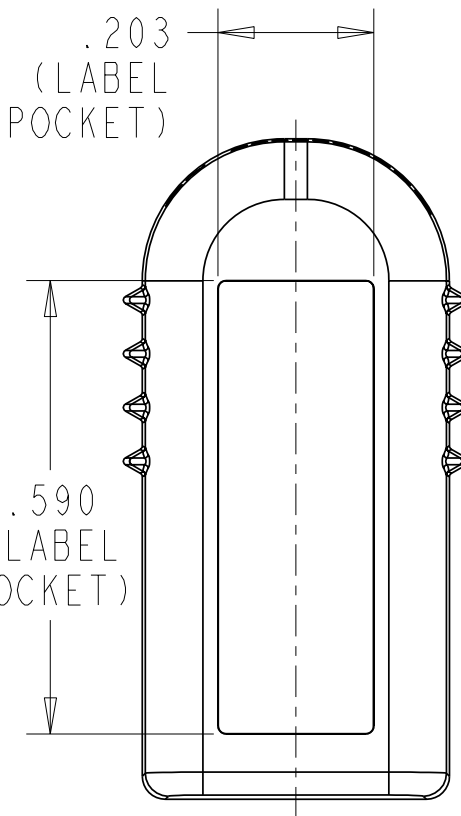



SECTION A-A



NOTES: UNLESS OTHERWISE SPECIFIED

1. DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994.
2. UNLESS OTHERWISE SPECIFIED ALL GEOMETRY CONTROLLED BY THE 3D DATABASE.
3. DIMENSIONS INDICATED WITH A "Q" STATUS FLAG ARE CONTROLLED BY INSPECTION PROCEDURE 99010-075.
4. MATERIAL: ABS - BLACK
5. FINISH: CHARMILLES 24 OR EQUIVALENT ON ALL COSMETIC SURFACES
6. ALL GATE AND EJECTOR PIN LOCATIONS TO BE APPROVED AND SIGNED OFF BY STARKEY MECHANICAL ENGINEERING. EJECTOR PIN MARKS TO BE FLUSH TO .003 BELOW SURFACE.
7. SINK MARKS MUST NOT BE VISIBLE AT 12" OR IN EXCESS OF SAMPLES APPROVED AT TIME OF QUALITY INSPECTION.
8. THERE MUST BE NO INJECTION MOLDING FLAWS SUCH AS, BUT NOT LIMITED TO, EXCESSIVE GATE BLUSH, PARTIAL FILLS, VOIDS, BLEMISHES, SPLAY, BLISTERING DELAMINATION, ETC.
9. PARTING LINE MISMATCH TO BE <.003".
10. MAXIMUM FLASH .003" EXCEPT AS NOTED.
11. MULTI CAVITY TOOLS MUST HAVE CAVITY ID'S.
12. PROTECT PARTS FROM DAMAGE DURING SHIPPING.
13. DRAFT CONTROLLED BY 3D DATABASE.
14. LASERMARK NECESSARY TEXT IN SOLID WHITE FOR THE APPROPRIATE SERIAL NUMBER. TEXT SHALL BE IN THE FORMAT OF A 10 DIGIT NUMBER SUCH AS "SN 2007999999" WHERE THE FIRST FOUR DIGITS SIGNIFY THE CALENDAR YEAR AND THE REMAINING 6 DIGITS PERTAIN TO THE SPECIFIC TECH MODULE ID.
15. REFERENCE STARKEY ENGINEERING SPEC 51276-900 AS AN ADDENDUM TO THIS DOCUMENT.

TOLERANCE UNLESS OTHERWISE SPECIFIED INCHES (MM)		
.X	± .015	ANGLES DEGREES ± 1.0
.XX	± .010	
.XXX	± .002	
.XXXX	± .001	
BY	SIGNATURE	DATE
DRFT	K. FINNERTY	23-AUG-07
CHKD	K. FINNERTY	-
ENGR	K. FINNERTY	23-AUG-07
QLTY	T. MONAHAN	-

		6600 Washington Ave. South Eden Prairie, MN. 55344 Tel. (612)941-6401 fax (612)947-4755	
		TITLE: TECH MODULE CASE HALF RIGHT	
SIZE: B	SCALE: 4/1	PART NO: 90220-000	REV: 1

THIS DRAWING WAS CREATED VIA ProENGINEER	
MODEL NAME:	51276-000
DRAWING NAME:	90220-000