



### **COMPONENT SPECIFICATION**

Part #: PRT04993 rev B

Effective Date: 07/15/04

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	PACKAGING REQUIREMENTS
TheraSense Pa Manufacturers	l with the Following Information: art Number and Revision Level – Human Readable and Bar Coded (39 or 128) Lot/Job Number – Human Readable and Bar Coded (39 or 128) Quantity – Human Readable and Bar Coded (39 or 128)
Cases/Shippers Labele TheraSense Pa Manufacturers Individual Part ( TheraSense P.	d with the Following Information: art Number and Revision Level – Human Readable and Bar Coded (39 or 128) Lot/Job Number – Human Readable and Bar Coded (39 or 128) Quantity – Human Readable and Bar Coded (39 or 128) O. Number – Human Readable and Bar Coded (39 or 128)
TheraSense Part Number A Certificate of Complia	er, Revision Level, Quantity and P.O. Number on Packing Slip nce/Conformance is required with every shipment
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Height of pallet and boxe	es not to exceed 48
	PRINTING REQUIREMENTS
Label Stock:	THERMfilm Select 3002 Thermal Transfer Face Stock 50#
	Face stock must be thermal transfer printable
	L-23 permanent solvent-based acrylic adhesive
	Notch as required to provide index for printing location
	3"
	n/a
	n/a
-	N/a 21.7 - 25 - 18.2 - 25 mm. Note: uses come die es PRT04760
	21.7 ± .25 x 18.2 ± .25 mm; Note: uses same die as PRT04769
	1.8 ± .25 mm
	3.2 ± .3 mm
	$25.4 \pm .2$ mm Label Centered
	Copy Position – Labels on outside of roll; top side of copy dispenses first; short a label oriented in web direction
	ART04993 rev B
	UV cured – no overcoat
Print to Label Registration	
Splices: In Roll Rejects:	No more than 2 splices per roll No missing, rejected, smeared or incompletely printed labels
	TheraSense Pa Manufacturers Individual Part ( Cases/Shippers Labele TheraSense Pa Manufacturers Individual Part ( TheraSense P. Manufacturer TheraSense Part Numbe A Certificate of Complia Rolls must be packaged Each case weight must Cases to fit onto 40" x 4 Height of pallet and boxe

#### Storage Condition: N/A Sample Size: ANSI/ASQC AQL Level 4.0, Inspection Level S-4

#### QC Inspection (Non-Certified Supplier):

Special Handling Instruction: None

- 1.) Verify Part and Artwork Numbers and Revision Levels
- 2.) Verify that labeling matches the requirements listed above
- 3.) Verify that correct Certificate is present
- 4.) Verify received quantity matches documentation

Material: Label, Housing, Bottom, Navigator Transmitter

- 5.) Measure Liner Width and Liner Registration As per drawing
- 6.) Check Print Registration
- 7.) Confirm Payoff Direction
- 8.) Inspect Roll Condition No telescoping or uneven wraps
- 9.) Check Cosmetics Assure printing is complete, clear and legible and there is no ink smearing/bleeding or tattered edges

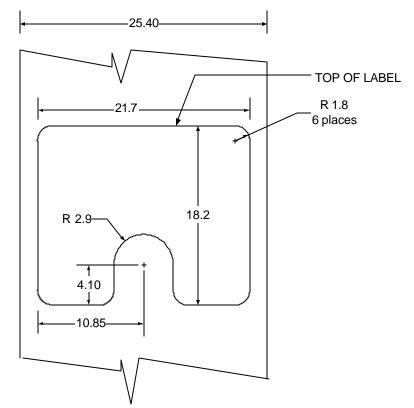
#### QC Inspection (Certified Supplier):

1.) For the first lot of each new artwork revision, perform first article inspection on items 1, 5, 6 and 9 as defined above.

STORAGE. HANDLING AND INSPECTION REQUIREMENTS

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2.) No inspection required for any subsequent lots, unless noted.



Dimensions in mm

## **COMPONENT SPECIFICATION**

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Expiration/Shelf Life: 3 years from manufacture date

Retain Sample: 3 Samples for each new revision

# THERASENSE

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