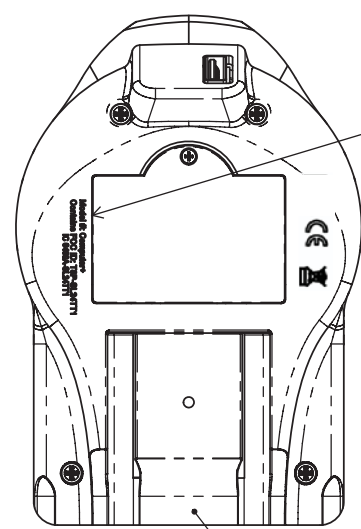
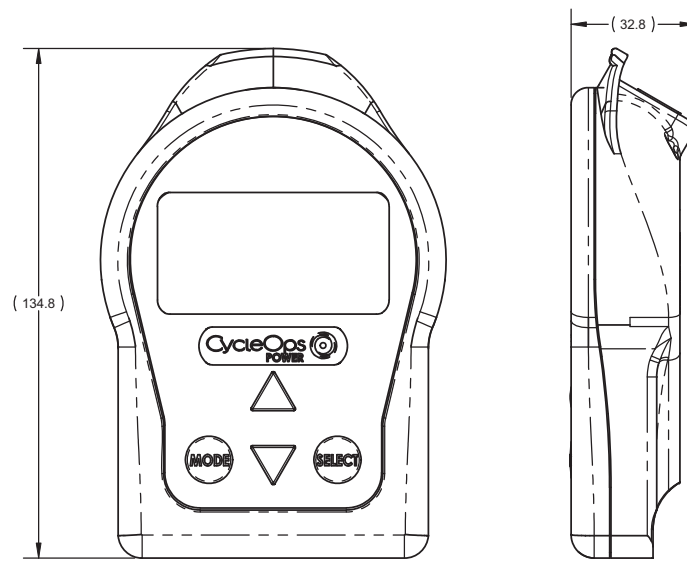
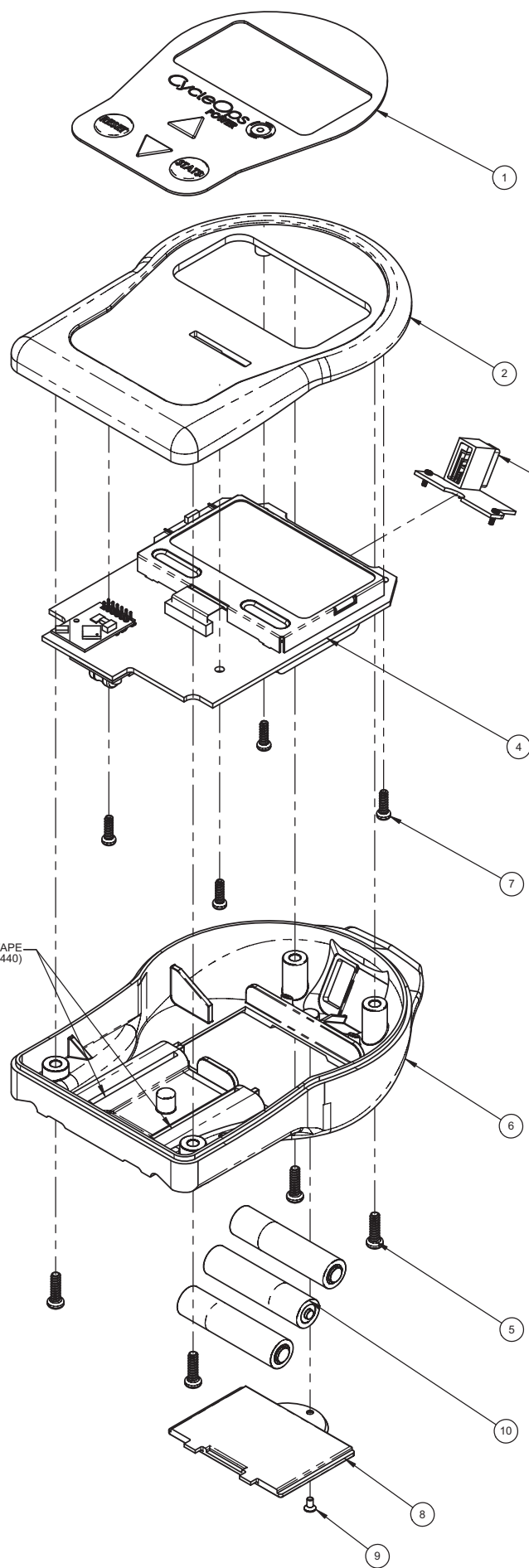


TABULATION				
	ASSEMBLY	ITEM 1	ITEM 4	ITEM 6
CLUB	17178	17208	17205	17211
HOME	17179	17210	17205	17211
TRAINER	17180	17210	17207	17845

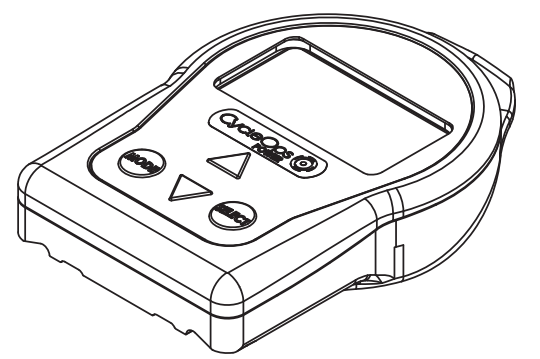
REVISIONS				
REV.	DESCRIPTION	APPR	DATE	
A	PRODUCTION RELEASE. ADDED DATE CODE, TAPE NOTE, CHANGED NOTE 2 AND 3, REMOVED FCC DECAL, ADDED FCC ID TO BATTERY DOOR	MAD	4/5/07	
B	CORRECTED ITEM CALLOUT BY SWITCHING ITEM #4 AND #6. ADDED BATTERIES (ITEM 10) TO ASSEMBLY.	MAD	4/26/07	
C	ECN1508, REMOVED FCC/ICE DECAL FROM ALL UNITS. REMOVED ITEM 3 AND 6 FROM TABULATION, ADDED ITEM 9. ASSEMBLY 17179 ITEM 4 WAS 17209, REMOVED ITEM VIEWS 3 AND 6 ADDED ITEM 9 TO PAGE 2	MAD	7/24/07	
D	ECN# 1531-REMOVED FCC NUMBERS FROM ITEM 6, REMOVED ITEM 8 FROM TABULATION. DELETED ITEM 6, DETAILS ON SHEET 2. ADDED FCC/IC NUMBERS TO ITEM 6, CREATED NEW CASE BOTTOM USED ON TRAINER. ADDED ITEM 9 TO TABULATION, ADDED ITEM 6 DETAILS ON PAGE 2	MAD	8/31/07	
E	CORRECTED TABULATION CALLOUT FOR THE HOME CONSOLE, 17179 WAS 17178	MAD	9/14/07	
F	ADDED "CONTAINS" TO FCC PAD PRINT ON TRAINER MODEL	JTI	9/10/08	



PAD PRINT:  
Model #: Computer+  
Contains FCC ID: T8P-SL24TT1  
IC: 6459A-SL24TT1



COVER BOTH SLOTS WITH TAPE  
(SEE SARIS WORK INSTRUCTION 17440)



ASSEMBLED ISOMETRIC VIEW

- NOTE:
- ALL PLASTIC PARTS MUST FIT FREELY TOGETHER WITHOUT CAUSING DEFORMATION TO MATING PARTS.
  - UNIT TO BE ASSEMBLED PER SARIS CYCLING GROUP WORK INSTRUCTION 17441.
  - ASSEMBLY TO MEET SARIS CYCLING GROUP SPECIFICATION 17440.
  - ALL COMPONENTS ON ITEM 3 TO BE SEALED USING DOW CORNING 3140 RTV COATING, GE TSE397-C OR SARIS ENGINEERING APPROVED EQUIVALENT.

ITEM NO.	PART NUMBER	DESCRIPTION	17178/QTY.
1	SEE TABULATION	CONSOLE OVERLAY, INTERIM	1
2	16045	CASE, TOP, CONSOLE	1
3	17181	FLEX PCB; CONSOLE CONNECTORS	1
4	SEE TABULATION	CONSOLE CPU, INTERIM, TRAINER	1
5	16063	SCREW, M3X.4X10 CONSOLE	4
6	SEE TABULATION	CASE, BOTTOM, CONSOLE, TRAINER	1
7	16074	SCREW, M3X.5X8, STL LCD PCB MOUNTING	4
8	16046	HATCH, BATTERY, CONSOLE	1
9	16064	BATTERY HATCH SCREW	1
10	16444	BATTERY, AAA, ALKALINE	3

VENDOR REPRESENTATIVE: \_\_\_\_\_ DATE: \_\_\_\_\_

UNLESS OTHERWISE SPECIFIED MATERIAL: \_\_\_\_\_

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN METRIC: \_\_\_\_\_

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE: \_\_\_\_\_

DO NOT SCALE DRAWING

SEE BILL OF MATERIAL

METRIC: X mm = .50, .XX mm = .25, .XXX mm = .100

FINISH: NONE

APPROVALS: N. SWANSON, DATE: 4/25/06

CHECKED: \_\_\_\_\_

REWORKS: \_\_\_\_\_

PROJ. REP: \_\_\_\_\_

CAD GENERATED DRAWING: \_\_\_\_\_

DATE: 4/25/06

TITLE: ASSEMBLY, CLUB IC CONSOLE

SARIS CYCLING GROUP  
5333 VERONA RD., MADISON, WI, 53711  
4800-783-7257 / 1-800-274-1702  
WWW.SARIS.COM

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SCALE: 1:1 SIZE: D DWG. NO.: 17178 REV: F SHEET: 1 OF 2