

#	ITEM	Q.	MATERIAL	FINISH	PRINTING	REMARKS
1	FRONT HOUSING	1	Plastic, Color : White NCS-S0500-N	Texture : YS11004 Matt	PANTONE Cool Gray 4C	New tooling
2	BACK HOUSING	1	Plastic, Color : White NCS-S0500-N	Texture : YS11004 Matt	PANTONE Cool Gray 4C	New tooling, add the hook on bottom.(ver.0.93)
3	HEOS LOGO	1			PANTONE Cool Gray 4C	( The printing is changed. )
4	LENS of STATUS LED'S	3	PC ( Natural Translucent / Frosted Clear )	Texture : YS 1281 LED color : TBD		New tooling Colors TBD by DENON for each status. LED
5	CONNECT BUTTON	1	Plastic, Color : White NCS-S0500-N	Texture : YS1285 Matt		New tooling Operation force : 300±50 gf
6	BUTTON 1P (Reset)	1	Plastic, Color : White NCS-S0500-N	Texture : YS1285 Matt		New tooling Operation force : 300±50 gf
7	DC INPUT Jack	1		Sn plated		Local procurement ( Need approved by DM's inspection )
8	Ethernet Jack	2		Sn plated		Local procurement ( Need approved by DM's inspection )
9	Nut ( for mouting )	2	Brass ( or Plating Stainless )			Local procurement ( Need approved by DM's inspection )
10	Rating Label	1	PC sheet (t=50 μm)	Base color : White Printing color : PANTONE Cool Gray 4C		Local procurement ( Need approved by DM's inspection )
11	Power Switch	1		Slide / Sn plated		Local procurement ( Need approved by DM's inspection )
12	Foot	3	Rubber (Rectangle / t2mm : 21mm)	Color : PANTONE PAL7047 Gray		Local procurement ( Need approved by DM's inspection )
13	MAC Label	1	PC sheet (t=50 μm)	Base color : White Printing color : PANTONE Cool Gray 4C		Local procurement ( Need approved by DM's inspection )
14	S/No. Label	1	PC sheet (t=50 μm)	Base color : White Printing color : PANTONE Cool Gray 4C		Local procurement ( Need approved by DM's inspection )

#	ITEM	Q.	MATERIAL	FINISH	PRINTING	REMARKS
15						
16						
17						
18						
19						

Design Specifications						
BRAND	Denon		MODEL	HEOS Extend (Wireless Range Extender)		
				DS- 1923	SHEET 1 / 1	
No Sharp Edge Allowed, Anywhere. シャープエッジなきこと						
FINISH SPECIFICATIONS OCCASIONALLY SUBJECT TO CHANGE ON ACCOUNT SOME REASON OF PRODUCTION. IN THAT CASE, WE ASK A VENDER TO GET PERMIT FOR IT.						
NUMBER OF ISSUE	DATE	VERSION	CP No.	SYM.	DESCRIPTION	SIGN
	06-Aug-2013	0.9			ESTIMATE	S.Kato
	04-Sep-2013	0.91			CORRECTION	S.Kato
	17-Sep-2013	0.92			CORRECTION	S.Kato
	01-Oct-2013	0.93			CORRECTION	S.Kato
	03-Oct-2013	0.94			CORRECTION	S.Kato
	12-Dec-2013	1.00			CORRECTION	S.Kato
B304004	25-Dec-2013	1.10			MODIFICATION	S.Kato
B304007	17-Feb-2014	1.20			MODIFICATION	S.Kato
B304012	03-Mar-2014	1.30			MODIFICATION ( Delete mark of UL )	S.Kato

ENGINEERING			DESIGN	
ENG. TEAM LEADER	PGM. MANAGER	MODEL LEADER	DESIGN LEADER	DESIGNER
H. Yazawa	S. Fukuzuka	K. Sagawa	Daniel Veiga	S. Kato
2014- 3- 3	2014- 3- 3	2014- 3- 3		2014- 3- 3

