

# 大辰科技股份有限公司

### LOCOSYS Technology Inc.

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台北縣汐止市新台五路一段79號20樓之13

**TEL**: 886-2-2793-1555 **FAX**: 886-2-2793-1503

AP NO:

### 零件規格承認書

### **APPROVAL SHEET**

	H	期	: <u>20</u>	06/11	/29											
	料	號	: 20	50009	93000	)1										
	品	名	: <u>B</u> ]	<u>r an'</u>	Г/CH	IP Al	NT/2.	45GE	[z							
	規	格	: 5.2	2 <b>*</b> 2*1	.5mm	1/2dB	i/CO	XOC								
	供應	商	: <u>CC</u>	DXOC	〕(詮f	欠股自	分有阝	艮公言	])							
	廠	牌	: <u>CC</u>	DXOC												
	廠商制	斜號	: <u>92</u>	0D07	E152	1501:	3									
	使用相	幾種	: L <u>S</u>	2200	0											
	測試約	結果	: [	一可	⁻用		] 不 <sup>-</sup>	可用	[	二 其	他					
進料檢	驗注意	志事巧	頁:													
* *	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	

核准	審查	經 辨
蔡國旭	蔡國旭	程 2006.11.29 小青

表單編號:



 客戶 CUSTOMER
 品名
 DESCRIPTION
 注e 2\*5.2mm
 920D07E15215013

PART No.

客戶料號

CUSTOMER P/N

920D07E15215013



詮欣股份有限公司 CHANT SINCERE CO., LTD

台北縣汐止市大同路三段188號7F-2 7F-2, No.188, SEC.3, TA TUNG ROAD, HSI CHIH TAIPEI HSIEN, TAIWAN, TEL: 886-2-86471251 FAX: 886-2-86472962 / 886-2-86471842



ISM Band Planar Chip Antenna Bluetooth, WLAN IEEE802.11b/g 2.4GHz ISM Band <Patent Protection>

Approval



# 2.4 GHz ISM Band Chip Antenna



# 920D07E15XXX013

Ver. 1.03

2006/06/07

**CHANT SINCERE CO.,LTD.** 

### DESCRIPTIONS

The exciting <u>920D07E15XXX013</u> is one of the world's high-performance 2.4GHz small chip antennas. It is for all 2.4GHz applications, including Bluetooth, IEEE802.11b/g, home RF, ZigBee and other popular and emerging standards. This chip antenna comprises a radiating structure of multiple meandered conducting strips, which are developed on a tiny piece of Printed Circuit Board (PCB) and packed with a Liquid Crystal Polymer (LCP) dielectric composite material to achieve size, performance characteristics and cost effectiveness superior to other designs. The incredibly compact surface mountable package measures a merely 5.2mm (L)  $\times$  2.0mm (W)  $\times$  1.5mm (H) in dimensions and is fully compatible with handmade and reflow attachment processes. The antenna's favorable electrical specifications. stability and cost-effectiveness make it the logical choice for a wide variety of applications in the 2.4GHz ISM band

### **FEATURES**

- Low Profile, Ultra-Thin, Light Weight (0.05g)
- Miniaturized Size  $(5.2 \times 2.0 \times 1.5 \text{ mm}^3)$
- Omni-Directional Antenna Patterns
- Low Loss (Average Gain = 0 dBi)
- **\square** 50 $\Omega$  Characteristic Impedance
- Impedance-Matching Free
- Wide Bandwidth
- Favorable Linear Polarization
- Fully Manual and Surface Mount Compatible
- Incredibly Compact SMD Package
- Highly Stable with Variations in Temperature and Humidity
- LCP Insert Molding Technology
- Cost-Effective

### APPLICATIONS

- Bluetooth
- IEEE802.11b/g
- Wireless PCMCIA Cards
- Telemetry
- Data Collection
- Industrial Process Monitoring
- Compact Wireless Products
- External Antenna Elimination
- ZigBee

### **SPECIFICATIONS**

■ 920D07E15XXX013

S15115

### **KEY FEATURES:**

- Low Profile, Ultra-Thin, Light Weight (0.05g)
- Miniaturized Size (5.2×2.0×1.5mm<sup>3</sup>)

Impedance-Matching Free

- SMD Type
- Cost-Effective

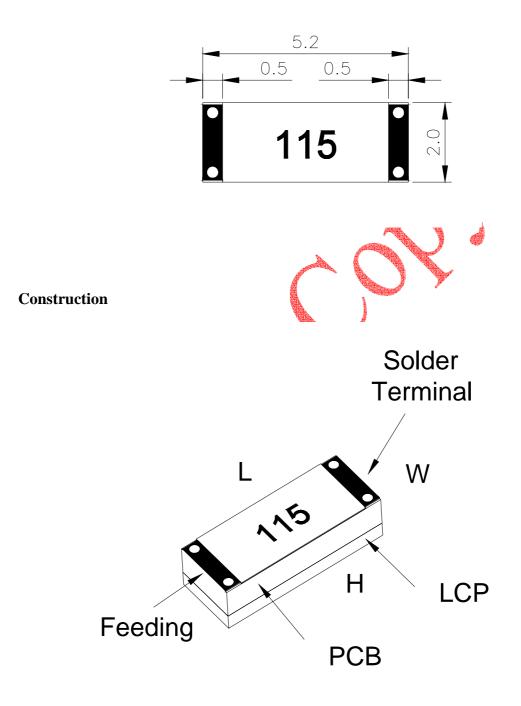
### MAIN APPLICATIONS:

• Wireless communications in 2.4GHz ISM Band

	Single-Band Planar Chip Antenna
Dimension (mm <sup>3</sup> )	5.2×2.0×1.5
Central Frequency (GHz)	2.45
Bandwidth (MHz)	>100
Gain (dBi) (Typical)	2
VSWR	2.0 (max.)
Return Loss (dB)	-10 (max.)
Polarization	Linear
Pattern	Omni-Directional
Impedance (Ω)	50
Operating Temperature (°C)	-25 ~ +85
Construction	LCP Insert Molding

### CHARACTERISTICS

### Pad Layout (unit: mm)



Antenna size: 5.2mm (L) × 2.0mm (W) × 1.5mm (H)

#### Land Pattern (unit: mm)

For best results, the chip antenna <u>920D07E15XXX013</u> should be mounted on one corner of 0.8mm thick FR4 PCB with  $5.2 \times 9.0 \text{mm}^2$  empty area and 50  $\Omega$  microstrip-line input.

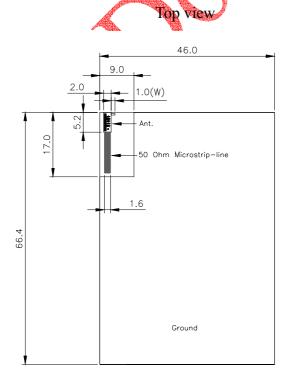
For another condition, the chip antenna 920D07E15XXX013 also could be mounted on one corner of 0.8 mm thick FR4 PCB with  $5.2 \times 5 \text{ mm}^2$  empty area and  $50\Omega$  microstrip-line input but it must be utilized series winding 1pF capacitor as matching circuit component in order to improve the return loss of chip antenna at 2.45 GHz central frequency. Consequently, we can use the method of Pi circuit to tune central frequency of chip antenna. As regard, it can achieve excellent performance and desire different customer demands.

#### Summary :

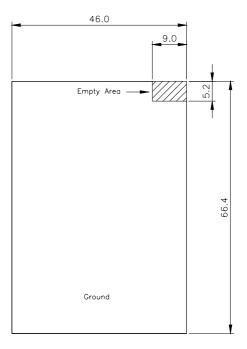
We can utilize different circuit length to tune the return loss of chip antenna for diverse product requirements. It was indicated that the central frequency shifted to high frequency with decrease in line length (see symbol "(W)" in land pattern). Such a results, when the length decreases 1 mm, the central frequency shifts about 100 MHz besides the bandwidth also still achieves previous purpose.

About above the results are mentioned as shown belows :

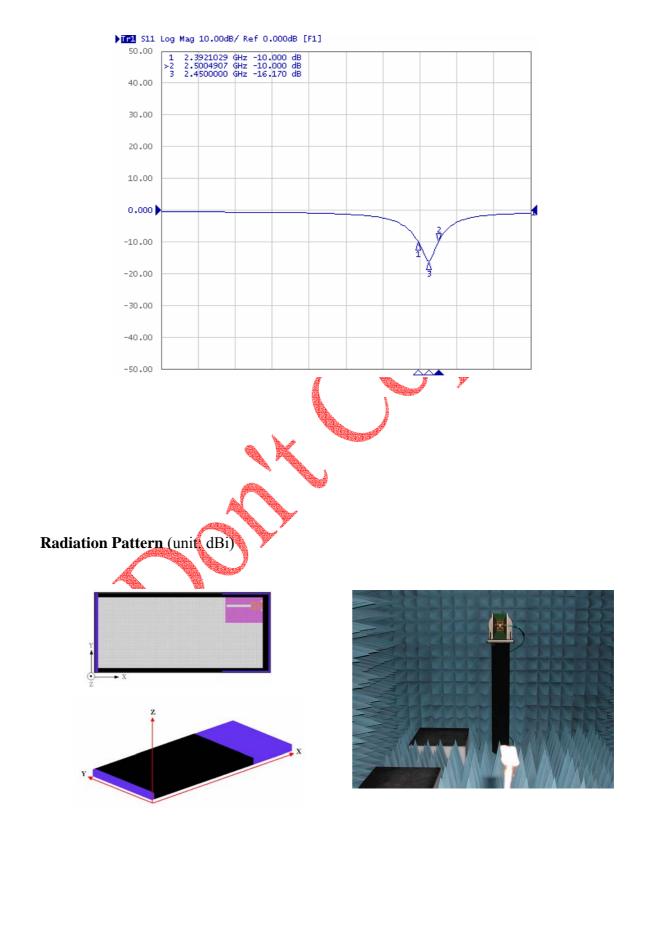
Condition (1) :

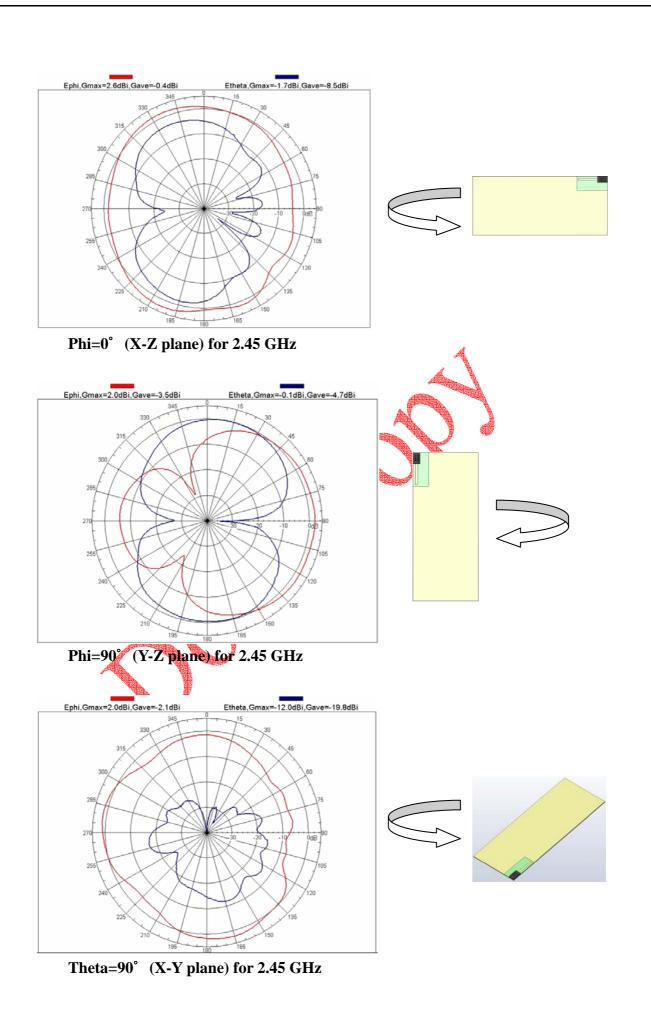


Bottom view

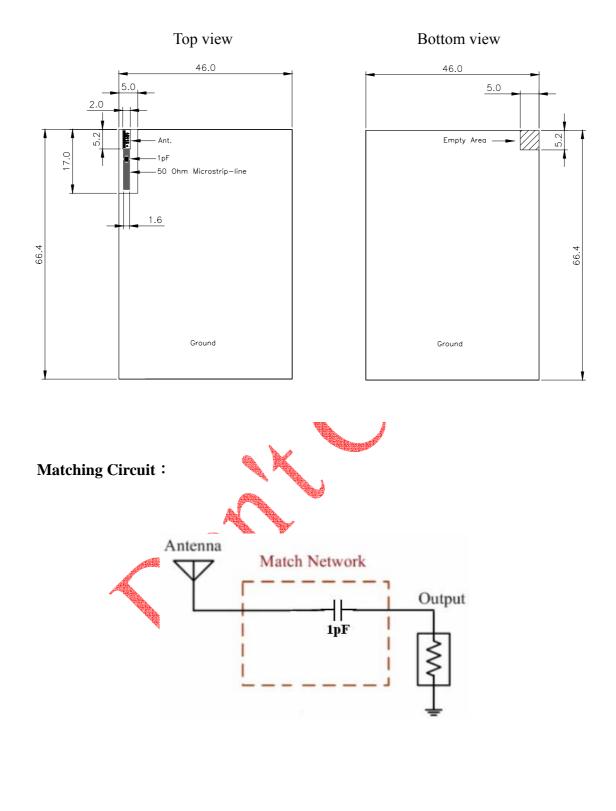


#### **Return Loss and Bandwidth**

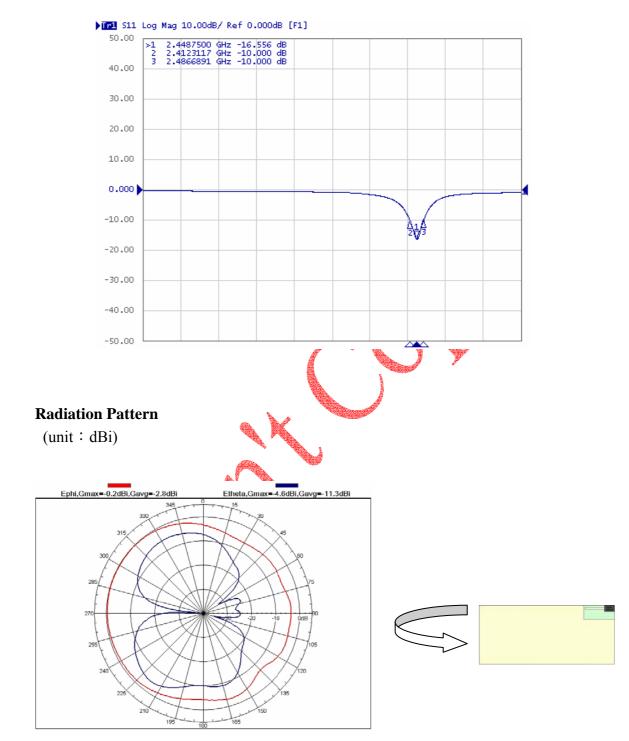




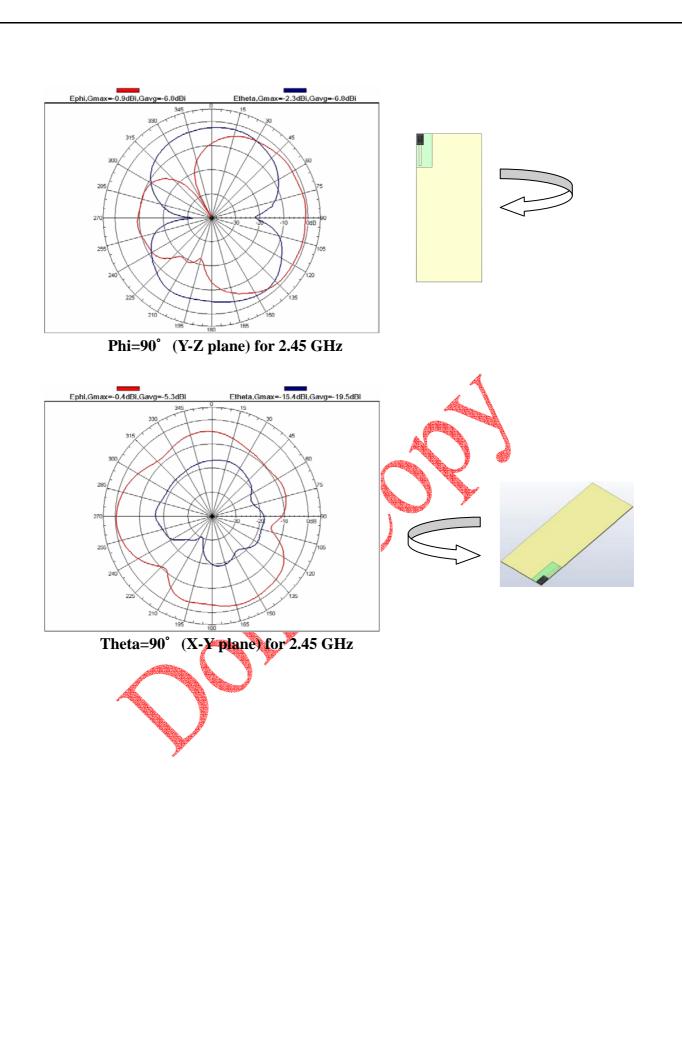
### Condition (2) :



### **Return loss and Bandwidth**

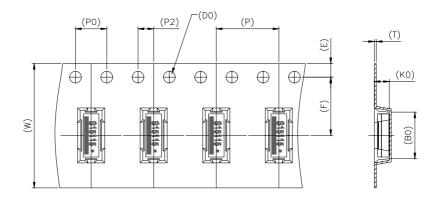


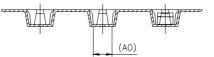
Phi=0° (X-Z plane) for 2.45 GHz



### PACKING

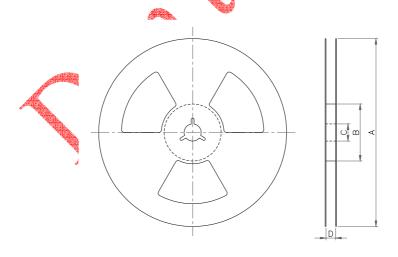
Plastic Tape Specification (unit: mm)





Dimension(mm) $16.00 \pm 0.30$ $1.75 \pm 0.10$ $7.50 \pm 0.10$ $6.25 \pm 0.05$ $8.00 \pm 0.10$ $1.90 \pm 0.10$		A.			
	Index	F T	W	T P	K0
	Dimension(mm)	$= 0.10$ 7.50 $\pm$ 0.10 0.25 $\pm$	$16.00\pm0.30$	$0.25 \pm 0.05$ $8.00 \pm 0.10$	$1.90 \pm 0.10$
	Index	2 <b>D0</b> A0	PO	A0 B0	
Dimension(mm) $4.00 \pm 0.10$ $2.00 \pm 0.10$ $91.50$ $2.40 \pm 9.10$ $6.00 \pm 0.10$	Dimension(mm)	= 0.10 <b>0</b> 1.50 2.40 ± 0	$4.00 \pm 0.10$	$2.40 \pm 0.10$ $6.00 \pm 0.10$	

### REEL DIMENSIONS (unit: mm)



Index	А	В	С	D
Dimension(mm)	Ф330	Φ100	Φ13.5	$17.0 \pm 0.5$

### Taping Quantity: MOQ=2K pieces per 13" reel.

### HOW TO ORDER

# <u>920 D07 E 15 XXX</u> 0 1 3

1 2 3 4 5

### **1. SERIES NO.**

920=Chip Antenna

**2. TYPE:** 

D07=2×5.2mm<sup>2</sup> (Gain=2 dBi)

3. ENVIRONMENT PROTECTION MATERIAL:

E=RoHS

4. THICKNESS:

15=1.5mm

- **5. CENTRE FREQUENCY:** 
  - 015 = < 2.4 GHz
  - 115 = 2.4 GHz

215 = > 2.4GHz (Type)

### Change :

### 1. Revised Feed Direction of construction.

### CHANT SINCERE CO., LTD.

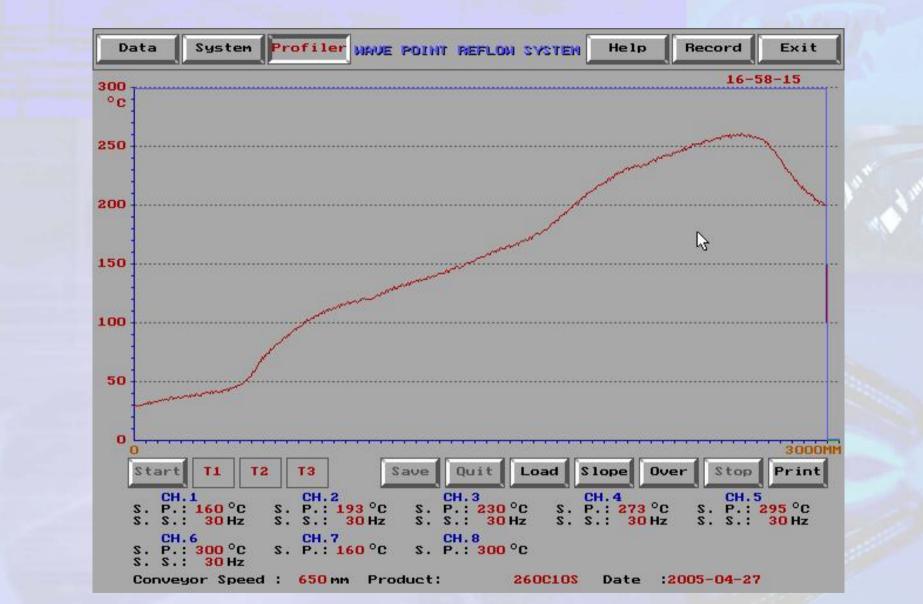
7F.-2, No.188, Datong Rd., Sec. 3
Sijhih City, Taipei County 221, Taiwan
TEL: 886-2-8647-1251
FAX: 886-2-8647-1872, 886-2-8647-2962
E-MAIL: aaron.hu@coxoc.com.tw
www.coxoc.com.tw
www.co-linkwireless.com



# Chip Antenna RoHS Full Range Chart

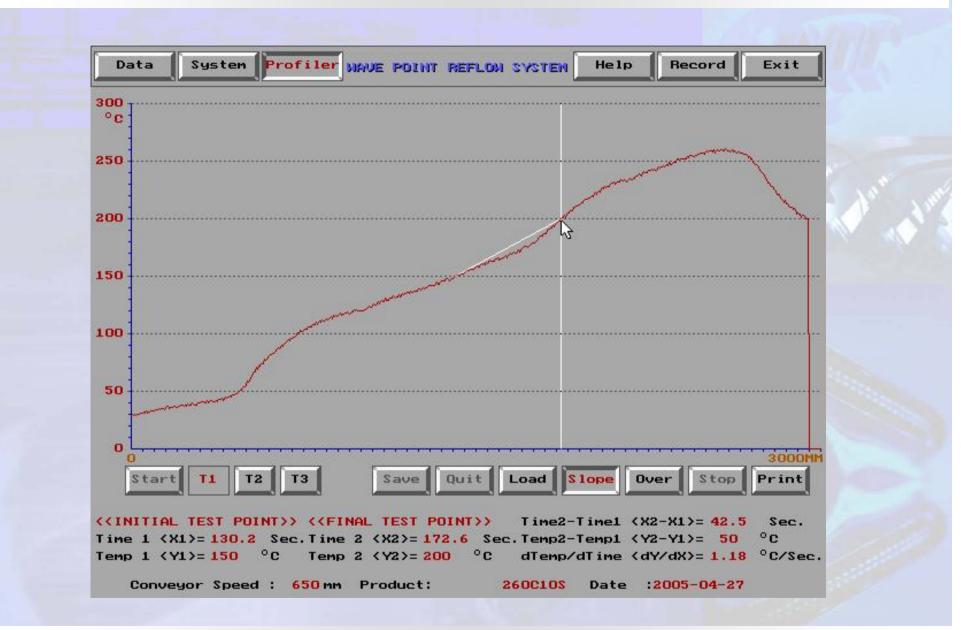
2005/08/15 Belle Hung

# **RoHS Full Range Chart**



# *Pre Heat Time 150~200 °C /60~180sec(42.5sec)*





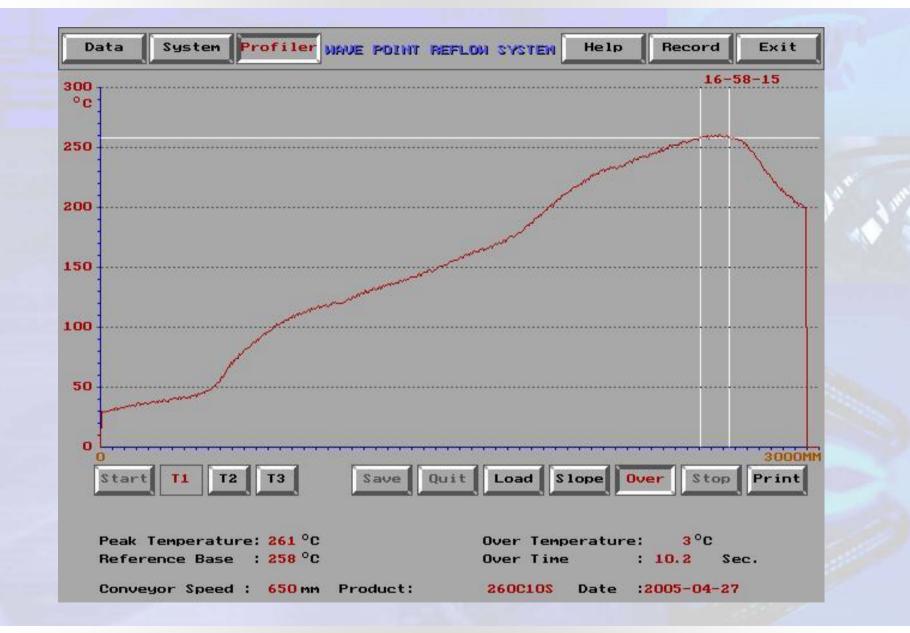
# *Over 217 °C Time 60~150sec*



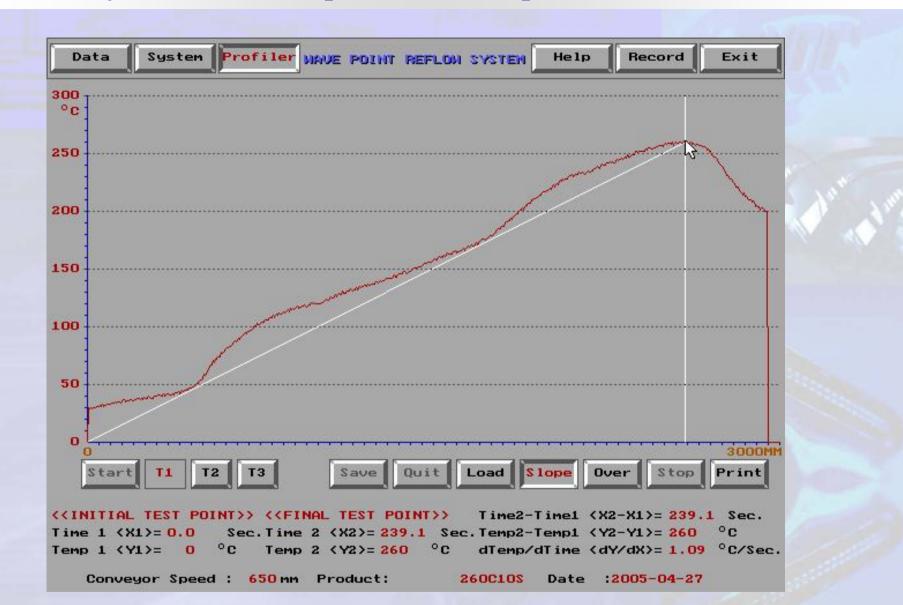


# *Peak Temp. Time 260+0/-5 °C /20~40sec*





# Max. Time from Room Temp. to Peak Temp is 8 min.





CHANT SINCERE CO., LTD. 7F-2, NO. 188, SEC. 3, TA TUNG ROAD, HIS CHIH CITY, TAIPEI HSIEN, TAIWAN, R. O. C. Report No. : CE/2006/44761 Date : 2006/04/24 Page : 1 of 4

### The following merchandise was (were) submitted and identified by the client as :

<u>Type of Product</u>	:	CHIP ANTENNA
<u>Style/Item No</u>	:	920D
Sample Received	:	2006/04/17
Testing Date	:	2006/04/17 TO 2006/04/24

\_\_\_\_\_

<u>Test Result</u>

- Please see the next page -

**Operation Manager** 

Signed for and on behalf of SGS TAIWAN LTD.



CHANT SINCERE CO., LTD. 7F-2, NO. 188, SEC. 3, TA TUNG ROAD, HIS CHIH CITY, TAIPEI HSIEN, TAIWAN, R. O. C.

:

Report No. : CE/2006/44761 Date : 2006/04/24 Page : 2 of 4

#### Test Result

PART NAME NO.1

BLACK PLASTIC

	TT \$4	Weth ed	MDI	Result	0	
Test Item (s):	Unit	Method	MDL	No.1	Spec.	
Monobromobiphenyl	%		0.0005	N.D.	-	
Dibromobiphenyl	%		0.0005	N.D.	-	
Tribromobiphenyl	%	With reference to	0.0005	N.D.	-	
Tetrabromobiphenyl	%	USEPA3540C or	0.0005	N.D.	-	
Pentabromobiphenyl	%	USEPA3550C. Analysis was	0.0005	N.D.	-	
Hexabromobiphenyl %		performed by HPLC/DAD,	0.0005	N.D.	-	
Heptabromobiphenyl	%	LC/MS or GC/MS.	0.0005	N.D.	-	
Octabromobiphenyl %		(prohibited by 2002/95/EC	0.0005	N.D.	-	
Nonabromobiphenyl	%	(RoHS), 83/264/EEC, and 76/769/EEC)	0.0005	N.D.	-	
Decabromobiphenyl	%	70/709/EEC)	0.0005	N.D.	-	
Total PBBs (Polybrominated	%		-	N.D.	-	
biphenyls)/Sum of above						
Monobromobiphenyl ether	%		0.0005	N.D.	-	
Dibromobiphenyl ether	%		0.0005	N.D.	-	
Tribromobiphenyl ether	%		0.0005	N.D.	-	
Tetrabromobiphenyl ether	%		0.0005	N.D.	-	
Pentabromobiphenyl ether	%	With reference to	0.0005	N.D.	-	
Hexabromobiphenyl ether	%	USEPA3540C or	0.0005	N.D.	-	
Heptabromobiphenyl ether	%	USEPA3550C. Analysis was	0.0005	N.D.	-	
Octabromobiphenyl ether	%	performed by HPLC/DAD,	0.0005	N.D.	-	
Nonabromobiphenyl ether	%	LC/MS or GC/MS.	0.0005	N.D.	-	
Decabromobinhenvil ether %		(prohibited by 2002/95/EC (RoHS), 83/264/EEC, and	0.0005	N.D.	-	
Total PBBEs(PBDEs)	%	(10115), 85/204/EEC, and 76/769/EEC)	_	N.D.	-	
(Polybrominated biphenyl ethers)/Sum of above						
Total of Mono to Nona- brominated biphenyl ether. (Note 4)	%		-	N.D.	-	



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PASS

				Result	
Test Item (s):	Unit	Method	MDL	No.1	Spec.
94/62/EC (Heavy metal content)					
Chromium VI (Cr+6)	ppm	UV-VIS(US EPA 7196A) after reference to US EPA 3060A.	2	N.D.	-
Cadmium (Cd)	nium (Cd) ppm ICP-AES after as per EN 1122, method B:2001 or other acid digestion.		2	N.D.	-
Lead (Pb)	ppm	ICP-AES after as per US EPA 3050B or other acid digestion.	2	N.D.	-
Mercury (Hg) ppm ICP-AES after as per US EPA 3052 or other acid digestion.		2	N.D.	-	
Total Lead+Cadmium+Mercury+ Chromium VI	ppm	Total Lead+Cadmium+Mercury+ Chromium VI (94/62/EC)	-	N.D.	100

NOTE: (1) N.D. = Not detected (<MDL)

- (2) ppm = mg/kg
- (3) MDL = Method Detection Limit
- (4) Decabromodiphenyl ether (DecaBDE) in polymeric applications is exempted by Commission Decision of 13 Oct 2005 amending Directive 2002/95/EC notified under document 2005/717/EC.
- (5) PBBEs=PBDEs=Polybrominated Diphenyl Ethers=PBDOs=PBBOs.
- (6) " " = Not Regulation



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7F-2, NO. 188, SEC. 3, TA TUNG ROAD, HIS CHIH CITY, TAIPEI HSIEN, TAIWAN, R. O. C.

Report No. : CE/2006/44761 Date : 2006/04/24 Page : 4 of 4





CHANT SINCERE CO., LTD. 7F-2, NO. 188, SEC. 3, TA TUNG ROAD, HIS CHIH CITY, TAIPEI HSIEN, TAIWAN, R. O. C. Report No. : CE/2006/44760 Date : 2006/04/24 Page : 1 of 12

### The following merchandise was (were) submitted and identified by the client as :

<u>Type of Product</u>	:	CHIP ANTENNA
<u>Style/Item No</u>	:	920D
Sample Received	:	2006/04/17
<u>Testing Date</u>	:	2006/04/17 TO 2006/04/24

<u>Test Result</u>

: - Please see the next page -

**Operation Manager** Signed for and on behalf of SGS TAIWAN LTD.



CHANT SINCERE CO., LTD. 7F-2, NO. 188, SEC. 3, TA TUNG ROAD, HIS CHIH CITY, TAIPEI HSIEN, TAIWAN, R. O. C. 
 Report No.
 : CE/2006/44760

 Date
 : 2006/04/24

 Page
 : 2 of 12

### **Test Result**

PART NAME NO.1

: MIXED ALL PARTS

	TT \$4	Madha J	MDI	Result
Test Item (s):	Unit	Method	MDL	No.1
CFC's(Chlorofluorocarbons)		With reference to US EPA 8260.		
Group I				
Chlorofluorocarbon-11(CAS No:000075-69-4)	ppm	Analysis was performed by GC/MS.(CFC's(Chlorofluoro carbons))	1	N.D.
Chlorofluorocarbon-12(CAS No:000075-71-8)	ppm	Analysis was performed by GC/MS. [CFC's (Chlorofluorocarbons)]	1	N.D.
Chlorofluorocarbon-113(CAS No:000076-13-1)	ppm	Analysis was performed by GC/MS. [CFC's (Chlorofluorocarbons)]	1	N.D.
Chlorofluorocarbon-114(CAS No:000076-14-2)	ppm	Analysis was performed by GC/MS. [CFC's (Chlorofluorocarbons)]	1	N.D.
Chlorofluorocarbon-115(CAS No:000076-15-3)	ppm	Analysis was performed by GC/MS. [CFC's (Chlorofluorocarbons)]	1	N.D.
Group III				
Chlorofluorocarbon-13(CAS No:000075-72-9)	ppm	Analysis was performed by GC/MS. [CFC's (Chlorofluorocarbons)]	1	N.D.
Chlorofluorocarbon-111(CAS No:000354-56-3)	ppm	Analysis was performed by GC/MS. [CFC's (Chlorofluorocarbons)]	1	N.D.
Chlorofluorocarbon-112(CAS No:000076-12-0)	ppm	Analysis was performed by GC/MS. [CFC's (Chlorofluorocarbons)]	1	N.D.
Chlorofluorocarbon-211(CAS No:135401-87-5)	ppm	Analysis was performed by GC/MS. [CFC's (Chlorofluorocarbons)]	1	N.D.



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: 2006/04/24

: 3 of 12

Date

Page

	TTeste	Mathad	MDL	Result
Test Item (s):	Unit Method		MDL	No.1
Chlorofluorocarbon-212(CAS No:076564-99-3)	ppm	Analysis was performed by GC/MS. [CFC's (Chlorofluorocarbons)]	1	N.D.
Chlorofluorocarbon-213(CAS No:060285-54-3)		Analysis was performed by GC/MS. [CFC's (Chlorofluorocarbons)]	1	N.D.
No:002268-46-4) GC/MS. [C		Analysis was performed by GC/MS. [CFC's (Chlorofluorocarbons)]	1	N.D.
Chlorofluorocarbon-215(CAS No:000076-17-5)	ppm	Analysis was performed by GC/MS. [CFC's (Chlorofluorocarbons)]	1	N.D.
Chlorofluorocarbon-216(CAS No:001652-80-8)	ppm	Analysis was performed by GC/MS. [CFC's (Chlorofluorocarbons)]	1	N.D.
Chlorofluorocarbon-217(CAS No:000422-86-6)	ppm	Analysis was performed by GC/MS. [CFC's (Chlorofluorocarbons)]	1	N.D.

Test Item (s):	Unit	Method	MDL	Result
iest item (s).	ome	methou	MIDL	No.1
Chlorinated Paraffin (C10~C13) (CAS NO:010871- 26-2)	%	With reference to USEPA3540C or USEPA3550C. Analysis was performed by GC/MS or GC/ECD.	0.01	N.D.

Test Item (s):	Unit	Method	MDL	Result No.1
1,1,1-trichoroethane		With reference to US EPA 8260. Analysis was performed by GC/MS.	1	N.D.



CHANT SINCERE CO., LTD. 7F-2, NO. 188, SEC. 3, TA TUNG ROAD, HIS CHIH CITY, TAIPEI HSIEN, TAIWAN, R. O. C. Report No. : CE/2006/44760

Date

Page

: 2006/04/24 : 4 of 12

Test Item (s):	<b>T</b> T 14	30.41.4	MDI	Result
	Unit	Method	MDL	No.1
Carbon tetrachloride	ppm	With reference to US EPA 8260. Analysis was performed by GC/MS linked Headspace.	1	N.D.
	<b>TT 3</b> 4	Wethed	MDI	Result
Test Item (s):	Unit	Method	MDL	No.1
Halon		With reference to US EPA 8260.		
Halon-1211(CAS No:000353- 59-3)	ppm	Analysis was performed by GC/MS.	1	N.D.
Halon-1301(CAS No:000075- 63-8)	ppm	Analysis was performed by GC/MS.	1	N.D.
Halon-2402(CAS No:000124- 73-1)	ppm	Analysis was performed by GC/MS.	1	N.D.

Test Item (s):	TTeste		MDI	Result
Test Item (s):	Unit	Method	MDL	No.1
HCFC's(Hydrogenated chlorofluorocarbons)		With reference to US EPA 8260.		
Hydrochlorofluorocarbon- 21(CAS No.:000075-43-4)	ppm	Analysis was performed by GC/MS. [HCFC's (Hydrogenated chlorofluorocarbons)]	1	N.D.
Hydrochlorofluorocarbon- 22(CAS No.:000075-45-6)	ppm	Analysis was performed by GC/MS. [HCFC's (Hydrogenated chlorofluorocarbons)]	1	N.D.
Hydrochlorofluorocarbon- 31(CAS No.:000593-70-4)	ppm	Analysis was performed by GC/MS. [HCFC's (Hydrogenated chlorofluorocarbons)]	1	N.D.
Hydrochlorofluorocarbon- 121(CAS No.:000354-14-3)	ppm	Analysis was performed by GC/MS. [HCFC's (Hydrogenated chlorofluorocarbons)]	1	N.D.



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Page : 5 of 12

	<b>TT 1</b> 4	Nr. (1 1	MDI	Result
Test Item (s):	Unit	Method	MDL	No.1
Hydrochlorofluorocarbon- 122(CAS No.:000354-21-2)	ppm	Analysis was performed by GC/MS. [HCFC's (Hydrogenated chlorofluorocarbons)]	1	N.D.
Hydrochlorofluorocarbon- 123(CAS No.:000306-83-1)	ppm	Analysis was performed by GC/MS. [HCFC's (Hydrogenated chlorofluorocarbons)]	1	N.D.
Hydrochlorofluorocarbon- 124(CAS No.:002837-89-0)	ppm	Analysis was performed by GC/MS. [HCFC's (Hydrogenated chlorofluorocarbons)]	1	N.D.
Hydrochlorofluorocarbon- 131(CAS No.:000359-28-4)	ppm	Analysis was performed by GC/MS. [HCFC's (Hydrogenated chlorofluorocarbons)]	1	N.D.
Hydrochlorofluorocarbon- 132b(CAS No.:000471-43-2)	ppm	Analysis was performed by GC/MS. [HCFC's (Hydrogenated chlorofluorocarbons)]	1	N.D.
Hydrochlorofluorocarbon- 133a(CAS No.:000075-88-7)	ppm	Analysis was performed by GC/MS. [HCFC's (Hydrogenated chlorofluorocarbons)]	1	N.D.
Hydrochlorofluorocarbon- 141b(CAS No.:001717-00-6)	ppm	Analysis was performed by GC/MS. [HCFC's (Hydrogenated chlorofluorocarbons)]	1	N.D.
Hydrochlorofluorocarbon-221	ppm	Analysis was performed by GC/MS. [HCFC's (Hydrogenated chlorofluorocarbons)]	1	N.D.



CHANT SINCERE CO., LTD. 7F-2, NO. 188, SEC. 3, TA TUNG ROAD, HIS CHIH CITY, TAIPEI HSIEN, TAIWAN, R. O. C. Report No. : CE/2006/44760 Date : 2006/04/24

Page : 6 of 12

Toot Itom (a):	<b>TT S</b> 4	Nr. (1 1	MDI	Result
Test Item (s):	Unit	Method	MDL	No.1
Hydrochlorofluorocarbon- 222(CAS No.:000422-30-0)	ppm	Analysis was performed by GC/MS. [HCFC's (Hydrogenated chlorofluorocarbons)]	1	N.D.
Hydrochlorofluorocarbon-223	ppm	Analysis was performed by GC/MS. [HCFC's (Hydrogenated chlorofluorocarbons)]	1	N.D.
Hydrochlorofluorocarbon-224	ppm	Analysis was performed by GC/MS. [HCFC's (Hydrogenated chlorofluorocarbons)]	1	N.D.
Hydrochlorofluorocarbon- 225ca(CAS No.:000422-56-0)	ppm	Analysis was performed by GC/MS. [HCFC's (Hydrogenated chlorofluorocarbons)]	1	N.D.
Hydrochlorofluorocarbon- 225cb(CAS No.:000507-55-1)	ppm	Analysis was performed by GC/MS. [HCFC's (Hydrogenated chlorofluorocarbons)]	1	N.D.
Hydrochlorofluorocarbon- 226(CAS No.:000431-87-8)	ppm	Analysis was performed by GC/MS. [HCFC's (Hydrogenated chlorofluorocarbons)]	1	N.D.
Hydrochlorofluorocarbon-231	ppm	Analysis was performed by GC/MS. [HCFC's (Hydrogenated chlorofluorocarbons)]	1	N.D.
Hydrochlorofluorocarbon-232	ppm	Analysis was performed by GC/MS. [HCFC's (Hydrogenated chlorofluorocarbons)]	1	N.D.



CHANT SINCERE CO., LTD. 7F-2, NO. 188, SEC. 3, TA TUNG ROAD, HIS CHIH CITY, TAIPEI HSIEN, TAIWAN, R. O. C. Report No. : CE/2006/44760

: 2006/04/24

: 7 of 12

Date

Page

Toot Itom (a):		<b>NF</b> (1 1	1/01	Result
Test Item (s):	Unit	Method	MDL	No.1
Hydrochlorofluorocarbon-233	ppm	Analysis was performed by GC/MS. [HCFC's (Hydrogenated chlorofluorocarbons)]	1	N.D.
Hydrochlorofluorocarbon-234	ppm	Analysis was performed by GC/MS. [HCFC's (Hydrogenated chlorofluorocarbons)]	1	N.D.
Hydrochlorofluorocarbon- 235(CAS No.:013838-16-9)	ppm	Analysis was performed by GC/MS. [HCFC's (Hydrogenated chlorofluorocarbons)]	1	N.D.
Hydrochlorofluorocarbon-241	ppm	Analysis was performed by GC/MS. [HCFC's (Hydrogenated chlorofluorocarbons)]	1	N.D.
Hydrochlorofluorocarbon-242	ppm	Analysis was performed by GC/MS. [HCFC's (Hydrogenated chlorofluorocarbons)]	1	N.D.
Hydrochlorofluorocarbon- 243(CAS No.:000338-75-0)	ppm	Analysis was performed by GC/MS. [HCFC's (Hydrogenated chlorofluorocarbons)]	1	N.D.
Hydrochlorofluorocarbon-244	ppm	Analysis was performed by GC/MS. [HCFC's (Hydrogenated chlorofluorocarbons)]	1	N.D.
Hydrochlorofluorocarbon-251	ppm	Analysis was performed by GC/MS. [HCFC's (Hydrogenated chlorofluorocarbons)]	1	N.D.



CHANT SINCERE CO., LTD. 7F-2, NO. 188, SEC. 3, TA TUNG ROAD, HIS CHIH CITY, TAIPEI HSIEN, TAIWAN, R. O. C. Report No. : CE/2006/44760

: 2006/04/24

: 8 of 12

Date

Page

Test Item (a);	TTeste		MDL	Result
Test Item (s):	Unit	Method		No.1
Hydrochlorofluorocarbon-252	ppm	Analysis was performed by GC/MS. [HCFC's (Hydrogenated chlorofluorocarbons)]	1	N.D.
Hydrochlorofluorocarbon- 253(CAS No.:000354-06-1)	ppm	Analysis was performed by GC/MS. [HCFC's (Hydrogenated chlorofluorocarbons)]	1	N.D.
Hydrochlorofluorocarbon- 261(CAS No.:000420-97-3)	ppm	Analysis was performed by GC/MS. [HCFC's (Hydrogenated chlorofluorocarbons)]	1	N.D.
Hydrochlorofluorocarbon- 262(CAS No.:000420-97-3)	ppm	Analysis was performed by GC/MS. [HCFC's (Hydrogenated chlorofluorocarbons)]	1	N.D.
Hydrochlorofluorocarbon-271	ppm	Analysis was performed by GC/MS. [HCFC's (Hydrogenated chlorofluorocarbons)]	1	N.D.

Test Item (s):	Unit	Method	MDI	Result
	Unit	месноа	MDL	No.1
PCBs(Polychlorinated Biphenyls)(CAS NO:001336- 36-3)	ppm	With reference to USEPA 8082A. Analysis was performed by GC/MS or GC/ECD.	0.5	N.D.

Test Item (s):	Unit	Method	MDL	Result
	ome	Methou	MIDL	No.1
Polychlorinated Naphthalene	ppm	With reference to 83/264/EEC & EPA 8270D. Analysis was performed by GC/MS.	5	N.D.



CHANT SINCERE CO., LTD. 7F-2, NO. 188, SEC. 3, TA TUNG ROAD, HIS CHIH CITY, TAIPEI HSIEN, TAIWAN, R. O. C. Report No. : CE/2006/44760 Date : 2006/04/24

Page : 9 of 12

	TT	36.43.43	MDL	Result
Test Item (s):	Unit	Method	MDL	No.1
Halogen		As per EN14582 method B.		
Halogen-Chlorine (Cl)(CAS No:007782-50-5)	ppm	Filling the oxygen and absorb solution in the flask and take sample in the flask and burn it, the absorb solution was analyzed by IC method.	50	N.D.
Halogen-Fluorine (F)(CAS No:007782-41-4)	ppm	Filling the oxygen and absorb solution in the flask and take sample in the flask and burn it, the absorb solution was analyzed by IC method.	50	1960.0
Halogen-Bromine (Br)(CAS No:007726-95-6)	ppm	Filling the oxygen and absorb solution in the flask and take sample in the flask and burn it, the absorb solution was analyzed by IC method.	50	36390.0
Halogen-Iodine (I)(CAS No:007553-56-2)	ppm	Filling the oxygen and absorb solution in the flask and take sample in the flask and burn it, the absorb solution was analyzed by IC method.	50	N.D.

Test Item (s):	TT 14		MDI	Result
	Unit	Method	MDL	No.1
PVC (CAS No:9002-86-2)	%	With reference to ASTM E1252 method. Analysis was performed by FTIR/ATR and Pyrolyzer- GC/MS.	1	Negative



CHANT SINCERE CO., LTD. 7F-2, NO. 188, SEC. 3, TA TUNG ROAD, HIS CHIH CITY, TAIPEI HSIEN, TAIWAN, R. O. C. Report No. : CE/2006/44760

: 2006/04/24

: 10 of 12

Date

Page

Test Itom (s):	Unit		MDI	Result
Test Item (s):	ome	Method	MDL	No.1
PCTs(Polychlorinated	ppm	With reference to USEPA	0.5	N.D.
Terphenyls)		8082A. Analysis was		
		performed by GC/MS or		
		GC/ECD.		
				Result
Test Item (s):	Unit	Method	MDL	No.1
Monobromobiphenyl	%		0.0005	N.D.
Dibromobiphenyl	%	T I	0.0005	N.D.
Tribromobiphenyl	%	-	0.0005	N.D.
Tetrabromobiphenyl	%	USEPA3540C or	0.0005	N.D.
Pentabromobiphenyl	%	USEPA3550C. Analysis was	0.0005	N.D.
Hexabromobiphenyl	%	performed by HPLC/DAD,	0.0005	N.D.
Heptabromobiphenyl	%	LC/MS or GC/MS.	0.0005	N.D.
Octabromobiphenyl	%	(prohibited by 2002/95/EC	0.0005	N.D.
Nonabromobiphenyl	%	(RoHS), 83/264/EEC, and 76/769/EEC)	0.0005	N.D.
Decabromobiphenyl	%		0.0005	N.D.
Total PBBs (Polybrominated	%		-	N.D.
biphenyls)/Sum of above				
Monobromobiphenyl ether	%		0.0005	N.D.
Dibromobiphenyl ether	%		0.0005	N.D.
Tribromobiphenyl ether	%		0.0005	N.D.
Tetrabromobiphenyl ether	%		0.0005	N.D.
Pentabromobiphenyl ether	%	With reference to	0.0005	N.D.
Hexabromobiphenyl ether	%	USEPA3540C or	0.0005	N.D.
Heptabromobiphenyl ether	%	USEPA3550C. Analysis was	0.0005	N.D.
Octabromobiphenyl ether	%	performed by HPLC/DAD,	0.0005	N.D.
Nonabromobiphenyl ether	%	LC/MS or GC/MS.	0.0005	N.D.
Decabromobiphenyl ether	%	(prohibited by 2002/95/EC	0.0005	N.D.
Total PBBEs(PBDEs)	%	(RoHS), 83/264/EEC, and 76/769/EEC)	-	N.D.
(Polybrominated biphenyl		, , ,		
ethers)/Sum of above		4		
Total of Mono to Nona-	%		-	N.D.
brominated biphenyl ether. (Note 4)				



CHANT SINCERE CO., LTD. 7F-2, NO. 188, SEC. 3, TA TUNG ROAD, HIS CHIH CITY, TAIPEI HSIEN, TAIWAN, R. O. C. 
 Report No.
 : CE/2006/44760

 Date
 : 2006/04/24

 Page
 : 11 of 12

Test Item (s):	TTest4	Method	MDL	Result
	Unit			No.1
Chromium VI (Cr+6)	ppm	UV-VIS(US EPA 7196A) after reference to US EPA 3060A.	2	N.D.
Cadmium (Cd)	ppm	ICP-AES after reference to EN 1122, method B:2001 or other acid digestion.	2	N.D.
Mercury (Hg)	ppm	ICP-AES after reference to US EPA 3052 or other acid digestion.	2	N.D.
Lead (Pb)	ppm	ICP-AES after reference to US EPA 3050B or other acid digestion.	2	8.3

- NOTE: (1) N.D. = Not detected (<MDL)
  - (2) ppm = mg/kg
  - (3) MDL = Method Detection Limit
  - (4) Decabromobiphenyl ether (DecaBDE) in polymeric applications is exempted by Commission Decision of 13 Oct 2005 amending Directive 2002/95/EC notified under document 2005/717/EC.
  - (5) PBBEs=PBDEs=Polybrominated Diphenyl Ethers=PBDOs=PBBOs.
  - (6) " " = Not Regulation
  - (7) The MDL is 5ppm for the single compound of CP



CHANT SINCERE CO., LTD.

7F-2, NO. 188, SEC. 3, TA TUNG ROAD, HIS CHIH CITY, TAIPEI HSIEN, TAIWAN, R. O. C.

Report No. : CE/2006/44760 Date : 2006/04/24 Page : 12 of 12

