

APPLICATION FOR CERTIFICATION
On Behalf of
Tsann Kuen Enterprise Co., Ltd.
Microwave Oven
Model : TSK-8402AMM (WST3500)

FCC ID : RBJ-TSK840XA

Prepared for : Tsann Kuen Enterprise Co., Ltd.
3, Kai Fa 2nd Road, Pao An Industrial District,
Ren Teh Hsiang, Tainan, Taiwan

Prepared By : Audix Corporation
Technical Division EMC Department
No. 53-11, Tin-Fu Tsun, Lin-Kou,
Taipei Hsien, Taiwan, R.O.C.

Tel : (02) 2609-9301, 2609-2133
Fax : (02) 2609-9303

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Date of Test : Oct. 17 ~ 18, 2003
Date of Report : Oct. 23, 2003

TABLE OF CONTENTS

Description	Page
TEST REPORT CERTIFICATION	3
1.GENERAL INFORMATION	4
1.1.Description of Device (EUT).....	4
1.2.Description of Test Facility	5
1.3.Measurement Uncertainty	5
2.INPUT POWER MEASUREMENT.....	6
2.1.Test Equipment	6
2.2.Test Setup.....	6
2.3.Operating Condition of EUT and Measurement Procedure.....	6
2.4.Measurement Results	6
3.OUTPUT POWER MEASUREMENT.....	7
3.1.Test Equipment	7
3.2.Test Setup.....	7
3.3.Operating Condition of EUT and Measurement Procedure.....	7
3.4.Measurement Results	7
4.OUTPUT FREQUENCY MEASUREMENT.....	8
4.1.Test Equipment	8
4.2.Test Setup.....	8
4.3.Operating Condition of EUT and Measurement Procedure.....	8
4.4.Measurement Results	8
5.FREQUENCY MEASUREMENT	9
5.1.Test Equipment	9
5.2.Test Setup.....	9
5.3.Operating Condition of EUT and Measurement Procedure.....	9
5.4.Measurement Results	10
6.RADIATED EMISSION TEST	13
6.1.Test Equipment	13
6.2.Test Setup.....	13
6.3.Radiation Limits	14
6.4.Operating Condition of EUT	14
6.5.Test Procedure.....	14
6.6.Measurement Results	15
7.DEVIATION TO TEST SPECIFICATIONS	19
8.PHOTOGRAPHS.....	20
8.1.Photo of Input Power Measurement	20
8.2.Photo of Output Frequency Measurement.....	20
8.3.Photo of Frequency Measurement	21
8.4.Photos of Radiated Measurement at Semi-Anechoic Chamber (Below 1GHz).....	22
8.5.Photos of Radiated Measurement at Semi-Anechoic Chamber (Above 1GHz)	23

TEST REPORT CERTIFICATION

Applicant : Tsann Kuen Enterprise Co., Ltd.
Manufacturer : Tsann Kuen (Zhangzhou) Enterprise Co., Ltd.
EUT Description : Microwave Oven
FCC ID : RBJ-TSK840XA
(A) MODEL NO. : TSK-8402AMM (WST3500)
(B) SERIAL NO. : N/A
(C) POWER SUPPLY : AC 120V, 60Hz

Measurement Procedure Used:

FCC RULES AND REGULATIONS PART 18 SUBPART C, OCT 1999
AND FCC/OST MP-5 FEBRUARY 1986

The device described above was tested by Audix Corporation to determine the maximum emission levels emanating from the device. The maximum emission levels were compared to the FCC Part 18 subpart C limits both radiated and conducted emissions.

The measurement results are contained in this test report and Audix Corporation is assumed full responsibility for the accuracy and completeness of these measurements. Also, this report shows that the EUT to be technically compliant with the FCC official limits.

This report applies to above tested sample only. This report shall not be reproduced in part without written approval of Audix Corporation.

Date of Test : Oct. 17 ~ 18, 2003

Prepared by : Monica Chang Oct. 27, 2003
(Monica Chang/Assistant)

Test Engineer : Ben Cheng Oct. 27, 2003
(Ben Cheng/Assistant Manager)

Approve & Authorized Signer : Leon Liu Oct. 27, 2003
(Leon Liu/Manager)

1. GENERAL INFORMATION

1.1. Description of Device (EUT)

Description	:	Microwave Oven
Model Number	:	TSK-8402AMM (WST3500)
FCC ID	:	RBJ-TSK840XA
Applicant	:	Tsann Kuen Enterprise Co., Ltd. 3, Kai Fa 2 nd Road, Pao An Industrial District, Ren Teh Hsiang, Tainan, Taiwan
Manufacturer	:	Tsann Kuen (Zhangzhou) Enterprise Co., Ltd. Pancuo Village, Jiaomei Town, Longhai City, Zhangzhou, Fujian, China
Frequency	:	2450MHz
Rated Current	:	8.5A
Microwave Output	:	700W
Rated Power Consumption	:	1150W
Power Cord	:	Non-Shielded, Undetachable, 1.0m
Date of Receipt of Sample	:	Oct. 14, 2003
Date of Test	:	Oct. 17 ~ 18, 2003

1.2. Description of Test Facility

Name of Firm : Audix Corporation
 Technical Division EMC Department
 No. 53-11, Tin-Fu Tsun, Lin-Kou,
 Taipei Hsien, Taiwan, R.O.C.

Test Site : **Semi-Anechoic Chamber**
 Federal Communication Commission
 Registration Number: 90993
 Filing on May 16, 2003
 No. 53-11, Tin-Fu Tsun, Lin-Kou,
 Taipei Hsien, Taiwan, R.O.C.

NVLAP Lab. Code : 200077-0
 (NVLAP is a NATA accredited body under Mutual Recognition Agreement)

1.3. Measurement Uncertainty

Test Item	Frequency Range	Uncertainty (dB)
Radiation Test (Distance: 3m)	30MHz~300MHz	+4.26dB / -4.22dB
	300MHz~1000MHz	+5.28dB / -4.0dB

Remark : Uncertainty = $k_{uc}(y)$

2. INPUT POWER MEASUREMENT

2.1. Test Equipment

The following test equipment was used during the input power measurement :

Item	Type	Manufacturer	Model No.	Serial No.	Last Cal.	Next Cal.
1.	Universal Power Analyzer	Voltech	PM3000A	6686-002	Jan. 21, 03'	Jan. 20, 04'

2.2. Test Setup

2.2.1. Block Diagram of connection between EUT and simulators



2.2.2. Block Diagram of connection between EUT and test equipment



2.3. Operating Condition of EUT and Measurement Procedure

The input power was measured using a universal power analyzer. 700 milliliters of water in the beaker was placed in the center of the Microwave Oven (EUT). The Microwave Oven (EUT) was operated at the rated input and full output power for 6 minutes.

2.4. Measurement Results

EUT : Microwave Oven M/N : TSK-8402AMM (WST3500)

Test Date : Oct. 17, 2003 Temperature : 18 Humidity : 47%

Load : 700ml

Measured Input			Manufacturer's Input	
Voltage (Vac)	Current (A)	Input Power (W)	Current (A)	Input Power (W)
118.86	9.69	1071	8.5A	1150W

3. OUTPUT POWER MEASUREMENT

3.1. Test Equipment

None.

3.2. Test Setup

MICROWAVE OVEN (EUT)

3.3. Operating Condition of EUT and Measurement Procedure

The Calorimetric Method was used to determine maximum output power. 1000 milliliters of water in the beaker was placed in the center of the Microwave Oven (EUT). A mercury thermometer was used to measure temperature rise.

3.4. Measurement Results

EUT : Microwave Oven M/N : TSK-8402AMM (WST3500)

Test Date : Oct. 17, 2003 Temperature : 18 Humidity : 47%

Load : 1000ml Manufacture's Output : 700W

Load	Initial Water Temperature	Final Water Temperature	Heating Duration (Sec.)
1000ml	8	26	120

$$\text{Power [W]} = \frac{4.2 \text{ (Joules/Cal)} \times \text{Volume in ml} \times \text{Temperature Rise}}{\text{Time in Seconds}}$$

$$\text{Power [W]} = \frac{4.2 \times 1000 \times 18}{120} = 630\text{W}$$

4. OUTPUT FREQUENCY MEASUREMENT

4.1. Test Equipment

The following test equipment was used during the input power measurement :

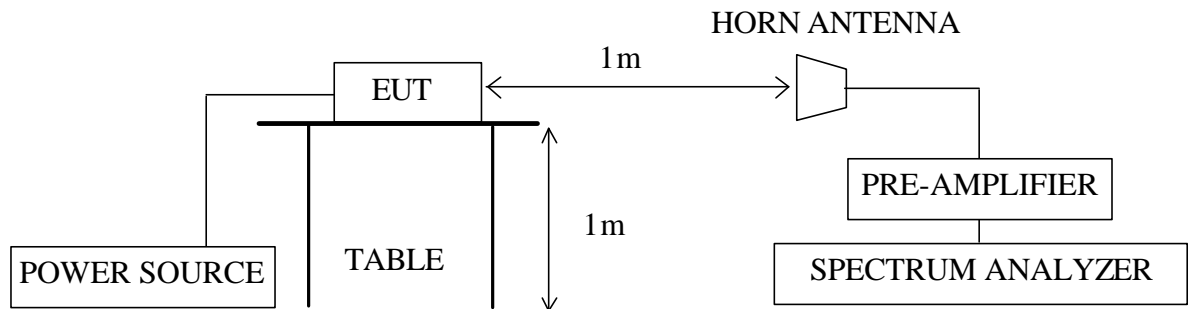
Item	Type	Manufacturer	Model No.	Serial No.	Last Cal.	Next Cal.
1.	Spectrum Analyzer	HP	8593EM	3826A00248	Sep. 24, 03'	Sep. 23, 04'
2.	Horn Antenna	EMCO	3115	9112-3775	Apr. 21, 03'	Apr. 20, 04'
3.	Pre-Amplifier	HP	8449B	3008A00529	Jan. 07, 03'	Jan. 06, 04'

4.2. Test Setup

4.2.1. Block Diagram of connection between EUT and simulators



4.2.2. Block Diagram of connection between EUT and test equipment



4.3. Operating Condition of EUT and Measurement Procedure

The fundamental frequency was measured using a spectrum analyzer. The Microwave Oven (EUT) was operated in “Power-High” mode and without load.

4.4. Measurement Results

EUT : Microwave Oven M/N : TSK-8402AMM (WST3500)

Test Date : Oct. 17, 2003 Temperature : 18 Humidity : 47%

Load : No Load

Measured Frequency (MHz)	Manufacture' s Rated Frequency
2463.5	2450

5. FREQUENCY MEASUREMENT

5.1. Test Equipment

The following test equipment was used during the input power measurement :

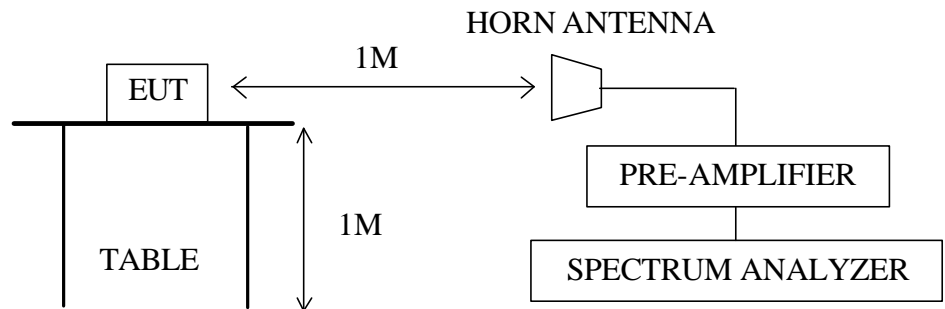
Item	Type	Manufacturer	Model No.	Serial No.	Last Cal.	Next Cal.
1.	Spectrum Analyzer	HP	8593EM	3826A00248	Sep. 24, 03'	Sep. 23, 04'
2.	Pre-Amplifier	HP	8447D	2944A06305	Mar. 13, 03'	Mar. 12, 04'
3.	Horn Antenna	EMCO	3115	9112-3775	Apr. 21, 03'	Apr. 20, 04'

5.2. Test Setup

5.2.1. Block Diagram of connection between EUT and simulators



5.2.2. Block Diagram of connection between EUT and test equipment



5.3. Operating Condition of EUT and Measurement Procedure

5.3.1. The Variation of frequency with time

The operating frequency was measured using a spectrum analyzer. Starting with the EUT at room temperature, 1000 milliliters of water in the beaker was placed in the center of the Microwave Oven (EUT) and the EUT was operated at maximum output power.

The fundamental operating frequency was monitored until the water load was reduced to 20% of the original load.

5.3.2. The Variation of frequency for line voltage

Following the above test, after operating the oven long enough to assure that stable operating temperature were obtained, the operating frequency was monitored as the input voltage was varied between 80 to 125 percent of the nominal rating.

The water load was maintained at 1000ml for the duration of the test.

5.4. Measurement Results

PASSED. All the test results are listed in the following and next two pages.

EUT : Microwave Oven M/N : TSK-8402AMM (WST3500)

Test Date : Oct. 17, 2003 Temperature : 18 Humidity : 47%

5.4.1. The Variation of frequency with time

Frequency was measured at the rated input voltage (AC 120V).

Initial Load: 1000ml

Final Load: 200ml

Fundamental Frequency: 2450MHz

Limit: $2.4\text{GHz} < f < 2.5\text{GHz}$

Maximum Frequency Observed: 2453MHz

Minimum Frequency Observed: 2445MHz

Results: **PASSED.**

5.4.2. The Variation of frequency for line voltage

Variation of line voltage from 80% (96V) to 125% (150V)

Load: 1000ml

Fundamental Frequency: 2450MHz

Limit: $2.4\text{GHz} < f < 2.5\text{GHz}$

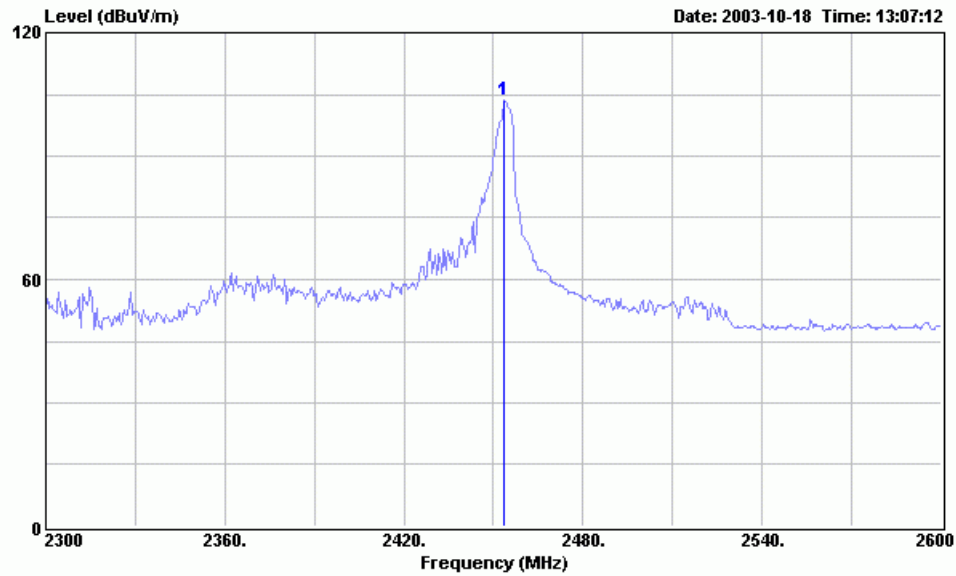
Maximum Frequency Observed: 2459MHz

Minimum Frequency Observed: 2447MHz

Results: **PASSED.**

Load: 200ml, Voltage: 120V

Data#: 68 File#: D:\Tsann Kuen-G921077.EMI

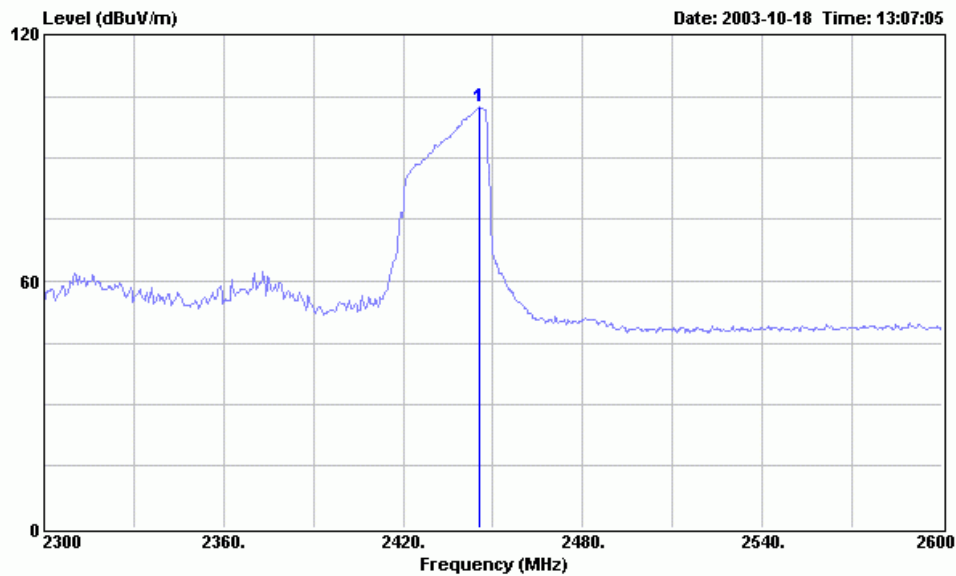


Trace: 64

Site : Anechoic Chamber
 Condition : 3m 3115 VERTICAL
 ENVIRONMENT : 20°C/45%
 EUT : Microwave Oven M/N:TSK-8402AMM
 POWER : 120V/60Hz
 MEMO : Operating:High
 : 200 milliliters of waters in the beaker
 : located in the center of the oven

Load: 1000ml, Voltage: 120V

Data#: 67 File#: D:\Tsann Kuen-G921077.EMI

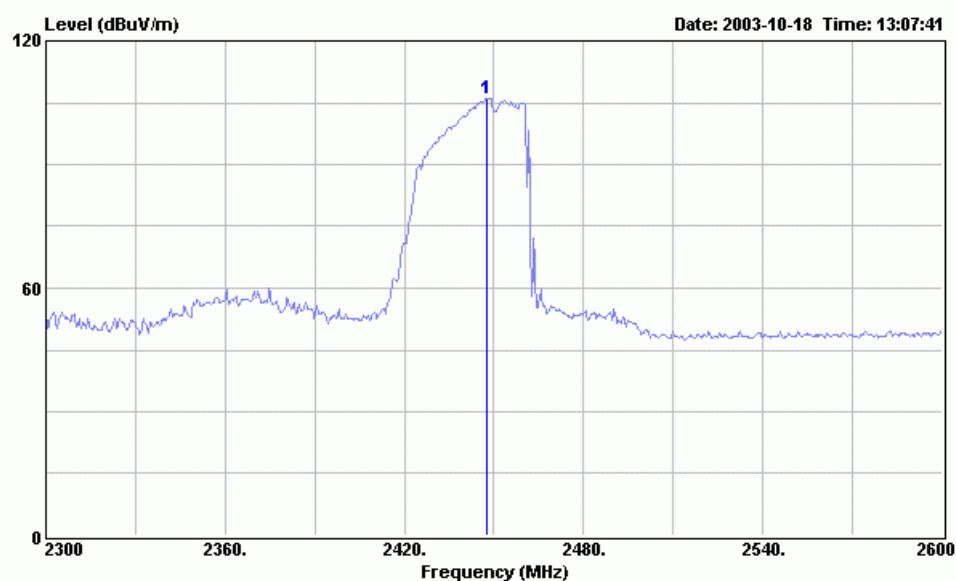


Trace: 63

Site : Anechoic Chamber
 Condition : 3m 3115 VERTICAL
 ENVIRONMENT : 20°C/45%
 EUT : Microwave Oven M/N:TSK-8402AMM
 POWER : 120V/60Hz
 MEMO : Operating:High
 : 1000 milliliters of waters in the beaker
 : located in the center of the oven

Voltage Variation: 80%, Voltage: 96V, Load: 1000ml

Data#: 69 File#: D:\Tsann Kuen-G921077.EMI

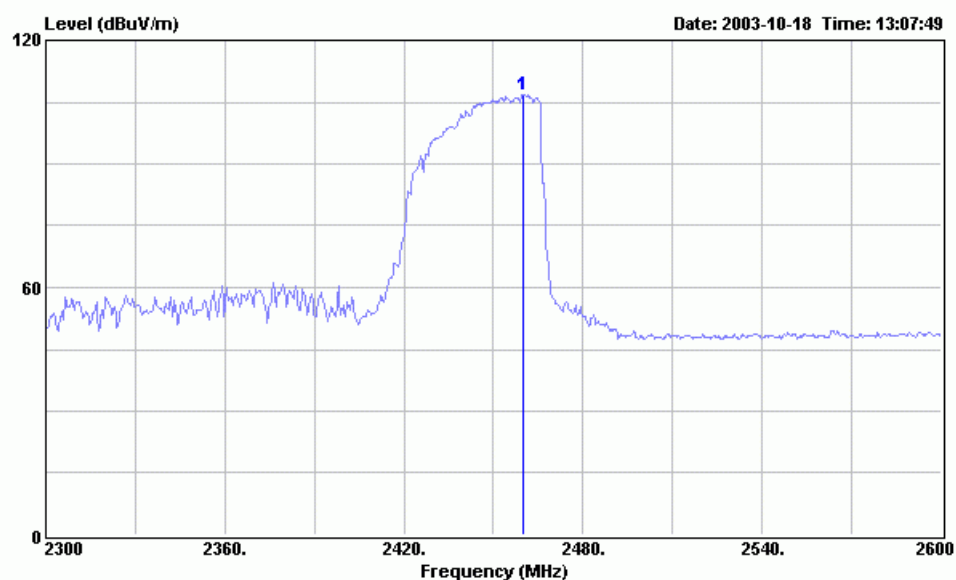


Trace: 65

Site : Anechoic Chamber
Condition : 3m 3115 VERTICAL
ENVIRONMENT : 20°C/45%
EUT : Microwave Oven M/N:TSK-8402AMM
POWER : 96V/60Hz
MEMO : Operating:High
: 1000 milliliters of waters in the beaker
: located in the center of the oven

Voltage Variation: 125%, Voltage: 150V, Load: 1000ml

Data#: 70 File#: D:\Tsann Kuen-G921077.EMI



Trace: 66

Site : Anechoic Chamber
Condition : 3m 3115 VERTICAL
ENVIRONMENT : 20°C/45%
EUT : Microwave Oven M/N:TSK-8402AMM
POWER : 150V/60Hz
MEMO : Operating:High
: 1000 milliliters of waters in the beaker
: located in the center of the oven

6. RADIATED EMISSION TEST

6.1. Test Equipment

The following test equipment was used during the radiated emission tests :

6.1.1. Below 1GHz (at Semi-Anechoic Chamber)

Item	Type	Manufacturer	Model No.	Serial No.	Last Cal.	Next Cal.
1.	Spectrum Analyzer	HP	8593EM	3826A00248	Sep. 24, 03'	Sep. 23, 04'
2.	Test Receiver	R&S	ESVP	893202/001	Jul. 09, 03'	Jul. 08, 04'
3.	Pre-Amplifier	HP	8447D	2944A06305	Mar. 13, 03'	Mar. 12, 04'
4.	Broadband Antenna	Schwarzbeck	BBA 9106	A3L	Feb. 23, 03'	Feb. 22, 04'
5.	Broadband Antenna	Schwarzbeck	UHALP9108-A	0138	Feb. 23, 03'	Feb. 22, 04'

6.1.2. Above 1GHz (at Semi-Anechoic Chamber)

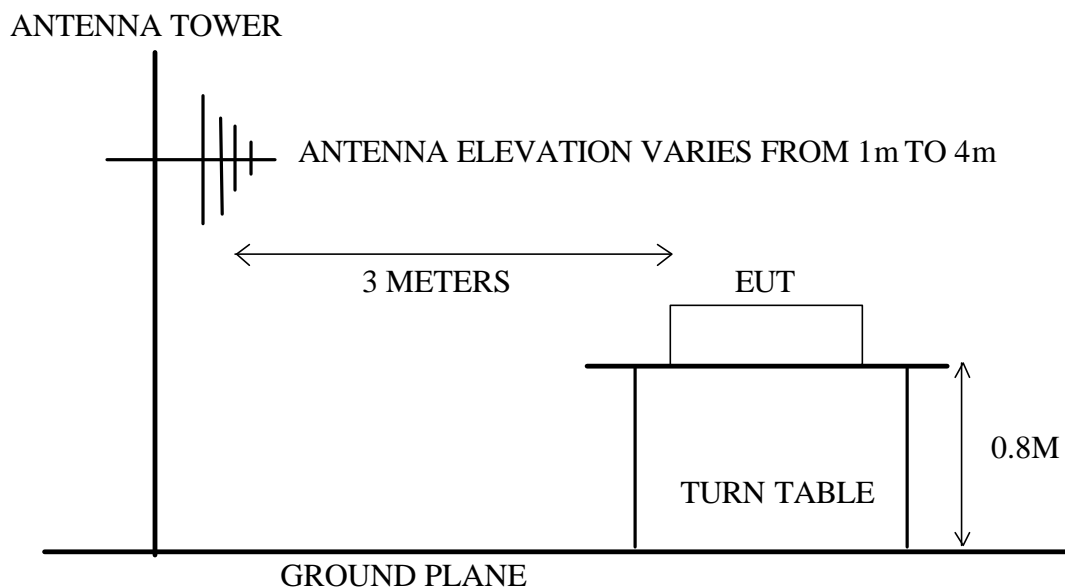
Item	Type	Manufacturer	Model No.	Serial No.	Last Cal.	Next Cal.
1.	Spectrum Analyzer	HP	8593EM	3826A00248	Sep. 24, 03'	Sep. 23, 04'
2.	Pre-Amplifier	HP	8449B	3008A00529	Jan. 07, 03'	Jan. 06, 04'
3.	Horn Antenna	EMCO	3115	9112-3775	Apr. 21, 03'	Apr. 20, 04'
4.	For Above 3.5GHz - High Pass Filter	HP	84300-80038	005	Dec. 04, 02'	Dec. 03, 03'

6.2. Test Setup

6.2.1. Block Diagram of connection between EUT and simulators

MICROWAVE OVEN (EUT)

6.2.2. Semi-Anechoic Chamber (3m) Setup Diagram



6.3. Radiation Limits

The radiated limits of the Microwave Oven (EUT) are complied with FCC CFR Title 47 Part 18 Subpart C & MP-5. The limits are calculated as below:

Calculated formula:

$$\text{Limit } (E_{300m}) = 25 * (\text{Power} / 500)^{1/2} (\mu\text{V/m})$$

$$E_{3m} = E_{300m} / K$$

Power Output = 630W

$$\text{Limit } (E_{300m}) = 25 * (630 / 500)^{1/2} (\mu\text{V/m}) = 28.06(\mu\text{V/m})$$

$$E_{3m} = 28.06 / 6.9 * 10^{-3} = 4066.66(\mu\text{V/m})$$

$$20\log(4066.66) = 72(\text{dB}\mu\text{V/m})$$

6.4. Operating Condition of EUT

6.4.1. Setup the EUT and simulator as shown on 6.2.

6.4.2. Turned on the power of all equipment.

6.4.3. The beaker with two loads (700ml & 300ml) and two locations (center & right front corner) was placed into the Microwave Oven (EUT).

6.4.4. The Microwave Oven (EUT) was set in “Power-High” mode.

6.5. Test Procedure

The EUT was placed on a turn table which was 0.8 meter or 1 meter (0.8 meter for measurement below 1GHz and 1 meter for measurement above 1GHz) above the ground. The turn table rotated 360 degrees to determine the position of the maximum emission level. The EUT was set 3 meters away from the receiving antenna which was mounted on a antenna tower. The antenna moved up and down between 1 to 4 meters above reference plane to find out the maximum emission level. Broadband antenna such as calibrated biconical and log- periodical antenna or horn antenna was used as a receiving antenna. Both horizontal and vertical polarizations of the antenna were set on measurement. In order to find the maximum emission, all of the interface cables were manipulated according to FCC/OST MP-5 (1986) regulation.

The bandwidth of test receiver using Q.P detector was set at 120kHz for measurement below 1GHz and resolution bandwidth of spectrum analyzer using Average detector was set at 1MHz for measurement above 1GHz.

Load for measurement on second and third harmonics: Two loads one of 700 and the other of 300 ml, of water are used. Each load is tested both with the beaker located in the center of the microwave oven and with it in the right front corner.

Load for all other measurement: 700ml of water, with the beaker located in the center of the microwave oven.

All the test results are listed in section 6.6.

6.6. Measurement Results

PASSED. All the emissions not reported below are too low against the prescribed limits.

6.6.1. Measurement on Frequency range below 1GHz.

Date of Test : Oct. 17, 2003 Temperature : 18

EUT : Microwave Oven Humidity : 47%

Test Mode : Load: 700ml, Beaker Location: Center

Emission Frequency MHz	Antenna Factor dB/m	Cable Loss dB	Meter Reading Horizontal dBμV	Emission Level Horizontal dBμV/m	Limits dBμV/m	Margin dB
31.940	22.19	1.10	-1.58	21.71	72.00	50.29
109.540	18.02	2.20	5.92	26.14	72.00	45.86
214.300	22.63	3.11	-2.49	23.25	72.00	48.75
330.700	14.80	4.20	13.71	32.71	72.00	39.29
427.700	17.10	5.15	-1.58	20.67	72.00	51.33
539.250	18.77	7.10	-2.02	23.85	72.00	48.15
722.580	21.40	6.50	-1.15	26.75	72.00	45.25
877.780	22.80	7.30	-1.83	28.27	72.00	43.73
988.360	23.02	7.80	-1.50	29.32	72.00	42.68

Emission Frequency MHz	Antenna Factor dB/m	Cable Loss dB	Meter Reading Vertical dBμV	Emission Level Vertical dBμV/m	Limits dBμV/m	Margin dB
48.430	16.46	1.40	14.96	32.82	72.00	39.18
159.980	21.20	2.70	1.63	25.53	72.00	46.47
276.380	25.36	3.70	-0.72	28.34	72.00	43.66
334.580	14.40	4.20	10.46	29.06	72.00	42.94
489.780	17.64	6.30	-1.19	22.75	72.00	49.25
586.780	19.90	6.30	-0.60	25.60	72.00	46.40
708.030	21.30	6.60	-1.10	26.80	72.00	45.20
838.980	22.50	7.10	-1.61	27.99	72.00	44.01
967.020	23.89	7.70	-1.00	30.59	72.00	41.41

- Remarks : 1. All readings are Quasi-Peak values.
2. Emission Level = Meter Reading + Antenna Factor + Cable Loss.

6.6.2. Frequency range above 1GHz.

Date of Test : Oct. 18, 2003 Temperature : 20EUT : Microwave Oven Humidity : 45%Test Mode : Load: 700ml, Beaker Location: Center

Emission Frequency MHz	Antenna Factor dB/m	Cable Loss dB	Meter Reading Horizontal dBμV	Emission Level Horizontal dBμV/m	Limits dBμV/m	Margin dB
1782.000	26.84	7.07	19.94	53.85	72.00	18.15
2666.000	29.50	6.73	19.43	55.66	72.00	16.34
4043.000	32.89	8.53	14.91	56.33	72.00	15.67
4927.000	33.92	9.13	18.30	61.35	72.00	10.65
6797.000	35.72	10.74	13.07	59.53	72.00	12.47
7392.000	37.15	11.54	16.37	65.06	72.00	6.94
8378.000	38.54	12.21	12.54	63.29	72.00	8.71
9823.000	38.48	12.91	7.29	58.68	72.00	13.32
11523.00	39.07	15.19	2.71	56.97	72.00	15.03

Emission Frequency MHz	Antenna Factor dB/m	Cable Loss dB	Meter Reading Vertical dBμV	Emission Level Vertical dBμV/m	Limits dBμV/m	Margin dB
1187.000	25.28	4.56	33.66	63.50	72.00	8.50
1731.000	26.60	7.04	26.06	59.70	72.00	12.30
4043.000	32.89	8.53	12.33	53.75	72.00	18.25
4927.000	33.92	9.13	17.86	60.91	72.00	11.09
7392.000	37.15	11.54	17.48	66.17	72.00	5.83
8395.000	38.57	12.23	7.91	58.71	72.00	13.29
9840.000	38.50	12.91	2.08	53.49	72.00	18.51
11523.00	39.07	15.19	1.71	55.97	72.00	16.03

- Remarks : 1. All readings are Average values.
 2. Emission Level = Meter Reading + Antenna Factor + Cable Loss.

6.6.3. Frequency range above 1GHz. (On second and third harmonics)

Date of Test : Oct. 18, 2003 Temperature : 20

EUT : Microwave Oven Humidity : 45%

Load : 700ml

Beaker Location: Center

Emission Frequency MHz	Antenna Factor dB/m	Cable Loss dB	Meter Reading Horizontal dBμV	Emission Level Horizontal dBμV/m	Limits dBμV/m	Margin dB
4927.000	33.92	9.13	18.30	61.35	72.00	10.65
7392.000	37.15	11.54	16.37	65.06	72.00	6.94
Emission Frequency MHz	Antenna Factor dB/m	Cable Loss dB	Meter Reading Vertical dBμV	Emission Level Vertical dBμV/m	Limits dBμV/m	Margin dB
4927.000	33.92	9.13	17.86	60.91	72.00	11.09
7392.000	37.15	11.54	17.48	66.17	72.00	5.83

Beaker Location: Right Front Corner

Emission Frequency MHz	Antenna Factor dB/m	Cable Loss dB	Meter Reading Horizontal dBμV	Emission Level Horizontal dBμV/m	Limits dBμV/m	Margin dB
4929.783	33.94	9.11	17.77	60.82	72.00	11.18
7388.085	37.16	11.54	12.36	61.06	72.00	10.94
Emission Frequency MHz	Antenna Factor dB/m	Cable Loss dB	Meter Reading Vertical dBμV	Emission Level Vertical dBμV/m	Limits dBμV/m	Margin dB
4929.783	33.94	9.11	16.81	59.86	72.00	12.14
7388.085	37.16	11.54	4.61	53.31	72.00	18.69

- Remarks : 1. All readings are Average values.
 2. Emission Level = Meter Reading + Antenna Factor + Cable Loss.

Date of Test : Oct. 18, 2003 Temperature : 20

EUT : Microwave Oven Humidity : 45%

Load : 300ml

Beaker Location: Center

Emission Frequency MHz	Antenna Factor dB/m	Cable Loss dB	Meter Reading Horizontal dBμV	Emission Level Horizontal dBμV/m	Limits dBμV/m	Margin dB
4913.820	33.88	9.15	14.20	57.23	72.00	14.77
7366.801	37.11	11.51	14.88	63.50	72.00	8.50
Emission Frequency MHz	Antenna Factor dB/m	Cable Loss dB	Meter Reading Vertical dBμV	Emission Level Vertical dBμV/m	Limits dBμV/m	Margin dB
4913.820	33.88	9.15	18.00	61.03	72.00	10.97
7361.480	37.10	11.50	11.52	60.12	72.00	11.88

Beaker Location: Right Front Corner

Emission Frequency MHz	Antenna Factor dB/m	Cable Loss dB	Meter Reading Horizontal dBμV	Emission Level Horizontal dBμV/m	Limits dBμV/m	Margin dB
4924.462	33.92	9.12	13.64	56.68	72.00	15.32
7388.085	37.16	11.54	5.95	54.65	72.00	17.35
Emission Frequency MHz	Antenna Factor dB/m	Cable Loss dB	Meter Reading Vertical dBμV	Emission Level Vertical dBμV/m	Limits dBμV/m	Margin dB
4924.462	33.92	9.12	18.68	61.72	72.00	10.28
7388.085	37.16	11.54	6.33	55.03	72.00	16.97

- Remarks : 1. All readings are Average values.
2. Emission Level = Meter Reading + Antenna Factor + Cable Loss.

7. DEVIATION TO TEST SPECIFICATIONS

【NONE】