

Seite 1 von 40 Prüfbericht - Nr.: 15021508 001 Page 1 of 40 Test Report No.: Auftraggeber: Hearth & Home Technologies Inc. 20802 Kensington Blvd. Client: Lakeville, MN 55044 USA Gegenstand der Prüfung: Electric Room Heater Test item: Bezeichnung: SFE-35 Serien-Nr.: N/A Identification: Serial No.: SFE-35C Wareneingangs-Nr.: 153069111 Eingangsdatum: 05.12.2006 Receipt No.: Date of receipt: Prüfort: Refer to section 1.1 Testing location: Prüfgrundlage: FCC Part 15, Subpart B Test specification: Prüfergebnis: Der Prüfgegenstand entspricht oben genannter Prüfgrundlage(n). Test Result: The test item passed the test specification(s). Prüflaboratorium: TÜV Rheinland (Shanghai) Co., Ltd. Testing Laboratory: geprüft/ tested by: kontrolliert/ reviewed by: Kong Xiangming/PEKory Xianyming Lu Xisha 13.02.2007 13.02.2007 Lu Xinhua/Reviewer Datum Name/Stellung Unterschrift Datum Name/Stellung Unterschrift Name/Position Signature Name/Position Signature Sonstiges/ Other Aspects: FCC ID ULERCR2F

Both models are electric room heater for household use only. They are exactly the same in electrical and mechanical characteristics. The differences between them are: SFE-35 is fixed heater, it is inserted into the wall and mounted during use, and permanently connected to fixed wiring; while SFE-35C is location-dedicated heater, it is fixed in the wood cabinet during use. And it's supply connection use appliance inlet and a cord set.

Abkürzungen:	P(ass)	=	entspricht Prüfgrundlage	Abbreviations:	P(ass)	=	passed
_	F(all)	=	entspricht nicht Prüfgrundlage		F(ail)	=	failed
	N/A	=	nicht anwendbar		N/A	=	not applicable
	N/T	=	nicht getestet		N/T	=	not tested

Dieser Prüfbericht bezieht sich nur auf das o.g. Prüfmuster und darf ohne Genehmigung der Prüfstelle nicht auszugsweise vervielfältigt werden. Dieser Bericht berechtigt nicht zur Verwendung eines Prüfzeichens.

This test report relates to the a.m. test sample. Without permission of the test center this test report is not permitted to be duplicated in extracts. This test report does not entitle to carry any safety mark on this or similar products.

Produkte

Products



Prüfbericht - Nr.:	15021508 001	Seite 2 von 40
Test Report No ·		Page 2 of 40

TEST SUMMARY

5.1.1 CONDUCTED EMISSIONS

Result:

Passed

5.1.2 Spurious Radiated Emissions

Result: Passed



Prüfbericht - Nr.: 15021508 001

Test Report No.:

Seite 3 von 40 Page 3 of 40

Contents

1	TEST SITES	. 4				
	1.1 TEST FACILITIES	. 4				
	1.2 LIST OF TEST AND MEASUREMENT INSTRUMENTS	. 4				
2	GENERAL PRODUCT INFORMATION	. 5				
	2.1 PRODUCT FUNCTION AND INTENDED USE	. 5				
	2.2 CIRCUIT DESCRIPTION					
	2.3 RATINGS AND SYSTEM DETAILS					
	2.4 INDEPENDENT OPERATION MODES					
	2.5 SUBMITTED DOCUMENTS					
3	TEST SET-UP AND OPERATION MODES	. 7				
	3.1 Principle of Configuration Selection					
	3.2 TEST OPERATION AND TEST SOFTWARE	. 7				
	3.3 SPECIAL ACCESSORIES AND AUXILIARY EQUIPMENT	. 7				
4	TEST METHODOLOGY					
	4.1 CONDUCTED EMISSION					
	4.2 RADIATED EMISSION					
	4.3 FIELD STRENGTH CALCULATION					
5	TEST RESULT	10				
	5.1.1 Conducted Emissions					
	5.1.2 Spurious Radiated Emissions	13				
6	PHOTOGRAPHS OF THE TEST SET-UP	16				
7	LIST OF TABLES	10				
,						
8	LIST OF FIGURES	18				
9	LIST OF PHOTOGRAPHS	18				
10	APPENDIX 1: EXTERNAL PHOTOS	19				
11	APPENDIX 2: INTERNAL PHOTOS	23				
12	2 APPENDIX 3: FCC LABELS AND LOCATIONS	22				
1.	AFFENDIA 5; FCC LABELS AND LUCATIONS	34				
13	APPENDIX 4: BLOCK DIAGRAM, SCHEMATICS, PCB LAYOUT AND COMPONENT LISTS 33					



 Prüfbericht - Nr.:
 15021508 001
 Seite 4 von 40

 Test Report No.:
 Page 4 of 40

1 Test Sites

1.1 Test Facilities

Laboratory: TÜV Rheinland (Shanghai) Laboratory Address: Building 2, No. 777 Guangzhong Road West, Shanghai 200072, P.R. China

The used test equipments below 1GHz are in accordance with CISPR 16-1 series standards for measurement of radio interference.

1.2 List of Test and Measurement Instruments

Table 1: List of Test and Measurement Equipment

No.	Equipment	Model	Serial no.	Cal. due date
1	Spectrum analyzer	FSP30	100192	21.06.2007
2	EMI test receiver	ESIB26	100227	21.06.2007
3.	EMI test receiver	ESCI	100280	03.12.2007
4.	Artificial mains network	NNB 42	04/10048	28.02.2007
5.	Broadband antenna	ВТА-Н	040005H	20.03.2008
6.	Double ridged broadband horn antenna	BBHA 9120 D	9120D-433	21.06.2007
7.	Broadband coaxial preamplifier	BBV 9718	9718-012	12.04.2008



 Prüfbericht - Nr.:
 15021508 001
 Seite 5 von 40

 Test Report No.:
 Page 5 of 40

2 General Product Information

2.1 Product Function and Intended Use

The equipment under test (EUT) is an electric room heater operating at 433.920MHz.

FCC ID ULERCR2F

Model	Product description
SFE-35	Electric Room Heater
SFE-35C	

2.2 Circuit Description

The appliance incorporates heating assembly, flame emulation system, power supply unit, and electronic control. The heating assembly consists of heating element, manual reset thermal cut-out and AC fan motor to blow heated air out. The flame emulation system consists of DC motor, lamp, glass plate with pattern, LED light, imitation fire log etc. The power supply PCB is sued to supply DC power for flame system and control circuit. The control circuit is used to receive wireless signal and control function. After voltage (12V) from power supply unit is stabilized (5V) by the voltage regulator 78L05, this control board is power supplies to the receiver module which receives ASK (Amplitude-Shift-Keying) wireless digital signal transfer. The antenna receives the carrier signal which is then filtered through R and C, then the signal is amplified by RF amplifier and mixed by the mixer, the oscillating signal from the oscillator formed by R, L, C is to be compared with the received signal, the intermediate frequency signal is gained as a result. The signal is then to be amplified by the IF amplifier in the emitter coupled pair with dual input symmetrically and single output, filtered by the IF filter, Limited by the voltage limiter. The message is divided into two in parallel and sent to the comparator. Different low-pass constant will be taken from the same message, the digitalized message is separated through the comparator and decoded by the remote control special chip 2602a, the heating assembly and the flame emulation system are controlled by the pins, and auto-control is realized with relays.

2.3 Ratings and System Details

		Receiver
Frequency range	:	433.920MHz
Crystal Tolerance		+/-100kHz
Number of channels	:	1
Type of antenna	:	Integral antenna
Power supply	:	AC 120V
Ports	:	AC mains
Protection Class	:	I
Classification of device		В



 Prüfbericht - Nr.:
 15021508 001
 Seite 6 von 40

 Test Report No.:
 Page 6 of 40

2.4 Independent Operation Modes

The basic operation modes are:

- Electric room heater: the flame emulation system and the heating assembly of the heater can be controlled by the associated transmitter by pressing the button.

For further information refer to User Manual.

2.5 Submitted Documents

The submitted documents are listed as follow:

- Circuit diagram
- Block diagram
- User manual
- Label artwork

2.6 Related Submittal(s) Grants

This is a single application for certification of the Receiver.



 Prüfbericht - Nr.:
 15021508 001
 Seite 7 von 40

 Test Report No.:
 Page 7 of 40

3 Test Set-up and Operation Modes

3.1 Principle of Configuration Selection

Emission: The equipment under test (EUT) was configured to measure its highest possible emission level. The test conditions were adapted accordingly in reference to the instructions for use.

3.2 Test Operation and Test Software

Test operation should refer to test methodology.

- There was no special software to exercise the device.

3.3 Special Accessories and Auxiliary Equipment

None.

3.4 Countermeasures to achieve EMC Compliance

The test sample, which has been tested, contained the noise suppression parts as described in the Circuit Diagram or the Technical Construction File. No additional measures were employed to achieve compliance.



 Prüfbericht - Nr.:
 15021508 001
 Seite 8 von 40

 Test Report No.:
 Page 8 of 40

4 Test Methodology

4.1 Conducted Emission

The conducted emission measurements were performed according to the procedures in ANSI C63.4-2003.

The equipment under test (EUT) was placed on an 80 cm high non-conducting table above the reference ground plane, and the vertical conducting plane is located 40cm to the rear of EUT. Each current-carrying conductor of EUT power cord except the ground conductor will be connected to the $50\mu H/50$ ohms LISN to the input power source. The excess power cord between EUT to LISN shall be folded back and forth parallel to the lead so as to form a bundle with a length of 0.3m to 0.4m.

The operating mode and cable position of EUT will be arranged to product the highest emission, and then the RF voltage and the frequency of the highest amplitude relative to the limit will be recorded as final result.

4.2 Radiated Emission

The radiated emission measurements were performed according to the procedures in ANSI C63.4-2003.

The equipment under test (EUT) was placed on an 80 cm high turntable, and measurement distance is 3 meters. During the testing, the EUT was operated standalone and arranged for maximum emissions.

The investigation is performed with the EUT rotated 360°, the antenna height scanned between 1m and 4m, and the antenna rotated to repeat the measurements for both the horizontal and vertical antenna polarizations. Repeat the measurement steps until the maximum emissions were obtained.



 Prüfbericht - Nr.:
 15021508 001
 Seite 9 von 40

 Test Report No.:
 Page 9 of 40

4.3 Field Strength Calculation

The field strength at 3 m was established by adding the meter reading of the EMI test receiver or spectrum analyzer to the factors associated with antenna correction factor, cable loss and preamplifier.

The equation is expressed as follow:

$$FS = R + AF + CF - PA$$

Where FS = Field strength in dBuV/m at 3 meters.

R = Reading of spectrum analyzer in dBuV.

AF = Antenna factor in dB/m.

CF = Cable attenuation Factor in dB.

PA = Preamplifier factor in dB.



 Prüfbericht - Nr.:
 15021508 001
 Seite 10 von 40

 Test Report No.:
 Page 10 of 40

5 Test Result

5.1.1 Conducted Emissions

Result: Passed

Date of testing : 01.02.2007

Test Specification : FCC Part 15 Section 15.107

Test Method : ANSI 63.4-2003 Measurement : Shielded room

Location

Detector Function: Quasi-peak, Average

Measurement BW: 9 kHz

Supply Voltage : AC 120V, 60Hz Measuring : 0.15-30MHz

Frequency Range

Limit Section 15.107

Frequency of Emission (MHz)	Conducted Limit (dBμV)		
	Quasi-peak	Average	
0.15-0.5	66 to 56*	56 to 46*	
0.5-5	56	46	
5-30	60	50	

^{*} Decreases with the logarithm of the frequency.

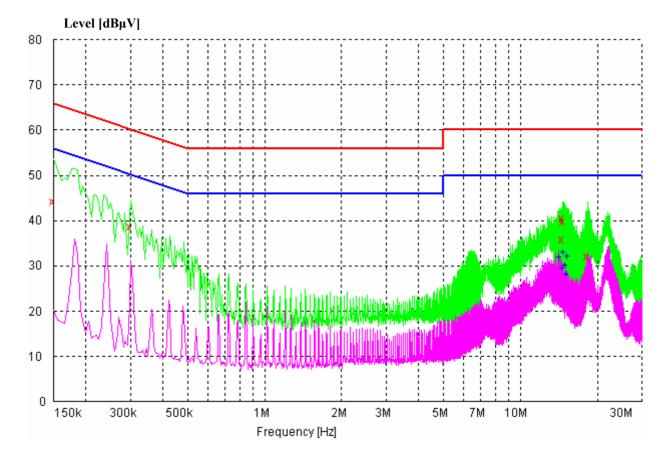
The following figures and tables were those measured by an automatic measuring system. Both quasi-peak and average value were measured. Quasi-peak and average value were measured and listed respectively where they had a maximum in previous scanning survey. In the following figures, "x" means quasi-peak result and "+" means average result which was measured in final measurement.



 Prüfbericht - Nr.:
 15021508 001
 Seite 11 von 40

 Test Report No.:
 Page 11 of 40

Figure 1: Spectral diagrams, Conducted emission, 150kHz - 30MHz, L



Final quasi-peak measurement results:

Frequency	Level	Transd			Line
MHz	dΒμV	dB	dΒμV	dB	
0.150	44.30	20.3	66.0	21.7	L1
0.300	38.70	20.3	60.2	21.5	L1
14.620	40.50	21.0	60.0	19.5	L1
14.720	35.90	21.0	60.0	24.1	L1
14.825	39.80	21.0	60.0	20.2	L1
18.325	32.10	21.3	60.0	27.9	L1

Final average measurement results:

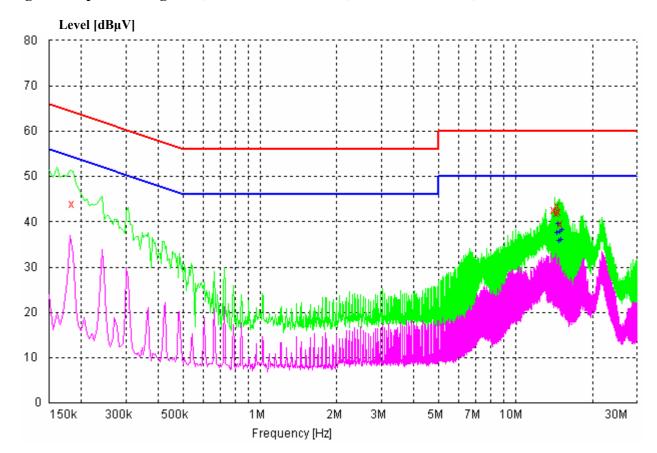
Frequency	Level	Transd	Limit	Margin	Line
MHz	dBµV	dB	dBµV	dB	
14.310 14.720 14.825 15.030 15.235 15.340	31.80 29.40 33.00 30.00 28.10 32.00	20.9 21.0 21.0 21.1 21.1 21.1	50.0 50.0 50.0 50.0 50.0	18.2 20.6 17.0 20.0 21.9 18.0	L1 L1 L1 L1 L1 L1



 Prüfbericht - Nr.:
 15021508 001
 Seite 12 von 40

 Test Report No.:
 Page 12 of 40

Figure 2: Spectral diagrams, Conducted emission, 150kHz - 30MHz, N



Final quasi-peak measurement results:

Frequency	Level	Transd	Limit	Margin	Line
MHz	dΒμV	dB	dΒμV	dB	
0.185	43.80	20.3	64.3	20.5	N
14.320	42.50	21.0	60.0	17.5	N
14.730	41.90	21.0	60.0	18.1	N
14.835	43.40	21.0	60.0	16.6	N
14.935	42.10	21.0	60.0	17.9	N
15.140	39.40	21.0	60.0	20.6	N

Final average measurement results:

Frequency MHz	Level dBµV	Transd dB	Limit dBµV	Margin dB	Line
14.730	37.40	21.0	50.0	12.6	N
14.835	39.50	21.0	50.0	10.5	N
14.935	35.60	21.0	50.0	14.4	N
15.040	37.70	21.0	50.0	12.3	N
15.245	36.00	21.0	50.0	14.0	N
15.350	38.10	21.0	50.0	11.9	N



 Prüfbericht - Nr.:
 15021508 001
 Seite 13 von 40

 Test Report No.:
 Page 13 of 40

5.1.2 Spurious Radiated Emissions

Result: Passed

Date of testing : 01.02.2007

Test specification : FCC Part 15 Section 15.109

Test method : ANSI 63.4-2003

Measurement : Semi anechoic chamber

location

Measurement : 3m

distance

Detector : Quasi-peak(30-1000MHz)/Average(1000MHz-45000MHz)

Measurement BW: 120 kHz(below 1GHz), 1MHz(above 1GHz)

Supply voltage : AC 120V, 60Hz Measuring : 30-4500MHz

frequency range

Limit Section 15.109

The field strength of radiated emissions from unintentional radiators at a distance of 3 meters:

Frequency (MHz)	Field strength	Field strength	Measurement distance
	(microvolt/meter)	$(dB\mu V/m)$	(meters)
30-88	100	$20*\log(100) = 40.0$	3
88-216	150	$20*\log(150) = 43.5$	3
216-960	200	$20*\log(200) = 46.0$	3
960-2500	500	$20*\log(500) = 54.0$	3

The emission limits shown in the above table are based on measurements employing a CISPR quasi-peak detector and above 1000 MHz are based on the measurements employing an average detector.

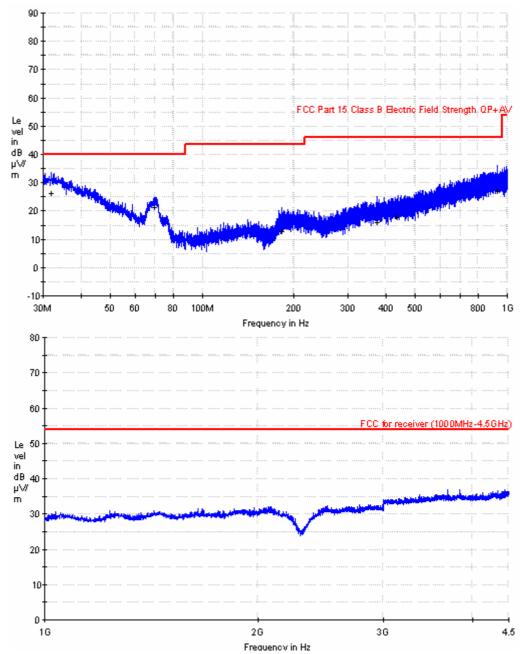
The following figures and tables were those measured by an automatic measuring system. In final measurement, quasi-peak value were measured and listed respectively where they had a maximum in previous scanning survey below 1000MHz. There is no peak found above 1000MHz.



 Prüfbericht - Nr.:
 15021508 001
 Seite 14 von 40

 Test Report No.:
 Page 14 of 40

Figure 3: Spectral diagrams and measurement results, Horizontal polarization



Final Quasi-peak measurement result:

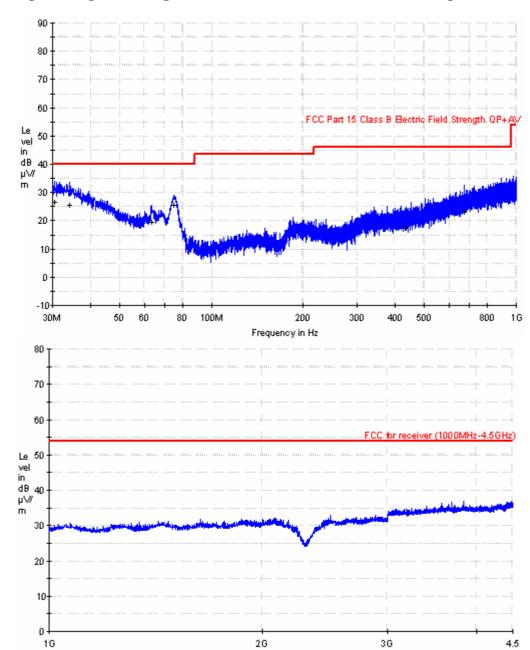
Frequency (MHz)	Quasi-Peak (dBμV/m)	Corr. (dB)	Limit (dBμV/m)	Margin (dB)	Polarization
31.821	26.2	29.5	40.0	13.8	Н
69.421	21.3	12.4	40.0	18.7	Н
182.456	12.8	16.7	43.5	30.7	Н
374.863	15.9	19.6	46.0	30.1	Н
433.848	17.6	20.6	46.0	28.4	Н
928.063	26.8	29.6	46.0	19.2	Н



 Prüfbericht - Nr.:
 15021508 001
 Seite 15 von 40

 Test Report No.:
 Page 15 of 40

Figure 4: Spectral diagrams and measurement results, Vertical polarization



Final Quasi-peak measurement result:

Frequency (MHz)	Quasi-Peak (dBμV/m)	Corr. (dB)	Limit (dBμV/m)	Margin (dB)	Polarization
30.353	26.4	29.6	40.0	13.6	V
34.230	25.4	28.6	40.0	14.6	V
63.664	19.6	14.7	40.0	20.4	V
75.061	25.5	10.9	40.0	14.5	V
433.965	17.4	20.6	46.0	28.6	V
673.188	23.0	25.6	46.0	23	V

Frequency in Hz



 Prüfbericht - Nr.:
 15021508 001
 Seite 16 von 40

 Test Report No.:
 Page 16 of 40

6 Photographs of the Test Set-Up

Photograph 1: Set-up for conducted emissions





 Prüfbericht - Nr.:
 15021508 001
 Seite 17 von 40

 Test Report No.:
 Page 17 of 40

Photograph 2: Set-up for spurious radiated emissions





Produkte

Products



Prüfbericht - Nr.: 15021508 001 Test Report No.:	Seite 18 von 40 <i>Page 18 of 40</i>
7 List of Tables	
Table 1: List of Test and Measurement Equipment	4
8 List of Figures	
Figure 1: Spectral diagrams, Conducted emission, 150kHz - 30MHz, L	12 14
9 List of Photographs	
Photograph 1: Set-up for conducted emissions	