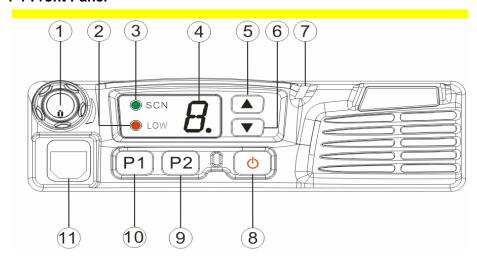
# **Adjustment Description**

# I. Key Functions

### 1-1 Front Panel



- ① Volume Knob
- ② Low Power Indicator
- ③ Scan Indicator
- 4 Channel Display Numeric LED
- ⑤ Channel Up Key
- 6 Channel Down Key
- ⑦ Rx/Tx Indicator
- On/Off Key
- 9 P2 Key
- 10 P1 Key
- (I) Mic Jack

### 1-2 Panel Test Mode

## ■ When the function is off

Controls	Functions	Description
Up	Channel Up	
Down	Channel Down	
PF1	Squelch On/Off	
PF2	Channel scan	
Selector Knob	Volume tuning	

### 1-3 Panel Tuning Mode

Controls	Function	Description
Up	Tuning value up	
Down	Tuning value down	
PF1	Test/Tuning mode toggle	
PF2	Save tuning value, then move to the	
	next item.	
Selector Knob	No function.	

### **II. Panel Test Mode**

Measure the transceiver's Tx output, Rx sensitivity and other items. CTCSS, CDCSS, 2-Tone, MSK and DTMF signalling are decoded in this mode.

#### 2-1 To Enter the Test Mode

Press [P1] key to power on and enter test mode.

### 2-2 Test Frequency Channel (MHz)

In this mode, the test channel frequency (Center (C), Low (L), High (H) frequency) can be modified via the programming software.

Model	RX/TX	1 ( C )	2(L)	3 (H)	4	5	6	7	8
1	RX(MHz)	435.15	400.15	469.85	417.55	452.50	435.00	435.20	435.40
(U1)	TX(MHz)	435.00	400.00	470.00	417.50	452.50	435.00	435.20	435.40

## **III. Panel Tuning Mode**

The transceiver is adjusted in this mode.

### 3-1 To Enter the Panel Tuning Mode

Press the [P2] key in the panel test mode.

Within the adjustment items, all the frequency and signalling, other than the maximum deviation and sensitivity, return to the values valid for the test frequency channel and test signalling channel before entering the panel tuning mode.

No.	Dealer Mode	LED Display
1	Tx high power	0
2	Tx low power	1
3	Max. frequency deviation	2
4	CDCSS balance	3
5	CTCSS frequency deviation (67.0Hz)	4

6	CTCSS frequency deviation (151.4Hz)	5
7	CTCSS frequency deviation (254.1Hz)	6
6	CDCSS frequency deviation	7
7	DTMF frequency deviation	8
8	MSK frequency deviation	9
9	Single tone frequency deviation	A
10	Rx sensitivity	В
11	Squelch on level (Level 9)	С
12	Squelch on level (Level 3)	D
13	Squelch off level (Level 9)	Е
14	Squelch off level (Level 3)	F

# 3-2. Tuning Items and Display

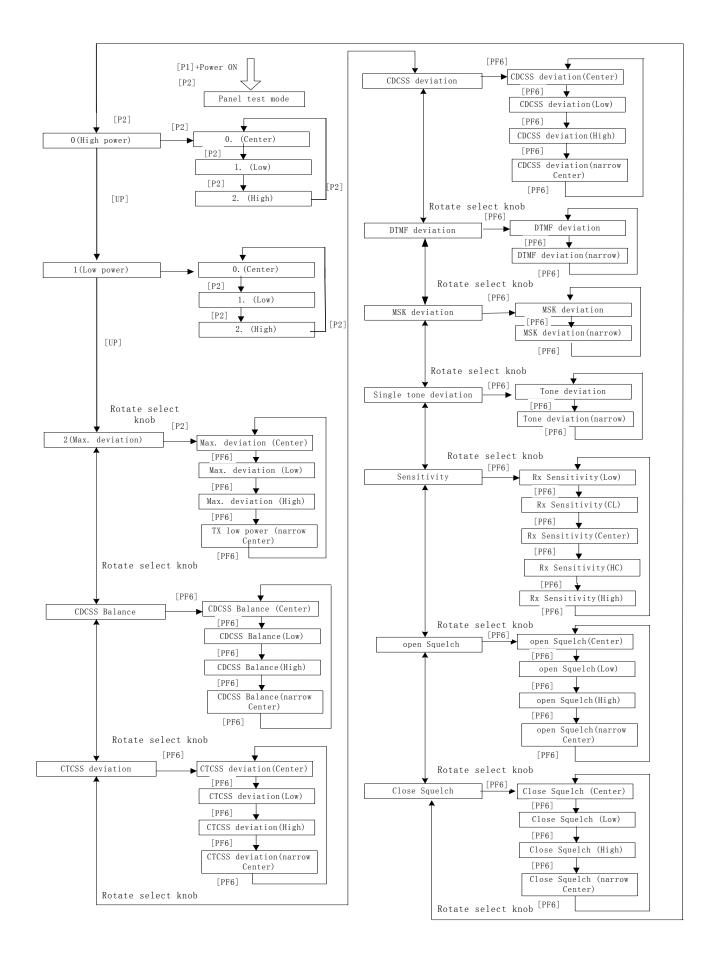
Items	Wide/Narrow Band	Frequency	LED Display	Signalling
	High Power	Center	0.	No signalling
	Wide Band	Low 1.		No signalling
Tx Frequency	Wido Balla	High	2.	No signalling
1X11equency	Medium Power	Center	0.	No signalling
	Wide Band	Low	1.	No signalling
		High	2.	No signalling
		Center	0.	No signalling
	Wide Band	Low	1.	No signalling
Max Frequency		High	2.	No signalling
Deviation	Medium Band	Center	3.	No signalling
Deviation	Narrow Band	Center	Center 4. No signalling	
		Low	7	No signalling
		High	8	No signalling
		Center	0.	Square wave 100Hz
CDCSS	Wide Band	Low	1.	Square wave 100Hz
		High	2.	Square wave 100Hz
Balance	Medium Band	Center	3.	Square wave 100Hz
	Narrow Band	Center	4.	Square wave 100Hz
CTCSS		Center	0.	CTCSS: 67.0Hz
Frequency	Wide Band	Low	1.	CTCSS: 67.0Hz
Deviation		High	2.	CTCSS: 67.0Hz
	Medium Band	Center	3.	CTCSS: 67.0Hz
	Narrow Band	Center	4.	CTCSS: 67.0Hz

1			•	
		Center	0.	CTCSS: 151.4Hz
	Wide Band	Low	1.	CTCSS: 151.4Hz
		High	2.	CTCSS: 151.4Hz
	Medium Band	Center	3.	CTCSS: 151.4Hz
	Narrow Band	Center	4.	CTCSS: 151.4Hz
		Center	0.	CTCSS: 254.1Hz
	Wide Band	Low	1.	CTCSS: 254.1Hz
		High	2.	CTCSS: 254.1Hz
	Medium Band	Center	3.	CTCSS: 151.4Hz
	Narrow Band	Center	4.	CTCSS: 254.1Hz
		Center	0.	CTCSS: 023N
CDCSS	Wide Band	Low	1.	CTCSS: 023N
Frequency		High	2.	CTCSS: 023N
Deviation	Medium Band	Center	3.	CTCSS: 151.4Hz
	Narrow Band	Center	4.	CTCSS: 023N
DTMF	Wide Band	Center	1.	DTMF: 9
Frequency	Medium Band	Center	3.	DTMF: 9
Deviation	Narrow Band	Center	4.	DTMF: 9
MSK Fraguenov	Wide Band	Center	1.	0XAAA
MSK Frequency  Deviation	Medium Band	Center	3.	0XAAA
Deviation	Narrow Band	Center	4.	0XAAA
Single Tone	Wide Band	Center	1.	1KHz
Frequency	Medium Band	Center	3.	1KHz
Deviation	Narrow Band	Center	4.	1KHz
	-	Low	1.	No signalling; SQ deactivated
	-	Low-medium	5.	No signalling; SQ deactivated
Rx Sensitivity	-	Center	0.	No signalling; SQ deactivated
	-	Medium-high	6.	No signalling; SQ deactivated
	-	High	2.	No signalling; SQ deactivated
Squelch On/Off	Loval	Center	0.	No signalling
	Level 9 Wide Band	Low	1.	No signalling
	THIS DATE	High	2.	No signalling
	Level 9	Center		
	Medium Band		3.	No signalling
	Level 9	Center		
	Narrow Band		4.	No signalling

Level 3	Center	0.	No signalling
Wide Band	Low	1.	No signalling
Wide Dalid	High	2.	No signalling
Level 3	Center		
Medium Band		3.	No signalling
Level 3	Center		
Narrow Band		4.	No signalling
Level 9	Center	0.	No signalling
Wide Band	Low	1.	No signalling
Wide Ballu	High	2.	No signalling
Level 9	Center		
Medium Band		3.	No signalling
Level 9	Center		
Narrow Band		4.	No signalling
Level 3	Center	0.	No signalling
Wide Band	Low	1.	No signalling
Wide Balld	High	2.	No signalling
Level 3	Center		
Medium Band		3.	No signalling
Level 3	Center		
Narrow Band		4.	No signalling

## 3-3. Flow Chart

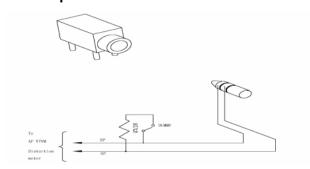
- 1. Use "UP", "DN" keys to adjust the value (1 to 256).
- 2. Press [P2] key to move to the next item.



# IV. Test Instrument for Alignment

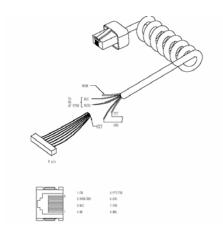
Instrument	Method	Major Specifications
Standard Signal	Frequency	400 to 470MHz
Generator (SSG)	Modulation	Frequency modulation and external modulation
	Output power	0.1uV to 1mV above
Power Meter	Input Impedance	50Ω
	Operation Frequency	400 to 470 MHz or above
	Measurement Capability	About 50W
Digital Voltmeter (DVM)	Measuring Range	1 to 20V DC
	Accuracy	High input impedance for minimum circuit loading
Oscilloscope		DC to 30MHz AC
High Sensitivity	Frequency Range	10Hz to 600MHz
Frequency Counter	Frequency Stability	0.2ppm or below
Ammeter		13A or above
AF Voltmeter	Frequency Range	50Hz to 10kHz
(AF VTVM)	Voltage Range	3mV to 3V
Audio Generator (AG)	Frequency Range	50Hz to 5kHz
	Output Power	0 to 1V
Distortion Meter	Measurement Capability	1kHz above 3% or less
	Input Level	50mV to 10Vrms
Voltmeter	Frequency Range	10 to 1.5V DC or less
	Input Impedance	50kΩ/V or more
4Ω Dummy Load		About 4Ω, 20W
Regulated Power		13.6V, about 20A (adjustable from 9 to 20V)
		Applicable if antenna required

# 4-1 Test Cable for Speaker Output



# **4-2 Test Cable for Microphone Input**

The following test cable is recommended.



## V. Cautions When Removing or Attaching the Shield Cover

- 1. When handling with the shield cover, do not damage the components on the TX-RX unit.
- 2. When installing the shield cover, insert the cover from the rear side.
- 3. When removing the shield cover, squeeze the hole marked with an arrow as shown in the diagram and pull it straight up.

This mobile radio can only be adjusted via programming software or manually. Manual adjustment is described as follows. (Refer to 'Test Mode" and 'Adjustment Mode" in the section Radio Modes.)

#### Instrument:

Radio Communication Test Set	1 set
Spectrum Analyzer	1 set
20A/30V Power Supply	1 set
Digital Voltmeter	1 set
Power Meter	1 set
Signal Line (with dummy load)	1 set

## Adjustment:

### 1. Download

- Connect the radio with PC by programming cable; turn the radio on.
- Click "Download" on software interface.
- Select the desired program and click "Open", download starts.
- Click "End" when download is completed.
- Turn the radio off and remove the programming cable.

### 2. Initialization

It is necessary to set the frequency and initialize the radio before adjustment because there

is no needed information in EEPROM when the radio is manufactured.

- Turn on the power while holding down [P2], and re-press it after the LED displays "1".
- The LED on the control panel finishes flashing, indicating that the initialization is over.

### 3. Adjustment

Some items can be adjusted in conventional mode and the others in manual adjust mode.

- Turn on the power to enter conventional mode.
- Switch off the power. And then turn on the power while holding down [P1]. The radio enter manual adjustment mode. The CH number is displayed on LED.

### Frequency Table

Model	RX/TX	1(C)	2(L)	3 (H)	4	5	6	7	8
1	RX(MHz)	435.15	400.15	469.85	417.55	452.50	435.00	435.20	435.40
(U1)	TX(MHz)	435.00	400.00	470.00	417.50	452.50	435.00	435.20	435.40

Item	Condition	Measurement Condition		Adjustment		Specification/R
		Test Instrument	Terminal	Part	Method	emarks
1. Power Supply	voltage DC 13.6V	Note: 1. This radio can only be installed in negative grounding velectrical system. Reverse polarity will cause the cable fuse to blow. Check the vehicle ground polarity before the installation to avoid wasted time and effort.  2. IF DC power is to be controlled by the vehicle ignition switch, a				
		switch relay should vehicle ignition switch			•	•
2. VCO Lock	1.CH: TX HI			TC1	6.0V±0.1V	
Voltage (Tx)	2.CH: TX LO	Digital Valtmatar	CV	101	Check	>1.0V
3. VCO Lock	1.CH: RX HI	Digital Voltmeter	CV	TC2	6.0V±0.1V	
Voltage (Rx)	2.CH: RX LO			102	Check	>1.3V

# Transmitter

Item	Condition	Measurement		Ad	Specification	
		Test Instrument	Terminal	Part Method		/Remarks
4. TX Frequency	Not enter adjustment item, but switch to 2CH	Radio Communication Test Set	ANT	Adjust VR801	Adjust channel frequency	Error<50Hz
5. TX Power	Each CH corresponds to a specific TX freq; enter the item "0", '1" in turn, to adjust High/Low power.	L Lest Set	ANT	Adjust software setting & VR101; press [P2] to save the setting and move to the next item.	High Power: PO=23~25WW I≤8.0A	Check High Power
					Low Power: PO=5±0.5W I≤5.0A	Check Low Power
6. Max. Deviation	Each CH     corresponds to a     specific TX freq; enter     the item "2" and adjust	Radio Communication Test Set Filter:	ANT MIC Jack	Adjust software setting; press [P2] to save the setting and	Check the deviation of Hi/Mid/Low channel: 4.0±0.1KHz(W)	
	"0."、 "1."、 "2."、 "3."、 "4."			move to the next item.	Check the deviation of Hi/Mid/Low channel: 2.4±0.1KHz(W)  Check the deviation of Hi/Mid/Low channel: 1.9±0.1KHz (N)	

7. Modulation Sensitivity	Each CH     corresponds to a     specific TX freq.	Radio Communication Test Set Filter: 0.05-15KHz AF: 1KHz	ANT MIC Jack		Check deviation: 2.6KHz-3.4KHz (W) 2.2KHz-2.7KHz (M) 1.3KHz-1.7KHz (N)	Check
8. Modulation Distortion		7.5mV			≪5%	
9. CDCSS Balance	Each CH corresponds to a specific TX freq; enter item "3"	Radio Communication Test Set Filter LPF: 300Hz	ANT	Use "UP", "DN" key to set CDCSS		Check
10. CTCSS Deviation	Each CH corresponds to a specific TX freq; enter item "4", "5", "6"; adjust 67Hz/151.4Hz/254.1Hz CTCSS	Radio Communication Test Set Filter LPF: 300Hz	ANT	Use "UP", "DN" key to set CDCSS	Adjust deviation to 0.75KHz±0.10KHz (W) 0.60KHz±0.10KHz (M) 0.37KHz±0.05KHz (N)	
11. CDCSS Deviation	Each CH corresponds to a specific TX freq; enter item "7"	Radio Communication Test Set Filter LPF: 300Hz	ANT	Use "UP", "DN" key to set CDCSS	Adjust deviation to 0.75KHz±0.10KHz (W) 0.60KHz±0.10KHz (M) 0.37KHz±0.05KHz (N)	
12.DTMF Deviation	Each CH corresponds to a specific TX freq; enter item "8"	Radio Communication Test Set Filter LPF: 3KHz	ANT	Use "UP", "DN" key to set CDCSS	3.0KHz±0.1KHz (W) 2.4KHz±0.1KHz (M) 1.5KHz±0.1KHz (N)	
13. MSK	Each CH corresponds to a specific TX freq; enter item "9"	Radio Communication Test Set Filter LPF: 3KHz	ANT	Use "UP", "DN" key to set CDCSS	3.0KHz±0.1KHz (W) 2.4KHz±0.1KHz (M) 1.5KHz±0.1KHz (N)	
14. Single tone (2-/5-tone)	Each CH corresponds to a specific TX freq; enter item "A"	Radio Communication Test Set Filter LPF: 3KHz	ANT	Use "UP", "DN" key to set CDCSS	Adjust deviation to 3.0KHz±0.10KHz (W) 2.4KHz±0.10KHz (M) 1.5KHz±0.1KHz (N)	

### Receiver

Item	Condition	Measurem	ent	Adj	Specification	
		Test Instrument	Terminal	Part	Method	/Remarks
15. RF bandpass filter	Enter item "B"; Each CH corresponds to a specific TX freq.	Scanner	ANT . TP1	First manually adjust TC101, then the software setting	rightmost of the	
16. Max. SINAD	Frequency: RX Center; adjust to CH1(C); corresponds to a specific freq.	Radio Communication Test Set SSG Output: -47dBm MOD: 1KHz DEV: ±3KHz(W) ±1.5KHz(N) Filter: 0.3-3.0KHz	ANT SP Jack	K301		Check Max. volume: 4.6V or above
17. Sensitivity	1. CH: RX Center, manually adjust to CH 1(C).  2. CH: RX LO, manually adjust to CH 2 (L).	Radio Communication Test Set SSG Output: -116dBm MOD: 1KHz DEV: ±3KHz(W) ±2.4KHz(M) ±1.5KHz(N)	ANT SP Jack	lpower while	[P2] key for CH	SINAD: 12dB or above
	3. CH: RX HI, manually adjust to CH3 (H).	Filter:0.3-3.0KHz				
19. SQ Open	Enter in turn the item "C" (Level 9 on), "D" (Level 3 on); adjust CH to "0.", "1.", "2.", "3.", "4."	Radio Communication Test Set SSG Output: -119dBm (Level 3)	ANT SP Jack	Adjust software setting	No need to adjust software setting at SQ Level 3/9; press [P2] twice to save.	press[P2] key twice for CPU

20. SQ Close	Enter in turn the item "C" (Level 9 off), "D" (Level 3 off); adjust CH to "0.", "1.", "2.", "3.", "4."	SSG Output: -112dBm (Level 9)  Radio Communication Test Set SSG Output: -123dBm (Level 3)  SSG Output: -115dBm (Level 9)			No need to adjust software setting at SQ Level 3/9; press [P2] twice to save.	Continuously press[P2] key twice for CPU reading and writing; SQ level
21. Distortion		Radio				DIS≤5%
22. S/N	1. Channel: RX Center	Communication Test Set SSG Output: -60dBm	ANT SP Jack	Filter: 0.3-3.0KHz	Check	S/N≥ <b>47</b> (W) S/N≥ <b>42</b> (N)

Note: The radio must be covered with aluminum chassis during the adjustment of sensitivity, Tx power, signalling waveform, frequency deviation, Rx Squelch. Connect an RF power meter to the antenna connector during transmission. Connect the SINAD meter with 16ohm load to the external [SP] Jack.