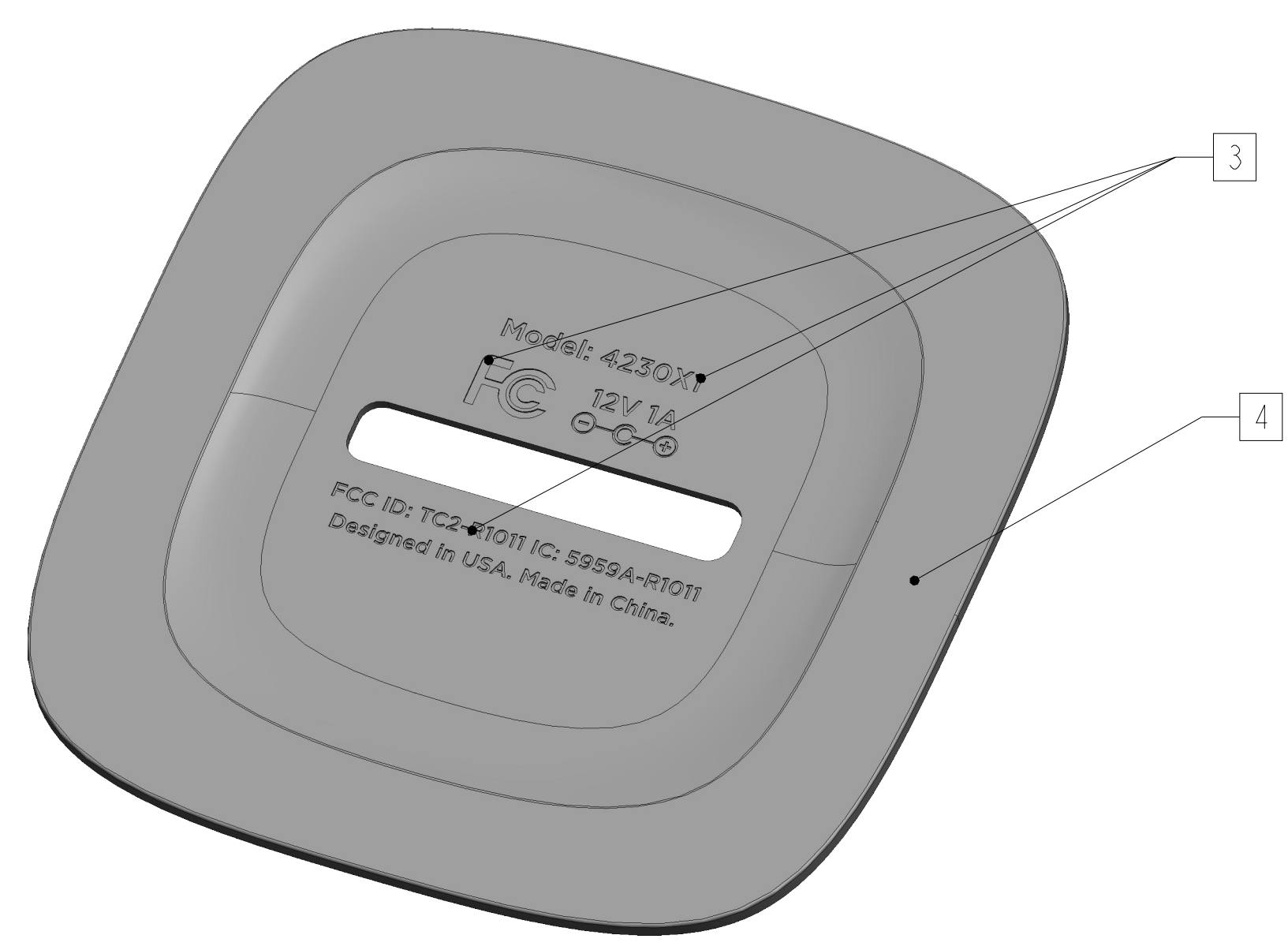
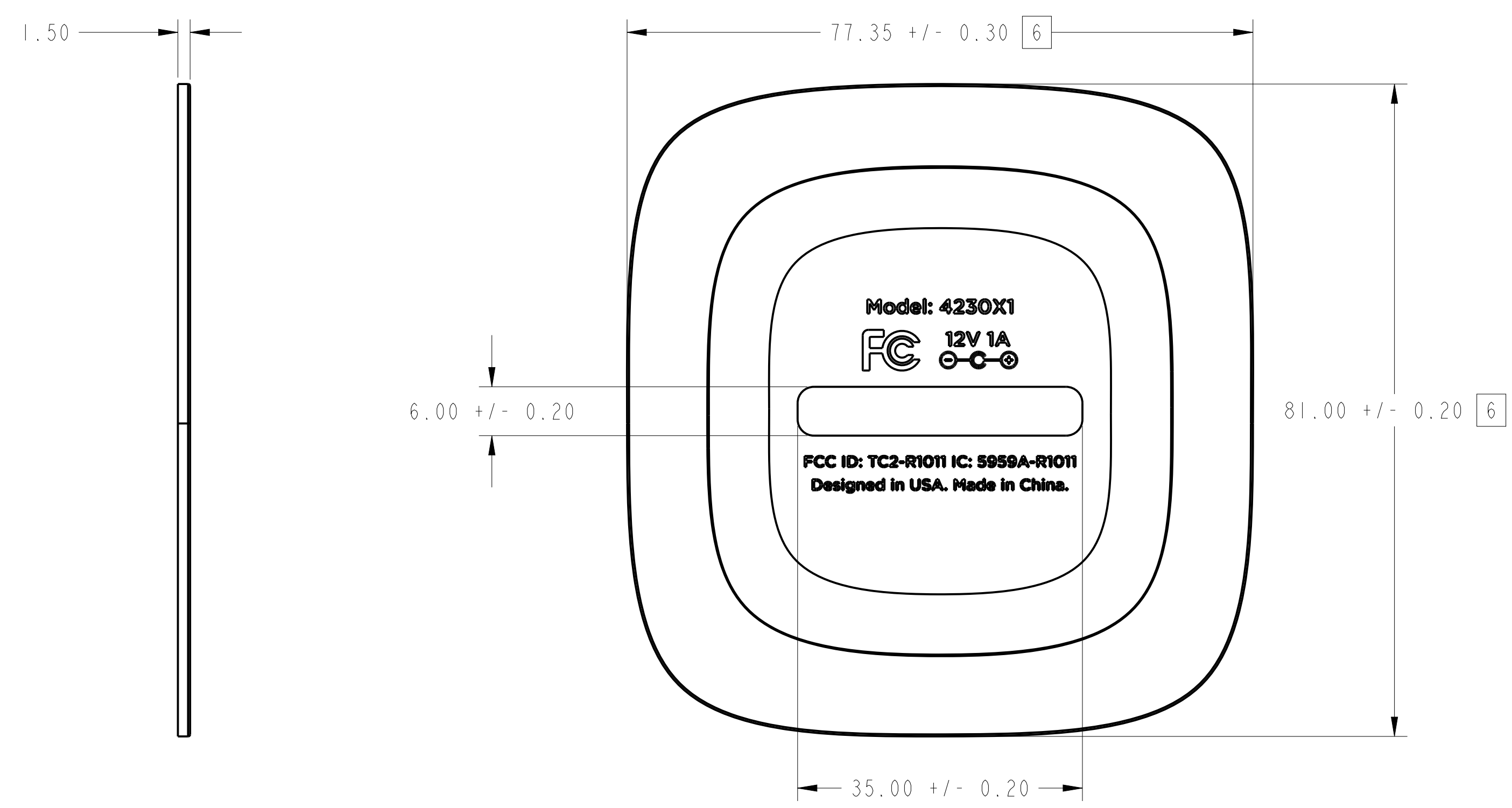


DWG. NO. 6000000195-01		SHEET 1	REV 1	REVISIONS		
REV.	DESCRIPTION	BY	DATE	D.E.	M.E.	
1	PRODUCTION RELEASE	WY	091515			

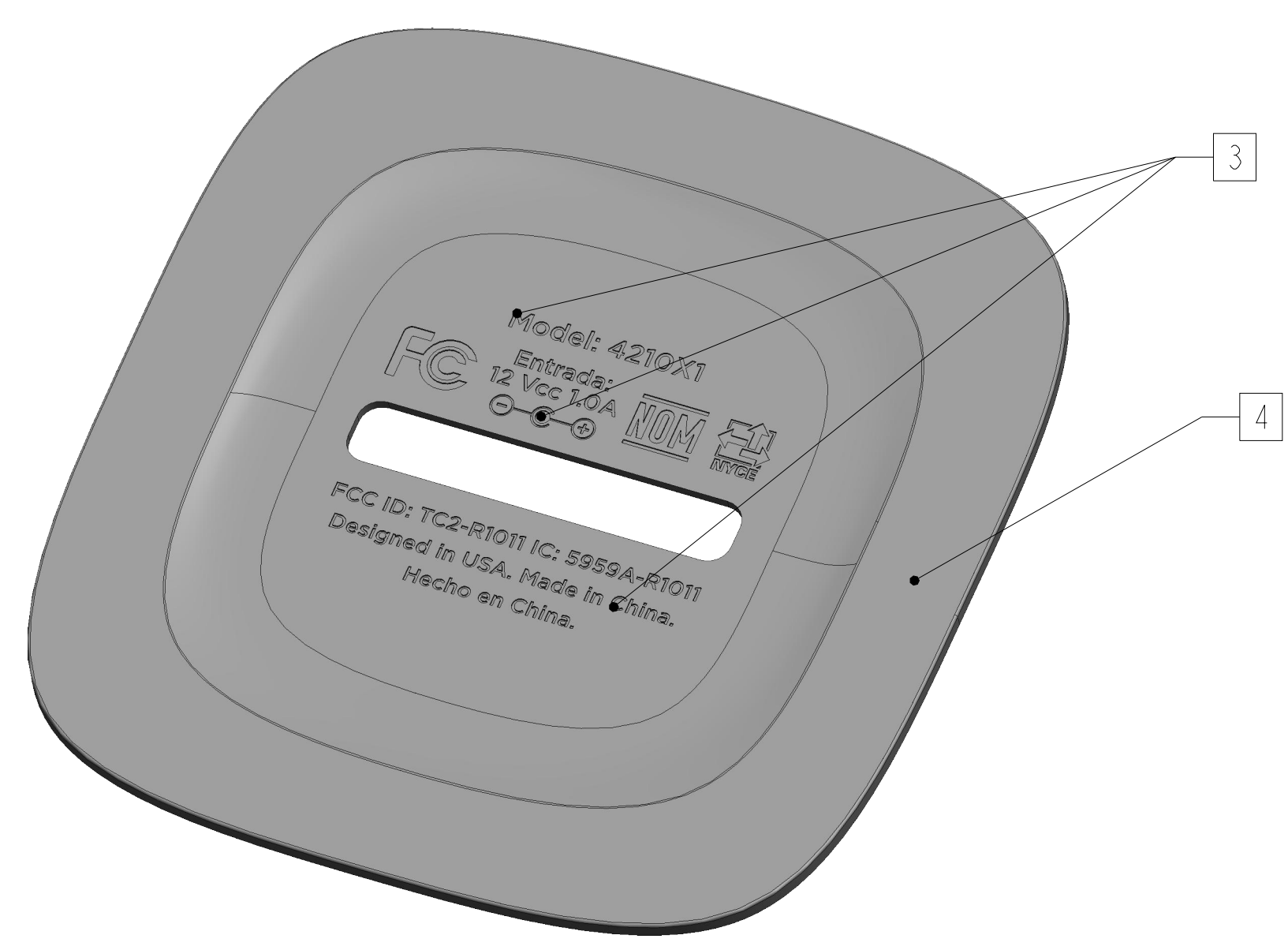
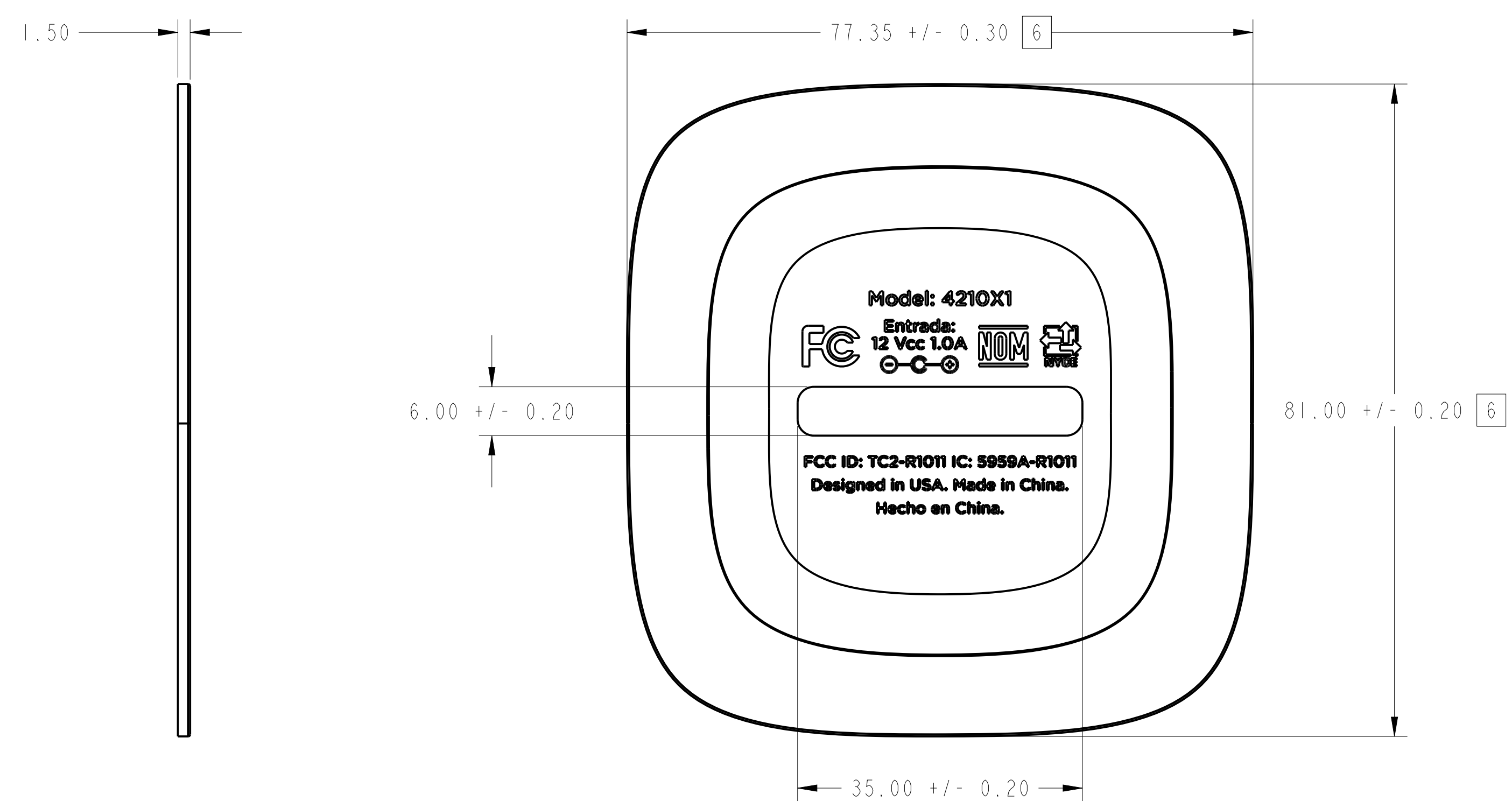


NOTES: (UNLESS OTHERWISE SPECIFIED)

- 3D DATABASE FEATURES TAKE PRECEDENCE OVER 2D DRAWINGS.
- MATERIAL: HONGDA HD-7861  
NO REGRIND ALLOWED  
COLOR: BLACK 1801  
NOMINAL WALL: 1.50 MM
- INDICATED TEXT SURFACES TO BE HIGH POLISH 6000#
- INDICATED SURFACES TO BE MT11520
- ALL OTHER SURFACES TO BE SPI-B2
- DIMENSION TO BE USED FOR CPK INSPECTION
- ALL GATES, GATE REMOVAL, AND EJECTOR PIN LOCATIONS TO BE APPROVED BY ROKU INC. PRIOR TO TOOL CREATION. NO GATES TO BE LOCATED ON AESTHETIC SURFACES. MOLDER TO SUPPLY AND/OR CONFIRM GATE DESIGN THAT WILL YIELD AN ACCEPTABLE PART. EJECTOR MARKS TO BE FLUSH TO 0.25 BELOW SURFACE.
- PART IDENTIFICATION:  
BAG AND TAG WITH PART NUMBER AND REVISION
- THIS PART IS REQUIRED TO BE FULLY COMPLIANT WITH RoHS REQUIREMENTS FOR RESTRICTION OF HAZARDOUS SUBSTANCES. PER DIRECTIVE 2002/95/EC OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL OF 27 JANUARY 2003 ON THE RESTRICTION OF THE USE OF CERTAIN HAZARDOUS SUBSTANCES IN ELECTRICAL AND ELECTRONIC EQUIPMENT.
- SUPPLIER IS REQUIRED TO MANAGE AND AUDIT APPROVED SOURCES TO ASSURE RoHS COMPLIANCE IS CONTINUALLY MAINTAINED.

QTY PER VERSION	ITEM NO.	REF. DES.	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	MATL/SPEC
UNLESS OTHERWISE SPECIFIED					
DIMENSIONS ARE IN MM		APPROVALS		DATE	
TOLERANCES ARE:		DRAWN BY WANGY1		061615	
DECIMALS	ANGLES	DES. ENG.		MFG. ENG.	
.1 ± 0.3	± 0.5°				
.2 ± 0.15					
MATERIAL	SEE NOTES		THIS DOCUMENT CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION OF ROKU, INC. THIS INFORMATION MAY NOT BE REPRODUCED, TRANSFERRED TO OTHER DOCUMENTS, DISCLOSED TO OTHERS, USED IN MANUFACTURING OR FOR ANY OTHER PURPOSE WITHOUT THE EXPRESS WRITTEN CONSENT OF ROKU, INC. COPYRIGHT (c) 2015 ROKU, INC.		
FINISH	SEE NOTES				
THIRD ANGLE PROJECTION			<b>DO NOT SCALE DRAWING</b>		
			12980 SARATOGA AVENUE, SARATOGA, CA 95070		
Rubber Foot, Mustang-2, 4230X, 4 LAYER (Foxconn), US/CA			SIZE	DRAWING NO.	REV
			D	6000000195-01	1
			SCALE 2/1	FILE	SHEET 1 OF 1

DWG. NO. 6000000196-01		SHEET 1	REV 1	REVISIONS		
REV.	DESCRIPTION	BY	DATE	D.E.	M.E.	
1	PRODUCTION RELEASE	WY	091515			



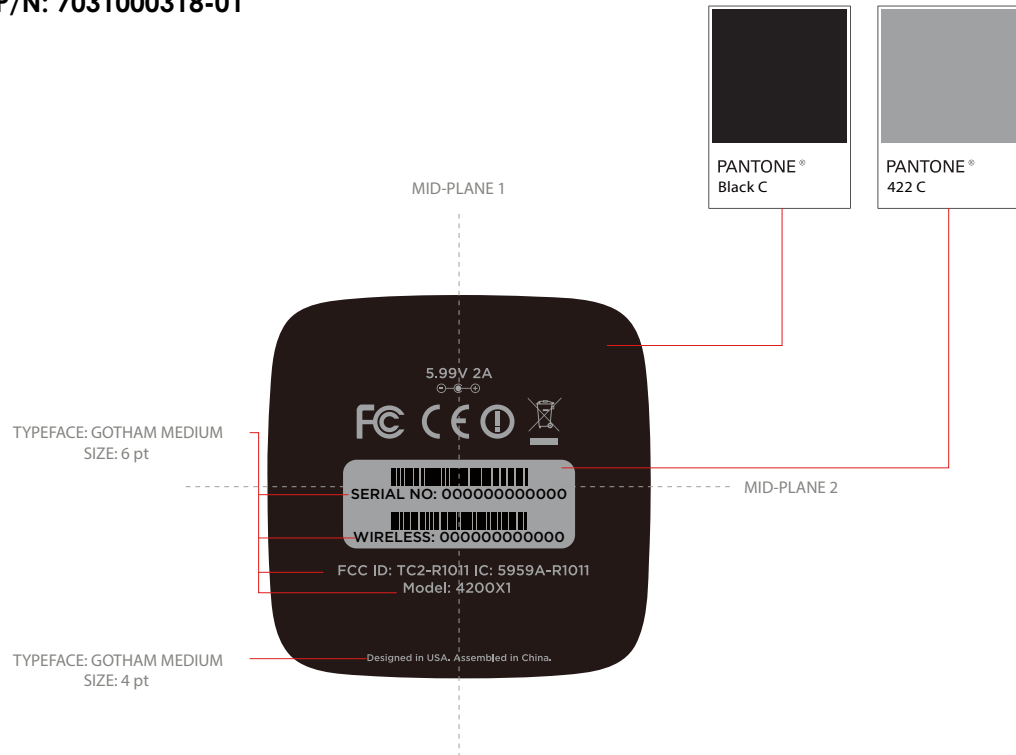
NOTES: (UNLESS OTHERWISE SPECIFIED)

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QTY PER VERSION	ITEM NO.	REF. DES.	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	MATL/SPEC
UNLESS OTHERWISE SPECIFIED					
DIMENSIONS ARE IN MM		APPROVALS		DATE	
TOLERANCES ARE:		DRAWN BY WANGY1		061615	
DECIMALS	ANGLES	DES. ENG.		MFG. ENG.	
.1 ± 0.3	± 0.5°				
.XX ± 0.15					
MATERIAL	SEE NOTES				
FINISH	SEE NOTES				
THIRD ANGLE PROJECTION					
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DO NOT SCALE DRAWING				12980 SARATOGA AVENUE, SARATOGA, CA 95070	
				Rubber Foot, Mustang 4-layer, 4210X, CA, MX (Foxconn)	
SIZE	DRAWING NO.	REV			
D	6000000196-01	1			
SCALE 2/1				SHEET 1 OF 1	

# 4200EU BELLY Label define

HH P/N: 7031000318-01



STEP 1: PRINT LABEL AND INCLUDE PMS 422C BOX

STEP 2: PRINT PMS BLACK C SERIAL NUMBER AND BARCODE

## NOTES UNLESS OTHERWISE SPECIFIED

- 1 DO NOT SCALE; ARTWORK PLACEMENT 1:1
- 2 LABEL MATERIAL: MYLAR
- 3 CENTER ARTWORK OVER MID-PLANE 1
- 4 COLOR: PMS 422 C
- 5 COLOR: PMS BLACK C
6. SN & MAC Barcode format: Code 39

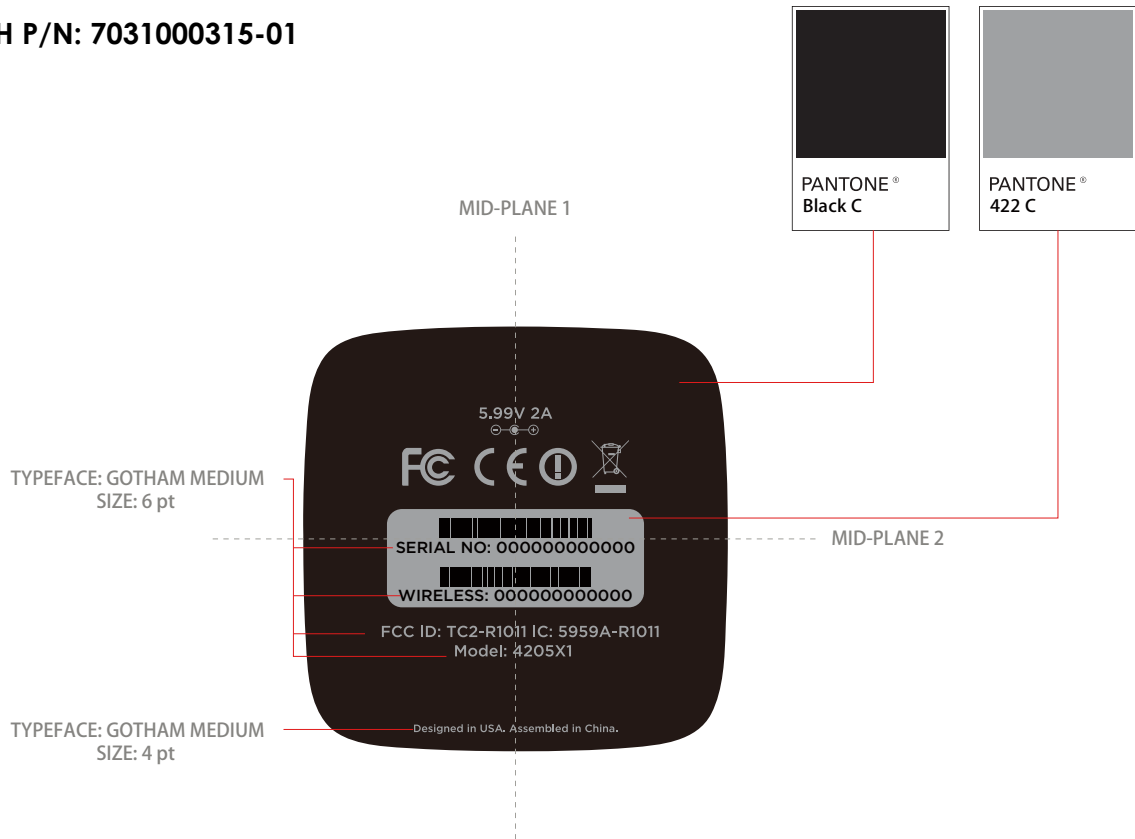
### 1.1 Product Serial Number label(s) and format(s)

#### 1.1.1 Serial Number

The serial number consists of 12 characters. Roku will provide a full list of serial numbers each month for each product. The manufacturer is

# 4205EU BELLY Label define

HH P/N: 7031000315-01



STEP 1: PRINT LABEL AND INCLUDE PMS 422C BOX

STEP 2: PRINT PMS BLACK C SERIAL NUMBER AND BARCODE

## NOTES UNLESS OTHERWISE SPECIFIED

- 1 DO NOT SCALE; ARTWORK PLACEMENT 1:1
- 2 LABEL MATERIAL: MYLAR
- 3 CENTER ARTWORK OVER MID-PLANE 1
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