

NE310H2 Hardware Design Guide

1VV0301608 Rev. 6 - 2019-11-08





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APPLICABILITY TABLE

PRODUCTS

■ NE310H2-W1



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1. INTRODUCTION

1.1. Scope

This document introduces the Telit NE310H2 modules and presents possible and recommended hardware solutions for developing a product based on this module. All the features and solutions detailed in this document are applicable to all NE310H2 variants, where NE310H2 refers to the variants listed in the applicability table.

Obviously, this document cannot embrace every hardware solution or every product that can be designed. Where the suggested hardware configurations need not be considered mandatory, the information given should be used as a guide and a starting point for properly developing your product with the Telit module.

1.2. Audience

This document is intended for Telit customers, especially system integrators, about to implement their applications using the Telit module.

1.3. Contact Information, Support

For general contact, technical support services, technical questions and report documentation errors contact Telit Technical Support at:

- TS-EMEA@telit.com
- TS-AMERICAS@telit.com
- TS-APAC@telit.com
- TS-SRD@telit.com

Alternatively, use:

http://www.telit.com/support

For detailed information about where you can buy the Telit modules or for recommendations on accessories and components visit:

http://www.telit.com

Our aim is to make this guide as helpful as possible. Keep us informed of your comments and suggestions for improvements.

Telit appreciates feedback from the users of our information.

1.4. Text Conventions



Danger – This information MUST be followed or catastrophic equipment failure or bodily injury may occur.



Caution or Warning – Alerts the user to important points about integrating the module, if these points are not followed, the module and end user equipment may fail or malfunction.



Tip or Information – Provides advice and suggestions that may be useful when integrating the module.

All dates are in ISO 8601 format, i.e. YYYY-MM-DD.



1.5. Related Documents

- SIM Holder Design Guides, 80000NT10001a
- AT Commands User Guide, 1VV0301611
- xE310 TLB Documentation, 1VV0301617



2. GENERAL PRODUCT DESCRIPTION

2.1. Overview

The NE310H2 is part of a new generation of modules in Telit's NBIoT module portfolio.

With its compact LGA footprint, it is designed for those m2m applications requiring miniature foot print.

It is a multi band LTE NBIoT communication product based on the market' latest NBIoT core which allows integrators to plan on availability for even the longest lifecycle applications, highly recommended for new designs specified for NBIoT coverage worldwide.

It is highly recommended for new designs requiring NBIoT coverage in a small and robust LGA package, which implies easy integration and low impact on final application size and costs. Ease of production and small foot print makes it the ideal solution for applications in security alarms, automated meter reading, and pos terminals.

The NE310H2 operates with 1.8 V GPIOs, minimizing power consumption and making it even more ideally suited for battery powered and wearable device applications.

2.2. Product Variants and Frequency Bands

| Product | 2G Band (MHz) | 3G Band (MHz) | 4G Band (MHz) | Region |
|------------|------------------|------------------|---|-----------|
| NE310H2-W1 | - | AN B | B1, B2, B3, B4, B5, B8, B12, B13, B18, B19, B20, B25, B26, B28, B66, B71, B85 | Worldwide |

Refer to "RF Section" for details information about frequencies and bands.



NOTE:

The module is supporting the Multi-Frequency Band Indicator (MFBI)



2.3. Target market

The NE310H2 enables enterprises to deploy new small footprint designs across many application areas including:

- Utility metering
- Home and commercial security
- POS devices
- Logistics terminals

2.4. Main features

| Function | Features |
|------------|--|
| Modem | 3GPP Rel.14 LTE Cat.NB2 SMS support (text and PDU) Real Time Clock |
| Interfaces | 3 UARTs (Main and secondary with flow control and Auxiliary with RX TX only) |
| | USB 2 (debug only) |
| | • SPI |
| | • I2C |
| | 6 GPIOs |
| | Antenna pad |



2.5. TX Output Power

| Band | Power class |
|-----------|----------------|
| All Bands | Class 3 (23dB) |

2.6. Mechanical specifications

2.6.1. Dimensions

The overall dimensions of NE310H2 family are:

Length: 15 mmWidth: 18 mmThickness: 2.3 mm

2.7. Temperature Range

| Condition | Range | Note |
|-----------------------------|----------------|--|
| Operating Temperature Range | -20°C to +55°C | The module is fully functional(*) within this 3GPP temperature range and meets 3GPP specifications. |
| | | The module is fully functional(*) within this temperature range. |
| Extended Temperature Range | -40°C to +85°C | The RF Performance may deviate from 3GPP requirements in this extended range. |
| | .5 5 15 166 6 | For example: receiver sensitivity or maximum output power may deviate by a few dB due to limitations of physics like higher thermal noise floor at high temperature. |
| Storage Temperature Range | -40°C to +85°C | - |

^(*) Functional: if applicable, the module is able to make and receive data calls, send and receive SMS and data traffic.



3. PINS ALLOCATION

3.1. Pin-out

| Pin | Signal | I/O | Function | Туре | Comment | |
|-----------|---|---------|---|----------|--|--|
| Asynchro | Asynchronous Serial Port (USIF0) – Prog. / Data + HW Flow Control | | | | | |
| Y16 | TXD0 | I | Serial data input (TXD) from DTE | CMOS 1.8 | | |
| AA15 | RXD0 | 0 | Serial data output (RXD) to DTE | CMOS 1.8 | | |
| Y18 | RTS0 | l | Input for Request to send signal (RTS) from DTE | CMOS 1.8 | | |
| AA17 | CTS0 | 0 | Output for Clear to send signal (CTS) to DTE | CMOS 1.8 | | |
| Asynchro | onous Serial Port | (USIF1) | | | | |
| Y12 | TXD1 | I | Serial data input (TXD) from DTE | CMOS 1.8 | | |
| AA11 | RXD1 | 0 | Serial data output (RXD) to DTE | CMOS 1.8 | | |
| AA13 | RTS1 | l | Input for Request to send signal (RTS) from DTE | CMOS 1.8 | | |
| Y14 | CTS1 | 0 | Output for Clear to send signal (CTS) to DTE | CMOS 1.8 | | |
| USB 1.1 (| (Debug Port) | | | | | |
| U19 | USB_D+ | I/O | USB differential Data (+) | | | |
| V18 | USB_D- | I/O | USB differential Data (-) | | | |
| T18 | USB_VBUS | - | Power sense for the internal USB transceiver | | Compliant to VUSB from USB2.0 specification (from 4.4 V to 5.5V) | |
| Auxiliary | Auxiliary UART | | | | | |
| Y10 | TX_AUX | 0 | AUX UART (TX Data to DTE) | CMOS 1.8 | | |
| AA9 | RX_AUX | I | AUX UART (RX Data from DTE) | CMOS 1.8 | | |



| SIM card | interface | | | | |
|------------|-----------|-----|---|----------|-------------------|
| L1 | SIM_CLK | 0 | External SIM signal – Clock | 1.8 V | |
| M2 | SIM_RST | 0 | External SIM signal – Reset | 1.8 V | |
| N1 | SIM_DAT | I/O | External SIM signal – Data I/O | 1.8 V | |
| P2 | SIM_VCC | - | External SIM signal – Power supply for the SIM | 1.8 V | |
| х | SIMIN | I | Presence SIM input | CMOS 1.8 | See next chapters |
| DIGITAL | 10 | | | | |
| V11 | lO1 | I/O | Configurable GPIO01 Alternate 1: I2C_SDA Alternate 2: SIMIN | CMOS 1.8 | Using AT commands |
| V13 | 102 | I/O | Configurable GPIO02 Alternate 1: I2C_SCL Alternate 2: SIMIN | CMOS 1.8 | Using AT commands |
| D7 | 103 | I/O | Configurable GPIO03 Alternate 1: I2C_SDA Alternate 2: SIMIN | CMOS 1.8 | Using AT commands |
| D9 | 104 | 1/0 | Configurable GPIO04 Alternate 1: I2C_SCL Alternate 2: SIMIN | CMOS 1.8 | Using AT commands |
| D11 | 105 | I/O | Configurable GPIO05 Alternate 1: SIMIN | CMOS 1.8 | Using AT commands |
| D13 | 106 | I/O | Configurable GPIO06 Alternate 1: SIMIN | CMOS 1.8 | Using AT commands |
| ADC | | | | | |
| B18 | ADC | I | Analog To Digital converter Input | A/D | 10-bit range |
| RF Section | on | | | | |
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| А5 | MAIN ANTENNA | I/O | Main Antenna (50 ohm) | RF | Main Antenna (50 ohm) |
|--------------|------------------|-----|--|-----------|--------------------------|
| Miscella | aneous Functions | | | | |
| B2 | S_LED | 0 | Status LED | CMOS 1.8V | |
| N16 | ON_OFF* | I | Input Command for Power ON/OFF | CMOS 1.8V | Active LOW |
| R19 | RST* | I | Reset | CMOS 1.8V | Active LOW |
| L16 | WAKE* | 0 | Input Command to Wake from PSM | CMOS 1.8V | Active Low |
| R1 | VAUX | 0 | Supply Output for external accessories / Power ON Monitor | Power | Max10mA |
| Audio S | Section | | | | |
| C1 | DVI_WA0 | I/O | Digital Audio Interface I2S (WA0) | CMOS 1.8V | |
| D2 | DVI_RX | I | Digital Audio Interface I2S (RX) | CMOS 1.8V | |
| E1 | DVI_TX | 0 | Digital Audio Interface I2S (TX) | CMOS 1.8V | |
| F2 | DVI_CLK | I/O | Digital Audio Interface I2S (BCLK) | CMOS 1.8V | |
| L4 | DVI_MCLK | I/O | Digital Audio Interface I2S (MCLK) | CMOS 1.8V | |
| Bus SPI | Master | | | | |
| Y6 | SPI_CS | 0/I | SPI - Circuit Select | CMOS 1.8V | |
| AA7 | SPI_CLK | O/I | SPI - Clock | CMOS 1.8V | |
| AA5 | SPI_MOSI | O/I | SPI - MOSI | CMOS 1.8V | |
| Y8 | DVI_MCLK | I/O | SPI - MISO | CMOS 1.8V | |
| Power Supply | | | | | |
| W1 | VBATT_PA | - | Main power supply (Radio PA) | Power | |
| AA3 | VBATT | - | Main power supply (Baseband) | Power | |



| А3 | GND | - | RF Ground | Power |
|-----|-----|---|----------------|-------|
| А7 | GND | - | RF Ground | Power |
| А9 | GND | - | RF Ground | Power |
| A13 | GND | - | RF Ground | Power |
| A17 | GND | - | RF Ground | Power |
| В4 | GND | - | RF Ground | Power |
| В6 | GND | - | RF Ground | Power |
| B10 | GND | - | RF Ground | Power |
| B12 | GND | - | RF Ground | Power |
| B14 | GND | - | RF Ground | Power |
| B16 | GND | - | RF Ground | Power |
| C19 | GND | - | RF Ground | Power |
| D18 | GND | - | RF Ground | Power |
| F8 | GND | (| Thermal Ground | Power |
| F12 | GND | | Thermal Ground | Power |
| F18 | GND | - | Thermal Ground | Power |
| G19 | GND | - | Thermal Ground | Power |
| Н6 | GND | - | Thermal Ground | Power |
| H14 | GND | - | Thermal Ground | Power |
| J19 | GND | - | Thermal Ground | Power |
| K18 | GND | - | Thermal Ground | Power |
| | | | | |



| M18 | GND | - | Thermal Ground | Power |
|---------|----------|---|-----------------|---------|
| 20 | | | The final Grown | . 0.10. |
| N19 | GND | - | Thermal Ground | Power |
| Р6 | GND | - | Thermal Ground | Power |
| P14 | GND | - | Thermal Ground | Power |
| Т8 | GND | - | Thermal Ground | Power |
| T12 | GND | - | Thermal Ground | Power |
| U1 | GND | - | Power Ground | Power |
| V2 | GND | - | Power Ground | Power |
| W19 | GND | - | Power Ground | Power |
| Y2 | GND | - | Power Ground | Power |
| Y4 | GND | - | Power Ground | Power |
| RESERVE | :D | | | |
| G1 | RESERVED | - | RESERVED | |
| Н2 | RESERVED | | RESERVED | |
| J1 | RESERVED | | RESERVED | |
| К2 | RESERVED | - | RESERVED | |
| J4 | RESERVED | - | RESERVED | |
| G4 | RESERVED | - | RESERVED | |
| L19 | RESERVED | - | RESERVED | |
| A11 | RESERVED | - | RESERVED | |
| N4 | RESERVED | - | RESERVED | |
| N4 | RESERVED | - | RESERVED | |



| R4 | RESERVED | - | RESERVED | |
|------|----------|---|----------|------------|
| E4 | RESERVED | - | RESERVED | |
| E16 | RESERVED | - | RESERVED | |
| U4 | RESERVED | - | RESERVED | |
| U16 | RESERVED | - | RESERVED | |
| V7 | RESERVED | - | RESERVED | (0) |
| V9 | RESERVED | - | RESERVED | |
| P18 | RESERVED | - | RESERVED | |
| AA13 | RESERVED | - | RESERVED | |
| T2 | RESERVED | - | RESERVED | |
| E19 | RESERVED | - | RESERVED | |
| R16 | RESERVED | - | RESERVED | 3 - |
| H18 | RESERVED | - | RESERVED | |
| G16 | RESERVED | | RESERVED | |
| J16 | RESERVED | | RESERVED | |
| B8 | RESERVED | - | RESERVED | |
| | 7 17 1 | | | |



WARNING

Reserved pins must not be connected.



If not used, almost all pins should be left disconnected. The only exceptions are the following pins:

| Pad | Signal | Note |
|--|--------------|----------------------|
| W1 | VBATT_PA | |
| AA3 | VBATT | |
| A3, A7, A9, A13, A17, B4, B6, B10, B12, B14, B16, C19, D18, F8, F12, F18, G19, H6, H14, J19, K18, M18, N19, P6, P14, T8, T12, U1, V2, W19, Y2, Y4 | GND | |
| A5 | MAIN ANTENNA | |
| Y16 | C103/TXD0 | |
| AA15 | C104/RXD0 | |
| Y18 | C105/RTS0 | |
| AA17 | C106/CTS0 | |
| N16 | ON_OFF* | |
| R19 | RST* | |
| R1 | VAUX | |
| L16 | WAKE* | |
| Li | SIM_CLK | |
| M2 | SIM_RST | |
| N1 | SIM_DAT | |
| P2 | SIM_VCC | |
| U19 | USB_D+ | On TP or a Connector |



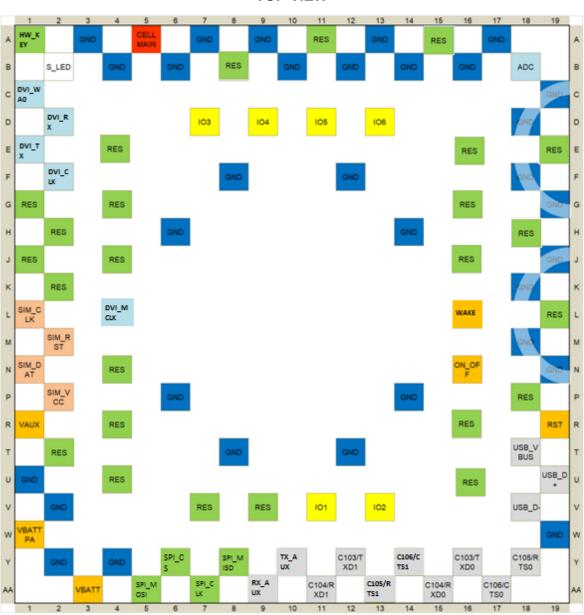
| V18 | USB_D- | On TP or a Connector |
|-----|----------|----------------------|
| T18 | USB_VBUS | On TP or a Connector |

RTS pin should be connected to the GND (on the module side) if flow control is not used. The above pins are also necessary to debug the application when the module is assembled on it so we recommend connecting them also to dedicated test point.



3.2. LGA Pads Layout

TOP VIEW







4. POWER SUPPLY

The power supply circuitry and board layout are a very important part in the full product design and they strongly reflect on the product overall performances, hence read carefully the requirements and the guidelines that will follow for a proper design.

4.1. Power Supply Requirements

The external power supply must be connected to VBATT & VBATT_PA signals and must fulfil the following requirements:

| Power Supply | Value |
|-------------------------|----------------|
| Nominal Supply Voltage | 3.3V |
| Operating Voltage Range | 3.00 V÷ 3.60 V |
| Extended Voltage Range | 2.10 V÷ 3.63 V |
| VBATmin | 2.10V |

| Battery powered application | Value |
|-----------------------------------|----------------|
| Operating Voltage Range (Li-MnO2) | 2.10 V÷ 3.00 V |
| Operating Voltage Range (LiSoCl2) | 2.80 V÷ 3.65 V |



NOTE:

The Operating Voltage Range MUST never be exceeded; care must be taken when designing the application's power supply section to avoid having an excessive voltage drop.

If the voltage drop is exceeding the limits it could cause a Power Off of the module. Overshoot voltage (regarding MAX Extended Operating Voltage) and drop in voltage (regarding MIN Extended Operating Voltage) MUST never be exceeded.



4.2. Power Consumption

| Mode | Average | Mode Description |
|----------------------------------|---------|---------------------------------------|
| Module OFF | 3.2uA | Module switched OFF |
| PSM | 4.2uA | T3412 Ext Unit=60s, T3412 Ext Value=2 |
| AT+CFUN=1 | 520uA | Paging period=1.28s |
| Data Call Active B1 (Max Power) | 126mA | Central channel, VBATT=3.3V |
| Data Call Active B1 (10dBm) | 41mA | Central channel, VBATT=3.3V |
| Data Call Active B1 (0dBm) | 28mA | Central channel, VBATT=3.3V |
| Data Call Active B2 (Max Power) | 120mA | Central channel, VBATT=3.3V |
| Data Call Active B2 (10dBm) | 40mA | Central channel, VBATT=3.3V |
| Data Call Active B2 (0dBm) | 28mA | Central channel, VBATT=3.3V |
| Data Call Active B3 (Max Power) | 111mA | Central channel, VBATT=3.3V |
| Data Call Active B3 (10dBm) | 39mA | Central channel, VBATT=3.3V |
| Data Call Active B3 (0dBm) | 27,6mA | Central channel, VBATT=3.3V |
| Data Call Active B4 (Max Power) | 111mA | Central channel, VBATT=3.3V |
| Data Call Active B4 (10dBm) | 39mA | Central channel, VBATT=3.3V |
| Data Call Active B4 (0dBm) | 27,7mA | Central channel, VBATT=3.3V |
| Data Call Active B5 (Max Power) | 108mA | Central channel, VBATT=3.3V |
| Data Call Active B5 (10dBm) | 41mA | Central channel, VBATT=3.3V |
| Data Call Active B5 (0dBm) | 29,5mA | Central channel, VBATT=3.3V |
| Data Call Active B8 (Max Power) | 119mA | Central channel, VBATT=3.3V |
| Data Call Active B8 (10dBm) | 42mA | Central channel, VBATT=3.3V |
| Data Call Active B8 (0dBm) | 29,6mA | Central channel, VBATT=3.3V |
| Data Call Active B12 (Max Power) | 122mA | Central channel, VBATT=3.3V |
| Data Call Active B12 (10dBm) | 41mA | Central channel, VBATT=3.3V |
| Data Call Active B12 (0dBm) | 29mA | Central channel, VBATT=3.3V |
| Data Call Active B13 (Max Power) | 115mA | Central channel, VBATT=3.3V |
| Data Call Active B13 (10dBm) | 41mA | Central channel, VBATT=3.3V |
| Data Call Active B13 (0dBm) | 29mA | Central channel, VBATT=3.3V |
| Data Call Active B17 (Max Power) | 118mA | Central channel, VBATT=3.3V |
| Data Call Active B17 (10dBm) | 41mA | Central channel, VBATT=3.3V |
| Data Call Active B17 (0dBm) | 29mA | Central channel, VBATT=3.3V |
| Data Call Active B18 (Max Power) | 116mA | Central channel, VBATT=3.3V |



| Data Call Active B18 (10dBm) | 42mA | Central channel, VBATT=3.3V |
|----------------------------------|---------|-----------------------------|
| Data Call Active B18 (0dBm) | 29,5mA | Central channel, VBATT=3.3V |
| Data Call Active B19 (Max Power) | 117,5mA | Central channel, VBATT=3.3V |
| Data Call Active B19 (10dBm) | 41mA | Central channel, VBATT=3.3V |
| Data Call Active B19 (0dBm) | 29,5mA | Central channel, VBATT=3.3V |
| Data Call Active B20 (Max Power) | 115mA | Central channel, VBATT=3.3V |
| Data Call Active B20 (10dBm) | 42mA | Central channel, VBATT=3.3V |
| Data Call Active B20 (0dBm) | 29,6mA | Central channel, VBATT=3.3V |
| Data Call Active B25 (Max Power) | 120mA | Central channel, VBATT=3.3V |
| Data Call Active B25 (10dBm) | 41mA | Central channel, VBATT=3.3V |
| Data Call Active B25 (0dBm) | 28mA | Central channel, VBATT=3.3V |
| Data Call Active B26 (Max Power) | 120mA | Central channel, VBATT=3.3V |
| Data Call Active B26 (10dBm) | 41,4mA | Central channel, VBATT=3.3V |
| Data Call Active B26 (0dBm) | 29,5mA | Central channel, VBATT=3.3V |
| Data Call Active B26 (Max Power) | 125,6mA | Central channel, VBATT=3.3V |
| Data Call Active B26 (10dBm) | 42mA | Central channel, VBATT=3.3V |
| Data Call Active B26 (0dBm) | 29,3mA | Central channel, VBATT=3.3V |
| Data Call Active B28 (Max Power) | 115,6mA | Central channel, VBATT=3.3V |
| Data Call Active B28 (10dBm) | 41,8mA | Central channel, VBATT=3.3V |
| Data Call Active B28 (0dBm) | 29,3mA | Central channel, VBATT=3.3V |
| Data Call Active B66 (Max Power) | 109mA | Central channel, VBATT=3.3V |
| Data Call Active B66 (10dBm) | 39mA | Central channel, VBATT=3.3V |
| Data Call Active B66 (0dBm) | 28mA | Central channel, VBATT=3.3V |
| Data Call Active B71 (Max Power) | 127mA | Central channel, VBATT=3.3V |
| Data Call Active B71 (10dBm) | 42mA | Central channel, VBATT=3.3V |
| Data Call Active B71 (0dBm) | 30mA | Central channel, VBATT=3.3V |
| Data Call Active B85 (Max Power) | 121,6mA | Central channel, VBATT=3.3V |
| Data Call Active B85 (10dBm) | 41,5mA | Central channel, VBATT=3.3V |
| Data Call Active B85 (0dBm) | 29mA | Central channel, VBATT=3.3V |



NOTE:

The electrical design for the Power supply should be made ensuring it will be capable of a peak current output of at least 200mA.



4.3. General Design Rules

The principal guidelines for the Power Supply Design embrace three different design steps:

- the electrical design
- the thermal design
- the PCB layout.

4.3.1. Electrical Design Guidelines

The electrical design of the power supply depends strongly from the power source where this power is drained. We will distinguish them into three categories:

- +5V input (typically PC internal regulator output)
- +12V input (typically automotive)
- Battery

4.3.1.1. +5V Source Power Supply Design Guidelines

- The desired output for the power supply is 3.3V, hence there's not a big difference between the input source and the desired output and a linear regulator can be used. A switching power supply will not be suited because of the low drop out requirements.
- When using a linear regulator, a proper heat sink shall be provided in order to dissipate the power generated.
- A Bypass low ESR capacitor of adequate capacity must be provided in order to cut the current absorption peaks close to the module, a 100µF tantalum capacitor is usually suited.
- Make sure the low ESR capacitor on the power supply output (usually a tantalum one) is rated at least 10V.
- A protection diode should be inserted close to the power input, in order to save the module from power polarity inversion.

4.3.2. +12V Source Power Supply Design Guidelines

- The desired output for the power supply is 3.3V, hence due to the big difference between the input source and the desired output, a linear regulator is not suited and shall not be used. A switching power supply will be preferable because of its better efficiency.
- When using a switching regulator, a 500kHz or more switching frequency regulator is preferable because of its smaller inductor size and its faster transient response. This allows the regulator to respond quickly to the current peaks absorption.
- In any case the frequency and Switching design selection is related to the application to be developed due to the fact the switching frequency could also generate EMC interferences.
- For car PB battery the input voltage can rise up to 15,8V and this should be kept in mind when choosing components: all components in the power supply must withstand this voltage.
- A Bypass low ESR capacitor of adequate capacity must be provided in order to cut the current absorption peaks, a 100µF tantalum capacitor is usually suited.



- Make sure the low ESR capacitor on the power supply output (usually a tantalum one) is rated at least 10V.
- For Car applications a spike protection diode should be inserted close to the power input, in order to clean the supply from spikes.
- A protection diode should be inserted close to the power input, in order to save the module from power polarity inversion. This can be the same diode as for spike protection.

4.3.2.1. Battery Source Power Supply Design Guidelines

The desired nominal output for the power supply is 3.3V and the maximum voltage allowed is 3.65V.

- A Bypass low ESR capacitor of adequate capacity must be provided in order to cut the current absorption peaks, a 100µF tantalum capacitor is usually suited.
- Make sure the low ESR capacitor (usually a tantalum one) is rated at least 10V.
- A protection diode should be inserted close to the power input, in order to save the NE310H2 from power polarity inversion. Otherwise the battery connector should be done in a way to avoid polarity inversions when connecting the battery.
- The suggested battery capacity is from 500mAh to 1000mAh.



WARNING:

The three cells Ni/Cd or Ni/MH 3,6 V Nom. Battery types or 4V PB types <u>MUST NOT BE USED DIRECTLY</u> since their maximum voltage can rise over the absolute maximum voltage for the NE310H2 and damage it.



NOTE:

DON'T USE any Ni-Cd, Ni-MH, and Pb battery types directly connected with NE310H2. Their use can lead to overvoltage on the NE310H2 and damage it. USE ONLY Li-MnO2 or LiSoCl2 batteries.



4.3.3. Thermal Design Guidelines

The thermal design for the power supply heat sink should be done considering the values described in the "Power Consumption" chapter.

Considering the very low current during idle, especially if Power Saving function is enabled, it is possible to consider from the thermal point of view that the device absorbs current significantly only during calls.

This generated heat will be mostly conducted to the ground plane under the module; you must ensure that your application can dissipate it.



NOTE:

The average consumption during transmissions depends on the power level at which the device is requested to transmit by the network. The average current consumption hence varies significantly.

4.3.4. Power Supply PCB layout Guidelines

As seen on the electrical design guidelines the power supply shall have a low ESR capacitor on the output to cut the current peaks and a protection diode on the input to protect the supply from spikes and polarity inversion. The placement of these components is crucial for the correct working of the circuitry. A misplaced component can be useless or can even decrease the power supply performance.

- The Bypass low ESR capacitor must be placed close to the Telit NE310H2 power input pads or in the case the power supply is a switching type it can be placed close to the inductor to cut the ripple provided the PCB trace from the capacitor to the NE310H2 is wide enough to ensure a dropless connection even during the 2A current peaks.
- The protection diode must be placed close to the input connector where the power source is drained.
- The PCB traces connecting the Switching output to the inductor and the switching diode must be kept as short as possible by placing the inductor and the diode very close to the power switching IC (only for switching power supply). This is done in order to reduce the radiated field (noise) at the switching frequency (100-500 kHz usually)
- The use of a good common ground plane is suggested.
- The placement of the power supply on the board should be done in such a way
 to guarantee that the high current return paths in the ground plane are not
 overlapped to any noise sensitive circuitry as the microphone amplifier/buffer or
 earphone amplifier.
- The power supply input cables should be kept separate from noise sensitive lines such as microphone/earphone cables.
- The insertion of EMI filter on VBATT pins is suggested in those designs where antenna is placed close to battery or supply lines.
- A ferrite bead like Murata BLM18EG101TN1 or Taiyo Yuden P/N FBMH1608HM101 can be used for this purpose.

4.4. RTC Bypass out

The NE310H2 module is provided by an internal RTC section but its reference supply is VBATT. So, in order to maintain active the RTC programming, VBATT should not be removed



4.5. VAUX Power Output

A regulated power supply output is provided in order to supply small devices from the module. The signal is in common with the PWRMON (module powered ON indication) function. This output is always active when the module is powered ON. The operating range characteristics of the supply are:

| Item | Min | Typical | Max |
|-------------------------|-------|---------|-------|
| Output voltage | 1.62V | 1.80V | 1.98V |
| Output current | - | - | 10mA |
| Output bypass capacitor | | 0.1uF | " YQ) |



NOTE:

The Output Current MUST never be exceeded; care must be taken when designing the application section to avoid having an excessive current consumption.

If the Current is exceeding the limits it could cause a Power Off of the module.



NOTE:

VAUX max output current is shared with the other GPIOs for a maximum load of 10mA.



Warning:

The current consumption from VAUX_PWRMON increases the modem temperature.



5. DIGITAL SECTION

5.1. Logic Levels

ABSOLUTE MAXIMUM RATINGS:

| Parameter | Min | Max |
|--|-------|------|
| Input level on any digital pin (CMOS 1.8) with respect to ground | -0.3V | 2.1V |

OPERATING RANGE – INTERFACE LEVELS (1.8V CMOS):

| Parameter | | Min | Max |
|-------------------|-----|--------|-------|
| Input high level | (0) | 1.35V | 1.98V |
| Input low level | 94 | -0.3V | 0.63V |
| Output high level | | 1.35 V | 1.98V |
| Output low level | | 0 | 0.45 |

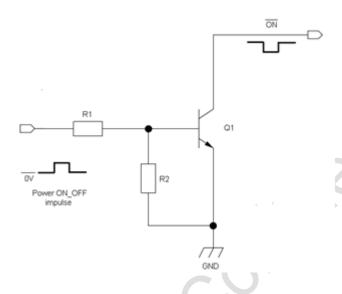
CURRENT CHARACTERISTICS:

| Parameter | AVG | Max |
|---------------|------|----------------------------------|
| Input Current | 5 uA | 80uA (if Pull Down is active) |

5.2. Power On

To turn on the NE310H2 the pad ON_OFF* must be tied low for at least 200 milliseconds and then released.

A simple circuit to do it is:



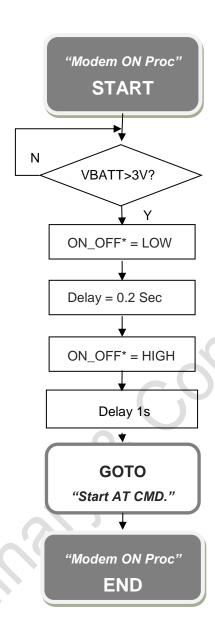


NOTE:

Don't use any pull up resistor on the ON_OFF* line, it is internally pulled up. Using pull up resistor may bring to latch up problems on the NE310H2 power regulator and improper power on/off of the module. The line ON_OFF* must be connected only in open collector or open drain configuration.

Telit

A flow chart showing the proper turn on procedure is displayed below:





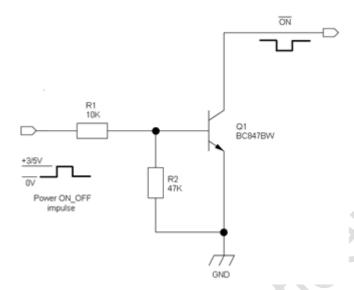
NOTE:

In order to avoid a back powering effect it is recommended to avoid having any HIGH logic level signal applied to the digital pins of the NE310H2 when the module is powered off or during an ON/OFF transition

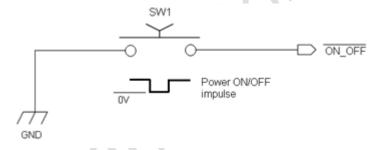


For example:

1- Let's assume you need to drive the ON_OFF* pad with a totem pole output of a +3/5 V microcontroller (uP_OUT1):



2- Let's assume you need to drive the ON_OFF* pad directly with an ON/OFF button:





5.3. Power Off

The device could be turned off using the ON_OFF* pin

When the procedure is activated, the device issues a detach request to network informing that the device will not be reachable any more.

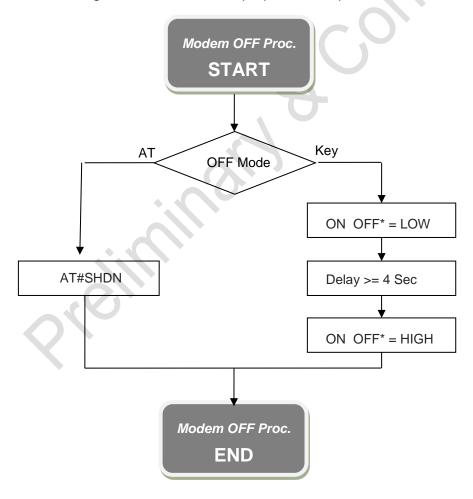
To turn OFF the NE310H2 the pad ON_OFF* must be tied low for at least 4 seconds and then released.



NOTE:

In order to avoid a back powering effect it is recommended to avoid having any HIGH logic level signal applied to the digital pins of the NE310H2 when the module is powered off or during an ON/OFF transition.

The following flow chart shows the proper turn off procedure:





5.4. Unconditional Restart

To unconditionally restart the NE310H2, the pad RST* must be tied low for at least 400 milliseconds and and then released.

The hardware unconditional Restart must not be used during normal operation of the device since it does not detach the device from the network. It shall be kept as an emergency exit procedure to be done in the rare case that the device gets stuck waiting for some network or SIM responses.

Do not use any pull up resistor on the RST line nor any totem pole digital output. Using pull up resistor may bring to latch up problems on the NE310H2 power regulator and improper functioning of the module.

The line RST must be connected only in open collector configuration; the transistor must be connected as close as possible to the RST pin.

The unconditional hardware restart must always be implemented on the boards and the software must use it as an emergency exit procedure.

5.4.1. PIN DESCRIPTION

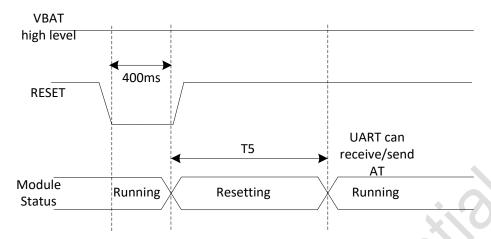
| Signal | Function | I/O | Pad |
|--------|-----------------------------------|-----|-----|
| RST* | Unconditional Reset of the Module | I | R19 |

There are two way to reset the module you can choose:

- 1: Through AT command
- 2 : Reset the module through RESET pin

When the software stops response, you can pulled down RESET for 400ms to reset the module's system.

The RESET timing are shown in the following figure below:



T5: the RESET process until the AT port can communicate spend time

5.4.2. Operating levels

The RST* line is connected to VBATT with a Pull Up so the electrical levels on this pin are aligned to the main supply level.

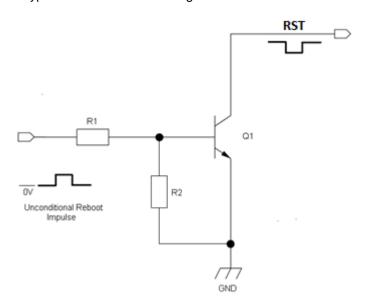


WARNING:

The hardware unconditional Reset must not be used during normal operation of the device since it does not detach the device from the network. It shall be kept as an emergency exit procedure.



A typical circuit is the following:





NOTE:

In order to avoid a back powering effect it is recommended to avoid having any HIGH logic level signal applied to the digital pins of the NE310H2 when the module is powered off or during a reboot transition.



NOTE:

Do not use any pull up resistor on the RST line nor any totem pole digital output. Using pull up resistor may bring to latch up problems on the NE310H2 power regulator and improper functioning of the module.

To proper power on again the module please refer to the related paragraph ("Power ON")

The unconditional hardware reboot must always be implemented on the boards and should be used only as an emergency exit procedure.

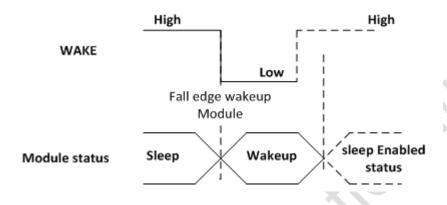


5.1. WAKEUP from PSM

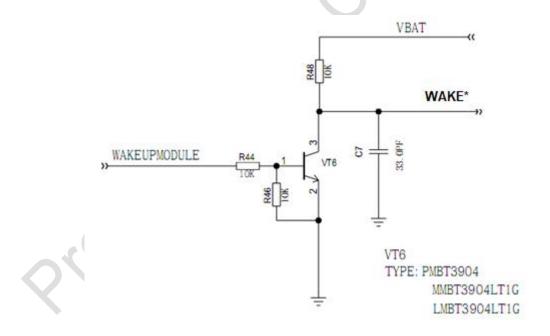
5.1.1. Pin Description

The module is provided by an input line named WAKE* used to wakeup the module from the deep power saving state (PSM). The signal is active LOW.

The following figure is the signal waveform:



5.1.2. Application Example



The resistors R44, R46 and R48 in Figure are only the recommended value and they need to be tuned according to the specific customer's application.



5.2. SPI

The module is supporting one SPI port (Master Only).

The signals are available on the following pads:

| Pad | Name | I/O | Descripttion | Type Notes |
|-----|----------|-----|----------------------|------------|
| Y6 | SPI_CS | O/I | SPI - Circuit Select | CMOS 1.8V |
| AA7 | SPI_CLK | 0/I | SPI - Clock | CMOS 1.8V |
| AA5 | SPI_MOSI | 0/I | SPI - MOSI | CMOS 1.8V |
| Y8 | DVI_MCLK | I/O | SPI - MISO | CMOS 1.8V |



5.3. Communication ports

5.3.1. Serial Ports

The NE310H2 module is provided with by 2 Asynchronous serial ports:

- MODEM SERIAL PORT 0 (Main)
- MODEM SERIAL PORT 1

Several configurations can be designed for the serial port on the OEM hardware, but the most common are:

- RS232 PC com port
- microcontroller UART @ 2.8V (Universal Asynchronous Receive Transmit)
- microcontroller UART @ 5V or other voltages different from 2.8V

Depending from the type of serial port on the OEM hardware a level translator circuit may be needed to make the system work.

On the NE310H2 the ports are CMOS 1.8.

5.3.1.1. MODEM SERIAL PORT 0 (USIF0)

The main serial port on the NE310H2 is a +2.8V UART with two flow control signals (CTS, RTS).

It differs from the PC-RS232 in the signal polarity (RS232 is reversed) and levels.

The following table is listing the available signals:

| RS232 pin | Signal | PAD | Name | Usage |
|-----------|-----------|--|----------------------------|---|
| 2 | C104/RXD0 | AA15 | Transmit line *see Note | Output transmit line of NE310H2 UART |
| 3 | C103/TXD0 | Y16 | Receive line *see Note | Input receive of the NE310H2 UART |
| 5 | GND | A3, A7, A9, A13, A17, B4, B6, B10, B12, B14, B16, C19, D18, F8, F12, F18, G19, H6, H14, J19, K18, M18, N19, P6, P14, T8, T12, U1, V2, W19, Y2, Y4 | Ground | Ground |
| 7 | C106/CTS0 | AA17 | Clear to Send | Output from the NE310H2 that controls the Hardware flow control |
| 8 | C105/RTS0 | Y18 | Request to Send | Input to the NE310H2 that controls the Hardware flow control |





NOTE:

According to V.24, some signal names are referred to the application side, therefore on the NE310H2 side these signal are on the opposite direction:

TXD on the application side will be connected to the receive line (here named C103/TXD0)

RXD on the application side will be connected to the transmit line (here named C104/RXD0)

For a minimum implementation, only the TXD, RXD lines can be connected, the other lines can be left open provided a software flow control is implemented.

In order to avoid a back powering effect it is recommended to avoid having any HIGH logic level signal applied to the digital pins of the NE310H2 when the module is powered off or during a reboot transition.



5.3.1.2. MODEM SERIAL PORT 1 (USIF1)

The secondary serial port on the NE310H2 is a +1.8V UART

It differs from the PC-RS232 in the signal polarity (RS232 is reversed) and levels.

The following table is listing the available signals:

| RS232 pin | Signal | PAD | Name | Usage |
|-----------|-----------|--|----------------------------|---|
| 2 | RXD1 | AA11 | Transmit line *see Note | Output transmit line of NE310H2 UART |
| 3 | TXD1 | Y12 | Receive line *see Note | Input receive of the NE310H2 UART |
| 5 | GND | A3, A7, A9, A13, A17, B4, B6, B10, B12, B14, B16, C19, D18, F8, F12, F18, G19, H6, H14, J19, K18, M18, N19, P6, P14, T8, T12, U1, V2, W19, Y2, Y4 | Ground | Ground |
| 7 | C106/CTS1 | Y14 | Clear to Send | Output from the NE310H2 that controls the Hardware flow control |
| 8 | C105/RTS1 | AA13 | Request to Send | Input to the NE310H2 that controls the Hardware flow control |



NOTE:

In order to avoid a back powering effect it is recommended to avoid having any HIGH logic level signal applied to the digital pins of the NE310H2 when the module is not supplied or during a reboot transition.





NOTE:

According to V.24, some signal names are referred to the application side, therefore on the NE310H2 side these signal are on the opposite direction:

TXD on the application side will be connected to the receive line (here named C103/TXD1)

RXD on the application side will be connected to the transmit line (here named C104/RXD1)

In order to avoid a back powering effect it is recommended to avoid having any HIGH logic level signal applied to the digital pins of the NE310H2 when the module is powered off or during a reboot transition.

5.3.1.3. MODEM SERIAL PORT 3 (Auxiliary)

The third serial port on the NE310H2 is a +1.8V UART The following table is listing the available signals:

| Signal | PAD | Name | Usage |
|--------|-----|---------------|--------------------------------------|
| TX_AUX | Y10 | Transmit line | Output transmit line of NE310H2 UART |
| RX_AUX | AA9 | Receive line | Input receive of the NE310H2 UART |



5.3.1.4. RS232 LEVEL TRANSLATION

In order to interface the module with a PC com port or a RS232 (EIA/TIA-232) application a level translator is required. This level translator must:

- invert the electrical signal in both directions;
- change the level from 0/1.8V to +15/-15V.

Actually, the RS232 UART 16450, 16550, 16650 & 16750 chipsets accept signals with lower levels on the RS232 side (EIA/TIA-562), allowing a lower voltage-multiplying ratio on the level translator. Note that the negative signal voltage must be less than 0V and hence some sort of level translation is always required.

The simplest way to translate the levels and invert the signal is by using a single chip level translator. There are a multitude of them, differing in the number of drivers and receivers and in the levels (be sure to get a true RS232 level translator not a RS485 or other standards).

By convention the driver is the level translator from the 0-1.8V UART to the RS232 level. The receiver is the translator from the RS232 level to 0-1.8V UART.

In order to translate the whole set of control lines of the UART you will need:

- 2 drivers
- 2 receivers

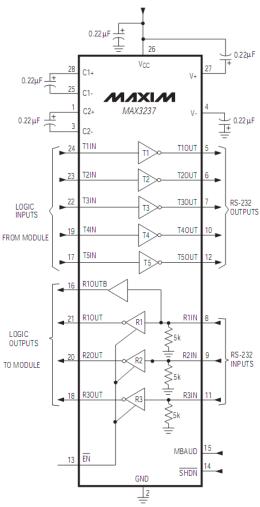


NOTE:

The digital input lines working at 1.8V CMOS have an absolute maximum input voltage of 3.0V; therefore the level translator IC shall not be powered by the +3.8V supply of the module. Instead, it must be powered from a +2.7V / +2.9V (dedicated) power supply. This is because in this way the level translator IC outputs on the module side (i.e. module's inputs) will work at +3.8V interface levels, damaging the module inputs



An example of level translation circuitry of this kind is:



* C3 CAN BE RETURNED TO EITHER VCC OR GROUND

The example is done with a MAXIM MAX3237 Transceiver that could accept supply voltages of 3V DC. Not exceeded with supply voltage higher then 3.1VDC because this is the higher voltage limit of module's inputs.

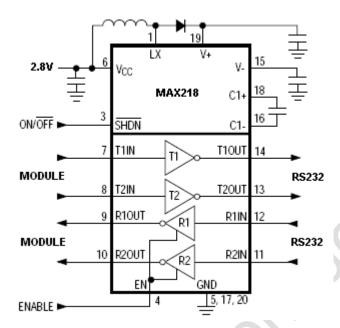


NOTE:

In this case Vin has to be set with a value compatible with the logic levels of the module. (Max 3.1V DC)



Second solution could be done using a MAXIM transceiver (MAX218) In this case the compliance with RS232 (+-5V) is possible.



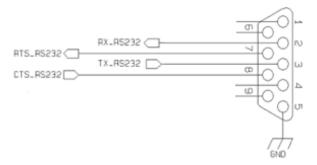
Another level adapting method could be done using a standard RS232 Transceiver (MAX3237EAI) adding some resistors to adapt the levels on the module's Input lines.



NOTE:

In this case has to be taken in account the length of the lines on the application to avoid problems in case of High-speed rates on RS232.

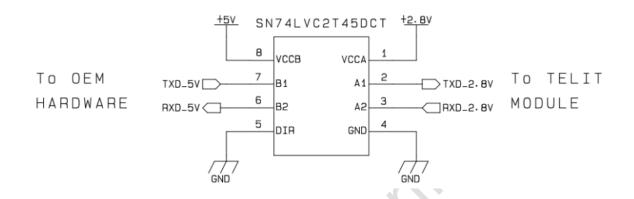
The RS232 serial port lines are usually connected to a DB9 connector with the following layout:





5.3.1.5. 5V UART level translation

If the OEM application uses a microcontroller with a serial port (UART) that works at a voltage different from 2.8 - 3V, then a circuitry has to be provided to adapt the different levels of the two set of signals. As for the RS232 translation there are a multitude of single chip translators. For example a possible translator circuit for a 5V TRANSMITTER / RECEIVER can be:





NOTE:

In order to avoid a back powering effect it is recommended to avoid having any HIGH logic level signal applied to the digital pins of the module when the module is powered OFF or during an ON/OFF transition.



5.4. General purpose I/O

The NE310H2 module is provided by a set of Configurable Digital Input / Output pins (CMOS 1.8)

Input pads can only be read; they report the digital value (high or low) present on the pad at the read time. Output pads can only be written or queried and set the value of the pad output. An alternate function pad is internally controlled by the NE310H2 firmware and acts depending on the function implemented.

The following table shows the available GPIO on the NE310H2:

| PAD | Signal | I/O | Default State | Note |
|-----|---------|-----|---------------|------|
| V11 | GPIO_01 | I/O | INPUT | |
| V13 | GPIO_02 | I/O | INPUT | |
| D7 | GPIO_03 | I/O | INPUT | C.O' |
| D9 | GPIO_04 | I/O | INPUT | |
| D11 | GPIO_05 | I/O | INPUT | |
| D13 | GPIO_06 | I/O | INPUT | |



NOTE:

The internal GPIO's pull up/pull down could be set to the preferred status for the application using the specific AT command.

Please refer for the AT Commands User Guide for the detailed

Please refer for the AT Commands User Guide for the detailed command Syntax.



WARNING:

During power up the GPIOs may be subject to transient glitches.



5.4.1. Using a GPIO as INPUT

The GPIO pads, when used as inputs, can be connected to a digital output of another device and report its status, provided this device has interface levels compatible with the 1.8V CMOS levels of the GPIO. If the digital output of the device to be connected with the GPIO input pad has interface levels different from the 1.8V CMOS, then it can be buffered with an open collector transistor with a 47K pull up to VAUX.



NOTE:

In order to avoid a back powering effect it is recommended to avoid having any HIGH logic level signal applied to the digital pins of the NE310H2 when the module is powered off or during a reboot transition.

The VAUX pin can be used for input pull up reference or/and for ON monitoring.



5.4.2. Using a GPIO as OUTPUT

The GPIO pads, when used as outputs, can drive 1.8V CMOS digital devices or compatible hardware. When set as outputs, the pads have a push-pull output and therefore the pull-up resistor may be omitted.

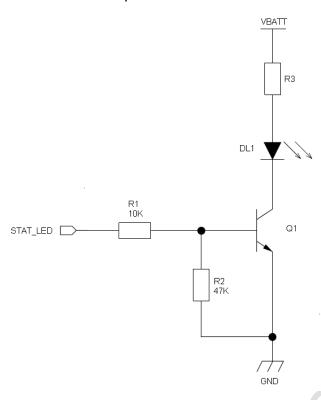
5.4.3. Indication of network service availability

The SLED pin status shows information on the network service availability and Call status. In the NE310H2 modules, the SLED needs an external transistor to drive an external LED. Therefore, the status indicated in the following table is reversed with respect to the pin status.

| Device Status | Led Status |
|---------------|---------------------------------|
| Device off | Permanently off |
| Offline | Frequency 1Hz, Duty cycle 50% |
| Online | Frequency 0.3Hz, Duty cycle 10% |
| Data Sending | Frequency 10Hz, Duty cycle50% |



A schematic example could be:



5.5. External SIM Holder

Please refer to the related User Guide (SIM Holder Design Guides, 80000NT10001a).

5.1. ADC

The module provides one ADC to digitize the analog signal to 10-bit digital data such as battery voltage, temperature and so on.

Using a specific AT command (ref. to AT user guide) can read the voltage value on ADC pin. The read value is expressed in mV.

In order to improve the accuracy of ADC, the related PCB line should be surrounded by ground.



6. RF SECTION

6.1. Antenna requirements

6.1.1. Main Antenna

The antenna connection and board layout design are the most important aspect in the full product design as they strongly affect the product overall performances, hence read carefully and follow the requirements and the guidelines for a proper design.

The antenna and antenna transmission line on PCB for a Telit NE310H2 device shall fulfil the following requirements:

| Item | Value |
|-------------------|---|
| Frequency range | 617-2200MHZ |
| Gain | TBD |
| Impedance | 50 Ohm |
| Input power | 23dBm |
| VSWR absolute max | ≤ 10:1 (limit to avoid permanent damage) |
| VSWR recommended | ≤ 2:1 (limit to fulfil all regulatory requirements) |



6.1.2. PCB Design guidelines

When using the NE310H2, since there's no antenna connector on the module, the antenna must be connected to the NE310H2 antenna pad by means of a transmission line implemented on the PCB.

In the case the antenna is not directly connected at the antenna pad of the NE310H2, then a PCB line is needed in order to connect with it or with its connector.

This transmission line shall fulfil the following requirements:

| Item | Value |
|--------------------------|--|
| Characteristic Impedance | 50 ohm |
| Max Attenuation | 0,3 dB |
| Coupling | Coupling with other signals shall be avoided |
| Ground Plane | Cold End (Ground Plane) of antenna shall be equipotential to the NE310H2 ground pins |

The transmission line should be designed according to the following guidelines:

- Ensure that the antenna line impedance is 50 ohm;
- Keep the antenna line on the PCB as short as possible, since the antenna line loss shall be less than 0,3 dB;
- Antenna line must have uniform characteristics, constant cross section; avoid meanders and abrupt curves;
- Keep, if possible, one layer of the PCB used only for the Ground plane;
- Surround (on the sides, over and under) the antenna line on PCB with Ground, avoid having other signal tracks facing directly the antenna line track;
- The ground around the antenna line on PCB has to be strictly connected to the Ground Plane by placing vias every 2mm at least;
- Place EM noisy devices as far as possible from NE310H2 antenna line;
- Keep the antenna line far away from the NE310H2 power supply lines;
- If you have EM noisy devices around the PCB hosting the NE310H2, such as fast switching Ics, take care of the shielding of the antenna line by burying it inside the layers of PCB and surround it with Ground planes, or shield it with a metal frame cover.



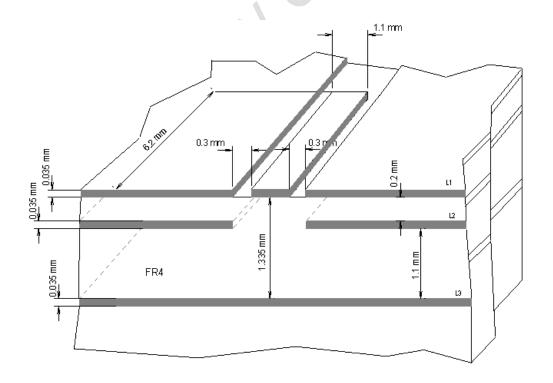
 If you don't have EM noisy devices around the PCB of NE310H2, by using a micro strip on the superficial copper layer for the antenna line, the line attenuation will be lower than a buried one;

6.1.2.1. Transmission line design

During the design of the NE310H2 interface board, the placement of components has been chosen properly, in order to keep the line length as short as possible, thus leading to lowest power losses possible. A Grounded Coplanar Waveguide (G-CPW) line has been chosen, since this kind of transmission line ensures good impedance control and can be implemented in an outer PCB layer as needed in this case. A SMA female connector has been used to feed the line.

The interface board is realized on a FR4, 4-layers PCB. Substrate material is characterized by relative permittivity ϵ_r = 4.6 ± 0.4 @ 1 GHz, TanD= 0.019 ÷ 0.026 @ 1 GHz.

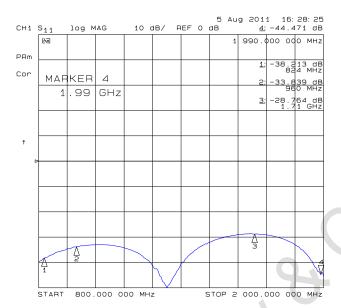
A characteristic impedance of nearly 50 Ω is achieved using trace width = 1.1 mm, clearance from coplanar ground plane = 0.3 mm each side. The line uses reference ground plane on layer 3, while copper is removed from layer 2 underneath the line. Height of trace above ground plane is 1.335 mm. Calculated characteristic impedance is 51.6 Ω , estimated line loss is less than 0.1 dB. The line geometry is shown below:



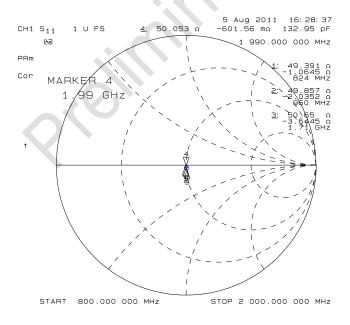
6.1.2.2. Transmission Line Measurements

An HP8753E VNA (Full-2-port calibration) has been used in this measurement session. A calibrated coaxial cable has been soldered at the pad corresponding to RF output; a SMA connector has been soldered to the board in order to characterize the losses of the transmission line including the connector itself. During Return Loss / impedance measurements, the transmission line has been terminated to $50~\Omega$ load.

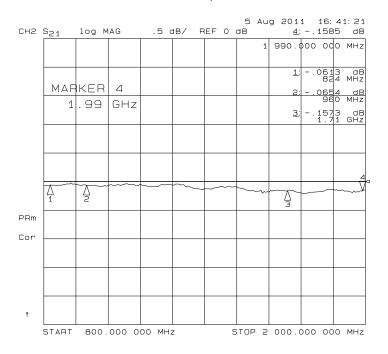
Return Loss plot of line under test is shown below:



Line input impedance (in Smith Chart format, once the line has been terminated to 50 Ω load) is shown in the following figure:



Insertion Loss of G-CPW line plus SMA connector is shown below:

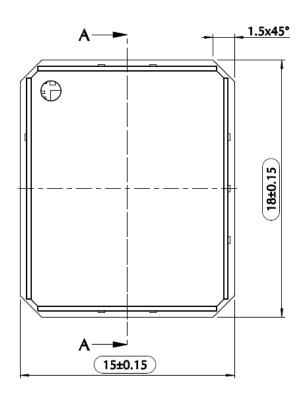


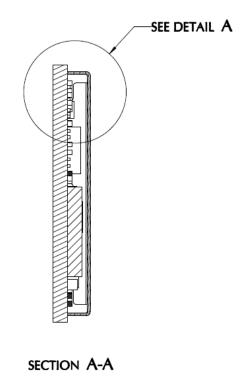
6.1.2.3. Antenna Installation Guidelines

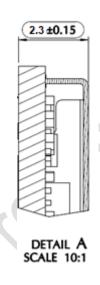
- Install the antenna in a place covered by the LTE signal.
- The Antenna must be installed to provide a separation distance of at least 20 cm from all persons and must not be co-located or operating in conjunction with any other antenna or transmitter;
- Antenna shall not be installed inside metal cases
- Antenna shall be installed also according Antenna manufacturer instructions.

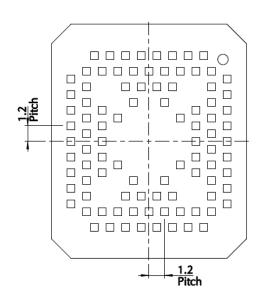
Telit

7. MECHANICAL DESIGN







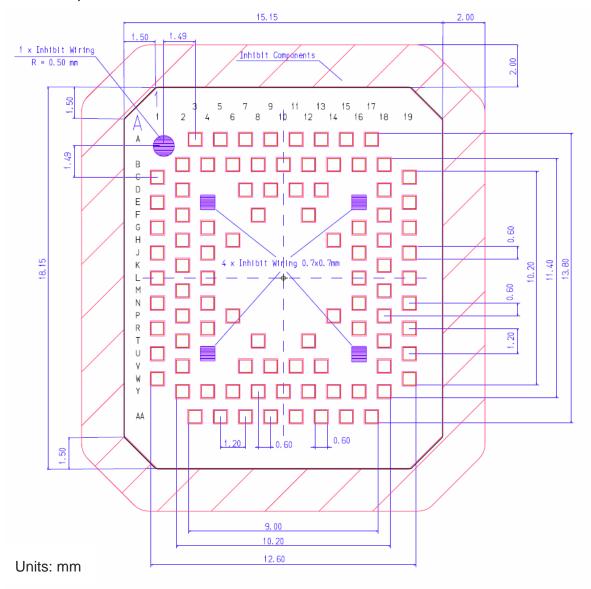


NOTE: The dimensions are in mm



8. APPLICATION PCB DESIGN

The NE310H2 modules have been designed in order to be compliant with a standard lead-free SMT process.



In order to easily rework the NE310H2 is suggested to consider on the application a 1.5 mm placement inhibit area around the module. It is also suggested, as common rule for an SMT component, to avoid having a mechanical part of the application in direct contact with the module.



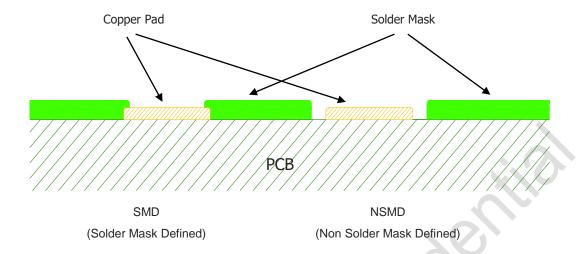
NOTE:

In the customer application, the region under WIRING INHIBIT (see figure above) must be clear from signal or ground paths.



8.1. PCB pad design

Non solder mask defined (NSMD) type is recommended for the solder pads on the PCB.



8.2. PCB pads

It is not recommended to place via or micro-via not covered by solder resist in an area of 0,3 mm around the pads unless it carries the same signal of the pad itself.

Holes in pad are allowed only for blind holes and not for through holes.

Recommendations for PCB pad surfaces:

| Finish | Layer Thickness (um) | Properties |
|--------------------------------|----------------------|---|
| Electro-less Ni / Immersion Au | 3 –7 / 0.05 – 0.15 | good solder ability protection, high shear force values |

The PCB must be able to resist the higher temperatures which are occurring at the lead-free process. This issue should be discussed with the PCB-supplier. Generally, the wettability of tin-lead solder paste on the described surface plating is better compared to lead-free solder paste.

It is not necessary to panel the application's PCB, however in that case it is suggested to use milled contours and predrilled board breakouts; scoring or v-cut solutions are not recommended.



8.3. Stencil

Stencil's apertures layout can be the same of the footprint (1:1), we suggest a thickness of stencil foil \geq 120 μ m.

8.4. Solder paste

| Item | Lead Free |
|--------------|-----------|
| Solder Paste | Sn/Ag/Cu |

We recommend using only "no clean" solder paste in order to avoid the cleaning of the modules after assembly.

8.5. Solder Reflow



WARNING:

THE NE310H2 MODULE WITHSTANDS ONE REFLOW PROCESS ONLY.

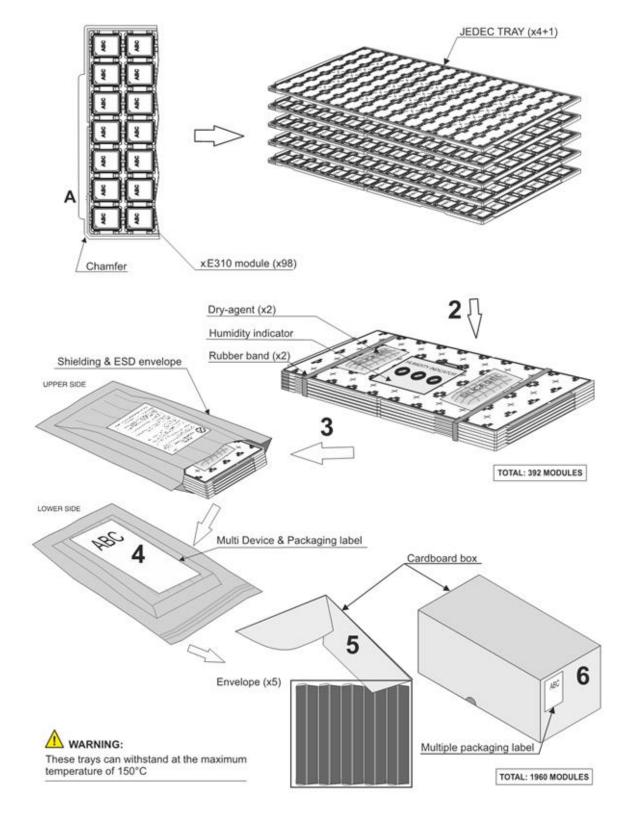


9. PACKAGING

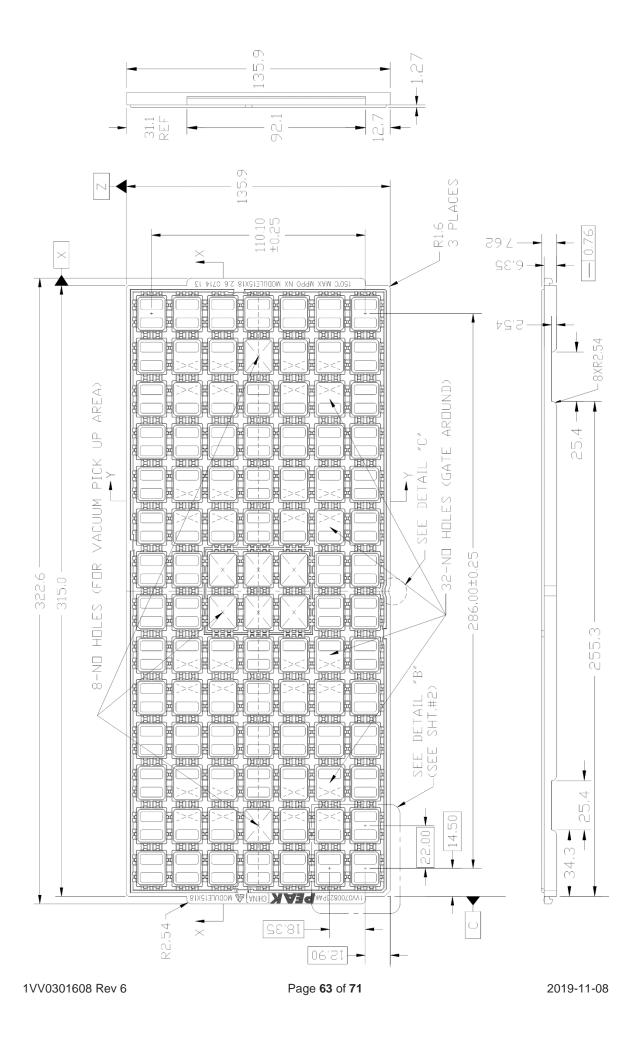
9.1. Tray

The NE310H2 modules are packaged on trays.

These trays can be used in SMT processes for pick & place handling.









9.2. Moisture sensitivity

The NE310H2 is a Moisture Sensitive Device level 3, in according with standard IPC/JEDEC J-STD-020, take care all the relatives requirements for using this kind of components.

Moreover, the customer has to take care of the following conditions:

- a) Calculated shelf life in sealed bag: 12 months at <40°C and <90% relative humidity (RH).
- b) Environmental condition during the production: 30°C / 60% RH according to IPC/JEDEC J-STD-033A paragraph 5.
- c) The maximum time between the opening of the sealed bag and the reflow process must be 168 hours if condition b) "IPC/JEDEC J-STD-033A paragraph 5.2" is respected
- d) Baking is required if conditions b) or c) are not respected
- e) Baking is required if the humidity indicator inside the bag indicates 10% RH or more.



10. CONFORMITY ASSESSMENT ISSUES

10.1. Approvals

- GCF
- RED
- RoHS and REACH

10.2. Declaration of Conformity

The DoC will be available here: https://www.telit.com/RED/



11. SAFETY RECOMMENDATIONS

11.1. READ CAREFULLY

Be sure the use of this product is allowed in the country and in the environment required. The use of this product may be dangerous and has to be avoided in the following areas:

- Where it can interfere with other electronic devices in environments such as hospitals, airports, aircrafts, etc.
- Where there is risk of explosion such as gasoline stations, oil refineries, etc. It is the
 responsibility of the user to enforce the country regulation and the specific
 environment regulation.

Do not disassemble the product; any mark of tampering will compromise the warranty validity. We recommend following the instructions of the hardware user guides for correct wiring of the product. The product has to be supplied with a stabilized voltage source and the wiring has to be conformed to the security and fire prevention regulations. The product has to be handled with care, avoiding any contact with the pins because electrostatic discharges may damage the product itself. Same cautions have to be taken for the SIM, checking carefully the instruction for its use. Do not insert or remove the SIM when the product is in power saving mode.

The system integrator is responsible for the functioning of the final product; therefore, care has to be taken to the external components of the module, as well as any project or installation issue, because the risk of disturbing the LTE network or external devices or having impact on the security. Should there be any doubt, please refer to the technical documentation and the regulations in force. Every module has to be equipped with a proper antenna with specific characteristics. The antenna has to be installed with care in order to avoid any interference with other electronic devices and has to guarantee a minimum distance from the body (20 cm). In case this requirement cannot be satisfied, the system integrator has to assess the final product against the SAR regulation.

The European Community provides some Directives for the electronic equipment introduced on the market. All of the relevant information is available on the European Community website:

http://ec.europa.eu/enterprise/sectors/rtte/documents/

The text of the Directive 99/05 regarding telecommunication equipment is available,

while the applicable Directives (Low Voltage and EMC) are available at:

http://ec.europa.eu/enterprise/sectors/electrical/



12. REFERENCE TABLE OF RF BANDS CHARACTERISTICS

| Band | Freq. Tx (MHz) | Freq. Rx (MHz) |
|------|---------------------|---------------------|
| B1 | 1920 MHz – 1980 MHz | 2110 MHz – 2170 MHz |
| B2 | 1850 MHz – 1910 MHz | 1930 MHz – 1990 MHz |
| В3 | 1710 MHz – 1785 MHz | 1805 MHz – 1880 MHz |
| B4 | 1710 MHz – 1755 MHz | 2110 MHz – 2155 MHz |
| B5 | 824 MHz – 849 MHz | 869 MHz – 894 MHz |
| B8 | 880 MHz – 915 MHz | 925 MHz – 960 MHz |
| B12 | 699 MHz – 716 MHz | 729 MHz – 746 MHz |
| B13 | 777 MHz – 787 MHz | 746 MHz – 756 MHz |
| B17 | 704 MHz – 716 MHz | 734 MHz – 746 MHz |
| B18 | 815 MHz – 830 MHz | 860 MHz -875 MHz |
| B19 | 830 MHz – 845 MHz | 875 MHz – 890 MHz |
| B20 | 832 MHz – 862 MHz | 791 MHz -821 MHz |
| B25 | 1850 MHz – 1915 MHz | 1930 MHz -1995 MHz |
| B26 | 814 MHz – 849 MHz | 859 MHz – 894 MHz |
| B28 | 703 MHz – 748 MHz | 758 MHz – 803 MHz |
| B66 | 1710 MHz – 1780 MHz | 2110 MHz – 2200 MHz |
| B71 | 663 MHz – 698 MHz | 617 MHz – 783 MHz |
| B85 | 698 MHz – 716 MHz | 728 MHz – 746 MHz |



13. ACRONYMS

| TTSC | Telit Technical Support Centre | |
|------------------|---|------------|
| USB | Universal Serial Bus | |
| HS | High Speed | |
| DTE | Data Terminal Equipment | 0 |
| UMTS | Universal Mobile Telecommunication System | |
| WCDMA | Wideband Code Division Multiple Access | |
| HSDPA | High Speed Downlink Packet Access | |
| HSUPA | High Speed Uplink Packet Access | |
| UART | Universal Asynchronous Receiver Transmitter | |
| HSIC | High Speed Inter Chip | |
| SIM | Subscriber Identification Module | |
| SPI | Serial Peripheral Interface | |
| ADC | Analog – Digital Converter | |
| DAC | Digital – Analog Converter | |
| I/O | Input Output | |
| GPIO | General Purpose Input Output | |
| CMOS | Complementary Metal – Oxide Semiconductor | |
| MOSI | Master Output – Slave Input | |
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| MISO | Master Input – Slave Output |
|------|------------------------------|
| CLK | Clock |
| MRDY | Master Ready |
| SRDY | Slave Ready |
| CS | Chip Select |
| RTC | Real Time Clock |
| РСВ | Printed Circuit Board |
| ESR | Equivalent Series Resistance |
| VSWR | Voltage Standing Wave Radio |
| VNA | Vector Network Analyzer |
| TTFF | Time to First Fix |



14. DOCUMENT HISTORY

| Revision | Date | Changes |
|----------|------------|---|
| 0 | 2019-06-26 | First emission – Preliminary |
| 1 | 2019-08-14 | Updated overall document |
| 2 | 2019-08-20 | Updated 5.3, 5.3.1.3 chapters |
| 3 | 2019-08-30 | Updated chapters 2.1, 2.3, 2.4, 9, 10.2 Updated mechanical dimensions Added Temperature range |
| 4 | 2019-09-30 | Updated Chapter 3.1, 4.1, 4.2, 5.1, 6.1.1 |
| 5 | 2019-10-10 | Updated Chapter 2.2, 4.1 |
| 6 | 2019-11-08 | Added Watermark |

SUPPORT INQUIRIES

Link to www.telit.com and contact our technical support team for any questions related to technical issues.

www.telit.com



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Regulatory Information Notices - FCC

Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

Permitted Antenna

This radio transmitter has been approved by the FCC to operate with the antenna types listed below with the maximum permissible gain indicated. Antenna types not included in this list, having a gain greater than the maximum gain indicated for that type, are strictly prohibited for use with this device.

| Interface and frequency range | Туре | Max Gain | | |
|-------------------------------|------|---------------------------------|--|--|
| Licensed bands | | | | |
| Band 2 | N/A | TBD From RF exposure evaluation | | |
| Band 4 | N/A | TBD From RF exposure evaluation | | |
| Band 5 | N/A | TBD From RF exposure evaluation | | |
| Band 12 | N/A | TBD From RF exposure evaluation | | |
| Band 13 | N/A | TBD From RF exposure evaluation | | |
| Band 17 | N/A | TBD From RF exposure evaluation | | |
| Band 25 | N/A | TBD From RF exposure evaluation | | |
| Band 26 | N/A | TBD From RF exposure evaluation | | |
| Band 66 | N/A | TBD From RF exposure evaluation | | |
| Band 71 | N/A | TBD From RF exposure evaluation | | |
| Band 85 | N/A | TBD From RF exposure evaluation | | |

Labelling Requirements for the Host Device

The host device shall be properly labelled to identify the modules within the host device. The certification label of the module shall be clearly visible at all times when installed in the host device, otherwise the host device must be labelled to display the FCC ID of the module, preceded by the words "Contains transmitter module", or the word "Contains", or similar wording expressing the same meaning, as follows:

Contains FCC ID: RI7NE310W2H1



Compliance of host devices based on modular approval

Summary of the specific operational use conditions

The module has been evaluated in mobile stand-alone conditions. For different operational conditions from a stand-alone modular transmitter in a host (multiple, simultaneously transmitting modules or other transmitters in a host), additional testing may be required (collocation, retesting...)

If this module is intended for use in a portable device, you are responsible for separate approval to satisfy the SAR requirements of FCC Part 2.1093

The modular transmitter is only FCC authorized for the specific rule parts (i.e., FCC transmitter rules) listed on the grant, and that the host product manufacturer is responsible for compliance to any other FCC rules that apply to the host not covered by the modular transmitter grant of certification. If the grantee markets their product as being Part 15 Subpart B compliant (when it also contains unintentional-radiator digital circuity), then the grantee shall provide a notice stating that the final host product still requires Part 15 Subpart B compliance testing with the modular transmitter installed. The end product with an embedded module may also need to pass the FCC Part 15 unintentional emission testing requirements and be properly authorized per FCC Part 15.

RF exposure safety

This device complies with the FCC RF exposure limits and has been evaluated in compliance with **mobile** exposure conditions.

The equipment must be installed and operated with minimum distance of 20 cm of the human body.

Class B device notice

Note: This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- —Reorient or relocate the receiving antenna.
- —Increase the separation between the equipment and receiver.
- —Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- —Consult the dealer or an experienced radio/TV technician for help.



Regulatory Information Notices - ISED

Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

This device complies with ISED license-exempt RSS(s). Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

Permitted Antenna

This radio transmitter has been approved by the ISED to operate with the antenna types listed below with the maximum permissible gain indicated. Antenna types not included in this list, having a gain greater than the maximum gain indicated for that type, are strictly prohibited for use with this device.

| Interface and frequency range | Туре | Max Gain | | | |
|-------------------------------|------|---------------------------------|--|--|--|
| Licensed bands | | | | | |
| Band 2 | N/A | TBD From RF exposure evaluation | | | |
| Band 4 | N/A | TBD From RF exposure evaluation | | | |
| Band 5 | N/A | TBD From RF exposure evaluation | | | |
| Band 12 | N/A | TBD From RF exposure evaluation | | | |
| Band 13 | N/A | TBD From RF exposure evaluation | | | |
| Band 17 | N/A | TBD From RF exposure evaluation | | | |
| Band 25 | N/A | TBD From RF exposure evaluation | | | |
| Band 66 | N/A | TBD From RF exposure evaluation | | | |
| Band 71 | N/A | TBD From RF exposure evaluation | | | |
| Band 85 | N/A | TBD From RF exposure evaluation | | | |

Labelling Requirements for the Host Device

The host device shall be properly labelled to identify the modules within the host device. The certification label of the module shall be clearly visible at all times when installed in the host device, otherwise the host device must be labelled to display the IC of the module, preceded by the words "Contains transmitter module", or the word "Contains", or similar wording expressing the same meaning, as follows:

Contains IC: 5131A-NE310H2W1



RF exposure safety

This device complies with ISED RF exposure limits and has been evaluated in compliance with **mobile** exposure conditions.

The equipment must be installed and operated with minimum distance of 20 cm of the human body.

CAN ICES-003 (B)

This Class B digital apparatus complies with Canadian ICES-003.



Avis de Conformité Réglementaire - ISED

Les changements ou modifications non expressément approuvés par la partie responsable de la conformité peuvent annuler le droit de l'utilisateur à utiliser l'équipement.

L'émetteur/récepteur exempt de licence contenu dans le présent appareil est conforme aux CNR d'Innovation, Sciences et Développement économique Canada applicables aux appareils radio exempts de licence. L'exploitation est autorisée aux deux conditions suivantes :

- 1. L'appareil ne doit pas produire de brouillage;
- 2. L'appareil doit accepter tout brouillage radioélectrique subi, même si le brouillage est susceptible d'en compromettre le fonctionnement

Antennes autorisées

Cet émetteur radio a été approuvé par l'ISDE pour fonctionner avec les types d'antennes listés ci-dessous avec le gain maximum autorisé indiqué. Les types d'antennes non inclus dans cette liste, ayant un gain supérieur au gain maximum indiqué pour ce type, sont strictement interdits pour une utilisation avec cet appareil.

| Interface et bandes des fréquences | Туре | Max Gain | | | |
|------------------------------------|------|---------------------------------|--|--|--|
| Bandes sous licence | | | | | |
| Band 2 | N/A | TBD From RF exposure evaluation | | | |
| Band 4 | N/A | TBD From RF exposure evaluation | | | |
| Band 5 | N/A | TBD From RF exposure evaluation | | | |
| Band 12 | N/A | TBD From RF exposure evaluation | | | |
| Band 13 | N/A | TBD From RF exposure evaluation | | | |
| Band 17 | N/A | TBD From RF exposure evaluation | | | |
| Band 25 | N/A | TBD From RF exposure evaluation | | | |
| Band 66 | N/A | TBD From RF exposure evaluation | | | |
| Band 71 | N/A | TBD From RF exposure evaluation | | | |
| Band 85 | N/A | TBD From RF exposure evaluation | | | |

Exigences d'étiquetage pour le équipement hôte

L'équipement hôte doit être correctement étiqueté pour identifier les modules au sein du équipement hôte.

L'étiquette de certification du module doit être clairement visible à tout moment lorsqu'il est installé dans l'hôte, sinon l'hôte doit être étiqueté pour afficher l'IC du module, précédé par les mots "Contient un module émetteur", ou le mot "Contient", ou un libellé similaire exprimant la même signification, comme suit:

Contains IC: 5131A-NE310H2W1



Sécurité d'exposition aux RF

Cet appareil est conforme aux limites d'exposition RF d'ISDE et a été évalué conformément aux conditions d'exposition mobile.

L'équipement doit être installé et utilisé à une distance minimale de 20 cm du corps humain.

CAN NMB-003 (B)

Cet appareil numérique de classe B est conforme à la norme canadienne NMB-003.