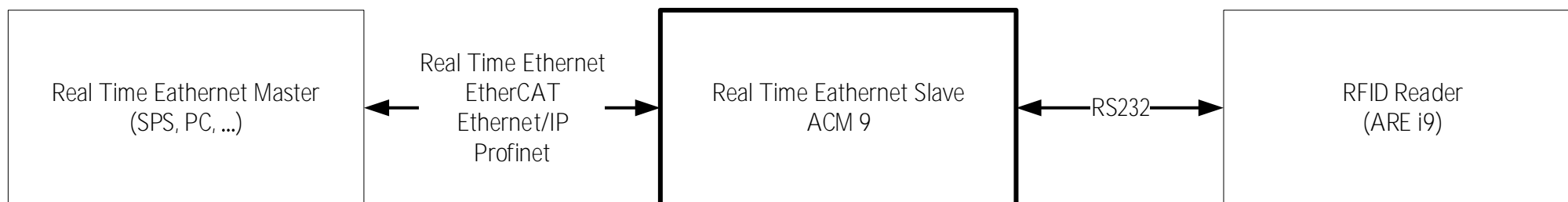




Operationa Description of the Communication Modules

ACM 9	- EtherCAT	V7IACM9EC
ACM9	- Ethernet/IP	V7IACM9EI
ACM9	- Profinet	V7IACM9PN



The ACM 9 (AEG ID Communication Module) is working as an interface adapter between a real time Ethernet (EtherCAT, Ethernet/IP and Profinet) and RS232. It is communicating with up to 4 AEG ID RFID readers (ARE i9 LF, ARE i9 HF) and does transfer this communication to a real time Ethernet. That way the real time Ethernet Master in the network has access to the RFID readers using the ACM9.