



Testing Cert # 2778.01

Project: 2013-154
August 28, 14
Page 1 of 78

Segway

PT SE

Report of EMI/EMC Test

Prepared for

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Model Number	<i>PT SE</i>
Test Date:	October 4, 7-10, 16, & 17, 2013
Tested & Reviewed By:	Ken MacGrath, Manager
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Table of Contents

1.0	EXECUTIVE SUMMARY.....	4
1.1	SCOPE.....	4
1.2	CONTENT	4
1.3	CONCLUSIONS	4
1.4	TEST SUMMARY	5
2.0	TEST CONDITION	6
2.1	DESCRIPTION OF EUT	6
2.2	SYSTEM OPERATION.....	6
2.3	SUPPORT EQUIPMENT	6
2.4	CLOCK LIST	6
2.5	TEST FACILITY.....	7
2.6	TEST EQUIPMENT	7
2.7	EUT SET-UP AND OPERATION.....	9
3.0	TEST SPECIFICATIONS, METHODS AND PROCEDURES	10
3.1	IMMUNITY TEST PERFORMANCE CRITERIA	11
4.0	ADDITIONAL DEVIATIONS OR EXCLUSIONS FROM THE TEST SPECIFICATIONS	12
5.0	MEASUREMENTS, EXAMINATIONS, AND TEST RESULTS	12
5.1	LOCATIONS OF THE TEST SITE	12
5.2	INITIAL CHECK AND FUNCTIONAL TEST	12
5.3	CONDUCTED AND RADIATED MEASUREMENT DETECTOR MODE.....	12
5.4	CONDUCTED EMISSIONS TEST	12
5.5	RADIATED EMISSIONS TEST	20
5.6	ELECTROSTATIC DISCHARGE (ESD)	26
5.7	RADIATED ELECTROMAGNETIC IMMUNITY	27
5.8	ELECTRICAL FAST TRANSIENT	28
5.9	LIGHTNING SURGE	29
5.10	CONDUCTED DISTURBANCES INDUCED BY RF FIELDS	30
5.11	VOLTAGE VARIATIONS, DIPS, AND INTERRUPTIONS	31
5.12	CURRENT HARMONICS AND VOLTAGE FLUCTUATIONS	32
	PHOTOGRAPHS	33
	Addendum A: ESD NOTES.....	56
	Addendum B: FLICKER/HARMONIC TEST REPORT	59



LIST OF TABLES

Table 1:	Test Summary	5
Table 2:	Test Equipment	8
Table 3:	Class B, Conducted Emissions Limit	14
Table 4:	FCC & EN55011/EN55022 Class B, Conducted Emissions	16
Plots 1:	Conducted Emissions Plot 1	17
Table 5:	EN 55011/ EN55022, Class B, Conducted Emissions	18
Plots 3:	Conducted Emissions Plot 2	19
Table 6:	Class B, Radiated Emissions Limit @ 10 meters.....	23
Table 7:	FCC & EN55011/EN55022 Class B, Radiated Emissions	24
Table 8:	FCC & EN55011/EN55022 Class B, Radiated Emissions	25



1.0 Executive Summary

1.1 Scope

This document describes electromagnetic emissions and immunity testing performed on the Segway, PT SE, on October 4, 7-10, 16, & 17, 2013 pursuant to EN 61000-6-2 Immunity; EN 55011/EN 55022, and FCC Part 15 Class B Conducted and Radiated Emissions requirements.

1.2 Content

Contained within this report are the technical descriptions of the equipment under Test (EUT) as well as the test methods and results used to verify compliance with EN 61000-6-2 Immunity; EN 55011/EN 55022, and FCC Part 15 Class B Conducted and Radiated Emissions requirements.

1.3 Conclusions

The Segway, PT SE, met the EN 61000-6-2 Immunity, as well as the EN 55011/55022 and FCC Part 15, Class B Conducted and Radiated Emissions requirements when tested as received.

1.4 Test Summary

See *Table 1, Test Summary* on the following page.



Testing Cert # 2778.01

Project: 2013-154

August 28, 14

Page 5 of 78

Table 1, EN 55011/EN 55022:2010 Emissions & EN 61000-6-2 Immunity Test Summary

Status		Environmental Phenomena		Specification	Units	Basic Standard	Remarks	Criteria
P		Radiated Emissions		30 – 1000	MHz	FCC Part 15 & EN55011/EN55022	Class B	Pass/ Fail
P		Conducted Emissions		150 – 30	kHz	FCC Part 15 & EN55011/EN55022	Class B	Pass/ Fail
P		ESD	Contact	±2,4,6, and 8	kV	61000-4-2	See basic standard for applicability of contact and/or air discharge tests	B
			Air	±2,4,8, and 15				
P		RF Electromagnetic Field. Amplitude Modulated		26 to 80 40 80	MHz V/m % AM (1 kHz)	61000-4-3	The test level is the r.m.s. value of the unmodulated carrier	A
P		Radio-Frequency Electromagnetic Field. Amplitude Modulated		80 to 3000 40 80	MHz V/m % AM (1 kHz)	61000-4-3	The test level specified is the r.m.s. value of the unmodulated carrier	A
P	A C	Fast Transients		0.5, 1, and 2 5/50 5	kV (peak) Repetition Freq. kHz	61000-4-4	The test level specified is the peak value.	B
P	A C	Surges Line-to-Line L-E, N-E		± 500V, 1kV ± 500V, 1kV, 2kV	Tr/Th µs kV (open circuit test voltage)	61000-4-5	See clause 5, paragraph 3	B
P		AC	RF Common Mode	0.15 to 80 10 80	MHz V % AM (1 kHz)	61000-4-6	The test level is the r.m.s. value of the unmodulated carrier	A
P		Power-frequency magnetic field		50, 60 100	Hz A/m	61000-4-8	The test shall be carried out at the freq. appropriate to the P/S freq.	A
P		Voltage Dips Each at both: 230V 50Hz / 120V 60Hz		0 ½ 0 1 40 10/12 70 25/30 80 250/300	% Voltage Cycle % Voltage Cycle % Voltage Cycles % Voltage Cycles % Voltage Cycles	61000-4-11	Voltage shift at zero crossing	B
P		Voltage interruptions At both: 230V 50Hz/120V 60Hz		0 250/300	% Voltage Cycles	61000-4-11	Voltage shift at zero crossing	C
P		Flicker		230V/50Hz	V/F	61000-3-3	Voltage flicker	P/F
P		Harmonics		230V/50Hz	V/F	61000-3-2	Current harmonics	P/F



2.0 Test Condition

2.1 Description of EUT

EUT Model Name: PT SE
EUT Model #: Segway PT SE
Serial Number: N/A

The product family is PT SE, under which there are several models that are electrically identical but have different wheels, fenders, and trim.

- 23444-00001 Model, 2013, Standard
- 23444-00002 Model, 2013, Standard, Patroller
- 23580-00001 Model, 2013, Off-Road
- 23580-00002 Model, 2013, Off-Road, Patroller
- 23580-00003 Model, 2013, Turf
- 23580-00004 Model, 2013, Turf, Patroller

Description: The Segway PT SE is a personal transporter vehicle.

2.2 System Operation

The PT SE was configured to exercise in its normal operating state, which in operating mode is with the wheels spinning and in affixed position when in charge mode.

2.3 Support Equipment

Description	Qty	Model	Serial Number
K2 Battery	1	K2 Energy	K2D74V6EB
Valence Battery	1	N/A	V1-0001

Cables

Cable Description	Qty	Shielded Yes/No	Length (m)
Power cord	1	No	2



2.4 Clock List

A clock list of potential sources of emissions is detailed in the table below.

Clock (kHz)	Clock (MHz)	Location
32.768kHz	4MHz	N/A
100kHz	8MHz	N/A
132kHz	10MHz	N/A
200kHz	16MHz	N/A
	19MHz	N/A
	32MHz	N/A

2.5 Test Facility

The test facility, Core Compliance Testing Services, is at 79 River Road, Hudson, NH 03051. All Radiated testing is performed in an Alternative Open Area Test Site conforming to the site attenuation characteristics defined by ANSI C63.4-2003, MP5 and OST-55. The test facility is listed with the FCC (registration number 792478) and ISO 17025 accredited.

2.6 Test Equipment

All equipment used in the testing process has up to date calibrations traceable to the National Institute of Standards and Technology (NIST). Refer to the Table 2 on the following page for a complete list of equipment used during the test.

Test Equipment list is on the following page.



Testing Cert # 2778.01

Project: 2013-154
August 28, 14
Page 8 of 78

Table 2: Test Equipment

Asset #	Description	Manufacturer	Model	Serial Number	Calibration Date	Calibration Due Date
4	LISN	R&S	ESH3-Z5	826789/014	01/22/12	01/22/14
6	EMI Receiver	HP	85462A/85460A	3942A00506	01/23/13	01/23/14
7	Current Probe	EMCO	95236-1	9901-50320	05/25/12	05/25/14
11	AC Surge Control Unit	Haefely	PSurge 4.1	082876-20	01/29/13	01/29/14
14	Capacitor clamp	Keytek	CCL-801	01231	07/02/12	07/02/14
15	Antenna Horn	EMCO	3115	9906-5841	02/06/13	02/06/14
17	Antenna	Chase	CBL6112B	2602	11/08/11	11/08/13
18	Bilog Antenna	Chase	CBL6140	1041	N/A	N/A
21	Cable, 80 Ft.	Andrew	ETS1-50T	00A1108341	02/06/13	02/06/14
26	Computer	Dell	Dimension 3000	CN-0T6952-70821-48T-54NW	N/A	N/A
28	Amplifier	AR	100L	4552	N/A	N/A
29	Signal Generator	Marconi Instruments	2024	112282/264	05/16/13	05/16/14
30	Semi-Anechoic chamber	Keene Ray Proof	N/A	8298	03/30/13	03/30/14
34	Coupling Decoupling Network	Fischer Custom Communications	FCC-801-M3-25	136	06/20/12	06/20/14
35	Coupling Decoupling Network	Schaffner	CDN-M3-16	99114	NA	NA
36	High Power Directional Coupler	Werelatione	C5100	6085	05/25/12	05/25/14
51,52	Receiver	Rohde & Schwarz	ESMI	845364/009	12/06/12	12/06/13
62	Oscilloscope	LaCroy	9374M	9374 1088	05/17/13	05/17/15
82	ESD Gun	Schaffner	NSG 435	002498	05/25/12	05/25/14
83	Directional Coupler	Werelatione	C3910	6565	02/17/12	02/17/14
85	Field Probe Kit	AR	FP7003/FL7006	311505/0332268	12/01/11	12/01/13
86	Interface	AR	IF7001	0328176	N/A	N/A
88	Amplifier	AR	150W1000	0332441	N/A	N/A
87	Amplifier	AR	25S1G4A	0322329	N/A	N/A
90	AC Power Supply	Kikusui	PCR4000L	15100320	N/A	N/A
93	Gaussmeter 5170	F.W. Bell	5170	0941019	N/A	N/A
95	Signal Generator	Rohde & Schwarz	SMQ 06B	100222	03/23/12	03/23/14
98	Power Meter	Agilent/HP	E4419B	GB39290657	02/16/12	02/16/14
99B	51" Magnetic Loop Antenna – Square	Homemade	N/A	N/A	N/A	N/A

All equipment used for testing has been calibrated according to methods and procedures defined by the National Institute of Standards and Technology (NIST).

Core Compliance Testing Services, LLC • 79 River Road, Hudson, NH 03051 • (603) 889-5545



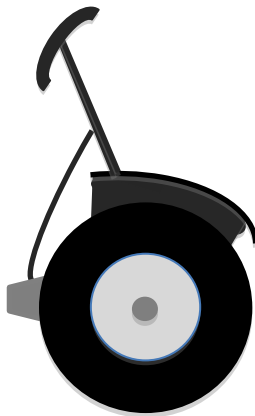
Testing Cert # 2778.01

Project: 2013-154
August 28, 14
Page 9 of 78

2.7 EUT Setup and Operation

During test the EUT was setup as shown below:

PT SE





3.0 Test Specification, Methods and Procedures

Test Specification

- EN 55011:1998 “Industrial, scientific and medical equipment - Radio-frequency Disturbance Characteristics - Limits and Methods of Measurement”
- EN 55022:1998 “Information technology equipment — Radio disturbance characteristics — Limits and methods of measurement”
- CFR 47 FCC: “Rules and Regulations”, Part 15 Radio Frequency Devices”, Subpart B: Unintentional Radiators” (2002).
- ANSI C63.4:2003 “American National for Method of Measurement of Radio Noise Emissions from Low Voltage Electrical and Electronic Equipment in the Range of 9 kHz to 40 GHz”.
- EN 61000-6-2:2006 Electromagnetic compatibility (EMC) - Generic standards - Immunity for industrial environments
- EN 61000-3-2:2002 Limits – Limits for harmonic current emissions (equipment input current ≤ 16 A per phase)
- EN 61000-3-3:2000 Limits – Limitation of voltage changes, voltage fluctuations and flicker in public low-voltage supply systems, for equipment with rated current ≤ 16 A per phase and not subject to conditional connection
- EN 61000-4-2:2008 Testing and measurement techniques – Electrostatic Discharge Immunity Test
- EN 61000-4-3:2006 Testing and measurement techniques – Radiated, Radio-Frequency, Electromagnetic Field Immunity Test
- EN 61000-4-4:2004 Testing and measurement techniques – Electrical Fast Transient/Burst Immunity Test
- EN 61000-4-5:2005 Testing and measurement techniques – Surge immunity test
- EN 61000-4-6:2008 Testing and measurement techniques – Immunity to conducted disturbances, induced by radio-frequency fields
- EN 61000-4-8:2009 Testing and measurement techniques – Power frequency magnetic field immunity.
- EN 61000-4-11:2004 Testing and measurement techniques – Voltage dips, short interruptions and voltage variations immunity test.



3.1 Immunity Test Performance Criteria

Requirements for Performance Criteria A:

General Performance Criteria:

The EUT shall continue to operate as intended during and after the test. No degradation of performance or loss of function is allowed below a performance level specified by the manufacturer when the EUT is used as intended.

Particular Criteria:

Normal operation indication should be:

- Voice interruptions not allowed during the test.

Requirements for Performance Criteria B:

General Performance Criteria:

The EUT shall continue to operate as intended after the test. No degradation of performance or loss of function is allowed below a performance level specified by the manufacturer when the EUT is used as intended. During the exposure to electromagnetic phenomenon, degradation of performance is allowed.

Requirements for Performance Criteria C:

General Performance Criteria:

Loss of function is allowed, provided the function is self-recoverable or can be restored by the operation of controls by the user in accordance with the manufacturer's instructions.

Functions, and/or information stored in non-volatile memory, or protected by a battery backup, shall not be lost.

Particular Criteria:

EUT voluntary shut off and self-recovery after the test allowed.



4.0 Additional Deviations or Exclusions from the Test Specifications

None.

5.0 Measurements, Examinations and Test Results

5.1 Location of the Test Site

The emissions and immunity test facility, Core Compliance Testing Services, LLC, is located at 79 River Road, Hudson, NH 03051. The tests are done at this facility at one or more of the following test stations:

- Enclosed 10 meter Alternative Test Site
- 3-Meter Semi-Anechoic Chamber
- Workstation #1: 8 x 10 vertical and horizontal ground plane

5.2 Initial Check and Functional Test

The Segway, PT SE was received on October 4, 2013 for testing, and was inspected to ensure proper working condition and again before returned for shipment.

The Segway, PT SE passed the incoming inspection when received and was returned to the customer after completion of testing.

5.3 Conducted and Radiated Measurement Detector Mode

Initial Radiated Emissions measurements were taken in the Peak Detector Mode, and all final measurements were taken in Quasi-Peak Detector Mode. Initial Conducted Emissions scans were taken in Peak Detector Mode, and all final measurements were taken in Quasi-Peak and Average Detector Mode.

5.4 Conducted Emissions Tests Pursuant to EN 55011/EN 55022/FCC Part 15

Conducted Emissions Terms and Calculation

The following is a description of terms and a sample calculation, as appears in the Conducted Emissions Data Table. The numbers used in the calculation are for example only. There is no direct correlation to the specific data taken for the product described in this document:



Reading: This is the reading obtained on the receiver in dB μ V. Any external attenuators used are taken into account through internal analyzer settings.

Limit: This is the EN 55011/EN 55022/FCC Class B, Conducted Emission limit (in units of dB μ V).

Margin: This is the margin of compliance below the EN 55011/EN 55022/FCC limit. The units are given in dB. A negative margin indicates the emission was below the limit. A positive margin indicates that the emission exceeds the limit.

Below is an example of an emission measuring 55.0 dB μ V on the receiver at 5.4 MHz. Note: This example shows a passing result (i.e. a negative margin).

Example only:

$$\begin{array}{rcccl} \text{Reading} & & \text{Average limit} & & \text{Margin} \\ 45 \text{ dB}\mu\text{V} & - & 50 \text{ dB}\mu\text{V} & = & -5 \text{ dB} \end{array}$$

Object of Conducted Emissions

The purpose of this test is to measure the conducted electromagnetic emissions on the AC power lines, pursuant to EN 55011/EN 55022/FCC Class B, requirements.

Conducted Emissions Test Procedure

The EUT was tested as described in C63.4 and CISPR 11/CISPR 22. Testing is performed at a workstation with the EUT placed on a 10 cm high stand that is positioned 40 cm from a 2-meter by 2-meter vertical coupling plane. Each individual current-carrying power lead is individually connected through a 50 Ω /50 μ H Line Impedance Stabilization Network (LISN). The EUT is set into operation such that all parts of the system are exercised, while the RF voltages across the 50 Ω measuring port of the LISN are recorded. The test is repeated for each current-carrying power line of the EUT.

Deviations from Test Method

None



3

Table 3: Class B Conducted Emissions Limit

Frequency (MHz)	EN 55011/EN 55022 FCC Part 15 Quasi-Peak (dBμV)	EN 55011/EN 55022 FCC Part 15 Average (dBμV)
0.150 to 0.50	66-56	56-46
.50 to 5	56	46
5 to 30	60	50

Notes: For the table shown above, the stricter limit applies at the frequency transition points.



Measurement Uncertainty

To compensate for the measurement uncertainties, a minimum margin of a 3.6 dB margin is recommended for conducted emissions data to verify passing results.

Conducted Emissions Test Summary

Type	Input Voltage	Frequency	Results
Mains	120VAC	60Hz	Passed
Mains	230VAC	50Hz	Passed

Results

The Segway, PT SE met the Class B Conducted Emissions requirements when tested as described below. (See Table 4 and Table 5 on pages 15 and 17 for the Class B Conducted results.)

Worst-case emissions measured:

Modifications	Class B Conducted Emissions
See Note (1)	Passed: -2.2 dB at .211 MHz Line Voltage: 230 VAC 50 Hz See Table: 5

Note (1): Final scan. No modifications installed.

The above results pertain only to the specific item submitted for testing, identified by the product's model and serial numbers.

**Conducted Emissions Data Tables****Table 4****FCC & EN55011/EN55022, Class B Conducted Emissions**

Company: Segway
Test Engineer: G. Correia
Model: Personal Transporter, PT SE
Test Date: October 8, 2013
Test Configuration: Charge (K2 battery in back, Valence battery in front)

Neutral 230VAC 50Hz							
Freq. (MHz)	Peak (dBuV)	Quasi-Peak (dBuV)	Average (dBuV)	LISN Factors	Limit Quasi-Peak	Limit Average	Margin (dB)
0.164	55.7	47.5	37.5	-0.0800	65.3	55.3	-17.7
0.209	62.5	60.1	50	-0.1000	63.2	53.2	-3.0
0.314	46.9	43.8	34.5	-0.1200	59.9	49.9	-15.2
0.421	38.5	35.1	26.4	-0.1200	57.4	47.4	-20.9
3.149	43.9	39.6	29.1	-0.1600	56.0	46.0	-16.2
4.27	35.5	32.4	22.8	-0.2200	56.0	46.0	-23.0
5.125	22.5	19.9	11.8	-0.2200	60.0	50.0	-38.0
15.197	23.9	21.9	16.2	-0.4100	60.0	50.0	-33.4
Line 230VAC 50Hz							
Freq. (MHz)	Peak (dBuV)	Quasi-Peak (dBuV)	Average (dBuV)	LISN Factors	Limit Quasi-Peak	Limit Average	Margin (dB)
0.187	55.8	43.9	31.9	-0.07	64.2	54.2	-20.2
0.211	62.9	60.9	50.9	-0.1	63.2	53.2	-2.2
0.318	47.1	45.8	38.3	-0.12	59.8	49.8	-11.3
0.423	40.7	37.2	29.2	-0.12	57.4	47.4	-18.1
3.198	46.1	42.1	31.5	-0.18	56.0	46.0	-13.7
4.272	39.1	32.9	23.1	-0.24	56.0	46.0	-22.7
5.135	25.2	21.2	12.1	-0.24	60.0	50.0	-37.7
15.771	21.1	18.4	12.3	-0.43	60.0	50.0	-37.3



Testing Cert # 2778.01

Project: 2013-154

August 28, 14

Page 17 of 78

Conducted Emissions Plots

Plot 1

Mains: 230VAC/50Hz –Line

11:41:23 OCT 08, 2013

ACTV DET: PEAK
MEAS DET: PEAK QP AVG
MKR 15.75 MHz
21.94 dB μ V

LOG REF 95.0 dB μ V

10

dB/

ATN

20 dB

VA SB

SC FC

CORR

START 150 kHz

#IF BW 9.0 kHz

AVG BW 30 kHz

STOP 30.00 MHz

SWP 2.49 sec

**Table 5****FCC & EN55011/EN55022, Class B Conducted Emissions**

Segway

Test Engineer:

G. Correia

Model:

Personal Transporter, PT SE

Test Date:

October 8, 2013

Test Configuration:

Charge (K2 battery in back, Valence battery in front)

Neutral 120VAC 60Hz							
Freq. (MHz)	Peak (dBuV)	Quasi-Peak (dBuV)	Average (dBuV)	LISN Factors	Limit Quasi-Peak	Limit Average	Margin (dB)
0.157	62.3	60.1	46.4	-0.07	65.6	55.6	-5.5
0.21	54.7	52.8	44.8	-0.1	63.2	53.2	-8.3
0.314	45.2	41.2	28.8	-0.12	59.9	49.9	-18.5
0.424	41.8	36.8	21.4	-0.12	57.4	47.4	-20.4
2.942	47.2	42.7	31.4	-0.18	56.0	46.0	-13.1
4.103	44.7	38.3	27.7	-0.24	56.0	46.0	-17.5
5.151	26.7	23.9	14.4	-0.24	60.0	50.0	-35.4
15.274	25.7	23.1	18.6	-0.43	60.0	50.0	-31.0
Line 120VAC 60Hz							
Freq. (MHz)	Peak (dBuV)	Quasi-Peak (dBuV)	Average (dBuV)	LISN Factors	Limit Quasi-Peak	Limit Average	Margin (dB)
0.157	62.2	60.7	47.2	-0.07	65.6	55.6	-4.9
0.211	55.9	53.7	45.7	-0.1	63.2	53.2	-7.4
0.313	50.4	40.5	28.8	-0.12	59.9	49.9	-19.3
0.425	44.9	33.7	23.1	-0.12	57.3	47.3	-23.5
3.108	51.1	43.5	33.4	-0.18	56.0	46.0	-12.3
4.229	41.2	38.1	28.8	-0.24	56.0	46.0	-17.0
5.008	29.3	25.8	16.8	-0.24	60.0	50.0	-33.0
15.126	26.1	24.1	19.2	-0.43	60.0	50.0	-30.4



Testing Cert # 2778.01

Project: 2013-154

August 28, 14

Page 19 of 78

Plot 2

Mains: 120VAC/60Hz – Line

12:31:51 OCT 08, 2013

ACTV DET: PEAK
MEAS DET: PEAK QP AVG
MKR 23.73 MHz
12.11 dB μ V

LOG REF 85.0 dB μ V

10

dB/

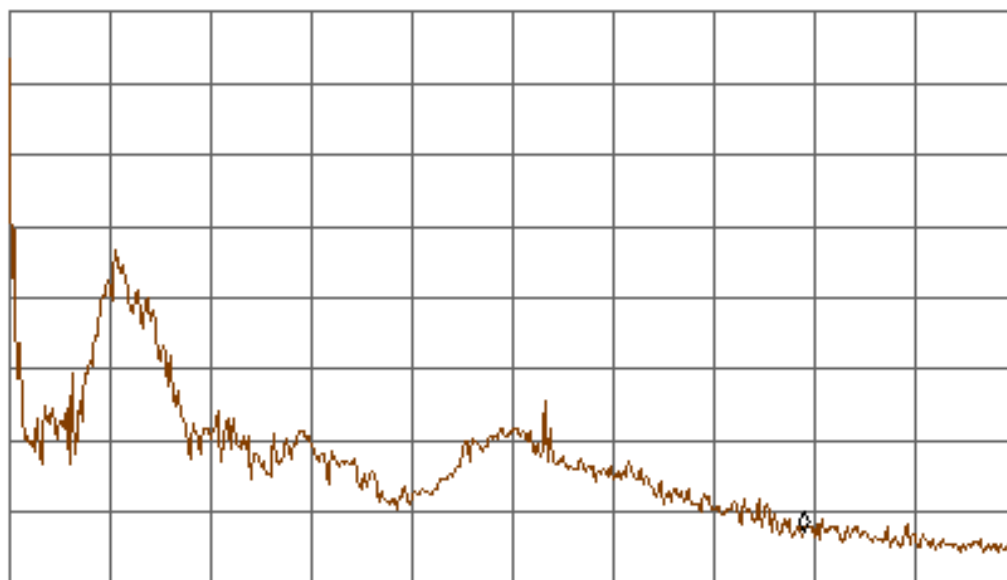
ATN

10 dB

VA SB

SC FC

CORR



START 150 kHz

#IF BW 9.0 kHz

AVG BW 30 kHz

STOP 30.00 MHz

SWP 2.49 sec



5.5 Radiated Emission Test Pursuant to FCC and EN 55011/EN 55022

Object

The purpose of this test is to measure the radiated electromagnetic emissions generated by the equipment under test (EUT), pursuant to EN55011/EN55022/ FCC Part 15, Group 1, Class B requirements.

Test Procedure

Testing is performed in an Open Area Test Site. The EUT is placed on a 10cm height stand. The EUT is centered laterally on the turntable.

With the EUT set into operation, the turntable is rotated over 360 degrees. The receiving antenna is placed at a test distance of 3 or 10 meters from the closest point on the EUT. The antenna height is varied from 1 to 4 meters, and the polarity of the antenna is switched between vertical and horizontal such that the received signal is maximized.

Deviations from Test Method

None.

Measurement Uncertainty

A minimum of a 5.1 dB margin of compliance is recommended for radiated emissions data to verify passing results. This is recommended to compensate for the measurement uncertainties involved.



Results

The Segway, PT SE, met the FCC Part 15 and EN 55011/EN 55022 Radiated Emissions requirements (See page 23 and 24, for the *FCC Part 15 and EN55011/EN55022, Class B Radiated Emissions* test results).

Worst-case emissions measured:

Modifications	FCC & EN 55011/EN 55022, Class B Radiated Emissions
See Note (1)	Passed: -5.0 dB at 312 MHz Line Voltage: 230 VAC, 50 Hz Test Configuration: Charge Mode Internal Battery location: K2 in the back, Valence in the front Polarity: Vertical See Table: 7

Note (1): None.

The above results pertain only to the specific item submitted for testing, identified by the product's model and serial numbers.



Modifications

None.

Radiated Emissions Terms and Calculation

The following is a description of terms and a sample calculation, as it appears in the radiated emissions data table. The numbers used in the calculation are for example only. There is no direct correlation to the specific data taken for the product described in this document.

Reading: This is the reading from the receiver in dB μ V. Any external preamplifiers used are taken into account through internal analyzer settings.

A.F.: This is the antenna factor. It is a conversion factor, which converts electric fields strengths to voltages, which can be measured directly on the receiver and is a loss in dB (cable loss have been included with the A.F. to simplify these calculations). The antenna factor is used in calculations as follows:

$$\text{Reading on Receiver (dB}\mu\text{V)} + \text{A.F. (dB)} = \text{Net field strength (dB}\mu\text{V/m)}$$

Net: This is the net field strength measurement.

Limit: This is the radiated emission limit in units of dB μ V/m.

Margin: This is the margin of compliance below the limit with units given in dB. A negative margin indicates the emission was below the limit.

Example:

Freq.	Reading	AF	Net	Limit	Margin
100	25.5	5.0	30.5	40.0	- 9.5



Testing Cert # 2778.01

Project: 2013-154
August 28, 14
Page 23 of 78

Radiated Emissions Limits

Table 6: Class B, Radiated Emissions Limit @ 10 Meters

Frequency (MHz)	Bandwidth (kHz)	10m Group 1, Class B Quasi-Peak Detector
30 - 230	120	30.0 dB μ V/m
230 -1000	120	37.0 dB μ V/m



Testing Cert # 2778.01

Project: 2013-154
August 28, 14
Page 24 of 78

Radiated Emissions Data Tables

Table 7

FCC & EN55011/EN55022 Class B Radiated Emissions

Company: Segway
Test Engineer: G. Correia
Model: Personal Transporter, PT SE
Test Date: October 8, 2013
Test Configuration: Charge Mode
Internal Battery location: K2 in the back, Valence in the front
Voltage: 230VAC, 50Hz

Pol. (V or H)	Azimuth/ Height	Freq. (MHz)	Q.P. 10 m Reading (dB μ V)	Cable Loss (dB)	A.F. (dB)	Net (dB μ V/m)	FCC Class B Limit @10m (dB μ V/m)	FCC Margin (dB)	EN55011/ EN55022,VCCI AS/NZS 3548 Class B Limit 10m (dB μ V/m)	EN55011/ EN55022,VCCI AS/NZS 3548 Margin (dB)
Vpk	315/1.0	73.7	13.5	1.0	6.6	21.1	33.0	-11.9	30.0	-8.9
V	270/1.0	120.0	9.3	1.3	12.1	22.7	33.0	-10.3	30.0	-7.3
V	315/2.1	144.0	11.8	1.4	10.8	24.0	33.0	-9.0	30.0	-6.0
V	315/1.0	160.0	6.3	1.4	10.0	17.7	33.0	-15.3	30.0	-12.3
V	90/1.0	168.0	10.0	1.5	9.7	21.2	33.0	-11.8	30.0	-8.8
V	90/1.0	192.0	10.4	1.6	9.2	21.2	33.0	-11.8	30.0	-8.8
V	90/1.0	216.0	12.3	1.6	8.8	22.7	33.0	-10.3	30.0	-7.3
V	270/1.5	240.0	16.8	1.7	11.4	29.9	35.5	-5.6	37.0	-7.1
V	90/1.0	264.0	12.0	1.8	13.8	27.6	35.5	-7.9	37.0	-9.4
V	270/1.0	288.0	14.7	1.9	13.2	29.8	35.5	-5.7	37.0	-7.2
V	270/1.4	312.0	16.7	2.0	13.3	32.0	35.5	-3.5	37.0	-5.0
V	270/1.0	336.0	9.3	2.1	13.4	24.8	35.5	-10.7	37.0	-12.2
V	225/1.0	360.0	8.7	2.1	14.9	25.7	35.5	-9.8	37.0	-11.3

Notes: Scanned 30-1000MHz. Used pre-scan to identify test frequencies.



Testing Cert # 2778.01

Project: 2013-154
August 28, 14
Page 25 of 78

Table 8

FCC & EN55011/EN55022 Class B Radiated Emissions

Company: Segway
Test Engineer: G. Correia
Model: Personal Transporter, PT SE
Test Date: October 8, 2013
Test Configuration: Operating Mode (battery powered)
Internal Battery location: K2 in the back, Valence in the front

Pol. (V or H)	Azimuth/ Height	Freq. (MHz)	Q.P. 10 m Reading (dB μ V)	Cable Loss (dB)	A.F. (dB)	Net (dB μ V/m)	FCC Class B Limit@10m (dB μ V/m)	FCC Margin (dB)	EN55011/ EN55022, VCCI AS/NZS 3548 Class B Limit 10m (dB μ V/m)	EN55011/ EN55022, VCCI AS/NZS 3548 Margin (dB)
Vpk	135/1.0	80.0	13.0	1.1	7.2	21.3	33.0	-11.7	30.0	-8.7
V	270/1.0	120.0	9.5	1.3	12.1	22.9	33.0	-10.1	30.0	-7.1
V	315/2.2	144.0	10.9	1.4	10.8	23.1	33.0	-9.9	30.0	-6.9
V	315/1.0	160.0	12.6	1.4	10.0	24.0	33.0	-9.0	30.0	-6.0
V	45/1.0	216.0	10.7	1.6	8.8	21.1	33.0	-11.9	30.0	-8.9
V	225/1.0	240.0	17.1	1.7	11.4	30.2	35.5	-5.3	37.0	-6.8
V	0/1.0	264.0	12.2	1.8	13.8	27.8	35.5	-7.7	37.0	-9.2
V	270/1.0	288.0	14.4	1.9	13.2	29.5	35.5	-6.0	37.0	-7.5
V	270/1.0	312.0	16.3	2.0	13.3	31.6	35.5	-3.9	37.0	-5.4
V	225/1.0	360.0	8.7	2.1	14.9	25.7	35.5	-9.8	37.0	-11.3

Notes: Scanned 30-1000MHz. Used pre-scan to identify test frequencies.



5.6 Electrostatic Discharge (ESD) Pursuant to EN 61000-4-2

Object

The purpose of this test is to evaluate the performance of the EUT when subjected to electrostatic discharges of maximum ± 8 kV using the direct contact method and maximum ± 15 kV using the air method.

Test Procedure

Testing is performed on a reference ground plane. The EUT and its interface cables are isolated from the ground plane by a distance of 10 cm. Positive and negative discharges are made to all surfaces of the EUT, which are normally accessible to the operator. At least four test points are selected for each side. The voltage level is initially set at 2 kV and increased to a maximum of 8 kV for contact discharges, and a maximum of 15 kV for air discharges. To simulate discharges made in close proximity to the EUT, contact discharges are made to the vertical coupling plane around all four sides of the EUT.

Test Equipment

The following test equipment was used for this test: Asset 62, 82, and 94.

Climatic Conditions

	Requirement	Measured
Ambient Temperature	15° C to 35° C	18.4° C
Humidity	30% to 60%	59%
Pressure	86 kPa to 106 kPa	102.1 kPa

Results

The Segway, PT SE met Performance Criterion B requirements for EN 61000-4-2 with up to a ± 8 kV direct discharge and a ± 15 kV air discharge applied (Note: Product passed test levels of ± 8 kV contact and ± 15 kV air discharge). The Segway FOB was also tested and was found only to meet Criteria C. The FOB display would blank when direct contact discharges between ± 4 kV and ± 8 kV were applied to the FOB metal buttons. Instructions in the user manual tell the user how to reset the display in the event this occurs. Note that no change of operation, operating parameters, or of stored data occurs.

See Appendix A on page 55 for ESD test notes/data.



5.7 Radiated Electromagnetic Immunity Pursuant to EN 61000-4-3

Object

The purpose of performing this test is to determine if the EUT is affected by electromagnetic radiation. The radiation is frequency generated by sources such as hand-held radio transceivers that are used and operated by maintenance and security personnel, fixed station radio and television transmitters, and various industrial electromagnetic sources.

Procedure

The EUT is placed in the center of the enclosure on a wooden table (if tabletop equipment), while a broadband transmitting antenna is placed 3 meters away. The EUT support equipment is placed outside of the shielded enclosure. Cable connections from inside to outside of the enclosure are made through an access hole in the shielded enclosure.

The frequency is then swept across the entire range of interest at the required field strength while monitoring the EUT performance. The sweep is repeated for both horizontal and vertical polarizations of the antenna and again for all four sides of the EUT.

Test Equipment

The following test equipment was used for this test: Asset 88, 95, 83, 78, 30, 18, and 40.

Climatic Conditions

	Requirement	Measured
Ambient Temperature	None specified in standard	21.4° - 24.6° C
Humidity	None specified in standard	45 - 54%

Results

The Segway, PT SE met Performance Criterion A requirements for EN 61000-4-3 at 40 V/m from 26 MHz to 3000 MHz with 80% AM at 1 kHz.



5.8 Electrical Fast Transient Pursuant to EN 61000-4-4

Object

The purpose of this test is to evaluate the performance of the EUT when subjected to electrical fast transients of ± 0.5 , ± 1.0 , and ± 2.0 kV on the power lines.

Procedure

Testing is performed on a reference ground plane. The EUT and its interface cables are isolated from the ground plane by a distance of 0.1 meters (see Section 2.7 on page 9). The interference signal is coupled to the power lines through an internal capacitive coupling network in the interference generator. The transients are applied to the power lines at the test levels in several coupling configurations including L1, L2, Earth Ground, L1 and Earth Ground, L2 and Earth Ground, and L1, L2, and Earth Ground, while monitoring the EUT performance. Transients are applied for a minimum of one minute for each test configuration.

Testing of the EUT was performed at workstation 2.

Test Equipment

The following test equipment was used for this test: Asset 14, 62, and 97.

Climatic Conditions

	Requirement	Measured
Ambient Temperature	15° C to 35° C	20.8° C
Humidity	25% to 75%	45%
Pressure	86 kPa to 106 kPa	103.2 kPa

Results

The Segway, PT SE met the Performance Criterion B requirement for EN 61000-4-4 with ± 0.5 , ± 1.0 , and ± 2.0 kV applied to the AC power lines.



5.9 Lightning Surge Pursuant to EN 61000-4-5

Object

The purpose of this test is to evaluate the performance of the EUT when subjected to ± 1 kV and ± 2 kV surges.

Procedure

The EUT is connected to the lightning surge generator as shown in Section 2.7 on page 9. The unidirectional lightning surges are applied to each of the AC power lines and ground in various coupling configurations at a 1.2×50 μ sec open circuit voltage (8×20 μ sec short circuit current) waveform. The surges are applied phase to neutral (differential mode), phase to earth ground (common mode), and neutral to earth ground (common mode). The surges are applied at both positive and negative polarities for AC power phase angles of 0, 90, 180, and 270 degrees. Five surges are applied in each coupling configuration with a maximum duration of 1 minute between surges.

Support equipment was located adjacent to the testing station.

Test Equipment

The following test equipment was used for this test: Asset 11, 54, and 62.

Climatic Conditions

The climatic conditions must comply with certain requirements during testing and were measured as follows:

	Requirement	Measured
Ambient Temperature	15° C to 35° C	21.3° F
Humidity	10% to 75%	45%
Pressure	86 kPa to 106 kPa	102.6 kPa

Results

The Segway, PT SE met Performance Criterion B requirements of EN 61000-4-5 with ± 0.5 kV, ± 1 kV, and ± 2 kV surges applied.



5.10 Conducted Disturbances Induced by RF Fields Pursuant To EN 61000-4-6

Object

The purpose of this test is to evaluate the performance of the EUT when subjected to conducted disturbances induced by an electric field of 10 Vrms from 150 kHz to 80 MHz with 80% AM at 1 kHz.

Procedure

The EUT is placed over a ground plane (10cm spacing) with the power lines connected through a CDN (Section 2.7, page 10). Starting from the power cord, a pre-calibrated RF level is injected into the line (via the CDN). The frequency is then swept while the RF output is maintained according to the calibration levels. If an error is detected, the sweep is halted; the field strength is reduced until the EUT recovers, and then increased until the EUT errors again. This threshold as well as frequency and behavior of the EUT is noted before continuing.

Test Equipment

The following test equipment was used for this test: Asset 7, 26, 28, 29, 34, 36, and 98.

Climatic Conditions

The climatic conditions were measured as follows:

	Requirement	Measured
Ambient Temperature	None specified in standard	19.6° C
Humidity	None specified in standard	50%
Pressure	None specified in standard	102.8 kPa

Results

The Segway, PT SE met Performance Criterion A requirement for EN 61000-4-6 at 10 Vrms from 150 kHz to 80 MHz with 80% AM at 1 kHz, when tested as received.



5.11 Voltage Variations, Dips, and Interruptions Pursuant to EN 61000-4-11

Object

The purpose of this test is to evaluate the performance of the EUT when subjected to voltage dips interruptions and variations pursuant to EN 61000-4-11.

Procedure

Testing is performed with the EUT powered by a controlled voltage source. The source voltage to the EUT is varied and interrupted according to the test specification while being monitored.

Test Equipment

The following test equipment was used for this test: 9 and 90.

Climatic conditions

The climatic conditions must comply with certain requirements during testing and were measured as follows:

	Requirement	Measured
Ambient Temperature	15° C to 35° C	21.0° C
Humidity	25% to 75%	48%

Results

The Segway, PT SE met the Performance Criteria A requirement for EN 61000-4-11 when tested as received.



5.12 Current Harmonics and Voltage Fluctuations Pursuant to EN 61000-3-2 and EN 61000-3-3

Object

The purpose of this test is to evaluate the performance of the EUT for current harmonics and voltage fluctuations (flicker) pursuant to EN 61000-3-2 and EN 61000-3-3.

Procedure

Testing is performed with the EUT powered by a controlled voltage source. The EUT is turned on, and set into normal operation. The current harmonics and voltage fluctuations from the EUT are then measured according to the test specification.

Test Equipment

The following test equipment was used for this test: Asset 105 and 106.

Climatic Conditions

The climatic conditions must comply with certain requirements during testing and were measured as follows:

	Requirement	Measured
Ambient Temperature	15° C to 35° C	21.6° C
Humidity	25% to 75%	52%
Pressure	86 kPa to 106 kPa	103.2 kPa

Results

The Segway, PT SE met the requirements of EN 61000-3-2 and EN 61000-3-2 with a current harmonic and voltage flicker distortion of less than 3%.

See Addendum A on page 59 for the Flicker and Harmonic test results.

Photographs

SEGWAY

PT SE



Segway PT SE Front

SEGWAY

PT SE



Segway PT SE Rear

SEGWAY

PT SE



Segway PT SE Side



Testing Cert # 2778.01

Project: 2013-154
August 28, 14
Page 36 of 78

SEGWAY

PT SE



K2 Battery top

SEGWAY

PT SE



K2 Battery bottom



Testing Cert # 2778.01

Project: 2013-154
August 28, 14
Page 38 of 78

SEGWAY

PT SE



Valence Battery top

SEGWAY

PT SE



Valence Battery bottom

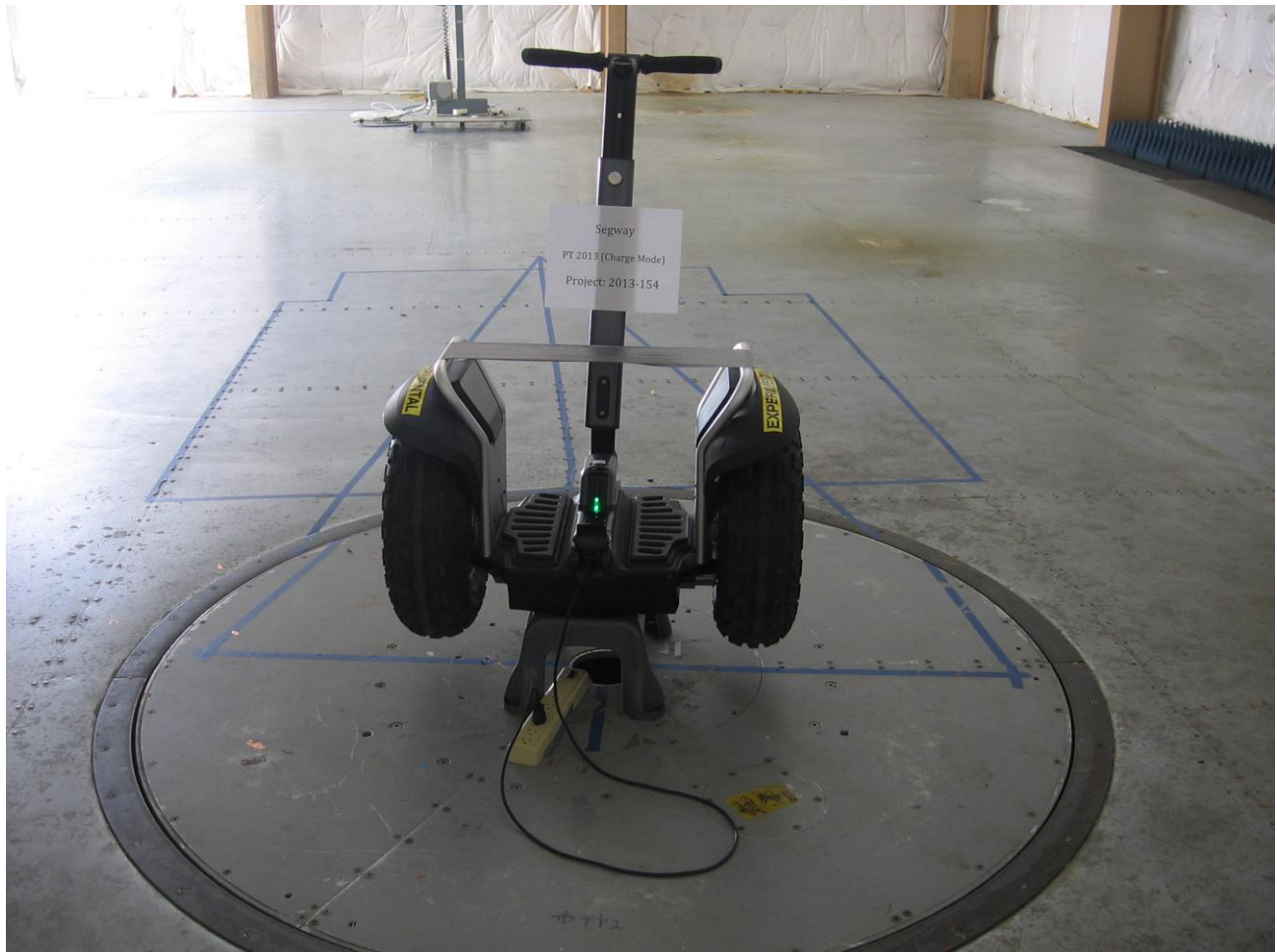


Testing Cert # 2778.01

Project: 2013-154
August 28, 14
Page 40 of 78

SEGWAY

PT SE



Radiated Emissions Front (Charge Mode)



Testing Cert # 2778.01

Project: 2013-154
August 28, 14
Page 41 of 78

SEGWAY

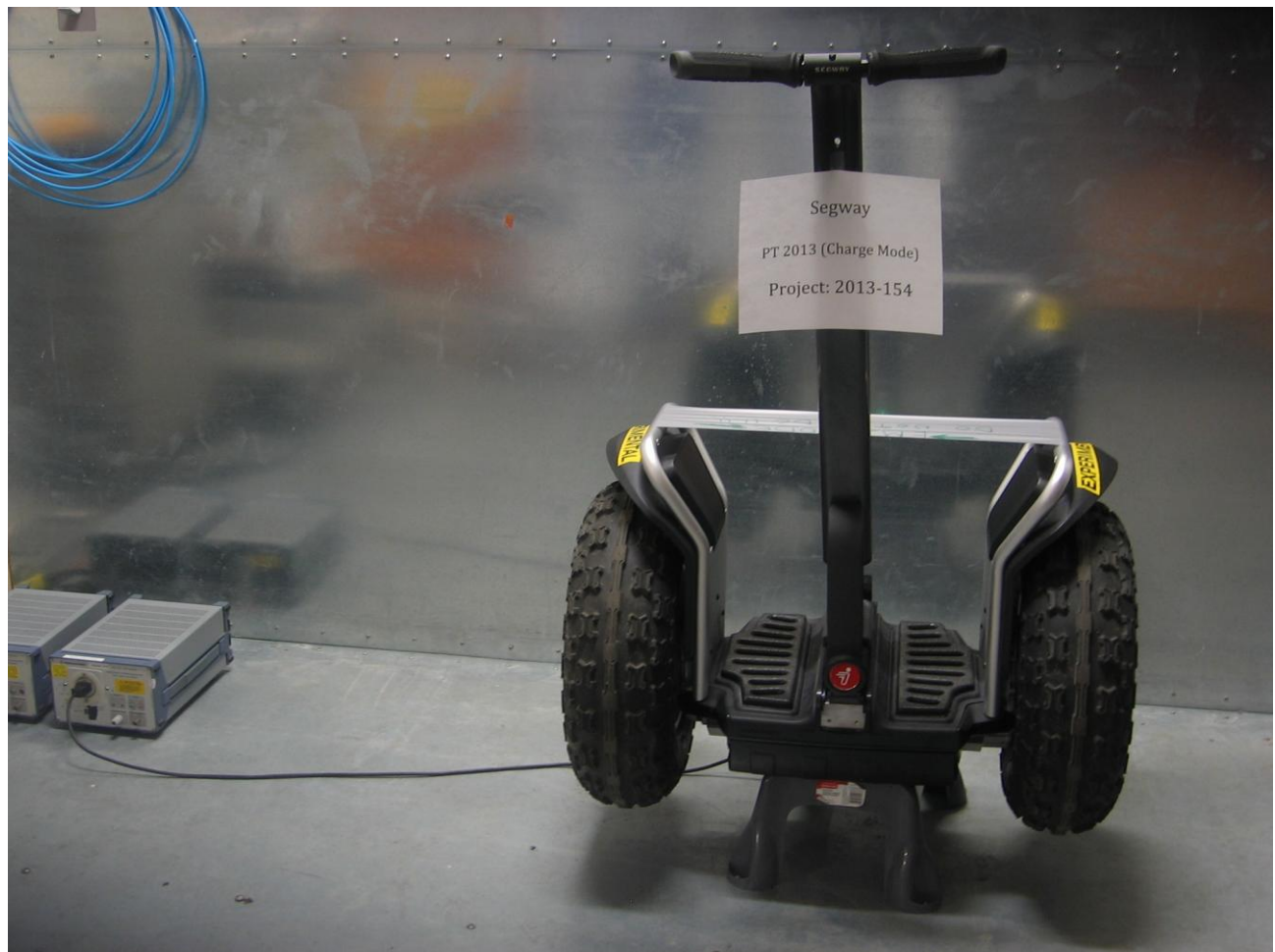
PT SE



Radiated Emissions (Operating mode)

SEGWAY

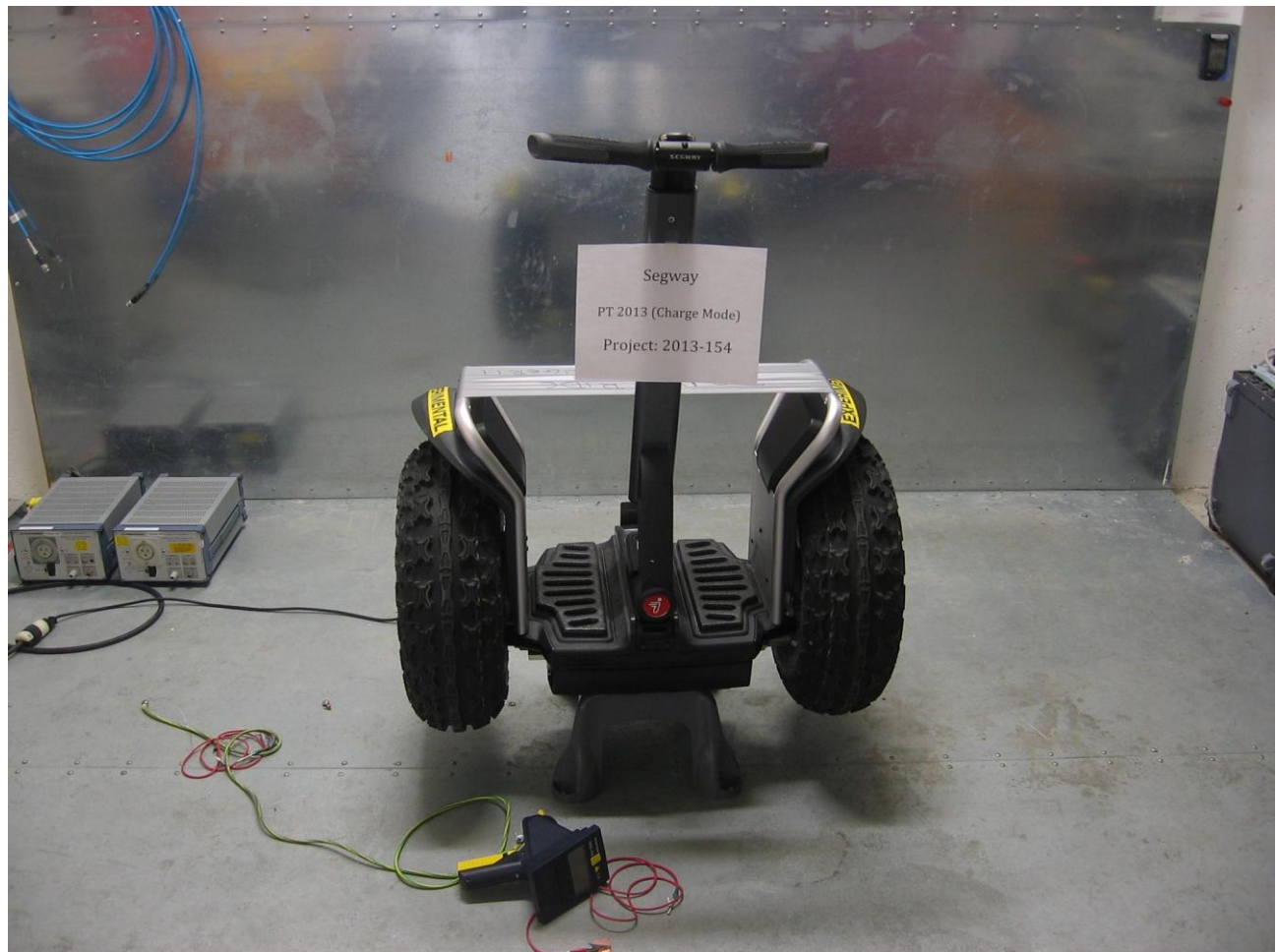
PT SE



Conducted Emissions Front (Charge Mode only)

SEGWAY

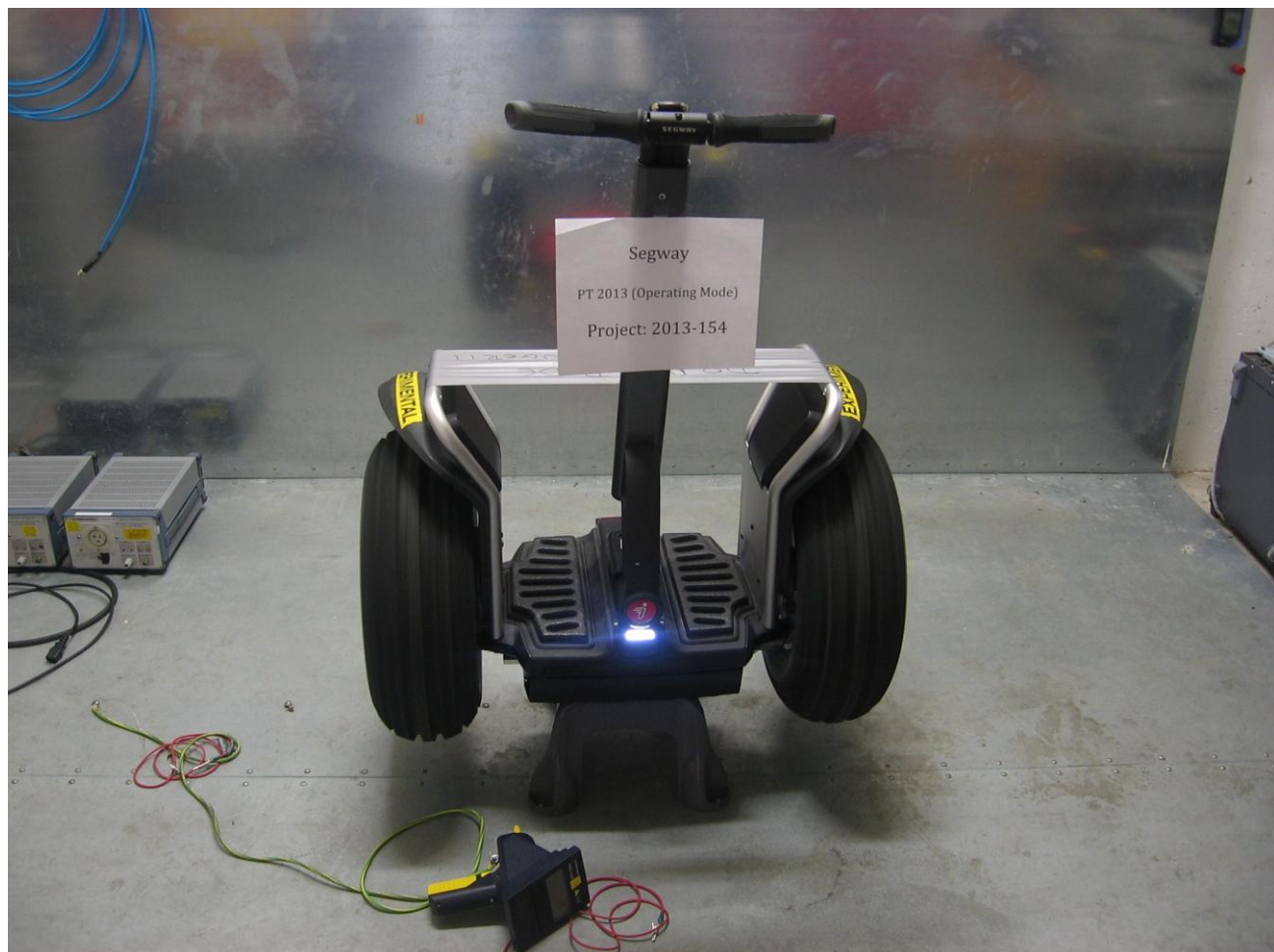
PT SE



Electrostatic Discharge (Charge)

SEGWAY

PT SE



Electrostatic Discharge (Operating mode)

SEGWAY

PT SE

Front View – Note: Discharges applied to both rims, foot plates, and inside fender walls.

Red indicates direct discharge, green indicates air discharge



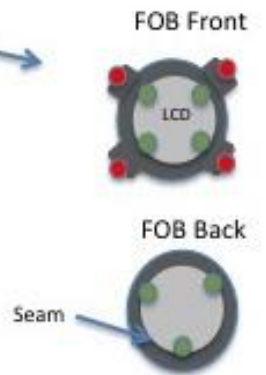
ESD (points of discharge front)

SEGWAY

PT SE

Back View – Note: Direct discharges applied to both rims, foot plates, and inside fender walls.

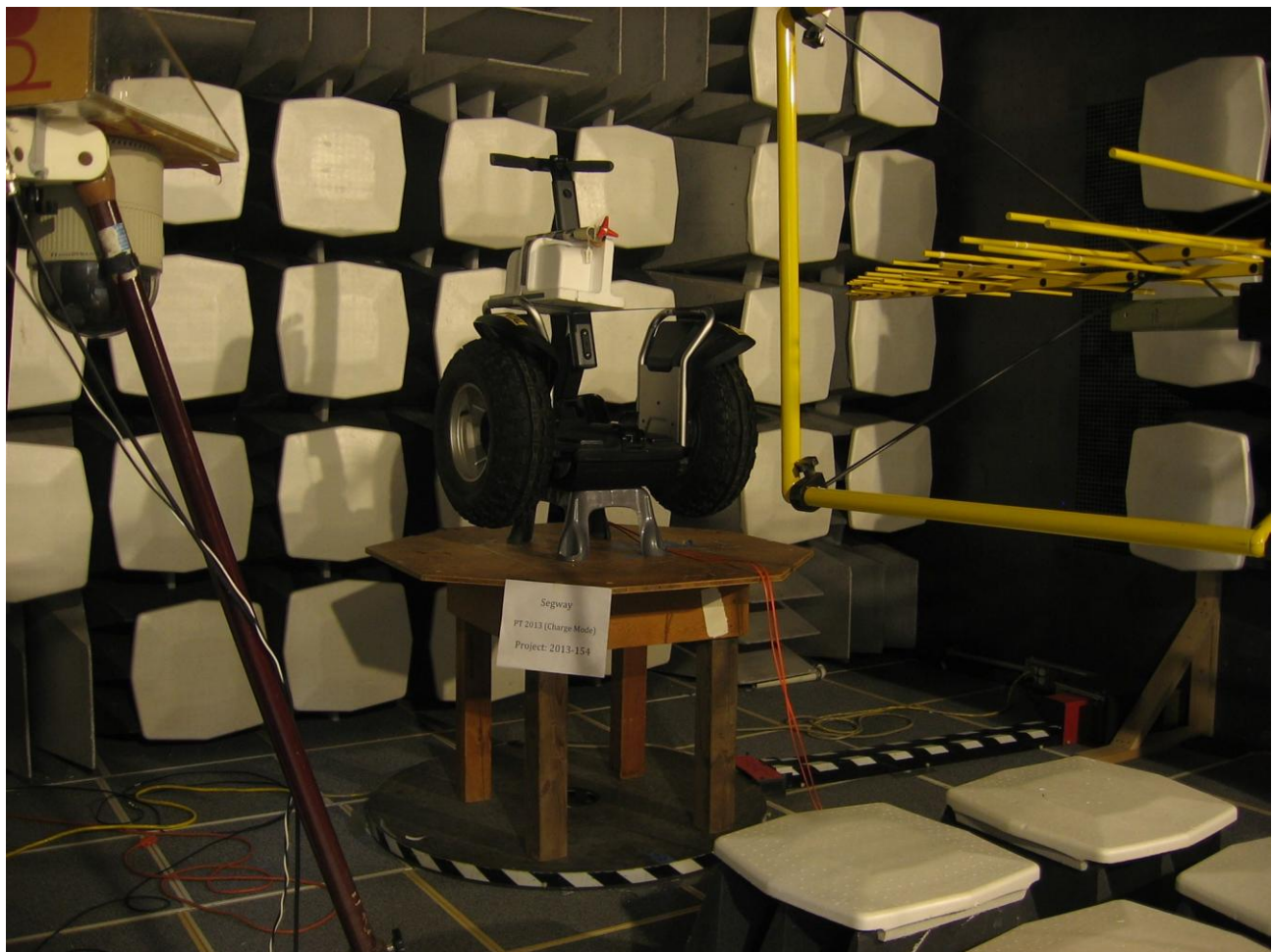
Red indicates direct discharge, green indicates air discharge



ESD (points of discharge back)

SEGWAY

PT SE



Radiated Frequency Immunity (Charge Mode)

SEGWAY

PT SE



Radiated Frequency Immunity (Operating Mode)

SEGWAY

PT SE



Electrical Fast Transient (Charge Mode only)

SEGWAY

PT SE



Surge (Charge Mode only)

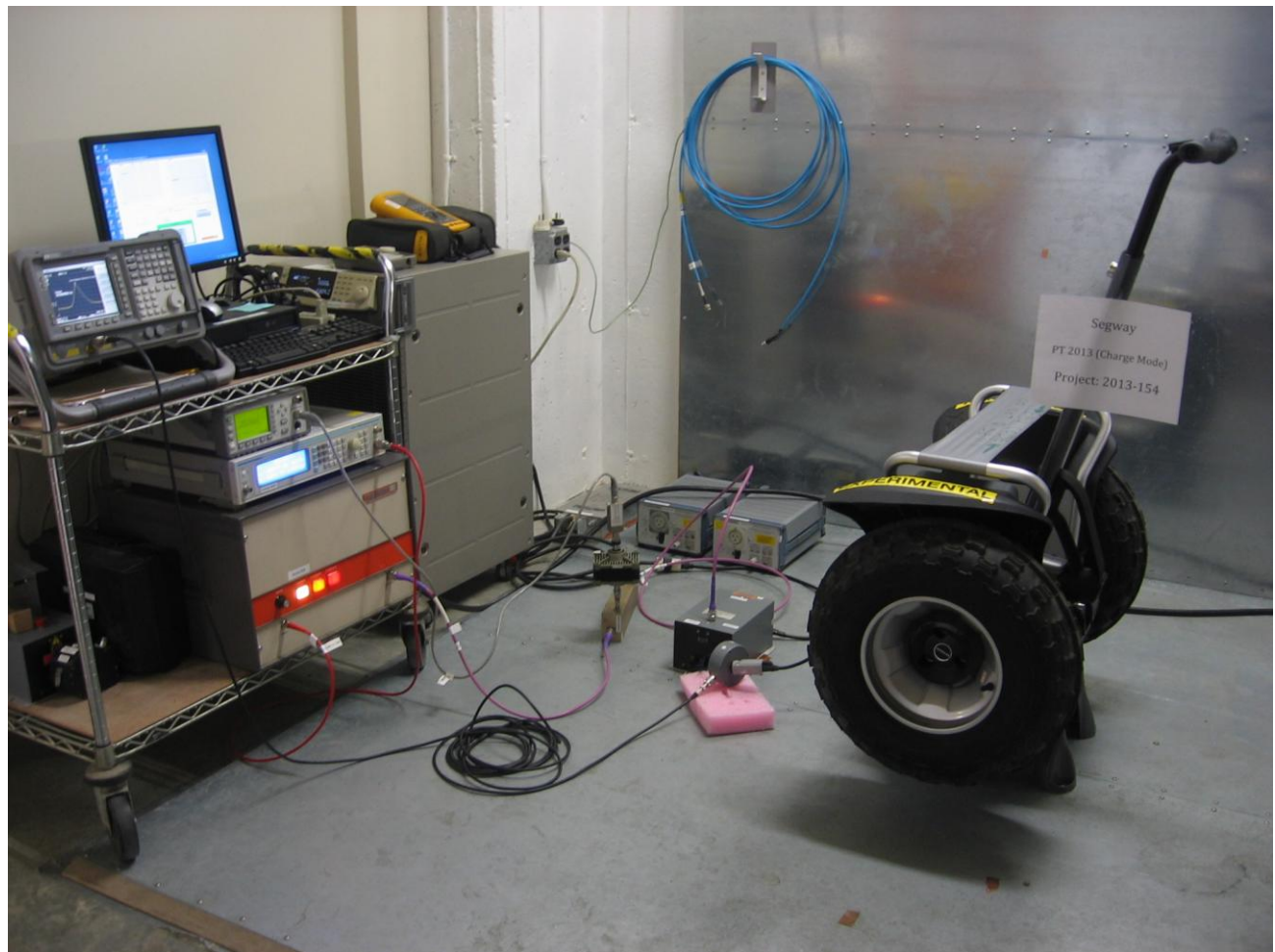


Testing Cert # 2778.01

Project: 2013-154
August 28, 14
Page 51 of 78

SEGWAY

PT SE



Conducted Immunity (Charge Mode only)



Testing Cert # 2778.01

Project: 2013-154
August 28, 14
Page 52 of 78

SEGWAY

PT SE



Magnetics (Charge Mode)



Testing Cert # 2778.01

Project: 2013-154
August 28, 14
Page 53 of 78

SEGWAY

PT SE



Magnetics (Operating)



Testing Cert # 2778.01

Project: 2013-154
August 28, 14
Page 54 of 78

SEGWAY

PT SE



Dips and Interrupts (Charge Mode only)

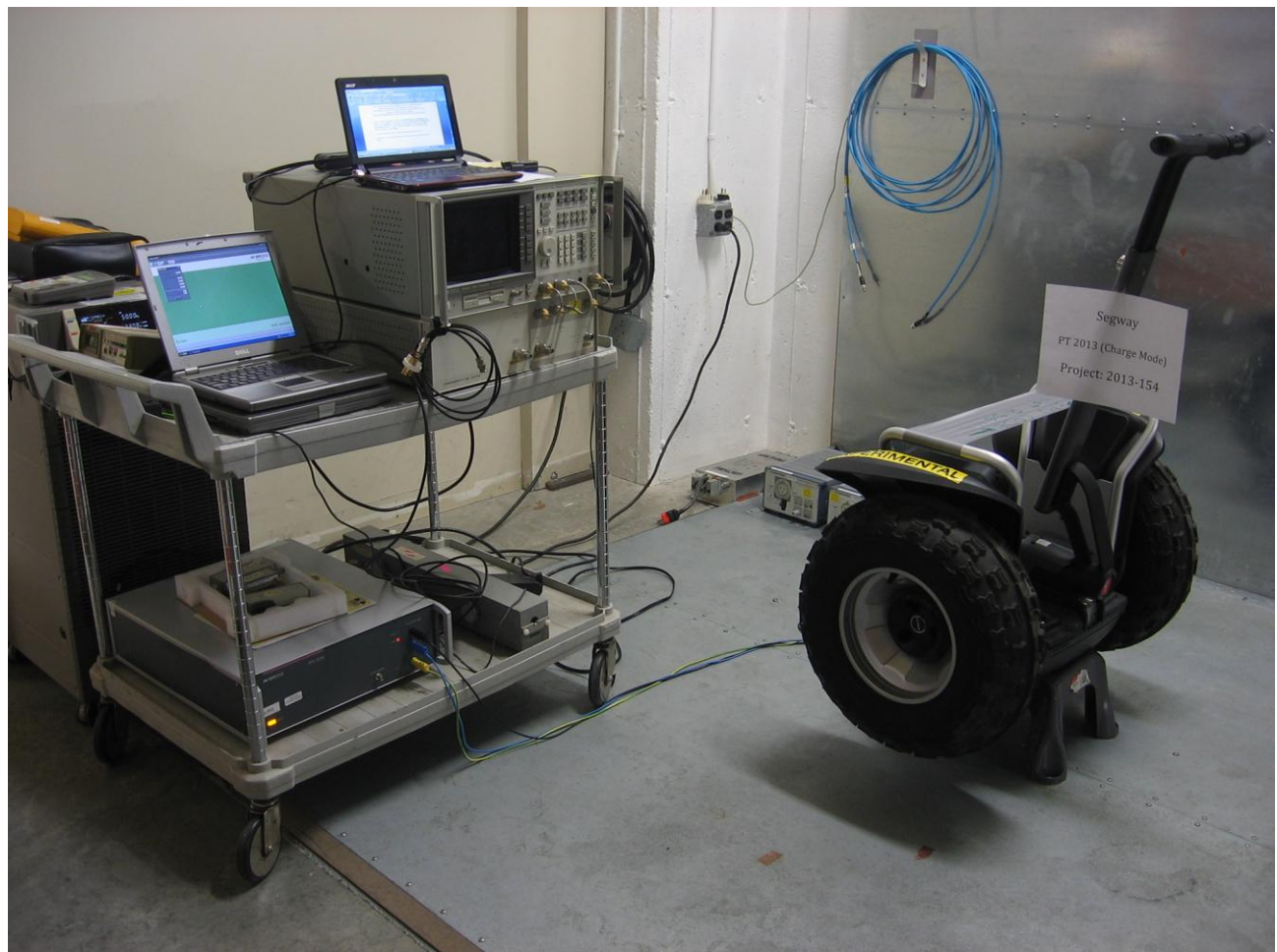


Testing Cert # 2778.01

Project: 2013-154
August 28, 14
Page 55 of 78

SEGWAY

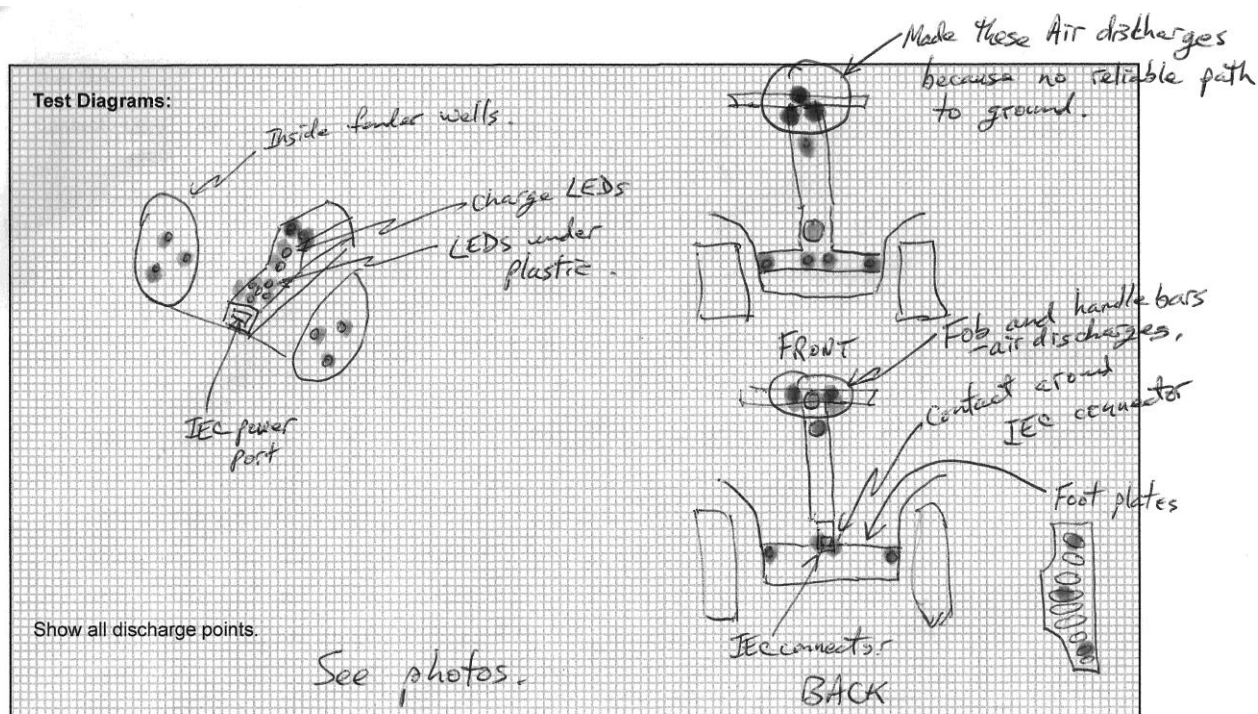
PT SE



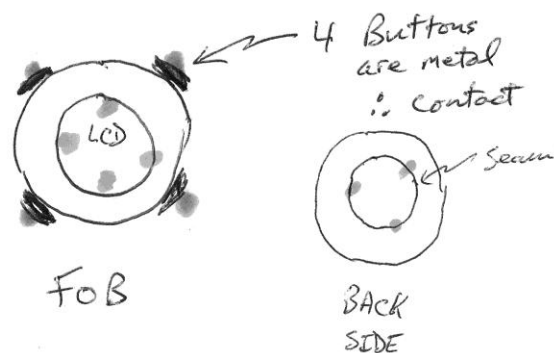
Flicker and Harmonics (Charge Mode only)

Addendum A

ESD Notes



- Contact
- Air



\checkmark = PASS Operating \times = Pass Charge mode

270 discharges per Voltage level.
270 / 1890

Test Data:				FRONT	VCP RIGHT	REAR	LEFT
Contact - Level:	Required:	Completed:					
+2kV	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	$\pm 2kV \checkmark \times$	$\checkmark \times$	$\checkmark \times$	$\checkmark \times$
-2kV	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	$\pm 4kV \checkmark \times$	$\checkmark \times$	$\checkmark \times$	$\checkmark \times$
+4kV	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	$\pm 6kV \checkmark \times$	$\checkmark \times$	$\checkmark \times$	$\checkmark \times$
-4kV	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	$\pm 8kV \checkmark \times$	$\checkmark \times$	$\checkmark \times$	$\checkmark \times$
+6kV	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>				
-6kV	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>				
$\pm 8kV$	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>				
Air - Level:	Required:	Completed:					
+2kV	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>				
-2kV	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>				
+4kV	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>				
-4kV	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>				
+8 8kV	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>				
-8 8kV	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>				
+15 15kV	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>				
-15 15kV	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>				

Passed VCP Operating + charge

FOB Operating Mode

Contact	Air
$\pm 2kV \checkmark$	\checkmark
$\pm 4kV \times$	\checkmark
$\pm 6kV \times$	\checkmark
$\pm 8kV \times$	\checkmark
$\pm 15kV \checkmark$	\checkmark

10cm 17cm to bottom of VCP.

FOB Air Discharge Passed.
* FOB Contact Discharge - See Test/EUT Observations.

Overall Results: ☒ *PASS ☐ FAIL * except for FOB - see below.

Test / EUT Observations: * FOB Contact discharge - between $\pm 4kV$ and $\pm 8kV$ the FOB would blank except for the odometer (or speedometer) whichever was being displayed before it blanked. - Segway to determine if this is a failure of Criteria B. 203PT continued to run even though the FOB blanked.

Photos Taken: Yes

Items for Follow-Up: FOB would blank when the test level was swiped away using the 1Meg cable to ground. Sometimes it also blanked during the Contact discharge.

Test Results Reviewed & Approved By, Date: []

Addendum B

Flicker and Harmonics Test Report

Report title:	Harmonics and Flicker
Company Name:	Segway
Date of test:	5:49 28.Jun 2005
Tester:	GC
Standard used:	EN/IEC 61000-3-3 Flicker
Short time (Pst):	10 min
Observation time:	120 min (12 Flicker measurements)
Flickermeter:	230V / 50Hz
Flicker Impedance:	Zref (IEC 60725)
Customer:	
E. U. T.:	PT SE
	230VAC, 50Hz

Test Result	PASS
-------------	------

(Date)		(Sign)	
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Maximum Flicker results

	EUT values	Limit	Result
Pst	0.234	1.00	PASS
Plt	0.113	0.65	PASS
dc [%]	0.033	3.30	PASS
dmax [%]	0.195	4.00	PASS
dt [s]	0.000	0.50	PASS

Detail Flicker data

Flicker measurement 1	EUT values	Limit	Result
Pst	0.058	1.00	PASS
dc [%]	0.000	3.30	PASS
dmax [%]	0.087	4.00	PASS
dt [s]	0.000	0.50	PASS

Flicker measurement 2	EUT values	Limit	Result
Pst	0.062	1.00	PASS
dc [%]	0.000	3.30	PASS
dmax [%]	0.078	4.00	PASS
dt [s]	0.000	0.50	PASS

Flicker measurement 3	EUT values	Limit	Result
Pst	0.062	1.00	PASS
dc [%]	0.000	3.30	PASS
dmax [%]	0.088	4.00	PASS
dt [s]	0.000	0.50	PASS

Flicker measurement 4	EUT values	Limit	Result
Pst	0.234	1.00	PASS
dc [%]	0.033	3.30	PASS
dmax [%]	0.195	4.00	PASS
dt [s]	0.000	0.50	PASS

Flicker measurement 5	EUT values	Limit	Result
Pst	0.139	1.00	PASS
dc [%]	0.017	3.30	PASS
dmax [%]	0.185	4.00	PASS
dt [s]	0.000	0.50	PASS
Flicker measurement 6	EUT values	Limit	Result
Pst	0.047	1.00	PASS
dc [%]	0.000	3.30	PASS
dmax [%]	0.081	4.00	PASS
dt [s]	0.000	0.50	PASS

Flicker measurement 7	EUT values	Limit	Result
Pst	0.052	1.00	PASS
dc [%]	0.000	3.30	PASS
dmax [%]	0.082	4.00	PASS
dt [s]	0.000	0.50	PASS

Flicker measurement 8	EUT values	Limit	Result
Pst	0.052	1.00	PASS
dc [%]	0.000	3.30	PASS
dmax [%]	0.079	4.00	PASS
dt [s]	0.000	0.50	PASS

Flicker measurement 9	EUT values	Limit	Result
Pst	0.052	1.00	PASS
dc [%]	0.000	3.30	PASS
dmax [%]	0.082	4.00	PASS
dt [s]	0.000	0.50	PASS

Flicker measurement 10	EUT values	Limit	Result
Pst	0.057	1.00	PASS
dc [%]	0.000	3.30	PASS
dmax [%]	0.079	4.00	PASS
dt [s]	0.000	0.50	PASS

Flicker measurement 11	EUT values	Limit	Result
Pst	0.057	1.00	PASS
dc [%]	0.000	3.30	PASS
dmax [%]	0.080	4.00	PASS
dt [s]	0.000	0.50	PASS

Flicker measurement 12	EUT values	Limit	Result
Pst	0.052	1.00	PASS
dc [%]	0.000	3.30	PASS
dmax [%]	0.078	4.00	PASS
dt [s]	0.000	0.50	PASS

Test Report

Report title:	Harmonics and Flicker
Company Name:	Segway
Date of test:	5:34 28.Jun 2005
Measurement file name:	Harmonics_3_2_Ed3 QS.rsd
Tester:	GC
Standard used:	EN/IEC 61000-3-2 Ed.3 Quasi-stationary Equipment class A <= 150% of the limit
Observation time:	60s
Windows width:	10 periods - (EN/IEC 61000-4-7 Edition 2002 + A1:2008)
Customer:	
E. U. T.:	PT SE
	230VAC, 50Hz

Test Result	
E. U. T.:	PASS
Power Source:	PASS

(Date)		(Sign)	
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E. U. T. Result

Check harmonics 2..40 [exception odd 21..39]:

Harmonic(s) > 150%:	
Order (n):	None
Harmonic(s) with average > 100%:	
Order (n):	None

Check odd harmonics 21..39:

All Partial Odd Harmonics below partial limits.	
Harmonic(s) > 150%:	
Order (n):	None
Harmonic(s) with average > 150%:	
Order (n):	None

Power Source Result

First dataset out of limit:				
DS (time):	None			
Harmonic(s) out of limit:				
Order (n):	None			

Average Harmonic Current Results				
Hn	I _{eff} [A]	% of Limit	Limit [A]	Result
1	495.848E-3			
2	8.144E-3	0.754	1.08	PASS
3	67.987E-3	2.956	2.30	PASS
4	7.314E-3	1.701	430.00E-3	PASS
5	39.480E-3	3.463	1.14	PASS
6	6.549E-3	2.183	300.00E-3	PASS
7	9.581E-3	1.244	770.00E-3	PASS
8	6.319E-3	2.747	230.00E-3	PASS
9	6.554E-3	1.639	400.00E-3	PASS
10	5.099E-3	2.771	184.00E-3	PASS
11	21.916E-3	6.641	330.00E-3	PASS
12	5.022E-3	3.275	153.33E-3	PASS
13	9.220E-3	4.390	210.00E-3	PASS
14	4.813E-3	3.662	131.43E-3	PASS
15	15.615E-3	10.410	150.00E-3	PASS
16	5.038E-3	4.381	115.00E-3	PASS
17	7.123E-3	5.382	132.35E-3	PASS
18	5.155E-3	5.043	102.22E-3	PASS
19	7.842E-3	6.622	118.42E-3	PASS
20	5.230E-3	5.685	92.00E-3	PASS
21	6.776E-3	4.217	160.71E-3	PASS
22	5.122E-3	6.124	83.64E-3	PASS
23	6.702E-3	4.567	146.74E-3	PASS
24	4.930E-3	6.431	76.66E-3	PASS
25	6.813E-3	5.046	135.00E-3	PASS
26	4.616E-3	6.523	70.77E-3	PASS
27	8.741E-3	6.993	124.99E-3	PASS
28	4.852E-3	7.385	65.71E-3	PASS
29	5.300E-3	4.554	116.39E-3	PASS
30	4.934E-3	8.045	61.33E-3	PASS
31	5.184E-3	4.761	108.87E-3	PASS
32	4.264E-3	7.415	57.50E-3	PASS
33	4.473E-3	4.374	102.27E-3	PASS
34	3.688E-3	6.814	54.12E-3	PASS
35	4.332E-3	4.492	96.44E-3	PASS
36	3.405E-3	6.661	51.11E-3	PASS
37	3.568E-3	3.912	91.21E-3	PASS
38	3.134E-3	6.472	48.42E-3	PASS
39	3.550E-3	4.102	86.53E-3	PASS
40	3.084E-3	6.705	46.00E-3	PASS

Maximum Harmonic Current Results				
Hn	I _{eff} [A]	% of Limit	Limit [A]	Result
1	496.279E-3			
2	9.159E-3	0.565	1.62	PASS
3	68.955E-3	1.999	3.45	PASS
4	7.931E-3	1.230	645.00E-3	PASS
5	40.456E-3	2.366	1.71	PASS
6	7.081E-3	1.574	450.00E-3	PASS
7	10.377E-3	0.898	1.15	PASS
8	7.002E-3	2.030	345.00E-3	PASS
9	7.057E-3	1.176	600.00E-3	PASS
10	5.627E-3	2.039	276.00E-3	PASS
11	22.622E-3	4.570	495.00E-3	PASS
12	5.660E-3	2.461	229.99E-3	PASS
13	9.779E-3	3.104	315.00E-3	PASS
14	5.268E-3	2.672	197.15E-3	PASS
15	16.413E-3	7.295	225.00E-3	PASS
16	5.459E-3	3.164	172.50E-3	PASS
17	7.883E-3	3.971	198.52E-3	PASS
18	5.587E-3	3.644	153.33E-3	PASS
19	8.281E-3	4.662	177.63E-3	PASS
20	5.780E-3	4.189	138.00E-3	PASS
21	7.532E-3	4.687	160.71E-3	PASS
22	5.513E-3	4.394	125.46E-3	PASS
23	7.516E-3	5.122	146.74E-3	PASS
24	5.301E-3	4.610	114.99E-3	PASS
25	7.201E-3	5.334	135.00E-3	PASS
26	5.145E-3	4.847	106.16E-3	PASS
27	9.385E-3	7.508	124.99E-3	PASS
28	5.369E-3	5.447	98.57E-3	PASS
29	5.802E-3	4.986	116.39E-3	PASS
30	5.402E-3	5.872	92.00E-3	PASS
31	5.694E-3	5.230	108.87E-3	PASS
32	4.662E-3	5.405	86.25E-3	PASS
33	4.804E-3	4.697	102.27E-3	PASS
34	4.043E-3	4.980	81.18E-3	PASS
35	4.668E-3	4.840	96.44E-3	PASS
36	3.763E-3	4.909	76.66E-3	PASS
37	3.827E-3	4.196	91.21E-3	PASS
38	3.508E-3	4.830	72.63E-3	PASS
39	3.883E-3	4.488	86.53E-3	PASS
40	3.399E-3	4.926	69.00E-3	PASS

Maximum Harmonic Voltage Results				
Hn	Ueff [V]	Ueff [%]	Limit [%]	Result
1	230.30	100.128		
2	13.10E-3	0.006	0.2	PASS
3	76.06E-3	0.033	0.9	PASS
4	17.09E-3	0.007	0.2	PASS
5	25.74E-3	0.011	0.4	PASS
6	15.49E-3	0.007	0.2	PASS
7	9.10E-3	0.004	0.3	PASS
8	9.63E-3	0.004	0.2	PASS
9	10.19E-3	0.004	0.2	PASS
10	7.44E-3	0.003	0.2	PASS
11	6.40E-3	0.003	0.1	PASS
12	6.28E-3	0.003	0.1	PASS
13	5.10E-3	0.002	0.1	PASS
14	5.37E-3	0.002	0.1	PASS
15	10.52E-3	0.005	0.1	PASS
16	6.96E-3	0.003	0.1	PASS
17	5.17E-3	0.002	0.1	PASS
18	7.08E-3	0.003	0.1	PASS
19	6.89E-3	0.003	0.1	PASS
20	5.91E-3	0.003	0.1	PASS
21	3.92E-3	0.002	0.1	PASS
22	5.15E-3	0.002	0.1	PASS
23	8.30E-3	0.004	0.1	PASS
24	6.14E-3	0.003	0.1	PASS
25	8.75E-3	0.004	0.1	PASS
26	6.08E-3	0.003	0.1	PASS
27	11.99E-3	0.005	0.1	PASS
28	4.56E-3	0.002	0.1	PASS
29	5.07E-3	0.002	0.1	PASS
30	4.16E-3	0.002	0.1	PASS
31	6.92E-3	0.003	0.1	PASS
32	5.78E-3	0.003	0.1	PASS
33	12.81E-3	0.006	0.1	PASS
34	5.12E-3	0.002	0.1	PASS
35	5.78E-3	0.003	0.1	PASS
36	3.74E-3	0.002	0.1	PASS
37	8.42E-3	0.004	0.1	PASS
38	4.85E-3	0.002	0.1	PASS
39	5.62E-3	0.002	0.1	PASS
40	5.35E-3	0.002	0.1	PASS

Test Report

Report title:	Harmonics and Flicker
Company Name:	Segway
Date of test:	5:34 28.Jun 2005
Measurement file name:	Harmonics_3_2_Ed3 QS.rsd
Tester:	GC
Standard used:	EN/IEC 61000-3-2 Ed.3 Quasi-stationary Equipment class A <= 150% of the limit
Observation time:	60s
Windows width:	10 periods - (EN/IEC 61000-4-7 Edition 2002 + A1:2008)
Customer:	
E. U. T.:	PT SE
	230VAC, 50Hz

Test Result	
E. U. T.:	PASS
Power Source:	PASS

(Date)		(Sign)	
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E. U. T. Result

Check Harmonics 2..40 [exception odd 21..39]:

Harmonic(s) > 150%:	
Order (n):	None
Harmonic(s) with average > 100%:	
Order (n):	None

Check odd Harmonics 21..39:

All Partial Odd Harmonics below partial limits.	
Harmonic(s) > 150%:	
Order (n):	None
Harmonic(s) with average > 150%:	
Order (n):	None

Power Source Result

First dataset out of limit:				
DS (time):	None			
Harmonic(s) out of limit:				
Order (n):	None			

Average Harmonic Current Results				
Hn	I _{eff} [A]	% of Limit	Limit [A]	Result
1	495.848E-3			
2	8.144E-3	0.754	1.08	PASS
3	67.987E-3	2.956	2.30	PASS
4	7.314E-3	1.701	430.00E-3	PASS
5	39.480E-3	3.463	1.14	PASS
6	6.549E-3	2.183	300.00E-3	PASS
7	9.581E-3	1.244	770.00E-3	PASS
8	6.319E-3	2.747	230.00E-3	PASS
9	6.554E-3	1.639	400.00E-3	PASS
10	5.099E-3	2.771	184.00E-3	PASS
11	21.916E-3	6.641	330.00E-3	PASS
12	5.022E-3	3.275	153.33E-3	PASS
13	9.220E-3	4.390	210.00E-3	PASS
14	4.813E-3	3.662	131.43E-3	PASS
15	15.615E-3	10.410	150.00E-3	PASS
16	5.038E-3	4.381	115.00E-3	PASS
17	7.123E-3	5.382	132.35E-3	PASS
18	5.155E-3	5.043	102.22E-3	PASS
19	7.842E-3	6.622	118.42E-3	PASS
20	5.230E-3	5.685	92.00E-3	PASS
21	6.776E-3	4.217	160.71E-3	PASS
22	5.122E-3	6.124	83.64E-3	PASS
23	6.702E-3	4.567	146.74E-3	PASS
24	4.930E-3	6.431	76.66E-3	PASS
25	6.813E-3	5.046	135.00E-3	PASS
26	4.616E-3	6.523	70.77E-3	PASS
27	8.741E-3	6.993	124.99E-3	PASS
28	4.852E-3	7.385	65.71E-3	PASS
29	5.300E-3	4.554	116.39E-3	PASS
30	4.934E-3	8.045	61.33E-3	PASS
31	5.184E-3	4.761	108.87E-3	PASS
32	4.264E-3	7.415	57.50E-3	PASS
33	4.473E-3	4.374	102.27E-3	PASS
34	3.688E-3	6.814	54.12E-3	PASS
35	4.332E-3	4.492	96.44E-3	PASS
36	3.405E-3	6.661	51.11E-3	PASS
37	3.568E-3	3.912	91.21E-3	PASS
38	3.134E-3	6.472	48.42E-3	PASS
39	3.550E-3	4.102	86.53E-3	PASS
40	3.084E-3	6.705	46.00E-3	PASS

Maximum Harmonic Current Results				
Hn	I _{eff} [A]	% of Limit	Limit [A]	Result
1	496.279E-3			
2	9.159E-3	0.565	1.62	PASS
3	68.955E-3	1.999	3.45	PASS
4	7.931E-3	1.230	645.00E-3	PASS
5	40.456E-3	2.366	1.71	PASS
6	7.081E-3	1.574	450.00E-3	PASS
7	10.377E-3	0.898	1.15	PASS
8	7.002E-3	2.030	345.00E-3	PASS
9	7.057E-3	1.176	600.00E-3	PASS
10	5.627E-3	2.039	276.00E-3	PASS
11	22.622E-3	4.570	495.00E-3	PASS
12	5.660E-3	2.461	229.99E-3	PASS
13	9.779E-3	3.104	315.00E-3	PASS
14	5.268E-3	2.672	197.15E-3	PASS
15	16.413E-3	7.295	225.00E-3	PASS
16	5.459E-3	3.164	172.50E-3	PASS
17	7.883E-3	3.971	198.52E-3	PASS
18	5.587E-3	3.644	153.33E-3	PASS
19	8.281E-3	4.662	177.63E-3	PASS
20	5.780E-3	4.189	138.00E-3	PASS
21	7.532E-3	4.687	160.71E-3	PASS
22	5.513E-3	4.394	125.46E-3	PASS
23	7.516E-3	5.122	146.74E-3	PASS
24	5.301E-3	4.610	114.99E-3	PASS
25	7.201E-3	5.334	135.00E-3	PASS
26	5.145E-3	4.847	106.16E-3	PASS
27	9.385E-3	7.508	124.99E-3	PASS
28	5.369E-3	5.447	98.57E-3	PASS
29	5.802E-3	4.986	116.39E-3	PASS
30	5.402E-3	5.872	92.00E-3	PASS
31	5.694E-3	5.230	108.87E-3	PASS
32	4.662E-3	5.405	86.25E-3	PASS
33	4.804E-3	4.697	102.27E-3	PASS
34	4.043E-3	4.980	81.18E-3	PASS
35	4.668E-3	4.840	96.44E-3	PASS
36	3.763E-3	4.909	76.66E-3	PASS
37	3.827E-3	4.196	91.21E-3	PASS
38	3.508E-3	4.830	72.63E-3	PASS
39	3.883E-3	4.488	86.53E-3	PASS
40	3.399E-3	4.926	69.00E-3	PASS

Maximum Harmonic Voltage Results				
Hn	Ueff [V]	Ueff [%]	Limit [%]	Result
1	230.30	100.128		
2	13.10E-3	0.006	0.2	PASS
3	76.06E-3	0.033	0.9	PASS
4	17.09E-3	0.007	0.2	PASS
5	25.74E-3	0.011	0.4	PASS
6	15.49E-3	0.007	0.2	PASS
7	9.10E-3	0.004	0.3	PASS
8	9.63E-3	0.004	0.2	PASS
9	10.19E-3	0.004	0.2	PASS
10	7.44E-3	0.003	0.2	PASS
11	6.40E-3	0.003	0.1	PASS
12	6.28E-3	0.003	0.1	PASS
13	5.10E-3	0.002	0.1	PASS
14	5.37E-3	0.002	0.1	PASS
15	10.52E-3	0.005	0.1	PASS
16	6.96E-3	0.003	0.1	PASS
17	5.17E-3	0.002	0.1	PASS
18	7.08E-3	0.003	0.1	PASS
19	6.89E-3	0.003	0.1	PASS
20	5.91E-3	0.003	0.1	PASS
21	3.92E-3	0.002	0.1	PASS
22	5.15E-3	0.002	0.1	PASS
23	8.30E-3	0.004	0.1	PASS
24	6.14E-3	0.003	0.1	PASS
25	8.75E-3	0.004	0.1	PASS
26	6.08E-3	0.003	0.1	PASS
27	11.99E-3	0.005	0.1	PASS
28	4.56E-3	0.002	0.1	PASS
29	5.07E-3	0.002	0.1	PASS
30	4.16E-3	0.002	0.1	PASS
31	6.92E-3	0.003	0.1	PASS
32	5.78E-3	0.003	0.1	PASS
33	12.81E-3	0.006	0.1	PASS
34	5.12E-3	0.002	0.1	PASS
35	5.78E-3	0.003	0.1	PASS
36	3.74E-3	0.002	0.1	PASS
37	8.42E-3	0.004	0.1	PASS
38	4.85E-3	0.002	0.1	PASS
39	5.62E-3	0.002	0.1	PASS
40	5.35E-3	0.002	0.1	PASS

Test Report

Report title:	Harmonics and Flicker
Company Name:	Segway
Date of test:	8:01 28.Jun 2005
Measurement file name:	Harmonics_3_2_Ed3 RANDOM.rsd
Tester:	GC
Standard used:	EN/IEC 61000-3-2 Ed.3 Random Equipment class A <= 150% of the limit
Observation time:	60s
Windows width:	10 periods - (EN/IEC 61000-4-7 Edition 2002 + A1:2008)
Customer:	
E. U. T.:	PT SE
	230VAC, 50Hz

Test Result	
E. U. T.:	PASS
Power Source:	PASS

(Date)		(Sign)	
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E. U. T. Result

Check Harmonics 2..40 [exception odd 21..39]:

Harmonic(s) > 150%:	
Order (n):	None
Harmonic(s) with average > 100%:	
Order (n):	None

Check odd Harmonics 21..39:

All Partial Odd Harmonics below partial limits.	
Harmonic(s) > 150%:	
Order (n):	None
Harmonic(s) with average > 150%:	
Order (n):	None

Power Source Result

First dataset out of limit:				
DS (time):	None			
Harmonic(s) out of limit:				
Order (n):	None			

Average Harmonic Current Results				
Hn	I _{eff} [A]	% of Limit	Limit [A]	Result
1	274.468E-3			
2	1.104E-3	0.102	1.08	PASS
3	35.706E-3	1.552	2.30	PASS
4	932.415E-6	0.217	430.00E-3	PASS
5	12.202E-3	1.070	1.14	PASS
6	1.012E-3	0.337	300.00E-3	PASS
7	18.079E-3	2.348	770.00E-3	PASS
8	810.857E-6	0.353	230.00E-3	PASS
9	5.245E-3	1.311	400.00E-3	PASS
10	849.712E-6	0.462	184.00E-3	PASS
11	10.477E-3	3.175	330.00E-3	PASS
12	778.726E-6	0.508	153.33E-3	PASS
13	8.437E-3	4.018	210.00E-3	PASS
14	748.001E-6	0.569	131.43E-3	PASS
15	1.301E-3	0.868	150.00E-3	PASS
16	758.769E-6	0.660	115.00E-3	PASS
17	4.829E-3	3.649	132.35E-3	PASS
18	763.116E-6	0.747	102.22E-3	PASS
19	1.695E-3	1.431	118.42E-3	PASS
20	721.965E-6	0.785	92.00E-3	PASS
21	2.155E-3	1.341	160.71E-3	PASS
22	806.744E-6	0.965	83.64E-3	PASS
23	3.268E-3	2.227	146.74E-3	PASS
24	749.251E-6	0.977	76.66E-3	PASS
25	1.125E-3	0.833	135.00E-3	PASS
26	859.496E-6	1.214	70.77E-3	PASS
27	1.832E-3	1.466	124.99E-3	PASS
28	778.444E-6	1.185	65.71E-3	PASS
29	2.193E-3	1.885	116.39E-3	PASS
30	757.232E-6	1.235	61.33E-3	PASS
31	840.242E-6	0.772	108.87E-3	PASS
32	744.060E-6	1.294	57.50E-3	PASS
33	2.232E-3	2.182	102.27E-3	PASS
34	721.492E-6	1.333	54.12E-3	PASS
35	2.304E-3	2.389	96.44E-3	PASS
36	732.073E-6	1.432	51.11E-3	PASS
37	1.040E-3	1.140	91.21E-3	PASS
38	809.948E-6	1.673	48.42E-3	PASS
39	1.498E-3	1.731	86.53E-3	PASS
40	730.049E-6	1.587	46.00E-3	PASS

Maximum Harmonic Current Results				
Hn	I _{eff} [A]	% of Limit	Limit [A]	Result
1	274.633E-3			
2	1.314E-3	0.081	1.62	PASS
3	35.842E-3	1.039	3.45	PASS
4	1.012E-3	0.157	645.00E-3	PASS
5	12.465E-3	0.729	1.71	PASS
6	1.191E-3	0.265	450.00E-3	PASS
7	18.198E-3	1.576	1.15	PASS
8	881.718E-6	0.256	345.00E-3	PASS
9	5.332E-3	0.889	600.00E-3	PASS
10	935.267E-6	0.339	276.00E-3	PASS
11	10.613E-3	2.144	495.00E-3	PASS
12	856.850E-6	0.373	229.99E-3	PASS
13	8.883E-3	2.820	315.00E-3	PASS
14	815.978E-6	0.414	197.15E-3	PASS
15	1.430E-3	0.635	225.00E-3	PASS
16	859.009E-6	0.498	172.50E-3	PASS
17	5.468E-3	2.754	198.52E-3	PASS
18	843.780E-6	0.550	153.33E-3	PASS
19	2.010E-3	1.131	177.63E-3	PASS
20	804.638E-6	0.583	138.00E-3	PASS
21	2.223E-3	1.383	160.71E-3	PASS
22	901.865E-6	0.719	125.46E-3	PASS
23	3.526E-3	2.403	146.74E-3	PASS
24	835.472E-6	0.727	114.99E-3	PASS
25	1.502E-3	1.112	135.00E-3	PASS
26	1.115E-3	1.051	106.16E-3	PASS
27	1.906E-3	1.525	124.99E-3	PASS
28	857.878E-6	0.870	98.57E-3	PASS
29	2.322E-3	1.995	116.39E-3	PASS
30	920.583E-6	1.001	92.00E-3	PASS
31	1.054E-3	0.968	108.87E-3	PASS
32	818.026E-6	0.948	86.25E-3	PASS
33	2.334E-3	2.282	102.27E-3	PASS
34	789.135E-6	0.972	81.18E-3	PASS
35	2.428E-3	2.518	96.44E-3	PASS
36	801.366E-6	1.045	76.66E-3	PASS
37	1.128E-3	1.236	91.21E-3	PASS
38	901.182E-6	1.241	72.63E-3	PASS
39	1.834E-3	2.120	86.53E-3	PASS
40	799.805E-6	1.159	69.00E-3	PASS

Maximum Harmonic Voltage Results				
Hn	Ueff [V]	Ueff [%]	Limit [%]	Result
1	230.29	100.127		
2	11.52E-3	0.005	0.2	PASS
3	72.45E-3	0.032	0.9	PASS
4	15.82E-3	0.007	0.2	PASS
5	24.54E-3	0.011	0.4	PASS
6	16.38E-3	0.007	0.2	PASS
7	8.41E-3	0.004	0.3	PASS
8	10.72E-3	0.005	0.2	PASS
9	10.14E-3	0.004	0.2	PASS
10	7.99E-3	0.003	0.2	PASS
11	6.54E-3	0.003	0.1	PASS
12	5.56E-3	0.002	0.1	PASS
13	5.13E-3	0.002	0.1	PASS
14	7.02E-3	0.003	0.1	PASS
15	11.86E-3	0.005	0.1	PASS
16	5.83E-3	0.003	0.1	PASS
17	5.88E-3	0.003	0.1	PASS
18	5.89E-3	0.003	0.1	PASS
19	5.90E-3	0.003	0.1	PASS
20	5.12E-3	0.002	0.1	PASS
21	6.01E-3	0.003	0.1	PASS
22	6.14E-3	0.003	0.1	PASS
23	8.72E-3	0.004	0.1	PASS
24	5.90E-3	0.003	0.1	PASS
25	8.65E-3	0.004	0.1	PASS
26	4.80E-3	0.002	0.1	PASS
27	12.46E-3	0.005	0.1	PASS
28	4.16E-3	0.002	0.1	PASS
29	4.66E-3	0.002	0.1	PASS
30	4.74E-3	0.002	0.1	PASS
31	7.24E-3	0.003	0.1	PASS
32	5.45E-3	0.002	0.1	PASS
33	12.77E-3	0.006	0.1	PASS
34	4.84E-3	0.002	0.1	PASS
35	5.41E-3	0.002	0.1	PASS
36	4.37E-3	0.002	0.1	PASS
37	9.13E-3	0.004	0.1	PASS
38	4.63E-3	0.002	0.1	PASS
39	5.52E-3	0.002	0.1	PASS
40	4.51E-3	0.002	0.1	PASS

END OF TEST REPORT