

Report No.: SET2022-02339

FCC PART 18TEST REPORT

Report No.: SET2022-02339

Product Name: Microwave Oven

Trade Name: Midea, TOSHIBA

Model No.: EM925A##-PS0A, EM925A***-PS0A, ML-SEM23P(BS),

ML-SEM23P(SS)

FCC ID: VG8EM925AYYW

Applicant: Guangdong Midea Kitchen Appliances Manufacturing Co., Ltd.

Received Date: 2022.03.04

Test Data: 2022.03.04-2022.03.11

Issued by: CCIC Southern Testing Co., Ltd.

Lab Location: ElectronicTestingBuilding,No.43ShaheRoad,Xili Street, Nanshan

District, Shenzhen, Guangdong, China

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Test Report

Product Name..... Microwave Oven

Model No. EM925A##-PS0A, EM925A***-PS0A, ML-SEM23P(BS),

ML-SEM23P(SS)

Trade name Midea, TOSHIBA

Applicant..... Guangdong Midea Kitchen Appliances Manufacturing Co., Ltd.

Applicant Address...... No.6, Yong An Road, Beijiao, Shunde, Foshan, China

Manufacturer Guangdong Midea Kitchen Appliances Manufacturing Co., Ltd.

Manufacturer Address No.6, Yong An Road, Beijiao, Shunde, Foshan, China

Test Standards 47 CFR Part 18

Test Result..... PASS

Tested by Ruihong Xie

Ruihong Xie Test Engineer 2022.03.11

Reviewed by

Chris You Senior Engineer 2022.03.11

Approved by Shuangwan thang

2022.03.11

Shuangwen Zhang, Manager



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	Change History					
Issue	Issue Date Reason for change					
1.0	2022.03.11 First edition					





1. GENERAL INFORMATION

1.1 GENERAL DESCRIPTION OF EUT

EUT Name Microwave Oven

Trade Name..... Midea, TOSHIBA

Brand Name :: N/A
Hardware Version :: N/A
Software Version :: N/A

Model..... EM925A##-PS0A, EM925A***-PS0A, ML-SEM23P(BS),

ML-SEM23P(SS) model designations as follows:

E: Film type keypad;M: Microwave function;

9: Indicates the microwave output power is 900W,

25: Indicates cavity capacity is 25 liters,

A: Indicates the design No.;

or ***: "#", "*" = $0\sim9$, $A\sim Z$ or blank, indicates different

appearance;

-P: Indicates Painted (Steel) Cavity.

S: Wi-Fi function;

0A: indicates other design No.

ML-SEM23P(BS) and ML-SEM23P(SS) are customer model

with trade mark as "TOSHIBA".

 $Model\ of\ EM925A2EA-PS0A\ was\ selected\ for\ final\ testing.$

Model of ML-SEM23P(BS), ML-SEM23P(SS) are identical to EM925A2EA-PS0A except for model, trade mark and

appearances.

Power Supply: 120V AC/60Hz

Rated input Power(microwave): 1350W Rated output Power(microwave): 900W

Frequency.....: 2450MHz(ClassB/Group 2)

Magnetron Model...... 2M219J Magnetron Manufacturer ...: WITOL

Description of Support Units: -Load for power output measurement: 1000 milliliters of water in

the beaker located in the center of the oven.

-Load for frequency measurement: 1000 milliliters of water in

the beaker located in the center of the oven.

-Load for measurement of radiation on second and third harmonic: Two loads, one of 700 and the other of 300 milliliters,





of water are used. Each load is tested both with the beaker located in the center of the oven and with it in the right front corner.

-Load for all other measurements: 700 milliliters of water, with the beaker located in the center of the oven.

Note 1: The EUT have the following typical setups during the test:

Setup1: Microwave heating mode (According to FCC PART 18);

Note 2: For a more detailed description, please refer to Specification or User's Manual supplied by the applicant and/or manufacturer.

1.2 Test Standards and Results

The objective of the report is to perform testing according to 47 CFR Part 18:

No.	Identity	Document Title		
1	47 CFR Part 18	Radio Frequency Devices		

Test detailed items/section required by FCC rules and results are as below:

Emission					
Standard	Item	Class / Severity	Result		
47 CFR PART 18	Conducted Emission (150 kHz to 30 MHz)	18.307(b)	PASS		
	Radiated Emission (30 MHz to1 GHz)	18.305(b)	PASS		





1.3 Facilities and Accreditations

1.3.1 Facilities

CNAS-Lab Code: L1659

CCIC-SET is a third party testing organization accredited by China National Accreditation Service for Conformity Assessment (CNAS) according to ISO/IEC 17025. The accreditation certificate number is L1659.

FCC-Registration No.: CN1283

CCIC Southern Testing Co., Ltd EMC Laboratory has been registered and fully described in a report filed with the FCC (Federal Communications Commission). The acceptance letter from the FCC is maintained in our files. Designation Number: CN1283, valid time is until April 19th, 2023.

ISED Registration: 11185A-1

CCIC Southern Testing Co., Ltd. EMC Laboratory has been registered by Certification and Engineering Bureau of Industry Canada for the performance of radiated measurements with Registration No. 11185A-1 on Aug. 04, 2016, valid time is until April 19th, 2023.

A2LA Code: 5721.01

CCIC-SET is a third party testing organization accredited by A2LA according to ISO/IEC 17 025. The accreditation certificate number is 5721.01.

1.3.2 Test Environment Conditions

During the measurement, the environmental conditions were within the listed ranges:

Temperature (°C):	15°C- 35°C
Relative Humidity (%):	25% -75%
Atmospheric Pressure (kPa):	86kPa-106kPa

1.3.3 Measurement Uncertainty

The uncertainty is calculated using the methods suggested in the "Guide to the Expression of Uncertainty in Measurement" (GUM) published by ISO.

Uncertainty of Conducted Emission:	Uc = 2.6 dB (k=2)
Uncertainty of Radiated Emission:(30MHz~1GHz)	Uc = 5.8 dB (k=2)
Uncertainty of Radiated Emission:(1~18GHz)	Uc = 5.1 dB (k=2)





2. EQUIPMENTS LIST

A. Equipment List:

Description	scription Manufacturer		Model Serial No.		Calibration Due. Date
Test Receiver	KEYSIGHT	ESR3	A181103297	2021.07.14	2022.06.24
LISN	ROHDE&SCHWARZ	NSLK 8127	A210803670	2021.04.03	2022.08.10
Shield Room Xinju Electronics		L9000*W4500* H3100 A181003230		2021.09.05	2024.07.29
EMI Test Receiver	ROHDE&SCHWARZ	ESIB7	A0501375	2021.06.23	2022.05.23
Broadband Ant.	ETC	MCTD2786	A150402240	2021.03.05	2024.03.03
3M Anechoic Chamber	Albatross	SAC-3MAC 9*6*6m	A0412375	2019.03.26	2023.03.25
EMI Test Receiver	ROHDE&SCHWARZ	ESW26	A180502935	2021.08.12	2022.08.01
5M Anechoic Chamber	Albatross	SAC-5MAC 12.8x6.8x6.4m	A0304210	2019.03.25	2023.03.24
EMI Horn Ant.	ROHDE&SCHWARZ	HF906	A0304225	2019.04.17	2022.04.17
Spectrum Analyzer	ROHDE&SCHWARZ	ESW26	A180502935	2021.08.12	2022.08.02



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3. EMC EMISSION TEST

3.1 Test Procedure

Test Requirement: 47 CFR PART 18

Test Method: FCC/OST MP-5:1986

Power Supply: AC 120V/60Hz Frequency Range: 2400-2500MHz

Detector: Peak

Limit:

ISM equipment may be operated at any frequency above 9KHz and the frequency band 2400-2500MHz is allocated for use by ISM equipment

ISM frequency	Tolerance
6.78 MHz	±15.0 kHz
13.56 MHz	±7.0 kHz
27.12 MHz	±163.0 kHz
40.68 MHz	±20.0 kHz
915 MHz	±13.0 MHz
2,450 MHz	±50.0 MHz
5,800 MHz	±75.0 MHz
24,125 MHz	±125.0 MHz
61.25 GHz	±250.0 MHz
122.50 GHz	±500.0 MHz
245.00 GHz	±1.0 GHz

3.1.1 Frequency For Normal Voltage

The operating frequency was measured using a spectrum analyzer. Starting with the EUT at room temperature, a 1000 mL water load was placed in the center of the oven and the oven was operated at maximum output power. The fundamental operating frequency was monitored until the water load was reduced to 20 percent of the original load.

3.1.2 Frequency For Line Voltage

The EUT was operated / warmed by at least 10 minutes of use with a 1100mL water load at room temperature at the beginning of the test. Then the operating frequency was monitored as the input voltage was varied between 80 and 125 percent of the nominal rating.





3.1.3 Measurement data

Operating Mode	Frequency(MHz)		
Normal Voltage	2433.4-2467.7		
Line Voltage	2439.4-2469.2		

3.2 RADIATION HAZARD TEST

3.2.1 Test Setup

The EUT was set-up according to the FCC MP-5 and FCC Part 18 for radiation Hazard measurement. The measurement was using a microwave leakage meter to measure the radiation leakage in the as-received condition with the oven door closed A 700mL water load in a breaker was located in the center of the oven and the microwave oven was set to maximum power. While the oven operating, the microwave meter will check the leakage and then record the maximum leakage.

3.2.2 Limit

A maximum of 1.0mW/cm² is allowed in according with the applicable FCC standards

3.2.3 Test results

There was no microwave leakage exceeding a power level of 0.39 m W/cm²Observed at any point 5cm or more from the external surface of the oven





3.3 RF OUTPUT POWER MEASUREMENT

3.3.1 Test Standard

Test Requirement	47 CFR PART 18		
Test Method	FCC/OST MP-5:1986		
Power Supply	AC120/60Hz		

3.3.2 EUT Operating mode

Test the EUT in microwave mode with full power.

3.3.3 Test Data

Mass of Water(g)	Mass of the container(g)	ambient temperature (°C)	Initial temperature($^{\circ}$ C)	Final temperature(°C)	Heating Time(S)	Output Power(Watt)
1000	280	21.3	10.7	30.1	120	697.48

Formula:

$$P = \frac{4.2 \times m_w(T_2 - T_1) + 0.9 \times m_c(T_2 - T_0)}{t}$$

P is the microwave power output, in watts

Mw is the mass of the water, in grams

Mc is the mass of the container, in grams

T0 is the ambient temperature, in degrees Celsius

T1 is Initial temperature of the water, in degrees Celsius

T2 is final temperature of the water, in degrees Celsius

T is heating time, in seconds, excluding the magnetron filament heating-up time



4. CONDUCTED EMISSION

4.1.1 Conducted Emission Limit

Eraguanay ranga (MHz)	Conducted Limit (dBµV)				
Frequency range (MHz)	Quasi-peak	Average			
0.15 - 0.50	66 to 56	56 to 46			
0.50 - 5	56	46			
5 - 30	60	50			

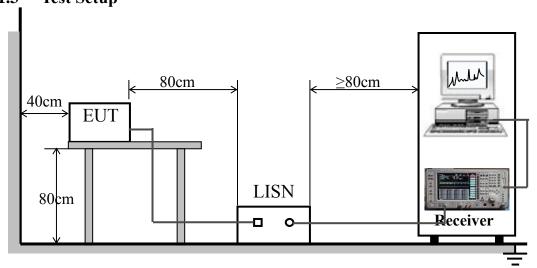
Note:

- a) The limit decreases linearly with the logarithm of the frequency in therange 0.05 MHz to 0.5 MHz.
- b) The lower limit is applicable at the transition frequency.

4.1.2 Test Procedure

The EUT is placed on a 0.8m high insulating table, which stands on the grounded conducting floor, and keeps 0.4m away from the grounded conducting wall. The EUT is connected to the power mains through a LISN which provides $50\Omega/50\mu H$ of coupling impedance for the measuring instrument. The Common Antenna is used for the call between the EUT and the System Simulator (SS). A Pulse Limiter is used to protect the measuring instrument. The factors of the whole test system are calibrated to correct the reading.

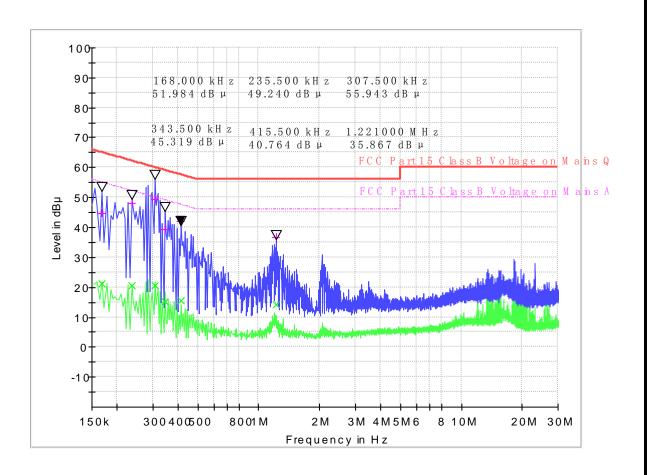
4.1.3 Test Setup





A. Test Result:

Mains terminal disturbance voltage, Setup1,L phase

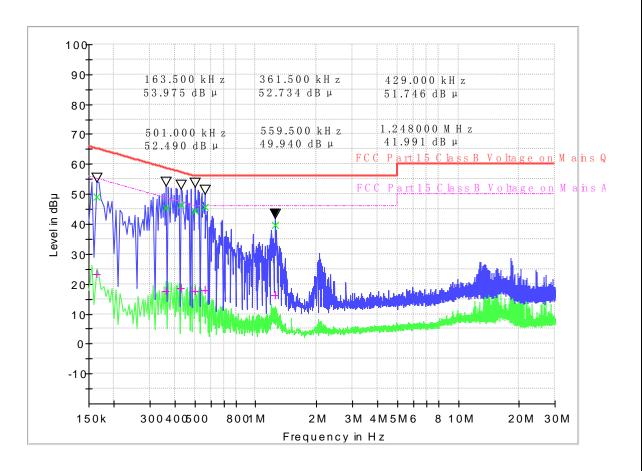


(Plot A: L Phase)

Frequency	QuasiPeak	CAverage	Cabel Loss	Corr.	Margin -	Limit -	Margin -	Limit - AV
(MHz)	(dB μ V)	(dB μ V)	(dB)	(dB)	QPK	QPK	AV	(dB μ V)
0.168000	44.82	21.21	0.1	10.3	20.24	65.1	33.85	55.1
0.235500	47.98	20.40	0.2	10.3	14.27	62.3	31.85	52.3
0.307500	49.25	20.56	0.1	10.3	10.79	60.0	29.48	50.0
0.343500	39.23	15.06	0.3	10.3	19.89	59.1	34.06	49.1
0.415500	42.13	15.60	0.1	10.3	15.41	57.5	31.94	47.5
1.221000	36.63	14.14	0.3	10.2	19.37	56.0	31.86	46.0



Mains terminal disturbance voltage, Setup 1, N phase



(Plot B: N Phase)

Frequency	QuasiPeak	CAverage	Cabel Loss	Corr.	Margin -	Limit -	Margin -	Limit - AV
(MHz)	(dB μ V)	(dB µ V)	(dB)	(dB)	QPK	QPK	AV	(dB μ V)
0.163500	49.21	23.30	0.1	10.2	16.07	65.3	31.98	55.3
0.361500	45.53	17.50	0.2	10.3	13.16	58.7	31.19	48.7
0.429000	46.26	18.65	0.2	10.2	11.01	57.3	28.62	47.3
0.501000	44.30	17.53	0.1	10.2	11.70	56.0	28.47	46.0
0.559500	45.66	18.00	0.1	10.2	10.34	56.0	28.00	46.0
1.248000	39.51	16.15	0.2	10.2	16.49	56.0	29.85	46.0



Test Result: PASS

5. RADIATED EMISSION

5.1.1 Radiated Emission Limits

- (a) ISM equipment operation on a frequency specified in §18.301 is permitted unlimited radiated energy in the band specified for that frequency.
- (b) The field strength levels of emissions which lie outside the bands specified in §18.301,unless otherwise indicated, shall not exceed the following:

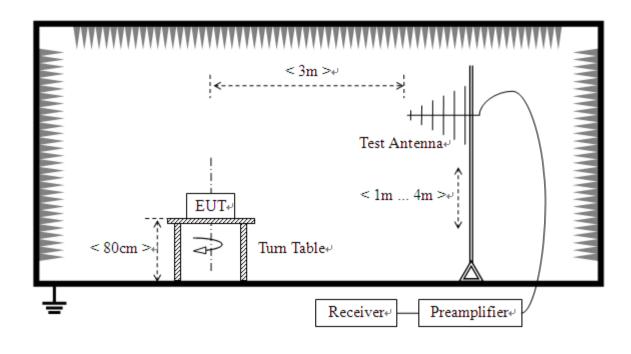
RF Power generated by equipment(watts)	Field strength limit(uV/m) @300m			
Below 500	25			
500or more	25*SQRT(power/500)			

Power = 697.48W

Limit=20lg(25*SQRT(power/500))+20lg(300/3) @ 3m distance.

5.1.2 Test Setup

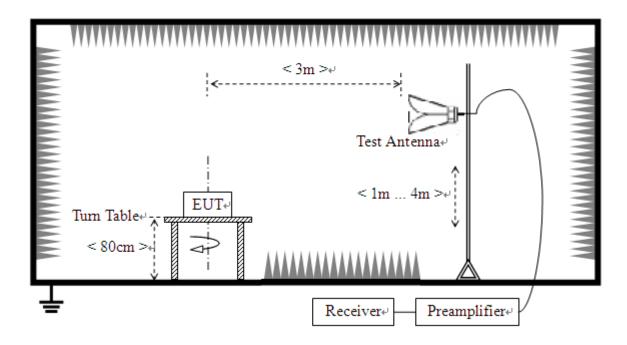
For radiated emissions from 30MHz to1GHz







For radiated emissions above 1GHz



5.1.3 Test Procedure

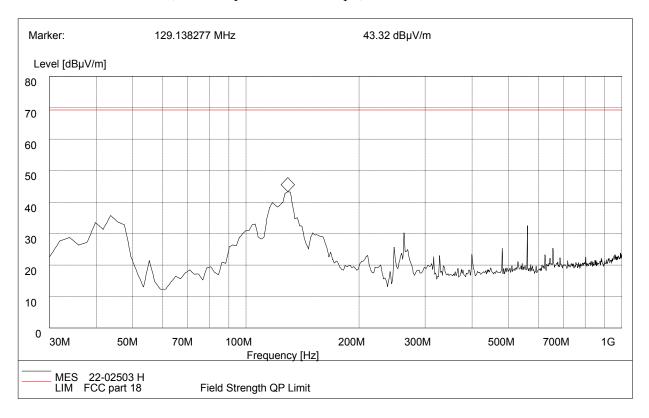
- a. The measuring distance of at 3 m shall be used for measurements at frequency up to 1GHz. For frequencies above 1GHz, any suitable measuring distance may be used.
- b.The EUT was placed on the top of a rotating table 0.8 meters above the ground at a 3 meter open area test site. The table was rotated 360 degrees to determine the position of the highest radiation.
- c. The height of the equipment or of the substitution antenna shall be 0.8 m; the height of the test antenna shall vary between 1 m to 4 m. Both horizontal and vertical polarizations of the antenna are set to make the measurement
- d.The initial step in collecting conducted emission data is a spectrum analyzer peak detector mode pre-scanning the measurement frequency range. Significant peaks are then marked and then Quasi Peak detector mode re-measured.
- e.If the Peak Mode measured value compliance with and lower than Quasi Peak Mode Limit, the EUT shall be deemed to meet QP Limits and then no additional QP Mode measurement performed.
- f. For the actual test configuration, please refer to the related Item –EUT Test Photos.

Note: Both horizontal and vertical antenna polarities were tested and performed pretest to three orthogonal axis. The worst case emissions were reported



Test Result:

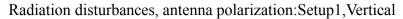
Radiation disturbances, antenna polarization: Setup 1, Horizontal

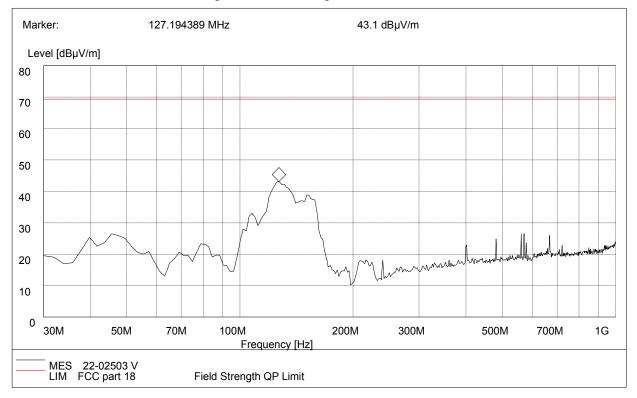


(Plot A: Test Antenna Vertical 30M - 1G)

Frequency (MHz)	QuasiPeak (dBµV/m)	Bandwidth (kHz)	Antenna height (cm)	Limit (dBµV/m)	Margin (dB)	Antenna	Verdict
39.71	32.07	120.000	100.0	69.41	37.34	Horizontal	Pass
43.60	33.54	120.000	100.0	69.41	35.87	Horizontal	Pass
117.47	38.54	120.000	100.0	69.41	30.87	Horizontal	Pass
129.13	42.65	120.000	100.0	69.41	26.76	Horizontal	Pass
263.26	28.43	120.000	100.0	69.41	40.98	Horizontal	Pass
560.68	30.23	120.000	100.0	69.41	39.18	Horizontal	Pass







(Plot B: Test Antenna Horizontal30M - 1G)

Frequency (MHz)	QuasiPeak (dBµV/m)	Bandwidth (kHz)	Antenna height (cm)	Limit (dBµV/m)	Margin (dB)	Antenna	Horizontal
47.49	24.21	120.000	100.0	69.41	45.20	Vertical	Pass
109.69	28.45	120.000	100.0	69.41	40.96	Vertical	Pass
127.19	42.04	120.000	100.0	69.41	27.37	Vertical	Pass
152.46	36.45	120.000	100.0	69.41	32.96	Vertical	Pass
480.98	22.64	120.000	100.0	69.41	46.77	Vertical	Pass
570.40	25.42	120.000	100.0	69.41	43.99	Vertical	Pass





Above 1GHzSetup1

NO	Freq.	Level	Factor	Limit	Margin	Height	Angle	Dolority
NO.	[MHz]	[dBµV/m]	[dB]	[dBµV/m]	[dB]	[cm]	[°]	Polarity
1	1824.70	47.74	-12.26	69.41	21.67	100	146	Horizontal
2	2207.30	54.92	-10.84	69.41	14.49	100	152	Horizontal
3	2721.68	45.45	-8.49	69.41	23.96	100	137	Horizontal
4	4256.31	48.48	-2.05	69.41	20.93	100	39	Horizontal
5	4774.94	51.46	-0.11	69.41	17.95	100	321	Horizontal
6	11104.7	58.09	5.44	69.41	11.32	100	213	Horizontal

NO.	Freq. [MHz]	Level [dBµV/m]	Factor [dB]	Limit [dBµV/m]	Margin [dB]	Height [cm]	Angle [°]	Polarity
1	1182.79	48.47	-14.89	69.41	20.94	100	114	Vertical
2	1824.70	50.26	-12.26	69.41	19.15	100	39	Vertical
3	2458.11	62.08	-9.80	69.41	7.33	100	102	Vertical
4	3954.48	54.97	-3.70	69.41	14.44	100	237	Vertical
5	4893.97	59.31	-0.30	69.41	10.10	100	110	Vertical
6	8600.90	59.89	4.17	69.41	9.52	100	103	Vertical



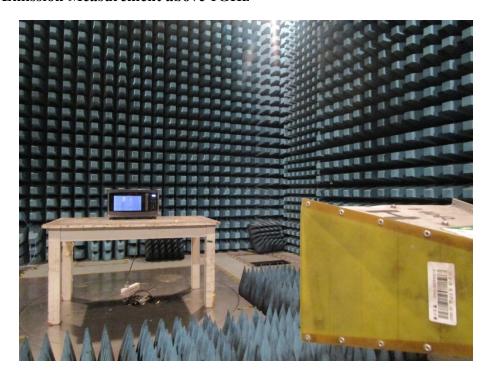


APPENDIX I: PHOTOGRAPHS OF EMC TEST CONFIGURATION

1. Radiated Emission Measurement below 1GHz



2. Radiated Emission Measurement above 1GHz





3. Conducted emission at AC mains input/output port Measurement







APPENDIX II: PHOTOGRAPHS OF PRODUCT PHOTO

External Photo





CCIC-SET/TRF: IEMC (2019-03-12)





















Internal Photo

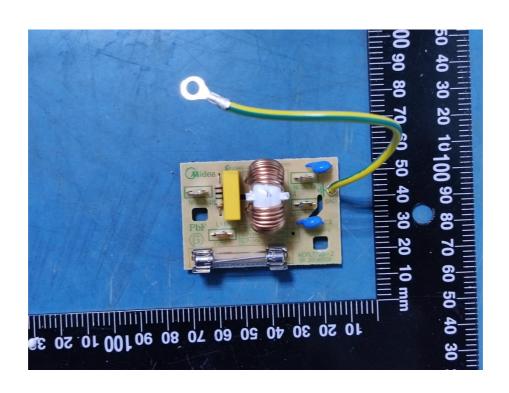


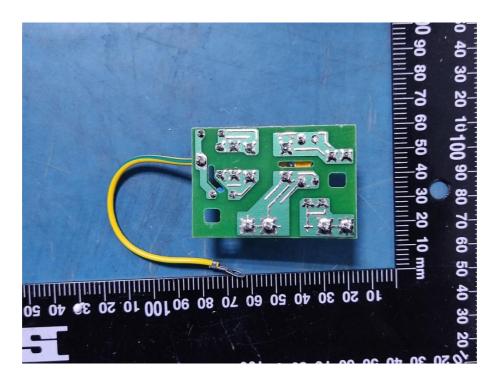


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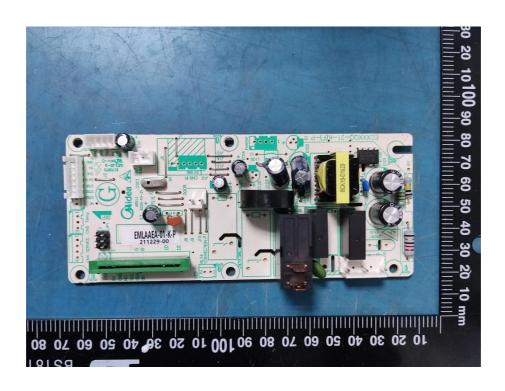








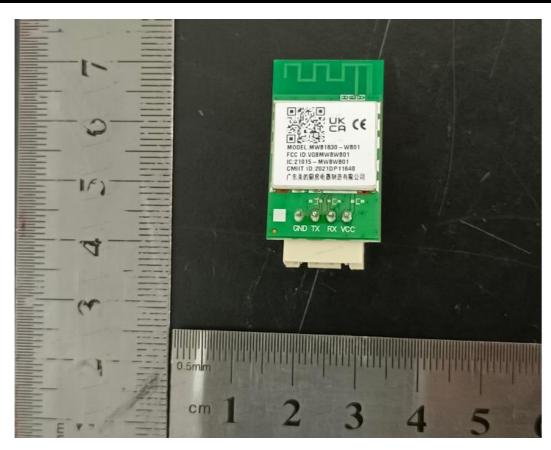


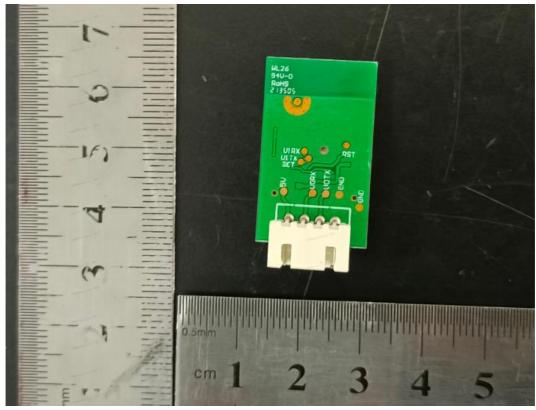












CCIC-SET/TRF: IEMC (2019-03-12)









** * End of Report **