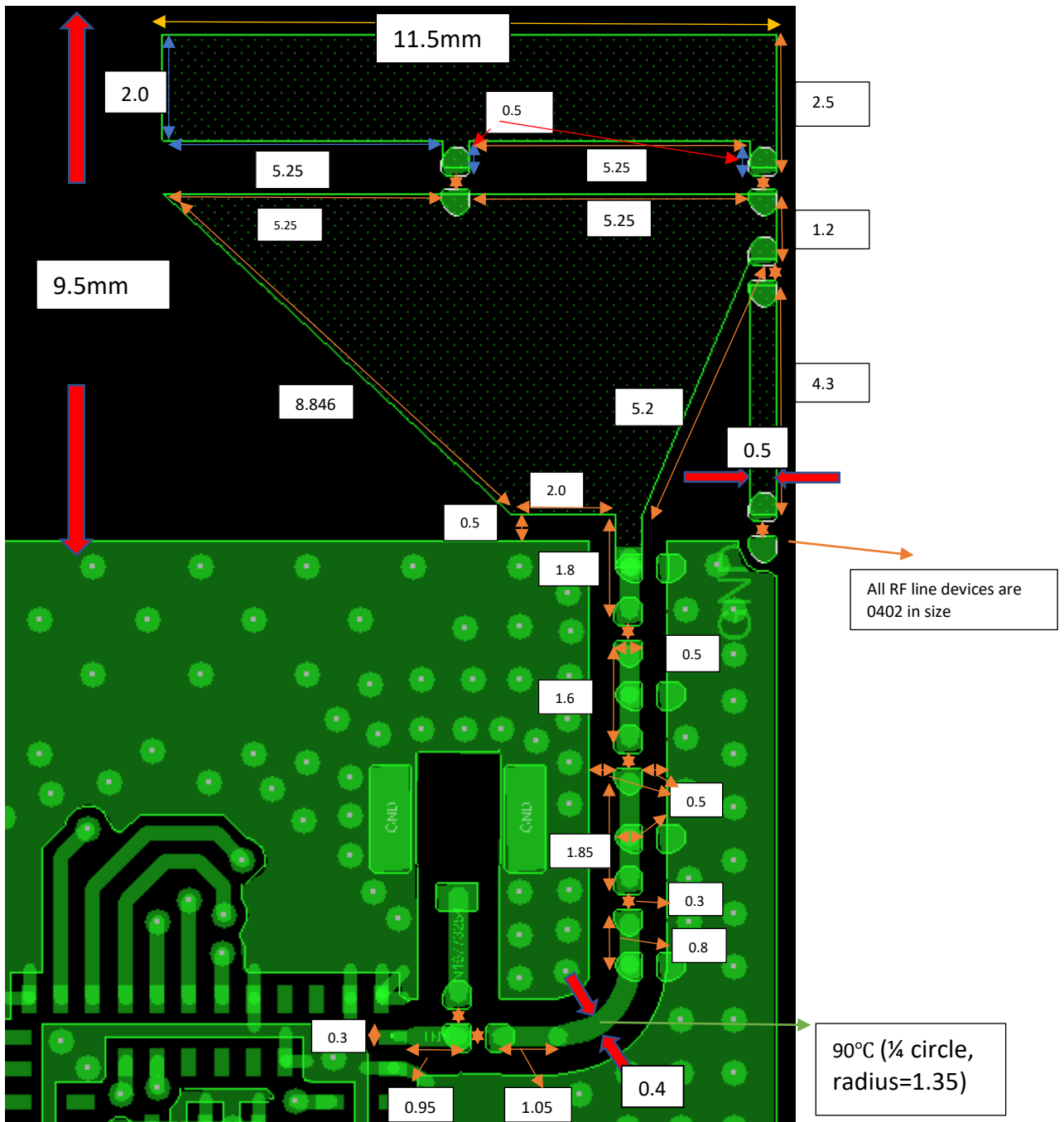


## **User manual Supplementary information**

- a) Trace layout and dimensions including specific designs for each type:
  - 1. Layout of trace design, parts, antenna, connectors, and isolation requirements:

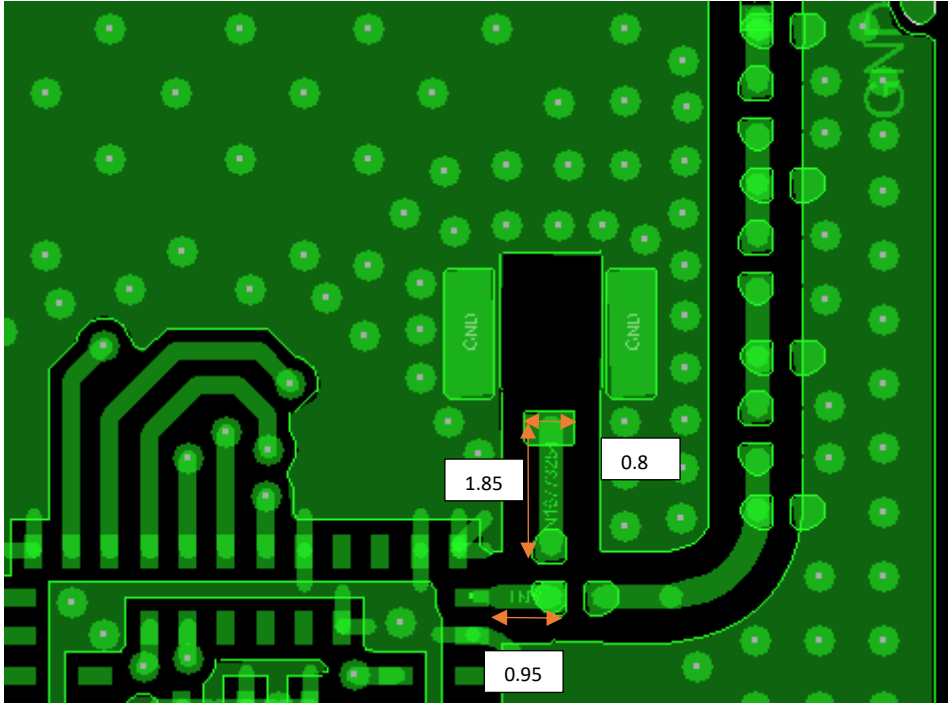
Please refer to 2BC Certification board Gerber file

2. Boundary limits of size, thickness, length, width, shape(s), dielectric constant, and impedance must be clearly described for each type of antenna:  
 PCB Antenna trace antenna Dimension:



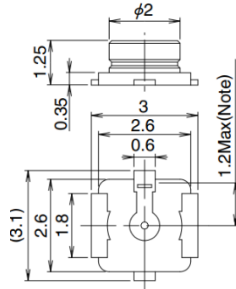
Note: all ★ distance is 0.3mm.

Dipole antenna dimension:



u.FL connector information:  
 Manufacturer: HIROSE ELECTRIC;  
 Size:

Part number: U.FL-R-SMT-1



U.FL-R-SMT-1

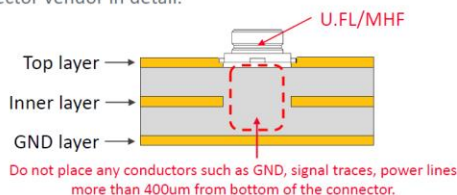
商品名称	U.FL-R-SMT-1(10)
类别	同轴连接器 (RF)
连接器类型	插座, 公形引脚
阻抗	50Ω
安装类型	表面贴装
频率-最大值	6000MHz
端口数	1

- Note: 1. For Antenna selection, PCB antenna and dipole antenna only can choose 1 type.  
 2. RF trace between module RF pinout to antenna width is 0.4mm.  
 3. all R/L/C Component's width is 0.5mm, length is 1mm.  
 4. RF trace between module and antenna impedance is 50ohm.

## Layout guide of RF trace for the u.FL antenna connector

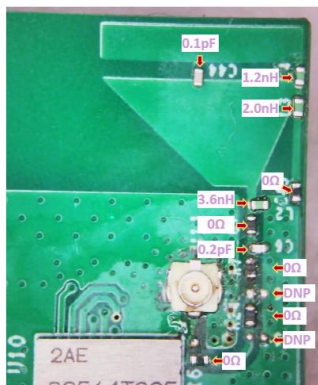


- Must copy the RF traces of the DXF file on the board completely. Allowance to inaccuracy of trace width is Typ. +/-0.025mm (1mil). Typical width should be read from the DXF file.
- Stack height between the standard GND layer and the RF trace layer must be 235um (Typ.) Allowance to inaccuracy of stack height is +/-0.025mm (1mil).
- Passive components must be placed on the same location as the DXF file shows and also same values must be used as the left figure.
- Keep out more than 400um under the U.FL/MHF connectors. Ask to connector vendor in detail.

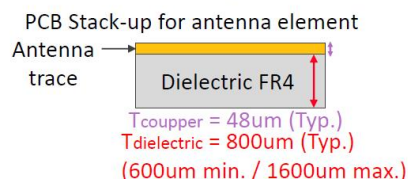
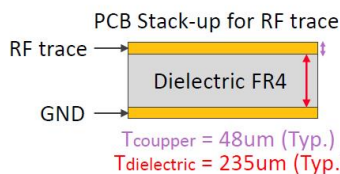


## Layout guide of RF trace for the trace antenna

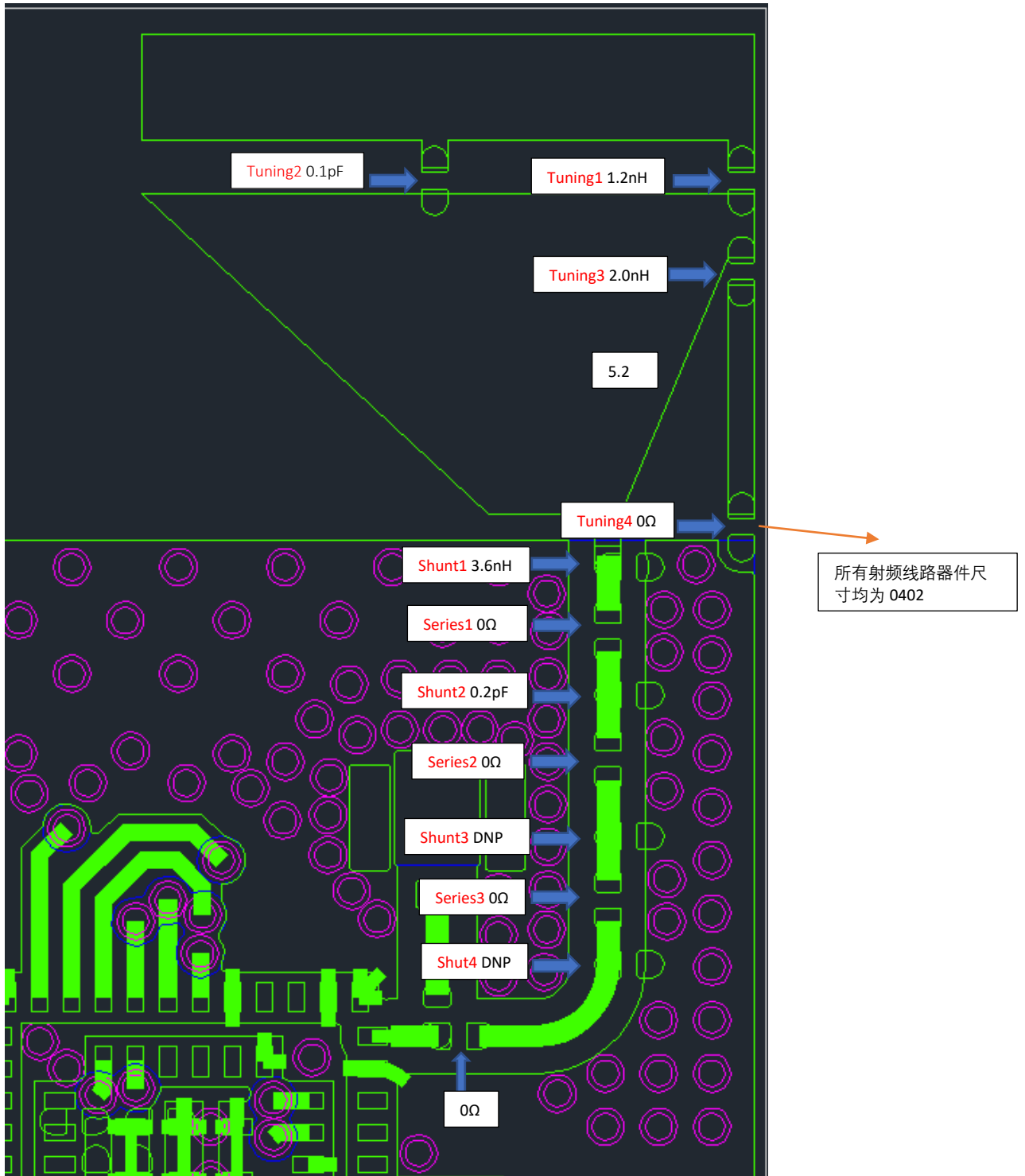
Measurement condition				Matching circuit				
Condition	Memo	Tuning 1	Tuning 2	Tuning 3	Sheet 1	Sheet 2	Sheet 3	Sheet 4
Condition 1	Optimized matching	1.2nH	0.1pF	2.0nH	0ohm	3.6nH	0ohm	0.2pF



- Must copy the antenna design of the DXF file on the board completely
- Must copy the RF traces of the DXF file on the board completely. Allowance to inaccuracy of trace width is Typ. +/-0.025mm (1mil). Typical width should be read from the DXF file.
- Recommended total thickness of PCB (Dielectric) is 0.8mm. (Must be 0.6mm ≤ PCB Thickness ≤ 1.6mm)
- Stack height between the standard GND layer and the RF trace layer must be 235um (Typ.) Allowance to inaccuracy of stack height is +/-0.025mm (1mil).
- Passive components must be placed on the same location as the DXF file shows and also same values must be used as the left figure.



PCB requirement: The dielectric constant of PCB is 4.6, and the impedance boundary is limited to 0.5mm. The thickness of RF trace copper is 48um, and the total thickness of base plate is 1.6mm.  
 Matching

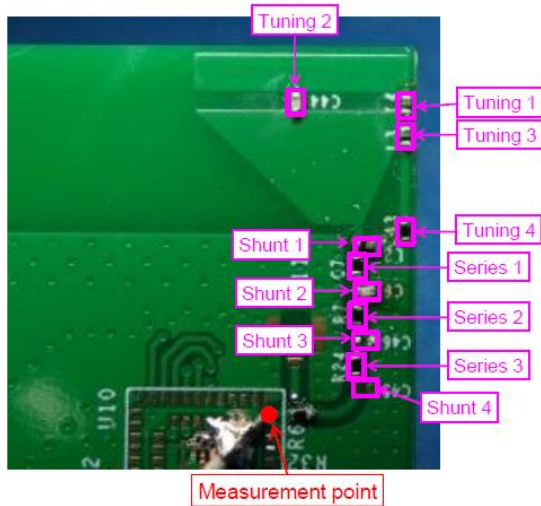


RF matching

<Measurement condition>

Condition	Memo	Tuning 1	Tuning 2	Tuning 3	Tuning 4	Matching circuit						
						Shunt 1	Series 1	Shunt 2	Series 2	Shunt 3	Series 3	Shunt 4
Condition 1	Optimized matching	1.2nH	0.1pF	2.0nH	0ohm	3.6nH	0ohm	0.2pF	0ohm	None	0ohm	None

Size:1005 GRM15 / LQG15HS / Register      Size:1005 GJM15



3. Different antenna length and shapes effect radiated emission and each design should be considered a different type:

2.4G WIFI:

Ant.	Frequency (MHz)	Antenna Type	Antenna Gain (dBi)
1	2402-2480	PCB Antenna	3.0
		External Dipole Antenna	3.4

5G WIFI:

Antenna	Frequency Band	Antenna Type	Maximum Antenna Gain
			(dBi)
1	UNII-1	PCB Antenna	3.3
		External Dipole Antenna	4.75
1	UNII-2A	PCB Antenna	3.3
		External Dipole Antenna	4.75
1	UNII-2C	PCB Antenna	3.3
		External Dipole Antenna	4.75
1	UNII-3	PCB Antenna	3.3
		External Dipole Antenna	4.75

b) Appropriate parts of manufacturers and specifications:

Information about devices on RF lines:

Parts list	Part number	Size	Manufacturer
Tuning 1/ 1.2nH	LQG15HS series	0402	Murata
Tuning 2/ 0.1pF	GJM15 series	0402	Murata
Tuning 3/ 2.0nH	LQG15HS series	0402	Murata
Tuning 4/ 0ohm	-	0402	-
Shunt 1/ 3.6nH	LQG15HS series	0402	Murata
Series 1/ 0ohm	-	0402	-
Shunt 2/ 0.2pF	GJM15 series	0402	Murata
Series 2/ 0ohm	-	0402	-
Shunt 3/ DNP	-	-	-
Series 3/ 0ohm	-	0402	-
Shunt 4/ DNP	-	-	-

<Measurement condition>

Condition	Memo	Tuning 1	Tuning 2	Tuning 3	Tuning 4	Matching circuit							
						Shunt 1	Series 1	Shunt 2	Series 2	Shunt 3	Series 3	Shunt 4	
Condition 1	Optimized matching	1.2nH	0.1pF	2.0nH	0ohm	3.6nH	0ohm	0.2pF	0ohm	None	0ohm	None	

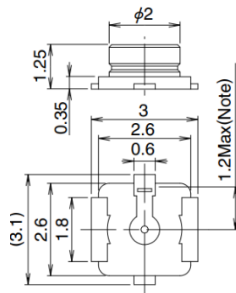
Size:1005 GRM15 / LQG15HS / Register    Size:1005 GJM15

If customers completely refer to our antenna design for their own design, the antenna performance should also be the same as ours.

u.FL connector information:

Manufacturer: HIROSE ELECTRIC;

Size:



U.FL-R-SMT-1

Part number: U.FL-R-SMT-1

商品名称	U.FL-R-SMT-1(10)
类别	同轴连接器 (RF)
连接器类型	插座, 公形引脚
阻抗	50Ω
安装类型	表面贴装
频率 - 最大值	6000MHz
端口数	1

C) Test procedures and design verifications:

Customer product development and design  
- > Must copy the RF traces of the DXF file on the board completely.  
Follow up PCB design rule and PCB stack.



- > Design Input
- > Review customer design

RF circuit matching and components selection confirmation

- > Design output

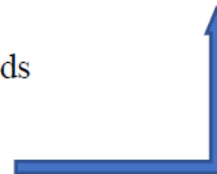


- > Customer Validate the design until it satisfies the needs  
and FCC/IC requirements



Successfully validated design goes for production

Process monitoring need  
for improvement



d) Production test procedures for ensuring compliance

