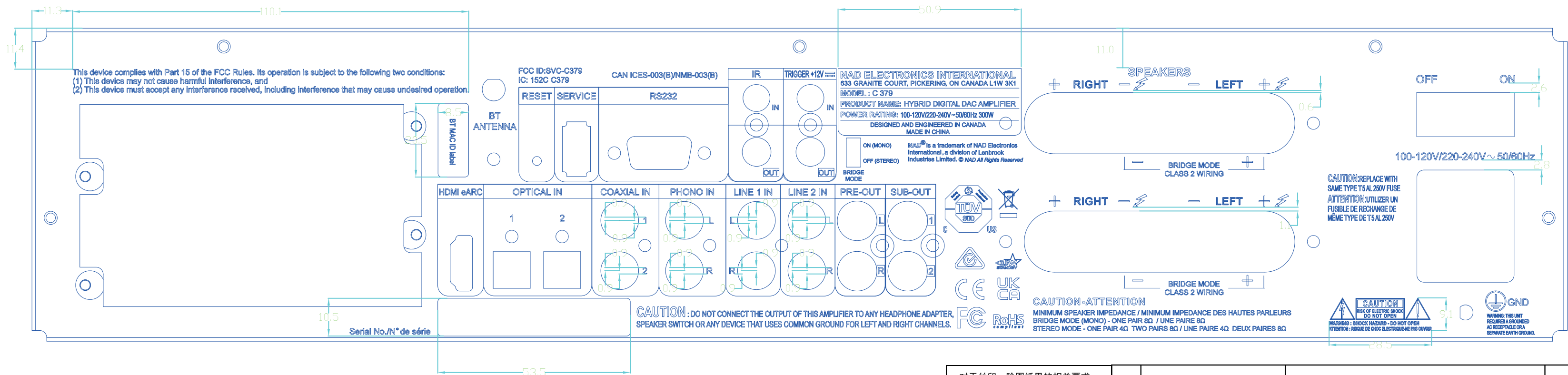
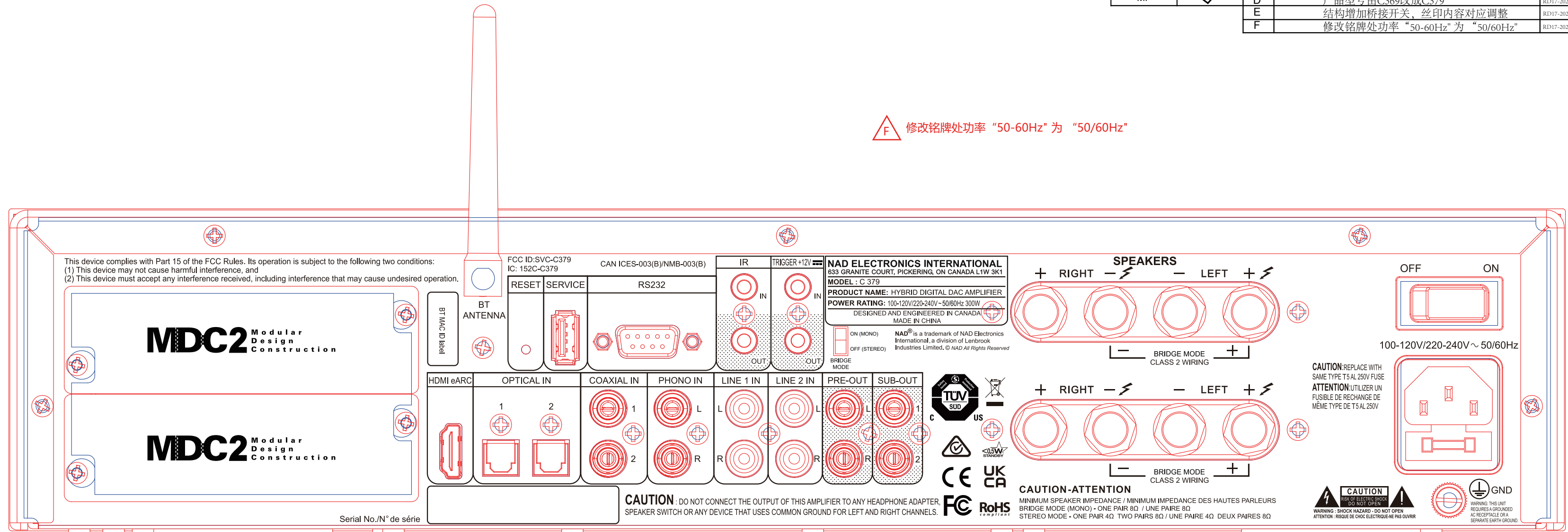
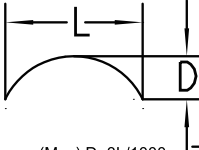


STAGE	CONFIRM	REVISIONS			
		REV	CHANGE DETAIL	ECR NO	NAME
VC		B	型号由C389改成C369	RD17-20220400177	Poppy 20220427
PP		C	保险丝信息由T8改成T5/增加接线柱丝印	RD17-2023010109	Poppy 20221202
MP	✓	D	产品型号由C369改成C379	RD17-20230200185	Poppy 20230418
		E	结构增加桥接开关, 丝印内容对应调整	RD17-20240400285	Poppy 20240418
		F	修改铭牌处功率 “50-60Hz” 为 “50/60Hz”	RD17-20240600289	Poppy 20240625



对于丝印，除图纸里的相关要求， 需同步参考下述打钩的SQE检验标准											
物料类型	检验标准	打钩	ITEM	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION			QTY REQD	COMMENT		
小塑胶、小橡胶件物料	HS/IS-SQE-01		PART LIST								
亚克力、镜片、视窗物料	HS/IS-SQE-02										
普通漆塑料件	HS/IS-SQE-03		Material	CAD generated drawing Don't manually update		HANSONG(NANJING) TECHNOLOGY CO.,LTD NO.HS/QR-RD-26					
橡胶漆塑料件	HS/IS-SQE-04			C379							
高光塑料件	HS/IS-SQE-05		Finish	APPROVALS		DATE		PART NAME	C379后背板丝印文件		
蚀纹塑料件	HS/IS-SQE-06			Drawn by ME Poppy		2024/06/25					
电镀塑料件	HS/IS-SQE-07		 (Max) D=3L/1000	VIEW		Checked by Group Leader Lydia		NO	63-3-122301-3F		
金属面板、端盖类	HS/IS-SQE-08			3RD ANGLE PROJECTION		Checked by Team leader Michael					
金属烤漆、丝印的底座、后盖板、支架	HS/IS-SQE-10	✓						DWG NO	HS40-1223-B12V1-SR03F		
玻璃件物料	HS/IS-SQE-21										
金属铁网	HS/IS-SQE-22										
							SCALE	1:1	REV F	A3 SIZE	SHEET1 OF 1

丝印定位公差表			
	 整体左右偏移	 整体上下偏移	 整体倾斜偏移
塑料件/铝件/ 钣金件/硅胶件	± 0.2mm	± 0.2mm	0.2mm
木 箱	± 1mm ± 0.2mm(孔中心对齐)	± 1mm ± 0.2mm(孔中心对齐)	0.2mm
玻璃件/透明塑 料平板件	± 0.15mm	± 0.15mm	0.2mm