

: 17 Pages : 10 Annexes Total no. of sheets : 47

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Enterprise no: NO 984 592 418 MVA

Test report

: 03/387/10

Item tested

: NE-W11E

Type of equipment

: Access Point Unit (Wireless LAN)

Client

: Keyence Corporation

Tested according to:

FCC part 15, subpart C

DTS Transmitter 2412 - 2462 MHz

Date of issue: 2003.09.29

Authorised by: ...

Kjell G. Haga Managing Director Frode Sveinsen

Technical Supervisor

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1 GENERAL INFORMATION

1.1 Tested by

Name: Nemko Comlab AS

Registration no: 994405

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Managing Director: Kjell G. Haga

1.2 Client Information

Name: Keyence corporation

Address: 1-3-14, Higashinakajima Higashiyodogawa-Ku,Osaka 533-8555 Japan.

Telephone: +81 6 6379 1111 Fax: +81 6 6379 2222

Contact:

Name: Hiroaki Yamamoto
Telephone: +81 6 6325 6684

E-mail: yamamotoh@keyance.co.jp

1.3 Manufacturer (if other than client)

Name: Keyence corporation

Address: 1-3-14, Higashinakajima Higashiyodogawa-Ku,Osaka 533-8555 Japan.

Telephone: +81 6 6379 1111 Fax: +81 6 6379 2222

E-mail: yamamotoh@keyance.co.jp

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2 Test Information

2.1 Tested Item

Name :	Keyence (Access point unit (Wireless LAN)
Model/version :	NE-W11E
Serial number :	Not stated
Hardware identity and/or version:	NE-W11E
Software identity and/or version :	None
Frequency Range :	2412 - 2462 MHz
Tunable Bands :	1
Number of Channels :	11
Modulation :	DSSS
Emissions Designator :	22M0F7D
User Frequency Adjustment :	User Software controlled.
Rated Output Power :	63.1mW
Grantee Code	RF4
Equipment code	0718

Remarks

The NE-W11E has only one antenna. The received items for testing:

- 2 pcs. Of NE-W11E
- 1 pc. Of Laptop pc with communication software
- 2 pc. Of peripheral unit for EMC testing (not used for FCC testing)
- 2 pcs. Of Ethernet cable

2.2 Test Environment

2.1.1 Normal test condition

Temperature: 21 - 25 °C Relative humidity: 26 - 50 % Normal test voltage: 24 V dc

Extreme test voltage 20.4 Vdc - 27.6 Vdc

The values are the limit registered during the test period.

2.3 Test Period

Item received date: 2003-08-04

Test period: 2003-08-25 to 2003-09-01 and 2003-09-25

2.4 Test Equipment

See list of test equipments in annex no. 1.



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3 TEST REPORT SUMMARY

3.1 Test Summary	
Manufacturer:	Keyence Corporation
Model No.:	NE-W11E
Serial No.:	Not stated
All measurements are tra	acable to national standards.
15.247 for Direct Sequer accordance with ANSI Co	d for the purpose of demonstrating compliance with Part 15, Subpart C, Paragraph ace Spread Spectrum (DSSS) devices. Radiated tests were conducted in 63.4-1992. Radiated tests were made in a semi-anechoic chamber at measuring etres. A description of the test site is on file with the FCC (Registration no: 994405).
New Submission ■	□ Production Unit
Class II Permissive C	hange Pre-production Unit
DTS Equipment Code	
	TEST REPORT RELATES ONLY TO THE ITEM(S) TESTED. ons to, or exclusions from the test specifications are described in "Summary of Test Data". COMLAB
Ti.	NEMKO COMLAB REF: 03/387/10
TESTED BY: G.Suhanthak	DATE: 29/2/03
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3.2 Test Summary

Name of test	Paragraph #	Result
Supply voltage variations	15.31 (e)	Complied
Number of operating frequencies	15.31 (m)	Complied
Conducted Emission (Receiver)	15.107(a)	ref. 15.207(a)
Radiated Emission limits (receiver)	15.109(a)	ref. 15.209(a)
Antenna requirement	15.203	Complied ²
Radiated emissions limits for restricted bands	15.205(a)	Complied
Powerline Conducted Emission	15.207(a)	Complied
Radiated emission limits	15.209(a)	Complied
Bandwidth	15.247(a)(2)	Complied
Peak Power Output	15.247(b)(3)	Complied
Power Spectral Density	15.247(d)	Complied
Out-of-band emissions (Antenna Conducted)	15.247(c)	N/A ¹
Out-of-band emissions (Radiated)	15.247(c)	Complied

¹ The tested equipment has integrated antennas only.

3.3 Other Comments

The measurements are done with a laptop PC connected to the EUT. The laptop and the software for communication/test mode is delivered for testing by the manufacturer. The measurements are performed at channels near top ch1, near middle ch 6 and near bottom ch 11. The EUT complies at these channels.

3.4 Description of modification for Modification Filing

Not Applicable.

3.5 Family List Rational

NE-W01E.

According to the manufacturer the NE-W01E and NE-W11E, have the same electrical specifications e.g. the electrical circuit, used parts and PCB design. The difference between each model is the type of the power supply and number of antennas. The model NE-W11E's power supply is 24 Vdc and single antenna for TX and RX. Please see annex 9 for declaration of identity. Test report for NE-W01E is 03/387/7.

² The antenna is detachable, but using a non-standard coupling.

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4 TEST RESULTS

4. 1 Powerline Conducted Emissions, Para. No.: 15.207 (a)

Test Performed By: G.Suhanthakumar Date of Test: 25. Sep. 2003

Test set up:

The test is performed in a shielded chamber with a size of 2 x2 meters.

The EUT was placed on a table according to ANSI standard.

Cable configuration during test:

The cables were arranged according to ANSI C63.4-1992 (CISPR 22).

EUT mode during test:

EUT was in normal operating mode during the test. Tested at the DC power supply. **Conducted Emission at Mains Port of DC power supply:**

For line "L1" For line "N"

Frequency of emission (KHz)	Levels (QP) (dBμV)	Frequency of emission (KHz)	Levels (QP) (dBμV)
2570	6.94	6250	8,41
4659	6.66	7500	8,95
5010	9.78	1010	9.12
9778	9.58	1370	8.16

Limits

Frequency of emission (MHz)	Conducted	Limit (dBμV)
	Quasi -Peak	Average
0.15 – 0.5	66 to 56	56 to 46
0.5 - 5	56	46
5 - 30	60	50
Measurement Uncertainty	+ 2.9 / - 4.1 dB	+ 2.9 / - 4.1 dB

Results:

See annex 10 page 1 & 2 Tolerance mask1: QP detector Tolerance mask2: AV detector

Comments:

When ever the PEAK emissions closer to the AV limit is detected when using the "PEAK" detector, then the Q-peak measurements are performed for that particluer frequency.

Test Equipment Used: 9, 10, 11, 12, 16



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4. 2 Bandwidth, Para. No.: 15.247 (a)(2)

Test Performed By: G.Suhanthakumar Date of Test: 14. Aug 2003

Measurement Data:

Test Co	nditions	В	andwidth at 6 dB (MF	lz)
		Ch1	Ch6	Ch11
T _{nom} (23 .ºC) V _{nom} (24.Vdc)		10.26	9.45	10.02

Test Results: Passed, See annex 2

Power supply variation within 85 % to 115% of nominal value has no influence.

Requirements:

The minimum 6 dBbandwidth shall be at least 500 KHz.

Test equipments used: 1, 2, 3, 4, 5, 6, 7, 8, 13, 14, 15

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4. 3 Peak Power Output, Para. No.: 15.247 (b)(3)

Test Performed By: G.Suhanthakumar Date of Test: 15. Aug 2003

Rated output power level (maximum) 63.1mW

Test Co	nditions	Calculated	d Transmitter Power	, EIRP (W)
		Ch1	Ch 6	Ch11
T _{nom} (23 .ºC) V _{nom} (24 Vdc)		0.014	0.024	0.059

Test Results: Passed.

Power supply variation within 85 % to 115% of nominal value has no influence on Peak output power.

Measurement Data:

The maximum field strength of fundamental, RBW=5MHz , Ch 1 : 100.72 dBμV/m

The maximum field strength of fundamental, RBW=5MHz Ch 6 : 102.97 dB μ V/m

The maximum field strength of fundamental, RBW=5MHz Ch 11 : 106.91 dB μ V/m

Calculated Data:

With 6 dB bandwidth (RBW=10MHz) correction {20 log (10/5)}

- The maximum field strength of fundamental in V/m (10^{((100.72+6)/20)} x 1⁻⁶) Ch1: 0.217V/m
- The maximum field strength of fundamental in V/m (10^{((102.97+6)/20)} x 1⁻⁶) Ch6: 0.281V/m
- The maximum field strength of fundamental in V/m (10^{((106.91+6)/20)} x 1⁻⁶) Ch11: 0.442V/m

Calculated maximum EIRP using free field formula:

- Ch1: P(EIRP) watts: $(3x \ 0.217)^2 / 30 = 0.014$ Watts
- Ch6: P(EIRP) watts: $(3x \ 0.281)^2 / 30 = 0.024$ Watts
- Ch11: P(EIRP) watts: $(3x \ 0.442)^2 / 30 = 0.059$ Watts

The maximum power is obtained at Vertical polarization and measured at 3 meter.

The antenna gain of the measurement antenna and cable loss have been taken into consideration.

See Annex 3

Requirements:

The maximum peak output power for DS systems shall not exceed the following limits:

For systems using DSSS in the 2400 - 2483.5 MHz band: less than or equal to 1 watt

Test equipments used: 1, 2, 3, 4, 5, 6, 7, 8, 13, 14, 15



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4. 4 Out-of-band emissions (Radiated), Para. No.: 15.247 (c)

Test Performed By: G.Suhanthakumar Date of Test: 14. Aug 2003

Test Results: Passed, see annex 4

All three channels (Ch1, Ch6 & Ch11)

Measurement Data:

Below 20 dB

Requirements:

No greater than -20dBc

The Test equipments used: 1, 2, 3, 4, 5, 6, 7, 8, 13, 14, 15

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4. 4 Power Spectral Density (PSD), Para. No.: 15.247 (d)

Test Performed By: G.Suhanthakumar Date of Test: 25. Sep 2003

Test Results: Passed

Measured and Calculated Data:

The alternative test procedures in point 2) A , B and formula 1 described in guidance on measurements for Digital Transmission Systems is used.

EUT's antenna gain G: 0.1 dBi --> $10^{(0.01)} = 1.023$

Ch1:

- The measured peak level at RBW= 3kHz, VBW= 10kHz, Span =300kHz, Sweep= 100sec is 39.8 dBμV/m
- The caculated field strength E = Peak level + cable loss+antenna factor(AF)

$$= 39.8 dB\mu V/m + 7dB + 28.3 dB\mu V/m$$

$$= 75.1 dB\mu V/m = 5.69 mV/m$$

The caculated PSD using formula P = (E x d) 2 /(30 x G) = (0.00569V/m x 3) 2 /(30 x 1.023) = 9.49 μ Watts

PSD in dBm = 10log (P/1mW) = -20.22 dBm

Ch6:

- The measured peak level at RBW= 3kHz, VBW= 10kHz, Span =300kHz, Sweep= 100sec is 40.4 dBμV/m
- The caculated field strength E = Peak level + cable loss+antenna factor(AF)

$$= 40.4 \text{ dB}_{\mu}\text{V/m} + 7\text{dB} + 28.3 \text{ dB}_{\mu}\text{V/m}$$

$$= 75.7 dB\mu V/m = 6.095 mV/m$$

The caculated PSD using formula $P = (E \ x \ d)^2/(30 \ x \ G) = (0.006095 \ V/m \ x \ 3)^2/(30 \ x \ 1.023) = 10.89 \ \mu$ Watts

PSD in dBm = $10\log (P/1mW) = -19.63 dBm$

Ch11:

- The measured peak level at RBW= 3kHz, VBW= 10kHz, Span =300kHz, Sweep= 100sec is 45.21 dBμV/m
- The caculated field strength E = Peak level + cable loss+antenna factor(AF)

$$= 45.21 dB\mu V/m + 7dB + 28.3 dB\mu V/m$$

$$= 80.51 dB\mu V/m = 10.61 mV/m$$

The caculated PSD using formula P = (E x d) $^2/(30 \text{ x G}) = (0.01061 \text{V/m x 3})^2/(30 \text{ x 1.023}) = 33.01 \mu$ Watts

 $PSD \text{ in } dBm = 10log (P/1mW) = -14.81 dBm}$

Requirements:

No greater than +8 dBm in any 3kHz band

Test equipments used: 1, 2, 3, 4, 5, 6, 7, 8, 13, 14, 15



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4. 5 Radiated Emissions, Para. No.: 15.209 (a)

Test Performed By: G.Suhanthakumar Date of Test: 25. Sep 2003

Test results: Passed

Three channels are measured (Ch1, Ch 6 & Ch 11). Annex 6 for frequency 9kHz to 30 MHz.

Measurement Data:

Radiated Emission 30 - 1 GHz(Peak)

Measured with Peak Detector

Frequency	EUT ant	RF channel	Field strength, Peak, 10 metres Maximum peak value detected	Dist. corr. ¹ factor	Duty cycle	Limit	Margi n
MHz	Left	1, 6, 11	dBμV/m	dB	dB	dBμV/m	dB
30 – 88		6	23	10.5		40	6.5
88 – 216			21.3	10.5		43.5	11.7
216 – 960		6	32.2	10.5		43.5	0.8
960 - 1000			32.5	10.5		46	3
30 – 88		1	20	10.5		40	9.5
88 – 216			21.2	10.5		43.5	11.8
216 – 960		1	31.2	10.5		43.5	1.8
960 - 1000			32.0	10.5		46	3.5
30 – 88		11	22.6	10.5		40	6.9
88 – 216			24.5	10.5		43.5	8.5
216 – 960		11	30.4	10.5		43.5	3.1
960 - 1000			31.6	10.5		46	4.4

¹⁾ Measured at 10 meters.

Attached graph only for Ch 6., see annex 5

Correction factor from 10 meter to 3 meter: 20 log (10/3) = 10.4575 dB

In the colum 4 peak values are given for 10 meter and values in the the margin colum is corrected for 3 meter. E.g.: 40 - (23+10.5) = 6.5 dB



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Radiated Emission 1 – 25 GHz(Peak)

Measured with Peak Detector

Frequenc	EU	RF	Field strength, Peak, 3 & 1 metres	Dist.	Duty	Limit	Margi
У	T ant	channe I	Maximum Peak value detected	corr. ¹ factor	cycle		n
GHz	Left	1, 6, 11	dB _μ V/m	dB	dB	dBμV/m	dB
4.82		6	49.26	0		54	4.74
7.23		6	48.75	0		54	5.25
9.65		6	51.96	0		54	2.04
12.06		6	30.18	0		54	23.82
14.47		6	29.61	0		54	24.39
16.88		6	29.84	0		54	24.16
19.29		6	30.6	-9.5		54	32.9
21.71		6	58.6	-9.5		54	4.9
25		6	47.05	-9.5		54	16.45
4.87		1	46.8	0		54	7.2
7.31		1	34.2	0		54	19.8
9.748		1	29.8	0		54	24.2
12.18		1	26.4	0		54	27.6
14.62		1	21.9	0		54	32.1
17.05		1	20.4	0		54	33.6
19.5		1	29.6	-9.5		54	33.9
21.9		1	46.8	-9.5		54	16.7
24.37		1	34.2	-9.5		54	29.3
4.92		11	49.2	0		54	4.8
7.38		11	49.5	0		54	4.5
9.848		11	47.2	0		54	6.8
12.31		11	33.4	0		54	20.6
14.77		11	29.8	0		54	24.2
17.23		11	26.4	0		54	27.6
19.69		11	40.7	-9.5		54	22.8
22.15		11	45.3	-9.5		54	18.2
24.6		11	39.6	-9.5		54	23.9

^{1) 1 – 18} GHzMeasured at 3 meters. Above 18 GHz at 1 meter

Correction factor for distance: 20 log (3/1) = 9.5 dB

In the column 4 peak values are given for 3meters and 1 meter meter and values in the the margin column is corrected: 3 meter E.g.: 54 –49.26 = 4.74 dB; for 1 meter 54- (57.35 –9.5)= 6.15 dB



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1) Duty Cycle calculation according to RF burst Para 15.35 (c):

Tx on: 0.252 ms; 20 log (252 μ s/1.3478ms) = -14.56dB, see annex 7

Maximum duty cycle according to Para 15.35 (b): -20 dB

Radiated emission 1-25 GHz, Average

Measured with Peak Detector

Frequenc y	EU T ant	RF channe I	Field strength, Peak, 3 & 1 metres Maximum Peak value detected	Dist. corr. ¹ factor	Duty cycle	Limit	Margi n
GHz	Left	1, 6, 11	dBμV/m	dB	dB	dBμV/m	dB
4.82		6	49.26	0	-14.56	54	19.3
7.23		6	48.75	0	-14.56	54	19.81
9.65		6	51.96	0	-14.56	54	16.6
12.06		6	30.18	0	-14.56	54	38.38
14.47		6	29.61	0	-14.56	54	38.95
16.88		6	29.84	0	-14.56	54	38.72
19.29		6	30.6	-9.5	-14.56	54	47.46
21.71		6	58.6	-9.5	-14.56	54	19.46
25		6	47.05	-9.5	-14.56	54	31.01
4.87		1	46.8	0	-14.56	54	21.76
7.31		1	34.2	0	-14.56	54	34.36
9.748		1	29.8	0	-14.56	54	38.76
12.18		1	26.4	0	-14.56	54	42.16
14.62		1	21.9	0	-14.56	54	46.66
17.05		1	20.4	0	-14.56	54	48.16
19.5		1	29.6	-9.5	-14.56	54	48.46
21.9		1	46.8	-9.5	-14.56	54	31.26
24.37		1	34.2	-9.5	-14.56	54	43.86
4.92		11	49.2	0	-14.56	54	19.36
7.38		11	49.5	0	-14.56	54	19.06
9.848		11	47.2	0	-14.56	54	21.36
12.31		11	33.4	0	-14.56	54	35.16
14.77		11	29.8	0	-14.56	54	38.76
17.23		11	26.4	0	-14.56	54	42.16
19.69		11	40.7	-9.5	-14.56	54	37.36
22.15		11	45.3	-9.5	-14.56	54	32.76
24.6		11	39.6	-9.5	-14.56	54	38.46

^{1) 1 – 18} GHzMeasured at 3 meters. Above 18 GHz at 1 meter

Correction factor for distance: 20 log (3/1) = 9.5 dB



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In the colum 4 peak values are given for 3 meters and 1 meter meter and values in the the margin colum is corrected: 3 meter E.g.: 54 - (49.26-14.56) = 19.3 dB; for 1 meter: 54 - (30.6 - 9.5 - 14.56) = 47.46dB

Radiated Emission at 2483.5MHz (Average)

Frequency MHz	RF channel	Dist. corr. ¹ factor	Field strength, Peak, 3 metres Maximum value detected dBμV/m	Duty cycle dB	Limit dB _µ V/m	Margi n dB
2483.5	1	0	60	-14.5	54	8.5

From 2nd harmonics to 7 th harmonics a highpass filter together with a preamp is used. Beyond 7th harmonic filter is not used only preamplifier is used. For these measurements a peak detector is used

The measurement above 18GHz is done at 1 m distance (the noise is mostly from the spectrum analyser).

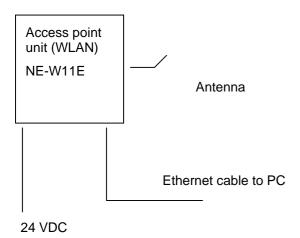
Requirements: As specified in section 15. 35 (c), 15.205(a), 15.209(a) 15.247 (c)

The Test equipments used: 1, 2, 3, 4, 5, 6, 7, 8, 13, 14, 15

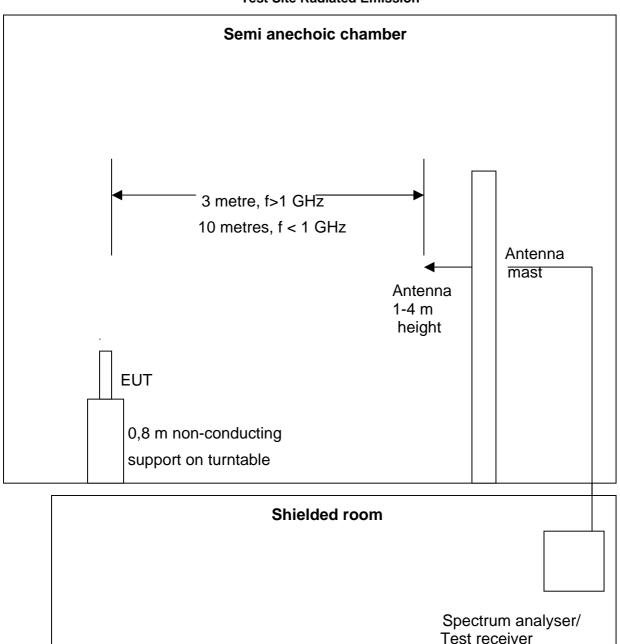


5 BLOCK DIAGRAM

System set up

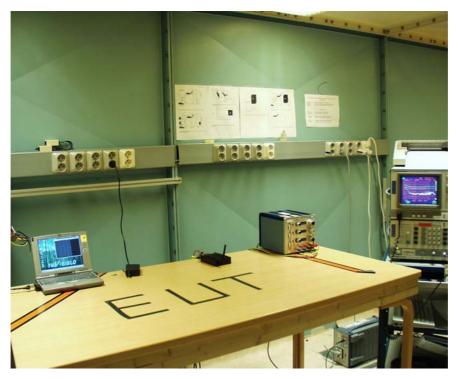


Test Site Radiated Emission



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PHOTOGRAPH OF TEST SETUP



Powerline Conducted Emission measurements



Radiated measurements



ANNEX

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Test Equipment Used

To facilitate inclusion on each page of the test cases, each item of test equipment used for related tests are identified (numbered) by the Test Laboratory.

No.	Ref. No	Description	Manufacturer	Туре
1.	1330	Antenna Horn	EMCO	3115
2.	1410	Shielded room	ETS Euroshield	Semi-anechoic
3.	1329	Antenna Horn	EMCO	3116
4.	1261	Antenna Log-periodic	R&S	HL 223
5.	1262	Antenna, biconical	EMCO	3104C (modif.)
6.	1337	Spektrum Analyzer	R&S	FSEK
7.	1336	Generator, RF	R&S	SMP04
8.	1038	Attenuator	Suhner	6810.17.A
9.	1076	Two-line V-network	R&S	ESH3-Z5
10.	1237	EMI-Receiver	R&S	ESN
11.	1226	Antenna Horn	EMCO	3115
12.	285	Antenna, loop	R&S	HFH2-Z2
13.	1322	Amplifier RF	HP	HP8449B
14.	-	HPFilter	Trilithic inc.	4HC3000/18000-1-KK
15.	086	Antenna Horn	EMCO	3116
16.		DC power supply	Øltronix	