

**1. When this product is installed in North America.**

This product complies with part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This product may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

**FCC CAUTION**

Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the product.

Note: This product has been tested and found to comply with the limits for a Class A digital equipment, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the product is operated in a commercial environment. This product generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual,, may cause harmful interference to radio communications. Operation of this product in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

This product complies with Part 15 of FCC Rules and Industry Canada licence-exempt RSS standard(s). Operation is subject to the following two conditions: (1) this product may not cause interference, and (2) this product must accept any interference, including interference that may cause undesired operation of this product.

Contains FCC ID: VP8-13551

Contains IC: 7391A-13551

**2. When this product is installed in Europe**

This product complies with the requirements in Pub.22 of CISPR Rules for a Class A computing equipment.

Operation of this product in a residential area may cause unacceptable interference to radio and TV reception requiring the operator to take whatever steps are necessary to correct the interference.

**Do not install product around other electronic equipment or other precision instruments. Other equipment may be affected by electrical noise during operation.**

**If the product is installed near other electronic equipment, such as a TV or a radio, interference to said equipment, such as noise or flickering, may occur.**

**Use a separate power line and install the PRINTER as far as possible from said equipment.**

The position of the photograph has 13551 (Developer unit).  
(Refer to [7.1 Process Frame Setup] Step 7.)

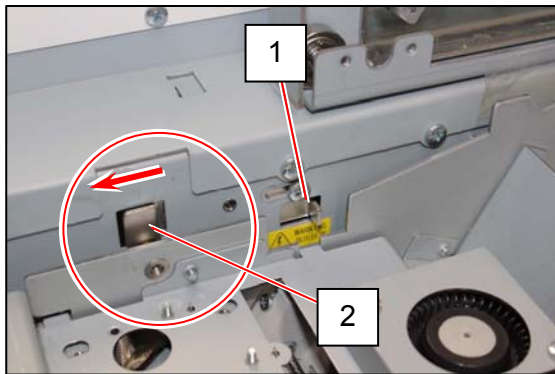
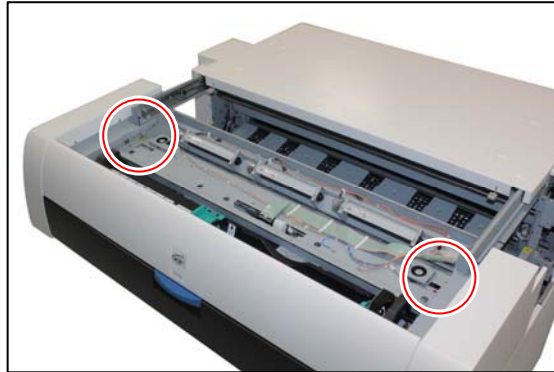


## 7 Process Unit Setup

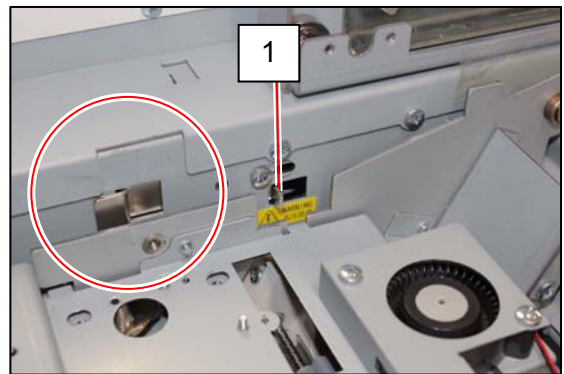
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### 7.1 Process Frame Setup

1. Loosen 2 screws on both sides (1) and slide Stopper Levers (2) toward the front, which allows the Movable Unit (4) to open upward at the next step.

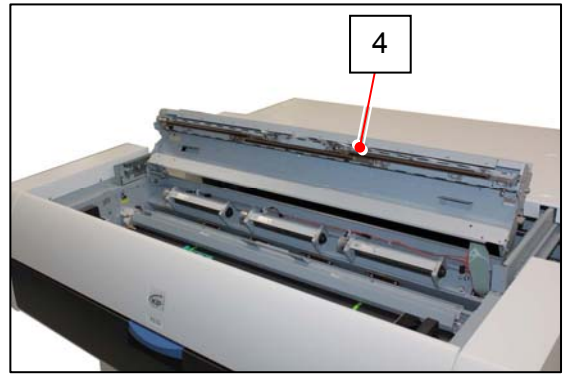
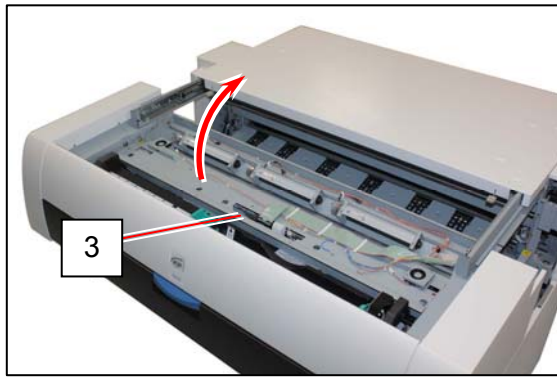


(Lock)



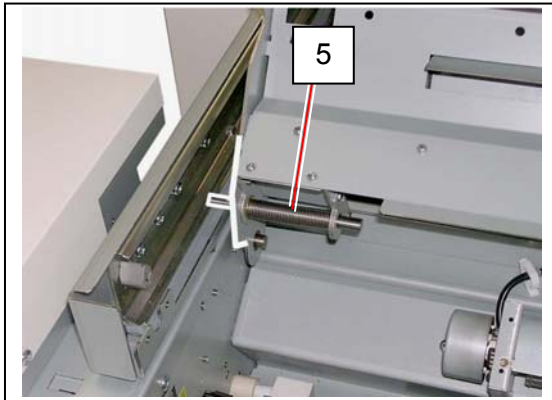
(Unlock)

2. Catch the hand grip (3) and open the Movable Unit (4) upward. The Stopper Pin (5) moves out automatically and surely holds the Movable Unit so that it should not fall down unintentionally.

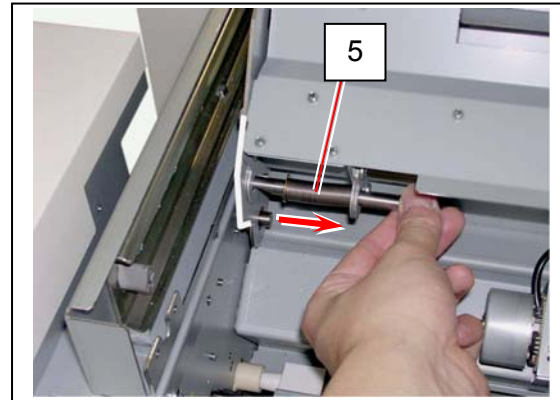


## ! NOTE

Make sure that Stopper Pin (5) is properly in Lock position after opening the Movable Unit. When closing the Movable Unit, pull Stopper Pin (5) inside for unlocking.

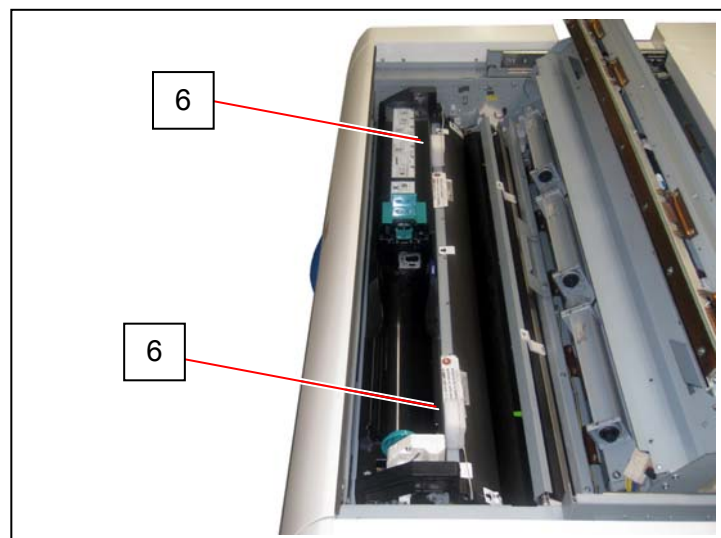


Lock Position



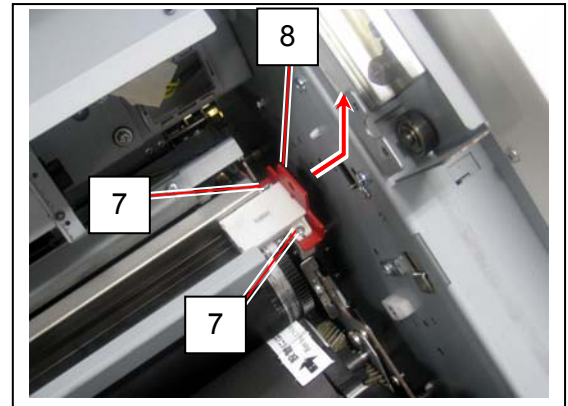
Pull Stopper Pin to unlock

3. Remove 2 shock absorbers (6).

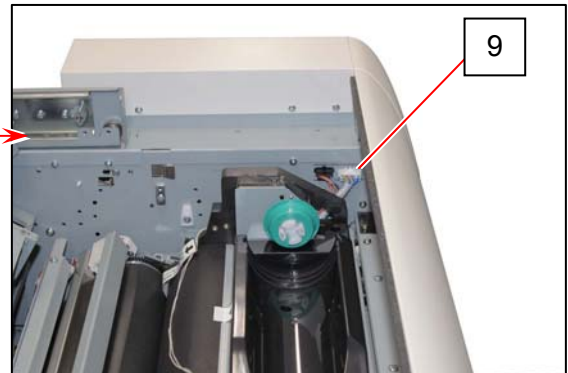
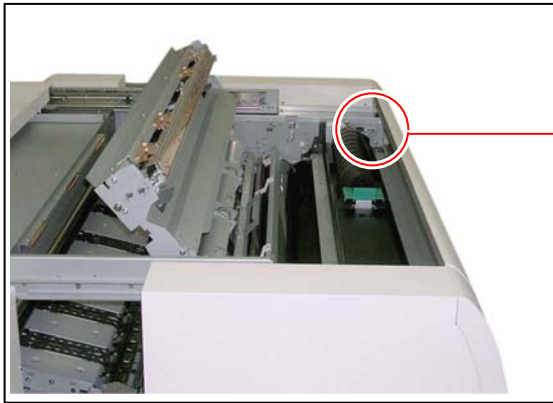




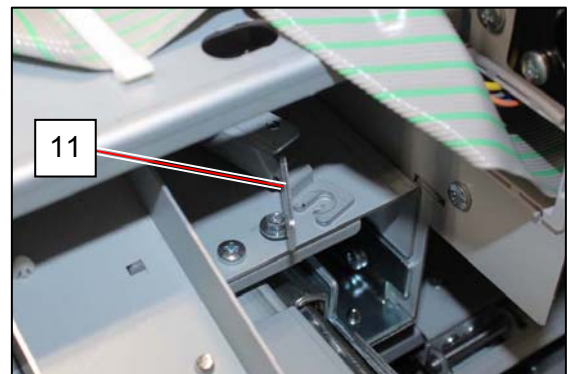
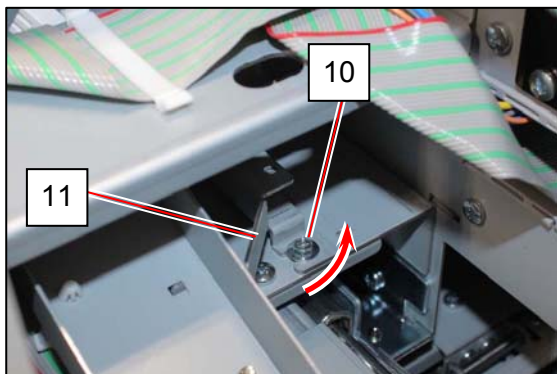
4. Loosen 2 screws (7) and then remove the red bracket (8) by simply moving as the arrow. Dispose the red bracket (8) as it is no longer needed. Turn the screws (7) tightly after removing the red bracket.



5. Unplug the connector (9) of Developer Unit.



6. Loosen the Hex Head Screw (10) to unfix the Lever (11). Move the Lever (11) in the direction of arrow to unlock the Process unit.



7. Holding the hang grip (12) on both sides, **slide the whole Process Unit to the right** to disengage the Developer Unit from the **product** frame. Tilt the Developer Unit rearward (in the direction of arrow (A) and then lift it up from the **product** as arrow (B). Place Developer Unit on a firm flat surface.

