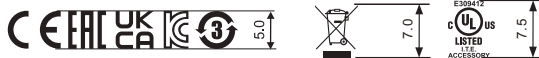


TWS CONFIDENTIAL



Scale: 1:1

Artwork color: 50% corel  
C:51 M:40 Y:38 K:0

Through hole



Scale: 3:2

红色方框内容由TWS 打印

ID: #BT-000443-01 DV1 T1C419 9dK1C102 C412 T0001

1 2-14 15-18 19 20 21 22 23-24 25 26 27 28 29 30 31-32 33-34 35 36 37-38 39

Notes:

- 外形边框不丝印。
- Do not print the outline.
- 字体: Arial
- Font: Arial
- 材质: HTLW50(EB)+PETMATT-25N-NPL-7HL, 背网胶膜, 无卤
- Material: HTLW50(EB)+PETMATT-25N-NPL-7HL, halogen free
- 厚度: 0.12±0.02mm, materials must be ROHS
- Thickness: 0.12±0.02mm, materials must be ROHS
- 标签需符合 UL 认证。
- Label must have UL certificate.
- 标\*\*尺寸为控制尺寸。

- 文字清晰。
- printing must be clear.
- TWS 打印内容, 需做以下测试: 用99%酒精湿润抹布, 擦拭打印区域2次(每来回为一次), 要求文字可辨认, 条形码可扫描出内容, 但允许文字有残缺, 模糊等轻微不良
- The prints by TWS, need test as below: Wipe the print area 2 cycles with 99% alcohol wet wipes (back and force per one cycle), requires text identifiable, barcodes can be scanned.

Character Number	Description	information	note
1	Barcode Format Number (条码格式要求)	#	fixed (固定不变)
2-14	Battery Pack Part Number (产品型号)	BT-000443-01	add spaces for 14 (不够14位需后补空格)
15-18	Battery Pack Revision (产品版本)	DV1	Fill in by stage, add space takes up less than 4 characters (根据不同版本输入, 不够4位需在后面补充空格) EX: DV1+space (DV1后加空格)
19	Pack Manufacturer (电池生产厂商)	T	T for TWS (T 表示TWS)
20	Pack Manufacturer factory location (电池生产厂商位置)	1	1 for TWS Guangzhou, China (1 表示中国广州TWS)
21	Pack Production Year (电池生产年份)	C	Q: 2007 U: 2011 Y: 2015 C: 2019 G: 2023 K: 2027
22	Pack Production Month (电池生产月份)	4	1: Jan 2: Feb ... 9: Sep A: Oct
23-24	Pack Production Day of the Month (电池生产日)	19	01, 02, 03... 31
25	Pack Production Line No (电池生产拉线)	9	1 2 3... 9 A B...
26	Pack Production Shift (电池生产班别)	d	Day: d Night: n
27	Cell Manufacturer (电芯生产厂商)	K	Refer to Zebra document 70-108225-05 (参考Zebra document 70-108225-05)
28	Cell Manufacturer factory location (电芯生产厂商位置)	1	Refer to Zebra document 70-108225-05 (参考Zebra document 70-108225-05)
29	Cell Production Year (电芯生产年份)	C	Q: 2007 U: 2011 Y: 2015 C: 2019 G: 2023 K: 2027
30	Cell Production Month (电芯生产月份)	1	1: Jan 2: Feb ... 9: Sep A: Oct
31-32	Cell Production Day of the Month (电芯生产日)	02	01, 02, 03... 31
33-34	Cell Production Line No (电芯生产拉线)		(if unavailable, populate with ASCII Spaces 0x20 (如不清楚可以空两格))
35	PCB Production Year (PCB 生产第一次测试年份)	C	Q: 2007 U: 2011 Y: 2015 C: 2019 G: 2023 K: 2027
36	PCB Production Month (PCB 生产第一次测试月份)	4	1: Jan 2: Feb ... 9: Sep A: Oct
37-38	PCB Production Day of the Month (PCB 生产第一次测试日)	12	01, 02, 03... 31
39	ASCII Space (空格)		ASCII Space (空格)
40-47	Serial Number (序列号)	T0001	From T0001 to 19999 and add 3 space takes up less than eight characters (从T0001到19999 补位的3个空格不需要打印, 二维码也不需要显示)
48-50	ASCII Space (空格)		It is not necessary to print, but barcode need (不需要打印, 二维码也不需要显示)

UNLESS OTHERWISE SPECIFIED		TOLERANCE PER	
DIMENSION	INSPECTION REQUIREMENT		
**	Important Parameter	0-10	±0.10
ST	Statistical Tolerance parameter	10-30	±0.15
	CPK Control	30-120	±0.20
	Process control parameter	120~	±0.30
	CPK Control		

TWS 广州明美新能源股份有限公司 TWS TECHNOLOGY (GUANGZHOU) LIMITED		DRAWN BY	CHECK BY	APPR. BY
ITEM NAME		Jason.Wei		
Aslan_WW_label		DRAWING NUMBER DWG33-02843		
UNIT: mm		PART NUMBER 250001159000		
SCALE: 1/1	SHEET: 1/1	PROJECTION:		
		A4		