

FCC Test Report

FOR: Crane Payment Innovations

> Model Name: CORA152-US

Product Description: Vending machine cashless payment and system

FCC ID: QP8CORABTATT

Per: 47 CFR: Part 24, Part 27

REPORT #: EMC_MEIGR-010-20001_FCC_24_27

DATE: 2020-05-07



A2LA Accredited

IC recognized # 3462B-2

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1 Assessment

The following device as further described in section 3 of this report was evaluated for radiated spurious emissions in simultaneous transmission of cellular and unlicensed radios according to criteria specified in the Code of Federal Regulations Title 47 parts 24, 27.

Company	Description	Model #
Crane Payment Innovations	Vending machine cashless payment and system	CORA152-US

No deficiencies were ascertained.

Responsible for Testing Laboratory:

		Cindy Li	
2020-05-07	Compliance	(Lab Manager)	
Date	Section	Name	Signature

Responsible for the Report:

		Yuchan Lu	
2020-05-07	Compliance	(Test Engineer)	
Date	Section	Name	Signature

The test results of this test report relate exclusively to the test item specified in Section3.

CETECOM Inc. USA does not assume responsibility for any conclusions and generalizations drawn from the test results with regard to other specimens or samples of the type of the equipment represented by the test item. The test report may only be reproduced or published in full. Reproduction or publication of extracts from the report requires the prior written approval of CETECOM Inc. USA.



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2 Administrative Data

2.1 Identification of the Testing Laboratory Issuing the EMC Test Report

Company Name:	CETECOM Inc.
Department:	Compliance
Street Address:	411 Dixon Landing Road
City/Zip Code	Milpitas, CA 95035
Country	USA
Telephone:	+1 (408) 586 6200
Fax:	+1 (408) 586 6299
Lab Manager:	Cindy Li
Responsible Project Leader:	Rami Saman

2.2 Identification of the Client

Client's Name:	Crane Payment Innovations	
Street Address:	3222 Phoenixville Pike, Suite 200	
City/Zip Code	Malvern, PA 19355	
Country	USA	

2.3 Identification of the Manufacturer

Manufacturer's Name:	
Manufacturers Address:	Same as Client
City/Zip Code	Same as Chefft
Country	



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3 Equipment Under Test (EUT)

3.1 EUT Specifications

Firmware Version Identification Number (FVIN):	9.20.1		
Hardware Version Identification Number (HVIN):	CORA152-US		
Product Marketing Name (PMN):	CORA		
Antenna Information as declared:	Antenna gains: • LTE Band 2: 4.2 dBi • LTE Band 4: 4.2 dBi • LTE Band 12: 3 dBi		
Other Radios included in the device:	 BLE Module name: Qualcomm Module number: CSR1010 QFN FCC ID: QP8CORABT 		
Power Supply/ Rated Operating Voltage Range:	Low 20 VDC, Nominal 24 VDC, High 42 VDC		
Operating Temperature Range:	-15 °C to 60°C		
Sample Revision	□Prototype Unit; ■Production Unit; □Pre-Production		
EUT Dimensions(mm):	160 x 80 x 40		
Weight(grams):	206		
EUT Diameter	■ < 60 cm □ Other		

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Module Information		
Module Name:	Telit	
Model Number:	LE910B1-SA	
FCC ID:	RI7LE910B1SA	

3.2 EUT Sample details

EUT #	PIN	HW Version	SW Version	Notes/Comments
1	5742	G1	9.20.1	Radiated Measurement

3.3 Accessory Equipment (AE) Details

AE #	Comments
1	External Antenna: LTE 201A (Mini-GP Antenna), P/N: 650-10010-01 Single Antenna (SISO), 1.83m Low-loss cable

3.4 Support Equipment

SE #	Туре	Model	Manufacturer	P/N
1	AC/DC Adapter	ETSA240270U	CUI INC	ETSA240270U-P5P-SZ
2	Vending Simulator /Power	-	-	-
3	PCB interface	-	-	-

3.5 Test Sample Configuration

EUT Set-up #	Combination of AE used for test set up	Comments
1	EUT# 1 + AE#1	Worst Case



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3.6 Mode of Operation details

Mode of Operation	Description of Operating modes	Additional Information
		Cellular was tested on Low, Mid, High Channels at the maximum power in a co-transmission mode.
Op. 1	Cellular and BLE Co-Transmission	Special commands through command window used to configure the BLE Mid channel provided by the client that will not be available to the end user For radiated measurements, the external antenna was connected.

3.7 Justification for Worst Case Mode of Operation

During the testing process the EUT was tested with transmitter sets on low, mid and high channels at the maximum power simultaneous transmission with BLE Mid channel. Which it is the worst case of the radios supported, based on the maximum average conducted output power from the reports.

For radiated measurements, all data in this report shows the worst case between horizontal and vertical antenna polarizations and for all orientations of the EUT.



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4 <u>Subject of Investigation</u>

The objective of the evaluation conducted by CETECOM Inc. is to support a request for new equipment authorization under **FCC ID**: QP8CORABTATT

The pre-certified module to be integrated (LE910B1-SA) as described in Section 3, Radiated Spurious Emissions test was performed. Results have been checked to meet limits per Code of Federal Regulations Title 47 parts 24, 27.

The conducted module test data that can be obtained under the **FCC Filing ID:** RI7LE910B1SA is applicable for the host described in section 3.

4.1 Dates of Testing:

03/10/2020 - 03/18/2020

4.2 Measurement Uncertainty

Where relevant, the following measurement uncertainty levels have been estimated for tests performed on the apparatus, with 95% confidence interval (in dB delta to result), based on a coverage factor k=1.

Radiated measurement

9 kHz to 30MHz	±2.5 dB (Magnetic Loop Antenna)
30 MHz to 1000 MHz	±2.0 dB (Biconilog Antenna)
1 GHz to 40 GHz	±2.3 dB (Horn Antenna)

4.3 Environmental Conditions during Testing:

The following environmental conditions were maintained during the course of testing:

- Ambient Temperature: 20-25°C
- Relative humidity: 40-60%

Deviating test conditions are indicated at individual test description where applicable.



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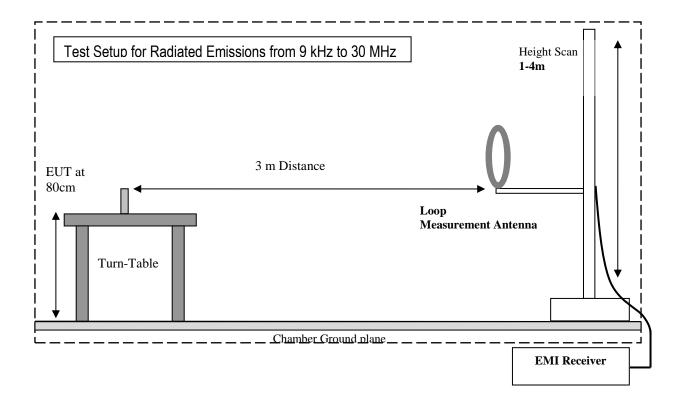
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5 <u>Measurement Procedures</u>

Testing is performed according to the guidelines provided in FCC publication (KDB) 971168 D01 v03 – "Measurement Guidance for Certification of Licensed Digital Transmitters" and according to ANSI C63.26 as detailed below.

5.1 Radiated Measurement

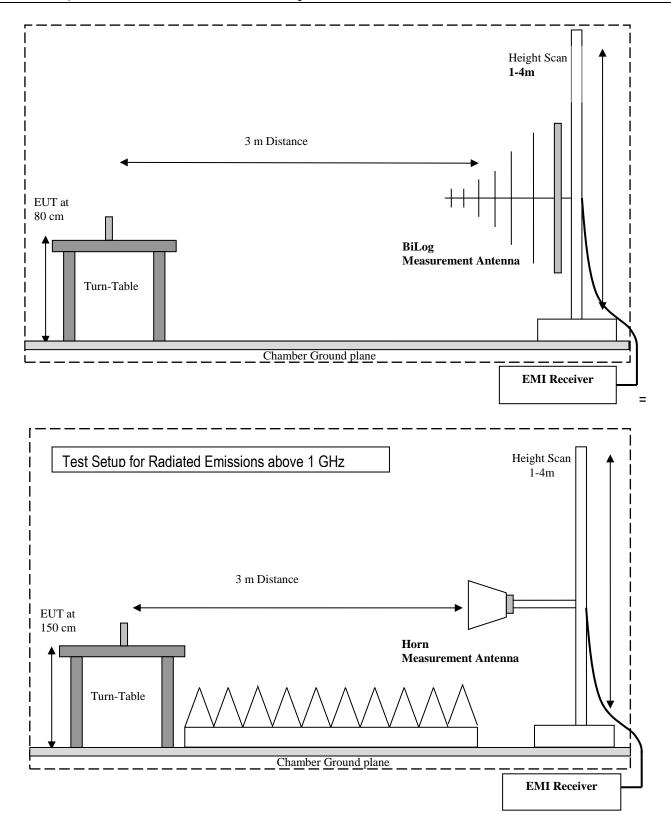
- The exploratory measurement is accomplished by running a matrix of 16 sweeps over the required frequency range with R&S Test-SW EMC32 for 4 positions of the turntable, two orthogonal positions of the EUT and both antenna polarizations. This procedure exceeds the requirement of the above standards to cover the 3 orthogonal axis of the EUT. A max peak detector is utilized during the exploratory measurement. The Test-SW creates an overall maximum trace for all 12 sweeps and saves the settings for each point of this trace. The maximum trace is part of the test report.
- The 10 highest emissions are selected with an automatic algorithm of EMC32 searching for peaks in the noise floor and ensuring that broadband signals are not selected multiple times.
- The maxima are then put through the final measurement and again maximized in a 90deg range of the turntable, fine search in frequency domain and height scan between 1m and 4m.
- The above procedure is repeated for all possible ways of power supply to EUT and for all supported modulations.
- In case there are no emissions above noise floor level only the maximum trace is reported as described above.
- The results are split up into up to 4 frequency ranges due to antenna bandwidth restrictions. A magnetic loop
 is used from 9 kHz to 30 MHz, a Biconilog antenna is used from 30 MHz to 1 GHz, and two different horn
 antennas are used to cover frequencies up to 40 GHz.





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5.2 Sample Calculations for Field Strength Measurements

Field Strength is calculated from the Spectrum Analyzer/ Receiver readings, taking into account the following parameters:

- Measured reading in dBµV
- Cable Loss between the receiving antenna and SA in dB and
- Antenna Factor in dB/m

All radiated measurement plots in this report are taken from a test SW that calculates the Field Strength based on the following equation:

FS (dBµV/m) = Measured Value on SA (dBµV) + Cable Loss (dB) + Antenna Factor (dB/m)

Example:

Frequency	Measured SA	Cable Loss	Antenna Factor Correction	Field Strength Result
(MHz)	(dBµV)	(dB)	(dB)	(dBµV/m)
1000	80.5	3.5	14	98.0



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Measurement Results Summary 6

FCC 24: 6.1

Test Specification	Test Case	Temperature and Voltage Conditions	Mode	Pass	Fail	NA	NP	Result
§2.1046; §24.232 (a)	RF Output Power	Nominal	-					Note 1 Note 2
§2.1055; §24.235	Frequency Stability	Nominal	-					Note 1 Note 2
§2.1049; §24.238	Occupied Bandwidth	Nominal	-					Note 1 Note 2
§2.1051; §24.238	Band Edge Compliance	Nominal	-					Note 1 Note 2
§2.1051; §24.238	Conducted Spurious Emissions	Nominal	-					Note 1 Note 2
§2.1053; §24.238(a);	Radiated Spurious Emissions	Nominal	Op.1					Complies

Note 1: NA= Not Applicable; NP= Not Performed. Note 2: Leveraged from module certification FCC ID: RI7LE910B1SA



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6.2 FCC 27:

Test Specification	Test Case	Temperature and Voltage Conditions	Mode	Pass	Fail	NA	NP	Result
§2.1046; §27.50 (d)	RF Output Power	Nominal	-					Note 1 Note 2
§2.1055; §27.54	Frequency Stability	Nominal	-					Note 1 Note 2
§2.1049; §27.53	Occupied Bandwidth	Nominal	-					Note 1 Note 2
§2.1051; §27.53	Band Edge Compliance	Nominal	-					Note 1 Note 2
§2.1051; §27.53	Conducted Spurious Emissions	Nominal	-					Note 1 Note 2
§2.1053; §27.53(g); §27.53(h);	Radiated Spurious Emissions	Nominal	Op.1					Complies

Note 1: NA= Not Applicable; NP= Not Performed. Note 2: Leveraged from module certification FCC ID: RI7LE910B1SA



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7 Test Result Data

7.1 E(I)RP

Band	Frequency Range (MHz)	Power conducted (W)	Emission Designator	Antenna Gain + Cable loss (dBi)	gain linear	EIRP ¹ (W)	ERP ¹ (W)	Frequency deviation (ppm)	Limit ERP (W)
LTE 2	1857.5 – 1902.5	0.23094	13M5G7D	4.2	2.630	0.607	-	1.0	2
LTE 2	1860 – 1900	0.1992	18M0G7D	4.2	2.630	0.524	-	1.0	2
LTE 4	1717.5 – 1747.5	0.20361	13M5G7D	4.2	2.630	0.536	-	1.0	1
LTE 4	1720 – 1745	0.18823	18M0G7D	4.2	2.630	0.495	-	1.0	1
LTE 12	704 – 711	0.27733	9M09W7D	3	1.995	0.553	0.337	1.0	3

Note 1: E(I)RP are calculated from maximum power in grant of cellular module LE910B1-SA adding the maximum gain of the utilized cellular antenna per operational description.



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7.2 Radiated Spurious Emissions

7.2.1 Measurement according to FCC: CFR 47 Part 2.1053; CFR Part 24.238, Part 27.53 utilizing KDB 971168 D01 Power Meas License Digital Systems v03, and according to ANSI C63.26 2017

Spectrum Analyzer Settings for FCC 24 and 27

Frequency Range	30MHz – 1 GHz	1 – 2.7 GHz	2.7 – 18 GHz	18 – 19.1 GHz
Resolution Bandwidth	100 kHz	1 MHz	1 MHz	1 MHz
Video Bandwidth	100 kHz	1 MHz	1 MHz	1 MHz
Detector	Peak	Peak	Peak	Peak
Trace Mode	Max Hold	Max Hold	Max Hold	Max Hold
Sweep Time	Auto	Auto	Auto	Auto

7.2.2 Limits:

• FCC and Part 24.238(a), Part 27.53 (g), and Part 27.53 (h)

The power of any emission outside of the authorized operating frequency ranges must be attenuated below the transmitting power (P) by a factor of at least $43 + 10 \log(P) dB = (-13dBm)$

7.2.3 Test conditions and setup:

Ambient Temperature (C)	EUT operating mode	Power Input
22	Op. 1	24 VDC

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LTE Band 2

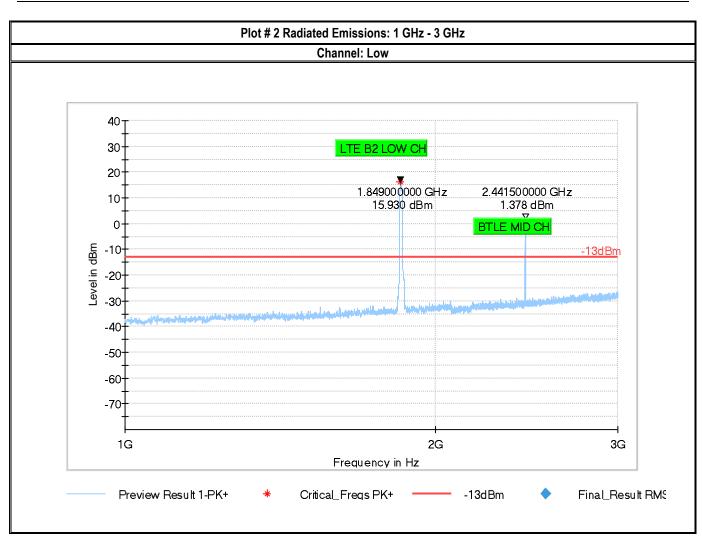
7.2.4 Measurement Plots:

al_Resu	ılt				Channel: Lov					
equency (MHz)	RMS (dBm)	Limit (dBm)	Margi n	Meas. Time (ms)	Bandwidt h	Heigh t	Pol	Azimut h	Corr. (dB)	Comment
329.996	-43.049	-13.00	30.05	200.0	100.000	114.0	Н	82.0	-78.4	5:09:19 PM - 3/13/2020
Level in dBm	0 -10 -20 -30 -40 -50 -50 -50 -50 -50 -70 -80 -90 -100					200				-13dBm
	30M	50	0 60	80 100M	Frequenc		300	400	500	800 1G



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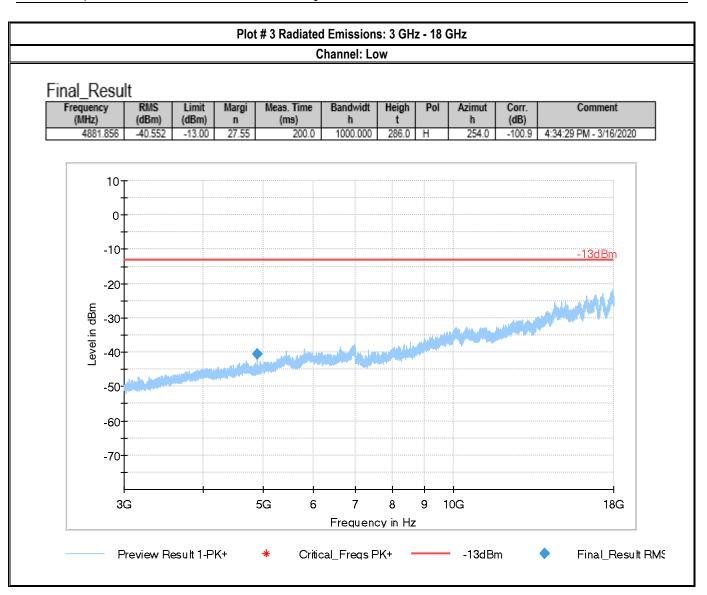
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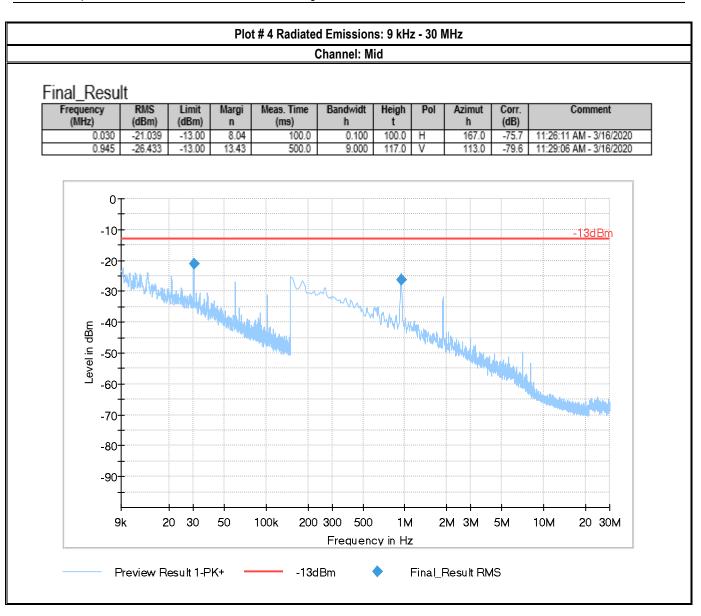
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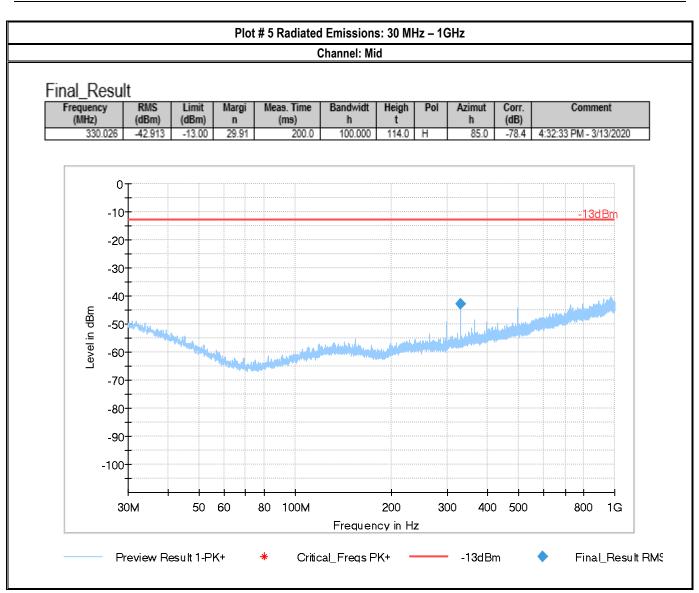
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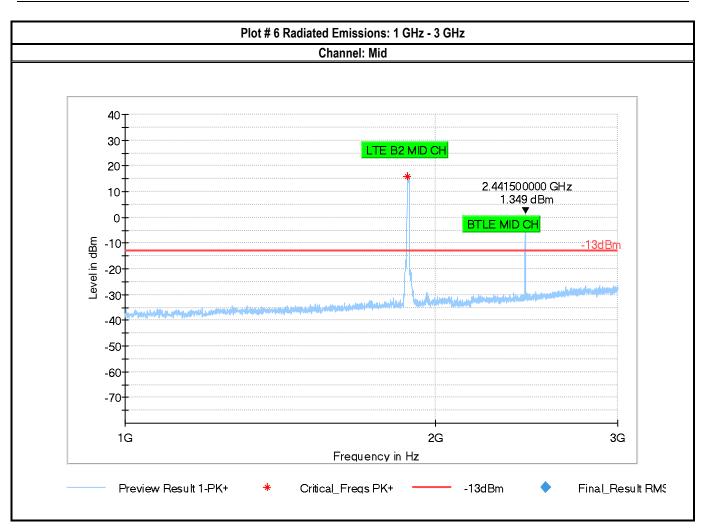
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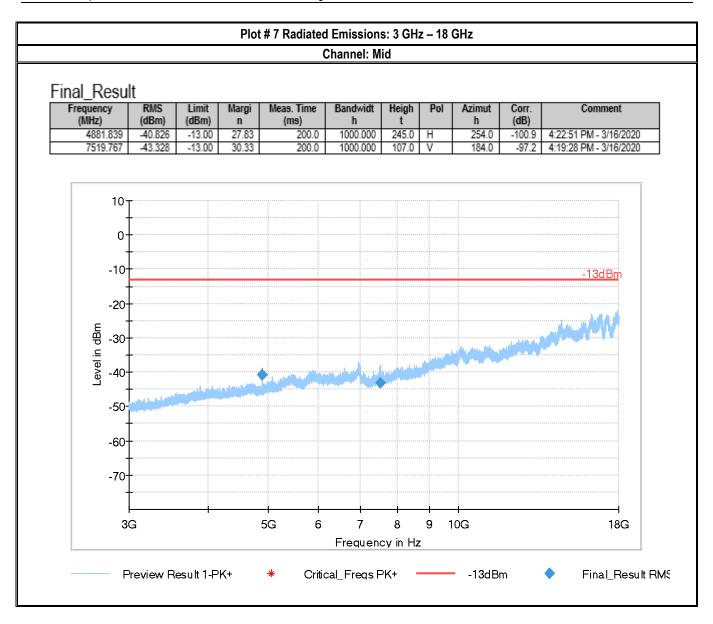
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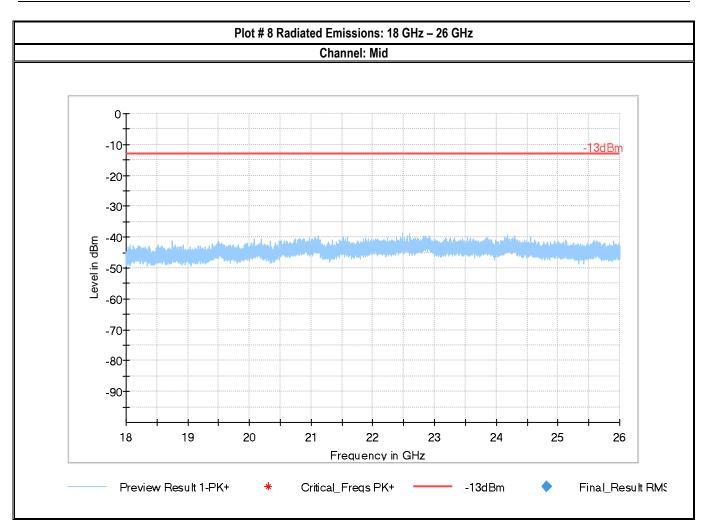
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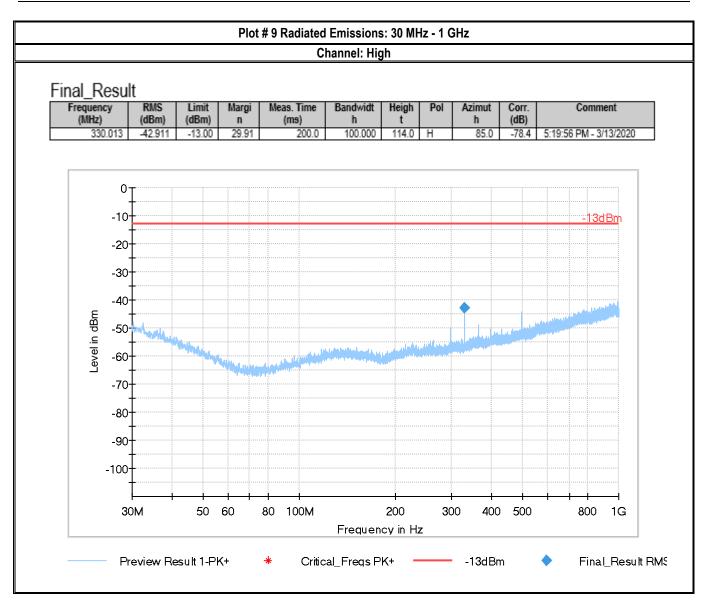
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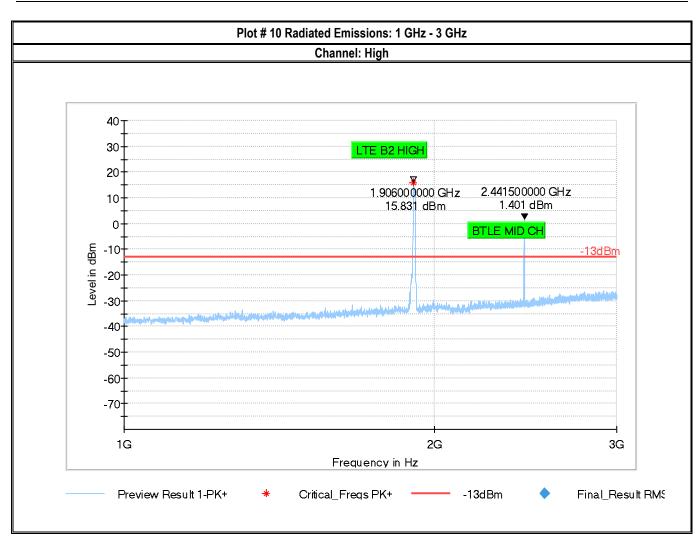
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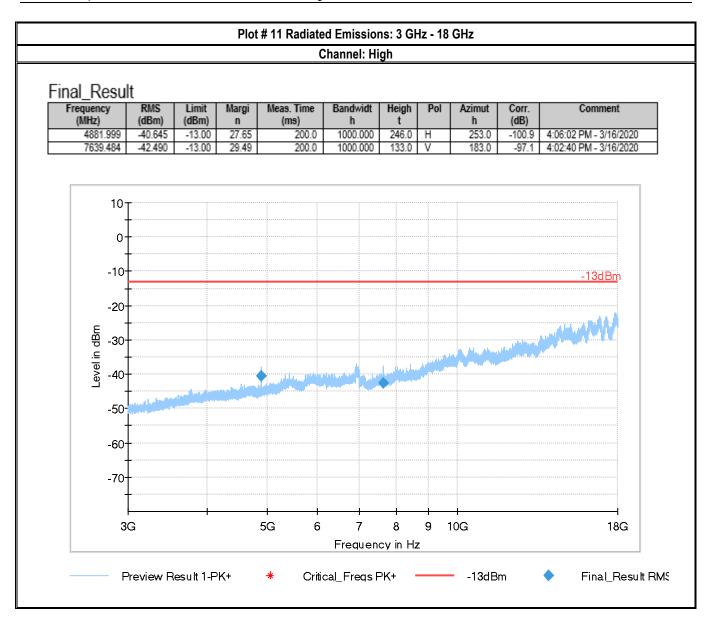
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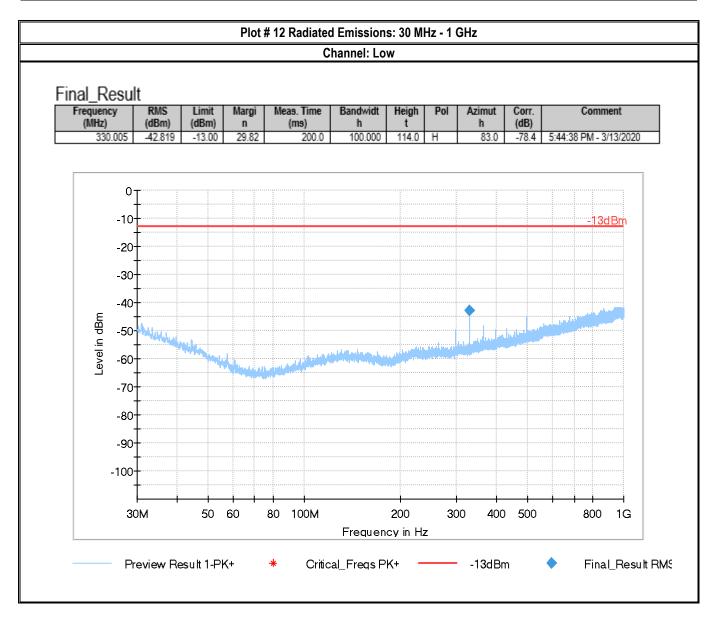




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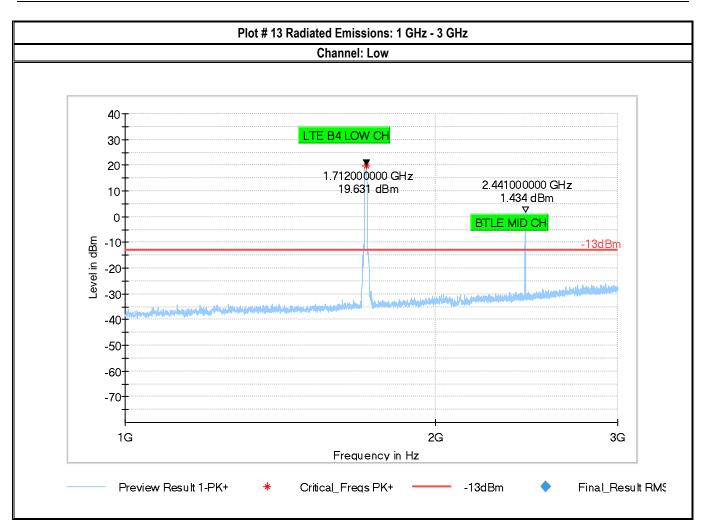
LTE Band 4





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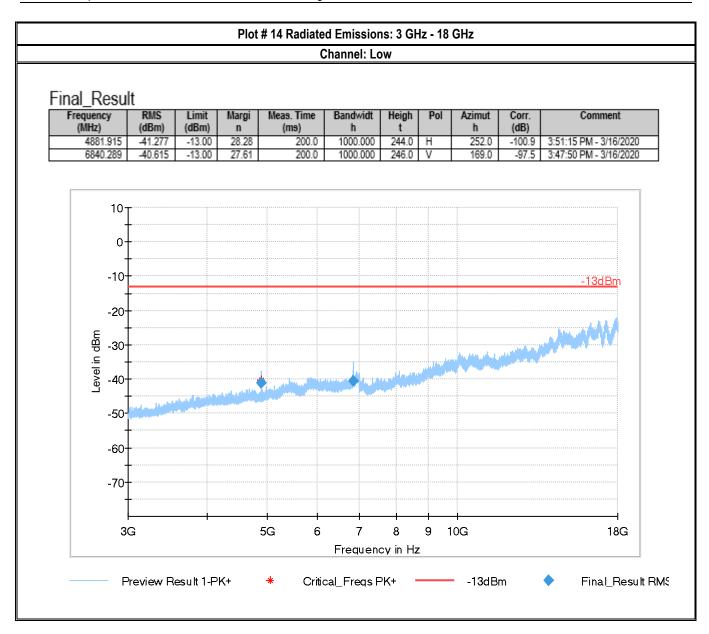
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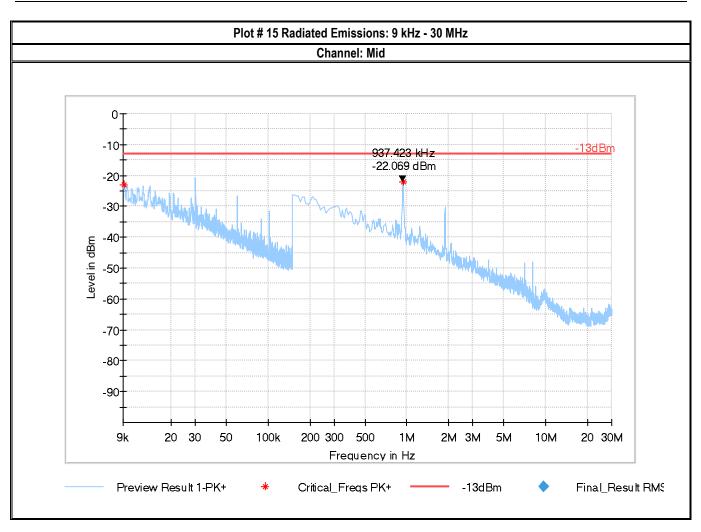
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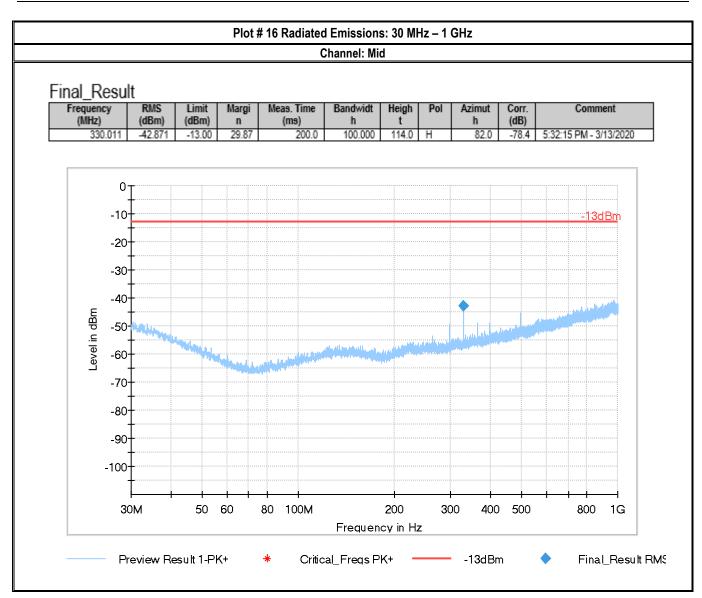
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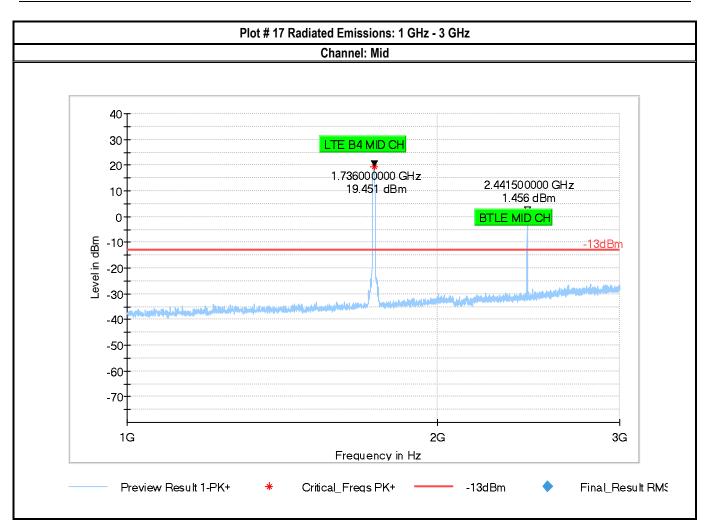
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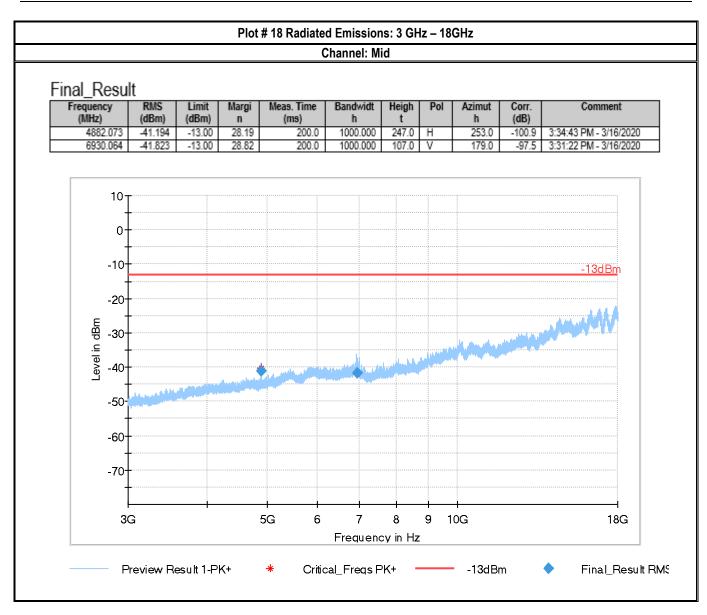
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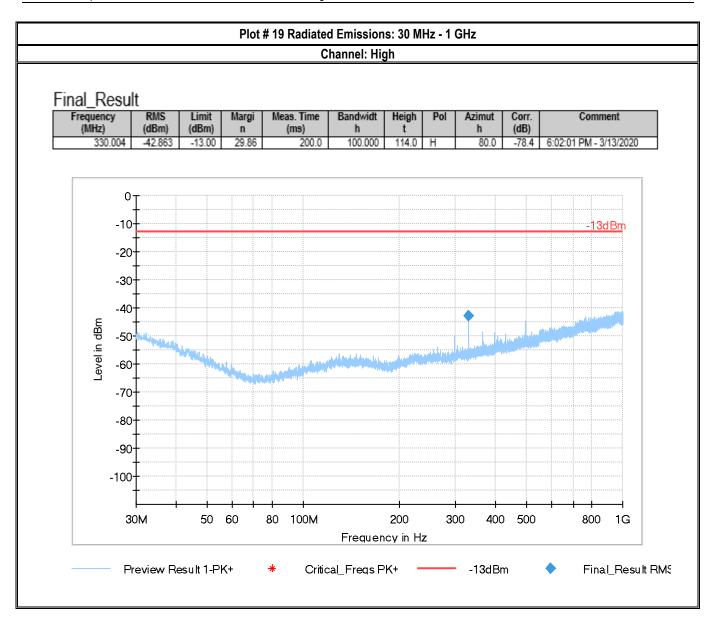
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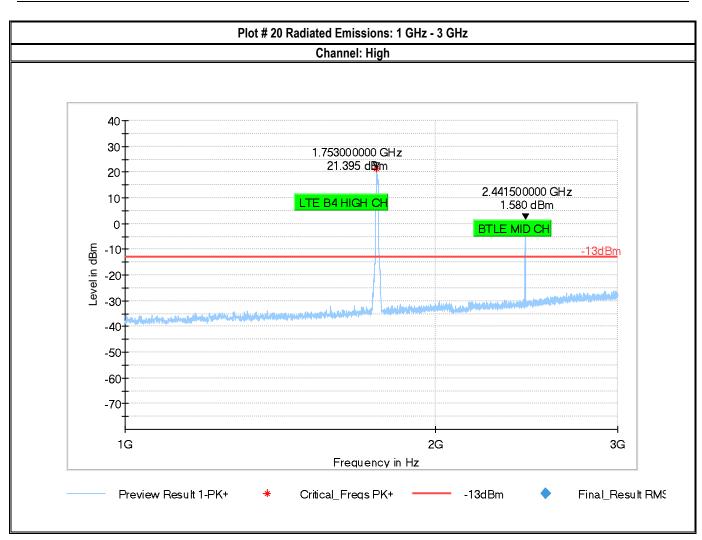
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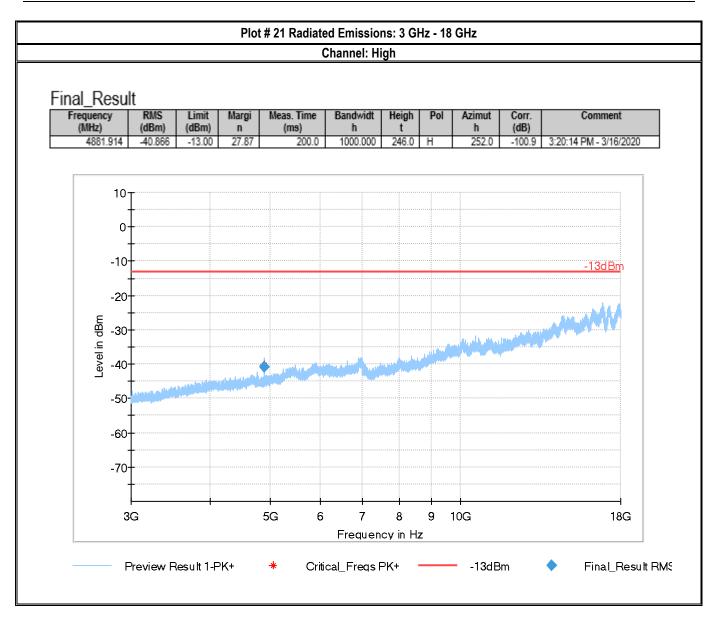
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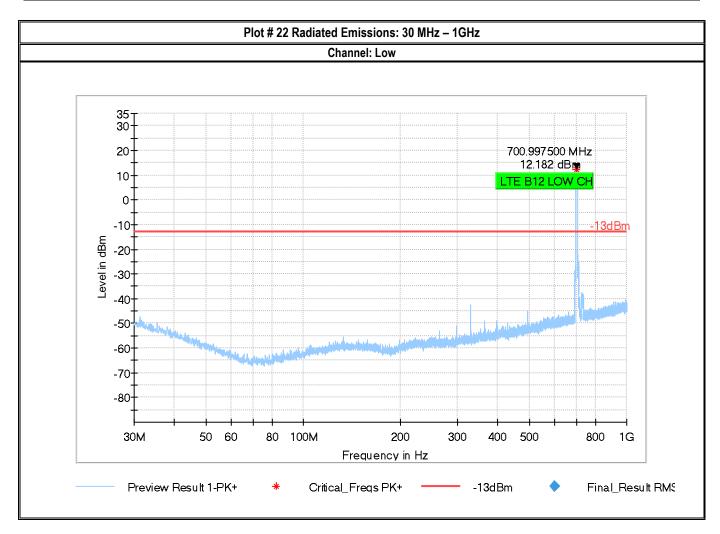




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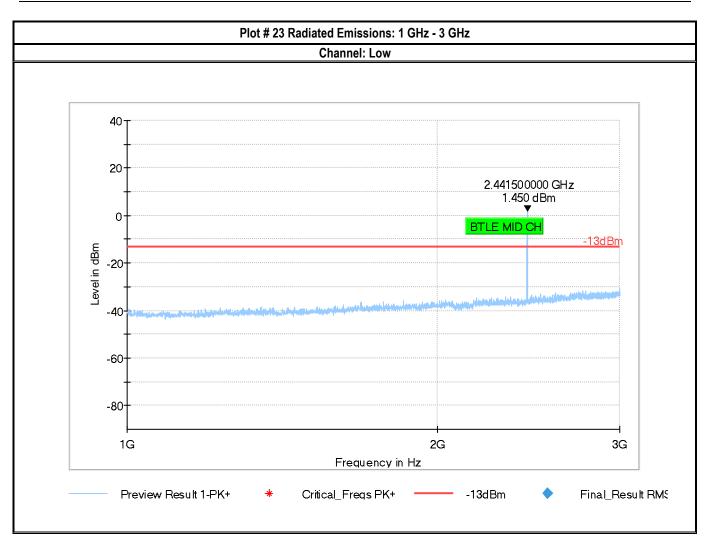
LTE Band 12





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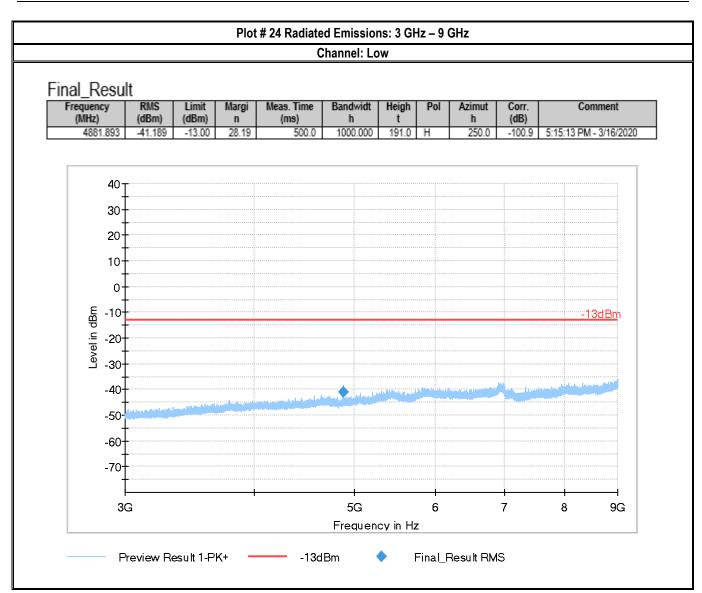
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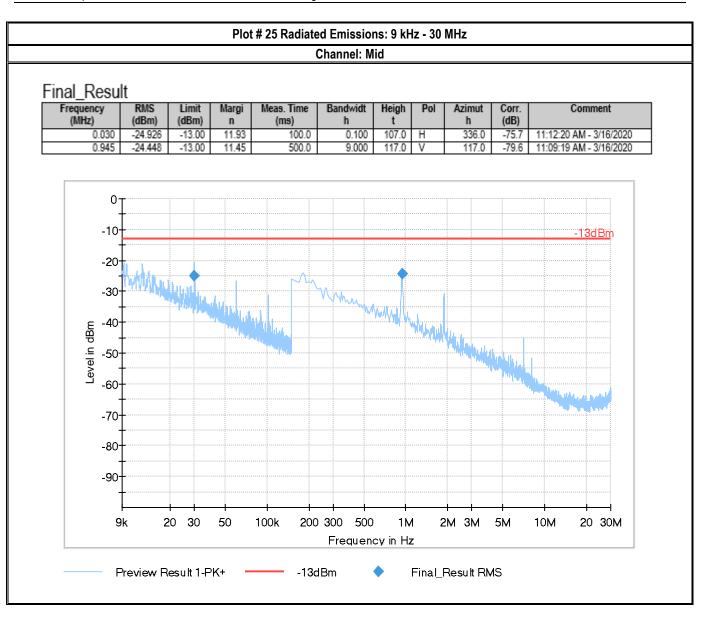
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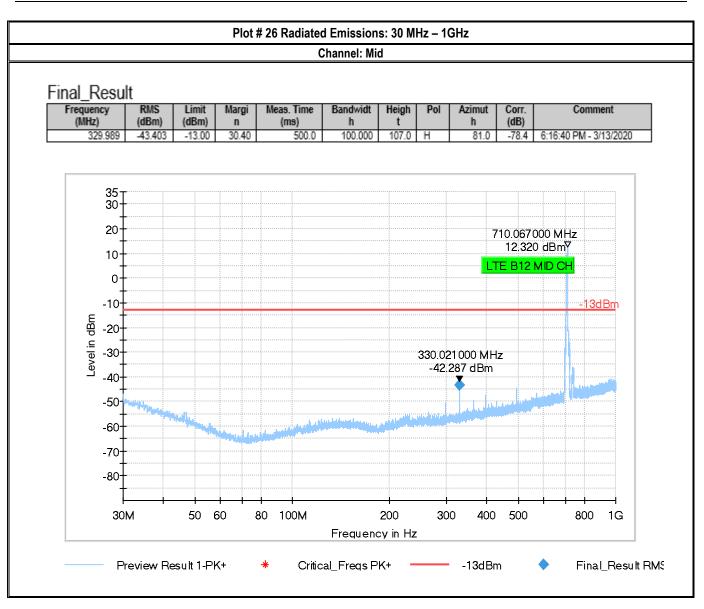
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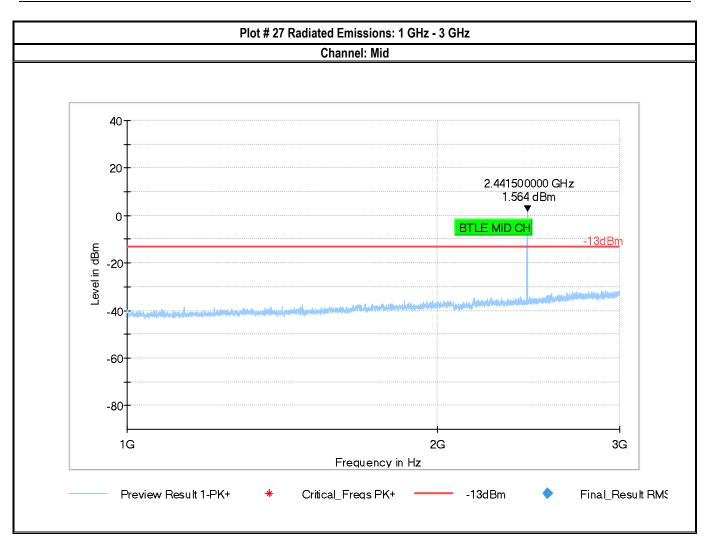
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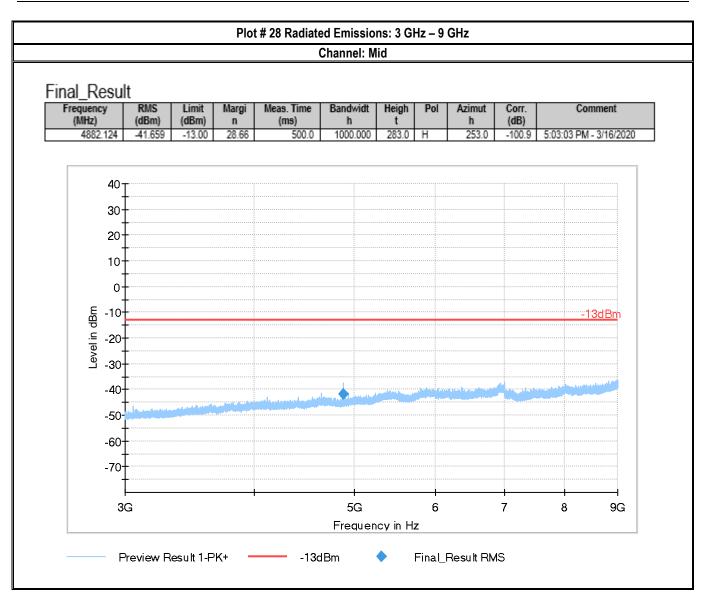
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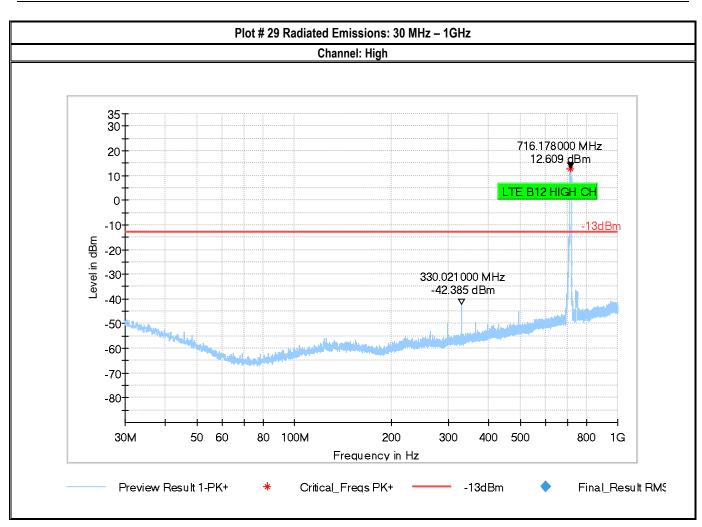
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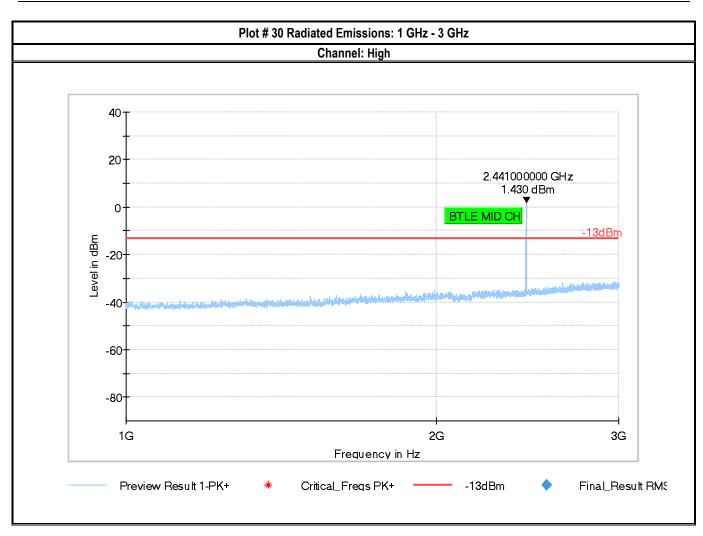
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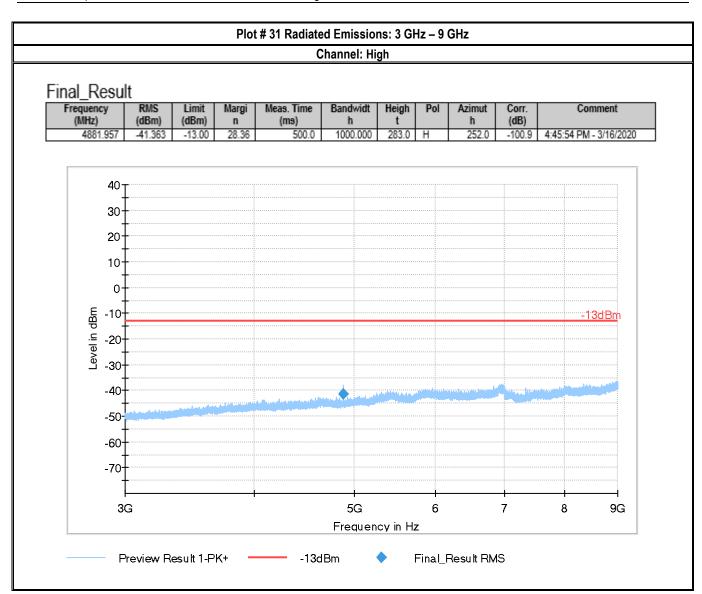
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8 Test setup photo

Setup photos are included in supporting file name: "EMC_MEIGR-010-20001_Setup_Photos.pdf"

9 Test Equipment And Ancillaries Used For Testing

Equipment Type	Manufacturer	Model	Serial #	Calibration Cycle	Last Calibration Date
PASSIVE LOOP ANTENNA	ETS LINDGREN	6507	00161344	3 YEARS	10/26/2017
BILOG ANTENNA	TESEO	CBL 6141B	41106	3 YEARS	11/01/2017
HORN ANTENNA	EMCO	3115	00035114	3 YEARS	07/31/2017
HORN ANTENNA	ETS LINDGREN	3117	00169547	3 YEARS	08/08/2017
HORN ANTENNA	ETS LINDGREN	3116C	00169535	3 YEARS	09/24/2017
UNIVERSAL RADIO COMMUNICATION TESTER	R&S	CMU 200	101821	3 YEARS	07/06/2017
WIDEBAND RADIO COMMUNICATION	R&S	CMW500	127068	3 YEARS	07/01/2017
SIGNAL ANALYZER	R&S	FSV 40	101022	2 YEARS	07/15/2019
COMPACT DIGITAL BAROMETER	CONTROL COMPANY	35519-055	91119547	3 YEARS	06/20/2017
DIGITAL THRMOMETER	CONTROL COMPANY	36934-164	191871994	2 YEARS	01/10/2019

Note: Equipment used meets the measurement uncertainty requirements as required per applicable standards for 95% confidence levels. Calibration due dates, unless defined specifically, falls on the last day of the month. Items indicated "N/A" for cal status either do not specifically require calibration or is internally characterized before use.

10 <u>Revision History</u>

Date	Report Name	Changes to report	Report prepared by
2020-05-07	EMC_MEIGR-010-20001_FCC_24_27	Initial version	Yuchan Lu

<<The End>>