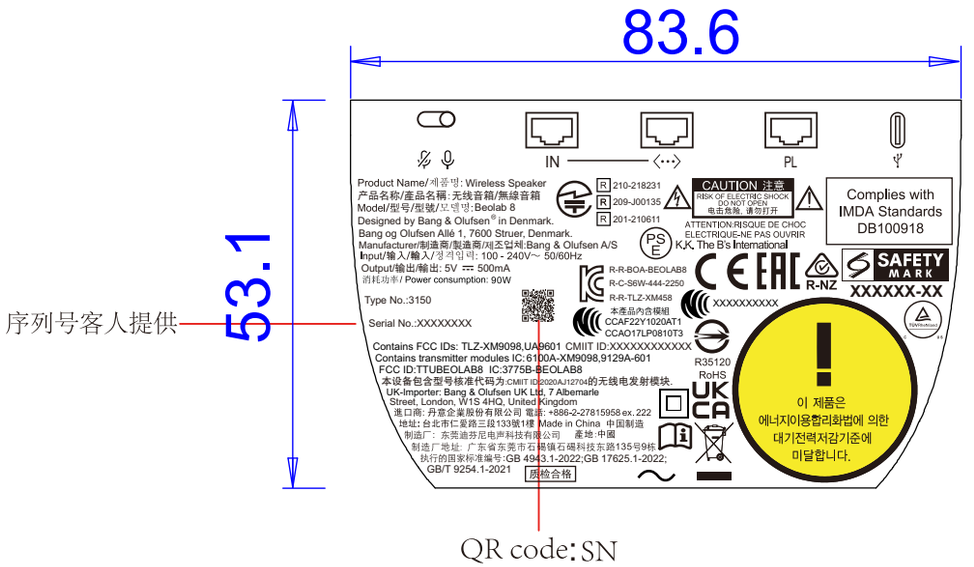
REV.	Description	By	Date	ECN No.
1	初版发行	Baojin Chen	2023/08/02	



Note:

1. Interpret dimensions and tolerances per ASME Y14.5 2009.
   尺寸与公差标注规范参考标准： ASME Y14.5 2009
2. Parts shall be approved by Tymphany Engineering prior to mass production.
   所有零部件都需迪芬尼工程师确定后才可生产。
3. ⬭ indicates dimension is CPK dimension . ■ indicates design-critical dimension. both are the dimensions that IQC must check.
   ◯number indicate dimension is FAI dimension . Supplier must establish quality control plan for these dimensions.
   ⬭ 内标识的尺寸为CPK尺寸,有"■"标识的尺寸为重要管控尺寸,两者为IQC必测尺寸；◯内数字编号的尺寸为FAI 尺寸, 供应商须依图标全尺寸做品质管控计划；
4. Comply with Tymphany QSI057-1031 'Green ProductC hemical Substances Speci cation'.
   符合QSI057-1031绿色产品化学物质限用规格；
5. Follow customer's speci cation as required. When customer's environmental requirements has con ict withTYM's requirements, the stricter one should be followed.
   符合客户的要求,当客户的环保要求与TYM的要求相冲突时，应遵循更严格的要求。
6. 无卤要求/ Halogen- Free requirement ：Br<900 ppm, Cl<900 ppm, Br+Cl< 1500 ppm ；
   是否需要满足无卤要求/if need follow Halogen- Free requirement
   需要/Yes □ / 不需要/No ■ (用"■"标识选择/Follow item marked"■")
7. All dimensions and tolerances indicated on the drawing indicate delivered part dimensions;
   All dimensions not indicated on the drawing are per 3D model.
   来料部件或产品的尺寸及公差需符合图纸标识，未标识的尺寸请参照 3D
8. Material(材质): 100#网格PET+可打印哑膜 Weight(重量) : ____ ± __%g
9. Finishing(表面处理): _____。

TYMPHANY

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	Version NO. :	Scale : 1:1	Unit : MM
Quotation	1	Sheet : 1/1	Size : A4
Sample	Drawn By	Checked By	Approved By
Tooling	Baojin.Chen	Maggie.Fu	Yousheng.Liang
● Of cial Issue			

Third Angle Projection

Tolerance				
Angular ±0.25°				
Dimension	F	G	H	J
0~8	±0.05	±0.1	±0.1	±0.2
>8~25	±0.08	±0.15	±0.15	±0.3
>25~80	±0.12	±0.2	±0.25	±0.4
>80~250	±0.25	±0.3	±0.4	±0.6
>250~800	±0.5	±0.6	±0.8	±1.0
>800~2500	±1.0	±1.0	±1.5	±1.7
>2500~	±2.0	±2.0	±3.0	±3.0

Cus. Model No.	Seoul
Tymphany Model No.	T02-563080503
Part No.	T304004403000
DWG No.	T304004403000
Part Name.	SEOUL PRODUCT LABEL K