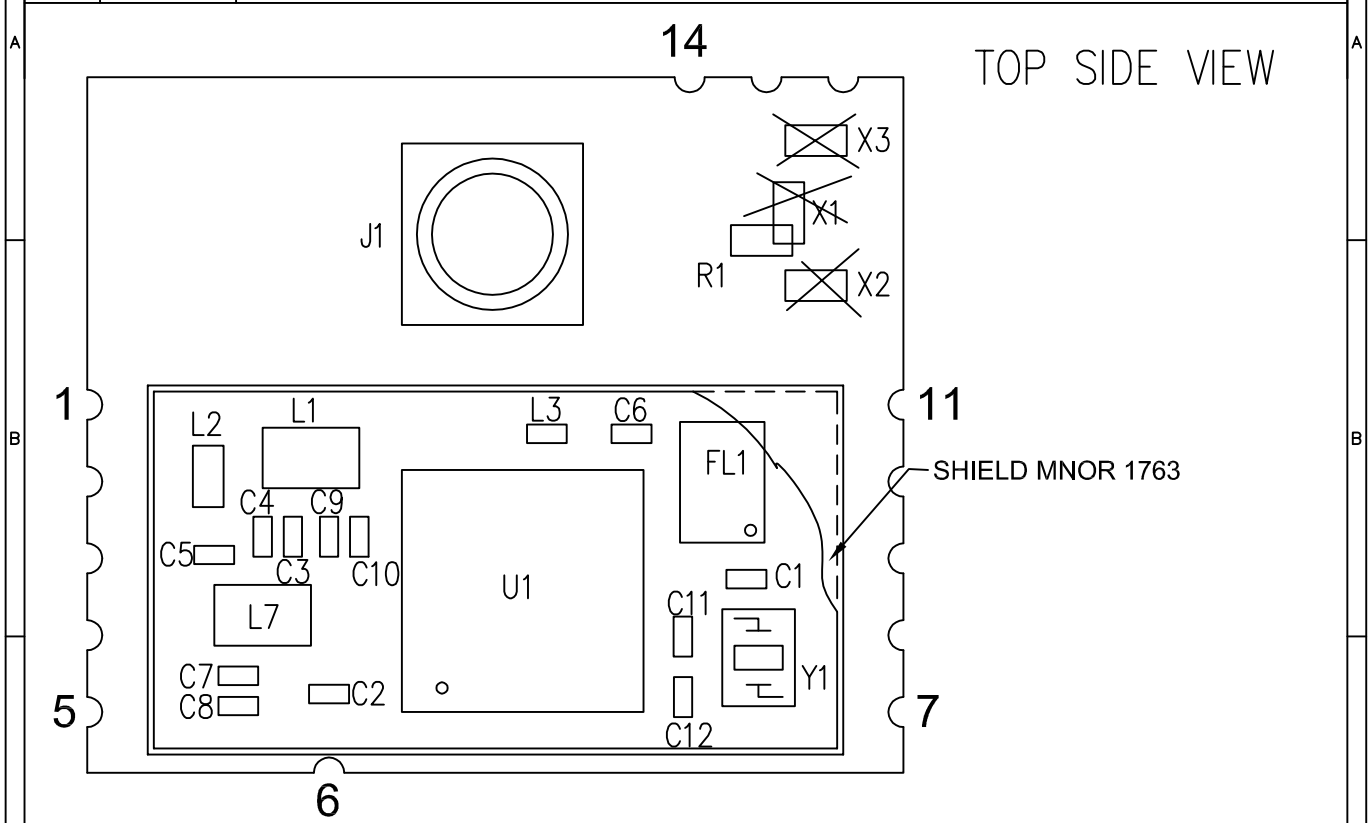


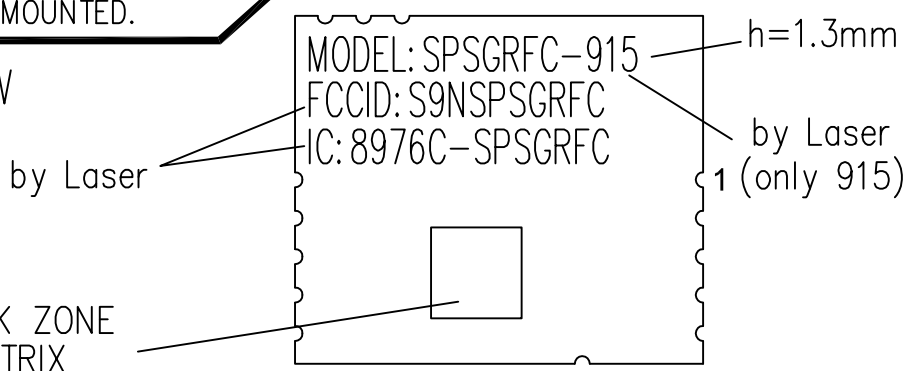
REV.	DATE	DESCRIPTION OF REVISION AND AUTHOR
V1	07.09.16	FIRST ISSUE Galli



- Solder the components on p.c.b. using Nitrogen Atmosphere Furnace.
- Assemble the shield.
- Execute the functional test.
- The assembling must be compliant with IPC norms, ref. to "IPC A 610 class".
- Add the texts ("MODEL:SPSGRFC-" already present on pcb), by laser, on Bottom side as shown on the drawing below.

NOTE: X1,X2,X3 ARE NOT MOUNTED.

BOTTOM SIDE VIEW
(NOT IN SCALE)



				COMPONENTS LAYOUT (PC30B)		Doc. ref. SPSGRFC-915	
Page size A4		Material		Finish		Drawing No. DM00314747.V1	
Colour		ROUGHNESS (um) Machine finish		TOLERANCES (except where otherwise stated) LINEAL MEASURES		Scale 8 : 1	
ALL DIMENSIONS ARE IN mm (inch). REMOVE ALL BURRS AND SHARP EDGES.		No decimal = ±1mm .X = ±0.2mm .XXX = ±0.05mm .XX = ±0.1mm .XXXX = ±0.025mm		No decimal = ±1° .X = ±0°30'		Drawn by	
		<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>				Passed by	
						Approved by	
						Date	
						Sheet of 1 1	