Tune Up or Alignment Procedures:

There are no Tune up or Alignment procedures for the LWI30XX. The circuit board is installed within an ABS plastic cup and encapsulated with epoxy potting compound. No circuitry is visible with the exception of two Light-Emitting-Diodes (LEDs), the top section of a capacitor and a 22-pin connector. The connector provides power input and the interface to the circuitry between the microcontroller and laundry machine control board. All interface circuitry is isolated through opto-couplers on either the LWI30XX board or by the laundry machine control board.

The output power level of the RF transceiver is fixed in software and was set to its maximum level during compliance testing. The maximum power level will be used during operation.