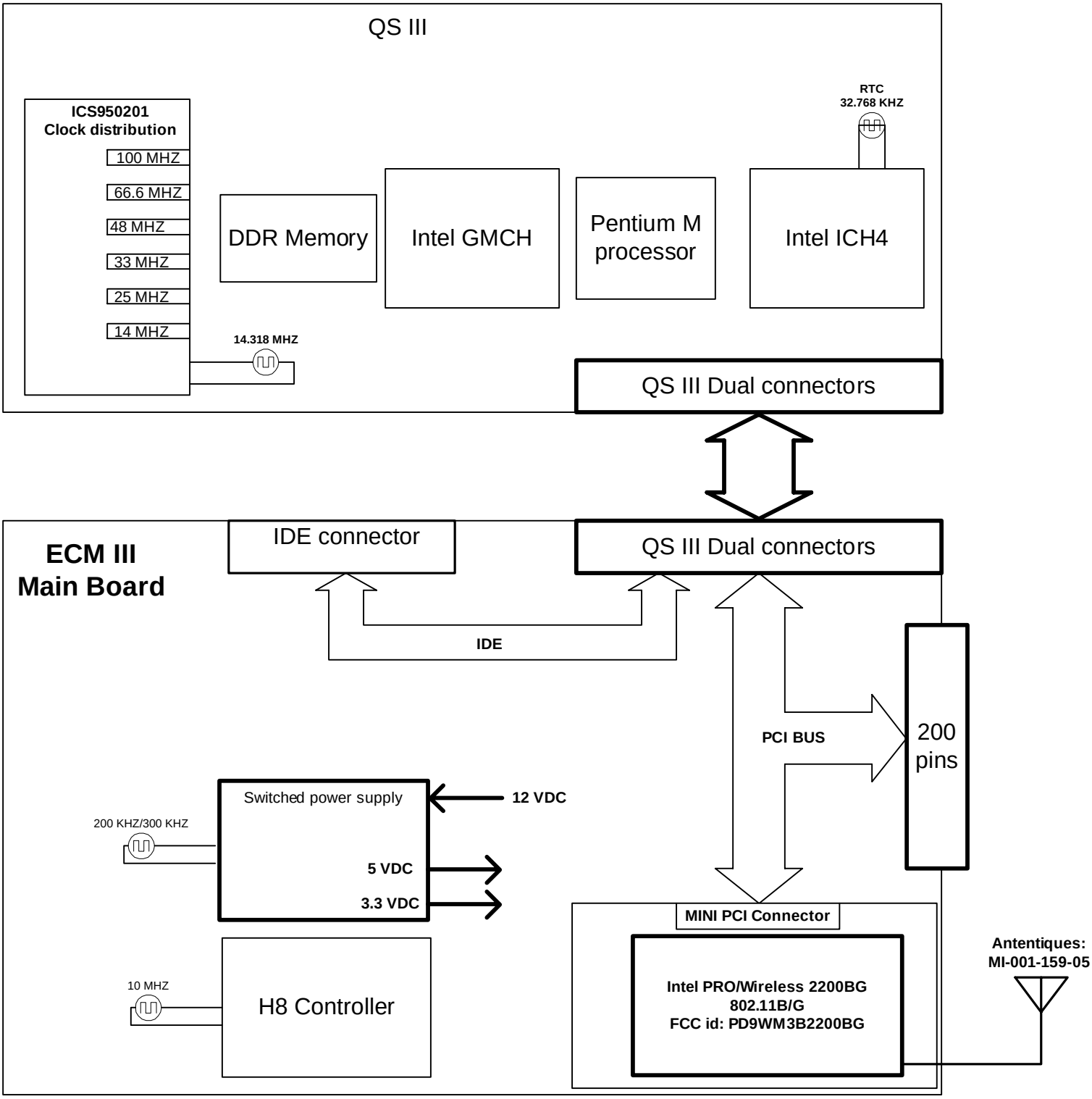ECM BLOCK DIAGRAM