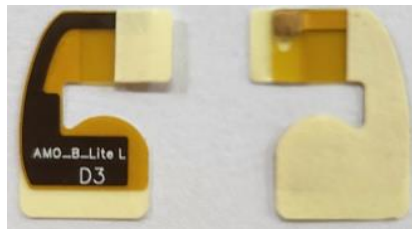


Approval Sheet

Antenna Type : FPCB
 Model : PPU-TW0060_L (Bluetooth)
 Amotech P/N : AMO-FA-CR017
 Customer P/N : CAF-0087-00000


Cresyn	Plan	Evaluation	Decision
Date	/	/	/



Approval	Written	Reviewed		Approved
Name	AH. Ga	TH. Kim	JW. Jeong	HJ. Kwon
Date	22.06.21	22.06.21	22.06.21	22.06.21


2022. 06. 21

AMOTECH Co., Ltd.

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2.2 Mechanical specifications		
2.3 Part No		
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4. Reliability test condition	-----	8
5. Reliability test report	-----	9
6. Structure and material	-----	13
6.1 Material		
6.2 Equivalent circuit		
7. Notice	-----	14
8. Packing	-----	15
8.1 Sheet		
8.2 Tray		
8.3 Box packing		
9. Flow chart	-----	17

	Approval Sheet	PAGE
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1. Revision history

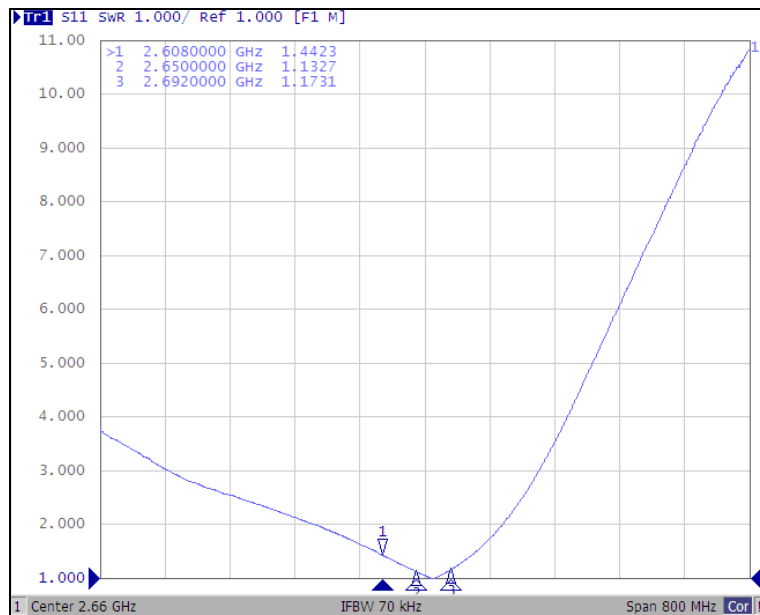
Rev No.	Date	Content	Page
0	2022.06.21	New	

	Approval Sheet	PAGE
	FPCB TYPE ANTENNA (AMO-FA-CR017)	4/17

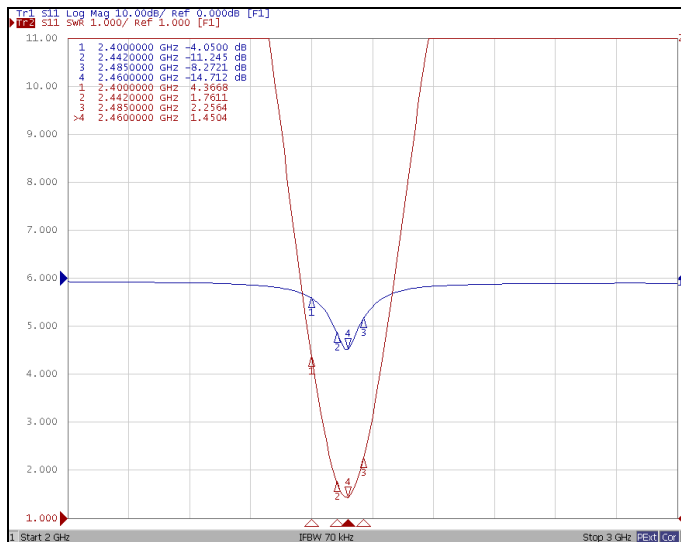
2. Specifications

2.1 Electrical specifications

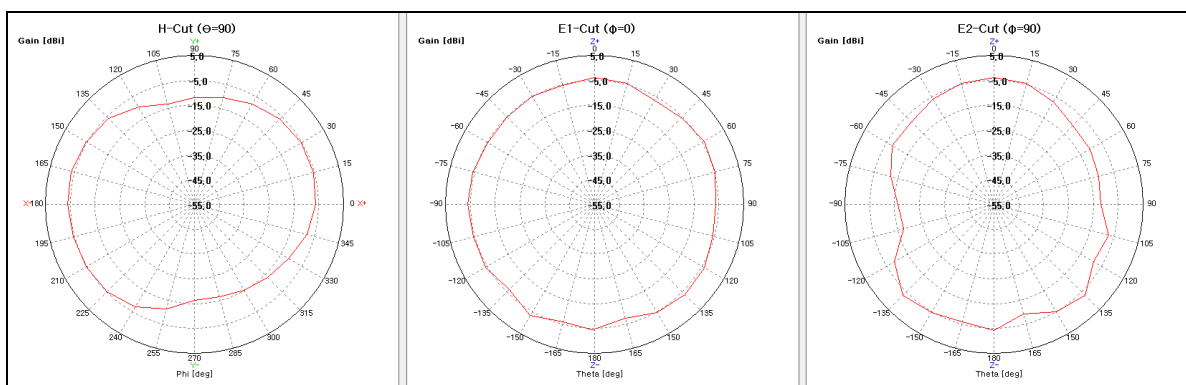
Division	Item	Specification		Remark
1	Operating Frequency	2400~2485 MHz		
2	VSWR	Max 2.5:1 @ 2650 ± 42 MHz		On the manual jig
3	Radiation Gain	Average [dBi] @2442 MHz	Typical -6.17	On the set
		Peak Gain [dBi] @2442 MHz	Typical -2.07	
4	Radiation Pattern	Omni-directional		
5	Impedance	Nominal 50 Ω		



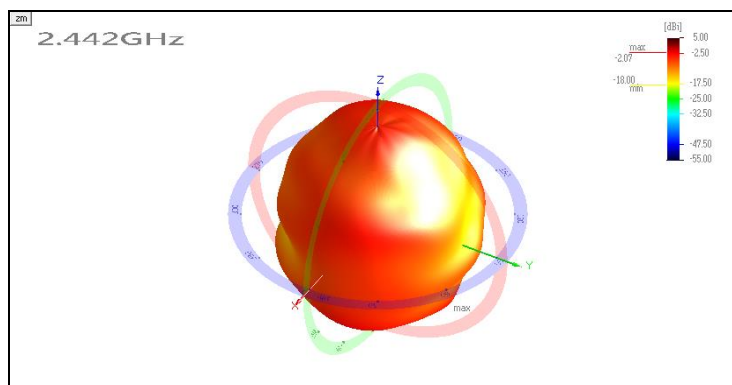
[VSWR = On the manual jig]




[VSWR = On the SET]



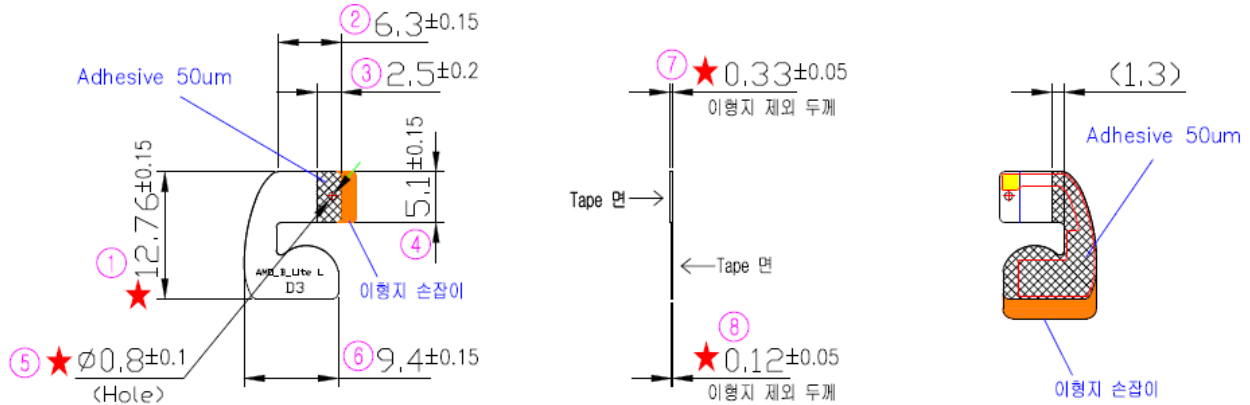
[2D Radiation pattern : On the set]



[3D Radiation pattern : On the set]

	Approval Sheet	PAGE
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2.2 Mechanical specification




Unit : mm

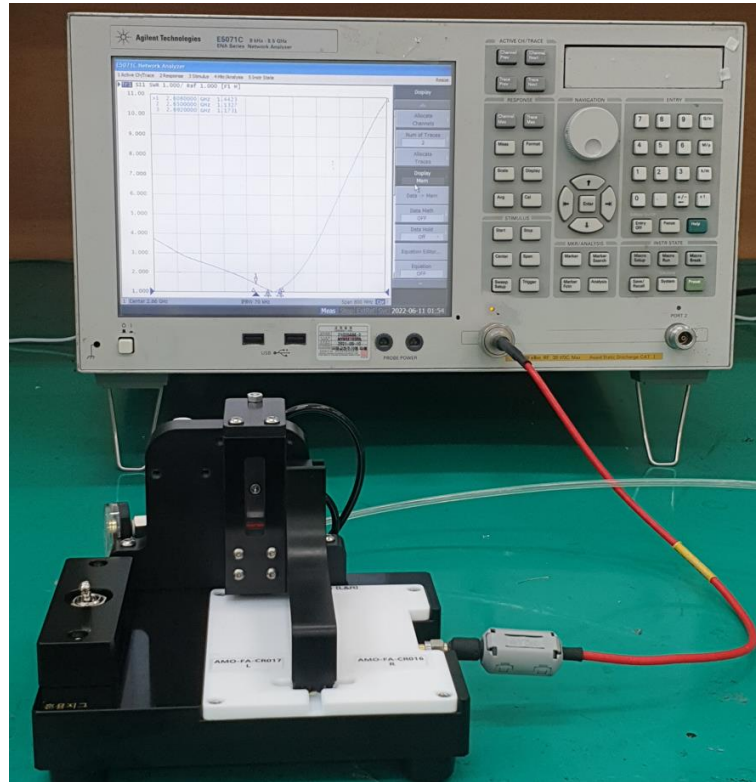
※ **CTF** : ①, ⑤, ⑦, ⑧

2.3 Part No.


Part No.	AMO	<u>FA</u>	<u>CR</u>	<u>017</u>
	(1)	(2)	(3)	(4)
(1) : Amotech				
(2) : FPCB antenna				
(3) : Index of customer				
(4) : Product code				

	Approval Sheet	PAGE
	FPCB TYPE ANTENNA (AMO-FA-CR017)	7/17

3. Test method




- A) Calibration network analyzer and RF cable
 - Refer to electrical specification
 - Set center frequency 2660MHz, span 800MHz
- B) Connect RF cable to test jig
- C) Set "FORMAT" to VSWR (SWR)
- D) Read the value of VSWR
- E) Verify the value of VSWR within specification

	Approval Sheet	PAGE
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4. Reliability test condition




No	Item	Test Condition	Test Requirements
1	Thermal Shock (Cycle)	1. Step 1 : -40 ± 3°C, 30 min Step 2 : +85 ± 3°C, 30 min 2. Number of cycle : 30	1. No visual damage 2. Within electric specification (VSWR)
2	High Temperature Resistance	1. Temperature : +85 ± 5°C 2. Time : 96 hrs.	1. No visual damage 2. Within electric specification (VSWR)
3	Low Temperature Resistance	1. Temperature : -40 ± 3°C 2. Time : 96 hrs.	1. No visual damage 2. Within electric specification (VSWR)
4	High Temperature, High Humidity	1. Humidity : 85 % RH Temperature : +85 ± 3°C 2. Time : 120 hrs.	1. No visual damage 2. Within electric specification (VSWR)
5	Salt Spray	1. Temperature : +35°C 2. Salinity : 5% 3. Time : 48 hrs.	No visual damage ※ The corrosion does not exist in pad

	Approval Sheet	PAGE
	FPCB TYPE ANTENNA (AMO-FA-CR017)	9/17

5. Reliability test report



Reliability Test Report

Prepared	Checked	Approved
		
/	/	/

[Issued date : 2022. 06. 17]

Product name	FPCB Antenna	Written by	J.E Lee
Model No.	AMO-FA-CR017	Test Terms	2022. 06. 13 ~ 2022 06. 17
Lot No.	-	Final Results	PASS
Title	AMO-FA-CR017 Reliability test		

1. Purpose : AMO-FA-CR017 Reliability test Reliability test Reliability test

2. Reviewed Items


ITEM	Test Method	Result
High Temperature, High Humidity	85℃, 85%RH, 120Hr ※ Shall be no product damage and a problem of performance	PASS
Thermal Shock	+85℃ (30min)→5min →-40℃ (30min) / 30 cycle ※ Shall be no product damage and a problem of performance	PASS
High Temperature Resistance	+85℃, 96Hr ※ Shall be no product damage and a problem of performance	PASS
Low Temperature Resistance	-40℃, 96Hr ※ Shall be no product damage and a problem of performance	PASS
Salt Spray	Temperature : 35℃, Salinity : 5%, Time : 48Hr ※ Shall be no corrosion and a problem of performance	PASS

3. Review Result (refer to attachment) : Acceptable

4. Attachment


Reliability Test Data

- The end -

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○ Reliability Test DATA

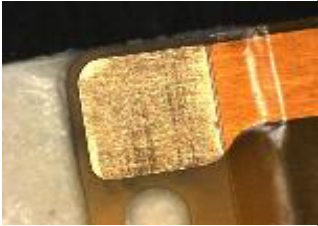








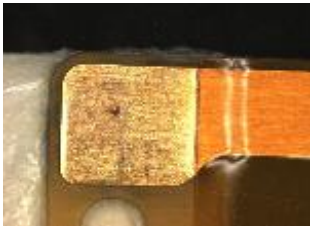
구분	Low Temperature Exposure		High Temperature Exposure	
	Temperature : -40℃, Time : 96Hr		Temperature: +85℃, Time: 96Hr	
	Before	After	Before	After
SPEC	VSWR Max 3.0:1 @ 2650 ± 42 MHz	VSWR Max 3.0:1 @ 2650 ± 42 MHz	VSWR Max 3.0:1 @ 2650 ± 42 MHz	VSWR Max 3.0:1 @ 2650 ± 42 MHz
1	1.45	1.46	1.39	1.42
2	1.38	1.43	1.43	1.39
3	1.41	1.42	1.38	1.40
4	1.43	1.42	1.34	1.45
5	1.44	1.45	1.38	1.43
6	1.37	1.40	1.34	1.34
7	1.38	1.40	1.37	1.36
8	1.41	1.45	1.35	1.39
9	1.43	1.42	1.37	1.38
10	1.39	1.42	1.37	1.38
AVG	1.41	1.43	1.37	1.39
MAX	1.45	1.46	1.43	1.45
MIN	1.37	1.40	1.34	1.34
RANGE	0.08	0.06	0.09	0.11

	Approval Sheet	PAGE
	FPCB TYPE ANTENNA (AMO-FA-CR017)	11/17

○ Reliability Test DATA

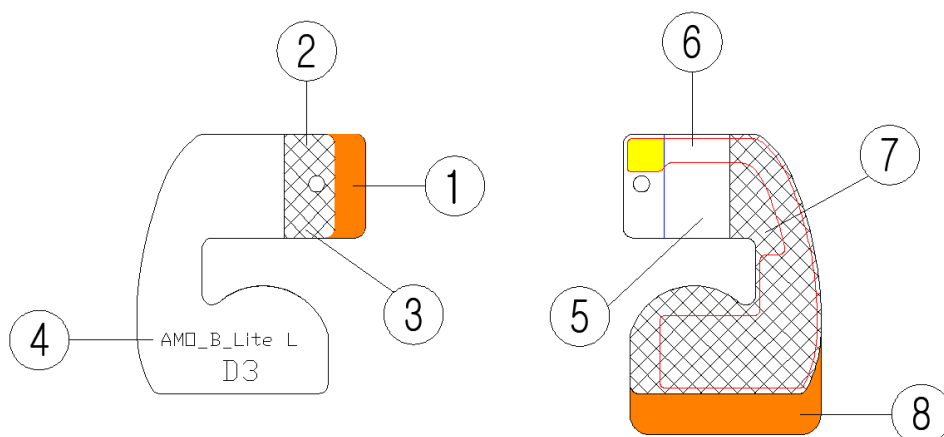
구분	High Temperature, High Humidity		Thermal Shock		Salt Spray	
	Humidity : 85%RH, Temperature : +85℃, Time : 120Hr		-40℃/30min ↔ 85℃/30min, 30 Cycle		Temperature : 35℃, Salinity : 5%, Time: 48hr	
	Before	After	Before	After	Before	After
SPEC	VSWR Max 3.0:1 @ 2650 ± 42 MHz	VSWR Max 3.0:1 @ 2650 ± 42 MHz	VSWR Max 3.0:1 @ 2650 ± 42 MHz	VSWR Max 3.0:1 @ 2650 ± 42 MHz	VSWR Max 3.0:1 @ 2650 ± 42 MHz	VSWR Max 3.0:1 @ 2650 ± 42 MHz
1	1.38	1.38	1.48	1.45	1.44	1.43
2	1.41	1.40	1.46	1.42	1.41	1.37
3	1.44	1.43	1.49	1.47	1.42	1.40
4	1.43	1.42	1.40	1.46	1.43	1.39
5	1.39	1.39	1.41	1.44	1.42	1.42
6	1.46	1.40	1.39	1.41	1.40	1.39
7	1.44	1.46	1.43	1.39	1.36	1.41
8	1.43	1.41	1.44	1.40	1.37	1.41
9	1.44	1.44	1.44	1.44	1.42	1.38
10	1.43	1.42	1.42	1.38	1.43	1.44
AVG	1.43	1.42	1.44	1.43	1.41	1.40
MAX	1.46	1.46	1.49	1.47	1.44	1.44
MIN	1.38	1.38	1.39	1.38	1.36	1.37
RANGE	0.08	0.08	0.10	0.09	0.08	0.07

(Salt Spray Test) Pictures After Test


Check Corrosion		Check Corrosion	
SPL1	SPL2	SPL3	SPL4
			
Check Corrosion		Check Corrosion	
SPL5	SPL6	SPL7	SPL8
			
Check Corrosion			
SPL9	SPL10		
			

6. Structure and material

6.1 Material



No	Item	Material
①,⑧	Liner	Paper
②,⑦	Adhesive	3M 467MP (50 μ m)
③	Stiffener	Epoxy 200 μ m + bonding sheet 35 μ m
④	Silk marking	White Ink
⑤	Coverlay	PI 1/2mil (Yellow), AD 15 μ m
⑥	Base(CCL)	PI 1/2mil, AD 15 μ m, Cu 1/2oz (Ni/Au)


	Approval Sheet	PAGE
	FPCB TYPE ANTENNA (AMO-FA-CR017)	14/17

6.2 Equivalent circuit



7. Notice

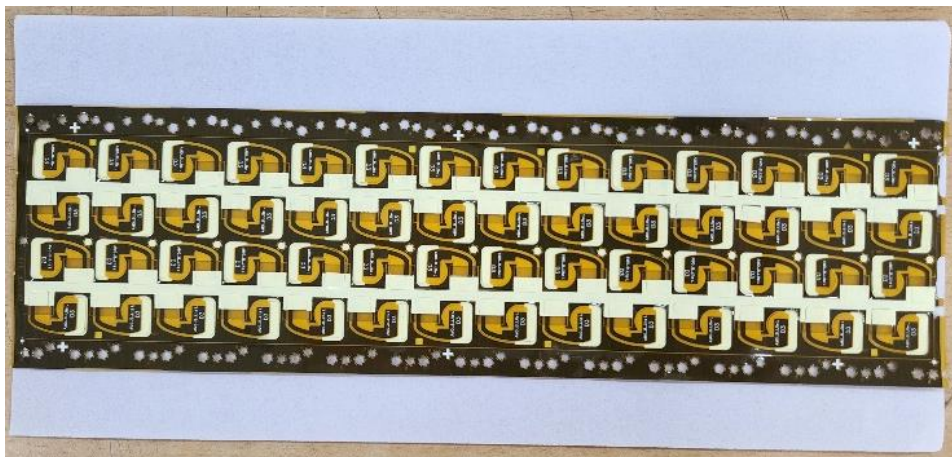
1. Storage environment of parts should be at ambient temperatures of 5 to 40 °C and maximum 60 %RH humidity.
2. The color of electrodes can be changed when subjected to high temperature and humidity, or if exposed to sulfur or chlorine gases.

	Approval Sheet	PAGE
	FPCB TYPE ANTENNA (AMO-FA-CR017)	15/17

8. Packing

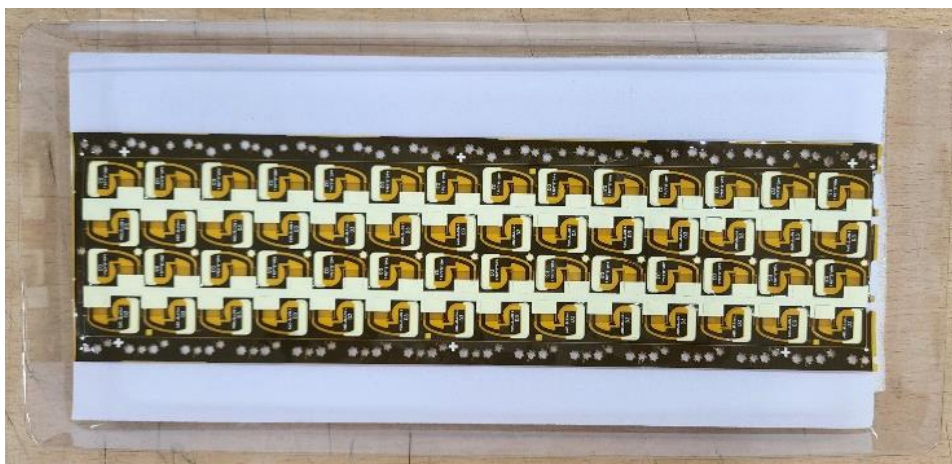
8.1 Sheet


- Quantity : 56 ea (1 sheet maximum quantity)



8.2 Tray

- Size : 270 (L) x 120 (W) x 45 (H) mm³
- Quantity : 56 X 50 = 2,800 ea

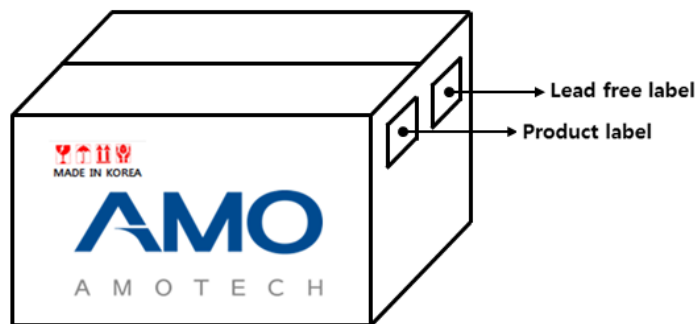


	Approval Sheet	PAGE
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8.3 Box packing

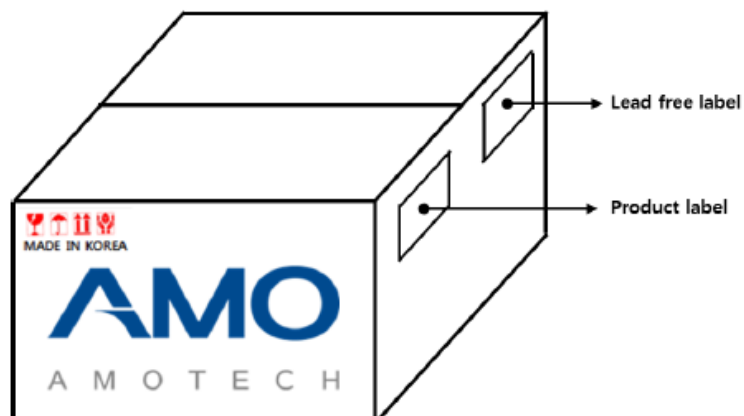
8.3.1 Out box 1


- Size : 375 (L) x 200 (W) x 205 (H) mm³
- Quantity : 11,200 ea (2,800 ea x 4 tray)





8.3.2 Out box 2















- Size : 390 (L) x 375 (W) x 205 (H) mm³
- Quantity : 33,600 ea (2,800 ea x 12 tray)

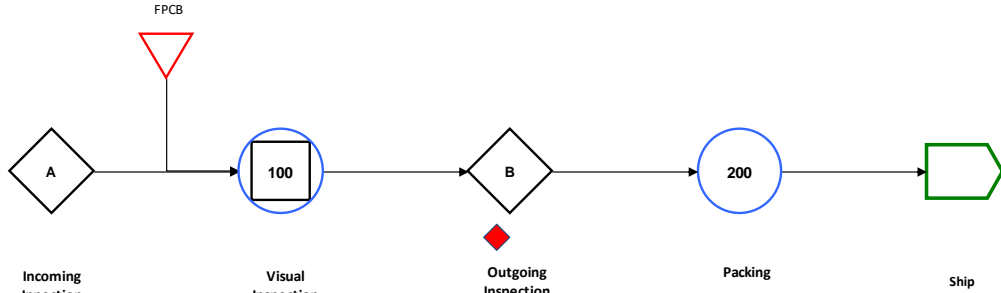


	Approval Sheet	PAGE
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9. Flow chart

<p style="text-align: center;">PROCESS FLOW CHART</p> <p style="text-align: center;">DESCRIPTION PPU-TW0060 (CAF-0087-00000)</p>	Step	SHEET No	ISSUE LEVEL	ISSUE DATE	Written	Reviewed	Approval
	Proto	1 of 1	0	2022.06.13	김리형		
	Production <input checked="" type="checkbox"/>	CELL / LINE NCA	File Numbers		6/13	6/13	6/13

<p>FLOW CHART SYMBOLS</p> <div style="display: flex; justify-content: space-around; align-items: flex-start;"> <div style="text-align: center;">  Receipt </div> <div style="text-align: center;">  Function Test </div> <div style="text-align: center;">  Visual Inspection </div> <div style="text-align: center;">  Process </div> <div style="text-align: center;">  Storage </div> <div style="text-align: center;">  Ship </div> <div style="text-align: center;">  QC gate </div> <div style="text-align: center;">  Flow Direction </div> <div style="text-align: center;">  Fool Proof </div> <div style="text-align: center;">  Statistical Characteristics </div> <div style="text-align: center;">  Important Process </div> <div style="text-align: center;">  Special Process </div> <div style="text-align: center;">  SPC </div> <div style="text-align: center;">  Safety </div> </div>	<p>MODIFICATIONS</p>	<p>PART No / CUSTOMER</p> <p>AMO-FA-CR017 / Cresyn</p>
---	----------------------	--



```

graph LR
    A{A} --> B{B}
    A --- VI((100))
    VI --- B
    B --- P((200))
    P --- S{{Ship}}
    FPCB[▽ FPCB] --- VI
    
```

Incoming Inpection
Visual Inspection
Outgoing Inpection
Packing
Ship

[Comment]

- ◆ OUTGOING - CTF
- 1. VSWR
- 2. Size

Approval Sheet

Antenna Type : FPCB
 Model : PPU-TW0060_R (Bluetooth)
 Amotech P/N : AMO-FA-CR016
 Customer P/N : CAF-0088-00000


Cresyn	Plan	Evaluation	Decision
Date	/	/	/



Approval	Written	Reviewed		Approved
Name	AH. Ga	TH. Kim	JW. Jeong	HJ. Kwon
Date	22.06.21	22.06.21	22.06.21	22.06.21


2022. 06. 21

AMOTECH Co., Ltd.

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2.2 Mechanical specifications		
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4. Reliability test condition	-----	8
5. Reliability test report	-----	9
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6.1 Material		
6.2 Equivalent circuit		
7. Notice	-----	14
8. Packing	-----	15
8.1 Sheet		
8.2 Tray		
8.3 Box packing		
9. Flow chart	-----	17

	Approval Sheet	PAGE
	FPCB TYPE ANTENNA (AMO-FA-CR016)	3/17

1. Revision history

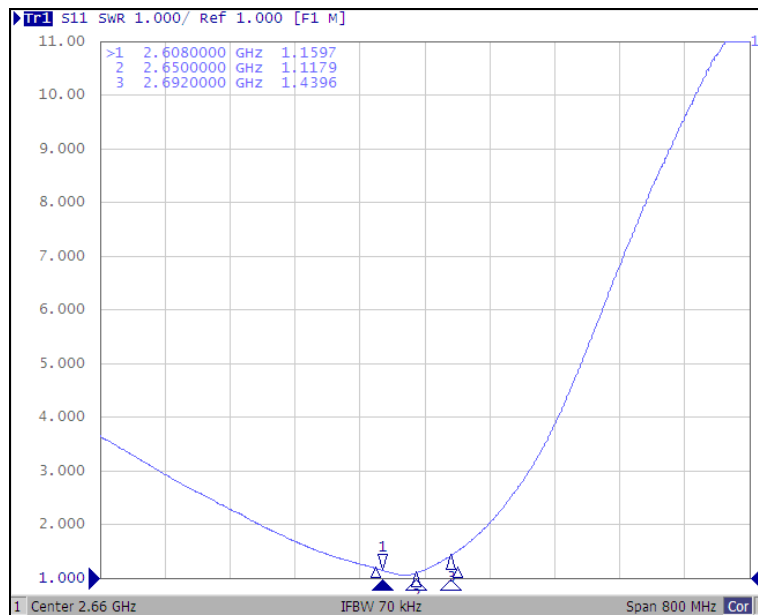
Rev No.	Date	Content	Page
0	2022.06.21	New	

	Approval Sheet	PAGE
	FPCB TYPE ANTENNA (AMO-FA-CR016)	4/17

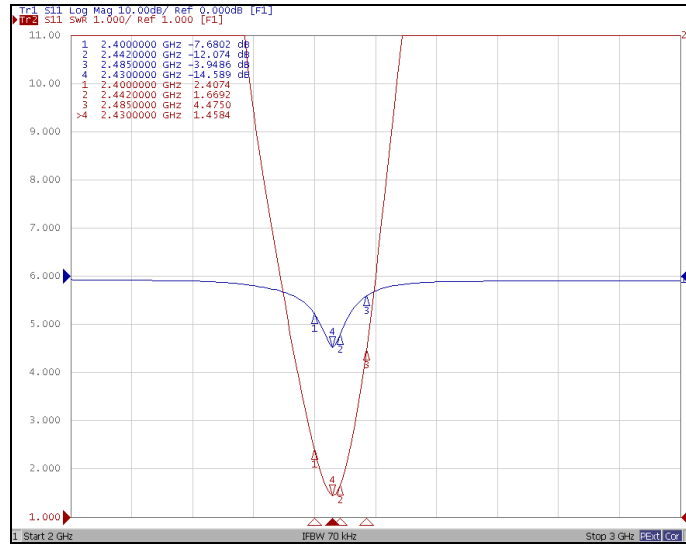
2. Specifications

2.1 Electrical specifications

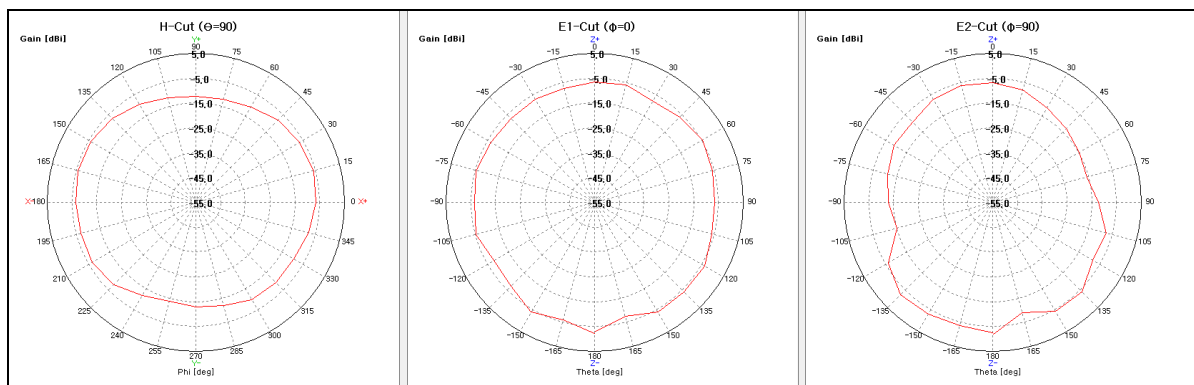
Division	Item	Specification		Remark
1	Operating Frequency	2400~2485 MHz		
2	VSWR	Max 2.5:1 @ 2650 ± 42 MHz		On the manual jig
3	Radiation Gain	Average [dBi] @2442 MHz	Typical -6.88	On the set
		Peak Gain [dBi] @2442 MHz	Typical -1.75	
4	Radiation Pattern	Omni-directional		
5	Impedance	Nominal 50 Ω		



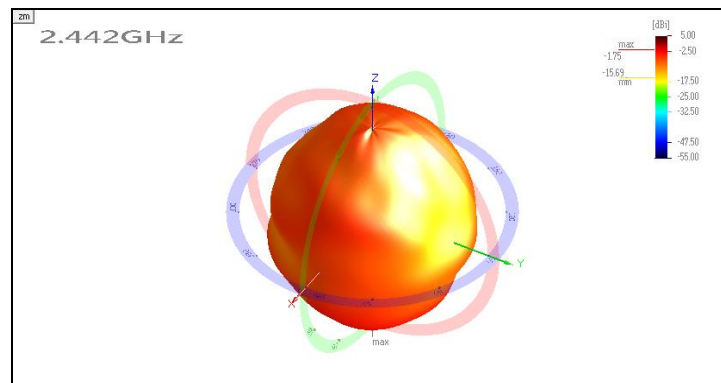
[VSWR = On the manual jig]




[VSWR on the SET]



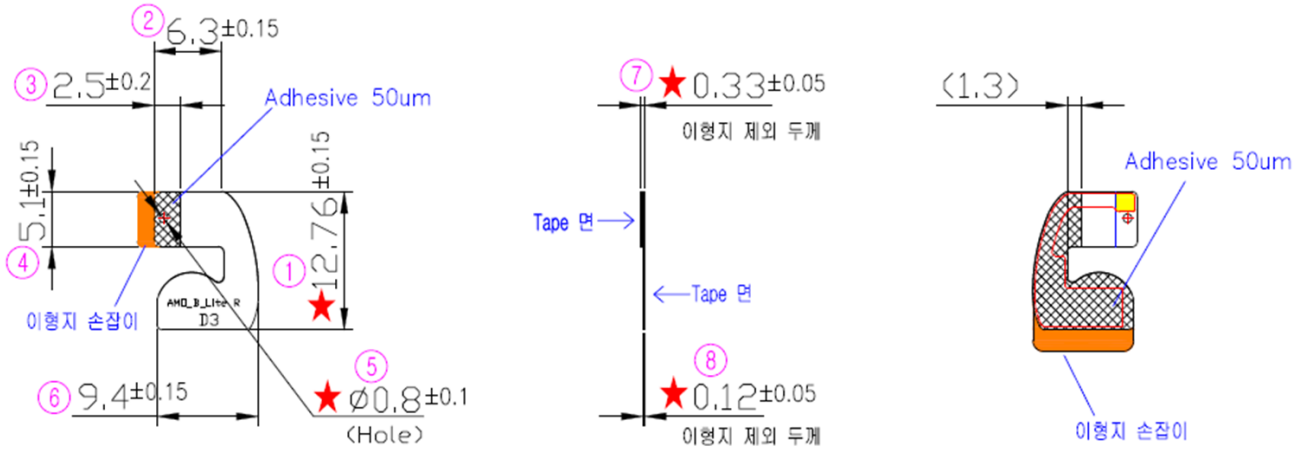
[2D Radiation pattern on the set]



[3D Radiation pattern on the set]

	Approval Sheet	PAGE
	FPCB TYPE ANTENNA (AMO-FA-CR016)	6/17

2.2 Mechanical specification




Unit : mm

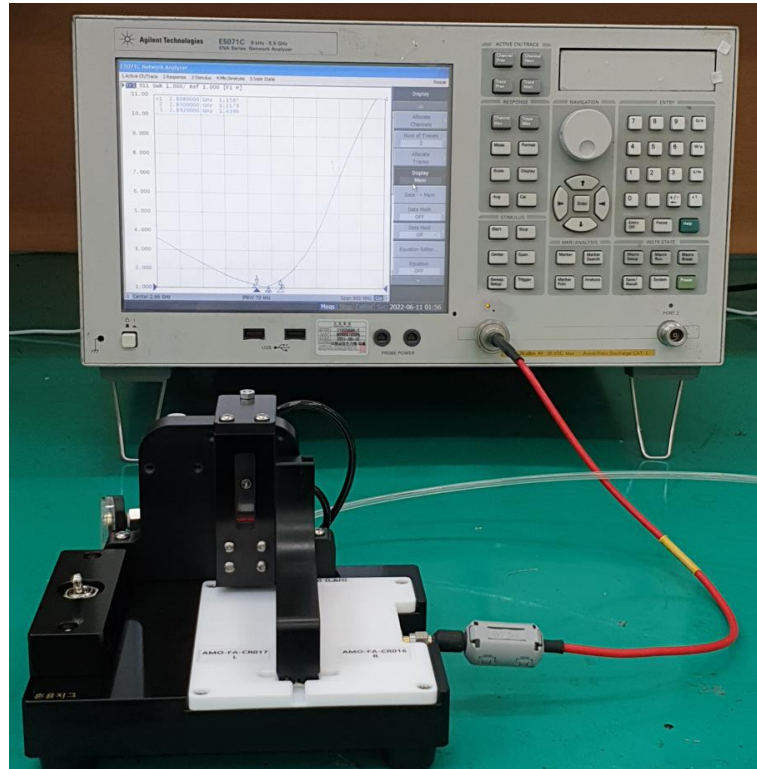
※ **CTF** : ①, ⑤, ⑦, ⑧

2.3 Part No.


Part No.	AMO	<u>FA</u>	<u>CR</u>	<u>016</u>
	(1)	(2)	(3)	(4)
(1) :	Amotech			
(2) :	FPCB antenna			
(3) :	Index of customer			
(4) :	Product code			

	<h2>Approval Sheet</h2>	PAGE
	FPCB TYPE ANTENNA (AMO-FA-CR016)	7/17

3. Test method



- A) Calibration network analyzer and RF cable
 - Refer to electrical specification
 - Set center frequency 2660MHz, span 800MHz
- B) Connect RF cable to test jig
- C) Set "FORMAT" to VSWR (SWR)
- D) Read the value of VSWR
- E) Verify the value of VSWR within specification

	Approval Sheet	PAGE
	FPCB TYPE ANTENNA (AMO-FA-CR016)	8/17

4. Reliability test condition

No	Item	Test Condition	Test Requirements
1	Thermal Shock (Cycle)	1. Step 1 : $-40 \pm 3^{\circ}\text{C}$, 30 min Step 2 : $+85 \pm 3^{\circ}\text{C}$, 30 min 2. Number of cycle : 30	1. No visual damage 2. Within electric specification (VSWR)
2	High Temperature Resistance	1. Temperature : $+85 \pm 5^{\circ}\text{C}$ 2. Time : 96 hrs.	1. No visual damage 2. Within electric specification (VSWR)
3	Low Temperature Resistance	1. Temperature : $-40 \pm 3^{\circ}\text{C}$ 2. Time : 96 hrs.	1. No visual damage 2. Within electric specification (VSWR)
4	High Temperature, High Humidity	1. Humidity : 85 % RH Temperature : $+85 \pm 3^{\circ}\text{C}$ 2. Time : 120 hrs.	1. No visual damage 2. Within electric specification (VSWR)
5	Salt Spray	1. Temperature : $+35^{\circ}\text{C}$ 2. Salinity : 5% 3. Time : 48 hrs.	No visual damage ※ The corrosion does not exist in pad



Approval Sheet

PAGE

FPCB TYPE ANTENNA (AMO-FA-CR016)

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5. Reliability test report



Reliability Test Report

Prepared	Checked	Approved
/	/	/

[Issued date : 2022. 06. 17]

Product name	FPCB Antenna	Written by	J.E Lee
Model No.	AMO-FA-CR016	Test Terms	2022. 06. 13 ~ 2022 06. 17
Lot No.	-	Final Results	PASS
Title	AMO-FA-CR016 Reliability test		

1. Purpose : AMO-FA-CR016 Reliability test Reliability test Reliability test

2. Reviewed Items


ITEM	Test Method	Result
High Temperature, High Humidity	85℃, 85%RH, 120Hr ※ Shall be no product damage and a problem of performance	PASS
Thermal Shock	+85℃ (30min)→5min →-40℃ (30min) / 30 cycle ※ Shall be no product damage and a problem of performance	PASS
High Temperature Resistance	+85℃, 96Hr ※ Shall be no product damage and a problem of performance	PASS
Low Temperature Resistance	-40℃, 96Hr ※ Shall be no product damage and a problem of performance	PASS
Salt Spray	Temperature : 35℃, Salinity : 5%, Time : 48Hr ※ Shall be no corrosion and a problem of performance	PASS

3. Review Result (refer to attachment) : Acceptable

4. Attachment

Reliability Test Data

- The end -

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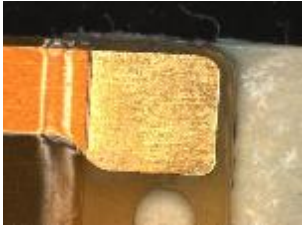
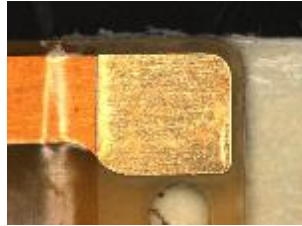

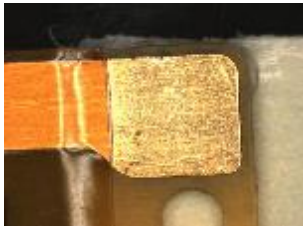
○ Reliability Test DATA

구분	Low Temperature Exposure		High Temperature Exposure	
	Temperature : -40℃, Time : 96Hr		Temperature: +85℃, Time: 96Hr	
	Before	After	Before	After
SPEC	VSWR Max 3.0:1 @ 2650 ± 42 MHz	VSWR Max 3.0:1 @ 2650 ± 42 MHz	VSWR Max 3.0:1 @ 2650 ± 42 MHz	VSWR Max 3.0:1 @ 2650 ± 42 MHz
1	1.40	1.38	1.42	1.41
2	1.46	1.42	1.40	1.38
3	1.43	1.45	1.43	1.43
4	1.44	1.45	1.41	1.39
5	1.46	1.42	1.39	1.43
6	1.39	1.40	1.38	1.42
7	1.48	1.46	1.40	1.42
8	1.41	1.42	1.37	1.42
9	1.42	1.41	1.39	1.41
10	1.36	1.42	1.37	1.36
AVG	1.43	1.42	1.40	1.41
MAX	1.48	1.46	1.43	1.43
MIN	1.36	1.38	1.37	1.36
RANGE	0.12	0.08	0.06	0.07

○ Reliability Test DATA

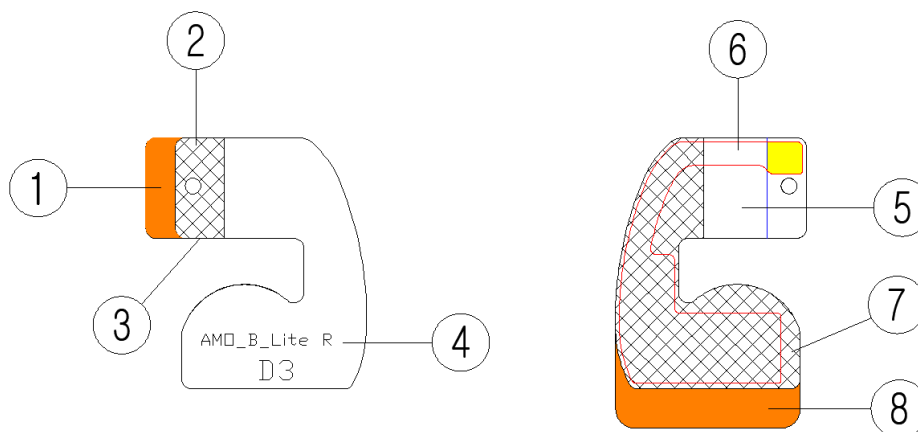
구분	High Temperature, High Humidity		Thermal Shock		Salt Spray	
	Humidity : 85%RH, Temperature : +85℃, Time : 120Hr		-40℃/30min ↔ 85℃/30min, 30 Cycle		Temperature : 35℃, Salinity : 5%, Time: 48hr	
	Before	After	Before	After	Before	After
SPEC	VSWR Max 3.0:1 @ 2650 ± 42 MHz	VSWR Max 3.0:1 @ 2650 ± 42 MHz	VSWR Max 3.0:1 @ 2650 ± 42 MHz	VSWR Max 3.0:1 @ 2650 ± 42 MHz	VSWR Max 3.0:1 @ 2650 ± 42 MHz	VSWR Max 3.0:1 @ 2650 ± 42 MHz
1	1.36	1.39	1.40	1.40	1.38	1.39
2	1.39	1.43	1.39	1.38	1.40	1.40
3	1.44	1.45	1.38	1.39	1.43	1.42
4	1.41	1.39	1.41	1.38	1.39	1.41
5	1.45	1.42	1.39	1.43	1.44	1.42
6	1.41	1.38	1.35	1.41	1.39	1.36
7	1.43	1.43	1.41	1.41	1.42	1.39
8	1.38	1.41	1.36	1.35	1.43	1.41
9	1.39	1.40	1.37	1.37	1.41	1.43
10	1.43	1.41	1.38	1.40	1.38	1.43
AVG	1.41	1.41	1.38	1.39	1.41	1.41
MAX	1.45	1.45	1.41	1.43	1.44	1.43
MIN	1.36	1.38	1.35	1.35	1.38	1.36
RANGE	0.09	0.07	0.06	0.08	0.06	0.07

(Salt Spray Test) Pictures After Test


Check Corrosion		Check Corrosion	
SPL1	SPL2	SPL3	SPL4
			
Check Corrosion		Check Corrosion	
SPL5	SPL6	SPL7	SPL8
			
Check Corrosion			
SPL9	SPL10		
			

6. Structure and material

6.1 Material



No	Item	Material
①,⑧	Liner	Paper
②,⑦	Adhesive	3M 467MP (50 μ m)
③	Stiffener	Epoxy 200 μ m + bonding sheet 35 μ m
④	Silk marking	White Ink
⑤	Coverlay	PI 1/2mil (Yellow), AD 15 μ m
⑥	Base(CCL)	PI 1/2mil, AD 15 μ m, Cu 1/2oz (Ni/Au)


	Approval Sheet	PAGE
	FPCB TYPE ANTENNA (AMO-FA-CR016)	14/17

6.2 Equivalent circuit



7. Notice

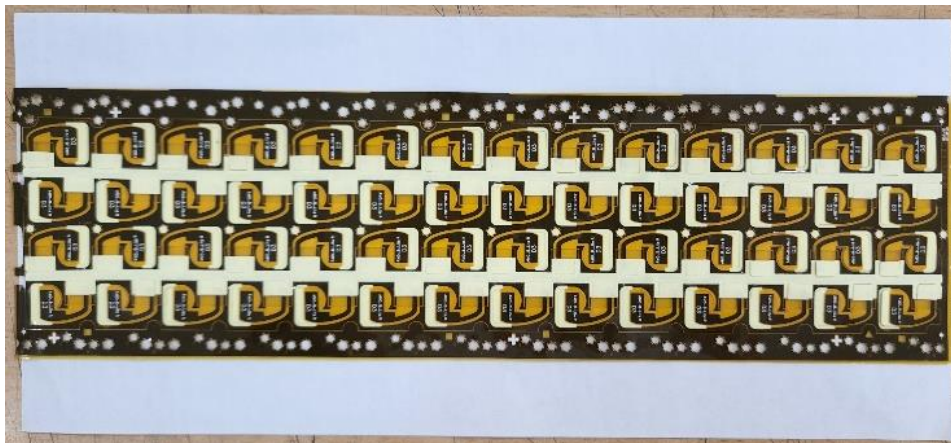
1. Storage environment of parts should be at ambient temperatures of 5 to 40 °C and maximum 60 %RH humidity.
2. The color of electrodes can be changed when subjected to high temperature and humidity, or if exposed to sulfur or chlorine gases.

	Approval Sheet	PAGE
	FPCB TYPE ANTENNA (AMO-FA-CR016)	15/17

8. Packing

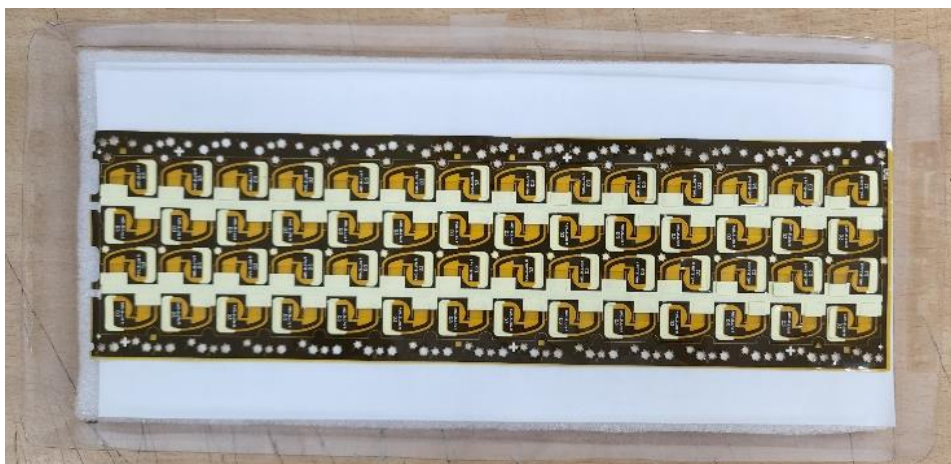
8.1 Sheet


- Quantity : 56 ea (1 sheet maximum quantity)



8.2 Tray

- Size : 270 (L) x 120 (W) x 45 (H) mm³
- Quantity : 56 X 50 = 2,800 ea

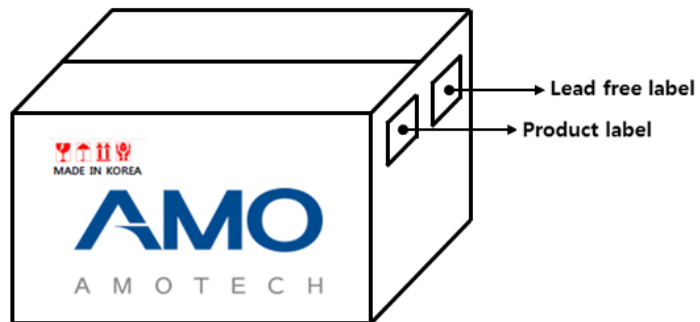


	<h2>Approval Sheet</h2>	PAGE
	FPCB TYPE ANTENNA (AMO-FA-CR016)	16/17

8.3 Box Packing

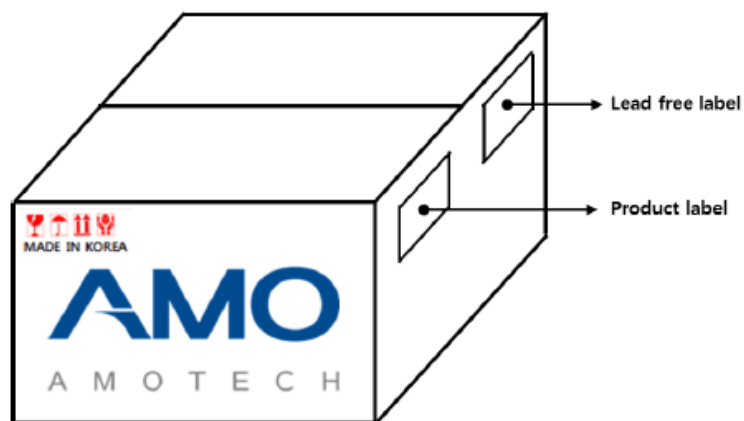
8.3.1 Out box1


- Size : 375 (L) x 200 (W) x 205 (H) mm³
- Quantity : 11,200 ea (2,800 ea x 4 tray)



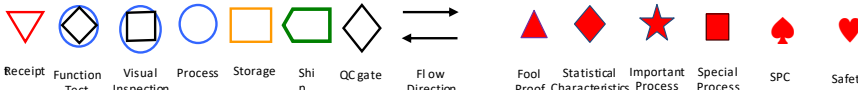
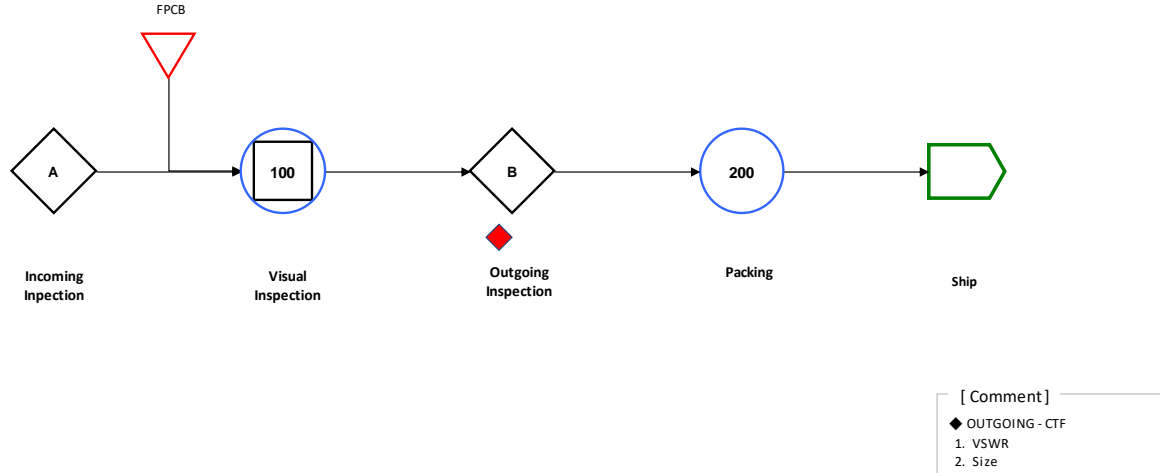
8.3.2 Out box 2

- Size : 390 (L) x 375 (W) x 205 (H) mm³
- Quantity : 33,600 ea (2,800 ea x 12 tray)



	Approval Sheet	PAGE
	FPCB TYPE ANTENNA (AMO-FA-CR016)	17/17

9. Flow chart

<p style="text-align: center;">PROCESS FLOW CHART</p> <p style="text-align: center;">DESCRIPTION PPU-TW0060 (CAF-0088-00000)</p>	Step	SHEET No	ISSUE LEVEL	ISSUE DATE	Written	Reviewed	Approval
	Proto	1 of 1	0	2022.06.13	김지형	[Signature]	[Signature]
	Production	■	CELL / LINE	File Numbers		6/13	6/13
NCA							
FLOW CHART SYMBOLS					MODIFICATIONS		PART No / CUSTOMER
							AMO-FA-CR016 / Cresyn
 <div style="border: 1px solid black; padding: 5px; width: fit-content; margin-left: auto; margin-right: auto;"> <p>[Comment]</p> <ul style="list-style-type: none"> ◆ OUTGOING - CTF 1. VSWR 2. Size </div>							