## NOTES:

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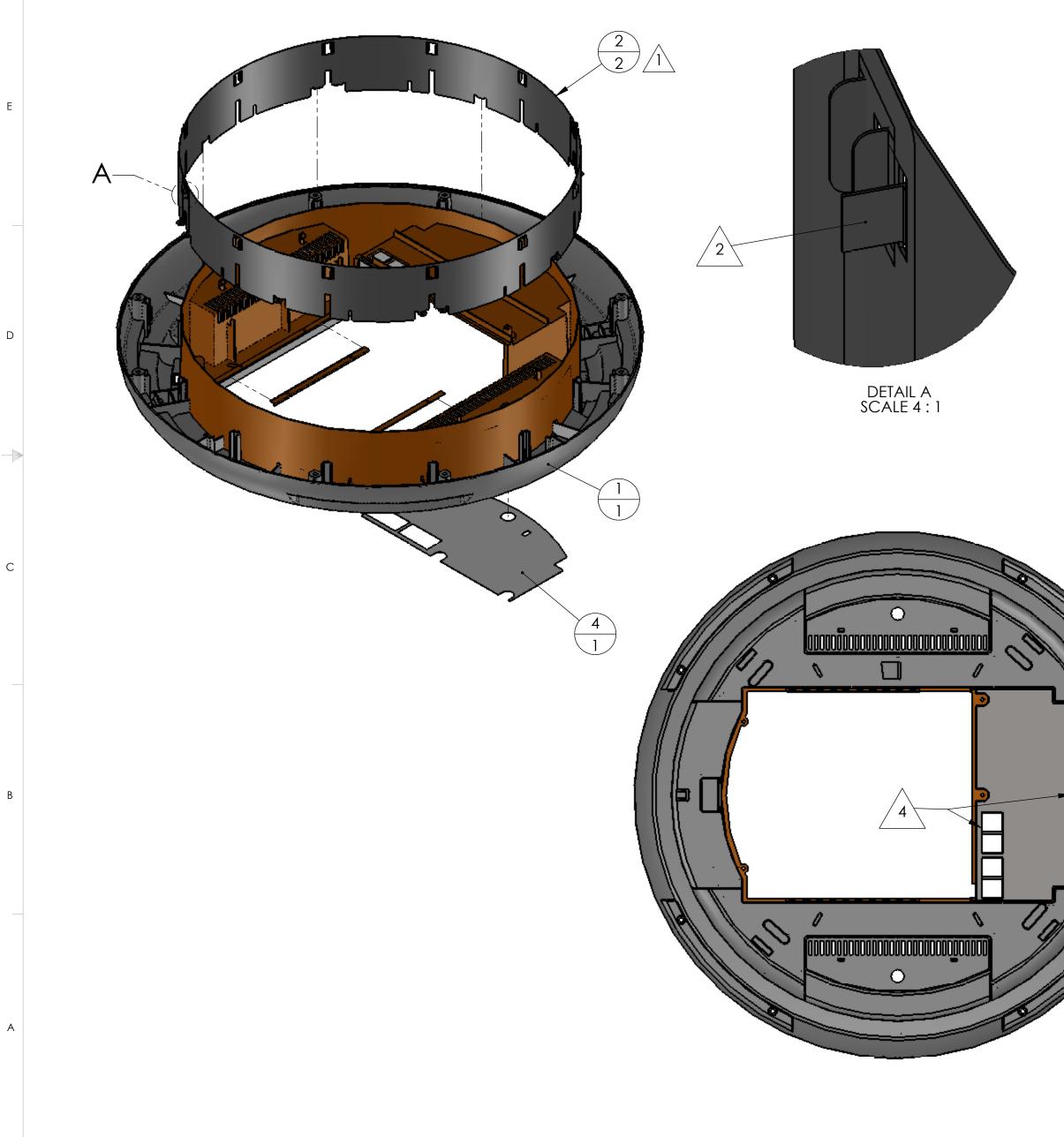
С

INDICATED COMPONENTS TO BE FULLY SEATED PRIOR TO / POST HEAT STAKING. HEAT STAKE NOTED COMPONENTS PER MFG STD.

INSERT RETAINING TABS IN SLOTS AND BEND FLAT TO JOIN REFLECTOR RING HALVES.

- 3. SLIDE PART NO. 230-0027-001 ONTO PLASTIC LEDGE ALINGING 2 HOLES IN PART ONTO 2 PLASTIC PINS (2 PL).
- ENSURE LABEL IS POSITIONED EQUALLY AROUND ALL THE CONNECTOR OPENINGS ON THE ENCLOSURE PLASTIC.

5. SPLIT BALLOONS CONTAIN ITEM NUMBER IN THE TOP PORTION AND QUANTITY IN THE BOTTOM PORTION.



3		2			1		
ZONE REV.		REVIS DESCRIPTION ODUCTION RELEASE		DATE 9/14/07	BY I. LAITY	APPROVED	
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	ITEM NO.	M PART NO. DESCRIPTION		ION		QTY	В
	1	220-0002-001	ENCLOSU			1	
	2	230-0080-001	RING, REFLECTOR, ANT, 11N LARGE ARRAY		2		
	3	230-0027-001	GASKET, EMI, SPRING FINGERS			2	
PROPRIETARY AND CONFIDENTIAL	4 830-0145-002 LABEL, PRODUCT, XN8   UNLESS OTHERWISE SPECIFIED: NAME DATE   DIMENSIONS ARE IN INCHES TOLERANCES: DRAWN I. LAITY 9/14/2007 XIRRUS 370 North Westlake Blvd. Westlake Village, Californ   FRACTIONAL ± 1/4° ANGULAR: MACH ± 1/4° BEND ± 1/4° DRAWN I. LAITY 9/14/2007 TITLE: SUB-ASSY, MECH ENG APPR.   INTERPRET GEOMETRIC TOLERANCING PER ASME Y14.5M Q.A. MFG APPR. MICHABELL, XI   MATERIAL COMMENTS: SIZE DWG. NO.				ECH, TOP,	А	
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF XIRRUS. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF XIRRUS IS PROHIBITED.	FINISH DO NOT SCA	LE DRAWING		<b>~</b> 125	5-0085-00 NO. 120-0085- 1	D2 🛆	