

REVISION HISTORY - ALL SHEETS ARE THE SAME REVISION STATUS			
REV	ZONE	DESCRIPTION	ECN MEMO
1	M. TAYLOR	ENGINEERING RELEASE	ECN C453911 3/04/13
2	M. TAYLOR	MODIFIED PRODUCT CODES FOR -005 & -006	ECN C454654 3/28/13
3	M. TAYLOR	RELEASED -008 THRU -012 REMOVED SBG6382 DRAWING VIEWS	ECN C457306 8/12/13
4	M. TAYLOR	ADDED ITEMS 4, 26 & 27 TO DRAWING VIEW	ECN C458094 9/23/13

NOTES: UNLESS OTHERWISE SPECIFIED

1. WORKMANSHIP SHALL BE IN ACCORDANCE WITH THE LATEST REVISION OF ARRIS SPEC 475497-003.
2. FOR NEXT ASSEMBLY AND USED ON APPLICATION, REFER TO LATEST APPROPRIATE ARRIS DATA BASE.
3. SEE TABLE 1 FOR PRODUCT CODE.

△ 4 TORQUE ITEM TO 4-6 IN-LBS.

△ 5 TORQUE ITEM TO 10-12 IN-LBS.

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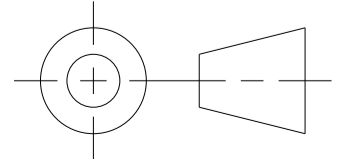

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<http://responsibility.motorola.com/index.php/suppliers/materialdisclose>

TABLE 1

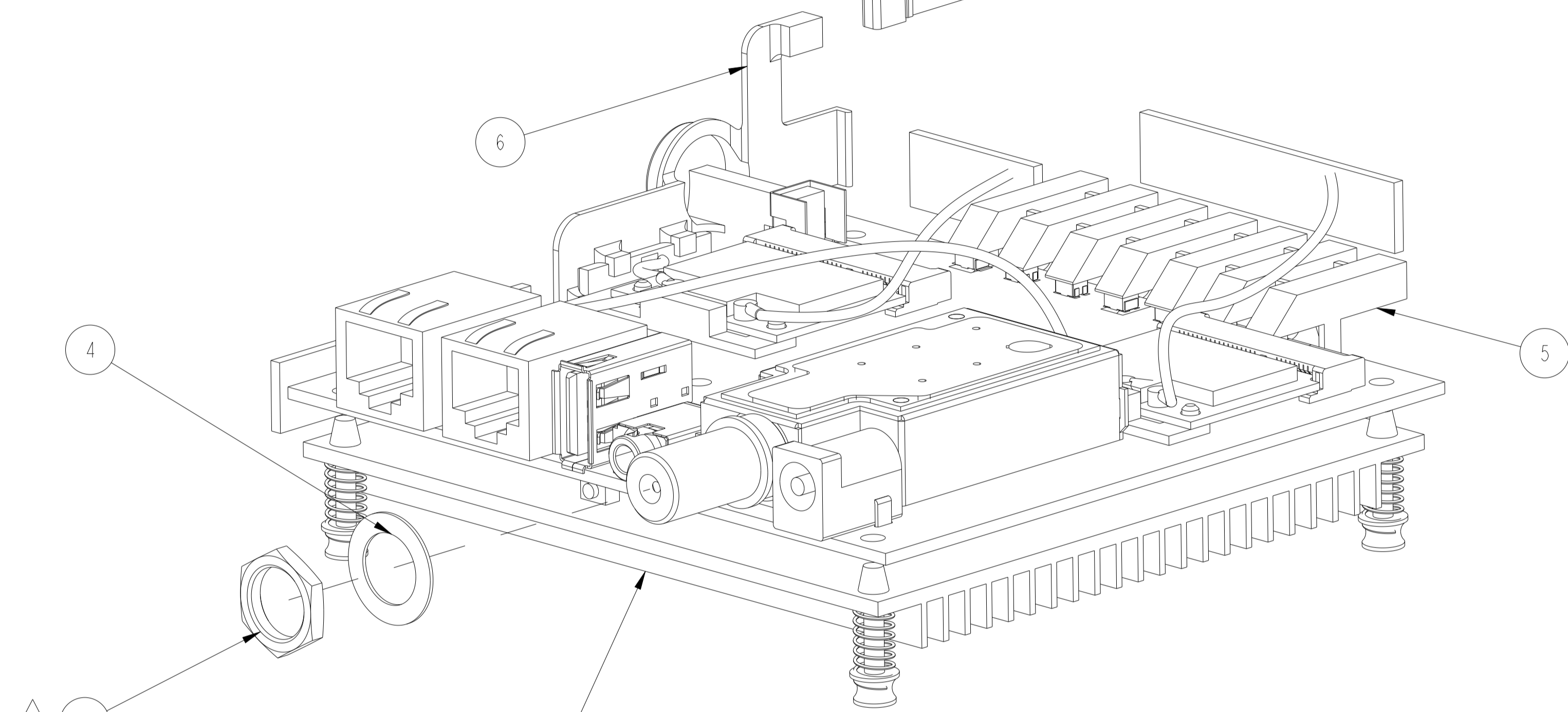
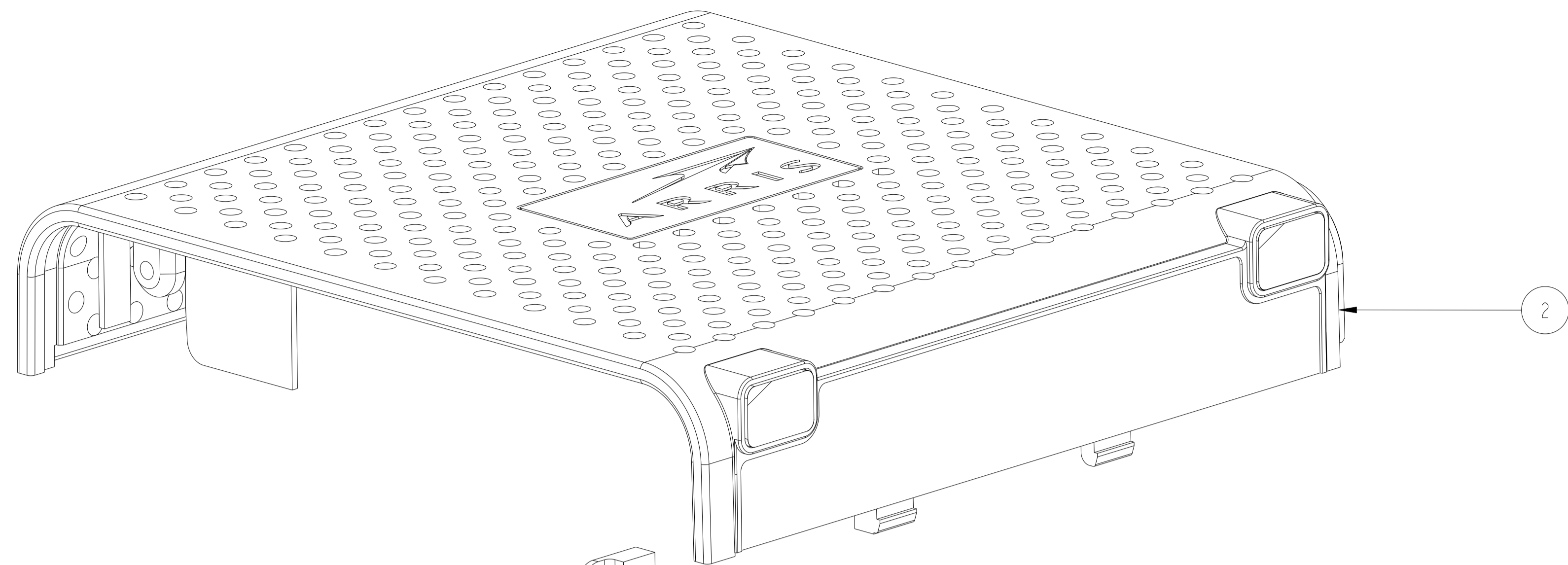
PART NUMBER	PRODUCT CODE	MODEL NAME	MODEL DESCRIPTION	PWA ASSY P/N	PWA PRODUCT CODE
591330-001	3859	SBG6382	N.A. GENERIC	591284-001	3856
591330-004	3864	SBG6482U DIAG		589843-002	3798
591330-005	3865	SBG6482U		589843-003	3894
591330-006	3866	SBG6482	N.A. GENERIC	589843-001	3797
591330-008	3910	SBG6482	W/ARRIS	589843-001	3797
591330-009	3911	SBG6482 DIAG	W/ARRIS	589843-002	3798
591330-010	3912	SBG6482-AC	W/ARRIS	589843-004	3973
591330-011	3913	SBG6482-AC RETAIL	W/ARRIS	589843-004	3973
591330-012	3914	SBG6482-AC DIAG	W/ARRIS	589843-005	3974

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	DRAWN BY M. TAYLOR			
	APPROVED BY	TITLE SBG6482, CABLE MODEM FINAL ASSEMBLY		
	SIZE A1	CAGE CODE N/A	DRAWING NUMBER 591330	REV 4
	SCALE 1.000	PRODUCT ID SBG6482 SHEET 1 OF 3		

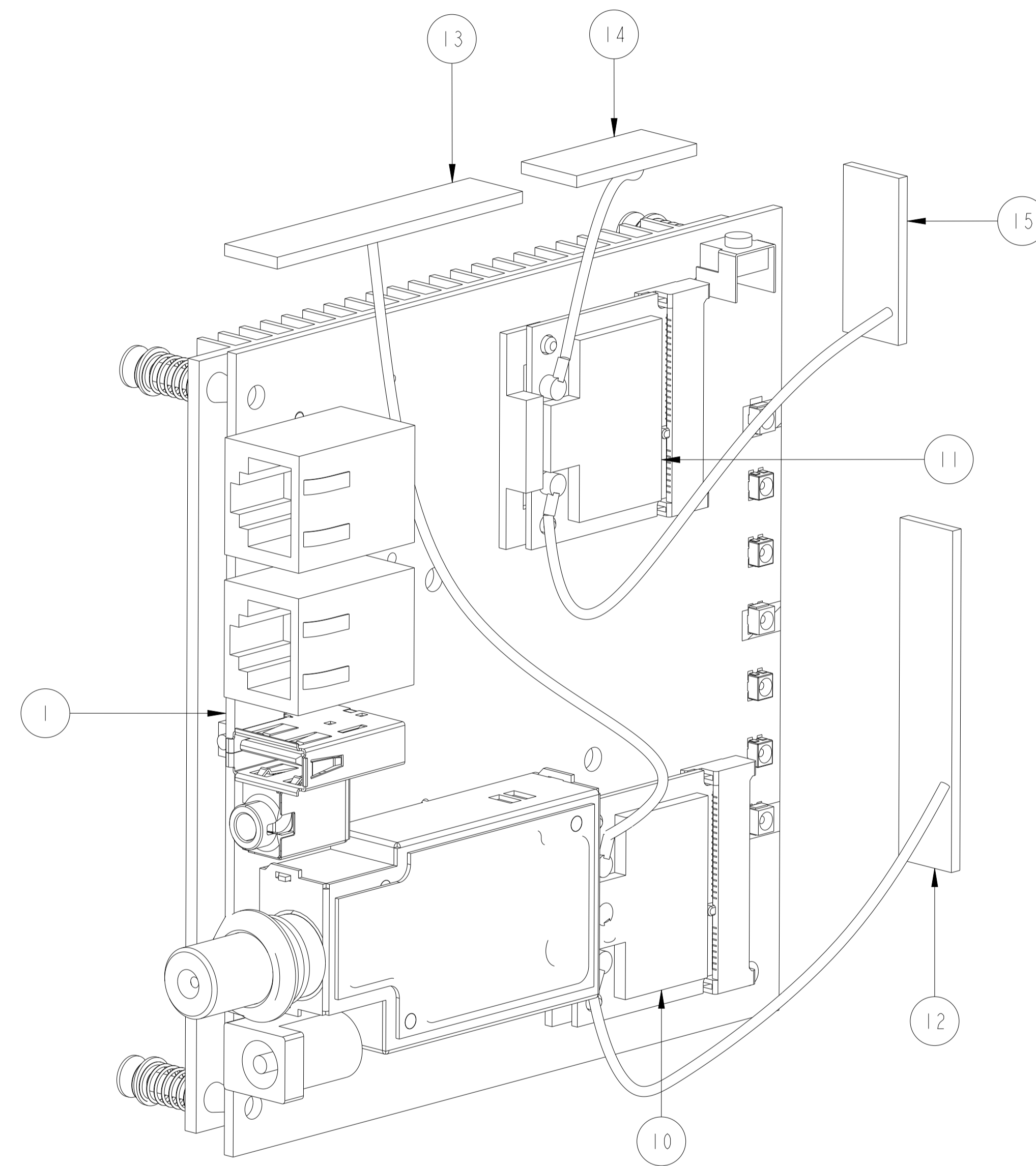
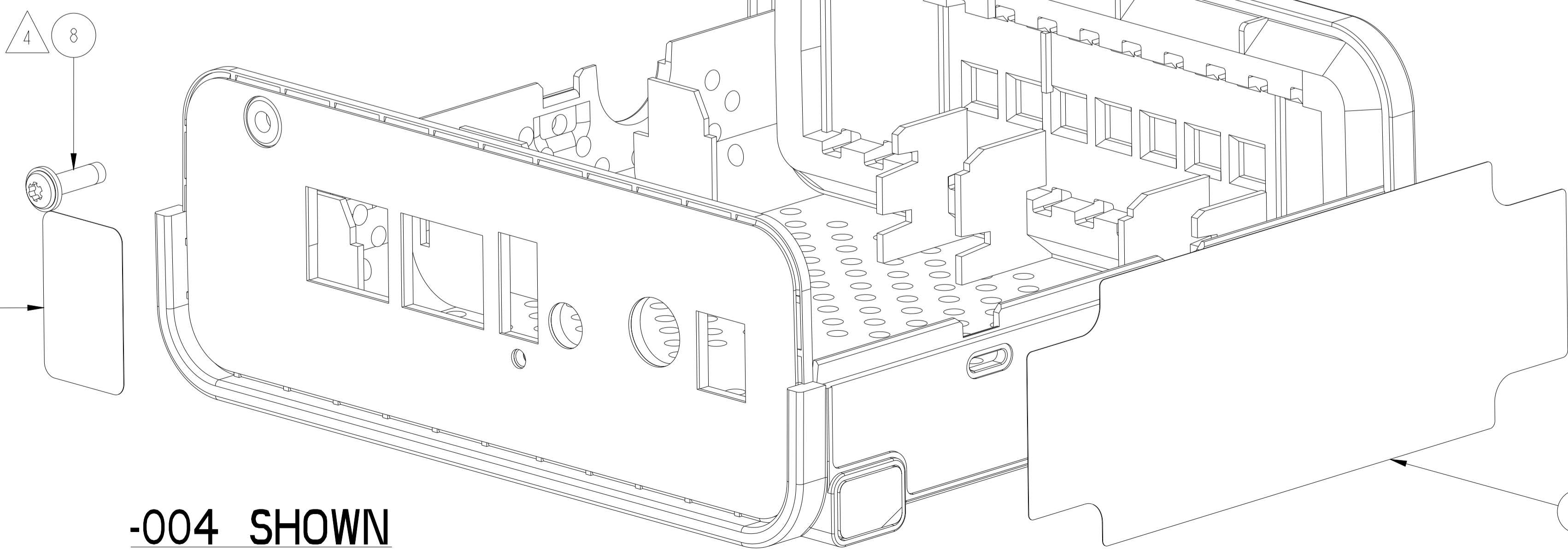
12 11 10 9 8 7 6 5 4 3 2 1

H G F E D C B A

H G F E D C B A



SEE VIEW B



VIEW B

-004 SHOWN

ALL CONFIGURATIONS THE SAME EXCEPT AS INDICATED IN BILL OF MATERIALS
SCALE 2.000

-004 SHOWN

ALL CONFIGURATIONS THE SAME EXCEPT AS INDICATED IN BILL OF MATERIALS
SCALE 2.000

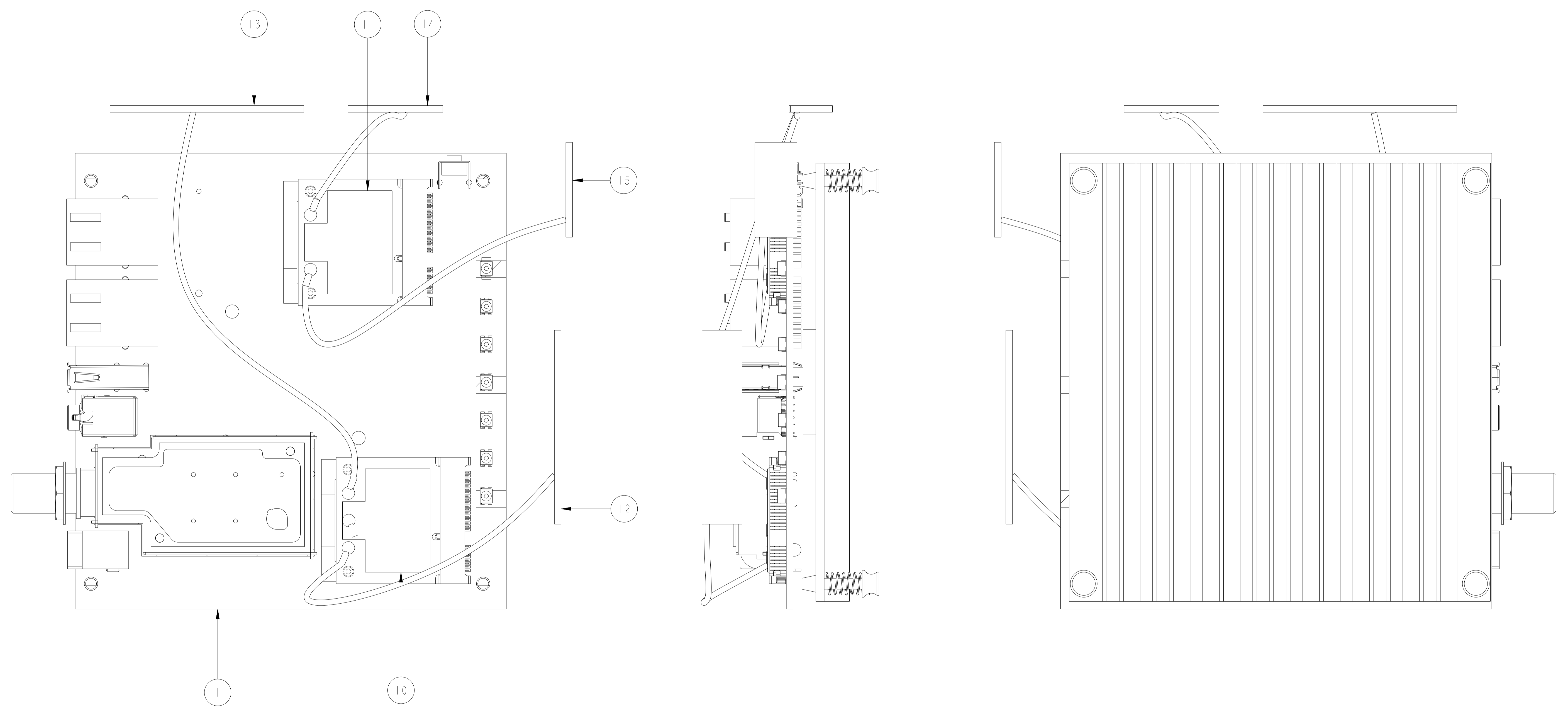
SBG6482-AC VARIANTS NOT REPRESENTED BY THESE VIEWS

REFER TO SHEET 1 OF THIS PRINT FOR PART NUMBER STATUS, REVISION HISTORY, COPYRIGHT NOTICE, AND FULL TITLE BLOCK INFORMATION.	SIZE A1	CAGE CODE N/A	DRAWING NUMBER 591330	REV 4
	SCALE 2.000		PRODUCT ID SBG6482	SHEET 2 OF 3

12 10 9 8 7 6 5 4 3 2 1

12 11 10 9 8 7 6 5 4 3 2 1

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WI-FI RADIO AND ANTENNA ASSEMBLY

-004 SHOWN
 ALL CONFIGURATIONS THE SAME EXCEPT AS
 INDICATED IN BILL OF MATERIALS
 SCALE 2.000

SBG6482-AC VARIANTS NOT REPRESENTED BY THESE VIEWS

REFER TO SHEET 1 OF THIS PRINT FOR PART NUMBER STATUS, REVISION HISTORY, COPYRIGHT NOTICE, AND FULL TITLE BLOCK INFORMATION.	SIZE A1	CAGE CODE N/A	DRAWING NUMBER 591330	REV 4
	SCALE 2.000	PRODUCT ID SBG6482 SHEET 3 OF 3		

12 10 9 8 7 6 5 4 3 2 1

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