

ILS 320

Glossy White Thermal Transfer Polyester

Service Temperature Range: -40° F (-40°C) to +302° F (150°C)

Humidity Resistance: Excellent.
After 24 hours at 100° F (38°C) and 100% relative humidity, no change noted.

Outdoor Life: Outdoor life is approximately 2-5 years.
Outdoor aging is dependent on climate, the direction the label faces, the surface angle to which the label is applied (horizontal or vertical), and the amount of airborne pollutants to which the label is exposed. Outdoor life is defined as the length of time the imprinting remains legible.

Shelf Life: One year from receipt of material
Product should be stored in polyethylene bags at 72°F (22°C) and 50% relative humidity.

SPECIAL CONSIDERATIONS

Minimum Application Temperature: 50°F (10°C). For best bonding conditions, application surface should be at room temperature or slightly higher.

For maximum bond strength, surface should be clean and dry. A typical cleaning solvent is heptane or isopropyl alcohol. Higher initial bonds are achieved through increased rub down pressure.

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