



WIRE LIST	
FROM	TO
PM-A6-P1	GUI-A2-J1
PM-A6-P2	GUI-A2-J2
TP-A5-P100	MAIN-A1-P1
VB-A4-P1	MAIN-A1-J5
VB-A4-P2	MAIN-A1-J4
SA-A3-J1	MAIN-A1-J6
SA-A3-J4	MAIN-A1-J4
GUI-A2-J504	MAIN-A1-J3
GUI-A2-J300	LCD
GUI-A2-J705	MICROPHONE
GUI-A2-J100	DB15
GUI-A2-J704	SPEAKER
GUI-A2-J100	PWR JACK
GUI-A2-J600	BATTERY
FLEX-14 PIN	GUI-A2-J800
FLEX-10 PIN	MAIN-A1-J2
MAIN-A1-J1	TEST LEAD JACKS

7. THREAD BAIL (FN 34) THROUGH HOLE IN END OF HAND STRAP. HOOK AND LOOP MATERIAL MUST BE FACING AWAY FROM CASE. THREAD STRAP THROUGH RECTANGULAR LOOP ON SHOULDER STRAP AND SECURE.
6. SLIDE LOOPS OF SHOULDER STRAP OVER DOWELS IN CASE, AS SHOWN, 2X. GRIP MATERIAL FACING AS SHOWN. RECTANGULAR LOOP SHOULD BE FACING AWAY FROM UNIT.
5. THREAD HOOK STRAP THROUGH LONG SLOT, HOOK FACING AWAY FROM UNIT, SNAP TO SECURE.
4. USE ASSEMBLY FIXTURE TO ASSEMBLE PCB STACK.
3. PRIOR TO INSALLING PART, CLEAN MATING SURFACE WITH ISOPROPYL ALCOHOL.
2. SECURE SD CARD TO HOLDER WITH ADHESIVE LABELS.
1. UNLESS OTHERWISE STATED, USE 3 IN/LBS TORQUE.

NOTES:

TORQUE 12 IN/LBS

TORQUE 12 IN/LBS

TORQUE 6 IN/LBS

REV	ECO	ISSUE DATE AND DESCRIPTION	DRFT	CHKD
C	78231	MAR 27, 2006 ADD SD CARD SECURING LBL & NOTE 2	MB	PVB
B	77539	AUG 17, 2005 REV PER MFG REQUEST	MB	PVB
A		JUL 20, 2005 RLSD PER DRN 77407	MB	SK

DESIGN REFERENCE	NEXT ASSEMBLY	REV	ECO	ISSUE DATE AND DESCRIPTION	DRFT	CHKD
DIVISION	DIVISION CODE	DATE	DATE	DATE	DATE	DATE
Telecom Access Prods	CMD	NOV 12, 2004				
DO NOT SCALE DRAWING	TOLERANCES EXCEPT AS NOTED					
THIRD ANGLE PROJECTION	INCHES	© 3M COPYRIGHT 2004 This document is the copyrighted property of the 3M Company and may not be reproduced without 3M written permission or used for other than 3M authorized purposes.				
INTERPRET PER ASME Y14.5 - 1994	MILLIMETERS	TITLE FINAL ASSY., 965AMS				
MAX SURFACE ROUGHNESS	ANGLES ±1°	CAGE NUMBER	SIZE	DRAWING NO.	REV.	
125		D		78-8135-3719-4	C	
<input checked="" type="checkbox"/> ALL SURFACES MARKED ONLY		MODEL				
		965AMS				

78-8135-3719-4