

DWG SYM LEGEND							
DIM NO	CRITICAL DIM						
001							

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NOTES:

- 1. INSPECTION CRITERIA: ALL NON-REFERENCE DIMENSIONS REQUIRE A FIRST ARTICLE INSPECTION. A BLACK SQUARE ■INDICATES A CRITICAL DIMENSION AND A CPK ANALYSIS IS REQUIRED PER THE SIMPLISAFE PRODUCTION PART APPROVAL PROCESS.
- 2. PARTS SHOULD BE CLEAN AND FREE FROM FOREIGN MATERIAL (E.G. DIRT, OIL, GREASE, ETC).
- 3. COSMETIC REQUIREMENT: REFER TO DOCUMENT QCD-00005-00.
- 4. THE ASSOCIATED CAD FILE DEFINES ALL PART GEOMETRY. DEFAULT TOLERANCES APPLY TO UNDIMENSIONED FEATURES.
- 5. THIS PART MUST BE ROHS AND REACH COMPLIANT PER THE SIMPLISAFE RESTRICTED CHEMICAL PROCEDURE RCP-10001-00.
- 6. MATERIAL: SPRING STEEL WIRE. JIS-G3521 GRADE SWRH-82A.
- 7. FINISH: NICKEL PLATING. MIN THICKNESS 4µm.
- 8. UNFORMED WIRE LENGTH: 188.5 ±0.25. UNFORMED WIRE SAMPLE REQUIRED FOR FIRST ARTICLE INSPECTION.
- 9. ALL RIGHT-ANGLE BENDS SHALL BE 90°±1°. NO CRACKS ALLOWED AT BENDS.
- 10. INTERPRET DRAWING PER ASME Y14.5-2018 UNLESS OTHERWISE SPECIFIED.

PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SIMPLISAFE. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN			UNLESS OTHERWISE SPECIFIED - DIMS ARE IN MM TOLERANCES: ANGLE TOLERANCES:				<u>-8:</u>	TITI
			BELOW 40 ±0.04 X.XX ±0.25 OVER 10-19.99 ±0.08 X.X ±0.50 OVER 20-49.99 ±0.10 OVER 50-99.99 ±0.10					PAF
PERMISSION OF SIMPLISAFE IS PROHIBITED.		OVER 100-149.99 ±0.15 OVER 150-199.99 ±0.25 OVER 200 ±0.25					DW	
	NAME	DATE	MATERIAL:					
DRN	B. JACKSON	5/31/22	SEE NOT	ΓE 6				
	NAME	DATE	TEXTURE:					
ENG	R. VERMA	5/31/22	N/A					
THIRD ANGLE			REV:	Sheet 1 of 1	DWG SCALE:	DWG SIZE:		
F	PROJECTION	Ψ		D		1:1	A3	

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