# ANTENNA SPECIFICATION

Model: A300(Main Antenna)

MPN: QCA300MA

	Prepared by	Reviewed by	Checked by	Approved by
RF	Momin		Bi	
	09/08/14	_	09/08/14	9/1/
R&D				
	_	_	_	09/08/14

Aug 14. 2009



	Description	Model	Date	Rev
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## 1. Approval History List

NO.	REV	DATE	PREVIOUS	AFTER	REASON
1	1.0	Aug 14. 2009	-	-	-
2					
3					
4					
5					
6					
7					
8					
9					
10					

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#### 2. General Outline

#### 2-1 Applicability

This specification is applicable to Planar Inverted F type Antenna Module carried in the CDMA phone terminal of DCN, UPCS, AWS Band.

#### 2-2 Introduction

The purpose of this document is to establish a design specification for the antenna product that CAS TELECOM is developing for the A300 wireless handset.

This specification is preliminary.

Any changes or additions to this specification can affect schedule or cost or the product and should be negotiated between CAS TELECOM and ACTSCOM before being incorporated into the specification.

Upon agreement of this specification, CAS TELECOM will make no changes without the written approval from ACTSCOM.

#### 2-3 SI Unit

SI unit will be used, unless any specialities are announced.

${\cal C}$	Celsius (degrees Centigrade)
cm	Centimeter
g	Acceleration of gravity = 9.8 m/s2
MHz	Mega Hertz
N	Newton
W	Watt
RH	Relative Humidity
Tx	Transmit Band
Rx	Receive Band
PCB	Printed Circuit Board
VSWR	Voltage Standing Wave Ratio

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## 3. Technical Specifications

## 3.1 Electrical Specifications.

Electrical Spec.		F	requency Rang	le	
		DCN	UPCS	AWS	
		(824 ~	(1850 ~	(1710 ~	
		894 MHz)	1990 MHz)	2155 MHz)	
VSWR (min)		3.2:1	3.9:1	2.9:1	
	H-plane	-2.0dB	-3.8dB	-5.7dB	
Average Gain (min)	E1-plane	-4.7dB -5.0dB		-4.5dB	
	E2-plane	-5.3dB -5.6dB		-6.5dB	
Input Impe	edance	50 (Ω)			
Polarization		VERTICAL			
Radiation Pattern		OMNI-DIRECTIONAL			
Maximum	Power		2W		

## 3.2 Mechanical Specification

Carrier Material	PC(HF-10231IM) Black
Dimension	See drawing
Weight	1.86g
Radiator Material	SUS 304 1/2H
Operation Temperature	−30 ~ 80 (°C)
Operation Humidity	10 ~ 90 (%)

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## 4. Test Equipment

The equipment for antenna test is as follows,

- Network Analyzer (Agilent E5070B) to measure the V.S.W.R., Standing wave ratio(SWR) and impedance bandwidth of antenna
- Standard horn antennas adjustable to the CELLULAR bands
- Standard horn antennas adjustable to the PCS bands
- Standard horn antennas adjustable to the AWS bands
- Anechoic Chamber installed the cables, connectors and equipments for measurements
- Digital Caliper to measure the dimensions
- Push/Pull gauge to measure the pulling forces
- Climatic Chamber for environmental tests

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## 5. Electrical Demands

#### 5.1. V.S.W.R

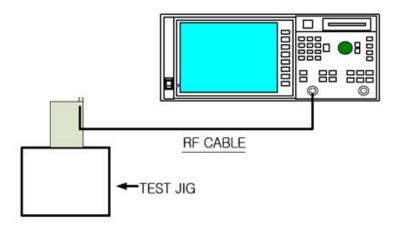
#### 5-1-1. Test Method (Engineering)

The antenna is tested while mounted in the handset. The handset is set up with a 500hm coaxial cable connected to the 50 0hm point. Calibration is done at this 50 0hm point.

The other end of the 50 Ohm coaxial cable is connected to a network analyzer.

The handset is positioned on a non-conductive table for free space measurements.

- Step 1. Connect ANT Port with Cable included Adaptor to Port 1 of Network Analyzer.
- Step 2. Point out Markers on Network Analyzer Display at DCN / US-PCS / AWS frequency band.
- Step 3. Inspect V.S.W.R
- Step 4. Measure.



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#### 5-2. Gain and Pattern (Far Field Chamber)

#### 5-2-1. Test Method (Engineering)

The antenna is tested while mounted to the handset.

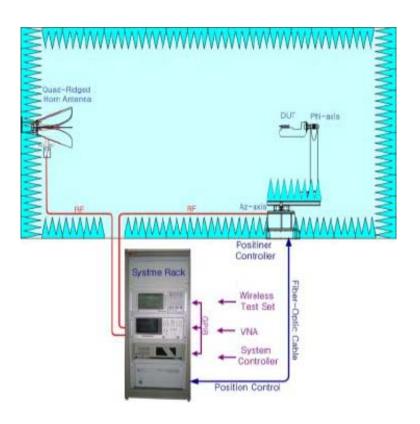
The antenna is tested in free space in the anechoic chamber.

Radiation patterns are measured at the center of transmit and receive bands.

- Step 1. Calibrate Chamber System for Gain Measurement Using Dipole & Horn Antenna.

At the Same Time Set Up Software Program for Chamber System Control.

- Step 2. Change Over from a Dipole & Horn Antenna to Measuring Antenna on Target Positioner.
- Step 3. Start a Software Program for Chamber System Control & Measuring
  - Step 4. Measurement Data

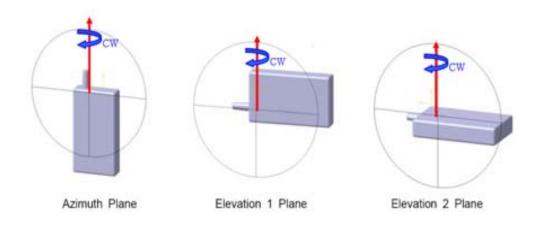


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#### 5-2-2. Measurement of Radiation Pattern

Coordinates and Measurement plane at radiation pattern measurement are defined in below Fig.

Radiation pattern measurement is performed at more than 2 frequencies including the highest and lowest limit frequency of the band.



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#### 6. Mechanical Demands

#### 6 1. Contact Pin Force Test

Contact pin of antenna must keep  $200g/f \pm 150$  in operation distance.

#### 6.2. Contact Pin Resistance Test.

After assemble antenna to test equipment, Contact pins are pressed to nominal assembly position 500 times. The antenna contact force must satisfy of (6.1) operation force. (Cycle time: 60 times/min)

#### 6.3. Drop Test

The antenna is attached to the handset. The handset is dropped with the antenna downward onto a concrete surface at 1.5 m height and angle D(45°). The number of drop is 3 times.

After the test, the original shape shall be possible to restore. The antenna shall satisfy the electrical demands.

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#### 7. Environmental Demands

#### 7.1 Operation Temperature Test

- Test A: Place the antennas for testing in chamber. The chamber condition should be as follows: 1hours at  $-20^{\circ}$ C.
- Final measurements: The antenna shall be visually inspected and electrically and also mechanically checked as required by products standard.
- Test B: Place the antennas for testing in chamber. The chamber condition should be as follows: 1hours at  $70^{\circ}$ C.
- Final measurements: The antenna shall be visually inspected and electrically and also mechanically checked as required by products standard.

#### 7.2 Temperature Change Test

The object of temperature test is to evaluate the reliability of antenna component at temperature change.

-Test: Temperature cycle is as follows. 2 hours at -40℃.

2 hours at +85℃.

Temperature increase/decrease time (Temperature change time) is 2hours. 10 cycles.

Final measurements: The antenna shall be visually inspected and electrically and mechanically checked as required by products standard.

#### 7.3 High Humidity Test

Test: Place the antennas for testing in chamber. The chamber condition should be as follows: 24hours at +55℃, Relative humidity is 95%.

Final measurements: The antenna shall be visually inspected and electrically and also mechanically checked as required by products standard.

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#### 7.4 Vibration Test

After assemble antenna to test equipment, Do test in X, Z direction per 1hour as a under spec. The antenna shall be visually inspected and electrically and mechanically checked as required by products standard. The test must satisfy to IEC 68-2-6 spec

#### 7.5 Salt spray Test

Sprayed with the salt spray solution for a period of 96 hours at a temperature of +35°C.

The antenna shall be visually inspected and electrically and mechanically checked as required by products standard. The test must satisfy to IEC 68-2-11 spec.

#### 7.6 Storage temperature Test

After antenna are stored for a period of 96 hours at a temperature of -30 °C and a relative humidity of 95 %. Stored for a period of 96 hours at a temperature of +80 °C and a relative humidity of 95 % (total: 192 hour)

The antenna shall be visually inspected and electrically and mechanically checked as required by products standard.

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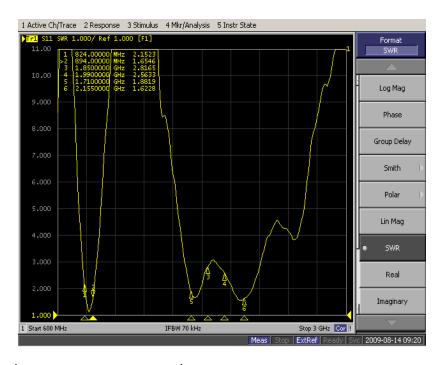
## 8. Antenna data

Item			Test Result	
Frequency	Range	DCN (824 ~ 894 MHz)	UPCS (1850 ~ 1990 MHz)	AWS (1710 ~ 2155 MHz)
VSWR (r	min)	2.2:1	2.9:1	1.9:1
	H-plane	plane 0.5dB -0.1dB		-1.7dB
Peak Gain	E1-plane	-0.6dB	1.0dB	1.0dB
	E2-plane	0.2dB	1.1dB	1.3dB
	H-plane	-0.9dB	-2.89dB	-4.66dB
Average Gain (min)	E1-plane	-3.73dB -4.08dB		-3.55dB
, ,	E2-plane	-4.30dB	-4.65dB	-5.46dB

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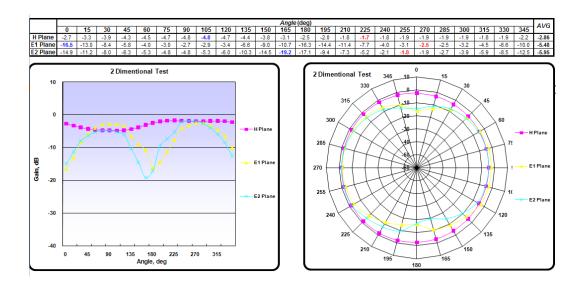
#### 8.1. Electrical data(V.S.W.R & GAIN)

#### - V.S.W.R



## - GAIN (with Matching Circuit)

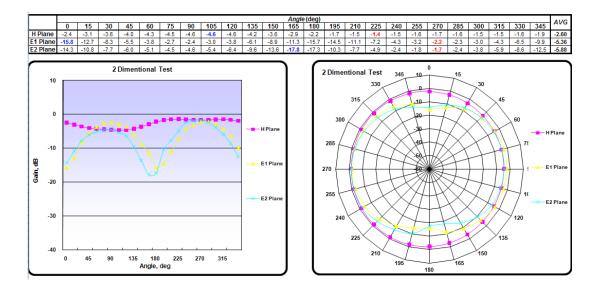
## DCN(824MHz)



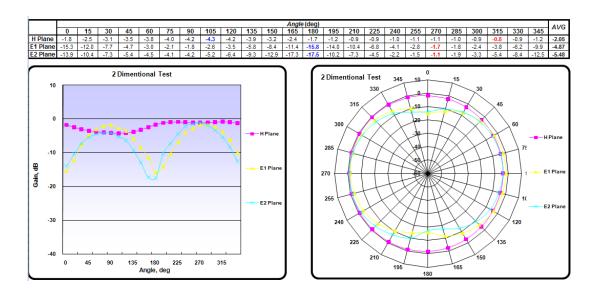


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## DCN(849MHz)



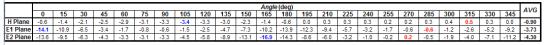
## DCN(869MHz)

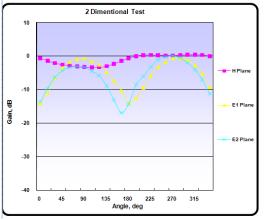


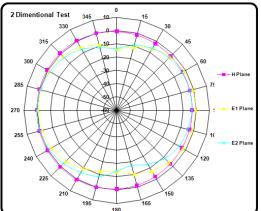


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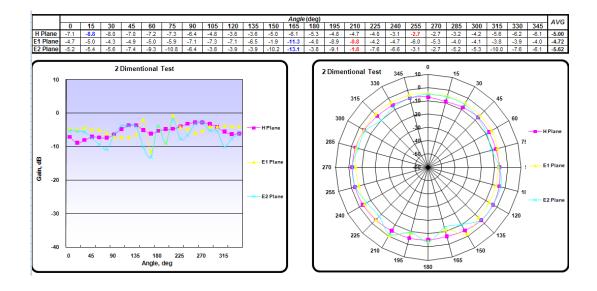
## DCN(894MHz)

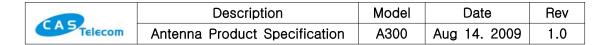




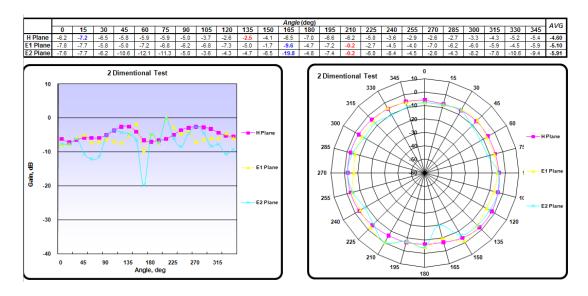


## USPCS(1,851MHz)

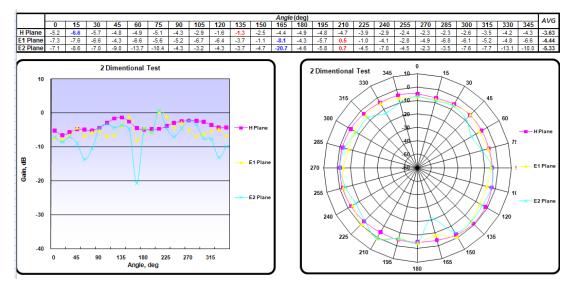


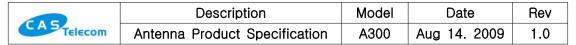


## USPCS(1,908MHz)

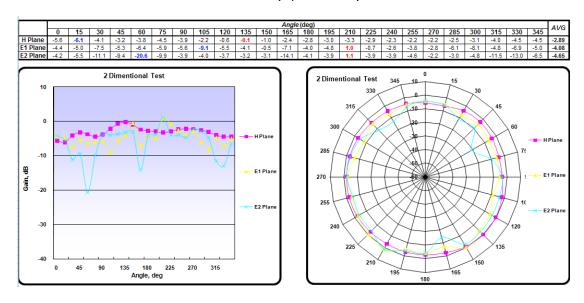


## USPCS(1,931MHz)

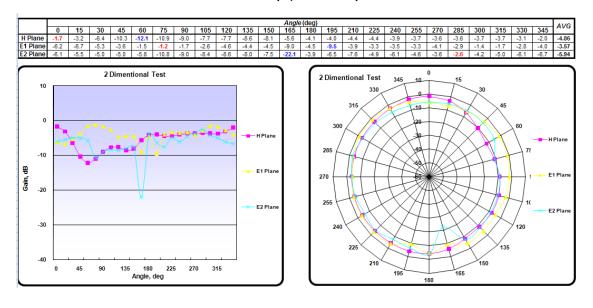


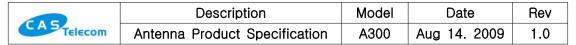


#### USPCS(1,988MHz)

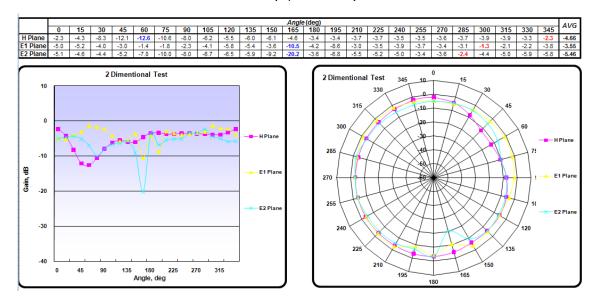


## AWS(1,711MHz)

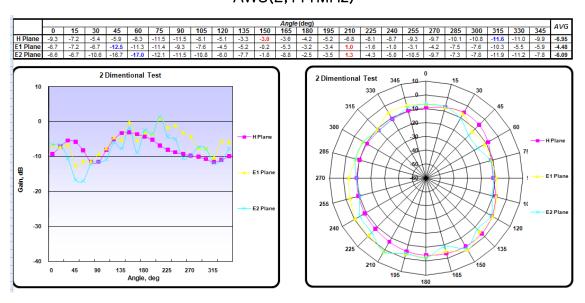




#### AWS(1,752MHz)



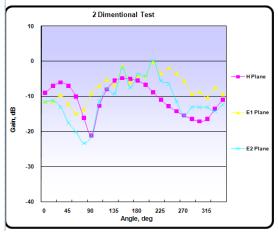
## AWS(2,111MHz)

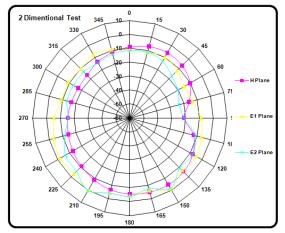


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## AWS(2,152MHz)

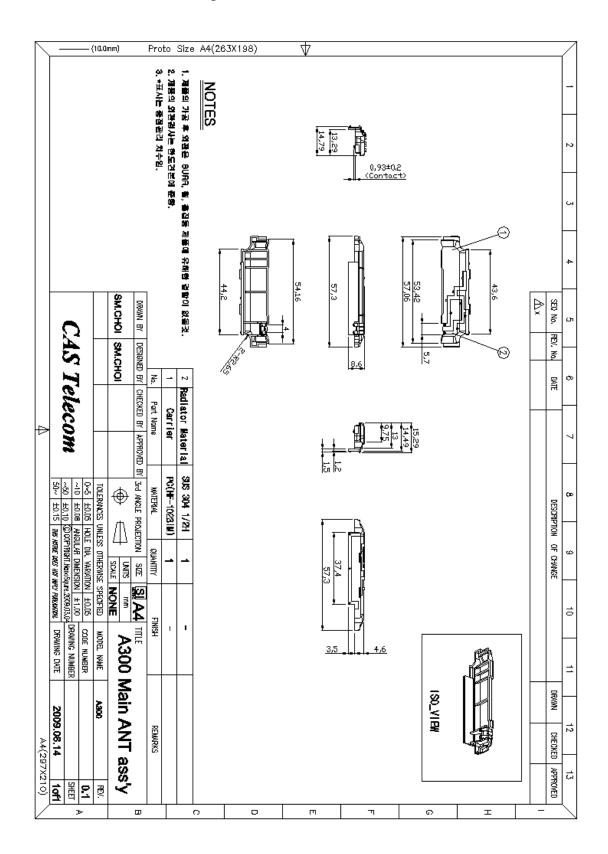
	Angle (deg)									AVG															
	0	15	30	45	60	75	90	105	120	135	150	165	180	195	210	225	240	255	270	285	300	315	330	345	AVG
H Plane	-9.0	-7.0	-6.0	-7.0	-10.1	-16.1	-21.1	-12.7	-8.0	-5.5	-4.8	-5.0	-5.5	-6.7	-8.8	-11.0	-12.8	-14.2	-15.4	-16.4	-17.2	-16.5	-13.6	-11.0	-8.96
E1 Plane	-11.6	-11.4	-9.6	-12.1	-14.9	-13.7	-9.0	-7.0	-5.2	-6.7	-1.4	-6.0	-4.0	-4.2	-0.2	-3.4	-1.9	-3.5	-5.5	-9.3	-8.7	-10.3	-7.5	-9.4	-5.72
E2 Plane	-11.6	-11.2	-13.1	-17.5	-20.2	-23.3	-21.1	-11.4	-7.8	-9.2	-1.8	-7.5	-3.7	-4.2	0.2	-5.6	-6.4	-11.4	-15.4	-13.1	-13.1	-13.1	-14.2	-12.3	-7.65





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#### 8.2. Mechanical Drawing



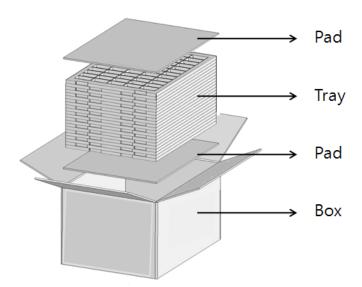
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#### 8.3 Packing Spec Drawing.

Antenna to be individually placed in compartmentalized plastic tray. All the sizes and quantities are to be decided.

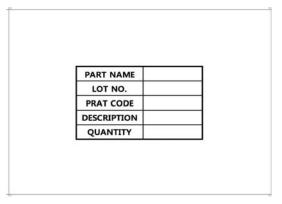
- 1 Tray = 50 Antennas
- 1 Box = 20 Tray = 1,000 Antennas

PRODUCT	QUANTITY	SIZE(mm)	MATERIAL
Tray	20/1,000	360 X 310 X 15	PE 0.5t
Inner Pad	2/1,000	370 X 320 X 5	_
Carton Box	1/1,000	380 X 330 X 250	_





- Printed Spec.(front, back)



- Printed Spec.(side)

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#### 8.4 Environment test report

- Carrier (HF-1023IM, K2261)





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#### - Pattern (SUS 304)



Test Report No. F690501/LF-CTSAYAA08-30907C

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TAIHAN STAINLESS STEEL CO., LTD

603 Seonggok-dong Danwon-gu Ansan-city GYEONGGI-DO

The following merchandise was submitted and identified by the client as :

: STS 304 Product Name

SGS File No. : AYAA08-30907C

: November 18, 2008 Received Date

Test Performing Date : November 19, 2008

Test Performed : SGS Testing Korea tested the sample(s) selected by applicant with following results

Test Results : For further details, please refer to following page(s)

SGS Testing Korea Co. Ltd.

Pluto Kim Monet Jeong Billy Oh / Testing Person

Jeff Jang / Chemical Lab Mgr

F062 Version2

SGS Testing Kores Co.,Ltd.

322, The O valley, 555-9, Hogye-dang, Dongen-ga, Anyeng-st, Gyeonggi-do, Konse 431-560 1 +52 (0):31 4008 000 f +52 (0):31 4608 059 http://www.agslab.co.br /www.lor.ags.com/greenlab



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: AYAA08-30907C.001 Sample No.

: STS 304 Sample Description Item No./Part No. : N/A

: Material is stainless steel. Comments

#### **Heavy Metals**

Test Items	Unit	Test Method	MDL	Results
Cadmium (Cd)	mg/kg	US EPA 3052(1996), US EPA 6010B(1996), ICP	0.5	N.D.
Lead (Pb)	mg/kg	US EPA 3052(1996), US EPA 6010B(1996), ICP	- 5	N.D.
Meroury (Hg)	mg/kg	US EPA 3052(1996), US EPA 6010B(1996), ICP	2	N.D.
Hexavalent Chromium (Cr VI)	mg/kg	US EPA 3060A(1996), US EPA 7196A(1992), UV	1	N.D.

#### Flame Retardants-PBBs/PBDEs

Test Items	Unit	Test Method	MDL	Results
Monobromoblphenyl	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Dibromobiphenyl	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Tribromobiphenyl	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Tetrabromoblphenyl	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Pentabromobiphenyl	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Hexabromoblphenyl	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Heptabromobiphenyl	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Octabromobiphenyl	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Nonabromoblphenyl	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Decabromobiphenyl	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Monobromodiphenyl ether	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Dibromodiphenyl ether	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Tribromodiphenyl ether	mg/kg	US EPA 3540C, GC/MS	- 5	N.D.
Tetrabromodiphenyl ether	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Pentabromodiphenyl ether	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Hexabromodiphenyl ether	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Heptabromodiphenyl ether	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Octabromodiphenyl ether	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Nonabromodiphenyl ether	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Decabromodiphenyl ether	mg/kg	US EPA 3540C, GC/MS	5	N.D.

NOTE: (1) N.D. = Not detected.(<MDL)

(2) mg/kg = ppm (3) MDL = Method Detection Limit

(4) - = No regulation (5) \*\* = Qualitative analysis (No Unit)

(6) Negative = Undetectable / Positive = Detectable

F062 Version2

SGS Testing Korea Co., List.

323, The O videy, 555-9, Hogwe-dong, Dongen-ga, Anyeng-H, Gyeonggi-do, Korea 431-060 t +82 (0)01.4606.000 f +82 (0)01.4606.000 f -82 (0)01.908.050 http://www.agalab.com/greenlab.



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Issued Date: November 24, 2008

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NOTE: (1) N.D. = Not detected.(<MDL)

(2) mg/kg = ppm (3) MDL = Method Detection Limit

(4) - = No regulation (5) \*\* = Qualitative analysis (No Unit)

(6) Negative = Undetectable / Positive = Detectable

F062 Version2

SGS Testing Korea Co.,Ltd.

322, The O valley, 555-9, Hogye-dong, Donges-gu, Anyang-si, Gyeonggi-do, Korse 431-060 s +62 (0)31 4606 000 f +62 (0)31 4636 050 http://www.agsleb.co.kr/www.isr.ags.com/greenlab



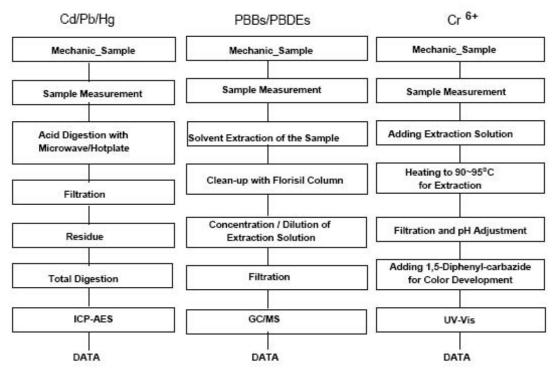
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Issued Date: November 24, 2008

#### Testing Flow Chart for RoHS:Cd/Pb/Hg/Cr8+/PBBs&PBDEs Testing



The samples were dissolved totally by pre-conditioning method according to above flow chart for Cd,Pb,Hg.

Operator Dami Yeom Section Chief Jeff Jang

\*\*\* End \*\*\*

- NOTE: (1) N.D. = Not detected.(<MDL)

  - (2) mg/kg = ppm (3) MDL = Method Detection Limit

  - (4) = No regulation (5) \*\* = Qualitative analysis (No Unit)
  - (6) Negative = Undetectable / Positive = Detectable

F052 Version2

SGS Testing Korea Co., Ltd.

332, The Ci valley, 555-9, Hogye-dong, Donger-gu, Anyang-si, Gyeonggi-do, Kores 431-560 s +62 (0)31 4006 000 f +62 (0)31 4006 000 f vol (white Swew spilation by www.kir.ags.com/greenish



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Test Report No. F690501/LF-CTSAYAA08-30595

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To: YUHAN PRECISION #85-17 Dodang-dong Wonmi-gu Bucheon-city GYEONGGI-DO 420-803 Korea

The following merchandise was submitted and identified by the client as :

Product Name : SUS (Stainless steel)

SGS File No. : AYAA08-30595

Received Date : November 17, 2008

Test Performing Date : November 18, 2008

Test Performed : SGS Testing Korea tested the sample(s) selected by applicant with following results

Test Results : For further details, please refer to following page(s)

Buyer(s) : SAMSUNG ELECTRO-MECHANICS CO.,LTD

Comments : The client has confirmed that the described item No.s/part No.s are the same with the sample

submitted.

SGS Testing Korea Co. Ltd.

Pluto Kim Monet Jeong

Billy Oh / Testing Person

Jeff Jang / Chemical Lab Mgr

F062 Version2

SGS Testing Korea Co.,Ltd.

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Description	Model	Date	Rev
Antenna Product Specification	A300	Aug 14. 2009	1.0



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: AYAA08-30595.001 Sample No. Sample Description : SUS (Stainless steel) SUS(301,304,316) Item No./Part No.

#### **Halogen Contents**

Test items	Unit	Test Method	MDL	Results
Bromine(Br)	mg/kg	EN 14582:2007, IC	30	N.D.
Chlorine(CI)	mg/kg	EN 14582:2007, IC	30	N.D.
Fluorine(F)	mg/kg	EN 14582:2007, IC	30	N.D.
iodine(I)	mg/kg	EN 14582:2007, IC	30	N.D.



\*\*\* End \*\*\*

NOTE:

- (1) N.D. = Not detected.(<MDL)
- (2) mg/kg = ppm (3) MDL = Method Detection Limit
- (4) = No regulation (5) \*\* = Qualitative analysis (No Unit)
- (6) Negative = Undetectable / Positive = Detectable

F052 Version2

SGS Testing Kores Co.,Ltd.

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