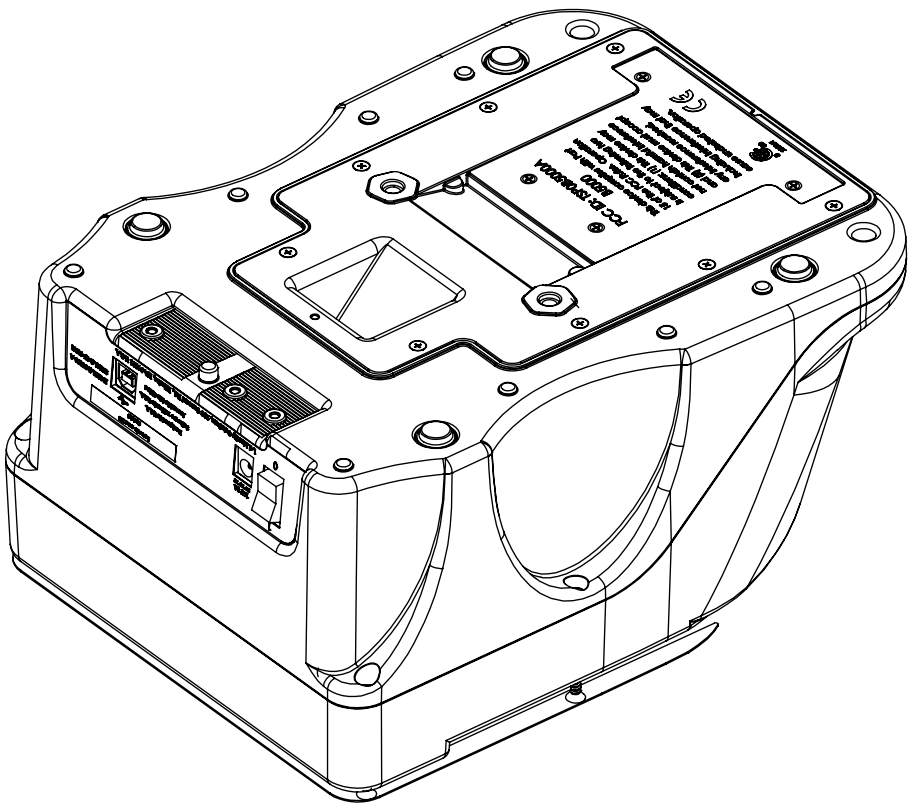
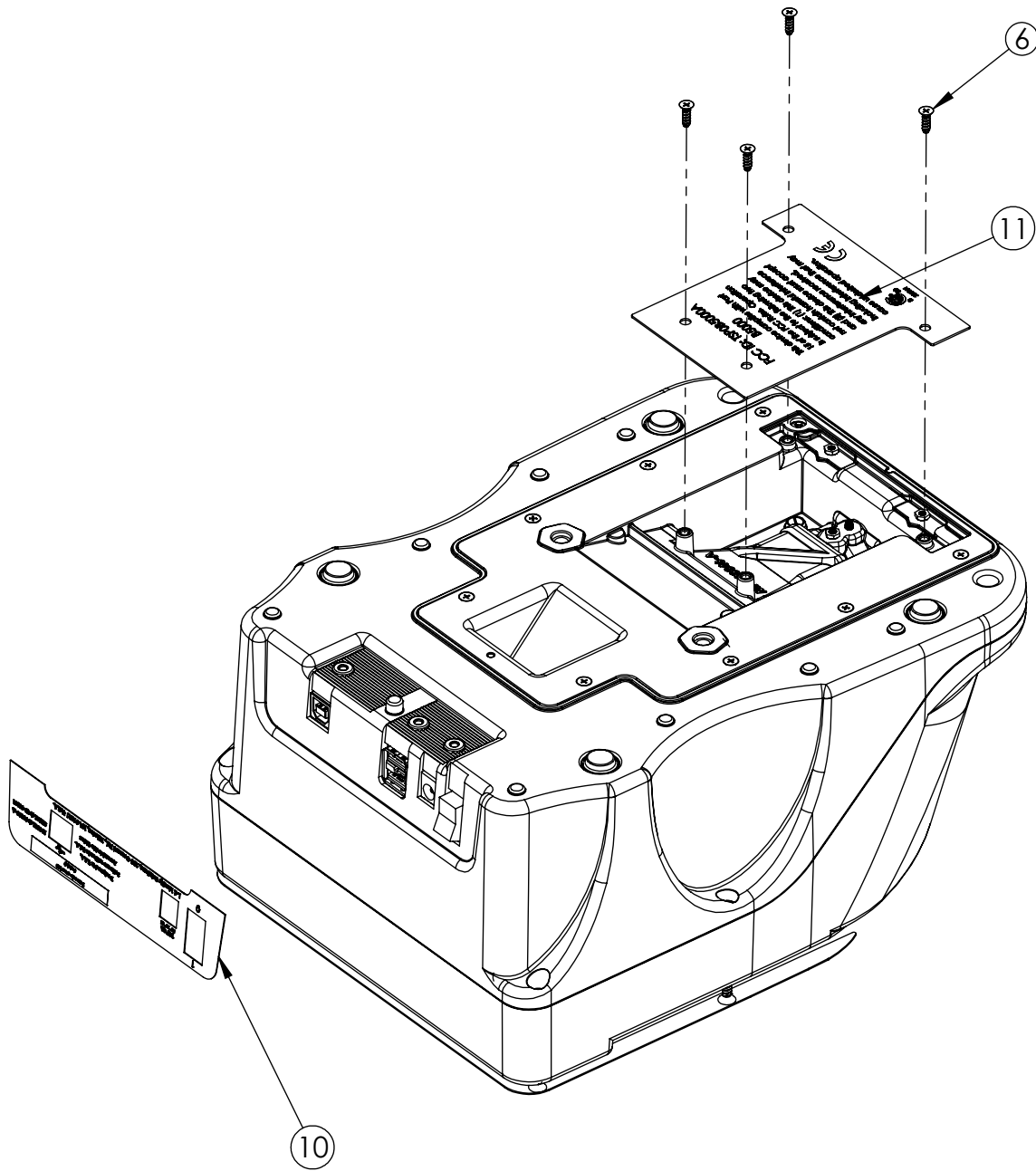


Step 15, Place Security Plate (11) onto Optics Module and Install
4 screws (6) and torque to 7 ± 1 in-lbs.

Step 16, Remove adhesive liner on Serialization Label (10) and seat/align evenly.



TITLE: B5000, SYSTEM ASSY		
SIZE	DWG. NO.	REV
B	SUB-B5000-B	00
SCALE: NTS		SHEET 8 OF 8