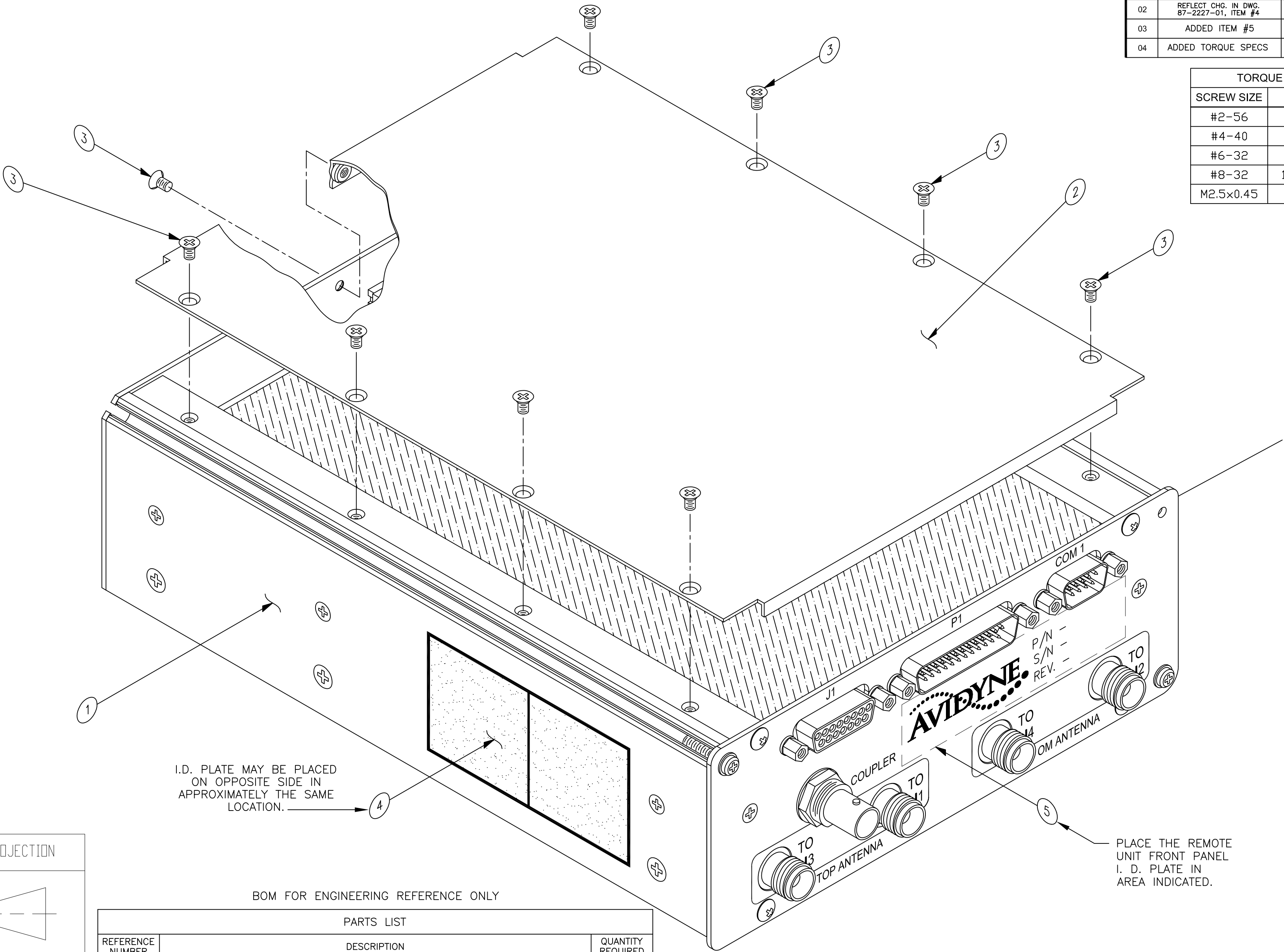


REV.	REMARKS	BY	CHK.	APPD.	DATE
00	INITIAL RELEASE	LAR	WCB	LAR	8-21-97
01	CHG. ITEMS #2&4	LAR	D.R.	LAR	01Jul1999
02	REFLECT CHG. IN DWG. 87-2227-01, ITEM #4	LAR	D.R.	LAR	08Dec2000
03	ADDED ITEM #5	LAR	D.R.	LAR	30Apr2008
04	ADDED TORQUE SPECS	NB	D.R.	NB	17Dec2008

TORQUE SPECIFICATIONS		
SCREW SIZE	MIN/MAX	UNITS
#2-56	2.5/3.0	IN/LBS
#4-40	5.0/5.5	IN/LBS
#6-32	8.5/9.0	IN/LBS
#8-32	10.0/12.0	IN/LBS
M2.5x0.45	3.0/3.5	IN/LBS



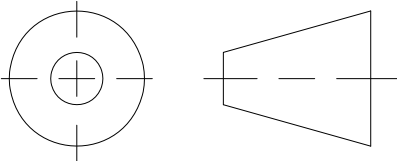
I.D. PLATE MAY BE PLACED ON OPPOSITE SIDE IN APPROXIMATELY THE SAME LOCATION.

PLACE THE REMOTE UNIT FRONT PANEL I. D. PLATE IN AREA INDICATED.

BOM FOR ENGINEERING REFERENCE ONLY

PARTS LIST		
REFERENCE NUMBER	DESCRIPTION	QUANTITY REQUIRED
1	9900 BEARING ASSEMBLY #6; R.I.C. DWG. #87-2227-XX	1
2	ATS-9900 TOP COVER ASSEMBLY; R.I.C. DWG. #87-2206-XX	1
3	#4-40 x 3/16" PHILLIPS 82° UNDERCUT FLAT HEAD M.S., STAINLESS STEEL	9
4	ATS-9900 REMOTE UNIT IDENTIFICATION PLATE ARTWORK; R.I.C. DWG. #87-2149-XX	1
5	REMOTE UNIT FRONT PANEL I.D. PLATE; R.I.C. DWG. #87-2238-XX	1
NOTE: FOR ACTIVE BEARING UNITS USE 9900BX REMOTE UNIT I.D. PLATE & ARTWORK (R.I.C. DRAWING #87-2546-XX), FOR REFERENCE ITEM #4		

3RD ANGLE PROJECTION



CAUTION

THIS DRAWING WAS CREATED BY COMPUTER INPUT. DO NOT REVISE MANUALLY. DATA EXISTS AT AVIDYNE CORPORATION

SOFTWARE: AUTOCAD

PARENTICAL INFORMATION IS FOR REFERENCE ONLY. EXAMPLE (REF) UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES (mm) TOLERANCES: LINEAR DIMENSIONS: SEE APPLICABLE NOTES ANGLES: ± 2° CONCENTRICITY BETWEEN DIA ON A COMMON AXIS TO BE WITHIN .010 ALL SHEETS ARE THE SAME REVISION STATUS	SYMBOL IDENTIFICATION INTERPRETATION (ITEM) OR (ITEM) QTY HOLE DIAMETERS: UNDER - .0251 = ±.005 Ø .251 - .500 = +.006 - .005 OVER .500 = +.008 - .005 ◇ DENOTES: SEE APPLICABLE NOTE	CONFIDENTIAL PROPERTY OF AVIDYNE CORPORATION. NOT TO BE DISCUSSED WITHOUT PERMISSION		AVIDYNE CORPORATION DBA: RYAN INTERNATIONAL CORPORATION 4800 EVANSWOOD DR COLUMBUS OH 43026	
		APPROVALS	DATE	9900 BEARING REMOTE UNIT FINAL ASSEMBLY	REV. 04
PREP	LAR	08/21/97	SIZE C	DWG. NO. 87-2229	
CHKD	WCB	08/21/97	SCALE NONE		
ENGR APRVD	LAR	08/21/97			
				SHEET 1 OF 1	