



## **Appendix C. DASY Calibration Certificate**

The DASY calibration certificates are shown as follows.



Accredited by the Swiss Accreditation Service (SAS)  
The Swiss Accreditation Service is one of the signatories to the EA  
Multilateral Agreement for the recognition of calibration certificates

Accreditation No.: **SCS 108**

Client **Sporton-CN (Auden)**

Certificate No: **CD835V3-1184\_Apr12**

## CALIBRATION CERTIFICATE

Object **CD835V3 - SN: 1184**

Calibration procedure(s) **QA CAL-20.v6  
Calibration procedure for dipoles in air**

Calibration date: **April 11, 2012**

This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI).  
The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature (22 ± 3)°C and humidity < 70%.

Calibration Equipment used (M&TE critical for calibration)

Primary Standards	ID #	Cal Date (Certificate No.)	Scheduled Calibration
Power meter EPM-442A	GB37480704	05-Oct-11 (No. 217-01451)	Oct-12
Power sensor HP 8481A	US37292783	05-Oct-11 (No. 217-01451)	Oct-12
Probe ER3DV6	SN: 2336	29-Dec-11 (No. ER3-2336_Dec11)	Dec-12
Probe H3DV6	SN: 6065	29-Dec-11 (No. H3-6065_Dec11)	Dec-12
DAE4	SN: 781	20-Apr-11 (No. DAE4-781_Apr11)	Apr-12
Secondary Standards	ID #	Check Date (in house)	Scheduled Check
Power meter Agilent 4419B	SN: GB42420191	09-Oct-09 (in house check Oct-11)	In house check: Oct-12
Power sensor HP 8482H	SN: 3318A09450	09-Oct-09 (in house check Oct-11)	In house check: Oct-12
Power sensor HP 8482A	SN: US37295597	09-Oct-09 (in house check Oct-11)	In house check: Oct-12
Network Analyzer HP 8753E	US37390585	18-Oct-01 (in house check Oct-11)	In house check: Oct-12
RF generator E4433B	MY 41000675	03-Nov-04 (in house check Oct-11)	In house check: Oct-13

	Name	Function	Signature
Calibrated by:	<b>Dimce Iliev</b>	<b>Laboratory Technician</b>	
Approved by:	<b>Katja Pokovic</b>	<b>Technical Manager</b>	

Issued: April 12, 2012

This calibration certificate shall not be reproduced except in full without written approval of the laboratory.



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The Swiss Accreditation Service is one of the signatories to the EA  
Multilateral Agreement for the recognition of calibration certificates

Accreditation No.: **SCS 108**

## References

- [1] ANSI-C63.19-2007  
American National Standard for Methods of Measurement of Compatibility between Wireless Communications Devices and Hearing Aids.

## Methods Applied and Interpretation of Parameters:

- *Coordinate System:* y-axis is in the direction of the dipole arms. z-axis is from the basis of the antenna (mounted on the table) towards its feed point between the two dipole arms. x-axis is normal to the other axes. In coincidence with the standards [1], the measurement planes (probe sensor center) are selected to be at a distance of 10 mm above the top edge of the dipole arms.
- *Measurement Conditions:* Further details are available from the hardcopies at the end of the certificate. All figures stated in the certificate are valid at the frequency indicated. The forward power to the dipole connector is set with a calibrated power meter connected and monitored with an auxiliary power meter connected to a directional coupler. While the dipole under test is connected, the forward power is adjusted to the same level.
- *Antenna Positioning:* The dipole is mounted on a HAC Test Arch phantom using the matching dipole positioner with the arms horizontal and the feeding cable coming from the floor. The measurements are performed in a shielded room with absorbers around the setup to reduce the reflections. It is verified before the mounting of the dipole under the Test Arch phantom, that its arms are perfectly in a line. It is installed on the HAC dipole positioner with its arms parallel below the dielectric reference wire and able to move elastically in vertical direction without changing its relative position to the top center of the Test Arch phantom. The vertical distance to the probe is adjusted after dipole mounting with a DASY5 Surface Check job. Before the measurement, the distance between phantom surface and probe tip is verified. The proper measurement distance is selected by choosing the matching section of the HAC Test Arch phantom with the proper device reference point (upper surface of the dipole) and the matching grid reference point (tip of the probe) considering the probe sensor offset. The vertical distance to the probe is essential for the accuracy.
- *Feed Point Impedance and Return Loss:* These parameters are measured using a HP 8753E Vector Network Analyzer. The impedance is specified at the SMA connector of the dipole. The influence of reflections was eliminated by applying the averaging function while moving the dipole in the air, at least 70cm away from any obstacles.
- *E-field distribution:* E field is measured in the x-y-plane with an isotropic ER3D-field probe with 100 mW forward power to the antenna feed point. In accordance with [1], the scan area is 20mm wide, its length exceeds the dipole arm length (180 or 90mm). The sensor center is 10 mm (in z) above the top of the dipole arms. Two 3D maxima are available near the end of the dipole arms. Assuming the dipole arms are perfectly in one line, the average of these two maxima (in subgrid 2 and subgrid 8) is determined to compensate for any non-parallelity to the measurement plane as well as the sensor displacement. The E-field value stated as calibration value represents the maximum of the interpolated 3D-E-field, 10mm above the dipole surface.
- *H-field distribution:* H-field is measured with an isotropic H-field probe with 100mW forward power to the antenna feed point, in the x-y-plane. The scan area and sensor distance is equivalent to the E-field scan. The maximum of the field is available at the center (subgrid 5) above the feed point. The H-field value stated as calibration value represents the maximum of the interpolated H-field, 10mm above the dipole surface at the feed point.

The reported uncertainty of measurement is stated as the standard uncertainty of measurement multiplied by the coverage factor  $k=2$ , which for a normal distribution corresponds to a coverage probability of approximately 95%.

## Measurement Conditions

DASY system configuration, as far as not given on page 1.

<b>DASY Version</b>	DASY5	V52.8.1
<b>Extrapolation</b>	Advanced Extrapolation	
<b>Phantom</b>	HAC Test Arch	
<b>Distance Dipole Top - Probe Center</b>	10mm	
<b>Scan resolution</b>	dx, dy = 5 mm	
<b>Frequency</b>	835 MHz ± 1 MHz	
<b>Input power drift</b>	< 0.05 dB	

## Maximum Field values at 835 MHz

<b>H-field 10 mm above dipole surface</b>	condition	<b>interpolated maximum</b>
Maximum measured	100 mW input power	<b>0.459 A / m ± 8.2 % (k=2)</b>

<b>E-field 10 mm above dipole surface</b>	condition	<b>Interpolated maximum</b>
Maximum measured above high end	100 mW input power	171.1 V / m
Maximum measured above low end	100 mW input power	163.8 V / m
Averaged maximum above arm	100 mW input power	<b>167.5 V / m ± 12.8 % (k=2)</b>

## Appendix

### Antenna Parameters

<b>Frequency</b>	<b>Return Loss</b>	<b>Impedance</b>
800 MHz	16.3 dB	44.7 Ω - 13.7 jΩ
835 MHz	25.8 dB	46.5 Ω + 3.5 jΩ
900 MHz	21.2 dB	55.7 Ω - 7.3 jΩ
950 MHz	20.3 dB	50.0 Ω + 9.7 jΩ
960 MHz	15.7 dB	60.0 Ω + 15.2 jΩ

### 3.2 Antenna Design and Handling

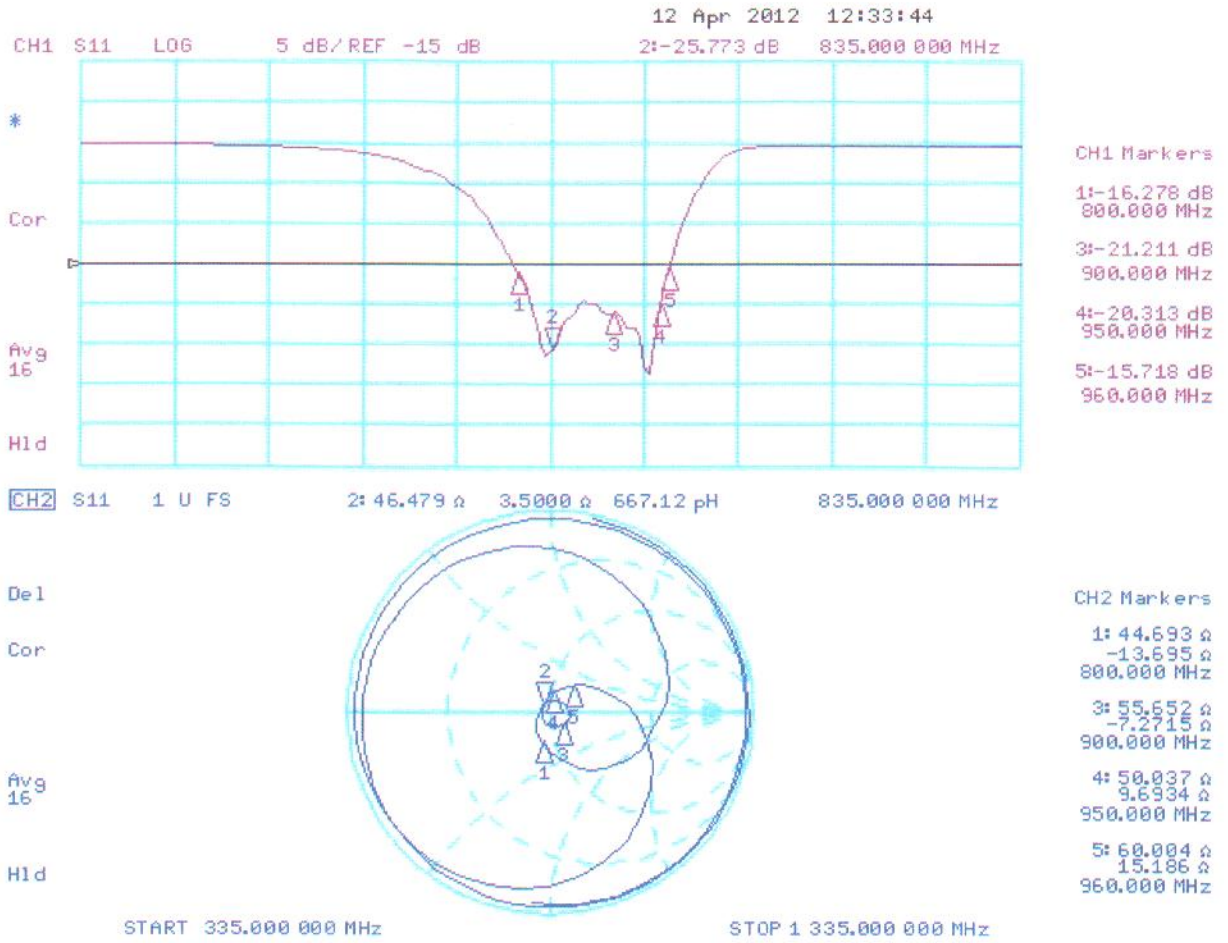
The calibration dipole has a symmetric geometry with a built-in two stub matching network, which leads to the enhanced bandwidth.

The dipole is built of standard semirigid coaxial cable. The internal matching line is open ended. The antenna is therefore open for DC signals.

Do not apply force to dipole arms, as they are liable to bend. The soldered connections near the feedpoint may be damaged. After excessive mechanical stress or overheating, check the impedance characteristics to ensure that the internal matching network is not affected.

After long term use with 40W radiated power, only a slight warming of the dipole near the feedpoint can be measured.

# Impedance Measurement Plot



## DASY5 H-field Result

Date: 11.04.2012

Test Laboratory: SPEAG Lab2

**DUT: HAC-Dipole 835 MHz; Type: CD835V3; Serial: CD835V3 - SN: 1184**

Communication System: CW; Frequency: 835 MHz

Medium parameters used:  $\sigma = 0$  mho/m,  $\epsilon_r = 1$ ;  $\rho = 1$  kg/m<sup>3</sup>

Phantom section: RF Section

Measurement Standard: DASY5 (IEEE/IEC/ANSI C63.19-2007)

DASY52 Configuration:

- Probe: H3DV6 - SN6065; ; Calibrated: 29.12.2011
- Sensor-Surface: (Fix Surface)
- Electronics: DAE4 Sn781; Calibrated: 20.04.2011
- Phantom: HAC Test Arch with AMCC; Type: SD HAC P01 BA; Serial: 1070
- DASY52 52.8.1(838); SEMCAD X 14.6.5(6469)

### Dipole H-Field measurement @ 835MHz/H-Scan - 835MHz d=10mm/Hearing Aid Compatibility Test (41x361x1): Measurement grid: dx=5mm, dy=5mm

Device Reference Point: 0, 0, -6.3 mm

Reference Value = 0.4910 A/m; Power Drift = -0.02 dB

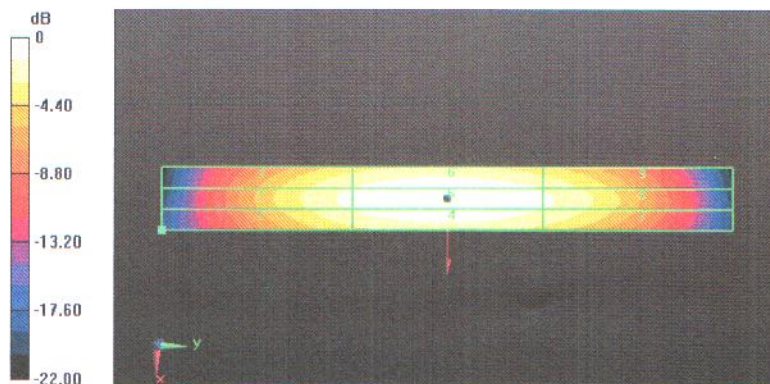
PMR not calibrated. PMF = 1.000 is applied.

H-field emissions = 0.4595 A/m

**Near-field category: M4 (AWF 0 dB)**

PMF scaled H-field

Grid 1 <b>M4</b> <b>0.386 A/m</b>	Grid 2 <b>M4</b> <b>0.407 A/m</b>	Grid 3 <b>M4</b> <b>0.388 A/m</b>
Grid 4 <b>M4</b> <b>0.435 A/m</b>	Grid 5 <b>M4</b> <b>0.459 A/m</b>	Grid 6 <b>M4</b> <b>0.438 A/m</b>
Grid 7 <b>M4</b> <b>0.382 A/m</b>	Grid 8 <b>M4</b> <b>0.403 A/m</b>	Grid 9 <b>M4</b> <b>0.381 A/m</b>



0 dB = 0.459 A/m = -6.75 dB A/m

## DASY5 E-field Result

Date: 11.04.2012

Test Laboratory: SPEAG Lab2

**DUT: HAC-Dipole 835 MHz; Type: CD835V3; Serial: CD835V3 - SN: 1184**

Communication System: CW; Frequency: 835 MHz

Medium parameters used:  $\sigma = 0$  mho/m,  $\epsilon_r = 1$ ;  $\rho = 1000$  kg/m<sup>3</sup>

Phantom section: RF Section

Measurement Standard: DASY5 (IEEE/IEC/ANSI C63.19-2007)

DASY52 Configuration:

- Probe: ER3DV6 - SN2336; ConvF(1, 1, 1); Calibrated: 29.12.2011;
- Sensor-Surface: (Fix Surface)
- Electronics: DAE4 Sn781; Calibrated: 20.04.2011
- Phantom: HAC Test Arch with AMCC; Type: SD HAC P01 BA; Serial: 1070
- DASY52 52.8.1(838); SEMCAD X 14.6.5(6469)

### Dipole E-Field measurement @ 835MHz/E-Scan - 835MHz d=10mm/Hearing Aid Compatibility Test (41x361x1): Measurement grid: dx=5mm, dy=5mm

Device Reference Point: 0, 0, -6.3 mm

Reference Value = 112.0 V/m; Power Drift = -0.02 dB

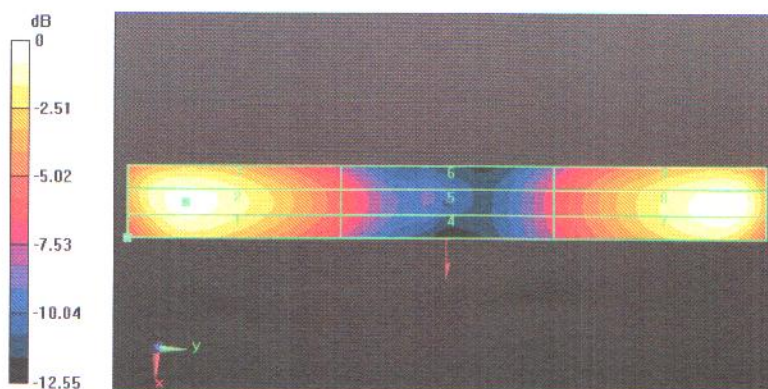
PMR not calibrated. PMF = 1.000 is applied.

E-field emissions = 171.1 V/m

**Near-field category: M4 (AWF 0 dB)**

PMF scaled E-field

Grid 1 <b>M4</b> <b>158.2 V/m</b>	Grid 2 <b>M4</b> <b>163.8 V/m</b>	Grid 3 <b>M4</b> <b>159.2 V/m</b>
Grid 4 <b>M4</b> <b>86.26 V/m</b>	Grid 5 <b>M4</b> <b>88.61 V/m</b>	Grid 6 <b>M4</b> <b>86.01 V/m</b>
Grid 7 <b>M4</b> <b>166.0 V/m</b>	Grid 8 <b>M4</b> <b>171.1 V/m</b>	Grid 9 <b>M4</b> <b>163.2 V/m</b>



0 dB = 171.1 V/m = 44.67 dB V/m



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Accreditation No.: **SCS 108**

Client **Sporton-CN (Auden)**

Certificate No: **CD1880V3-1170\_Apr12**

## CALIBRATION CERTIFICATE

Object **CD1880V3 - SN: 1170**

Calibration procedure(s) **QA CAL-20.v6  
Calibration procedure for dipoles in air**

Calibration date: **April 11, 2012**

This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI).  
The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature (22 ± 3)°C and humidity < 70%.

Calibration Equipment used (M&TE critical for calibration)

Primary Standards	ID #	Cal Date (Certificate No.)	Scheduled Calibration
Power meter EPM-442A	GB37480704	05-Oct-11 (No. 217-01451)	Oct-12
Power sensor HP 8481A	US37292783	05-Oct-11 ( No. 217-01451)	Oct-12
Probe ER3DV6	SN: 2336	29-Dec-11 (No. ER3-2336_Dec11)	Dec-12
Probe H3DV6	SN: 6065	29-Dec-11 (No. H3-6065_Dec11)	Dec-12
DAE4	SN: 781	20-Apr-11 (No. DAE4-781_Apr11)	Apr-12
Secondary Standards	ID #	Check Date (in house)	Scheduled Check
Power meter Agilent 4419B	SN: GB42420191	09-Oct-09 (in house check Oct-11)	In house check: Oct-12
Power sensor HP 8482H	SN: 3318A09450	09-Oct-09 (in house check Oct-11)	In house check: Oct-12
Power sensor HP 8482A	SN: US37295597	09-Oct-09 (in house check Oct-11)	In house check: Oct-12
Network Analyzer HP 8753E	US37390585	18-Oct-01 (in house check Oct-11)	In house check: Oct-12
RF generator E4433B	MY 41000675	03-Nov-04 (in house check Oct-11)	In house check: Oct-13

	Name	Function	Signature
Calibrated by:	<b>Dimce Iliev</b>	<b>Laboratory Technician</b>	

Approved by:	<b>Katja Pokovic</b>	<b>Technical Manager</b>	
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Issued: April 12, 2012

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Accreditation No.: **SCS 108**

## References

- [1] ANSI-C63.19-2007  
American National Standard for Methods of Measurement of Compatibility between Wireless Communications Devices and Hearing Aids.

## Methods Applied and Interpretation of Parameters:

- **Coordinate System:** y-axis is in the direction of the dipole arms. z-axis is from the basis of the antenna (mounted on the table) towards its feed point between the two dipole arms. x-axis is normal to the other axes. In coincidence with the standards [1], the measurement planes (probe sensor center) are selected to be at a distance of 10 mm above the top edge of the dipole arms.
- **Measurement Conditions:** Further details are available from the hardcopies at the end of the certificate. All figures stated in the certificate are valid at the frequency indicated. The forward power to the dipole connector is set with a calibrated power meter connected and monitored with an auxiliary power meter connected to a directional coupler. While the dipole under test is connected, the forward power is adjusted to the same level.
- **Antenna Positioning:** The dipole is mounted on a HAC Test Arch phantom using the matching dipole positioner with the arms horizontal and the feeding cable coming from the floor. The measurements are performed in a shielded room with absorbers around the setup to reduce the reflections. It is verified before the mounting of the dipole under the Test Arch phantom, that its arms are perfectly in a line. It is installed on the HAC dipole positioner with its arms parallel below the dielectric reference wire and able to move elastically in vertical direction without changing its relative position to the top center of the Test Arch phantom. The vertical distance to the probe is adjusted after dipole mounting with a DASY5 Surface Check job. Before the measurement, the distance between phantom surface and probe tip is verified. The proper measurement distance is selected by choosing the matching section of the HAC Test Arch phantom with the proper device reference point (upper surface of the dipole) and the matching grid reference point (tip of the probe) considering the probe sensor offset. The vertical distance to the probe is essential for the accuracy.
- **Feed Point Impedance and Return Loss:** These parameters are measured using a HP 8753E Vector Network Analyzer. The impedance is specified at the SMA connector of the dipole. The influence of reflections was eliminated by applying the averaging function while moving the dipole in the air, at least 70cm away from any obstacles.
- **E-field distribution:** E field is measured in the x-y-plane with an isotropic ER3D-field probe with 100 mW forward power to the antenna feed point. In accordance with [1], the scan area is 20mm wide, its length exceeds the dipole arm length (180 or 90mm). The sensor center is 10 mm (in z) above the top of the dipole arms. Two 3D maxima are available near the end of the dipole arms. Assuming the dipole arms are perfectly in one line, the average of these two maxima (in subgrid 2 and subgrid 8) is determined to compensate for any non-parallelity to the measurement plane as well as the sensor displacement. The E-field value stated as calibration value represents the maximum of the interpolated 3D-E-field, 10mm above the dipole surface.
- **H-field distribution:** H-field is measured with an isotropic H-field probe with 100mW forward power to the antenna feed point, in the x-y-plane. The scan area and sensor distance is equivalent to the E-field scan. The maximum of the field is available at the center (subgrid 5) above the feed point. The H-field value stated as calibration value represents the maximum of the interpolated H-field, 10mm above the dipole surface at the feed point.

The reported uncertainty of measurement is stated as the standard uncertainty of measurement multiplied by the coverage factor  $k=2$ , which for a normal distribution corresponds to a coverage probability of approximately 95%.

## Measurement Conditions

DASY system configuration, as far as not given on page 1.

<b>DASY Version</b>	DASY5	V52.8.1
<b>Extrapolation</b>	Advanced Extrapolation	
<b>Phantom</b>	HAC Test Arch	
<b>Distance Dipole Top - Probe Center</b>	10mm	
<b>Scan resolution</b>	dx, dy = 5 mm	
<b>Frequency</b>	1880 MHz $\pm$ 1 MHz	
<b>Input power drift</b>	< 0.05 dB	

## Maximum Field values at 1880 MHz

<b>H-field 10 mm above dipole surface</b>	condition	<b>interpolated maximum</b>
Maximum measured	100 mW input power	<b>0.469 A / m <math>\pm</math> 8.2 % (k=2)</b>

<b>E-field 10 mm above dipole surface</b>	condition	<b>Interpolated maximum</b>
Maximum measured above high end	100 mW input power	142.5 V / m
Maximum measured above low end	100 mW input power	140.0 V / m
Averaged maximum above arm	100 mW input power	<b>141.3 V / m <math>\pm</math> 12.8 % (k=2)</b>

## Appendix

### Antenna Parameters

<b>Frequency</b>	<b>Return Loss</b>	<b>Impedance</b>
1730 MHz	23.8 dB	49.5 $\Omega$ + 6.4 j $\Omega$
1880 MHz	21.5 dB	47.3 $\Omega$ + 7.7 j $\Omega$
1900 MHz	20.8 dB	48.9 $\Omega$ + 9.0 j $\Omega$
1950 MHz	26.6 dB	53.5 $\Omega$ + 3.3 j $\Omega$
2000 MHz	24.7 dB	44.6 $\Omega$ + 0.9 j $\Omega$

### 3.2 Antenna Design and Handling

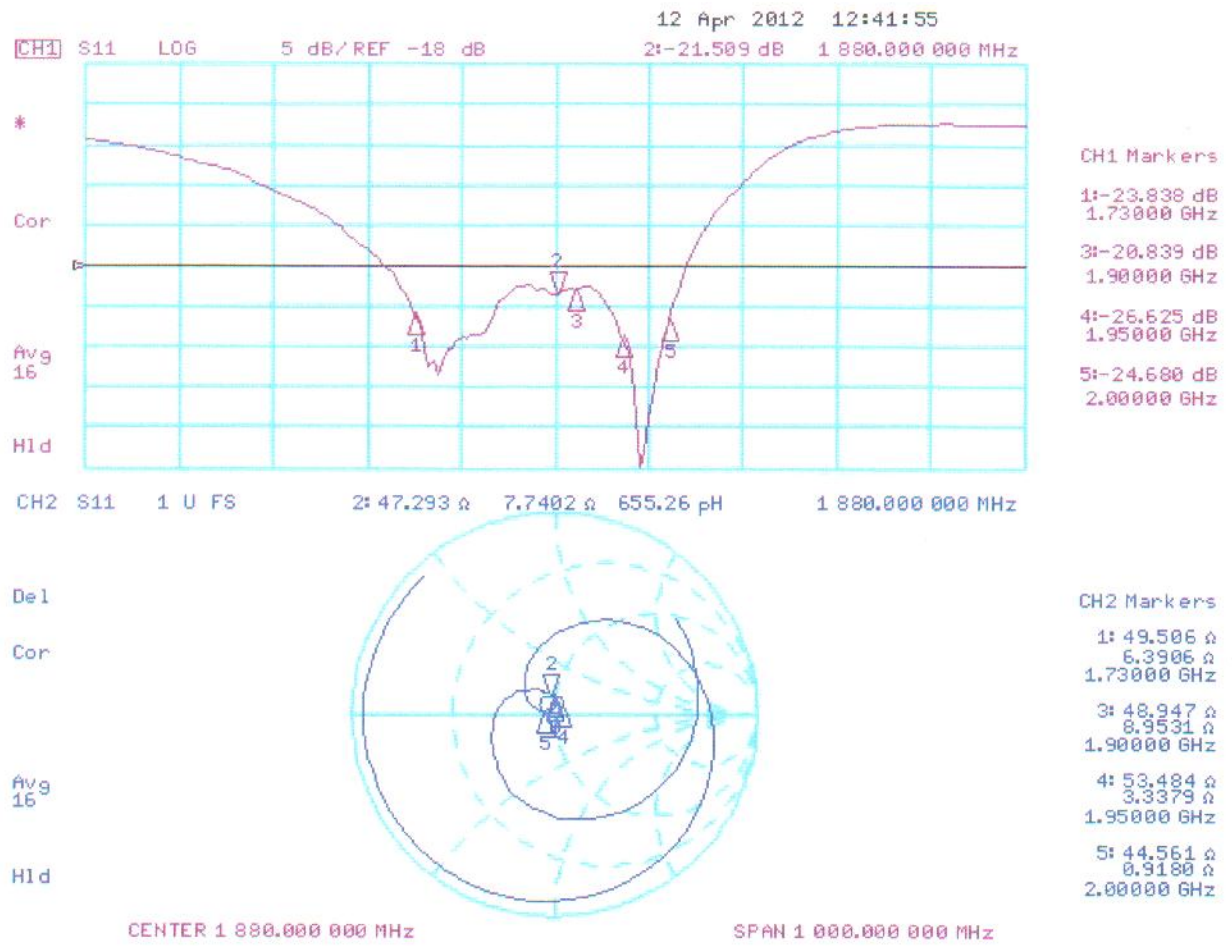
The calibration dipole has a symmetric geometry with a built-in two stub matching network, which leads to the enhanced bandwidth.

The dipole is built of standard semirigid coaxial cable. The internal matching line is open ended. The antenna is therefore open for DC signals.

Do not apply force to dipole arms, as they are liable to bend. The soldered connections near the feedpoint may be damaged. After excessive mechanical stress or overheating, check the impedance characteristics to ensure that the internal matching network is not affected.

After long term use with 40W radiated power, only a slight warming of the dipole near the feedpoint can be measured.

# Impedance Measurement Plot



## DASY5 H-field Result

Date: 11.04.2012

Test Laboratory: SPEAG Lab2

**DUT: HAC Dipole 1880 MHz; Type: CD1880V3; Serial: CD1880V3 - SN: 1170**

Communication System: CW; Frequency: 1880 MHz

Medium parameters used:  $\sigma = 0$  mho/m,  $\epsilon_r = 1$ ;  $\rho = 1$  kg/m<sup>3</sup>

Phantom section: RF Section

Measurement Standard: DASY5 (IEEE/IEC/ANSI C63.19-2007)

DASY52 Configuration:

- Probe: H3DV6 - SN6065; ; Calibrated: 29.12.2011
- Sensor-Surface: (Fix Surface)
- Electronics: DAE4 Sn781; Calibrated: 20.04.2011
- Phantom: HAC Test Arch with AMCC; Type: SD HAC P01 BA; Serial: 1070
- DASY52 52.8.1(838); SEMCAD X 14.6.5(6469)

### Dipole H-Field measurement @ 1880MHz/H-Scan - 1880MHz d=10mm/Hearing Aid Compatibility Test (41x181x1): Measurement grid: dx=5mm, dy=5mm

Device Reference Point: 0, 0, -6.3 mm

Reference Value = 0.4960 A/m; Power Drift = 0.02 dB

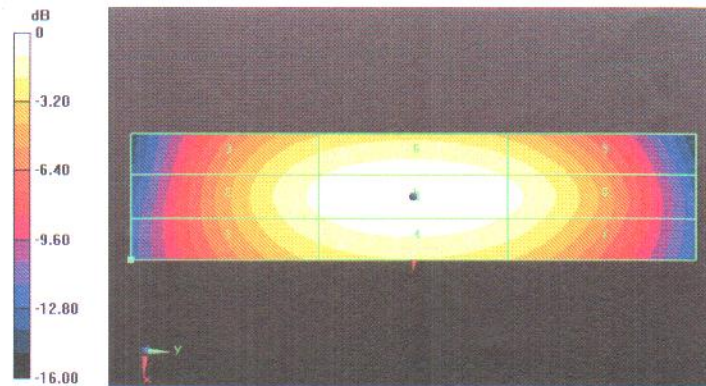
PMR not calibrated. PMF = 1.000 is applied.

H-field emissions = 0.4691 A/m

**Near-field category: M2 (AWF 0 dB)**

PMF scaled H-field

Grid 1 <b>M2</b> <b>0.409 A/m</b>	Grid 2 <b>M2</b> <b>0.429 A/m</b>	Grid 3 <b>M2</b> <b>0.409 A/m</b>
Grid 4 <b>M2</b> <b>0.447 A/m</b>	Grid 5 <b>M2</b> <b>0.469 A/m</b>	Grid 6 <b>M2</b> <b>0.447 A/m</b>
Grid 7 <b>M2</b> <b>0.409 A/m</b>	Grid 8 <b>M2</b> <b>0.432 A/m</b>	Grid 9 <b>M2</b> <b>0.409 A/m</b>



0 dB = 0.469 A/m = -6.57 dB A/m

Test Laboratory: SPEAG Lab2

**DUT: HAC Dipole 1880 MHz; Type: CD1880V3; Serial: CD1880V3 - SN: 1170**

Communication System: CW; Frequency: 1880 MHz

Medium parameters used:  $\sigma = 0$  mho/m,  $\epsilon_r = 1$ ;  $\rho = 1000$  kg/m<sup>3</sup>

Phantom section: RF Section

Measurement Standard: DASY5 (IEEE/IEC/ANSI C63.19-2007)

DASY52 Configuration:

- Probe: ER3DV6 - SN2336; ConvF(1, 1, 1); Calibrated: 29.12.2011;
- Sensor-Surface: (Fix Surface)
- Electronics: DAE4 Sn781; Calibrated: 20.04.2011
- Phantom: HAC Test Arch with AMCC; Type: SD HAC P01 BA; Serial: 1070
- DASY52 52.8.1(838); SEMCAD X 14.6.5(6469)

**Dipole E-Field measurement @ 1880MHz/E-Scan - 1880MHz d=10mm/Hearing Aid Compatibility Test (41x181x1):** Measurement grid: dx=5mm, dy=5mm

Device Reference Point: 0, 0, -6.3 mm

Reference Value = 160.4 V/m; Power Drift = 0.01 dB

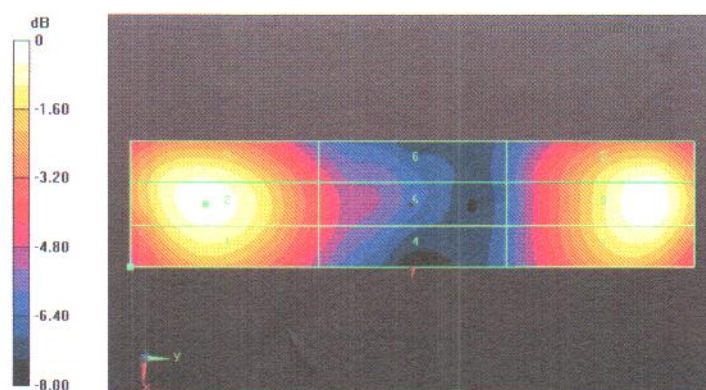
PMR not calibrated. PMF = 1.000 is applied.

E-field emissions = 142.5 V/m

**Near-field category: M2 (AWF 0 dB)**

PMF scaled E-field

Grid 1 <b>M2</b> 135.1 V/m	Grid 2 <b>M2</b> 140.0 V/m	Grid 3 <b>M2</b> 136.1 V/m
Grid 4 <b>M3</b> 89.51 V/m	Grid 5 <b>M3</b> 91.97 V/m	Grid 6 <b>M3</b> 87.96 V/m
Grid 7 <b>M2</b> 135.9 V/m	Grid 8 <b>M2</b> 142.5 V/m	Grid 9 <b>M2</b> 137.9 V/m



0 dB = 142.5 V/m = 43.08 dB V/m

1303

## IMPORTANT NOTICE

### USAGE OF THE DAE 4

The DAE unit is a delicate, high precision instrument and requires careful treatment by the user. There are no serviceable parts inside the DAE. Special attention shall be given to the following points:

**Battery Exchange:** The battery cover of the DAE4 unit is closed using a screw, over tightening the screw may cause the threads inside the DAE to wear out.

**Shipping of the DAE:** Before shipping the DAE to SPEAG for calibration, remove the batteries and pack the DAE in an antistatic bag. This antistatic bag shall then be packed into a larger box or container which protects the DAE from impacts during transportation. The package shall be marked to indicate that a fragile instrument is inside.

**E-Stop Failures:** Touch detection may be malfunctioning due to broken magnets in the E-stop. Rough handling of the E-stop may lead to damage of these magnets. Touch and collision errors are often caused by dust and dirt accumulated in the E-stop. To prevent E-stop failure, the customer shall always mount the probe to the DAE carefully and keep the DAE unit in a non-dusty environment if not used for measurements.

**Repair:** Minor repairs are performed at no extra cost during the annual calibration. However, SPEAG reserves the right to charge for any repair especially if rough unprofessional handling caused the defect.

**DASY Configuration Files:** Since the exact values of the DAE input resistances, as measured during the calibration procedure of a DAE unit, are not used by the DASY software, a nominal value of 200 MOhm is given in the corresponding configuration file.

**Important Note:**

**Warranty and calibration is void if the DAE unit is disassembled partly or fully by the Customer.**

**Important Note:**

**Never attempt to grease or oil the E-stop assembly. Cleaning and readjusting of the E-stop assembly is allowed by certified SPEAG personnel only and is part of the annual calibration procedure.**

**Important Note:**

**To prevent damage of the DAE probe connector pins, use great care when installing the probe to the DAE. Carefully connect the probe with the connector notch oriented in the mating position. Avoid any rotational movement of the probe body versus the DAE while turning the locking nut of the connector. The same care shall be used when disconnecting the probe from the DAE.**



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Accreditation No.: **SCS 108**

Client **Sporton-SZ (Auden)**

Certificate No: **DAE4-1303\_Nov12**

**CALIBRATION CERTIFICATE**

Object	DAE4 - SD 000 D04 BJ - SN: 1303		
Calibration procedure(s)	QA CAL-06.v25 Calibration procedure for the data acquisition electronics (DAE)		
Calibration date:	November 22, 2012		
<p>This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI). The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.</p> <p>All calibrations have been conducted in the closed laboratory facility: environment temperature (22 ± 3)°C and humidity &lt; 70%.</p> <p>Calibration Equipment used (M&amp;TE critical for calibration)</p>			
Primary Standards	ID #	Cal Date (Certificate No.)	Scheduled Calibration
Keithley Multimeter Type 2001	SN: 0810278	02-Oct-12 (No:12728)	Oct-13
Secondary Standards	ID #	Check Date (in house)	Scheduled Check
Calibrator Box V2.1	SE UWS 053 AA 1001	05-Jan-12 (in house check)	In house check: Jan-13
Calibrated by:	Name Dominique Steffen	Function Technician	Signature 
Approved by:	Fin Bomholt	R&D Director	
			Issued: November 22, 2012
This calibration certificate shall not be reproduced except in full without written approval of the laboratory.			



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## Glossary

DAE data acquisition electronics  
Connector angle information used in DASY system to align probe sensor X to the robot coordinate system.

## Methods Applied and Interpretation of Parameters

- *DC Voltage Measurement:* Calibration Factor assessed for use in DASY system by comparison with a calibrated instrument traceable to national standards. The figure given corresponds to the full scale range of the voltmeter in the respective range.
- *Connector angle:* The angle of the connector is assessed measuring the angle mechanically by a tool inserted. Uncertainty is not required.
- The following parameters as documented in the Appendix contain technical information as a result from the performance test and require no uncertainty.
  - *DC Voltage Measurement Linearity:* Verification of the Linearity at +10% and -10% of the nominal calibration voltage. Influence of offset voltage is included in this measurement.
  - *Common mode sensitivity:* Influence of a positive or negative common mode voltage on the differential measurement.
  - *Channel separation:* Influence of a voltage on the neighbor channels not subject to an input voltage.
  - *AD Converter Values with inputs shorted:* Values on the internal AD converter corresponding to zero input voltage
  - *Input Offset Measurement:* Output voltage and statistical results over a large number of zero voltage measurements.
  - *Input Offset Current:* Typical value for information; Maximum channel input offset current, not considering the input resistance.
  - *Input resistance:* Typical value for information: DAE input resistance at the connector, during internal auto-zeroing and during measurement.
  - *Low Battery Alarm Voltage:* Typical value for information. Below this voltage, a battery alarm signal is generated.
  - *Power consumption:* Typical value for information. Supply currents in various operating modes.



## DC Voltage Measurement

A/D - Converter Resolution nominal

High Range: 1LSB = 6.1 $\mu$ V, full range = -100...+300 mV

Low Range: 1LSB = 61nV, full range = -1.....+3mV

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Calibration Factors	X	Y	Z
High Range	405.550 $\pm$ 0.1% (k=2)	403.442 $\pm$ 0.1% (k=2)	404.889 $\pm$ 0.1% (k=2)
Low Range	3.96640 $\pm$ 0.7% (k=2)	3.99328 $\pm$ 0.7% (k=2)	3.98825 $\pm$ 0.7% (k=2)

## Connector Angle

Connector Angle to be used in DASY system	96 $^{\circ}$ $\pm$ 1 $^{\circ}$
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## Appendix

### 1. DC Voltage Linearity

High Range	Reading ( $\mu\text{V}$ )	Difference ( $\mu\text{V}$ )	Error (%)
Channel X + Input	199996.55	0.29	0.00
Channel X + Input	20001.52	0.99	0.00
Channel X - Input	-19998.29	2.33	-0.01
Channel Y + Input	199997.48	1.15	0.00
Channel Y + Input	20000.22	-0.19	-0.00
Channel Y - Input	-19999.56	1.25	-0.01
Channel Z + Input	199998.87	2.09	0.00
Channel Z + Input	19999.15	-1.27	-0.01
Channel Z - Input	-20001.58	-0.84	0.00

Low Range	Reading ( $\mu\text{V}$ )	Difference ( $\mu\text{V}$ )	Error (%)
Channel X + Input	2001.79	0.98	0.05
Channel X + Input	202.24	1.01	0.50
Channel X - Input	-197.13	1.37	-0.69
Channel Y + Input	2001.99	1.39	0.07
Channel Y + Input	201.05	-0.12	-0.06
Channel Y - Input	-198.78	-0.11	0.05
Channel Z + Input	2001.30	0.73	0.04
Channel Z + Input	200.51	-0.69	-0.34
Channel Z - Input	-200.51	-1.87	0.94

### 2. Common mode sensitivity

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Common mode Input Voltage (mV)	High Range Average Reading ( $\mu\text{V}$ )	Low Range Average Reading ( $\mu\text{V}$ )
Channel X	200	8.94	7.27
	-200	-5.42	-7.07
Channel Y	200	5.98	5.59
	-200	-7.30	-6.99
Channel Z	200	-5.29	-4.96
	-200	1.96	2.26

### 3. Channel separation

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Input Voltage (mV)	Channel X ( $\mu\text{V}$ )	Channel Y ( $\mu\text{V}$ )	Channel Z ( $\mu\text{V}$ )
Channel X	200	-	1.26	-4.81
Channel Y	200	7.42	-	2.20
Channel Z	200	10.05	6.11	-

#### 4. AD-Converter Values with inputs shorted

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	High Range (LSB)	Low Range (LSB)
Channel X	15931	17527
Channel Y	15630	16766
Channel Z	16140	14768

#### 5. Input Offset Measurement

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Input 10M $\Omega$

	Average ( $\mu$ V)	min. Offset ( $\mu$ V)	max. Offset ( $\mu$ V)	Std. Deviation ( $\mu$ V)
Channel X	1.14	0.03	1.91	0.37
Channel Y	-0.32	-1.56	0.61	0.39
Channel Z	-0.34	-2.00	1.57	0.61

#### 6. Input Offset Current

Nominal Input circuitry offset current on all channels: <25fA

#### 7. Input Resistance (Typical values for information)

	Zeroing (kOhm)	Measuring (MOhm)
Channel X	200	200
Channel Y	200	200
Channel Z	200	200

#### 8. Low Battery Alarm Voltage (Typical values for information)

Typical values	Alarm Level (VDC)
Supply (+ Vcc)	+7.9
Supply (- Vcc)	-7.6

#### 9. Power Consumption (Typical values for information)

Typical values	Switched off (mA)	Stand by (mA)	Transmitting (mA)
Supply (+ Vcc)	+0.01	+6	+14
Supply (- Vcc)	-0.01	-8	-9