DATE：2006/9/25

CUSTOMER：CLEVO CO.

APPROVAL SHEET

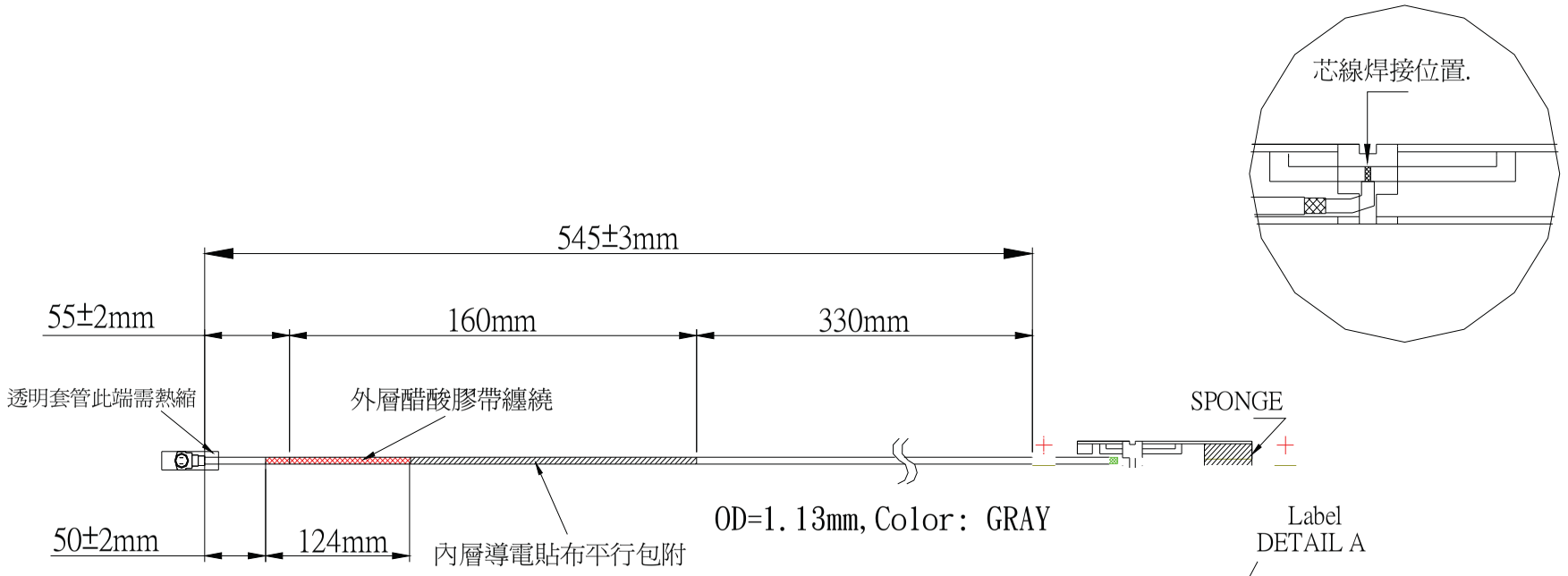
MODEL	**M540S**
DESCRIPTION	**PIFA For Bluetooth Antenna** **2.4~2.5GHZ**
SUPPLIER P/N	**K05007002851**
CUSTOMER P/N	**6-23-7M54S-010**
FILE P/N	

FAVORTRON			**CUSTOMER**	
Manager	**Supervisor**	**Engineer**		
Nick	**Nick**	**Vincent**		

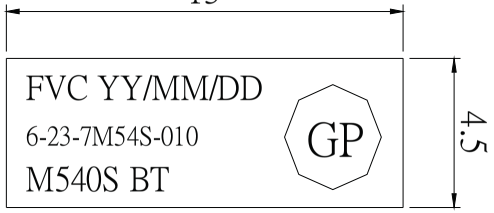
台北縣新店市民權路 108-1 號 4F
4F, No. 108-1, MincHziuan Rd.,SHzindian City,
Taipei HZsien 231, Taiwan. R.O.C

TEL: (02) 2218-2189
FAX: (02) 2218-5420
URL:www.fvc.com.tw

1. DRAWING ASSEMBLY



DETAIL A



NOTES:
禁止使用1級環境管理物質，具體物質參見我司技朮標准

REV	DESCRIPTION	DATE	Approval
5			
4			
3			
2			
1			

REVISIONS

機　密
廠內專用

備註	※未標註公差處， 請參照下列標準。

發　行	RANGE	TOLERANCE
	OVER 101	±3.0
	51-100	±2.5
	31-50	±2.0
	30 BELOW	±1.5
	Units mm	Scale 1:1
	Size A4	Date 2006/09/22
	Sheet 1/3	

惠貿電子股份有限公司
FAVORTRON CO.,LTD

Title:
藍天M540S BT ANT.成品圖

Part No.	K05007002851	
Draw No.	TD-E-60874-a1	
CUS.Part No.	6-23-7M54S-010	
CUS.Rev.	a1	
Approval	Check	Designed

BOM

ITEM	COMPONENT	Q'TY	DESCRIPTION	FAVORTRON P/N	VENDER
1	同軸線(含接頭)	1	OD1.13mm/單頭I-PEX/570mm/灰色	M04007159001	FVC
2	SPONGE	1	8mm*3mm*t=3.5mm	M01009001002	東鋒
3	導電貼布	1	10*160mm(83530)	G01001163002	嘉得隆
4	M540G-LEFT- PIFA 鐵件	1	馬口鐵t=0.4mm	M02007003001	品欣
5	LABEL	1	4.5x13mm 白色	G01013007001	亞識
6	TUBE	1	OD2.5*20mm(透明)內徑3.1±0.2壁厚0.25±0.1	B02009714999	三聯
7	醋酸膠帶	1	10*200mm/整卷型	G01002001001	強宇
8	鋁麥拉膠帶	1	33mm*25mm t=0.1(鋁箔面背導電膠33mm*5mm)	M01005001002	隆揚
9					
10					
11					
12					
13					
14					
15					
16					
17					

(M04007159001)

ITEM	COMPONENT	Q'TY	DESCRIPTION	FAVORTRON P/N	VENDER
1	Connector	1	接頭 MHF PLUG(I-PEX)鍍金(20278-111R-13)	L07001001001	I-PEX
2	同軸線	1	同軸線OD1.13*569mm(灰色)/整捲	M04005008001	日立信電

機　密

廠內專用

NOTES:

禁止使用1級環境管理物質，具體物質參見我司技术標准

發　行	備　註

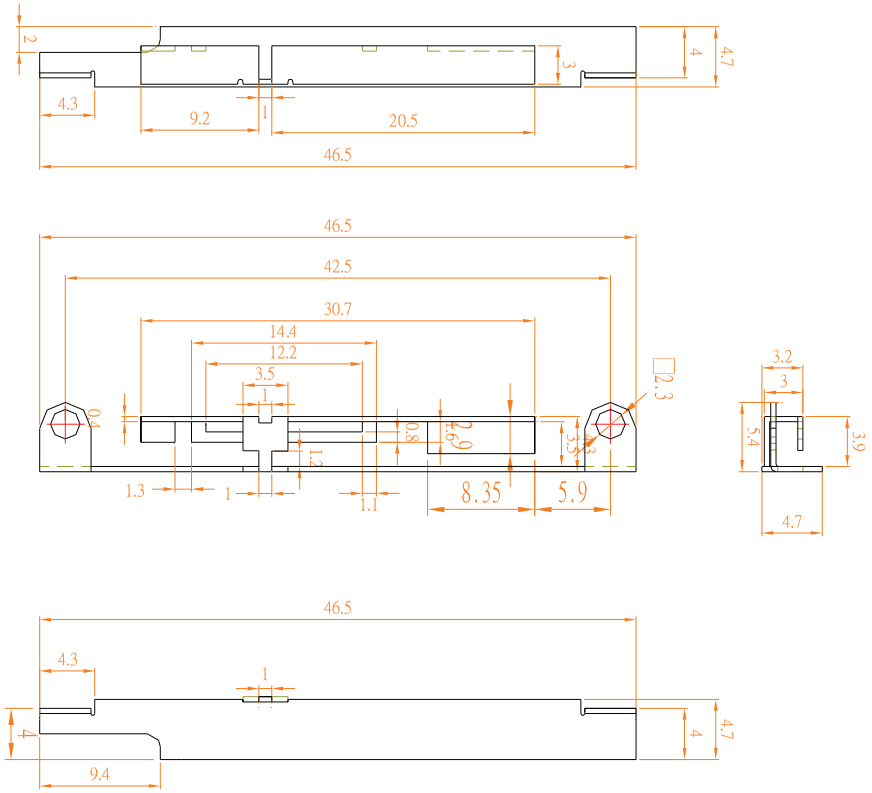
Date 2006/09/22 Sheet 2/3

惠貿電子股份有限公司
FAVORTRON CO.,LTD

Title:
藍天M540S BT BOM 表

Part No.	K05007002851
Draw No.	TD-E-60874-a1
CUS.Part No.	6-23-7M54S-010
CUS.Rev.	a1

Approval	Check	Designed

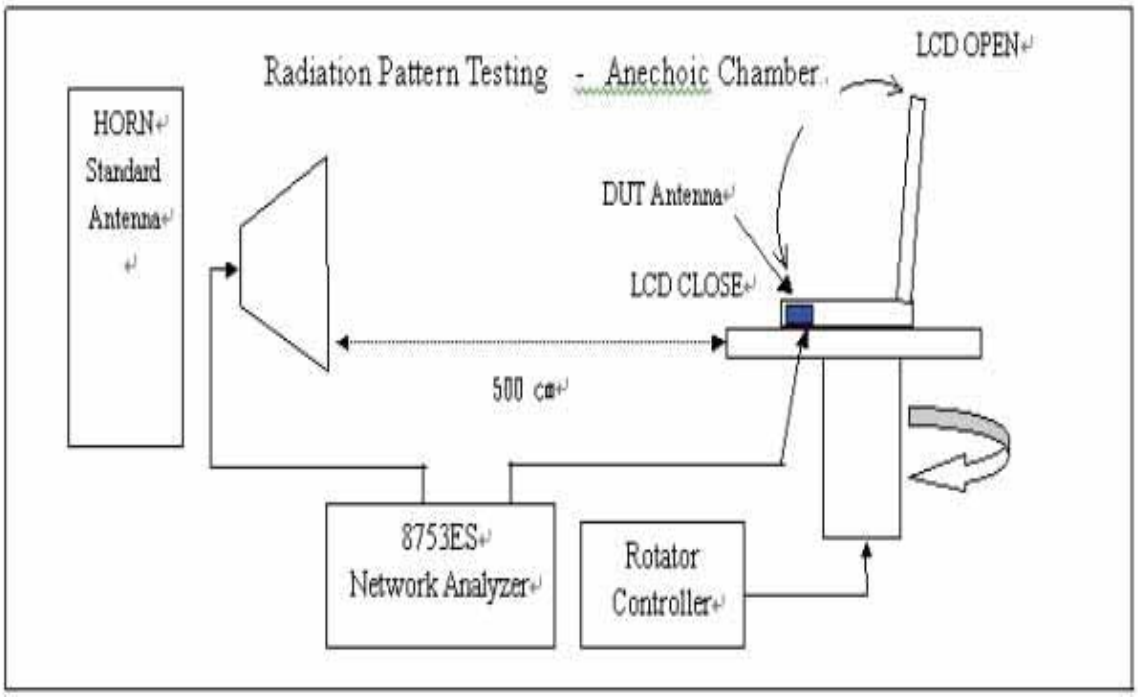


Remark:

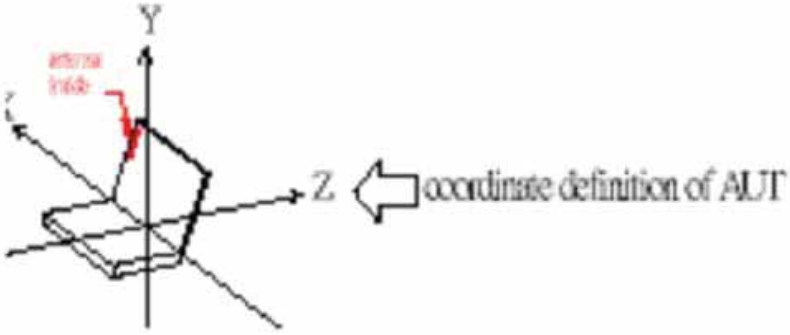
1. MATERIAL：馬口鐵
2. t = 0.4mm±0.05
3. 表面不得有毛邊
4. 外觀不得有壓傷油污刮傷手紋
5. 未標示公差範圍者請詳公差欄標示值。

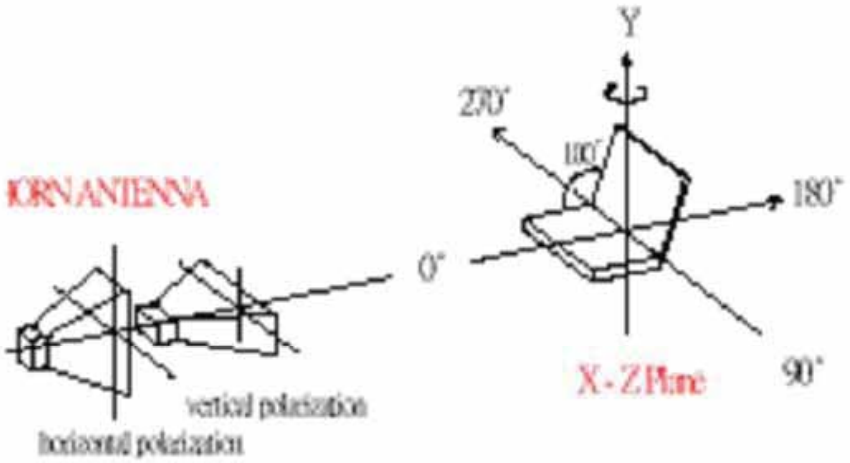
備註	※未標註公差處， 請參照下列標準。			惠貿電子股份有限公司 FAVORTRON CO.,LTD.		
				TITLE: 藍天M540G-LEFT-PIFA		
發　行	RANGE	TOLERANCE		PART NO.	M02007003001	
	Over 101	±1.5		DRAW NO.	TD-E-50657-A1	
	51-100	±1.0		Customer No.		
	31-50	±0.3		Custormer REV.		
	30 Below	±0.2		APPROVAL	CHECKED	DRAWED
	Units MM	Rev.	A0	NicK	James	Kelly
	Size A4	Scale	1:1			
	Sheet PAGE					

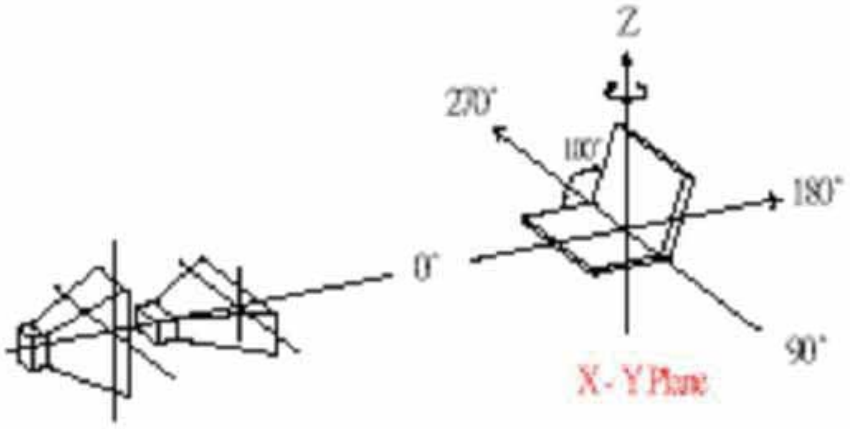
天線測試方法


Radiation Pattern Testing - Anechoic Chamber
LCD OPEN
HORN
Standard
Antenna
DUT Antenna
LCD CLOSE
500 cm
8753ES
Network Analyzer
Rotator
Controller

Coordinate Definition

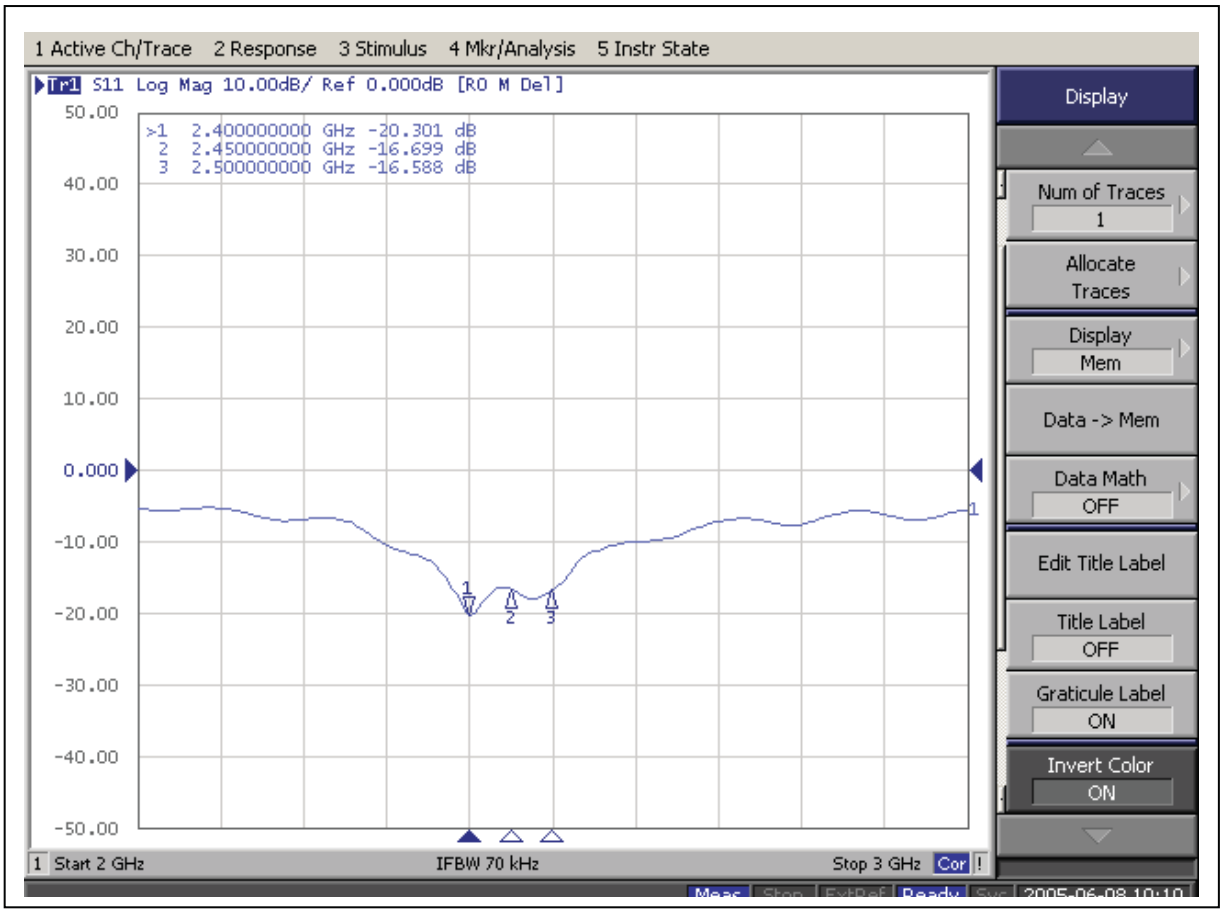




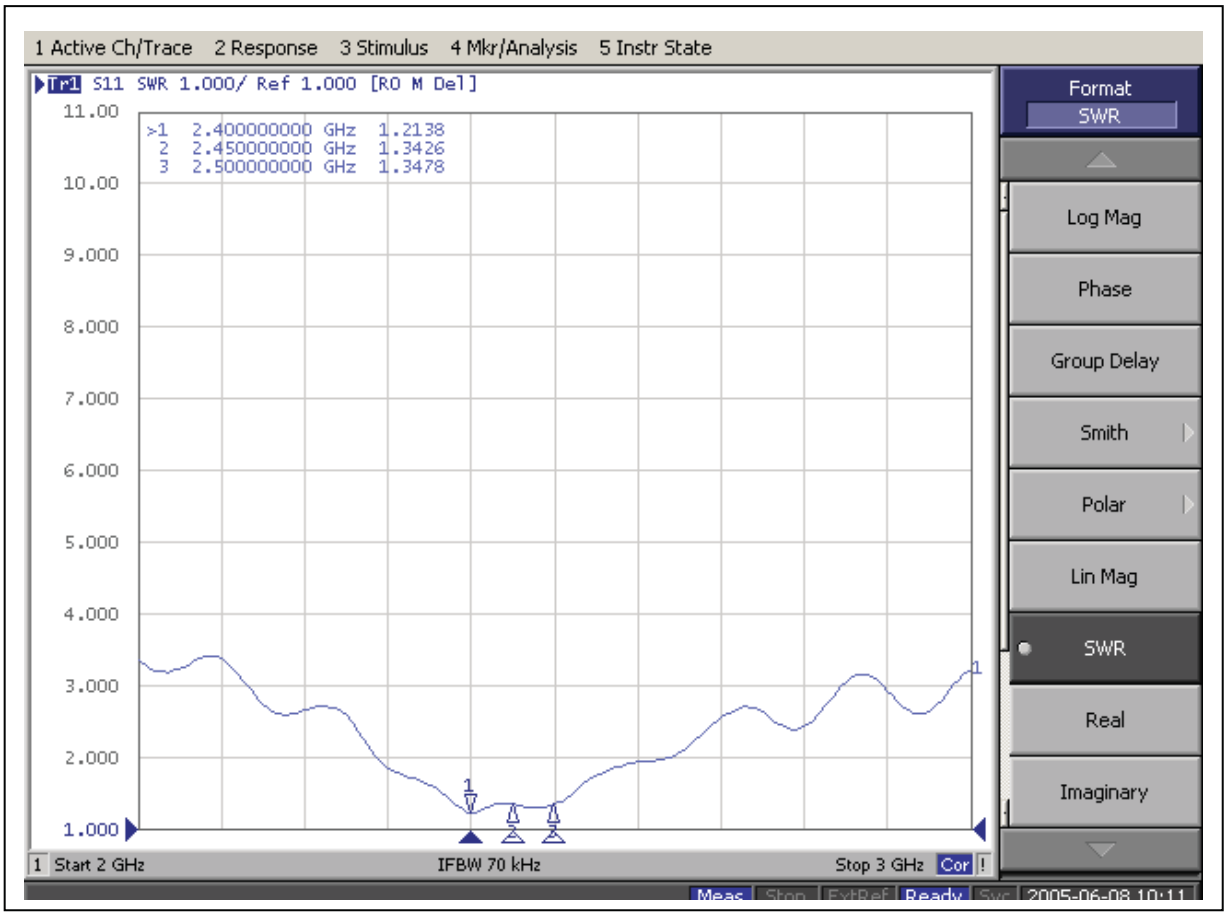


2. Bluetooth Ant./ (Left)

2.4~2.5GHZ / Return Loss

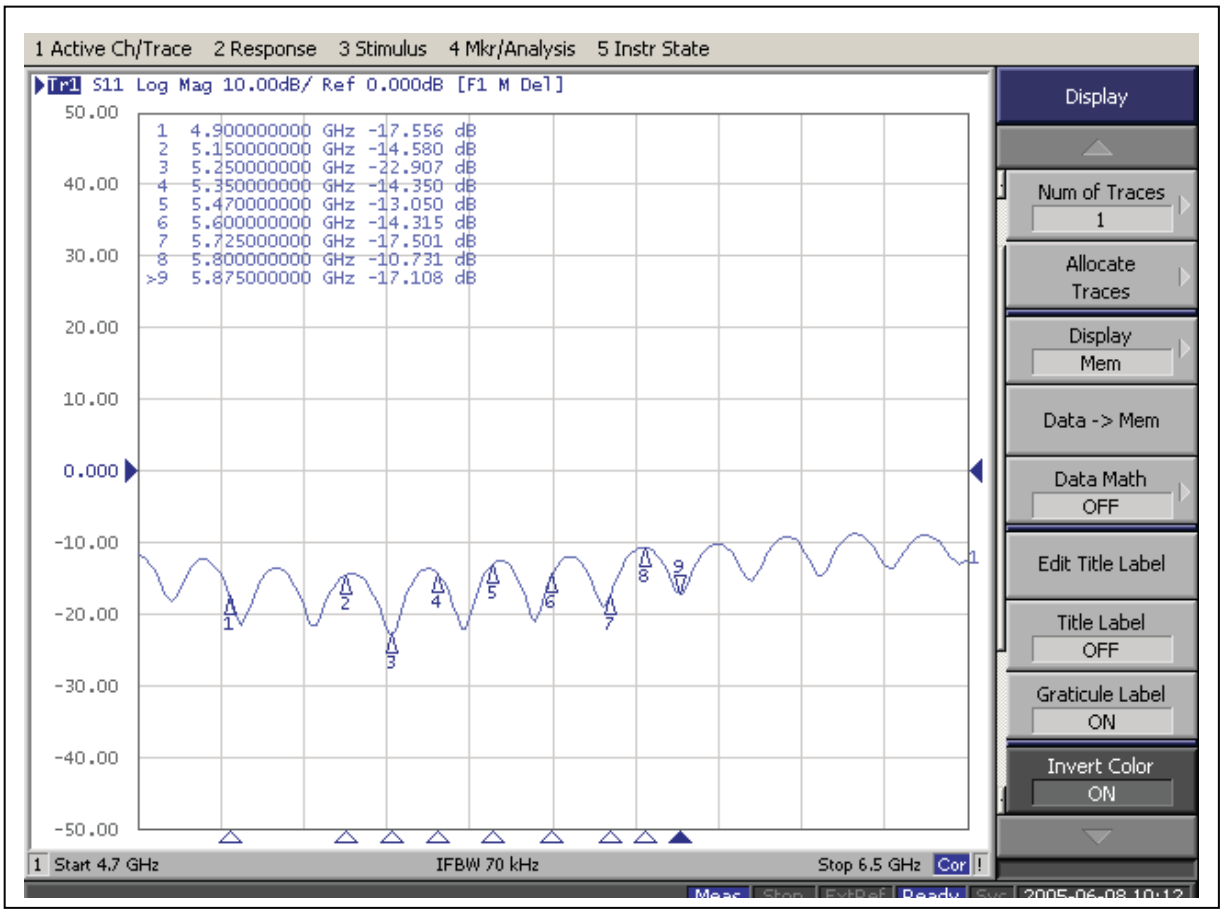


2.4~2.5GHZ / VSWR

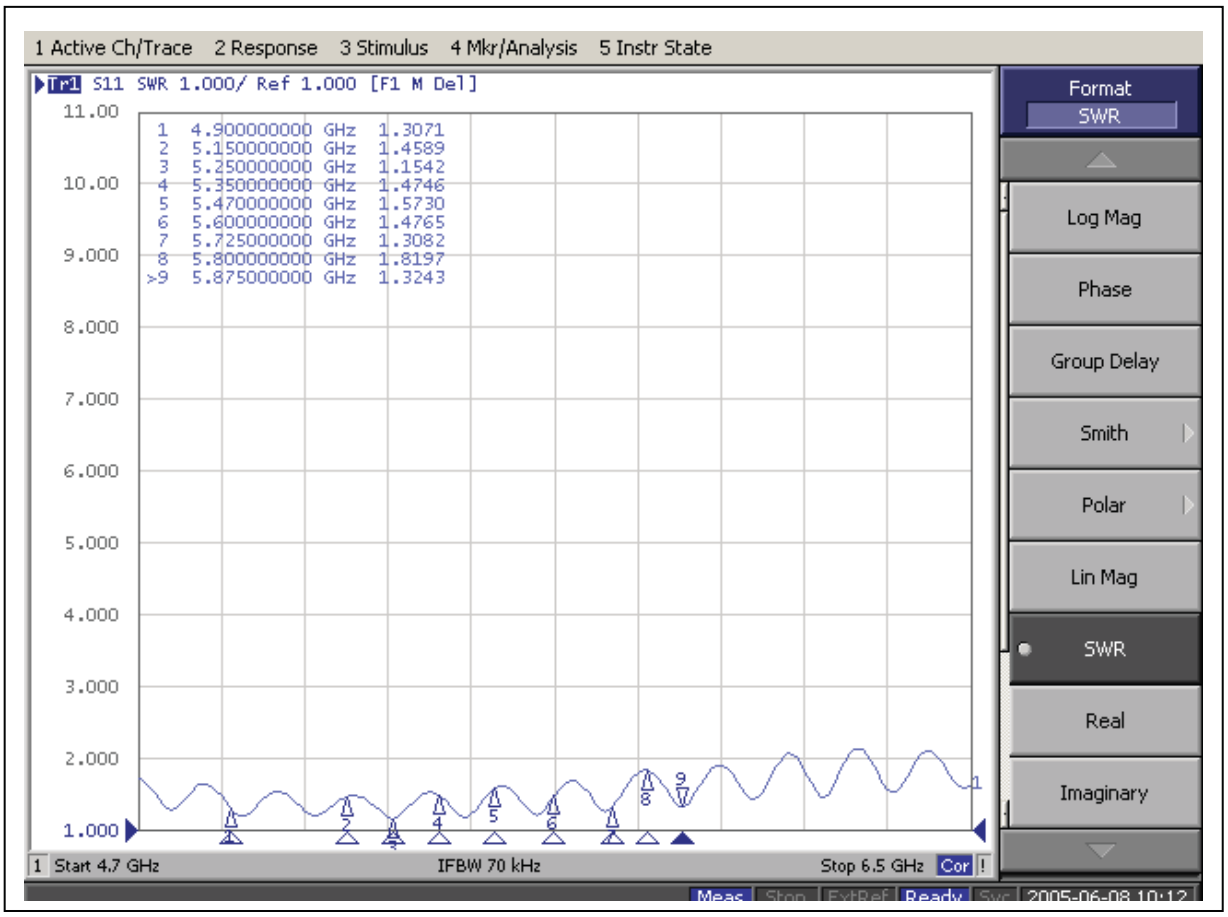


Bluetooth Ant./ (Left)

5.15~5.875GHZ/Return Loss

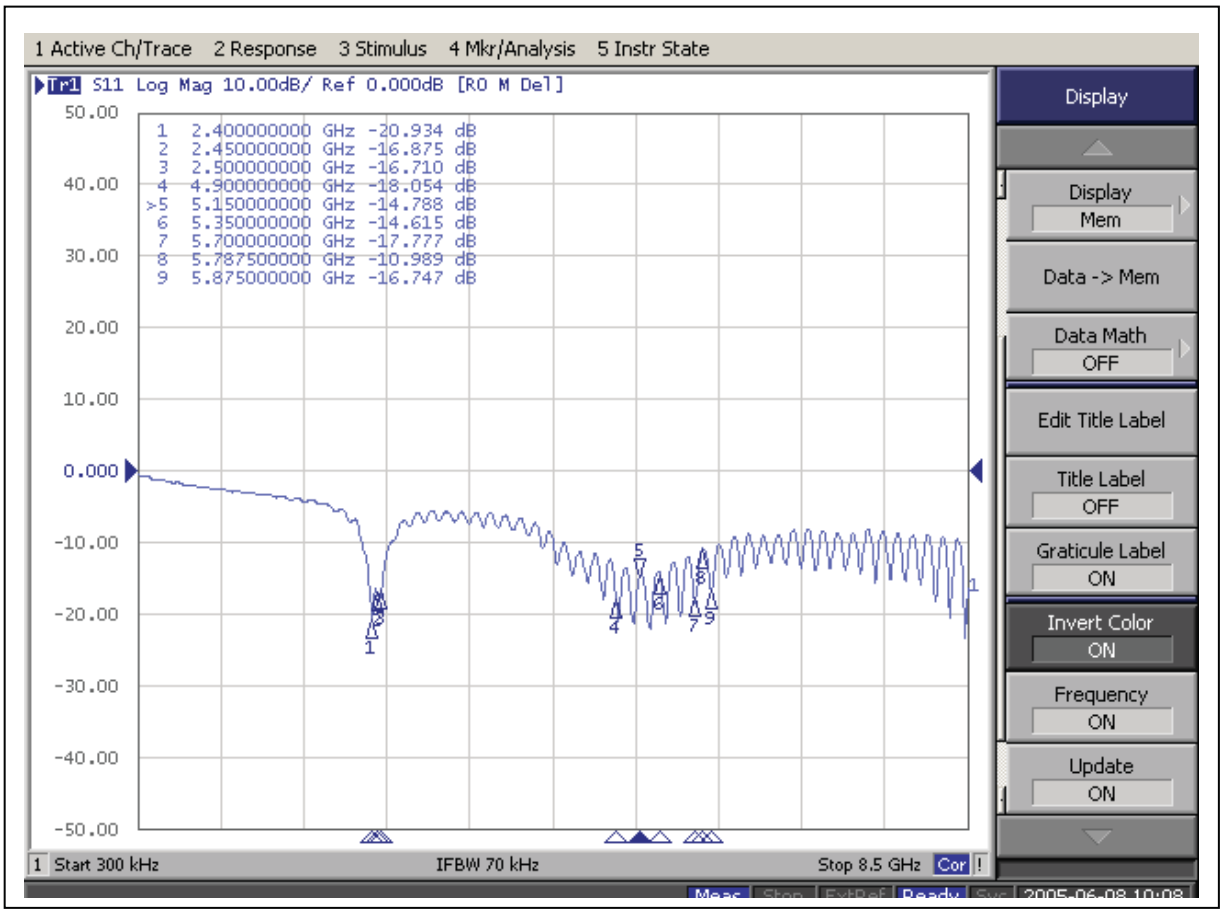


5.15~5.875GHZ/VSWR

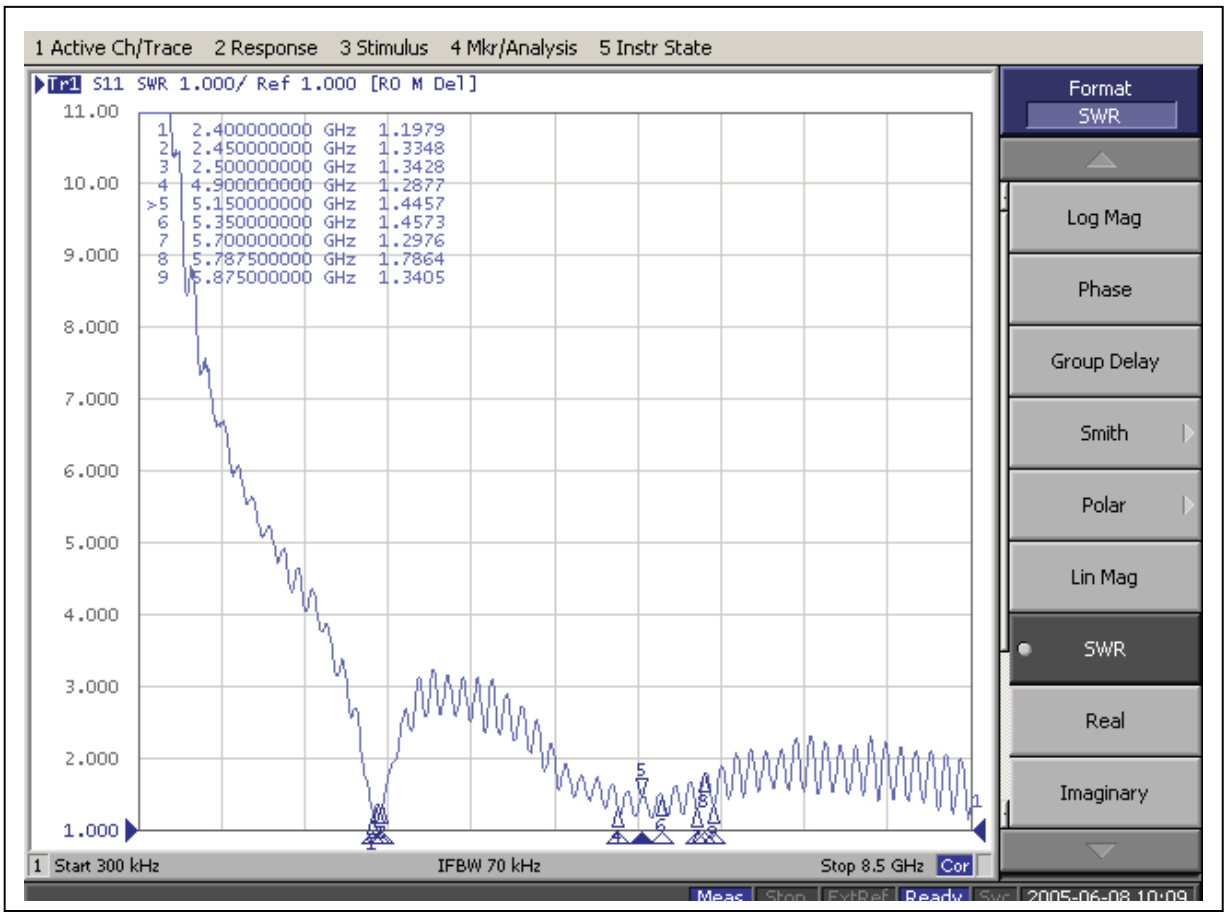


Bluetooth Ant./ (Left)

2.4~2.5GHZ & 5.15~5.875GHZ / Return Loss



2.4~2.5GHZ &5.15~5.875GHZ/VSWR



3. Gain & Pattern –Bluetooth

a. 2.4GHz

eService for Customer Satisfaction
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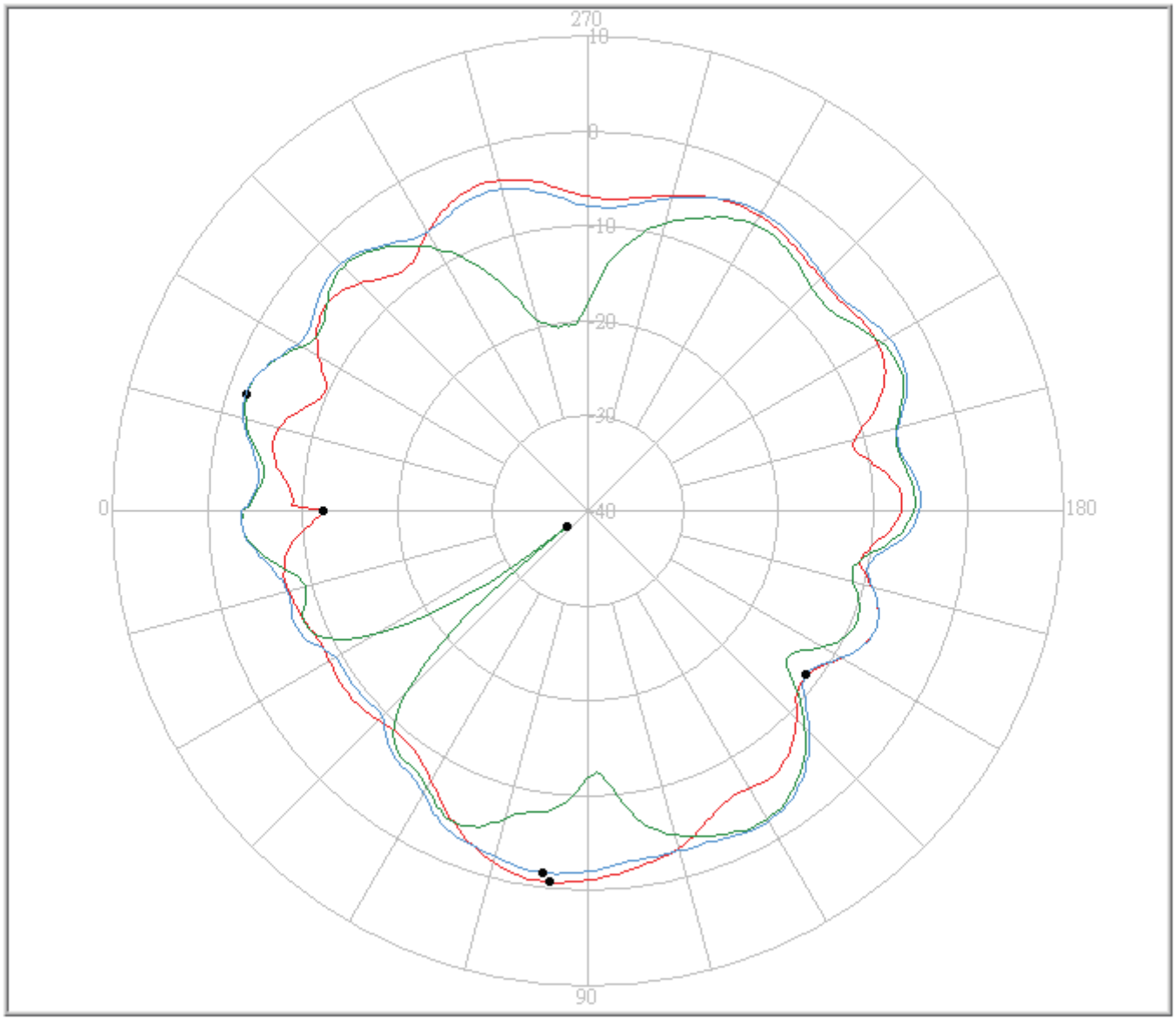
Antenna Pattern Measurement

4F, No. 108-1, Min Chuan Rd., Hsin-Tien City, Taipei, Taiwan, R.O.C. Tel:886-2-2218-2189,
Fax:886-2-2218-5760



Pattern	Model No.	Test Mode	Freq(MHz)	Max Gain(dBi)	Min Gain(dBi)	Avg. Gain(dBi)	Source Polar.	Date
1	M540G	L	2400.00	-0.71 / 84.00	-12.12 / 0.00	-5.78	Ver.	2005/6/10
2	M540G	L	2400.00	-2.07 / 341.00	-37.28 / 38.00	-6.52	Hor.	2005/6/10
3	M540G	L	2400.00	-1.61 / 83.00	-11.38 / 143.00	-4.78	V+H	2005/6/10

b. 2.45GHz

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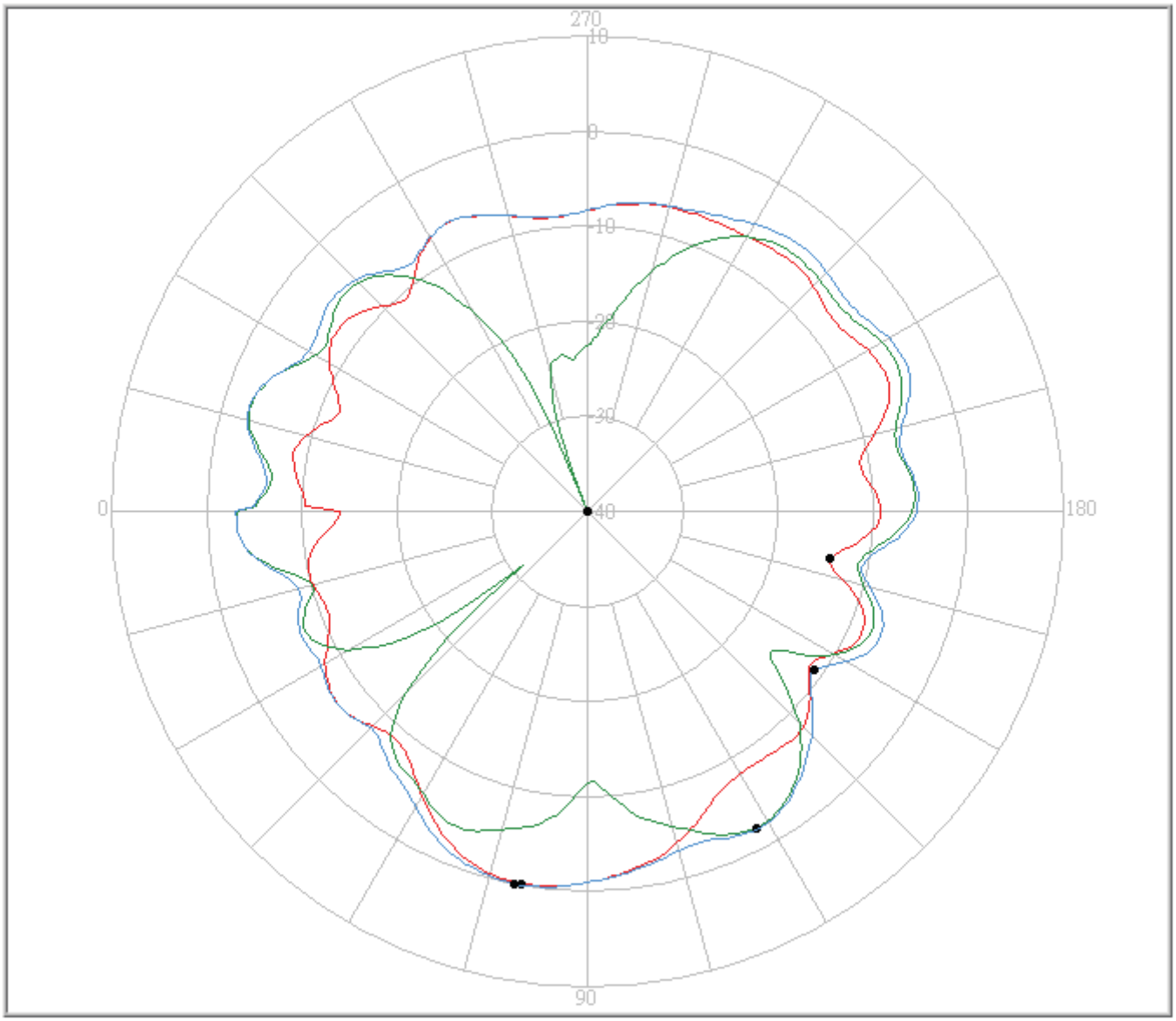
Antenna Pattern Measurement

4F, No. 108-1, Min Chuan Rd., Hsin-Tien City, Taipei, Taiwan, R.O.C. Tel:886-2-2218-2189, Fax:886-2-2218-5760



Pattern	Model No.	Test Mode	Freq(MHz)	Max Gain(dBi)	Min Gain(dBi)	Avg. Gain(dBi)	Source Polar.	Date
1	M540G	L	2450.00	-0.23 / 80.00	-14.13 / 169.00	-6.52	Ver.	2005/6/10
2	M540G	L	2450.00	-2.28 / 118.00	-46.77 / 291.00	-6.94	Hor.	2005/6/10
3	M540G	L	2450.00	-0.07 / 79.00	-10.97 / 145.00	-4.75	V+H	2005/6/10

c. 2.5GHz

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Antenna Pattern Measurement

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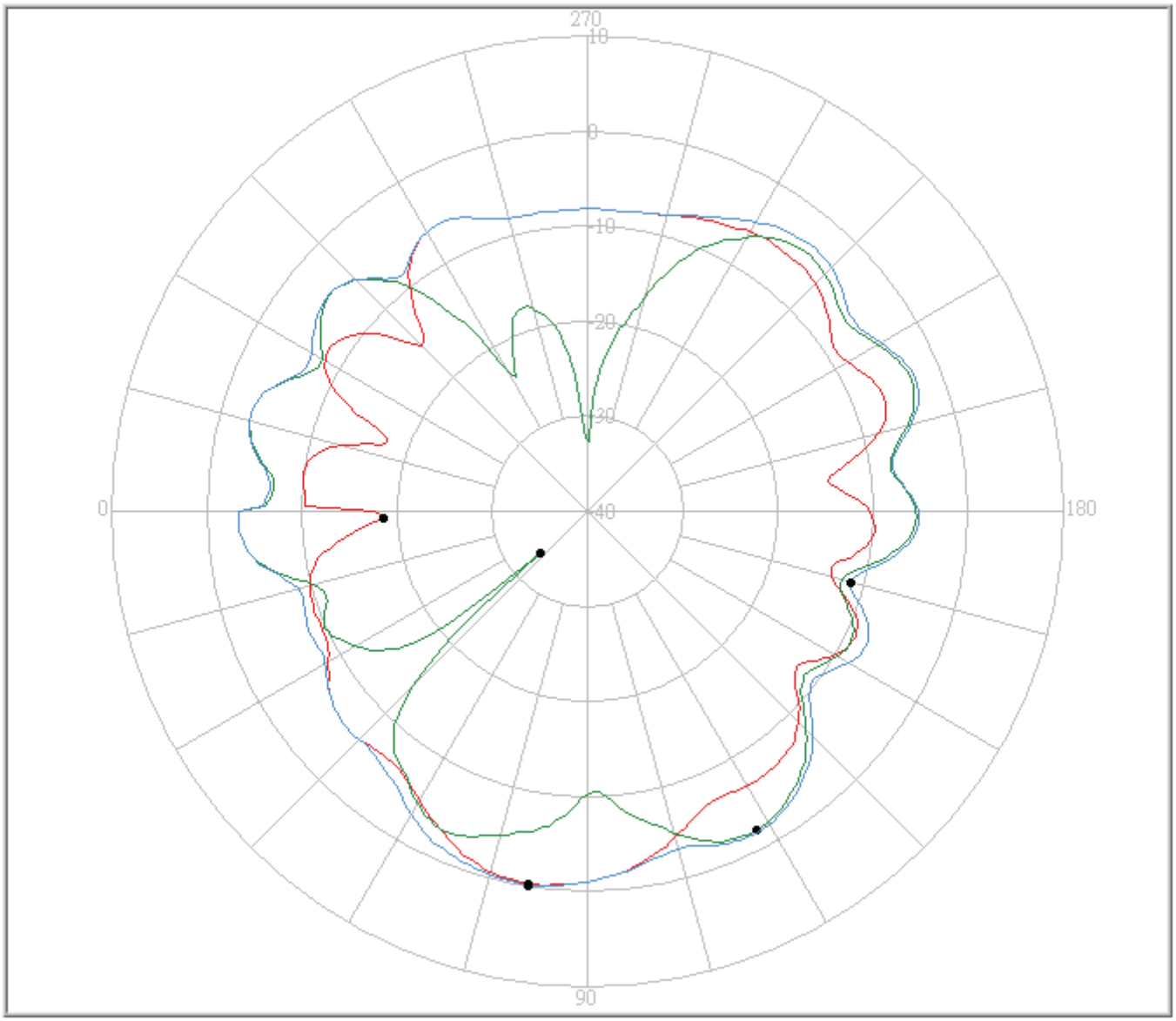

Pattern	Model No.	Test Mode	Freq(MHz)	Max Gain(dBi)	Min Gain(dBi)	Avg. Gain(dBi)	Source Polar.	Date
1	M540G	L	2500.00	-0.32 / 81.00	-18.51 / 2.00	-6.68	Ver.	2005/6/10
2	M540G	L	2500.00	-2.02 / 118.00	-33.42 / 41.00	-6.74	Hor.	2005/6/10
3	M540G	L	2500.00	-0.18 / 81.00	-11.30 / 165.00	-4.73	V+H	2005/6/10

d. 4.9GHz

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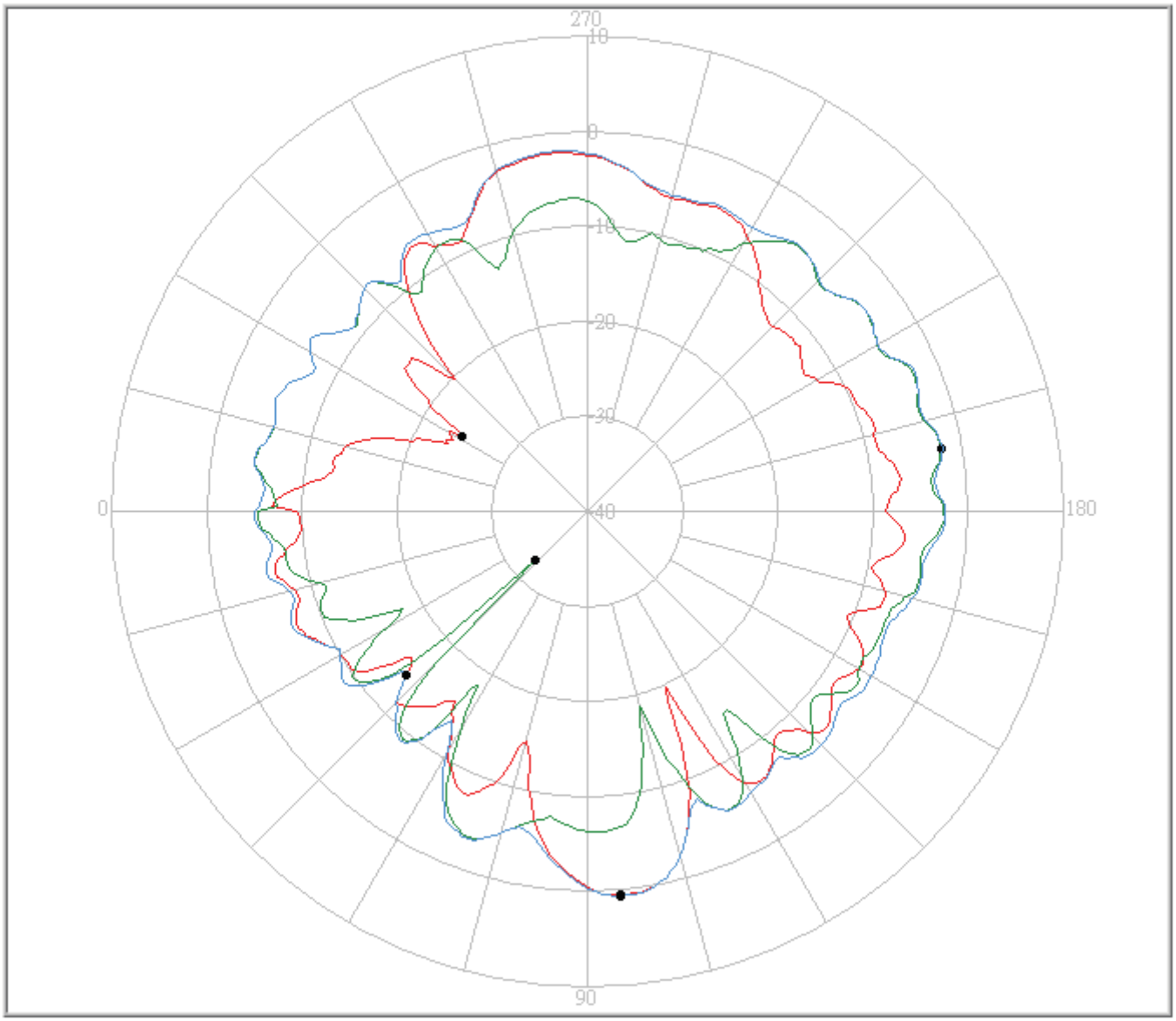

Pattern	Model No.	Test Mode	Freq(MHz)	Max Gain(dBi)	Min Gain(dBi)	Avg. Gain(dBi)	Source Polar.	Date
1	M540G	L	4900.00	0.50 / 95.00	-24.62 / 329.00	-6.90	Ver.	2005/6/10
2	M540G	L	4900.00	-2.26 / 190.00	-32.43 / 43.00	-6.73	Hor.	2005/6/10
3	M540G	L	4900.00	0.59 / 95.00	-14.32 / 42.00	-4.74	V+H	2005/6/10

e. 5.075GHz

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Antenna Pattern Measurement

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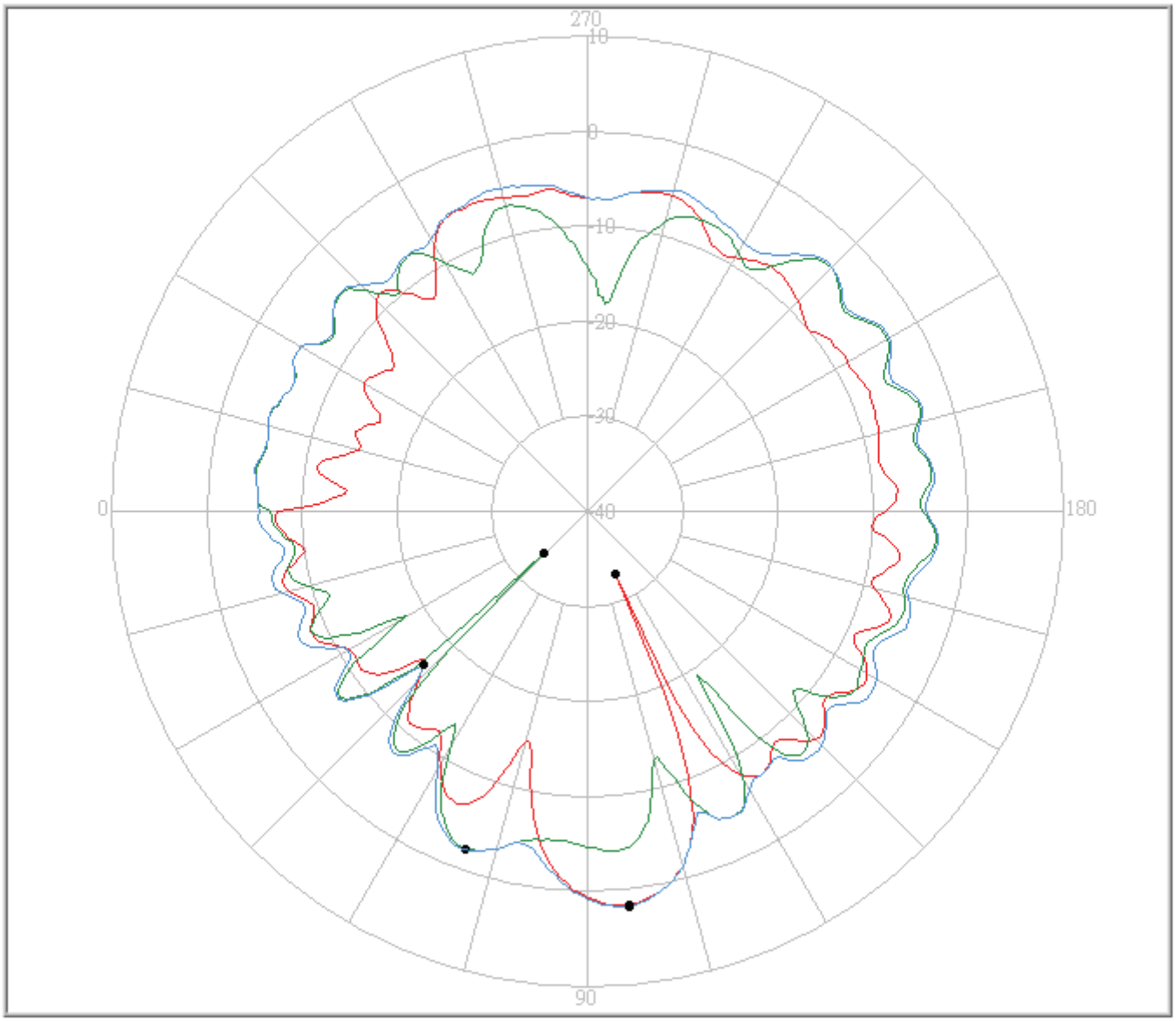

Pattern	Model No.	Test Mode	Freq(MHz)	Max Gain(dBi)	Min Gain(dBi)	Avg. Gain(dBi)	Source Polar.	Date
1	M540G	L	5075.00	1.61 / 96.00	-32.78 / 114.00	-6.91	Ver.	2005/6/10
2	M540G	L	5075.00	-2.29 / 70.00	-33.71 / 44.00	-6.53	Hor.	2005/6/10
3	M540G	L	5075.00	1.75 / 96.00	-16.47 / 43.00	-4.76	V+H	2005/6/10

f. 5.15GHz

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Antenna Pattern Measurement

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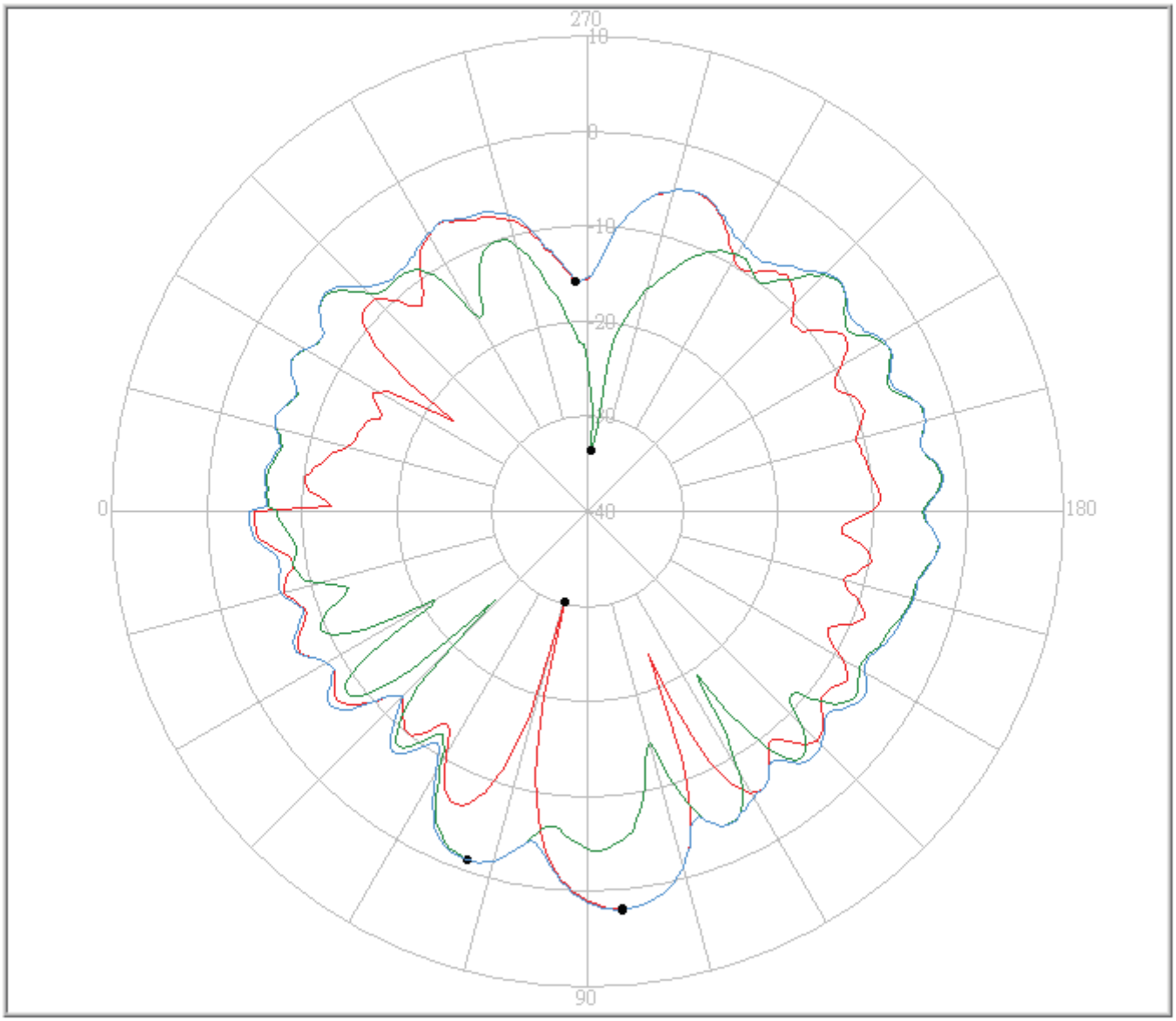
Fax:886-2-2218-5760



Pattern	Model No.	Test Mode	Freq(MHz)	Max Gain(dBi)	Min Gain(dBi)	Avg. Gain(dBi)	Source Polar.	Date
1	M540G	L	5150.00	1.94 / 95.00	-30.12 / 76.00	-7.03	Ver.	2005/6/10
2	M540G	L	5150.00	-1.21 / 71.00	-33.55 / 266.00	-6.77	Hor.	2005/6/10
3	M540G	L	5150.00	2.03 / 95.00	-15.82 / 273.00	-4.78	V+H	2005/6/10

g. 5.25GHz

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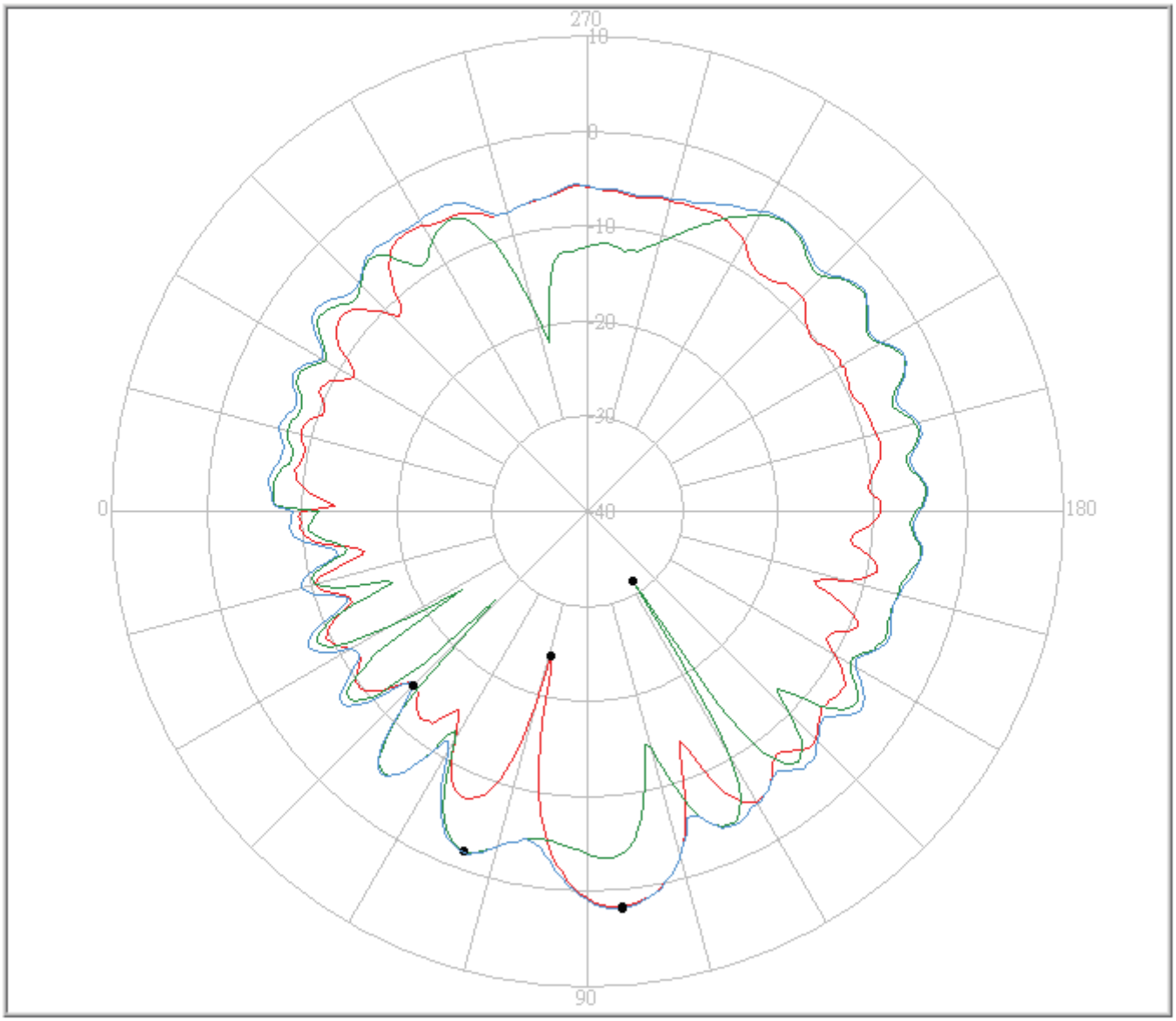
Antenna Pattern Measurement

4F, No. 108-1, Min Chuan Rd., Hsin-Tien City, Taipei, Taiwan, R.O.C. Tel:886-2-2218-2189, Fax:886-2-2218-5760



Pattern	Model No.	Test Mode	Freq(MHz)	Max Gain(dBi)	Min Gain(dBi)	Avg. Gain(dBi)	Source Polar.	Date
1	M540G	L	5250.00	1.71 / 95.00	-24.41 / 76.00	-7.00	Ver.	2005/6/10
2	M540G	L	5250.00	-1.99 / 70.00	-31.32 / 123.00	-6.57	Hor.	2005/6/10
3	M540G	L	5250.00	1.89 / 95.00	-14.22 / 45.00	-4.81	V+H	2005/6/10

h. 5.35GHz

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Antenna Pattern Measurement

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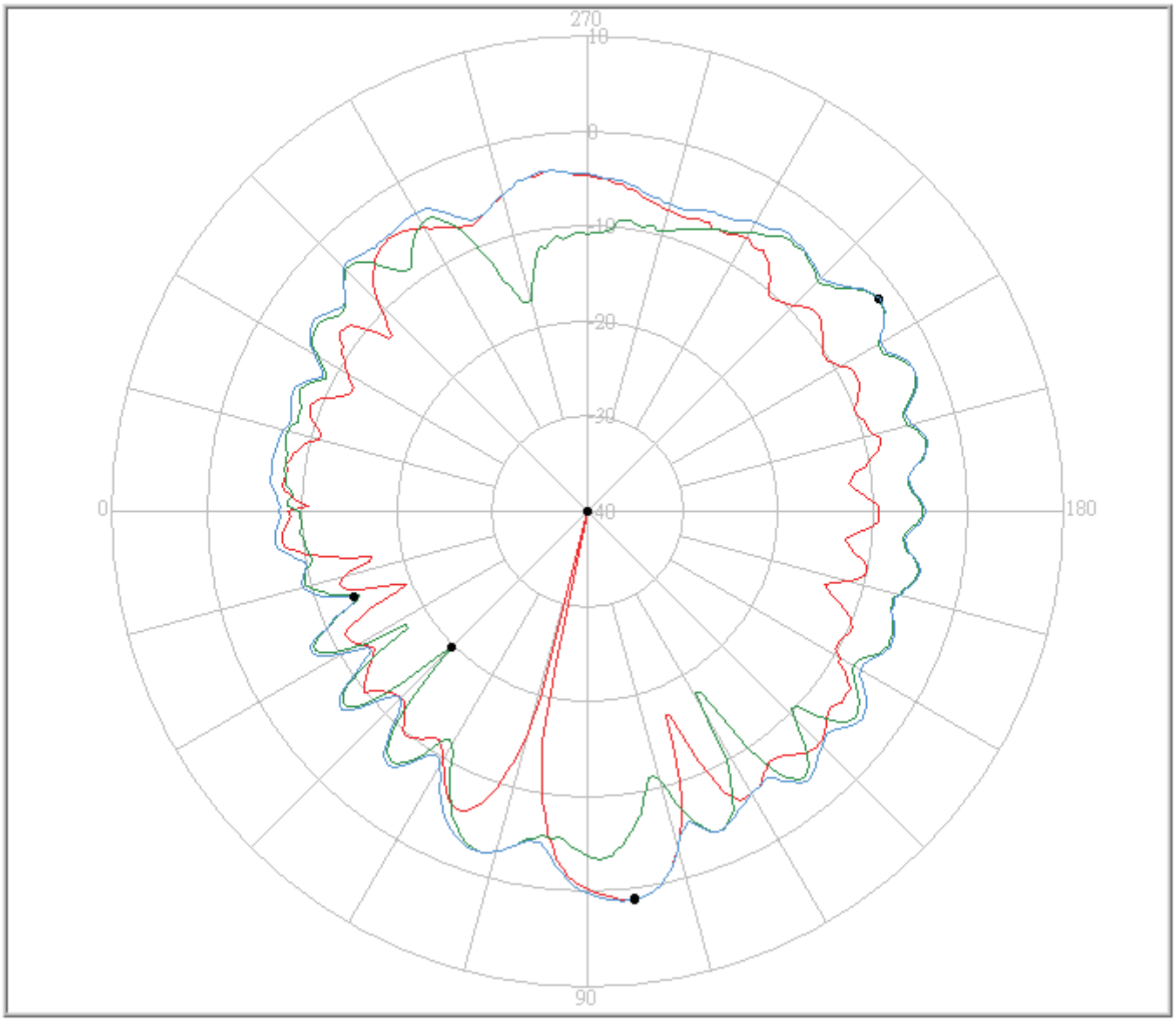

Pattern	Model No.	Test Mode	Freq(MHz)	Max Gain(dBi)	Min Gain(dBi)	Avg. Gain(dBi)	Source Polar.	Date
1	M540G	L	5350.00	1.05 / 97.00	-48.26 / 77.00	-7.03	Ver.	2005/6/20
2	M540G	L	5350.00	-2.13 / 216.00	-19.85 / 45.00	-6.45	Hor.	2005/6/20
3	M540G	L	5350.00	1.15 / 97.00	-13.89 / 20.00	-4.79	V+H	2005/6/20

i. 5.47GHz

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FAVORTRON Co. Ltd

Antenna Pattern Measurement

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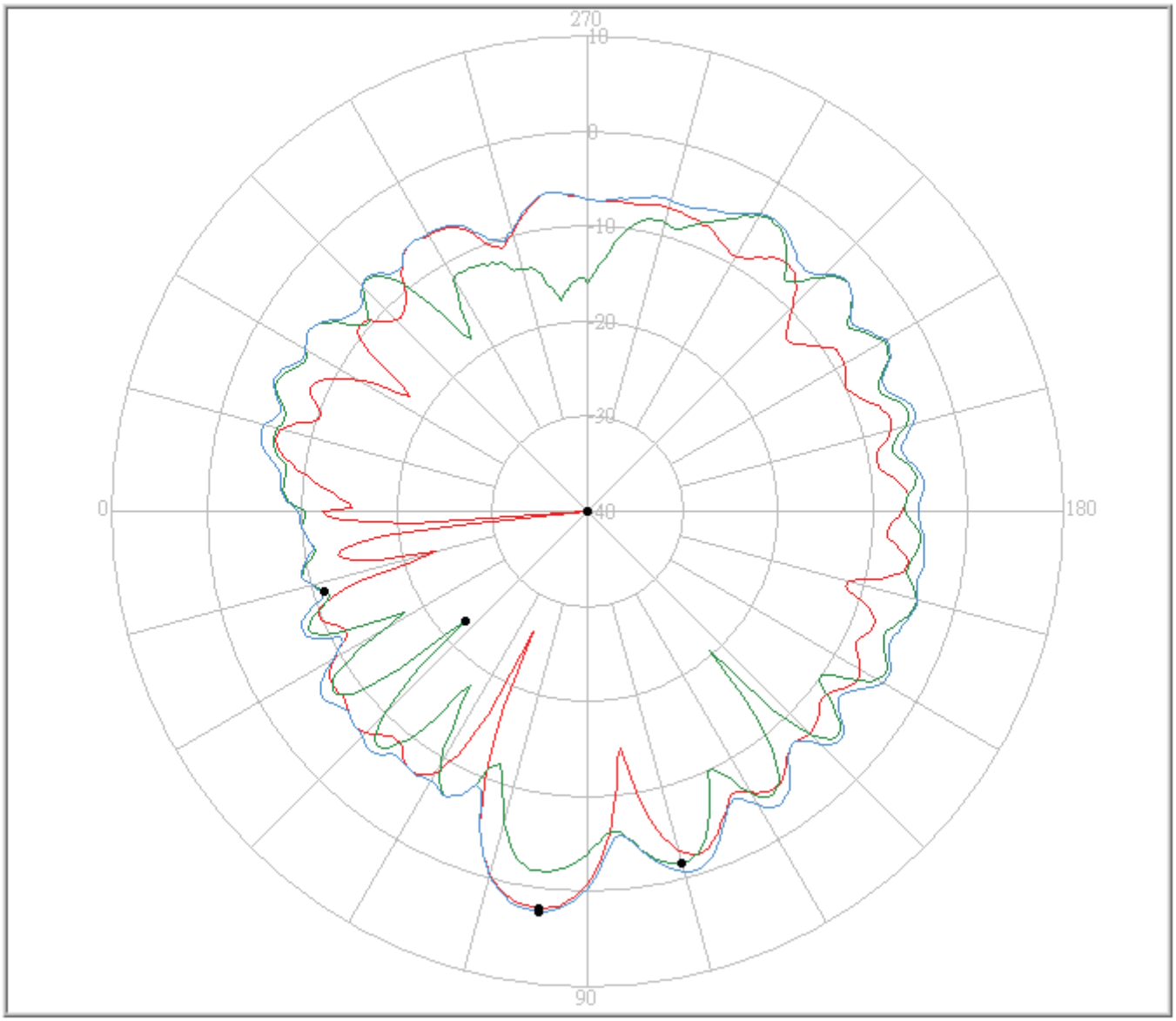


Pattern	Model No.	Test Mode	Freq(MHz)	Max Gain(dBi)	Min Gain(dBi)	Avg. Gain(dBi)	Source Polar.	Date
1	M540G	L	5470.00	2.03 / 83.00	-38.07 / 5.00	-6.64	Ver.	2005/6/10
2	M540G	L	5470.00	-1.69 / 105.00	-22.72 / 42.00	-6.69	Hor.	2005/6/10
3	M540G	L	5470.00	2.38 / 83.00	-11.17 / 17.00	-4.83	V+H	2005/6/10

j. 5.597GHz

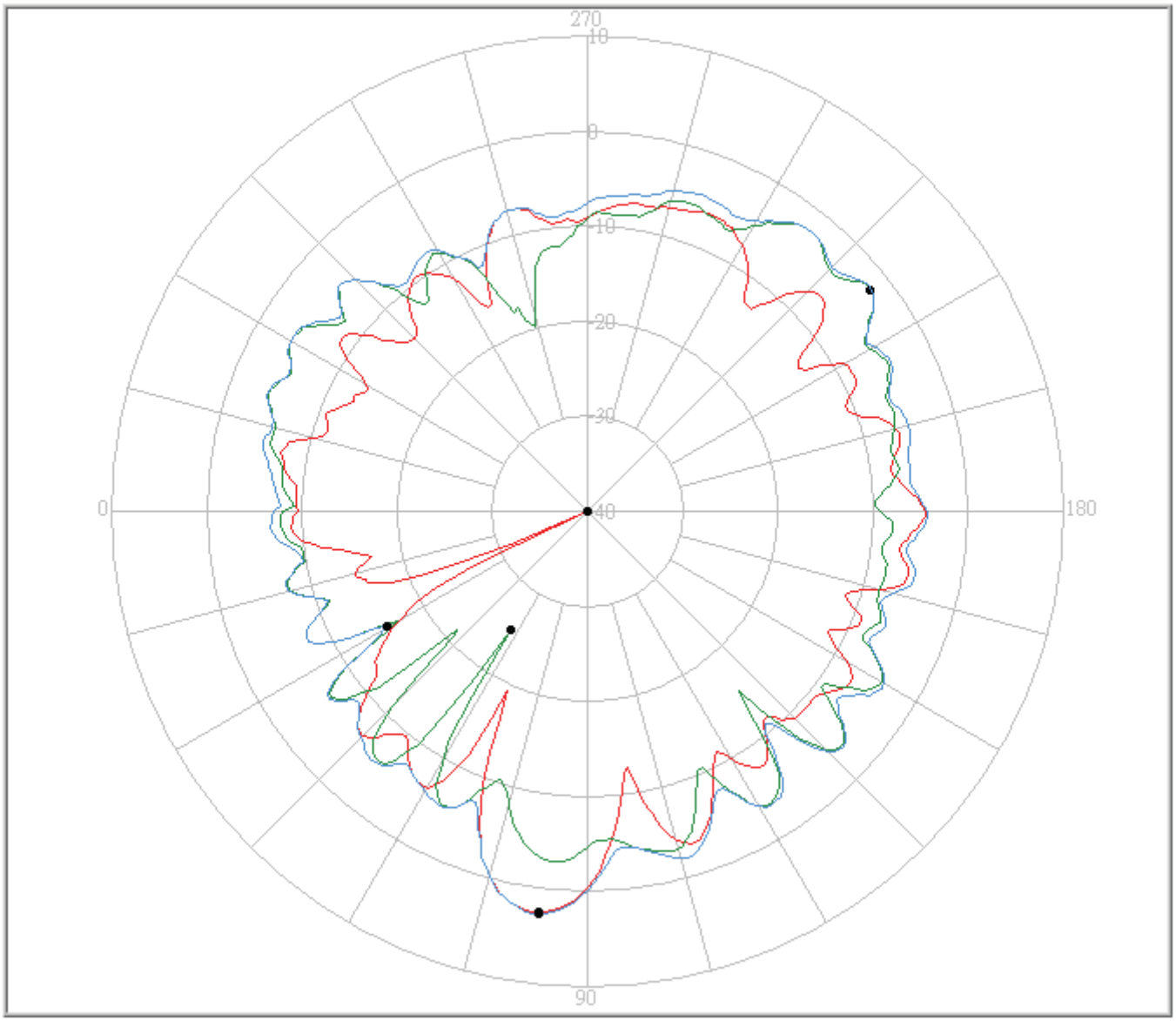
eService for Customer Satisfaction

FAVORTRON

FAVORTRON Co. Ltd

Antenna Pattern Measurement

4F, No. 108-1, Min Chuan Rd., Hsin-Tien City, Taipei, Taiwan, R.O.C. Tel:886-2-2218-2189, Fax:886-2-2218-5760



Pattern	Model No.	Test Mode	Freq(MHz)	Max Gain(dBi)	Min Gain(dBi)	Avg. Gain(dBi)	Source Polar.	Date
1	M540G	L	5597.50	2.53 / 83.00	-37.99 / 24.00	-6.98	Ver.	2005/6/10
2	M540G	L	5597.50	-2.23 / 218.00	-25.13 / 57.00	-6.55	Hor.	2005/6/10
3	M540G	L	5597.50	2.69 / 83.00	-15.77 / 30.00	-4.82	V+H	2005/6/10

k. 5.725GHz

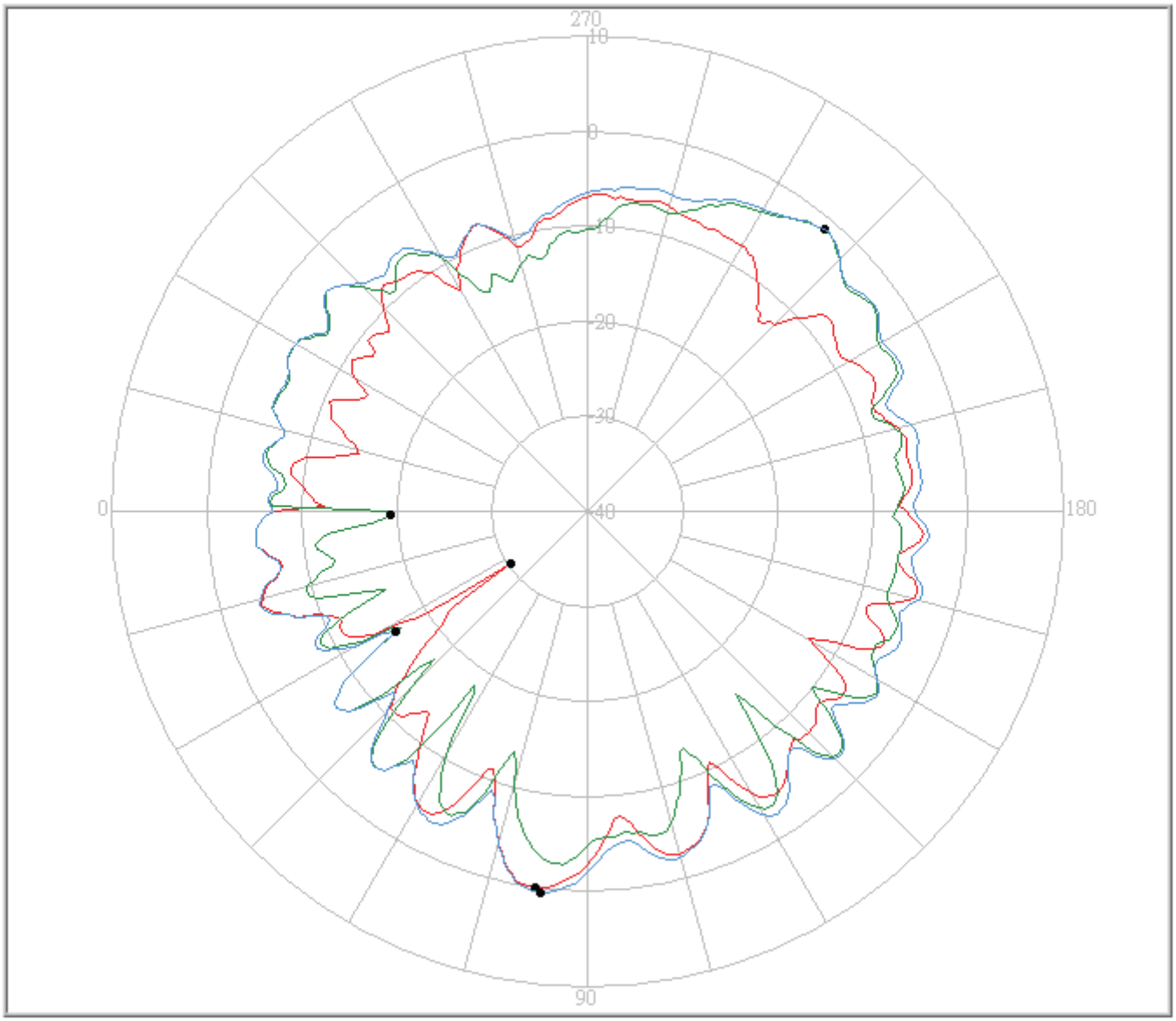
eService for Customer Satisfaction

FAVORTRON

FAVORTRON Co. Ltd

Antenna Pattern Measurement

4F, No. 108-1, Min Chuan Rd., Hsin-Tien City, Taipei, Taiwan, R.O.C. Tel:886-2-2218-2189, Fax:886-2-2218-5760



Pattern	Model No.	Test Mode	Freq(MHz)	Max Gain(dBi)	Min Gain(dBi)	Avg. Gain(dBi)	Source Polar.	Date
1	M540G	L	5725.00	-0.03 / 82.00	-30.23 / 34.00	-7.03	Ver.	2005/6/10
2	M540G	L	5725.00	-1.26 / 230.00	-19.31 / 1.00	-6.46	Hor.	2005/6/10
3	M540G	L	5725.00	0.37 / 83.00	-16.18 / 32.00	-4.86	V+H	2005/6/10

l. 5.785GHz

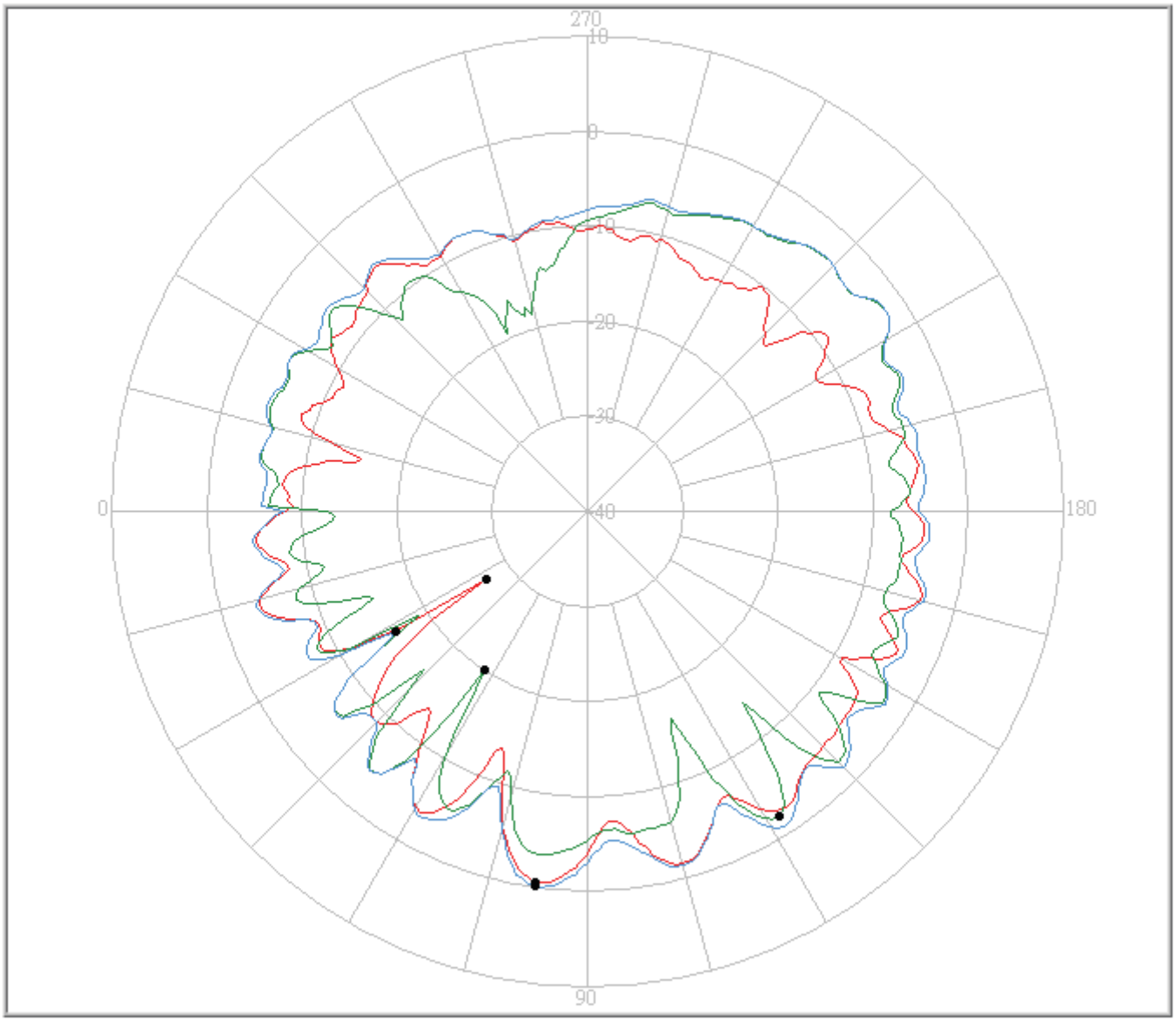
eService for Customer Satisfaction

FAVORTRON

FAVORTRON Co. Ltd

Antenna Pattern Measurement

4F, No. 108-1, Min Chuan Rd., Hsin-Tien City, Taipei, Taiwan, R.O.C. Tel:886-2-2218-2189, Fax:886-2-2218-5760



Pattern	Model No.	Test Mode	Freq(MHz)	Max Gain(dBi)	Min Gain(dBi)	Avg. Gain(dBi)	Source Polar.	Date
1	M540G	L	5785.00	-0.65 / 82.00	-27.26 / 34.00	-6.81	Ver.	2005/6/10
2	M540G	L	5785.00	-2.14 / 122.00	-20.19 / 57.00	-6.63	Hor.	2005/6/10
3	M540G	L	5785.00	-0.15 / 82.00	-16.27 / 32.00	-4.86	V+H	2005/6/10

m. 5.85GHz

eService for Customer Satisfaction

FAVORTRON

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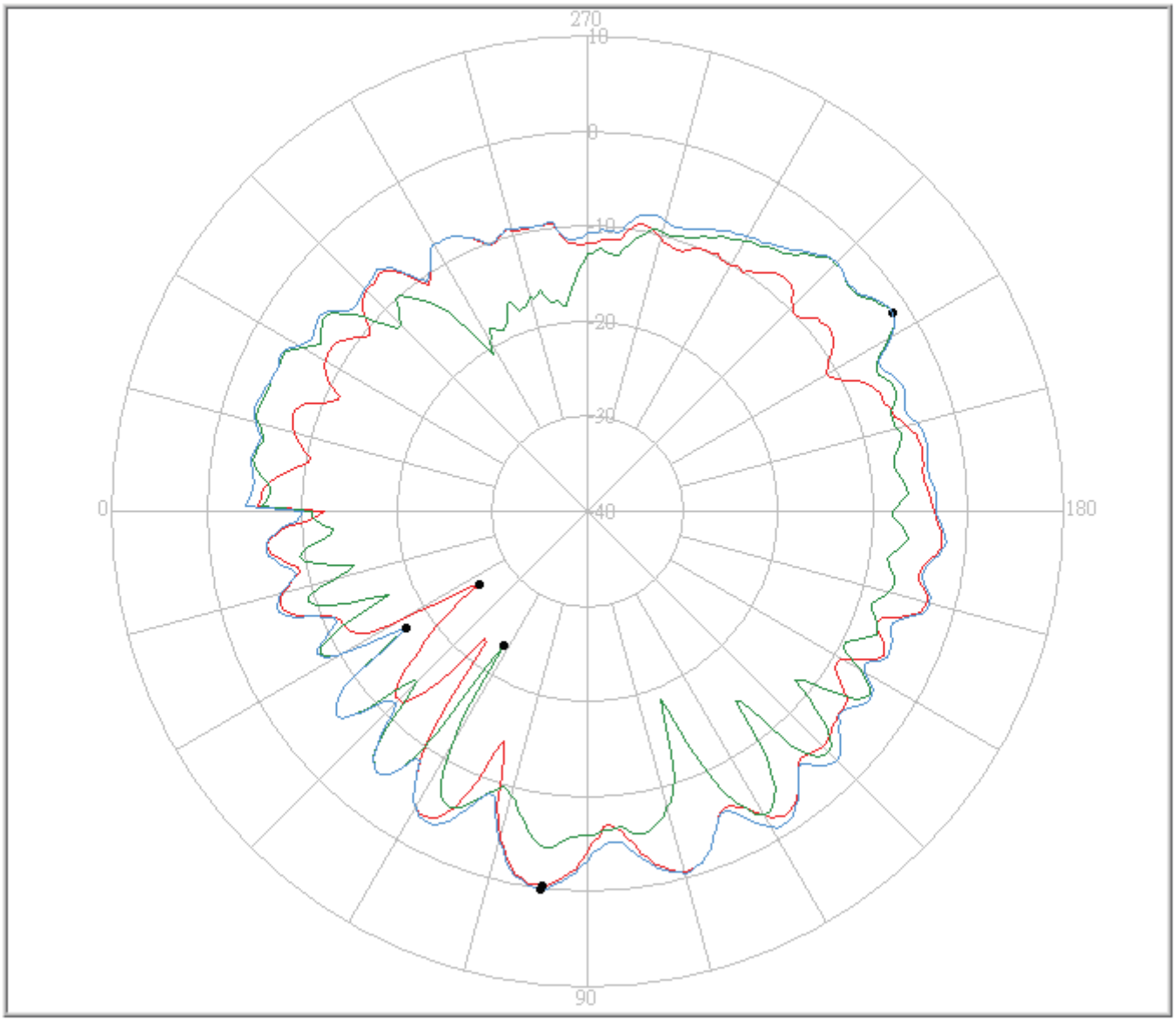

Pattern	Model No.	Test Mode	Freq(MHz)	Max Gain(dBi)	Min Gain(dBi)	Avg. Gain(dBi)	Source Polar.	Date
1	M540G	L	5850.00	-0.30 / 83.00	-26.31 / 34.00	-6.40	Ver.	2005/6/10
2	M540G	L	5850.00	-1.76 / 213.00	-23.39 / 58.00	-7.19	Hor.	2005/6/10
3	M540G	L	5850.00	0.02 / 83.00	-17.34 / 33.00	-4.88	V+H	2005/6/10

n. 5.875GHz

eService for Customer Satisfaction

FAVORTRON

FAVORTRON Co. Ltd

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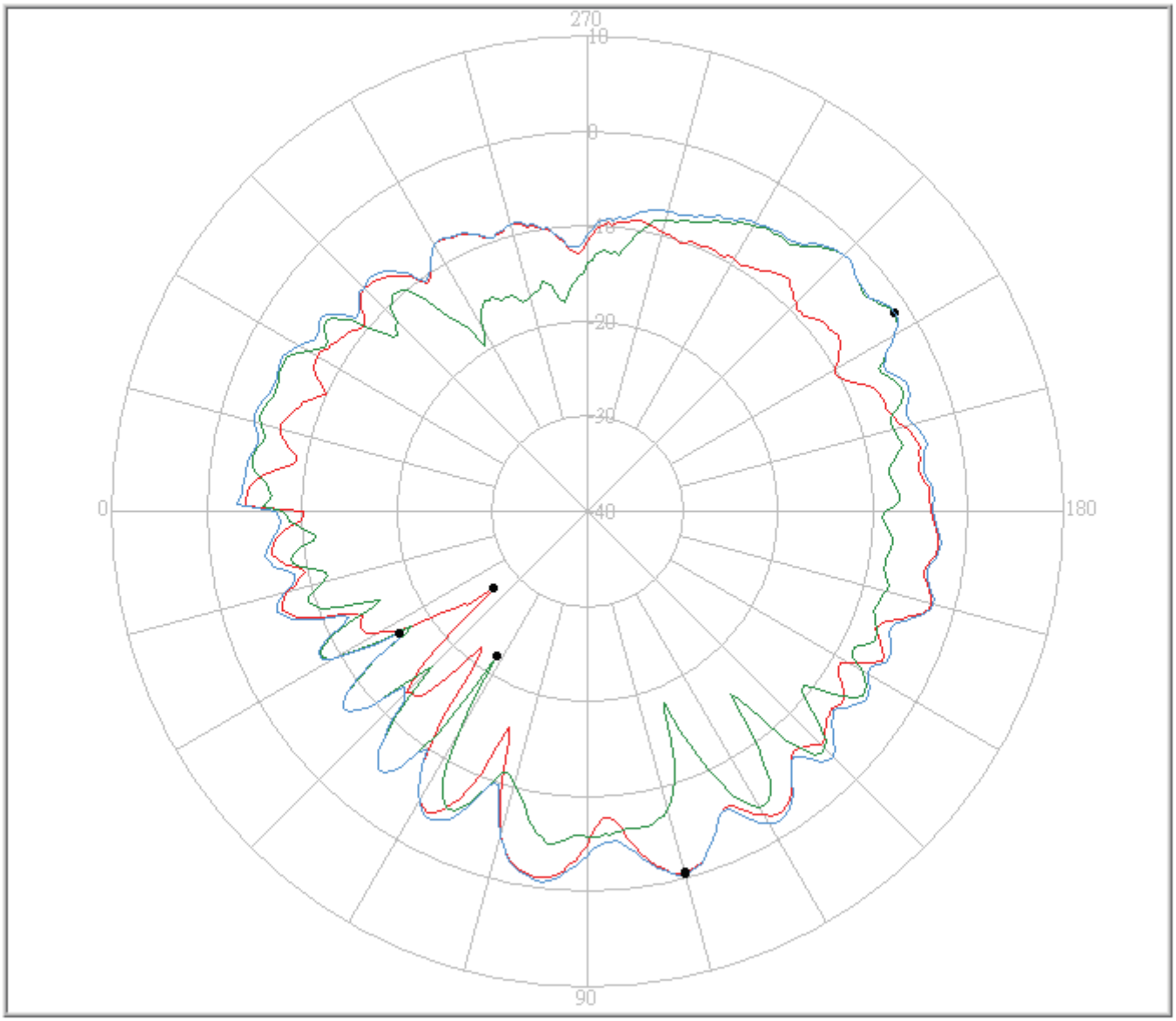


Pattern	Model No.	Test Mode	Freq(MHz)	Max Gain(dBi)	Min Gain(dBi)	Avg. Gain(dBi)	Source Polar.	Date
1	M540G	L	5875.00	-0.67 / 105.00	-27.26 / 39.00	-6.49	Ver.	2005/6/10
2	M540G	L	5875.00	-1.60 / 213.00	-22.14 / 58.00	-7.14	Hor.	2005/6/10
3	M540G	L	5875.00	-0.59 / 105.00	-16.41 / 33.00	-4.90	V+H	2005/6/10

4. SPECIFICATIONS:

Electrical Properties

Frequency Range	：2.4~2.5GHz & 4.9~5.875GHz
Impedance	：50 ohm
VSWR	：≦2.0
Peak Gain	：≦3dBi
Average Gain	：>-5dBi

5. Coaxial Cable Specification :

HITACHI SHIN DIN CABLE , LTD.

Unit 4101-11, 41/F., Metroplaza Tower 1,
223 Hing Fong Road, Kwai Fong, N.T.
Hong Kong
Tel No.: (852)-2741 0121
Fax No.:(852)-2785-4021

Customer:

P/N:

SPH-3-0805A

SPECIFICATION
FOR
UL1354 RF-1.13 COAXIAL CABLE

Prepared	Checked	Approved
Z. Yin Mar.22.2002	Barry Wong Mar.22.2002	Barry Wong Mar.22.2002

Issue and Revision Record

Rev. No.	Date	Revised Items	Prepared	Checked	Approved
0	Mar.22.2002	-------	Z. Yin	B. Wong	B. Wong
A	Nov.11.2003	Add UL style to the specification	Z. Yin	B. Wong	B. Wong

1. SCOPE:

This specification covers FEP insulated High-Frequency coaxial cable for internal wiring of electronic equipment.

[UL STYLE 1354 80℃/30V]

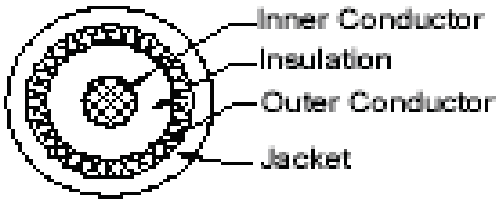
USE:Internal wiring of Class 2 Circuits of Electronic Equipment.

2. Construction :

Item		Unit	Spec. Value
Inner Conductor	Material	---	Silver plated copper
	construction	No./mm	7/0.08
	Dia.(approx)	mm	0.24
Insulation	Material	---	FEP
	Nom. Thickness	mm	0.22
	Dia.(approx)	mm	0.68±0.05
	Color	---	Natural
Outer Conductor	Type	---	Braid
	Material	---	Silver plated copper
	Coverage	%	>93
	Dia.(approx)	mm	0.93
Jacket	Material	---	FEP
	Nom. Thickness	mm	0.10
	Color	---	Upon your request
	Dia.(approx)	mm	1.13 +0.10/-0.06

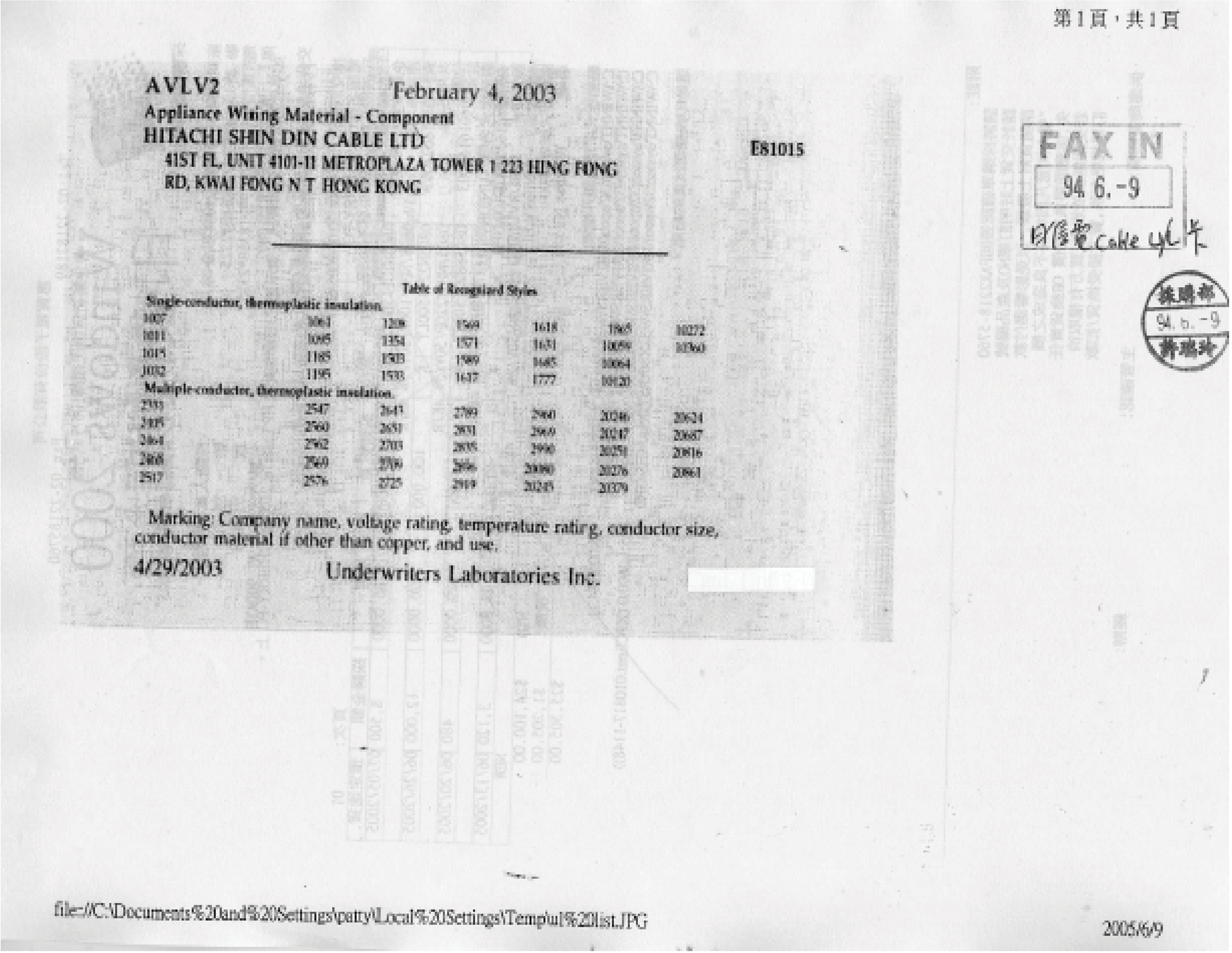
3. Characteristics :

Test Item	Unit	Specified Value	Note
Appearance	-	Faultless in visible	-
Temperature rating	℃	150	-
Voltage rating	V	250	-
Inner conductor resistance(at 20℃)	Ω/km	Max.597	At 20℃
Insulation resistance 1> (at 20℃)	MΩ-km	Min.1500	At 20℃
Dielectric strength	-	Dielectric core : No breakdown at AC1.5KV for 0.1Ssec.	Spark test
		Jacket : No breakdown at AC 1.5KV for 0.1Ssec.	Spark test
		No breakdown at AC 500V for 1min	Outer conductor to inner conductor
Capacitance	pF/m	Nom.98	At 1KHz
Characteristic impedance (at D-TDR)	Ω	50±2	TDR method
Attenuation	dB/m	2.0	1.0GHz
		2.9	2.0GHz
		3.6	3.0GHz
		4.2	4.0GHz
		4.7	5.0GHz
		5.2	6.0GHz



Cross-section of cable

Coaxial Cable UL :



FAX IN
94. 6.-9

AVLV2 February 4, 2003

Appliance Wiring Material - Component

HITACHI SHIN DIN CABLE LTD

41ST FL, UNIT 4101-11 METROPLAZA TOWER 1 223 HING FONG RD, KWAI FONG N T HONG KONG

E81015

Table of Recognized Styles

Single-conductor, thermoplastic insulation.

1007	1061	1209	1569	1618	1865	10272
1011	1095	1354	1571	1631	10059	10360
1015	1185	1503	1589	1665	10064	
1032	1195	1533	1617	1777	10120	

Multiple-conductor, thermoplastic insulation.

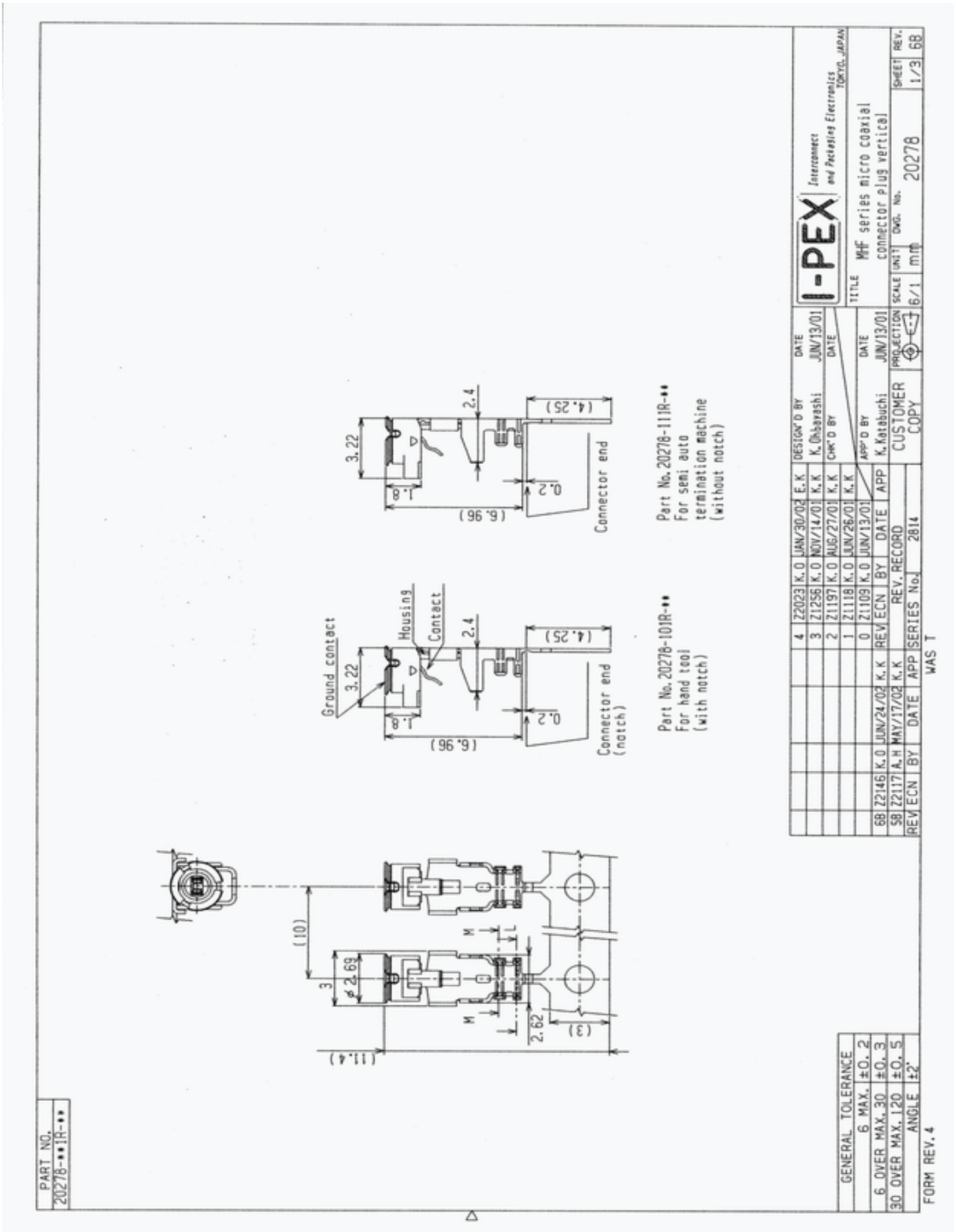
2331	2547	2643	2789	2960	20246	20624
2405	2560	2651	2831	2969	20247	20687
2464	2562	2703	2835	2990	20251	20816
2468	2569	2709	2896	20080	20276	20861
2517	2576	2725	2919	20245	20379	

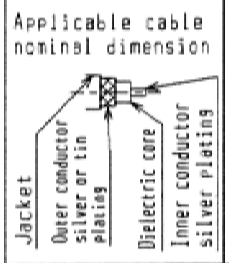
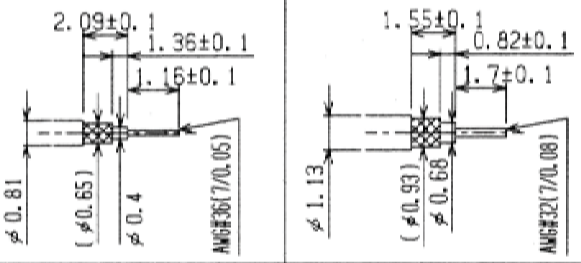
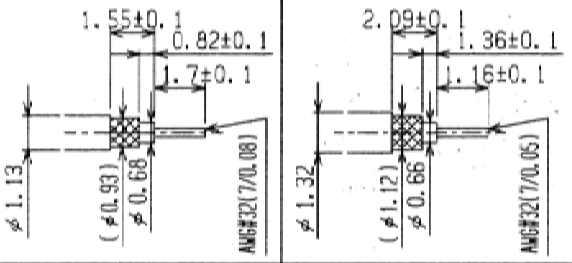
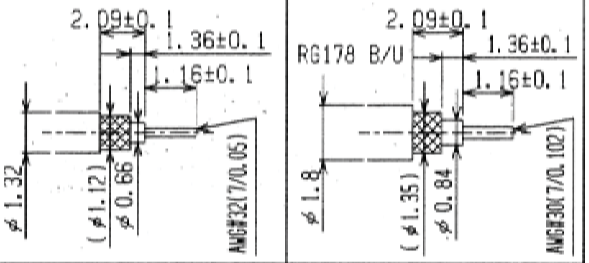
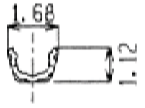
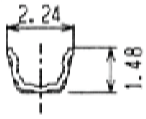
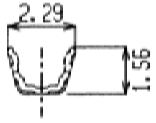
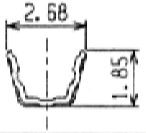
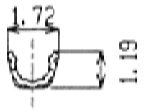
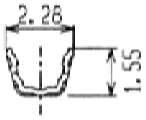
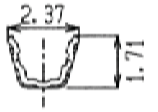
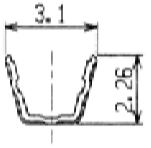
Marking: Company name, voltage rating, temperature rating, conductor size, conductor material if other than copper, and use.

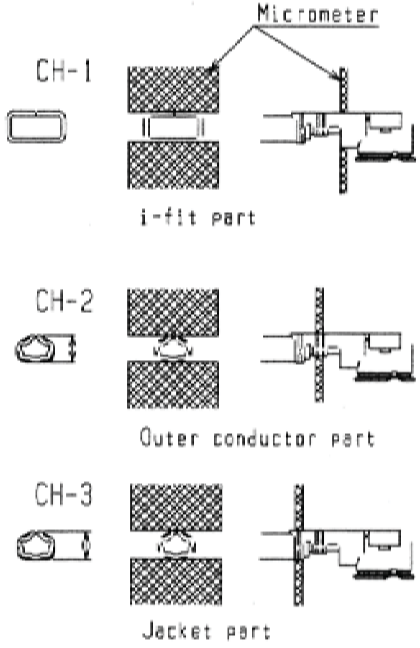
4/29/2003 Underwriters Laboratories Inc.

6. I-PEX Connector

Specifications



Part No.	20278-101R-08 / 20278-111R-08	20278-101R-13 / 20278-111R-13	20278-101R-32 / 20278-111R-32	20278-101R-18 / 20278-111R-18
Applicable cable nominal dimension					
Braided shield of Outer conductor 外部導体の編組	Single / 1重編	Single / 1重編	Double / 2重編	Single / 1重編
P/N of hand Tool / P/N of seni auto termination machine	<Under developing>	90187-013 / 90213-013	<Under developing>	<Under developing>
Sect. M-M				
Sect. L-L				
Crimp Height CH-1	Under developing	1.34~1.40	Under developing	Under developing
Crimp Height CH-2	Under developing	1.08~1.14	Under developing	Under developing
Crimp Height CH-3	Under developing	1.15~1.35	Under developing	Under developing



Crimp Height

GENERAL TOLERANCE	
6 MAX.	±0.2
6 OVER MAX. 30	±0.3
30 OVER MAX. 120	±0.5
ANGLE	±2°

FORM REV. 4

WAS T

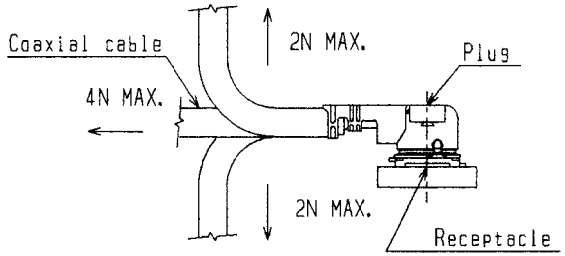
DESIGN'D BY	DATE	I-PEX Interconnect and Packaging Electronics TOKYO, JAPAN	
CHK'D BY	DATE	TITLE	MHF series micro coaxial connector plug vertical
APP'D BY	DATE		
CUSTOMER COPY	PROJECTION	SCALE 6/1	UNIT mm
		DWG. No. 20278	SHEET 2/3
			REV. 68

Notes

1. Material
 (1) Housing : PBT , UL94V-0 , black
 (2) Contact
  phosphor bronze
  gold plating
 (3) Ground contact
  phosphor bronze , gold plating
2. Packing : reel
3. Mating partner part No.
 : 20279-001E-01

1. 材　料
 （1） ハウジング：PBT，UL94V-0，黒色
 （2） コンタクト
  ：りん青銅
  ：金メッキ
 （3） グランドコンタクト
  ：りん青銅，金メッキ
2. 梱包　：　リール
3. かん合相手　part　No.
 ：20279-001E-01

4. Permissible load of cable at mating　コネクタかん合後のケーブルに対する荷重

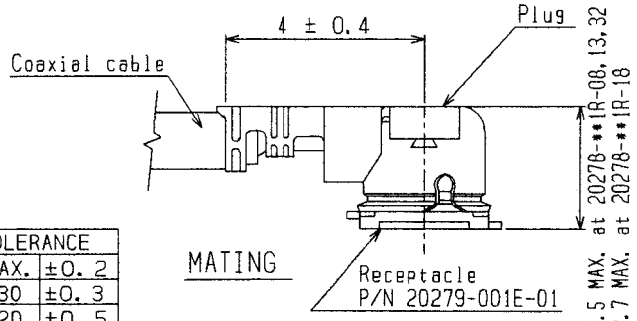


5. Suggestions for mating & unmating operation.

5-1 Mating.
Please mate the connector straightly to vertical direction as much as possible, adjusting the mating axis of plug and receptacle.
As excessive slant angle mating may break the connector , please don't do it.

5.　コネクタかん合時および抜去時の注意

5－1　コネクタ挿入時
PlugとReceptacleのかん合軸を合わせ、できるだけ垂直に挿入して下さい。
極端な斜め挿入は行わないで下さい。
コネクタ破損の原因となりますので、過度なこじり挿抜は行わないで下さい。

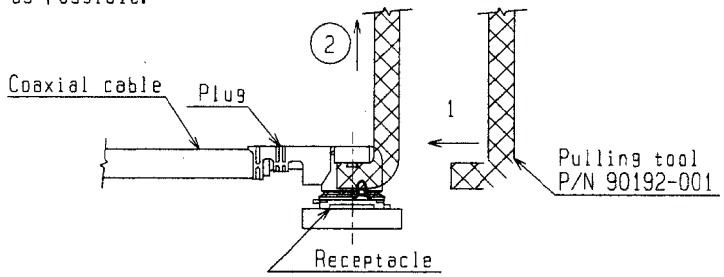


GENERAL TOLERANCE	
6 MAX.	±0.2
6 OVER MAX. 30	±0.3
30 OVER MAX. 120	±0.5
ANGLE	±2°

5-2 Unmating.　5-2　コネクタ抜去時

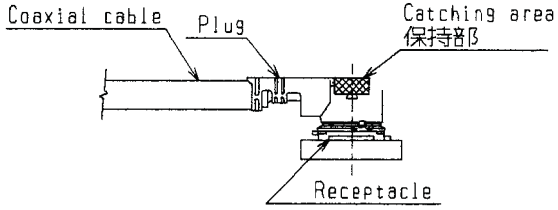
(1) In case of unmating by pulling tool.
Please use the pulling tool as the following drawing, and please pull plug to vertical direction as directly as possible.

（1） 抜去ジグを用いる場合
下図のようにできるだけ垂直に引き抜いて下さい。



(2) In case of unmating directly by hand
Please catch the catching area of plug , and please pull plug to vertical direction as directly as possible.

（2） 手で直接引き抜く場合
下図の保持部をつかみ，できるだけ垂直に引き抜いて下さい。



DESIGN'D BY	DATE	I-PEX Interconnect and Packaging Electronics TOKYO, JAPAN					
CHK'D BY	DATE	TITLE: MHF series micro coaxial connector plug vertical					
APP'D BY	DATE						
CUSTOMER COPY	PROJECTION	SCALE: -/-	UNIT: mm	DWG. No.: 20278		SHEET: 3/3	REV.: 6B

I-PEX Connector UL

No.2006-3
Feb/13 /'04

材料証明書
MATERIAL CERTIFICATE

当社製品には下記の材料が使われている事を証明致します。
WE HEREBY CERTIFY THAT THE FOLLOWING MATERIALS ARE USED IN OUR PRODUCT.

PRODUCT NAME : MHF series micro coaxial connector PLUG
P/N 20278-**1R-** , 20308-**1R-** , P/N 20351-**1R-37

	部品 COMPONENT	材料／MATERIAL			UL94難燃性 UL94 FLAME CLASS	ULファイルNo. UL FILE No.
		材質名 MATERIAL	型名 CAT No.	材料メーカ MANUFACTURER		
1	HOUSING	PBT	3116	WINTECH POLYMER LTD.	V−0	E 213445

PRODUCT NAME : MHF series micro coaxial connector RECEP.
P/N 20279-001E-01, P/N20314-001E-01

	部品 COMPONENT	材料／MATERIAL			UL94難燃性 UL94 FLAME CLASS	ULファイルNo. UL FILE No.
		材質名 MATERIAL	型名 CAT No.	材料メーカ MANUFACTURER		
1	HOUSING	LCP	E130i	POLYPLASTICS CO.,LTD.	V−0	E 106764

PRODUCT NAME : MHF Ⅱ connector P/N 20311-**1R-** , P/N 20312-**1R-**

	部品 COMPONENT	材料／MATERIAL			UL94難燃性 UL94 FLAME CLASS	ULファイルNo. UL FILE No.
		材質名 MATERIAL	型名 CAT No.	材料メーカ MANUFACTURER		
1	HOUSING	LCP	A430	POLYPLASTICS CO.,LTD.	V−0	E 106764

株式会社アイペックス
I-PEX Co.,Ltd.

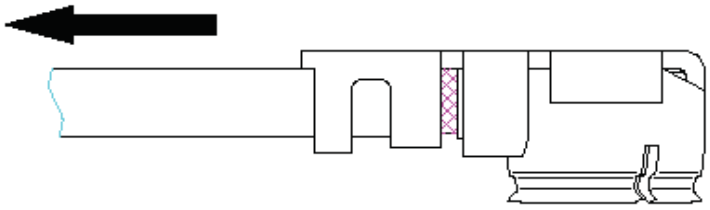
APPROVAL	CHECK	ORIGINATOR
T.Harada Feb/13/'04		K.Ohbayashi Feb/13/'04

FORM REV0

I-PEX CONNECTOR 拉力測試報告

編 號	*1*	*2*	*3*	*4*	*5*	*6*	*7*	*8*	*9*	*10*	*Avg.*
拉力值	*19.8*	*23.6*	*20.5*	*19.4*	*19.9*	*21.2*	*22.2*	*19.5*	*23.2*	*21.6*	*21.09*

UNIT: N

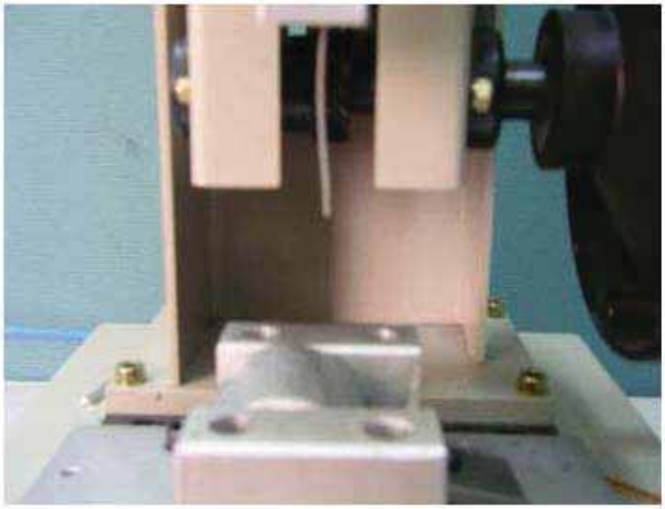


I-PEX CONNECTOR 拉力測試報告

測 試 前

I-PEX CONNECTOR 拉力測試報告

測 試 後



7. Sponge Specification:

試験報告書

No. 3G－1672

平成5年11月 4日

CR-250

財団法人 化学[illegible]協会
大阪[illegible]所

1．依頼者　　富原ゴム工業株式会社

2．受付日　　平成5年10月18日

3．試料名　　CR－250

4．試験項目及び結果

1）硬さ試験		
硬さ	Hs(SRIS-C)	23
2）引張試験		
引張強さ	kgf/cm²	10.3
伸び	%	210
50%引張応力	kgf/cm²	3.2
3）みかけ比重		0.22
4）圧縮試験		
25%圧縮応力	kgf/cm²	0.63
50%圧縮応力	kgf/cm²	1.54
5）圧縮回復試験（室温×24hrs．50%圧縮．解除30分後に測定）		
回復率	%	93.7
6）老化試験（ギヤー式，100±1℃×24hrs）		
硬さ	Hs(SRIS-C)	22
引張強さ	kgf/cm²	9.5
伸び	%	180
50%引張応力	kgf/cm²	3.8
7）圧縮永久ひずみ試験（70±1℃×22hrs．圧縮率25%）		
＊圧縮永久ひずみ率	%	11

8）耐熱収縮試験

試験条件	70±1℃×2hrs	100±1℃×24hrs
収縮率 %	0.0	2.3
	0.1	1.8

9）燃焼試験

燃焼時間（秒）	1.8
残じんの有無	なし
燃焼停止位置	燃焼限界線を越えない

[illegible]工業有限公司
TEL:2021503
2048610
2048720

〒543 大阪市天王寺区堂ケ芝1-6-5　☎(06)771-5157

Sponge UL:

QMFZ2 January 29, 1987
Component Plastics

MIYAHARA RUBBER INDUSTRY CO LTD
1-20 KARUMO-DORI 1-CHOME NAGATO-KU KOBE-SHI , HYOGO-KEN JAPAN

E66114 (S)

Mtl Dsg	Col	Den PCF (g/cc)	Min Thk In.	(mm)	UL94 Flame Class
Chloroprene rubber foam furnished in sheet or block form.					
CR-30	BK	12.7(0.2)-14.4(0.23)	0.073	(1.85)	94HBF
CR-45	BK	15.90(0.28)-16.74(0.26)	0.078	(2.0)	94HF-1
CR-260	BK	12.0(0.19)-13.2(0.21)	0.062	(1.57)	94HF-1

Marking: Company name and material designation on container, wrapper or finished part.

See General Information Preceding These Recognitions.

UL94 small-scale test data does not pertain to building materials, furnishings and related contents. UL94 small-scale test data is intended solely for determining the flammability of plastic materials used in the components and parts of end-product devices and appliances, where the acceptability of the combination is determined by UL.

Report: March 1, 1978.

Replaces E66114 dated December 2, 1986.