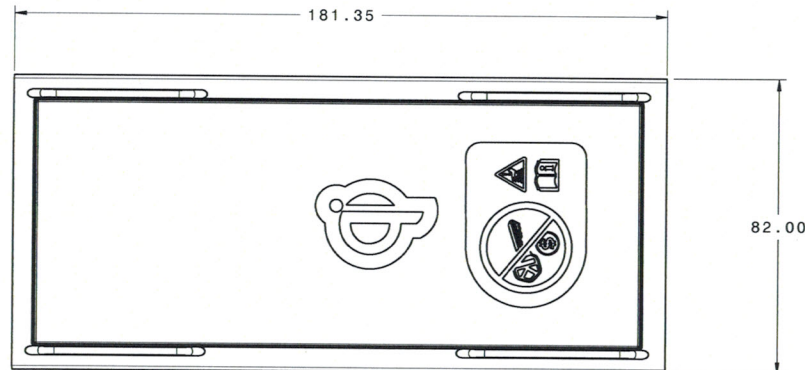
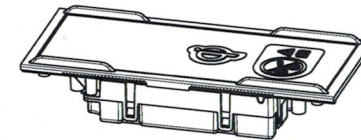


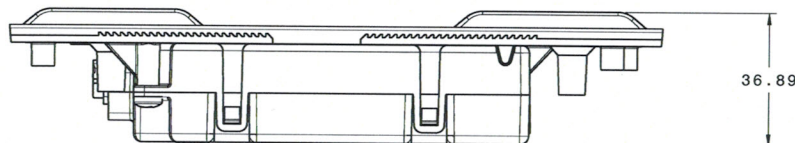
L&P PART #	ECP
SK20430	CR14112



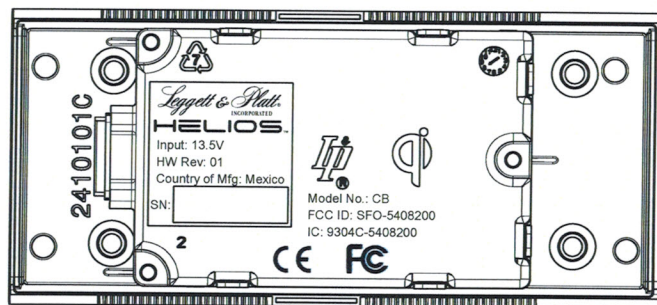
TV



ISO
(NTS)



FV



BV

C	0
S	0
A	0
R	0

GENERAL NOTES	
EXCEPTING BY YELLOWING UNLESS OTHERWISE NOTED.	
PLASTIC: SURF. PLAIN OR SON. HANDS SHALL BE PERMISSIBLE WITHIN PRINT TOLERANCE. MAXIMUM REARDED TO 20% . RADI TO BE NO SH. 45% UNLESS OTHERWISE NOTED. ALLOWABLE DRAFT ANGLE IS 1:20. MAX. UNLESS OTHERWISE NOTED. PRODUCTION QUALITY APPROVAL. PARTS TO HAVE RANDOM MEASURING. LOCATION OF PARTING LINE, GATES, RIBS/OUT PINS, TOLLING DEPARTS & CHANGES MUST BE APPROVED BY L&P ENG.	
METAL: NO CUTTING CHIPS, RUST, RESIN, COYR, WOOD, AND ANY OTHER ABNORMAL SURFACE DAMAGE. PLASTIC LAMINATION FILM ALLOWED: RUST SHOULD NOT EXCEED 2% OF SURF. 1. TOLERANCE OR BE REPERCUSSIVE TO OPERATOR SAFETY UNLESS OTHERWISE NOTED. ALL BEND RADI TO BE TOLERANCE OF MATERIAL.	
NON METAL COMPONENTS AND MATERIALS ONLY ARE TO MEET REQUIREMENTS OF PPS/ISO.	
PRODUCTION NOT TO BE COMPLETED UNTIL SAMPLE OF PRODUCTION TOOLING HAS BEEN RELEASED. AN INITIAL SAMPLE INSPECTION REPORT MUST BE SUBMITTED. BEFORE THE FIRST DELIVERY OF PRODUCTION PARTS FOR A CHANGE OF SUPPLIER, PRODUCTION TO TOOLING, OR REIFICATION IN PRODUCTION TECHNOLOGY AND A CHANGE OF PRODUCTION SITE THE QUALITY CONTROL AND ENGINEERING DEPARTMENTS MUST BE INFORMED. L&P WILL DECIDE ON THE BEST INITIAL SAMPLE.	
THIS IS A 100% CAD GENERATED PART. THE CAD DATA AND TRUE DIMENSIONS FOR THIS PART FOR ANY EXISTING DIMENSIONS ON THE DETAILED DRAWING. REFER TO DATA MODEL FOR MORE INFORMATION. THE TOLERANCES FOR DIMENSIONS TAKEN OFF THE DATA MODEL ARE EQUAL TO A DIMENSION WITH 2 DECIMAL PLACES.	
EXCEPTING THE TOLERANCE IN ACCORDANCE WITH ASME Y14.5-1994.	
- CRITICAL CHARACTERISTICS - VARIABLE DATA REQUIRED WITH 1.00 CPK SHORT TERM, 1.33 CPK LONG TERM.	
- SPECIAL CHARACTERISTICS - VARIABLE DATA REQUIRED, CONTROL PLAN CHECK DURING PRODUCTION.	
- ATTRIBUTIVE CHARACTERISTICS - ATTRIBUTIVE DATA REQUIRED, CONTROL PLAN CHECK DURING PRODUCTION.	
REGULATORY STANDARDS.	

A		CR14112		INITIAL RELEASE				MT		13MAR13			
REV..LEV..		ECP		DESCRIPTION						NAME		DATE	
		AUTOMOTIVE GROUP NORTH AMERICA		GENERAL TOLERANCE:		MAT. SPEC.:		 THIRD ANGLE PROJ.		SCALE:			
				LINEAR ± 0.5 ANGULAR $\pm 1^\circ$		-				1:1			
		 CATIA		DESCRIPTION:						SIZE:			
				CHIRAGING MODULE/ UPPER TRAY						-C-			
		CONFIDENTIAL: This document contains technical information proprietary to LEONETTA & PLATT. It is a trademark to copy this (these) confidential document(s), pass it (them) to a third party and to use or communicate the contents thereof without express authority. Offenders are liable to the payment of damages. All rights are reserved in the event of a patent being granted or a utility model or design being registered.		DRAWING NUMBER:						SHEET:			
				SK20430						10F1			